

# **Phase 3: Implementation of Project**

## **Title: Smart Supply Chain Management System**

### **Objective**

The goal of Phase 3 is to implement the core components of the Smart Supply Chain Management System based on the plans and innovative solutions developed during Phase 2. This includes the deployment of AI-powered demand forecasting, real-time supply chain monitoring through IoT, blockchain-based traceability, and the implementation of a centralized dashboard and data security measures.

### **1. AI Model Development**

#### **Overview**

The primary feature of the system is an AI-driven model for demand forecasting and resource optimization. In Phase 3, this model is developed to predict demand using various data sources and optimize inventory planning accordingly.

#### **Implementation**

- **Machine Learning Model:** Historical sales, market trends, and external data like weather are analyzed to forecast demand accurately.
- **ERP Integration:** The AI system is connected to existing ERP platforms for real-time inventory tracking and planning.
- **Continuous Learning:** The model improves over time by adapting to incoming data and feedback.

## **Outcome**

By the end of this phase, the AI model will generate accurate demand forecasts to reduce overstocking, stockouts, and improve planning across the supply chain.

## **2. Chatbot Development**

### **Overview**

In this system, instead of a traditional chatbot, a centralized dashboard serves as the main interface for users. It enables interaction with AI insights, IoT data, and blockchain logs.

### **Implementation**

- **USER INTERFACE:** The dashboard allows users to input queries, view live shipment updates, and receive alerts based on AI predictions.
- **ROLE-BASED ACCESS:** Each user (e.g., warehouse manager, supplier) gets a customized dashboard view with relevant insights.
- **USER ENGAGEMENT:** The interface supports intuitive interaction similar to a conversational flow through alerts and guidance prompts.

## **Outcome**

At the end of Phase 3, users will be able to interact with a centralized dashboard to access real-time forecasts, shipment updates, and performance analytics.

### **3. IoT Device Integration (Optional)**

#### **Overview**

IoT plays a critical role in enhancing visibility and accountability in the supply chain. While full-scale IoT deployment may be optional in Phase 3, the foundation for integration is established.

#### **Implementation**

- **SENSOR DEPLOYMENT:** IoT sensors are installed on logistics vehicles and storage units to monitor location, temperature, and humidity.
- **CLOUD CONNECTIVITY:** Real-time data from these sensors is aggregated into the cloud and linked to the main dashboard.
- **ALERTS SYSTEM:** Notifications are sent in case of route delays or temperature deviations.

#### **Outcome**

By the end of Phase 3, the system will be capable of integrating with IoT devices to monitor goods during transit and ensure safety, especially for sensitive items.

### **4. Data Security Implementation**

#### **Overview**

With the inclusion of sensitive supply chain data, implementing robust data protection is essential. Phase 3 focuses on encryption, secure data handling, and access control.

## Implementation

- **ENCRYPTION:** All transactional and sensor data are encrypted before being stored or transmitted.
- **BLOCKCHAIN SECURITY:** Blockchain ensures tamper-proof records, while smart contracts add a layer of automated security.
- **ACCESS CONTROL:** Only authorized personnel can access critical modules via role-based login systems.

## Outcome

At the end of this phase, data will be securely handled using encryption and access restrictions, with an immutable blockchain ledger enhancing data trust.

## 5. Testing and Feedback Collection

### Overview

System performance will be evaluated through pilot testing across selected supply chain routes and user roles.

### Implementation

- **TEST GROUPS:** Supply chain stakeholders (logistics managers, warehouse operators) will test the dashboard, AI model, and blockchain components.
- **SIMULATED DATA RUNS:** In the absence of full IoT hardware, simulations will be used to test end-to-end performance.
- **FEEDBACK LOOP:** Feedback will be gathered on ease of use, accuracy of forecasts, and system response to anomalies.

## **Outcome**

Collected feedback will drive refinement of AI accuracy, dashboard usability, and integration reliability in Phase 4.

## **Challenges and Solutions**

### **1. MODEL ACCURACY**

- **CHALLENGE:** The forecasting model may struggle with sparse or inconsistent data.
- **SOLUTION:** Implement data preprocessing pipelines to clean and normalize inputs before training.

