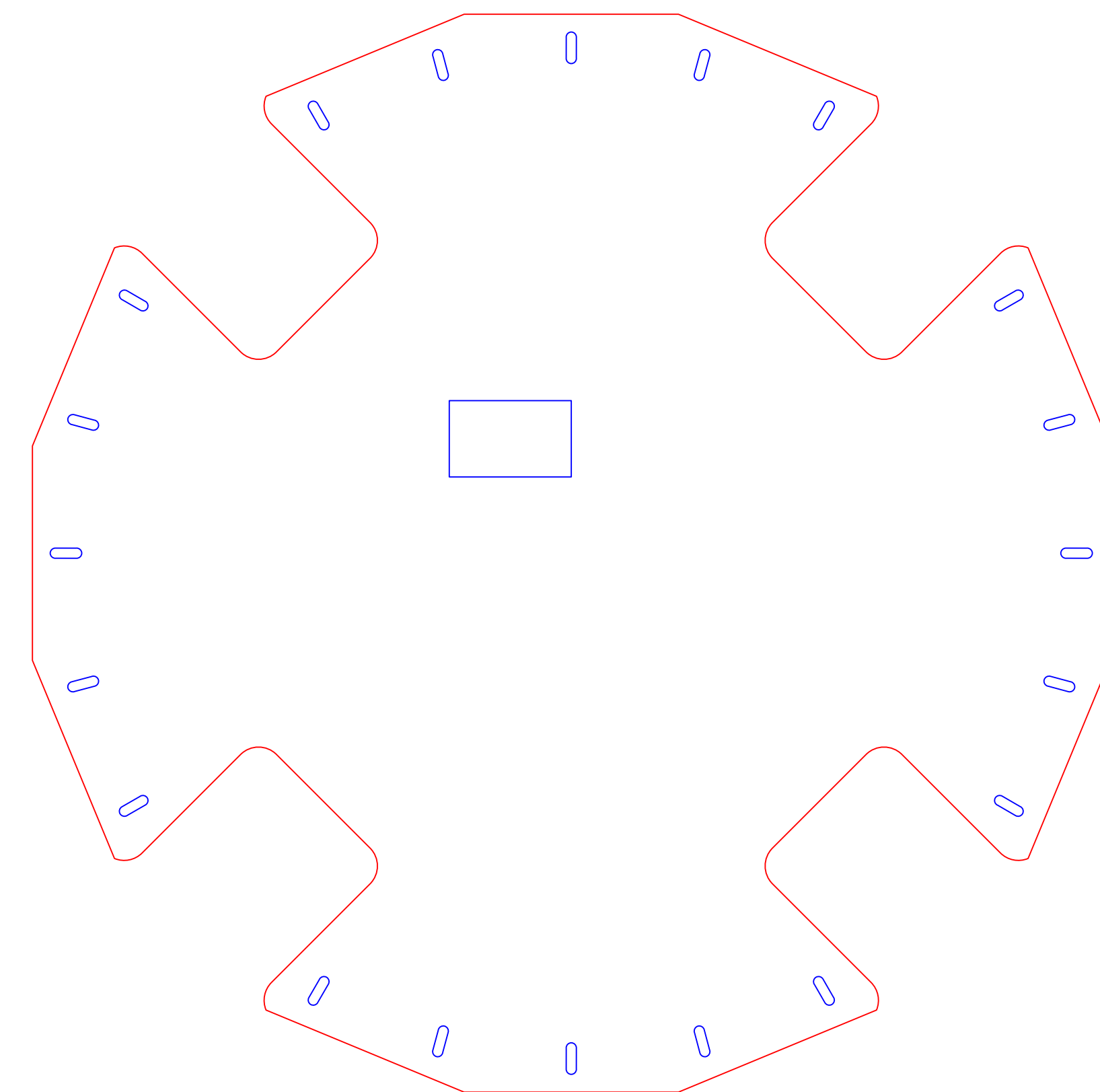


base
surround x4



foam

Red: Outer cut thru
Blue: Inner cut thru
Green: line engraving (partial cut)
Black: information only