	Old Navy			Cover Page	
	Master Style:	505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE	Line Plan:	ON Womens Knit Tops/Tees/Graphics/ FLC HO19	Flow: NOV - JAN
	Product Description:	RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC	Product Team:	ON Womens Knit Tops	Area: WOMENS FLEECE
	Product Status:	Adopted	Product Type:	Hoodie	Theme:
	BOM #:	000507868	Tech Designer:	Demaray, Monica	Designer: Yang, Raymond
	Sourcing Office:	Hong Kong	Merch Number(s):	484443 (USA, Regular);	Vendor Collaboration: Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)			
	Factory:				

Tech Pack Summary

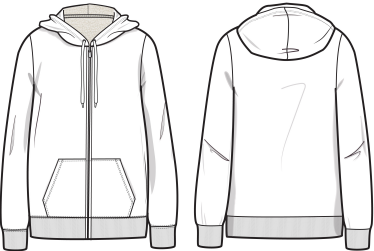
Tech Pack Comment

Sections Included

Section Name	Section Description	Status	Modified Date
BOM		Adopted	Jun 3, 2019 1:44 PM PDT
Measurement Chart	Regular;	In Review	May 31, 2019 5:08 PM PDT
Jumps	Regular;	In Review	May 31, 2019 5:08 PM PDT
Sample Measurements Summary	Regular;	In Review	May 31, 2019 5:08 PM PDT
Sketches			May 28, 2019 2:50 PM PDT
Fit Comments	1427022 / 1; SAE-A TRADING CO., LTD	Comments Sent	May 31, 2019 5:27 PM PDT

Native Files Included

Type	Description	File Name	File Size	Modified Date
Document	HO19_1ST_484443_503257_505480 0521.PDS	HO19_1ST_484443_ 503257_505480 0521.PDS	38.01 kB	May 28, 2019 9:48 PM PDT

	Old Navy				Bill of Materials	
	Master Style:	505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE	Line Plan:	ON Womens Knit Tops/Tees/Graphics/ FLC HO19	Flow:	NOV - JAN
	Product Description:	RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC	Product Team:	ON Womens Knit Tops	Area:	WOMENS FLEECE
	Product Status:	Adopted	Product Type:	Hoodie	Theme:	
	Category:	KNITS	Sub-Category:	KNIT OUTERWEAR	Item Type:	OUTERWEAR
	BOM #	000507868	Tech Designer:	Demaray, Monica	Designer:	Yang, Raymond
	Sourcing Office:	Hong Kong	Merch Number(s):	484443 (USA, Regular);	Vendor Collaboration:	Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)				
	Factory:					
	Packaging Instr:	Hang			BOM Last Mod:	Jun 3, 2019 1:44 PM PDT
	Comments:	NEED RESAMPLES IN ALL CC'S				

										(SET A: CC1-2 of 2)	
Image		Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Qty	Usage	CC1 WINE STAIN	CC2 BLACK JACK CSD
Fabric											
		Knit 219300 Fleece: Ctnn/Poly 58/42 245gsm a/w (FAMILY FLEECE)	/ gg / 30S/1cvc+50D Poly +16S/1CVC yd / 70.0 / 245.0 g/ m2 / TBD	Kam Hing International Holdings Ltd. SWW1602414-H224051			yd	0.0	EXTERIOR BODY	WINE STAIN 853	BLACK JACK CSD
		Knit 152435 Sherpa: Polyester 280gsm b/w (Liner)	100% Polyester / 24 gg / T150D +T150D yd / 60.0 in / 0.0 g/m2 / TBD	Chiao Hwa Industry Co., Ltd ISQHS09-KC			yd	0.0	LINING	SEA SALT-131	SEA SALT 131
		Knit 253377 2x2 Rib Trim: 58/39/3 Ctn/Poly/Span 280gsm a/w	58% Cotton, 39% Polyester, 3% Spandex / gg / 30S/1CVC+40D Spandex yd / 44.0 in / 280.0 g/ m2 / TBD	Kam Hing International Holdings Ltd. KH1603371R2-H172421-1			yd	0.0	CUFFS AND BOTTOM HEM	WINE STAIN 853	BLACK JACK CSD
Trim											
		Thread Trim 183762 Spun Polyester_Old Navy	/ n/a /	A&E or Coats Shell RD: 183427			TBD	0.0	ALL BODY	WINE STAIN 853	DTM GROUND
		Thread Trim 183764 Textured Poly/Spun Polyester_Old Navy	/ n/a /	A&E or Coats Shell RD : 183429			TBD	0.0	TEX THREAD AT BOTTOM	WINE STAIN 853	DTM GROUND
		Grommet 39638 Regular Metal Grommet		Glory Metal Products Mfg Ltd			TBD	0.0	GROMMETS AT HOOD	ANTIQUE SILVER	ANTIQUE SILVER
		Cord 258224 Cotton drawcord with clear plastic aglet	Tubular // 1/4" in	GCA1802065			in	0.0	DRAWCORDS AT HOOD	COCONUT MILK	COCONUT MILK
		Zipper 260839 Metal Zipper	Metal / Metal // Open End /				TBD	0.0	ZIPPER TEETH - CF	ANTIQUE SILVER	ANTIQUE SILVER