### **2. User Experience**

- **CHALLENGE:** Adapting to a new system may be difficult for traditional users.
- **SOLUTION:** Conduct onboarding sessions and maintain a simple, intuitive dashboard design.

### **3. IoT Device Availability**

- **CHALLENGE:** Access to physical IoT devices may be limited initially.
- **SOLUTION:** Use simulated data to test the framework and plan gradual deployment.

## **Outcomes of Phase 3**

- 1. AI FORECASTING SYSTEM:** A demand prediction model operational with ERP data integration.
- 2. FUNCTIONAL DASHBOARD INTERFACE:** A live, interactive dashboard offering forecasts, alerts, and real-time data visualization.

3. **OPTIONAL IoT INTEGRATION:** Initial IoT connectivity for real-time tracking if devices are available, else simulation-enabled testing.
4. **DATA SECURITY:** Blockchain and encryption-based mechanisms in place to ensure traceability and privacy.
5. **INITIAL TESTING AND FEEDBACK:** Field-tested system with feedback gathered for refinement in Phase.

#### **Next Steps for Phase 4**

1. **IMPROVING THE AI'S ACCURACY:** Expand training datasets and integrate feedback to refine predictions.
2. **EXPANDING DASHBOARD FEATURES:** Add multi-language support, mobile access, and advanced analytics.
3. **SCALING AND OPTIMIZING:** Roll out the system to larger networks and additional supply chain partners.
4. **ADVANCED IoT & BLOCKCHAIN USE:** Expand monitoring capabilities and smart contract coverage.

## SCREENSHOTS OF CODE and PROGRESS-MUST BE ADDED HERE FOR PHASE 3

### CODING:

```
class Product:
    def __init__(self, product_id, name, quantity):
        self.product_id = product_id
        self.name = name
        self.quantity = quantity
    def update_quantity(self, amount):
        self.quantity += amount
    def __str__(self):
        return f"{self.name} (ID: {self.product_id}) - Stock: {self.quantity}"

class Supplier:
    def __init__(self, supplier_id, name):
        self.supplier_id = supplier_id
        self.name = name
    def __str__(self):
        return f"Supplier: {self.name} (ID: {self.supplier_id})"

class Inventory:
    def __init__(self):
        self.products = {}
    def add_product(self, product):
        self.products[product.product_id] = product
    def restock_product(self, product_id, quantity):
        if product_id in self.products:
            self.products[product_id].update_quantity(quantity)
            print(f"Restocked {quantity} units of {self.products[product_id].name}")
        else:
            print("Product not found.")
    def show_inventory(self):
        for product in self.products.values():
            print(product)

class Order:
    def __init__(self, order_id, product_id, quantity):
        self.order_id = order_id
        self.product_id = product_id
        self.quantity = quantity

class Logistics:
    def __init__(self):
        self.shipped_orders = []
    def ship_order(self, order, inventory):
        if order.product_id in inventory.products:
            product = inventory.products[order.product_id]
            if product.quantity >= order.quantity:
                product.update_quantity(-order.quantity)
                self.shipped_orders.append(order)
                print(f"Order {order.order_id} shipped: {order.quantity} units of {product.name}")
            else:
                print(f"Not enough stock to ship Order {order.order_id}")
        else:
            print(f"Product {order.product_id} not found in inventory")
```

```

        print("Not enough stock to ship order.")
    else:
        print("Product not found in inventory.")
if __name__ == "__main__":
    inventory = Inventory()
    logistics = Logistics()
    p1 = Product(1, "Laptop", 10)
    p2 = Product(2, "Smartphone", 20)
    inventory.add_product(p1)
    inventory.add_product(p2)
    print("Current Inventory:")
    inventory.show_inventory()
    inventory.restock_product(1, 5)
    order1 = Order(101, 1, 8)
    logistics.ship_order(order1, inventory)
    print("\nUpdated Inventory:")
    inventory.show_inventory()

```

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## OUTPUT:

```

Current Inventory:
Laptop (ID: 1) - Stock: 10
Smartphone (ID: 2) - Stock: 20
Restocked 5 units of Laptop
Order 101 shipped: 8 units of Laptop

Updated Inventory:
Laptop (ID: 1) - Stock: 7
Smartphone (ID: 2) - Stock: 20

```