Old Navy


Bill of Materials

Master Style: 505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE
Product Description: RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC


Sourcing Office: Hong Kong
Vendor: SAE-A TRADING CO., LTD (1002249)

(SET A: CC1-2 of 2)


Image	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Qty	Usage	CC1	CC2
									WINE STAIN	BLACK JACK CSD
Trim										
	Zipper Pull 260843 Metal Zipper Pull	/ TBD x 3Y /	DALH			TBD	0.0	ZIPPER PULL - CF	ANTIQUE SILVER	ANTIQUE SILVER
	Tape 235718 Recycled Poly Zipper Tape	//	Adult & Kids- YKK, Ideal, Euro-A / Adult - TEX / Baby-YKK				0.0	ZIPPER TAPE - CF	WINE STAIN 853	DTM GROUND
Packaging / Labels										
	Hanger 36687 467-ONS-HPP 17in top w/plastic hook	/	467-ONS-HPP			Each	0.0			
	Integrated Label 241805 Universal_Tops/Bottoms_Integrated Loop - with Size and COO (Global/ Canada)	///	SHELL RD 241804			TBD	0.0			
	Care/Content Label 191460 ON_Universal_Normal Wash_C&C Label (Global)	///	Shell RD# 191459			TBD	0.0			
	Price Ticket 117647 ONPT_HK01_FD01_Universal Price Ticket (US/USOL/CA/CAOL/EU ISP/ HK/FD)	/	Shell RD 154621			TBD	0.0			
	Traceability Label/Joker Tag 149232 Core_Traceability Label_Coated Tape (Global)	///	Shell RD 153222			TBD	0.0			

	Old Navy				Measurement Chart - <i>Regular</i> ;	
	Master Style:	505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE	Line Plan:	ON Womens Knit Tops/Tees/Graphics/ FLC HO19	Flow:	NOV - JAN
	Product Description:	RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC	Product Team:	ON Womens Knit Tops	Area:	WOMENS FLEECE
	Product Status:	Adopted	Product Type:	Hoodie	Theme:	
	BOM #:	000507868	Tech Designer:	Demaray, Monica	Designer:	Yang, Raymond
	Sourcing Office:	Hong Kong	Merch Number(s):	484443 (USA, Regular);	Vendor Collaboration:	Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:						
Grade Rule:	Old Navy Womens Sweater/Knit Tops & Bottoms Alpha (Half)	Block:		MC Last Mod:	May 31, 2019 5:08 PM PDT	
	Knit Machine; XXS - XXXL; Base (M)			MC Status:	In Review	
Comments:	AJ 3/8/2019: Copied from 505480 and adjusted for sherpa lining as per style number 367228 adjustments. Please use pattern attached and adjust to meet all specs and design details. Construction: Style should match master 471394 for all details except the following: CF zipper has kissing welts. // Sherpa lining- at hood and body panels only- sleeves are unlined.// Hood has flat drawcord and buttonhole exits.				UOM:	Inches


POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XXS	XS	S	M	L	XL	XXL		
1081	Neck Width Seam to Seam			Y	1/4	1/4	8 1/4	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2		
1083	Front Neck Drop: Imaginary Line to Seam				1/8	1/8	4 1/2	4 1/2	4 5/8	4 3/4	5	5 1/4	5 1/2		
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 3/8	1 1/2	1 5/8		
1047	Hood Width ___ Down from Top	4"			1/8	1/8	10	10	10 1/4	10 1/2	11	11 1/2	12		
1049	Hood Opening-2 Point				1/8	1/8	14 3/4	14 3/4	15	15 1/4	15 1/2	15 3/4	16		
1438	Drawcord Length	d/cord exits 1.5" from neck seam	Exposed		1/4	1/4	11	11	11	11	11	11	11		
1112	High Chest Position from High Point Shoulder				999	999	5	5	5 1/4	5 1/2	5 7/8	6 1/4	6 5/8		
1114	High Chest		Set-In		1/4	1/4	13 3/4	14	14 1/2	15	15 3/4	16 1/2	17 1/4		
1116	High Back Position from High Point Shoulder				0	0	5	5	5 1/4	5 1/2	5 7/8	6 1/4	6 5/8		
1117	High Back		Set-In		1/4	1/4	14 1/2	14 3/4	15 1/4	15 3/4	16 1/2	17 1/4	18		
1120	Chest 1" Below Armhole			Y	1/2	1/2	19 1/4	19 3/4	20 3/4	21 3/4	23 1/4	25 1/4	27 1/2		
1517	Casing Height		Hood		999	999	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4		
1258	Bottom Opening Straight	at seam		Y	1/2	1/2	18	18 1/2	19 1/2	20 1/2	22	24	26 1/4		
1258	Bottom Opening Straight	along bottom edge - relaxed		Y	1/2	1/2	17 1/2	18	19	20	21 1/2	23 1/2	25 3/4		
1535	Trim Height	Bottom Rib			999	999	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2		
1097	Shoulder Width-Seam to Seam at Back		Set-In	Y	1/4	1/4	15 3/4	16	16 1/2	17	17 3/4	18 1/2	19 1/4		
1100	Shoulder Slope		Graded		0	0	1	1	1 1/8	1 1/8	1 1/4	1 3/8	1 1/2		
1103	Shoulder Seam Forward				1/8	1/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8		
1290	Sleeve Length from Center Back		Long	Y	1/2	1/2	31 1/8	31 1/2	32 1/4	33	33 3/4	34 1/2	35 1/4		
1276	Armhole Straight - 2 Point Measurement			Y	1/4	1/4	7 1/2	7 3/4	8 1/8	8 1/2	9	9 5/8	10 1/4		
1298	Bicep 1" below Armhole				1/4	1/4	6 5/8	6 7/8	7 1/4	7 5/8	8 1/8	8 3/4	9 3/8		
1301	Sleeve Opening	along bottom edge	Long	Y	1/8	1/8	3 3/8	3 1/2	3 3/4	4	4 1/4	4 1/2	4 3/4		
1301	Sleeve Opening	at seam	Long	Y	1/8	1/8	3 7/8	4	4 1/4	4 1/2	4 3/4	5	5 1/4		
5203	Cuff Height	Sleeve			999	999	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2		
1338	Body Length from High Point Shoulder		Hip	Y	1/2	1/2	23 7/8	24 1/4	24 7/8	25 1/2	26 3/8	27 1/4	28 1/8		
1580	Kangaroo Pocket Height at Center				1/4	1/4	6	6	6 1/2	6 1/2	6 1/2	7	7		

	Old Navy			Measurement Chart - <i>Regular</i> ;	
	Master Style:	505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE	Line Plan:	ON Womens Knit Tops/Tees/Graphics/ FLC HO19	Flow: NOV - JAN
	Product Description:	RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC	Product Team:	ON Womens Knit Tops	Area: WOMENS FLEECE
	Product Status:	Adopted	Product Type:	Hoodie	Theme:
	BOM #:	000507868	Tech Designer:	Demaray, Monica	Designer: Yang, Raymond
	Sourcing Office:	Hong Kong	Merch Number(s):	484443 (USA, Regular);	Vendor Collaboration: Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)			
Factory:					
Grade Rule:	Old Navy Womens Sweater/Knit Tops & Bottoms Alpha (Half) Knit Machine; XXS - XXXL; Base (M)	Block:			MC Last Mod: May 31, 2019 5:08 PM PDT
					MC Status: In Review
Comments:	AJ 3/8/2019: Copied from 505480 and adjusted for sherpa lining as per style number 367228 adjustments. Please use pattern attached and adjust to meet all specs and design details. Construction: Style should match master 471394 for all details except the following: CF zipper has kissing welts. // Sherpa lining- at hood and body panels only- sleeves are unlined.// Hood has flat drawcord and buttonhole exits.				UOM: Inches


POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XXS	XS	S	M	L	XL	XXL			
1581	Kangaroo Pocket Height at Sides				999	999	1 3/4	1 3/4	2	2	2	2 1/4	2 1/4			
1582	Kangaroo Pocket Width at Top				1/4	1/4	7 1/4	7 1/2	8	8 1/2	9 1/4	10 1/4	11 3/8			
1584	Kangaroo Pocket Width at Widest Point				1/4	1/4	12 1/4	12 1/2	13	13 1/2	14 1/4	15 1/4	16 3/8			
1583	Kangaroo Pocket Width at Bottom				1/4	1/4	11 1/4	11 1/2	12	12 1/2	13 1/4	14 1/4	15 3/8			
1535	Trim Height	pocket turn back hem height	Pocket		999	999	3/4	3/4	3/4	3/4	3/4	3/4	3/4			
1556	Actual Zipper Length		at Center Front - Zip Hip		1/2	1/2	19 3/8	19 3/4	20 1/4	20 3/4	21 3/8	22	22 5/8			

	Old Navy		Jumps - Regular;			
	Master Style:	505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE	Line Plan:	ON Womens Knit Tops/Tees/Graphics/ FLC HO19	Flow:	NOV - JAN
	Product Description:	RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC	Product Team:	ON Womens Knit Tops	Area:	WOMENS FLEECE
	Product Status:	Adopted	Product Type:	Hoodie	Theme:	
	BOM #:	000507868	Tech Designer:	Demaray, Monica	Designer:	Yang, Raymond
	Sourcing Office:	Hong Kong	Merch Number(s):	484443 (USA, Regular);	Vendor Collaboration:	Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:						
Grade Rule:	Old Navy Womens Sweater/Knit Tops & Bottoms Alpha (Half)	Block:		MC Last Mod:	May 31, 2019 5:08 PM PDT	
	Knit Machine; XXS - XXXL; Base (M)			MC Status:	In Review	
Comments:	AJ 3/8/2019: Copied from 505480 and adjusted for sherpa lining as per style number 367228 adjustments. Please use pattern attached and adjust to meet all specs and design details. Construction: Style should match master 471394 for all details except the following: CF zipper has kissing welts. // Sherpa lining- at hood and body panels only- sleeves are unlined.// Hood has flat drawcord and buttonhole exits.			UOM:	Inches	


POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XXS	XS	S	M	L	XL	XXL	XXXL		
1081	Neck Width Seam to Seam			Y	1/4	1/4	0	-1/4	-1/4	8 3/4	1/4	1/4	1/4	0		
1083	Front Neck Drop: Imaginary Line to Seam				1/8	1/8	0	-1/8	-1/8	4 3/4	1/4	1/4	1/4	0		
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	0	0	0	1 1/4	1/8	1/8	1/8	0		
1047	Hood Width ___ Down from Top	4"			1/8	1/8	0	-1/4	-1/4	10 1/2	1/2	1/2	1/2	0		
1049	Hood Opening-2 Point				1/8	1/8	0	-1/4	-1/4	15 1/4	1/4	1/4	1/4	0		
1438	Drawcord Length	d/cord exits 1.5" from neck seam	Exposed		1/4	1/4	0	0	0	11	0	0	0	0		
1112	High Chest Position from High Point Shoulder				999	999	0	-1/4	-1/4	5 1/2	3/8	3/8	3/8	0		
1114	High Chest		Set-In		1/4	1/4	-1/4	-1/2	-1/2	15	3/4	3/4	3/4	0		
1116	High Back Position from High Point Shoulder				0	0	0	-1/4	-1/4	5 1/2	3/8	3/8	3/8	0		
1117	High Back		Set-In		1/4	1/4	-1/4	-1/2	-1/2	15 3/4	3/4	3/4	3/4	0		
1120	Chest 1" Below Armhole			Y	1/2	1/2	-1/2	-1	-1	21 3/4	1 1/2	2	2 1/4	0		
1517	Casing Height		Hood		999	999	0	0	0	1 1/4	0	0	0	0		
1258	Bottom Opening Straight	at seam		Y	1/2	1/2	-1/2	-1	-1	20 1/2	1 1/2	2	2 1/4	0		
1258	Bottom Opening Straight	along bottom edge - relaxed		Y	1/2	1/2	-1/2	-1	-1	20	1 1/2	2	2 1/4	0		
1535	Trim Height	Bottom Rib			999	999	0	0	0	2 1/2	0	0	0	0		
1097	Shoulder Width-Seam to Seam at Back		Set-In	Y	1/4	1/4	-1/4	-1/2	-1/2	17	3/4	3/4	3/4	0		
1100	Shoulder Slope		Graded		0	0	0	-1/8	0	1 1/8	1/8	1/8	1/8	0		
1103	Shoulder Seam Forward				1/8	1/8	0	0	0	3/8	0	0	0	0		
1290	Sleeve Length from Center Back		Long	Y	1/2	1/2	-3/8	-3/4	-3/4	33	3/4	3/4	3/4	0		
1276	Armhole Straight - 2 Point Measurement			Y	1/4	1/4	-1/4	-3/8	-3/8	8 1/2	1/2	5/8	5/8	0		
1298	Bicep 1" below Armhole				1/4	1/4	-1/4	-3/8	-3/8	7 5/8	1/2	5/8	5/8	0		
1301	Sleeve Opening	along bottom edge	Long	Y	1/8	1/8	-1/8	-1/4	-1/4	4	1/4	1/4	1/4	0		
1301	Sleeve Opening	at seam	Long	Y	1/8	1/8	-1/8	-1/4	-1/4	4 1/2	1/4	1/4	1/4	0		
5203	Cuff Height	Sleeve			999	999	0	0	0	2 1/2	0	0	0	0		
1338	Body Length from High Point Shoulder		Hip	Y	1/2	1/2	-3/8	-5/8	-5/8	25 1/2	7/8	7/8	7/8	0		
1580	Kangaroo Pocket Height at Center				1/4	1/4	0	-1/2	0	6 1/2	0	1/2	0	0		

	Old Navy		Jumps - Regular;				
	Master Style:	505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE	Line Plan:	ON Womens Knit Tops/Tees/Graphics/ FLC HO19	Flow:	NOV - JAN	
	Product Description:	RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC	Product Team:	ON Womens Knit Tops	Area:	WOMENS FLEECE	
	Product Status:	Adopted	Product Type:	Hoodie	Theme:		
	BOM #:	000507868	Tech Designer:	Demaray, Monica	Designer:	Yang, Raymond	
	Sourcing Office:	Hong Kong	Merch Number(s):	484443 (USA, Regular);	Vendor Collaboration:	Yes	
	Vendor:	SAE-A TRADING CO., LTD (1002249)					
Factory:							
Grade Rule:	Old Navy Womens Sweater/Knit Tops & Bottoms Alpha (Half) Knit Machine; XXS - XXXL; Base (M)	Block:				MC Last Mod:	May 31, 2019 5:08 PM PDT
						MC Status:	In Review
Comments:	AJ 3/8/2019: Copied from 505480 and adjusted for sherpa lining as per style number 367228 adjustments. Please use pattern attached and adjust to meet all specs and design details. Construction: Style should match master 471394 for all details except the following: CF zipper has kissing welts. // Sherpa lining- at hood and body panels only- sleeves are unlined.// Hood has flat drawcord and buttonhole exits.					UOM:	Inches

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XXS	XS	S	M	L	XL	XXL	XXXL		
1581	Kangaroo Pocket Height at Sides				999	999	0	-1/4	0	2	0	1/4	0	0		
1582	Kangaroo Pocket Width at Top				1/4	1/4	-1/4	-1/2	-1/2	8 1/2	3/4	1	1 1/8	0		
1584	Kangaroo Pocket Width at Widest Point				1/4	1/4	-1/4	-1/2	-1/2	13 1/2	3/4	1	1 1/8	0		
1583	Kangaroo Pocket Width at Bottom				1/4	1/4	-1/4	-1/2	-1/2	12 1/2	3/4	1	1 1/8	0		
1535	Trim Height	pocket turn back hem height	Pocket		999	999	0	0	0	3/4	0	0	0	0		
1556	Actual Zipper Length		at Center Front - Zip Hip		1/2	1/2	-3/8	-1/2	-1/2	20 3/4	5/8	5/8	5/8	0		

	Old Navy		Sample Measurements Summary - Regular;			
	Master Style:	505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE	Line Plan:	ON Womens Knit Tops/Tees/Graphics/ FLC HO19	Flow:	NOV - JAN
	Product Description:	RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC	Product Team:	ON Womens Knit Tops	Area:	WOMENS FLEECE
	Product Status:	Adopted	Product Type:	Hoodie	Theme:	
	BOM #:	000507868	Tech Designer:	Demaray, Monica	Designer:	Yang, Raymond
	Sourcing Office:	Hong Kong	Merch Number(s):	484443 (USA, Regular);	Vendor Collaboration:	Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:						
Grade Rule:	Old Navy Womens Sweater/Knit Tops & Bottoms Alpha (Half) Knit Machine; XXS - XXXL; Base (M)	Block:			MC Last Mod:	May 31, 2019 5:08 PM PDT
					MC Status:	In Review
Comments:	AJ 3/8/2019: Copied from 505480 and adjusted for sherpa lining as per style number 367228 adjustments. Please use pattern attached and adjust to meet all specs and design details. Construction: Style should match master 471394 for all details except the following: CF zipper has kissing welts. // Sherpa lining- at hood and body panels only- sleeves are unlined.// Hood has flat drawcord and buttonhole exits.				UOM:	Inches

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	SAE-A TRADING CO., LTD - 1.0 - 1(sz M)			SAE-A TRADING CO., LTD - 2.0 - 2(sz M)		
							Spec	Sample	Revise To	Spec	Sample	Revise To
1081	Neck Width Seam to Seam			Y	1/4	1/4	8 3/4	9 1/2		8 3/4		
1083	Front Neck Drop: Imaginary Line to Seam				1/8	1/8	4 3/4	4 5/8		4 3/4		
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	1 1/4	1 1/4		1 1/4		
1047	Hood Width — Down from Top	4"			1/8	1/8	10 1/2	10 1/2		10 1/2		
1049	Hood Opening-2 Point				1/8	1/8	14 3/4	14 3/4	15 1/4	14 3/4		
1438	Drawcord Length	d/cord exits 1.5" from neck seam	Exposed		1/4	1/4	11	11 1/4		11		
1112	High Chest Position from High Point Shoulder				999	999	5 1/2	5 1/2		5 1/2		
1114	High Chest		Set-in		1/4	1/4	15	15 1/4		15		
1116	High Back Position from High Point Shoulder				0	0	5 1/2	5 1/2		5 1/2		
1117	High Back		Set-In		1/4	1/4	15 3/4	16		15 3/4		
1120	Chest 1" Below Armhole			Y	1/2	1/2	21 3/4	21 5/8		21 3/4		
1517	Casing Height		Hood		999	999	1 1/4	1 1/4		1 1/4		
1258	Bottom Opening Straight	at seam		Y	1/2	1/2	20 1/2	21 1/4		20 1/2		
1258	Bottom Opening Straight	along bottom edge - relaxed		Y	1/2	1/2	20	21		20		
1535	Trim Height	Bottom Rib			999	999	2 1/2	2 1/2		2 1/2		
1097	Shoulder Width-Seam to Seam at Back		Set-In	Y	1/4	1/4	17	17 1/4		17		
1100	Shoulder Slope		Graded		0	0	1 1/8	1 1/8		1 1/8		
1103	Shoulder Seam Forward				1/8	1/8	3/8	3/8		3/8		
1290	Sleeve Length from Center Back		Long	Y	1/2	1/2	33	33 1/4		33		
1276	Armhole Straight - 2 Point Measurement			Y	1/4	1/4	8 1/2	8 3/4		8 1/2		
1298	Bicep 1" below Armhole				1/4	1/4	7 5/8	7 1/2		7 5/8		
1301	Sleeve Opening	along bottom edge	Long	Y	1/8	1/8	4	4		4		
1301	Sleeve Opening	at seam	Long	Y	1/8	1/8	4 1/2	4 1/2		4 1/2		
5203	Cuff Height	Sleeve			999	999	2 1/2	2 1/2		2 1/2		

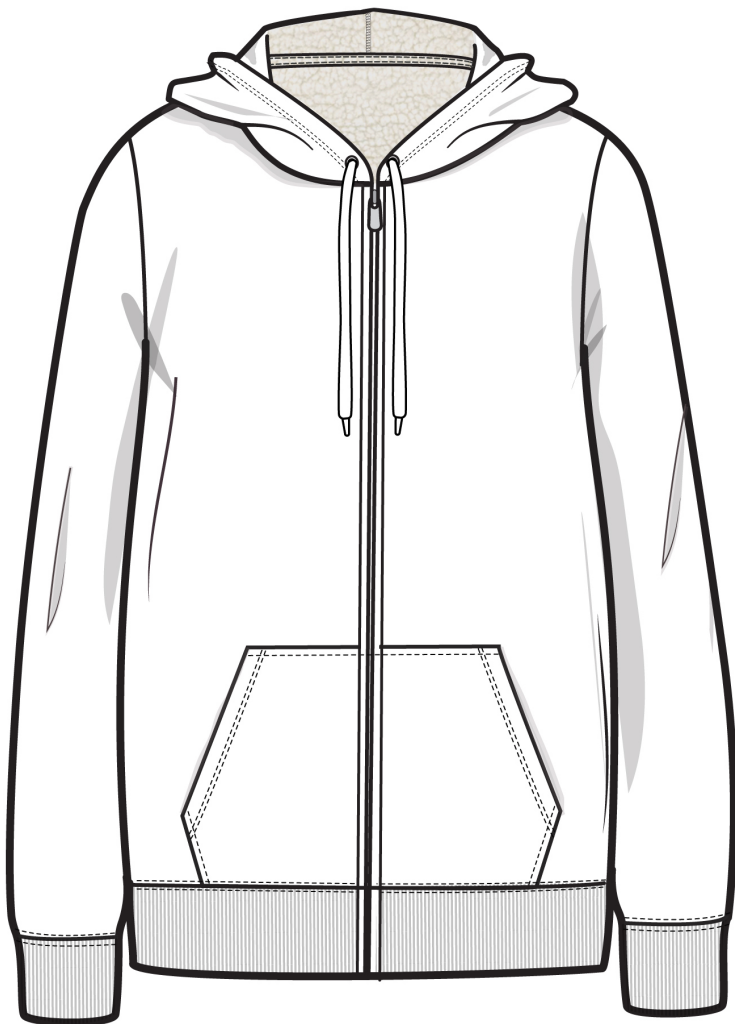
	Old Navy		Sample Measurements Summary - Regular;			
	Master Style:	505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE	Line Plan:	ON Womens Knit Tops/Tees/Graphics/ FLC HO19	Flow:	NOV - JAN
	Product Description:	RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC	Product Team:	ON Womens Knit Tops	Area:	WOMENS FLEECE
	Product Status:	Adopted	Product Type:	Hoodie	Theme:	
	BOM #:	000507868	Tech Designer:	Demaray, Monica	Designer:	Yang, Raymond
	Sourcing Office:	Hong Kong	Merch Number(s):	484443 (USA, Regular);	Vendor Collaboration:	Yes
	Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:						
Grade Rule:	Old Navy Womens Sweater/Knit Tops & Bottoms Alpha (Half) Knit Machine; XXS - XXXL; Base (M)	Block:			MC Last Mod:	May 31, 2019 5:08 PM PDT
					MC Status:	In Review
Comments:	AJ 3/8/2019: Copied from 505480 and adjusted for sherpa lining as per style number 367228 adjustments. Please use pattern attached and adjust to meet all specs and design details. Construction: Style should match master 471394 for all details except the following: CF zipper has kissing welts. // Sherpa lining- at hood and body panels only- sleeves are unlined.// Hood has flat drawcord and buttonhole exits.				UOM:	Inches

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	SAE-A TRADING CO., LTD - 1.0 - 1(sz M)			SAE-A TRADING CO., LTD - 2.0 - 2(sz M)		
							Spec	Sample	Revise To	Spec	Sample	Revise To
1338	Body Length from High Point Shoulder		Hip	Y	1/2	1/2	25 1/2	25		25 1/2		
1580	Kangaroo Pocket Height at Center				1/4	1/4	6 1/2	6 1/2		6 1/2		
1581	Kangaroo Pocket Height at Sides				999	999	2	2		2		
1582	Kangaroo Pocket Width at Top				1/4	1/4	8 1/2	8 3/4		8 1/2		
1584	Kangaroo Pocket Width at Widest Point				1/4	1/4	13 1/2	13 3/4		13 1/2		
1583	Kangaroo Pocket Width at Bottom				1/4	1/4	12 1/2	13		12 1/2		
1535	Trim Height	pocket turn back hem height	Pocket		999	999	3/4	3/4		3/4		
1556	Actual Zipper Length		at Center Front - Zip Hip		1/2	1/2	20 3/4	20 1/2		20 3/4		

Old Navy

Sketches - generic

Master Style:	505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE	Line Plan:	ON Womens Knit Tops/Tees/Graphics/ FLC HO19	Flow:	NOV - JAN
Product Description:	RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC	Product Team:	ON Womens Knit Tops	Area:	WOMENS FLEECE
Product Status:	Adopted	Product Type:	Hoodie	Theme:	
Sourcing Office:	Hong Kong	Merch Number(s):	484443 (USA, Regular);	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:					
Comments:	Sketch View Last Mod: May 28, 2019 2:50 PM PDT				



Old Navy

Sketches - generic

Master Style:	505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE	Line Plan:	ON Womens Knit Tops/Tees/Graphics/ FLC HO19	Flow:	NOV - JAN
Product Description:	RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC	Product Team:	ON Womens Knit Tops	Area:	WOMENS FLEECE
Product Status:	Adopted	Product Type:	Hoodie	Theme:	
Sourcing Office:	Hong Kong	Merch Number(s):	484443 (USA, Regular);	Vendor Collaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)				
Factory:					
Comments:	Sketch View Last Mod: May 28, 2019 2:50 PM PDT				

Please follow Gap Inc construction standards for Knits. Details noted on the sketch are variations from the standards for this style only.

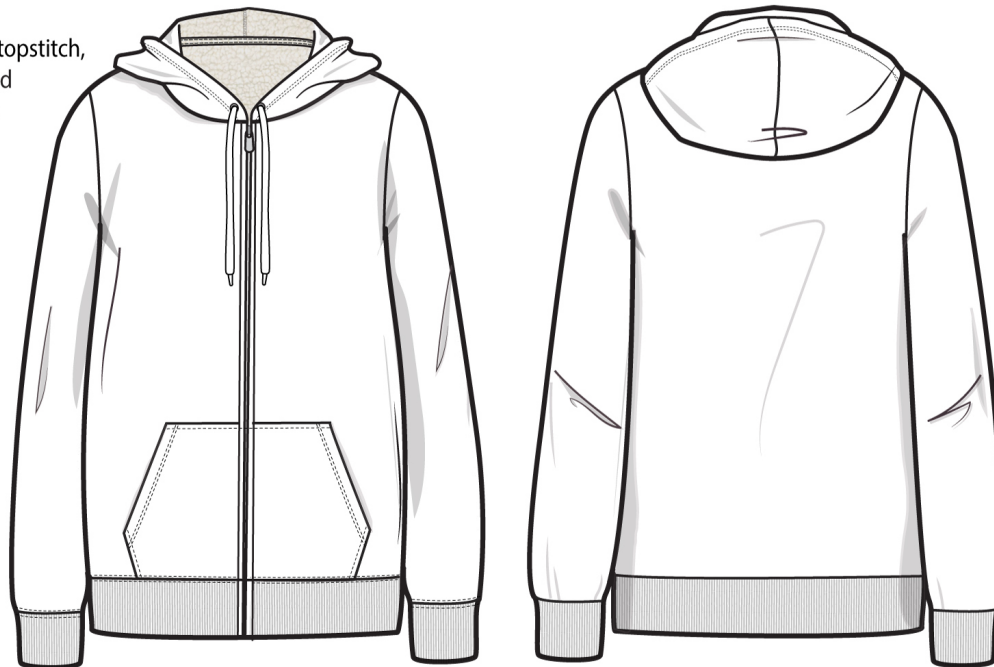
Front, Back body and hood are lined

Hood: 1" turn back opening with sn topstitch clean finish.
 CB: SN top stitch 1/4" margin at wearer's right side
 Apply 1/2" vertical bartack at center top hood to secure drawcord.

Prior to sample submission, vendor must fit and assess garment on the OLD NAVY dress form.

CF: 1/4" SN topstitch,
 1/8" exposed
 zipper tape

Sleeve
 rib cuff:
 CLEAN FINISH
 with 2n 3th
 coverstitch
 1/4" gg,
 straddle seam.



Set Kangaroo Pocket with SN topstitch 1/16" margin. 1/2" turn back opening with SN topstitch.
 Bartack both end to secure.

Hem Rib band: CLEAN FINISH join seam at both natural side seam and set to body with 2n 3th coverstitch 1/4" gauge, straddle seam.

	Old Navy			Fit Comments	
	Master Style:	505480; RELAXED LS SHERPA LINED FULL ZIP HOODIE	Line Plan:	ON Womens Knit Tops/Tees/ Graphics/FLC HO19	Flow: NOV - JAN
	Product Description:	RELAXED LS SHERPA LINED FULL ZIP HOODIE - FAMILY FLC	Product Team:	ON Womens Knit Tops	Area: WOMENS FLEECE
	Product Status:	Adopted	Product Type:	Hoodie	Theme:
	BOM #:	000507868	Tech Designer:	Demaray, Monica	Designer: ang, Raymond
Sourcing Office:		Hong Kong	Merch Number(s):	484443 (USA, Regular);	Vendor Collaboration: Yes
Vendor:		SAE-A TRADING CO., LTD (1002249)			
Vendor:		SAE-A TRADING CO., LTD	Vendor Direct?:	Yes	Last Modified: May 31, 2019
Fit Comments Status:		Comments Sent	Division:	ON Womens	
Request / Round:		1427022 / 1	Season:	HO19	
Vendor Type / Fit Strategy:			Market:		
Fit Session Date:		May 22, 2019	MC For Sample:	Regular; (In Review),	
Final Fit Approval Due Date:			Fit By:	monica (susan comments)	
SPR Requested By:		Demaray, Monica	Fit Session Attendees:	aj, md, sh, ct, jess, jennifer, DC, NC, SY, Eliza	
Request Result:		Resubmit	Fit Model:	amanda	

Construction / Workmanship

Pre-Fit Comments

- Please make sure we should use self-fabric at back neck tape same as fit sample. If so, it is had no choice but to 1/2" Â# width due to fabric thickness.

Fabric & Trim Exceptions

- BODY: RD219300 Fleece: Ctnn/Poly 58/42 245gsm a/w (FAMILY FLEECE)
- LINING: RD152435 Sherpa: Polyester 280gsm b/w (Liner)
- SLEEVE & BTM TRIM: RD253377 2x2 Rib Trim: 58/39/3 Ctn/Poly/Span 280gsm a/w

Fit Comments

- Confirm to use self fabric at BK neck tape.
- Bad workmanship at zipper causing rippling at CF. Ensure workmanship is improved at next fit sample. See attached.
- Bad workmanship at bttm band causing bubbling at hem. Ensure workmanship is improved at next fit sample. See attached.



File Name: 505480 bttm band.jpg

Description:



File Name: 505480 zipper.jpg

Description:

Pattern

Pre-Fit Comments

Following all specs in MC.

Fit Comments

Grade

Pre-Fit Comments

No suggestion, and we just followed all sizes in MC.

Fit Comments

Measurement

Pre-Fit Comments

- 1. Overall specs are within tolerance.
- 2. Compared LA sample, there is not any changed spec.

Fit Comments

Fit

Pre-Fit Comments

Fit Comments

- BTS on NK width.
- BTS on FND.
- Increased hooding opening for more ease.
- BTS on high chest and chest.
- BTS on bottom opening straight.
- BTS on shoulder width.
- BTS on slv length.
- BTS on bicep.
- BTS on body length.
- Garment is hiking on body.

STATUS: resubmit with updated specs.



File Name: 505480 chase.jpg

Description: