

SOLID STATE  
VARIABLE FILTER

MODEL 3550      SERIAL NO. \_\_\_\_\_

OPERATING AND MAINTENANCE  
MANUAL



**KROHN-HITE CORPORATION**

Avon Industrial Park/Bodwell St., Avon, Massachusetts 02322



## CONTENTS

Section		Page
1	GENERAL DESCRIPTION . . . . .	1
2	OPERATING INSTRUCTIONS . . . . .	4
3	INCOMING ACCEPTANCE AND INSPECTION . . . . .	11
4	CIRCUIT DESCRIPTION . . . . .	15
5	MAINTENANCE . . . . .	20
6	CALIBRATION AND ADJUSTMENT . . . . .	24

## ILLUSTRATIONS

Figure		Page
1-1	Model 3550 Multifunction Filter. . . . .	ii
2-1	Front and Rear Panels . . . . .	5
2-2	Pass Band Characteristics . . . . .	8
2-3	Normalized Attenuation Characteristics . . . . .	8
2-4	Square Wave Response . . . . .	8
2-5	Phase Shift . . . . .	9
4-1	Block Diagram . . . . .	16
4-2	Response of Quadratic Amplifiers . . . . .	17
5-1	Trims and Adjustments . . . . .	21
Appendix	Schematic, Layout and Parts List . . . . .	End

## TABLES

Table		Page
3-1	Acceptance Checkout Procedure . . . . .	12
5-1	Test Point vs Signal Voltage . . . . .	22
6-1	Calibration Procedure . . . . .	26

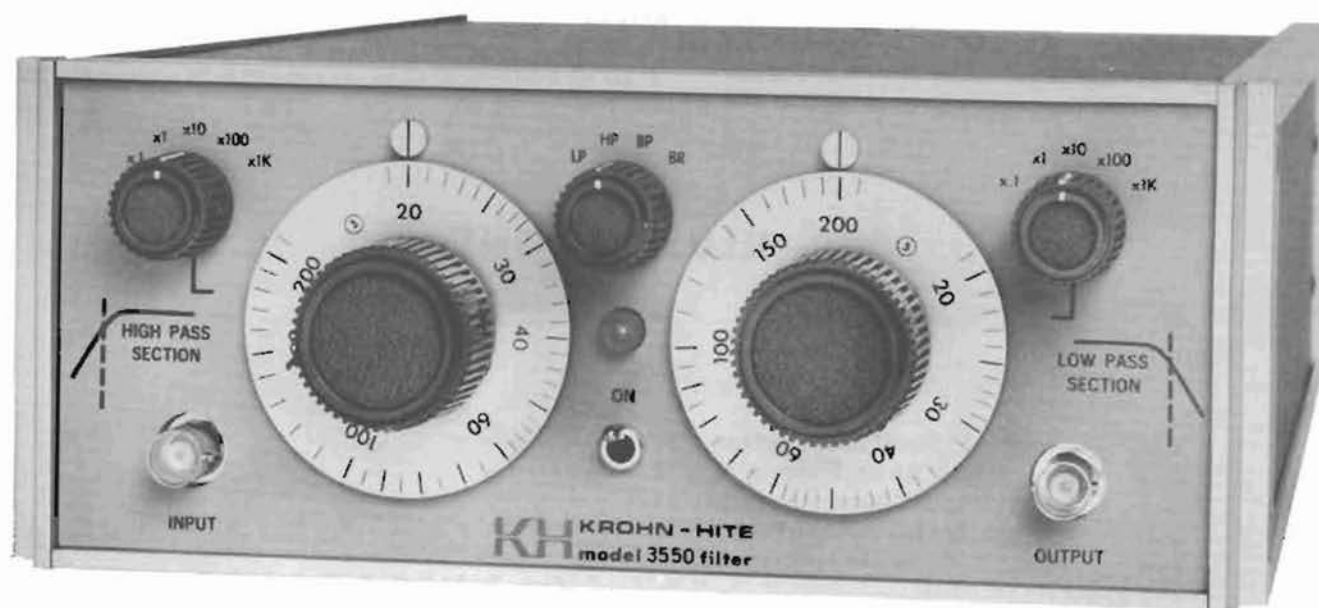


Figure 1-1. Model 3550 Multifunction Filter

## SECTION 1

### GENERAL DESCRIPTION

#### 1.1 INTRODUCTION

The Krohn-Hite Model 3550, shown in Figure 1-1, is a multifunction filter that operates in a high-pass, low-pass, band-pass, or band-reject mode. The cutoff frequencies are independently adjustable between 2 Hz and 200kHz.

An optional rack-mounting kit (Part No. RK-38) is available from Krohn-Hite for installing the Model 3550 in a standard 19" rack spacing.

#### 1.2 ELECTRICAL SPECIFICATIONS

##### Function

Low-pass, high-pass, band-pass, band-reject.

##### Cutoff Frequency Range

<u>BAND</u>	<u>MULTIPLIER</u>	<u>FREQUENCY (Hz)</u>
1	0.1	2-20
2	1	20-200
3	10	200-2000
4	100	2,000-20,000
5	1K	20,000-200,000

##### Frequency Control

Low-pass and high-pass functions each have one decade dial and a 5-position multiplier switch, effectively a 30 inch long scale for the 5 frequency bands.

##### Cutoff Frequency Calibration Accuracy

±5% bands 1 thru 4, ±10% band 5 with RESPONSE switch in MAX FLAT (Butterworth) position; less accurate in LOW Q position. Relative to mid-band level, the filter output is down 3dB at cutoff in MAX FLAT position and approximately 12dB in LOW Q position.

##### Bandwidth

Low-Pass Mode: From approximately 0.2 Hz to cutoff setting between 2.0 Hz to 200 kHz.

High-Pass Mode: From cutoff setting of 2.0 Hz to 200 kHz, to approximately 3 MHz.

Band-Pass: Both cutoffs adjustable from 2.0 Hz to 200 kHz. For minimum bandwidth (Butterworth response) both cutoff frequencies are set to coincide. This produces an insertion loss of 6 dB, with the 3dB points at 0.8 and 1.25 times the mid-band frequency.

Band-Reject: Both cutoff frequencies adjustable from 2.0 Hz to 200 kHz. Lower pass band to approximately 0.2 Hz, upper passband to approximately 3 MHz. A sharp null can be obtained by setting the High Pass section to about twice the null frequency, and the Low Pass section to half the null frequency, and alternately adjusting both dials for minimum response.

#### Response Characteristics

Choice of 4 pole Butterworth (Maximally flat response) for frequency domain operation and Low Q (damped response) for transient-free time domain operation, selected by means of a switch on the rear panel.

#### Attenuation Slope

Nominal 24 dB per octave in all modes of operation.

#### Pass Band Gain

Zero db  $\pm$  1 db in pass band.

#### Maximum Attenuation

Greater than 60 dB

#### Input Characteristics

Max Voltage:  $\pm 7V$  peak to 2 MHz.

Max DC Component:  $\pm 100V$ .

Input Impedance: 10 Megohms in parallel with 50 pf.

#### Output Characteristics

Max Voltage:  $\pm 7V$  peak to 2 MHz.

Max Current:  $\pm 15$  ma peak.

Internal Impedance: 50 ohms.

#### Hum and Noise

Less than 200  $\mu V$ , except 400  $\mu V$  in "BAND REJECT" mode.

**Output DC Level Stability**

$\pm 1 \text{ mv}/^{\circ}\text{C}$ ,  $\pm 1 \text{ mv/hr}$ . Somewhat greater in BR mode.

**Front Panel Controls**

High Pass Section: Hz dial and multiplier switch.

Low Pass Section: Hz dial and multiplier switch.

Function Switch: LP, HP, BP, BR.

Power ON Switch

**Rear Panel Controls**

Response Switch: MAX FLAT, LOW Q.

Ground Switch: CHASSIS, FLOATING.

DC Level: Potentiometer.

Line Switch: 115V/230V.

**Terminals**

Front and rear panels, one BNC connector for INPUT, one for OUTPUT. AC power receptacle with detachable line cord. One rear terminal for chassis grounding.

**Power Requirements**

105-125 or 210-250 volts, single phase, 50-400 Hz, 10 watts.

**Operating Temperature Range**

$0^{\circ}\text{C}$  to  $50^{\circ}\text{C}$ .

**Dimensions and Weights**

Model	Overall Dimensions			Weight	
	Width	Height	Depth	Net	Shipping
3550	8 1/2"	3 1/2"	13"	9 lb/4kg	14 lb/7kg

## SECTION 2

### OPERATING INSTRUCTIONS

#### 2.1 INITIAL SETUP

The filter is adjusted and checked carefully in our test department to insure that it meets all specifications. It is then aged and tested again before shipment. The filter is shipped complete and after unpacking is ready for use.

The Model 3550 should be unpacked carefully and inspected for damage that may have occurred in shipping. Check all controls for freedom of operation.

The Filter may be operated from an AC power source of either 105-125 volts, 50-400 Hz, or 210-250 volts, 50-400 Hz. A 115/230V LINE switch, located on the rear panel, selects the filter's mode of operation. When the AC line is 115V, move the LINE switch to the 115V position. In this mode, a 1/8 ampere slo-blo fuse must be used. When the filter is to be operated from 230 VAC, move the LINE switch to the 230V position, and replace the fuse with a 1/16 ampere slo-blo type.

#### 2.2 CONTROLS AND TERMINALS (Figure 2-2)

##### 2.2.1 Front Panel

The function switch in the top center of the front panel selects one of four filtering functions: Low Pass (LP), High Pass (HP), Band Pass (BP), or Band Reject (BR).



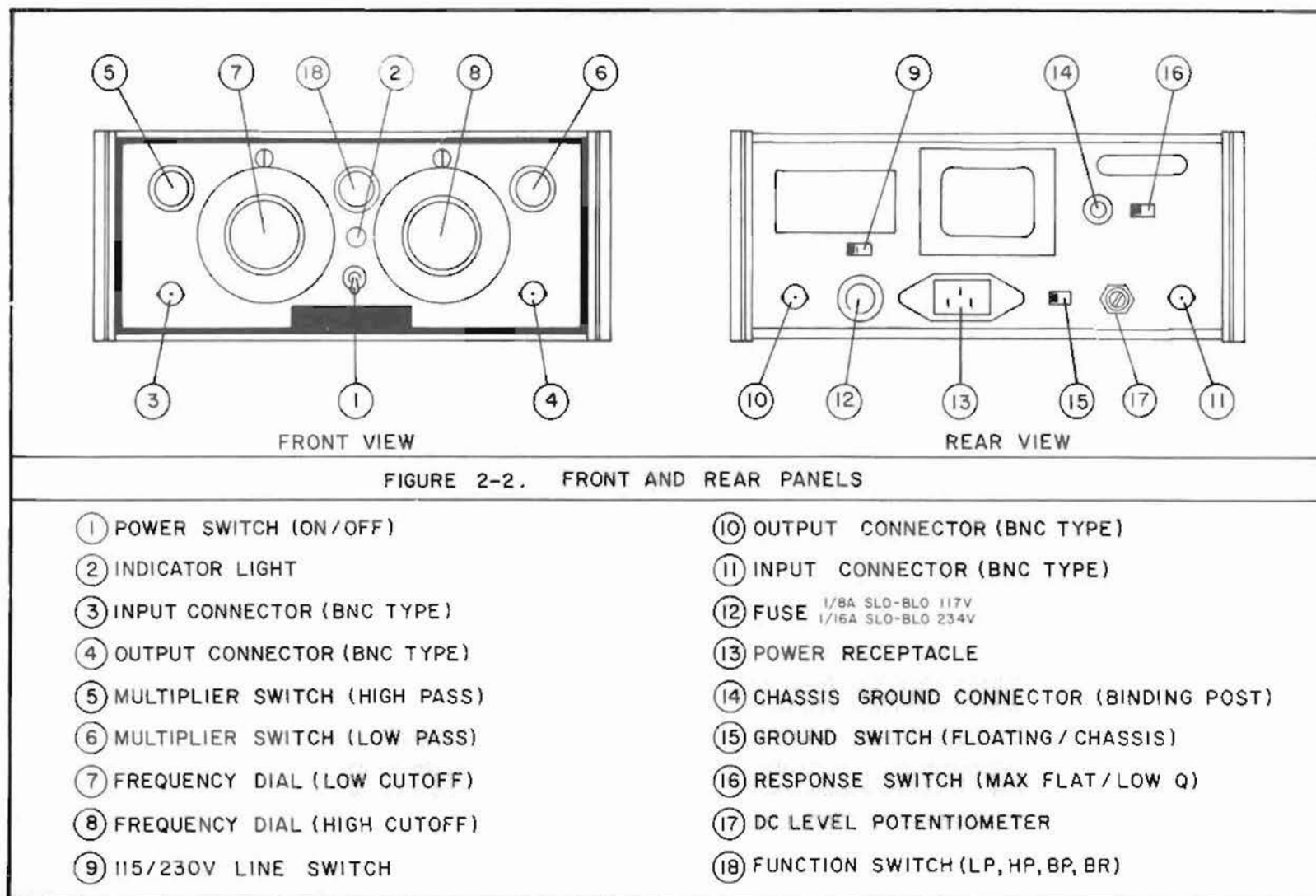


Figure 2-2. Front and Rear Panels

The cutoff frequencies are set by dials and multiplier switches, one for the High Pass and one for the Low Pass sections.

The power ON switch and indicator light in the lower center complete the front panel controls.

BNC Connectors for INPUT and OUTPUT are located in the lower corners.

### 2.2.2 Rear Panel

The RESPONSE switch provides choice between MAX FLAT and LOW Q response of the Model 3550. The GROUND switch, recessed in the rear panel to prevent inadvertent operation, connects the chassis to circuit ground in the CHASSIS position and disconnects them in FLOATING. The DC LEVEL multiturn screwdriver - adjustable potentiometer permits setting of the output DC level. The LINE switch selects 115V or 230V AC operation.

The INPUT and OUTPUT BNC connectors again occupy the corners and the CHASSIS binding post provides means for grounding the chassis.

A fuse holder labeled with the required fuse rating, is also mounted on the rear panel.

## 2.3 OPERATING PROCEDURE

2.3.1 Connect the Model 3550 to the power line.

2.3.2 Make connections to the INPUT and OUTPUT.

2.3.3 Set the function switch to the desired mode and the High Pass and Low Pass section controls to the required frequency ranges.

2.3.4 Turn ON power.

### NOTE

If the input signal exceeds the maximum specified levels (7v peak,  $\pm 100$  vdc) or if the output current exceeds  $\pm 15$  mA peak clipping will occur.

## 2.4 SPECIAL FUNCTIONS

### 2.4.1 Narrow Bandpass

Narrowest passband in the band-pass mode is obtained by setting both cutoff frequencies equal as shown in figure 2-2, curve C. The resulting insertion loss is

6 dB, (at band center), and the 3 dB points are at about 0.8 and 1.25 times mid-band frequency.

#### 2.4.2 Null

A sharp null can be obtained in the Band Reject mode by setting the Low Pass section to half the null frequency and the High Pass section to twice the null frequency and alternately adjusting both dials to minimize the output. Figure 2-2, Curve D.

#### 2.4.3 Maximum Flat vs. Low Q Responses

In the MAX FLAT position of this rear-panel switch the filter response is a fourth order Butterworth function:

$$G_L = \frac{1}{\sqrt{1 + S^8}}$$

$$G_H = \frac{S^4}{\sqrt{1 + S^8}}$$

G = gain

$$S = \frac{f}{f_o}$$

f = frequency

f<sub>o</sub> = cutoff frequency setting

This response is plotted as the solid curves in Figure 2-2, curves A and B, and normalized on a larger scale as in Figure 2-3. It hugs the 0-dB line very closely with no ripples almost to the cutoff frequency, and then keeps close to the 24dB/octave asymptote, departing 1dB from these lines at f/f<sub>o</sub> = 0.8 and 1.25 respectively.

The limitations of this type of filter are apparent in Figure 2-4(a) which shows the step-function response of a fourth order Butterworth low pass. For applications where this eleven percent overshoot cannot be tolerated, the Model 3550 provides the LOW Q position of the RESPONSE switch. In this mode the sharpness of the cut-off is reduced just enough to eliminate the step-function overshoot (see Figure 2-4(b)). The frequency response of the LOW Q mode is shown by the dotted curves in Figure 2-2 (curves A and B). Obviously, the cutoff is much less sharp, the attenuation at the corner is approximately 12 dB and the 1 dB points are at 0.2 and 5 times the cutoff frequency.

This reduction of cutoff sharpness has no real meaning for a high-pass filter but was included in the Model 3550 high pass section to provide symmetrical band pass and band reject curves when the LOW Q mode is used.

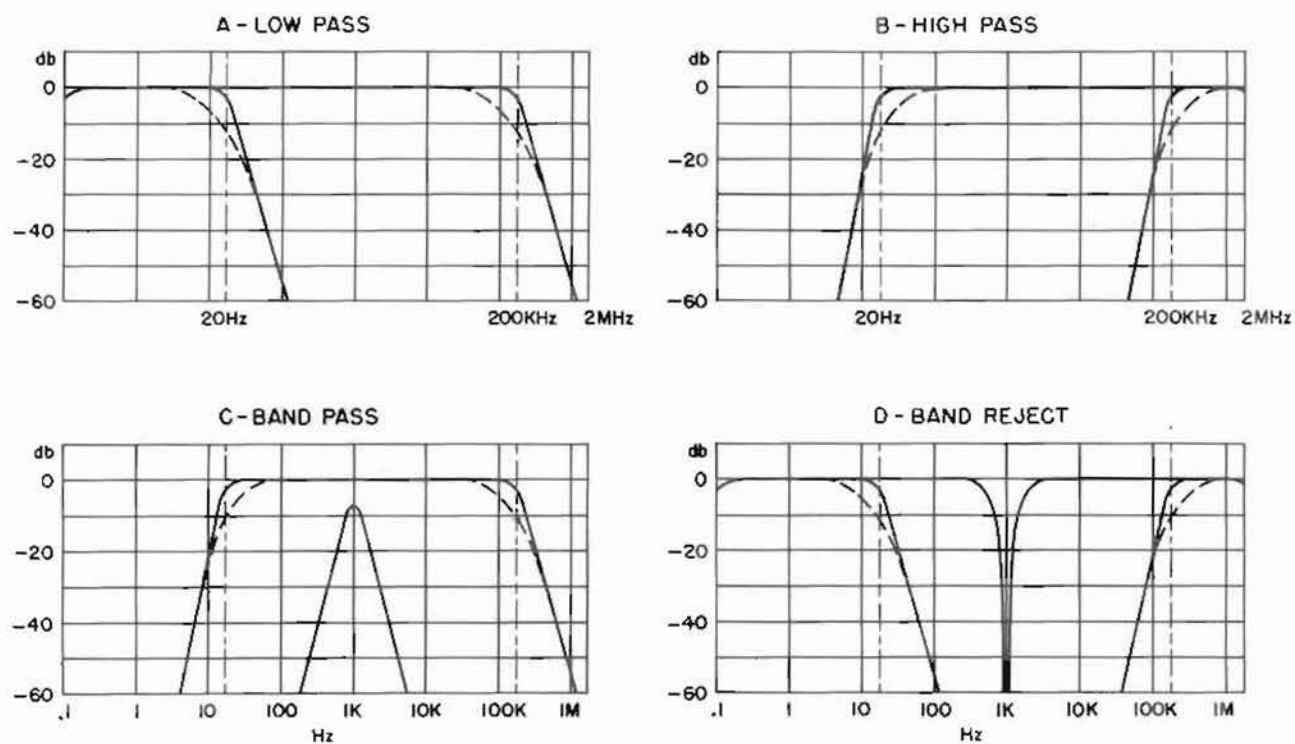


Figure 2-2. Pass Band Characteristics

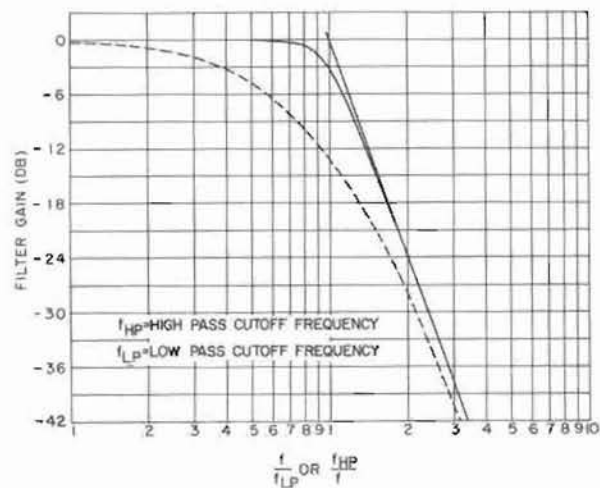


Figure 2-3.  
Normalized Attenuation Characteristics

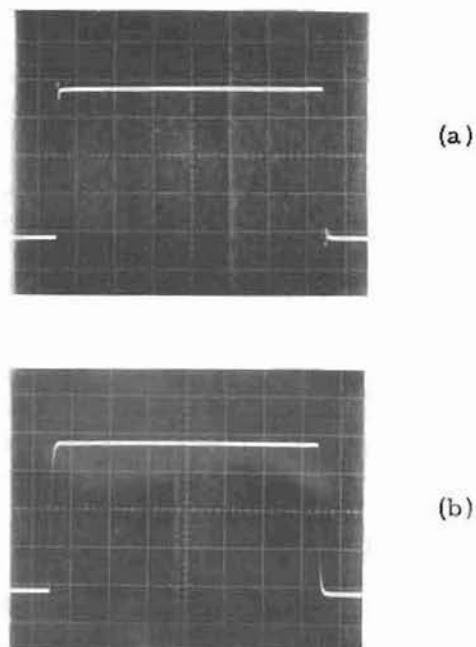


Figure 2-4. Square Wave Response

## 2.4.4 Phase Response

The phase shift in each section of the filter is shown in Figure 2-5. In the drawing a positive angle means phase lead, i. e., the output voltage leads input voltage. The solid curve is for MAX FLAT mode, and the dotted curve for LOW Q mode.

When the Model 3550 is used for bandpass, both sections are cascaded (see Section 4) and phase shifts add algebraically. Note that at pass band center frequency ( $f = f_{HfL}$ ) the phase shift is zero. An example of the computation of phase shift in the band pass mode follows:

Given: Pass band 100 Hz to 500 Hz (i. e. High Pass section set to 100 Hz and the Low Pass section set to 500 Hz..)

Find: Phase shift at 200 Hz MAX FLAT response

1. High pass relative frequency =  $\frac{200 \text{ Hz}}{100 \text{ Hz}} = 2.0$
2. Low Pass relative frequency =  $\frac{200 \text{ Hz}}{500 \text{ Hz}} = 0.4$

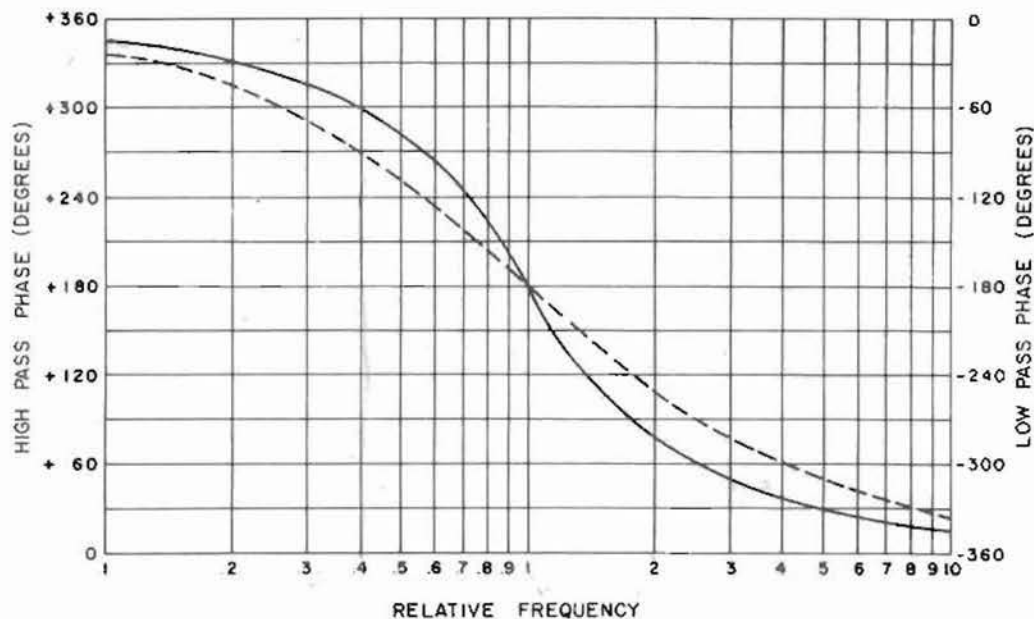


Figure 2-5. Phase Shift

3. Referring to Figure 2-5:

$$\begin{aligned}\text{High pass phase shift} &= 80^\circ \\ \text{Low pass phase shift} &= -60^\circ\end{aligned}$$

4. Resultant phase shift =  $20^\circ$

In the band reject mode, the High Pass and Low Pass sections are connected in parallel (see Section 4). The phase shift is then determined vectorally adding the contributions of both filters. An example follows:

Given: Reject Band 100 Hz to 500 Hz (Low Pass section set to 100 Hz and High Pass section to 500 Hz).

Find: Attenuation and phase shift at 200 Hz.

1. High pass relative frequency  $\frac{200 \text{ Hz}}{500 \text{ Hz}} = 0.4$

2. Low pass relative frequency  $\frac{200 \text{ Hz}}{100 \text{ Hz}} = 2.0$

3. Referring to Figure 2-3:

$$\text{High pass normalized frequency } \frac{500 \text{ Hz}}{200 \text{ Hz}} = 2.5 = 32 \text{ db}$$

$$\text{Low pass normalized frequency } \frac{200 \text{ Hz}}{100 \text{ Hz}} = 2.0 = 24 \text{ db}$$

4. For filter voltage input E:

High pass section output

$$= .025E \angle +300^\circ = .0122E - j0.0216E$$

Low pass section output

$$= .0625E \angle -280^\circ = .0108E + j0.0615E$$

$$\text{Sum } .0233E + j0.0399E = 0.0462E \angle 59.7^\circ$$

The attenuation is 26.7 dB and phase shift is  $59.7^\circ$ .

## SECTION 3

### INCOMING ACCEPTANCE AND INSPECTION

#### 3.1 INTRODUCTION

The following procedure should be used to verify the Filter operation within specifications. These checks may be used for incoming inspection and periodic specification checks. Tests must be made with all covers in place. If the instrument is not operating within specifications refer to Section 5 and 6 before attempting any detailed maintenance. Before testing, follow the initial setup and operating procedures given in Section 2.

#### 3.2 TEST EQUIPMENT REQUIRED

The following test equipment is required to perform these tests:

- a. RC Oscillator, with frequency range 0.01 Hz to 1 MHz, frequency accuracy  $\pm 0.5\%$  to 100 kHz, frequency response better than  $\pm 0.05$  dB and distortion less than  $0.02\%$ , Krohn-Hite Model 4100A or equivalent.
- b. Oscilloscope, with DC to 50 MHz bandwidth, vertical input sensitivity of 1 mv/cm, Tektronix type 544, with type 1A5 plug-in, or equivalent.
- c. AC Voltmeter, capable of measuring 100 microvolts to 10 volts RMS, Ballantine Model 314A or equivalent.
- d. DC Voltmeter, capable of measuring 1 millivolt to 20 volts, Fluke Model 8000A or equivalent.
- e. Variable auto-transformer for adjusting line voltage.

#### 3.3 TEST PROCEDURE AND CONDITIONS

Table 3-1 gives the conditions and setup for testing the various filter characteristics. Unless otherwise specified in the table, the RESPONSE switch is in the MAX FLAT position, and the output load is greater than 1000 ohms. In the table, voltages are rms unless otherwise specified.

Table 3-1. Acceptance Checkout Procedure

Test	Function	HP Section Cutoff	LP Section Cutoff	Input Frequency	Set Amplitude
1. Low Pass Operation	LP	--	200 x 1000	60 kHz	1V at Output
Measure osc voltage at filter input. Limits are 0.9 to 1.1 volts. Follow same procedure with osc at 6 kHz, 600 Hz and 6 Hz. Limits are 0.9 to 1.1. Switch osc to 200 kHz. Limits are .63 to .77 volts at output.					
2. High Pass Operation	HP	200 x .1	--	60 Hz	1V at Output
Measure osc voltage at filter input. Limits are 0.9 to 1.1 volts. Follow same procedure with osc at 600 kHz, and 60 kHz. Limits are 0.9 to 1.1 volts. Switch osc to 20 Hz. Limits are .63 to .77 volt at output.					
3. Band Pass Operation	BP	200 x 1	200 x 10	600 Hz	1V at Output
Measure osc voltage at filter input. Limits are 0.9 to 1.1 volts. Switch osc to 100 Hz. Output voltage should be 50 to 80 millivolts. Switch osc to 200 Hz. Output should be .63 to .77 volt. Switch osc to 2 kHz; output should be .63 to .77 volt. Switch osc to 4 kHz; output should be 50 to 80 millivolts.					
4. Band Reject Operation	BR	50 x 100	20 x 10	50 Hz	1V at Output
Switch osc from 50 Hz to 200 Hz; output should be .63 to .77 volt. Switch osc to 1 kHz; output should be less than 5 millivolts. Switch osc to 5 kHz; Output should be .63 to .77 volt. Switch oscillator to 20 kHz, output should be 0.9 to 1.1 volts.					
5. Attenuation Slope(HP)	HP	200 x .1		50 Hz	1V at Output
Switch osc from 50 Hz to 10 Hz. Switch HP to 200 x 1 and osc to 100 Hz. Switch Hp to 200 x 10 and osc to 1 kHz. Switch HP to 200 x 100 and osc to 10 kHz. Output should read between 50 millivolts and 80 millivolts at each HP section multiplier setting. Switch HP to 200 x 1000 and osc to 100 kHz. Output should read 45 millivolts to 100 millivolts.					
6. Attenuation Slope(LP)	LP	--	20 x 1000	1 kHz	1V at Output
Switch osc 40 kHz. Output should read between 45 and 100 millivolts. Switch LP to 20 x 100 and osc to 4 kHz. Switch LP to 20 x 10 and osc to 400 Hz. Switch LP to 20 x 1 and osc to 40 Hz. Output at each LP multiplier setting should be between 50 and 80 millivolts.					
7. x.1 band LP Calibration	LP	----	200 x .1	10 Hz	1V at Output
Change oscillator to 20 Hz. Read 0.63 to 0.77 volt at output.					



Table 3-1. Acceptance Checkout Procedure (Contd.)

Test	Function	HP Section Cutoff	LP Section Cutoff	Input Frequency	Set Amplitude
8. x1 LP Calibration	LP	----	60 x 1	20 Hz	1V at Output.
Change oscillator to 60 Hz. Read 0.63 to 0.77 volt at output.					
9. x10 band LP Calibration	LP	----	60 x 10	200 Hz	1V at Output
Change oscillator to 600 Hz. Read 0.63 to 0.77 volt at output.					
10. x100 Band LP Calibration	LP	----	60 x 100	2 kHz	1V at output.
Change oscillator to 6 kHz. Read 0.63 to 0.77 volt at output.					
11. x1000 Band LP Calibration	LP	----	60 x 1000	20 kHz	1V at Output
Change oscillator to 60 kHz. Read 0.8 volt at output.					
12. x1000 Band HP Calibration	HP	20 x 1000	----	60 kHz	1V at Output
Change oscillator to 20 kHz. Read 0.56 to 0.84 volt at output.					
13. x100 Band HP Calibration	HP	60 x 1000	----	20 kHz	1V at Output
Switch oscillator to 6 kHz. Read 0.56 to 0.84 volt at output.					
14. x10 HP Calibration	HP	60 x 10	----	6 kHz	1V at Output
Change oscillator to 600 Hz. Read 0.63 to 0.77 volt at output.					
15. x1 Band HP Calibration	HP	60 x 1	----	600 Hz	1V at Output
Change oscillator to 60 Hz. Read 0.63 to 0.77 volt at output.					
16. x.1 Band HP Calibration	HP	200 x .1	----	60 Hz	1V at Output
Change oscillator to 20 Hz. Read 0.63 to 0.77 volt at output.					
17. Maximum Voltage	BP	20 x 1	200 x 1000	1 kHz	1V at filter input
Connect oscilloscope to output. Increase amplitude of osc signal until clipping is observed. Input voltage should reach 5 vrms before clipping occurs.					
18. Maximum Current	BP	20 x 1	200 x 1000	1 kHz	0.5V at filter Output
Connect oscilloscope to output. Place 50-ohm load across output, and adjust osc amplitude so that output is .5 vrms. No clipping should occur.					

Table 3-1. Acceptance Checkout Procedure (Contd.)

Test	Function	HP Section Cutoff	LP Section Cutoff	Input Frequency	Set Amplitude
19. Impedance	BP	20 x 1	200 x 1000	2 kHz	0.1 V at filter Output
	Shunt output with 50 ohm resistor. Voltage at output should drop to .05 ± .01 volt.				
20. Hum and Noise	BP	20 x 1	200 x 1000		
	Shield front and rear inputs. Output voltage should be less than 200 microvolts with 60 Hz line power, and less than 500 microvolts with 400 Hz power.				

## SECTION 4

### CIRCUIT DESCRIPTION

#### 4.1 GENERAL

Figure 4-1 shows the Model 3550 filter in block diagram presentation.

The incoming signal passes first through the unity-gain input amplifier and then is switched by the Function Switch either to the High Pass (HP) or the Low Pass (LP) section or both, depending on the filtering function selected. In the Band Pass position both sections are connected in series. In the Band Reject position both sections are in parallel with outputs added through a pair of 10k resistors.

The output amplifier is capacitor coupled, to eliminate dc drift from the previous stages, and provides low output impedance. It also has voltage gain to compensate for adding losses and to maintain zero insertion loss in the Band Reject (BR) function.

The following paragraphs describe each section of the Model 3550 filter more fully.

#### 4.2 INPUT AMPLIFIER

Each of the INPUT connectors, front and rear, has a resistor in series. With the capacitance of the shielded front-to-rear cable these resistors act as low pass filters, attenuating frequencies above 2 MHz.

The input capacitor C101, blocks dc and with R101 provides a low frequency pass band down to 0.2 Hz. Resistor R102 protects the input FET Q101 from damage by high input voltages. C102 and R103 are high-frequency bypass for R102.

The drain of Q101 drives the base of Q102. The collector of Q102, through dissipation limiting resistor R110, provides the output signal, as well as feedback to the source of Q101. Resistor R104, capacitor C103 and the ferrite bead L101 are for loop stabilization.

#### 4.3 HIGH PASS SECTION

Input to the High Pass Section comes from the input loop through the function switch. It goes directly to the first HP tuning network consisting of two potentiometers and two capacitors. The potentiometers are ganged, are operated by the tuning dial, and have series and parallel trimming resistors. The capacitors are selected by means of the bandswitch. The values of the two network

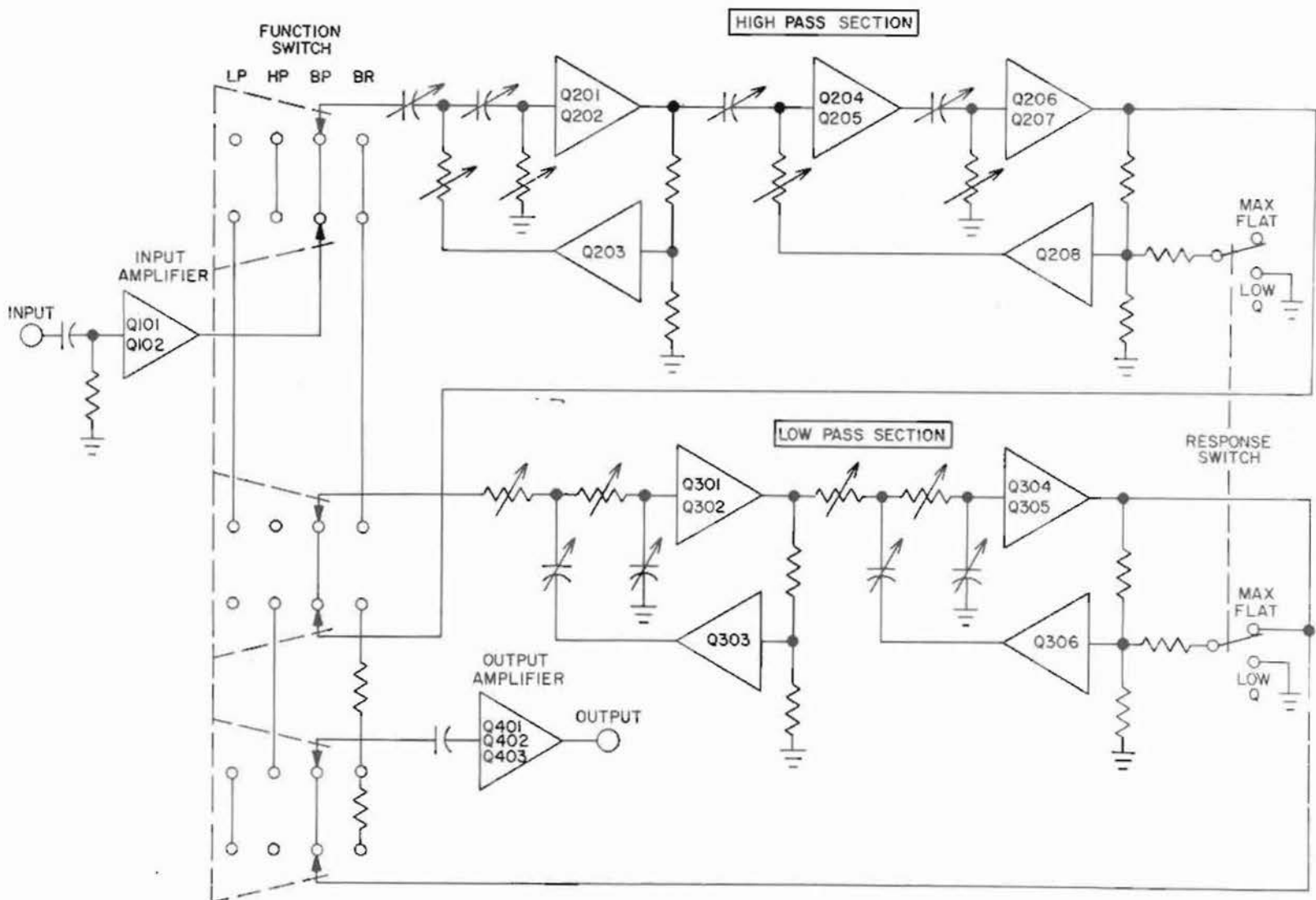


Figure 4-1. Block Diagram

capacitors are in the ratio of 10 to 1, so that each capacitor can be used on two adjacent bands. A double emitter follower, Q201 and Q202 at the output of the network provides isolation and drives, through a voltage divider R205-R206, the feedback emitter follower Q203.

The circuit so far comprises the first "quadratic" of the HP section. The name "quadratic" is used here to denote a network with a second order transfer function, as in this case:

$$\frac{E_2}{E_1} = \frac{S^2}{1 + 2as + S^2}$$

$$\text{where } s = j \frac{f}{f_0}$$

$f$  = frequency

$$f_0 = \frac{1}{C_1 C_2 R_1 R_2}$$

$a$  = "peaking factor"

The "peaking factor" depends on the ratios of network resistors and capacitors and the amount of feedback. For the two values of "a" used in the Model 3550, frequency responses of the two quadratics would look like this:

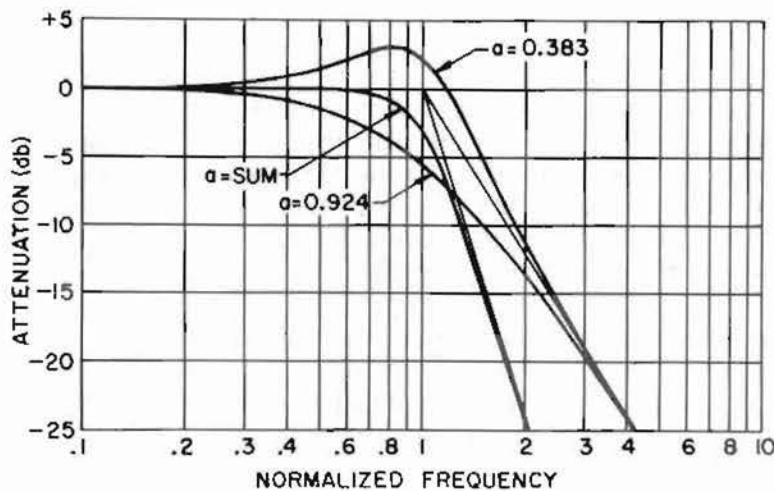


Figure 4-2. Response of Quadratic Amplifiers

The second HP quadratic is slightly different; an amplifier Q204 and Q205 feeds the second RC, which in turn feeds the FET-input amplifier Q206, Q207. Resistors R218 and R226 and R219, connected as a voltage divider, determine the gain of the loop. Resistors R218 and R226 are paralleled on Band 4 with R701 and on band 5 with R702 to increase the amplifier gain.

The feedback emitter follower Q208 is fed from the loop output through divider R221-R225. On band 4 the feedback is modified by R704, and on band 5 by R705, C740, C741.

The RESPONSE switch shunts R225 with R222 in the LOW Q position. This reduction of feedback changes the peaking factor of the second quadratic from  $a = .383$  to about  $a = .97$ , changing the response of the High Pass section from a Butterworth to the damped, transient-free form discussed in Section 2.4.3.

#### 4.4 LOW PASS SECTION

The Low Pass section consists of two quadratics, same as the High Pass section described in 4.3. The first amplifier consists of Q301 and Q302, connected as a double emitter follower. Inductor L302 and R319 in the emitter of Q302 prevent spurious high frequency oscillation. Voltage divider R305-R307 provides feedback amplifier Q303 with the proper gain to obtain a peaking factor of  $a = .924$ , as required for the first quadratic of a four-pole Butterworth filter.

The amplifier for the second quadratic, Q304, Q305 and Q306 is similar to the first one. The higher peaking factor of this quadratic ( $a = .383$ , same as the High Pass second quadratic) requires more feedback so the divider R313-R318 has less attenuation.

RESPONSE switch S901B, when switched to the LOW O position, changes the peaking factor of this quadratic from  $a = .383$  to  $a' = .97$  by switching R317 from shunting R313 to shunting R316.

#### 4.5 OUTPUT AMPLIFIER

The output amplifier is capacitor coupled at the input (C401 and R404). The cutoff is at about 0.2 Hz---same as for the input amplifier. The first stage, Q401, an FET, drives the output stage Q403 through the emitter follower Q402. R412 in the collector of Q403 limits dissipation; C408 is a high frequency bypass. L401 and R410 in series with the output stabilize the loop for capacitive loads. CR401 is for temperature compensation of the output DC level.

Feedback to the source of the input FET comes directly from CR401 in the LP, HP, and BP modes. In the BR mode signals from the High Pass and the Low Pass sections are added through resistors R802 and R803, with a 6 dB loss of gain. To make up for the loss, a resistance divider R805 and R807 and R413 is inserted in the feedback, causing a 6 dB increase in the amplifier gain.

Output dc level is adjusted coarsely with P401 on the printed circuit board, and can be finely trimmed with P901 in the rear panel. In the BR mode only, the level can be set with P402.

#### 4.6 POWER SUPPLY

The power supply provides +15 volt and -15 volt regulated voltages for the operation of the Model 3550. The unit can be operated either from 105 to 125 volt or a 210 to 250 volt ac source, 50 to 400 Hz. The two line voltages can be accommodated by

use of the 115V/230V LINE switch, located on the rear panel. A fuse, a power switch, and an indicator lamp with its series resistor complete the primary circuit of the power transformer. The center tapped secondary drives a dual fullwave rectifier, providing both positive and negative outputs. These are smoothed by filter capacitors C501 and C502, and then separately regulated. Each regulator incorporates a series transistor, an amplifier, and another transistor used as a Zener reference. To understand the operation of the regulators, consider the positive supply as follows:

Any virtual disturbance, say an increase in +15 regulated voltage, would be applied to the emitter of Q503 through the Zener Q502 and temperature compensating diodes CR502. The base of Q503 would also get a signal in the same direction but attenuated by the voltage divider R511 and R501-R506. As a result, Q503 would be turned off, reducing the base current of Q501, thus lowering the output voltage of the regulator. The operation of the negative power supply is analogous.

Capacitors C503 and C504 speed up the operation of the regulators by keeping bases of Q503 and Q504 steady when fast changes of regulator output are fed to their emitters. R508 and C508 in parallel feed some ripple from the unregulated supply into the regulator base, in the proper phase, to reduce ripple on the regulated negative output; R505 and C507 do the same for the positive power supply.

## SECTION 5

### MAINTENANCE

#### 5.1 INTRODUCTION

If the Model 3550 is not functioning properly and requires service, follow this procedure to locate the source of trouble. To obtain access to the interior of the filter, remove the screws centered at the rear of each cover; sliding off the side covers will unlock the top and bottom covers.

The general layout of major components, test points, screwdriver controls and adjustments are shown in Figure 5-1. A detailed component layout for the printed circuit card is included with the schematic diagram at the end of this book. Various check points and voltages are shown on the schematic diagram and are also marked on the printed circuit card.

First make a visual inspection; check the unit for such things as broken wires, burnt or loose components, or similar conditions which could cause trouble. Any troubleshooting of the Filter will be greatly simplified if you understand the operation of the circuit. Before attempting detailed troubleshooting refer to Circuit Description Section 4.

#### 5.2 POWER SUPPLY

If the filter does not seem to be working properly, check the two power supplies first. If the positive and negative 15 volt supplies appear to be correct refer to signal tracing analysis, paragraph 5.3. Any malfunction of the power supplies will generally cause a large error in positive or negative 15 volt output. Small errors may be corrected by adjusting R506 and R509 respectively. If the -15 volt supply is correct and the +15 volt supply is incorrect, check the reference voltage from the emitter of Q503 to the collector of Q502. This reference voltage should be  $8.4 \pm .5$  volts. Normally, if the +15 volt supply is high, the base emitter voltage of Q503 will be reduced, decreasing its collector current, lowering the emitter to base voltage and turning off Q501. This will increase the emitter to collector voltage of Q501, correcting the +15 volt supply. The failure will be found where this action is blocked. If the +15 volt supply is low, the current in Q503 will be increased, turning on Q501. If the supply voltage is low and Q503 and Q501 appear to be operating properly, the cause is most likely excessive current in the main filter section. An incorrect -15 volt supply may be traced in a similar manner.



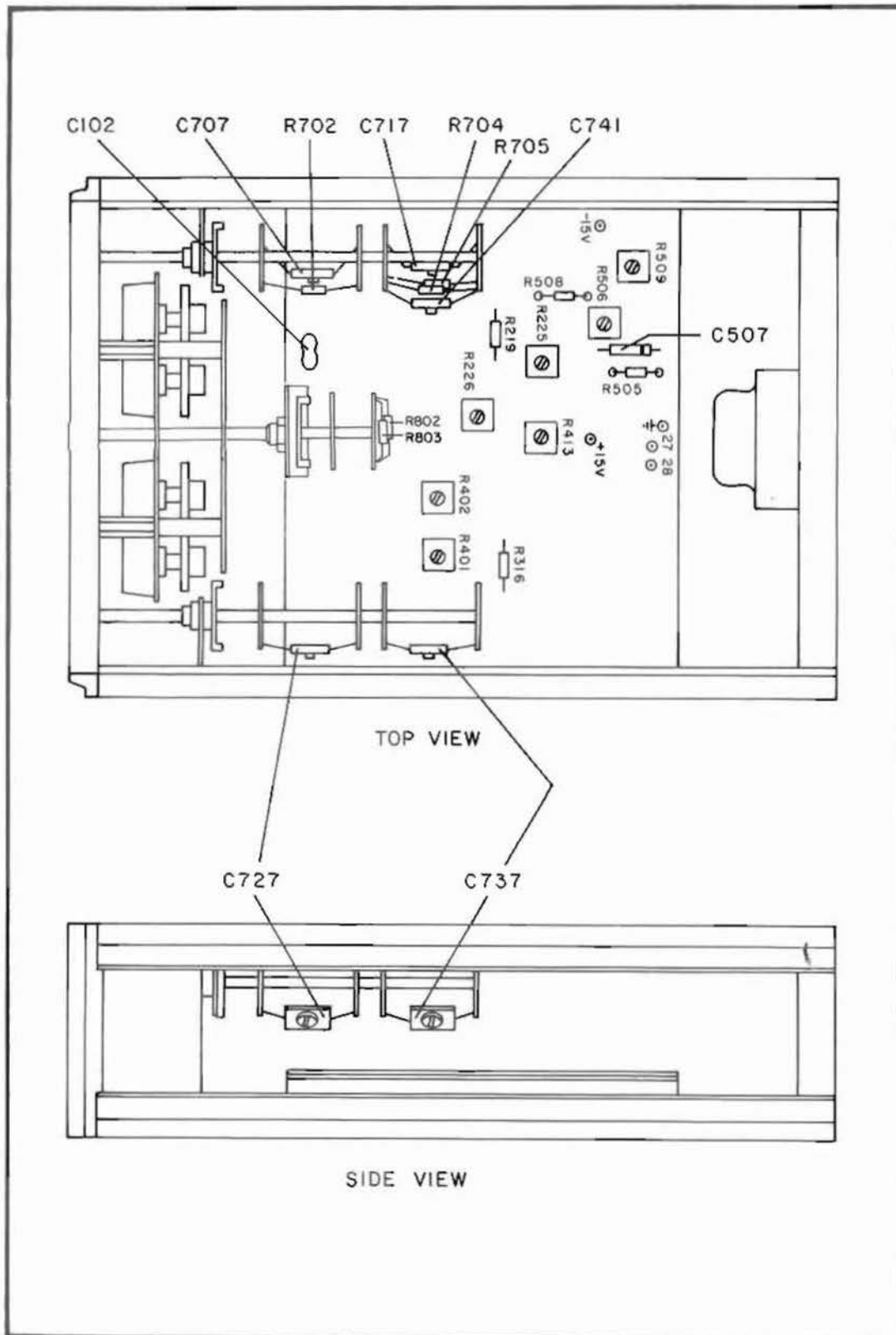


Figure 5-1. Trims and Adjustments

### 5.3 SIGNAL TRACING ANALYSIS

If the power supplies appear to be correct but the Model 3550 is not working, the following signal tracing analysis should help locate the area of malfunction. Set the Function Switch to BP; set the RESPONSE switch to LOW  $\Omega$  position. Set both the low and high cutoff frequencies to 200 Hz. Connect a 200 Hz 5-volt rms sine wave signal to the input terminals. If the test signal does not appear correctly at the output, the area of the malfunction may be localized by determining where in the Filter the signal first deviates from the normal.

Table 5-1 shows various test points with their correct signal levels for band pass operation. If a test point is found whose signal level differs appreciably from the correct value, the circuitry immediately preceding that test point should be carefully checked.

<u>Test Point</u>	<u>Voltage (RMS)</u>
Input	5.0
2	4.9
3	2.8
4	2.8
6	1.6
7	1.6
8	1.3
10	1.3
14	0.43
15	0.67
17	0.31
18	0.30
20	0.14
21	0.30
output	0.30

Table 5-1. Test point Signal Voltage

Input: 5 vrms, 200 Hz  
 LP dial: 200  $\times$  1  
 HP dial: 200  $\times$  1  
 Function: BP  
 RESPONSE: LOW  $\Omega$

### 5.4 TUNING CIRCUITS

If signal tracing shows one of the tuning circuits to be faulty, it should be determined if the trouble is in the resistive or capacitive elements. If the trouble is in a capacitive element used only in the lowest or highest multiplier range, the malfunction will appear only on these positions. Each of the other tuning capacitors, if defective, will introduce an error in two adjacent bands. If there is a problem in a resistive element, the trouble will be of a general nature and will show up on all multiplier bands.

The values of capacitance used on the highest band are selected to compensate for stray capacitance and are therefore not completely in decade ratios of those used on the lower bands.

Each of the variable resistance elements consists of four potentiometers ganged together with a gear assembly. Each potentiometer has series and shunt trims to insure proper tracking. The trims and the angular orientation of the potentiometers are carefully adjusted at the factory. If it becomes necessary to change one of these potentiometers in the field, it should be replaced only with a unit supplied by the factory complete with proper trims. The angular orientation should then be carefully adjusted following the procedure supplied with the parts.

## SECTION 6

### CALIBRATION AND ADJUSTMENT

#### 6.1 INTRODUCTION

Before any adjustments the procedure in Section 3 should be followed to determine if adjustments are necessary. The following procedure is provided for the adjustment and calibration of the filter in the field, and adherence to this procedure should restore the filter to its original specifications. If any difficulties are encountered, please refer to Troubleshooting, Section 5. If any question arises which are not covered by this procedure, please contact our factory service department. The locations of trims and adjustments are shown in Figure 5-1. The test points are marked on the PC board.

Access to the interior of the Model 3550 is gained by removing the screw centered at the rear of each cover; sliding off the side covers will unlock the top and bottom covers.

#### 6.2 TEST EQUIPMENT REQUIRED

The following test equipment is required to perform these tests.

- a. RC Oscillator, with frequency range 0.01 Hz to 1 MHz, frequency accuracy  $\pm 0.5\%$  to 100 kHz, frequency response better than  $\pm 0.5$  db and distortion less than 0.02%, Krohn-Hite Model 4100A or equivalent.
- b. Oscilloscope, with DC to 50 MHz bandwidth, vertical input sensitivity of 1 mv/cm, Tektronix type 544, with type 1A5 plug-in, or equivalent.
- c. AC Voltmeter, capable of measuring 100 microvolts to 10 volts RMS, Ballantine Model 314A or equivalent.
- d. DC Voltmeter, capable of measuring 1 millivolt to 20 volts, Fluke Model 8000A or equivalent.
- e. Variable auto-transformer for adjusting line voltage.

### 6.3 INITIAL SET-UP

- a. Set function switch to BP
- b. Set low pass dial to 60, multiplier to  $\times 10$
- c. Set high pass dial to 60, multiplier to  $\times 10$ .

### 6.4 POWER SUPPLY

- a. Short filter input.
- b. Connect d-c voltmeter between ground and +15 volts (red lead on P901).
- c. Adjust R506 for  $15 \pm 0.2$  volts.
- d. Connect d-c voltmeter between ground and -15 volts (gray lead on P901).
- e. Adjust R509 for  $-15 \pm 0.2$  volts.

### 6.5 OUTPUT DC LEVEL

- a. Connect d-c voltmeter to output. Set P901 to midrange.
- b. Adjust P401 for 0 volts on the filter output.
- c. Switch function switch to BR.
- d. Adjust P402 for 0 volts on filter output.
- e. Remove short from input.

### 6.6 CALIBRATION PROCEDURE

The calibration procedure is given in Table 6-1. In the table, the initial test setup is given in tabular form at the beginning of each test, and then follows a sequence of steps. It is important that the sequence be followed in order. Nominal oscillator output voltage at the beginning of all tests is 1 volt rms. Amplitude is then adjusted at the test point given. Unless otherwise specified, voltages are rms.

Table 6-1. Calibration Procedure

Test	Function	HP Section	LP Section	Input Freq.	Set Amplitude
1. LP Dial Set	LP	-----	60 x 10	50 Hz	1V at output
Switch osc to 1200 Hz. Adjust LP dial for reading of 63 millivolts on acvm. LP dial should read 60. If off, loosen dial setscrews and set to 60. Tighten.					
2. LP Cutoff Response	LP	-----	60 x 10	200 Hz	1V at output
Switch osc from 200 Hz to 600 Hz. Output should read .63 to .77 volt.					
3. LP x 1000	LP	-----	60 x 1000	6 kHz	1V at TP18
Switch osc from 6 kHz to 48 kHz. Trim C727 for .96 volt at TP18. Switch osc to 60 kHz. Trim C737 for 0.7 volt at TP18. If any adjustments were made, repeat step 3.					
4. HP Dial Set	HP	60 x 10	-----	6 kHz	1V at output
Switch osc to 300 Hz. Adjust HP dial for reading of 63 millivolts on acvm. HP dial should indicate 60. If off, loosen dial setscrews and set to 60. Tighten setscrews.					
5. HP x 10 Unity Gain	HP	60 x 10	-----	2 kHz	1V at input
Connect acvm to output. Adjust R226 for .96 to 1.04 volts.					
6. HP Cutoff Response	HP	60 x 10	-----	2 kHz	1V at output
Switch osc from 2 kHz to 600 Hz. Output should read .63 to .77 volt. If out of limits, trim R225 for .7 ± .07 volt.					
7. HP x 1000 Capacitor Adjust	HP	20 x 1000	-----	100 kHz	1V at TP4
7a) At 100 kHz set 1 volt at TP4. Switch osc from 100 kHz to 5 kHz. Voltage at TP4 should drop to 63 millivolts. If off trim C707. If C707 adjustment is necessary repeat step 7a.					
7b) Connect acvm to output. Switch osc to 100 kHz. Adjust input for 1 volt at output. Switch osc to 10 kHz. Output should read 45 to 80 millivolts. If off adjust C717. If C717 adjustment is necessary, repeat step 7b.					
8. 200 kHz Calibration	HP	200 x 1000	-----	600 kHz	1V at output
Switch osc from 600 kHz to 200 kHz. Trim C741 for .63 to .77 volt at output.					
9. Band Reject	BR	100 x 10	100 x 1	3kHz	1V at input
Remove acvm from input and connect to output. Adjust R413 for .96 to 1.04 volts at output.					

## CAPACITORS

[illegible]

## TRANSISTORS, DIODES &amp; MISC.

Symbol	Description	Mfr.	Part No.	Symbol	Description	Part No.
2101	2W450Z	MGE	2W450Z	L201	FEHSTE BEAD	STK S7-0101
2102	MP16549	MOT	MP16549	L301	1uhy 10% 1/4w	OLY 1837-101
2201	MP16515	MOT	MP16515	L302	1uhy 10% 1/4w	OLY 1837-12
2202	MP16540	MOT	MP16540	L303	1uhy 10% 1/4w	OLY 1837-12
2203	MP16511	MOT	MP16511	L401	5.6uhy 10% 1/4w	OLY 1837-30
2204	MP16517	MOT	MP16517	L402	FEHSTE BEAD	STK S7-0101
2205	MP28441	MOT	MP28441	F401	25k POT	BRN 2201
2206	2W450Z	MGE	2W450Z	F402	25k POT	BRN 2201
2207	MP16519	MOT	MP16519	F601	50k 10% 1/4w	AB 395778
2208	MP16515	MOT	MP16515	F602	25k 10% 1/4w	AB 393808
2209	MP16511	MOT	MP16511	F603	50k 10% 1/4w	AB 395777
2210	MP16516	MOT	MP16516	F604	90k 10% 1/4w	AB 395727
2211	MP16512	MOT	MP16512	F605	25k 10% 1/4w	AB 393808
2212	MP16517	MOT	MP16517	F606	25k 10% 1/4w	AB 395726
2213	MP16518	MOT	MP16518	F607	90k 10% 1/4w	AB 395727
2214	MP16513	MOT	MP16513	F608	90k 10% 1/4w	AB 395727
2401	2W450Z	MGE	2W450Z	F901	50k 30% 3/4w	C15 V4-01-300427
2402	MP16512	MOT	MP16512	D5901	LOW INDICATOR	MDN 559-0161-001
2403	MP16513	MOT	MP16513	F901	50W BLOW FUSE	BDS MSL-1/50
2501	2W450Z	MGE	2W450Z	F901	50W BLOW FUSE	BDS MSL-1/50
2502	MP16540	MOT	MP16540	F901	50W BLOW FUSE	BDS MSL-1/50
2503	MP16517	MOT	MP16517	F901	50W BLOW FUSE	BDS MSL-1/50
2504	MP16518	MOT	MP16518	F901	50W BLOW FUSE	BDS MSL-1/50
2505	MP16519	MOT	MP16519	F901	50W BLOW FUSE	BDS MSL-1/50
2506	MP16540	MOT	MP16540	F901	50W BLOW FUSE	BDS MSL-1/50
2601	2W450Z	MGE	2W450Z	F901	50W BLOW FUSE	BDS MSL-1/50
2602	MP16512	MOT	MP16512	F901	50W BLOW FUSE	BDS MSL-1/50
2603	MP16513	MOT	MP16513	F901	50W BLOW FUSE	BDS MSL-1/50
2604	MP16514	MOT	MP16514	F901	50W BLOW FUSE	BDS MSL-1/50
2605	MP16515	MOT	MP16515	F901	50W BLOW FUSE	BDS MSL-1/50
2606	MP16516	MOT	MP16516	F901	50W BLOW FUSE	BDS MSL-1/50
2607	MP16517	MOT	MP16517	F901	50W BLOW FUSE	BDS MSL-1/50
2608	MP16518	MOT	MP16518	F901	50W BLOW FUSE	BDS MSL-1/50
2609	MP16519	MOT	MP16519	F901	50W BLOW FUSE	BDS MSL-1/50
2610	MP16540	MOT	MP16540	F901	50W BLOW FUSE	BDS MSL-1/50
2611	MP16541	MOT	MP16541	F901	50W BLOW FUSE	BDS MSL-1/50
2612	MP16542	MOT	MP16542	F901	50W BLOW FUSE	BDS MSL-1/50
2613	MP16543	MOT	MP16543	F901	50W BLOW FUSE	BDS MSL-1/50
2614	MP16544	MOT	MP16544	F901	50W BLOW FUSE	BDS MSL-1/50
2615	MP16545	MOT	MP16545	F901	50W BLOW FUSE	BDS MSL-1/50
2616	MP16546	MOT	MP16546	F901	50W BLOW FUSE	BDS MSL-1/50
2617	MP16547	MOT	MP16547	F901	50W BLOW FUSE	BDS MSL-1/50
2618	MP16548	MOT	MP16548	F901	50W BLOW FUSE	BDS MSL-1/50
2619	MP16549	MOT	MP16549	F901	50W BLOW FUSE	BDS MSL-1/50
2620	MP16550	MOT	MP16550	F901	50W BLOW FUSE	BDS MSL-1/50
2621	MP16551	MOT	MP16551	F901	50W BLOW FUSE	BDS MSL-1/50
2622	MP16552	MOT	MP16552	F901	50W BLOW FUSE	BDS MSL-1/50
2623	MP16553	MOT	MP16553	F901	50W BLOW FUSE	BDS MSL-1/50
2624	MP16554	MOT	MP16554	F901	50W BLOW FUSE	BDS MSL-1/50
2625	MP16555	MOT	MP16555	F901	50W BLOW FUSE	BDS MSL-1/50
2626	MP16556	MOT	MP16556	F901	50W BLOW FUSE	BDS MSL-1/50
2627	MP16557	MOT	MP16557	F901	50W BLOW FUSE	BDS MSL-1/50
2628	MP16558	MOT	MP16558	F901	50W BLOW FUSE	BDS MSL-1/50
2629	MP16559	MOT	MP16559	F901	50W BLOW FUSE	BDS MSL-1/50
2630	MP16560	MOT	MP16560	F901	50W BLOW FUSE	BDS MSL-1/50
2631	MP16561	MOT	MP16561	F901	50W BLOW FUSE	BDS MSL-1/50
2632	MP16562	MOT	MP16562	F901	50W BLOW FUSE	BDS MSL-1/50
2633	MP16563	MOT	MP16563	F901	50W BLOW FUSE	BDS MSL-1/50
2634	MP16564	MOT	MP16564	F901	50W BLOW FUSE	BDS MSL-1/50
2635	MP16565	MOT	MP16565	F901	50W BLOW FUSE	BDS MSL-1/50
2636	MP16566	MOT	MP16566	F901	50W BLOW FUSE	BDS MSL-1/50
2637	MP16567	MOT	MP16567	F901	50W BLOW FUSE	BDS MSL-1/50
2638	MP16568	MOT	MP16568	F901	50W BLOW FUSE	BDS MSL-1/50
2639	MP16569	MOT	MP16569	F901	50W BLOW FUSE	BDS MSL-1/50
2640	MP16570	MOT	MP16570	F901	50W BLOW FUSE	BDS MSL-1/50
2641	MP16571	MOT	MP16571	F901	50W BLOW FUSE	BDS MSL-1/50
2642	MP16572	MOT	MP16572	F901	50W BLOW FUSE	BDS MSL-1/50
2643	MP16573	MOT	MP16573	F901	50W BLOW FUSE	BDS MSL-1/50
2644	MP16574	MOT	MP16574	F901	50W BLOW FUSE	BDS MSL-1/50
2645	MP16575	MOT	MP16575	F901	50W BLOW FUSE	BDS MSL-1/50
2646	MP16576	MOT	MP16576	F901	50W BLOW FUSE	BDS MSL-1/50
2647	MP16577	MOT	MP16577	F901	50W BLOW FUSE	BDS MSL-1/50
2648	MP16578	MOT	MP16578	F901	50W BLOW FUSE	BDS MSL-1/50
2649	MP16579	MOT	MP16579	F901	50W BLOW FUSE	BDS MSL-1/50
2650	MP16580	MOT	MP16580	F901	50W BLOW FUSE	BDS MSL-1/50
2651	MP16581	MOT	MP16581	F901	50W BLOW FUSE	BDS MSL-1/50
2652	MP16582	MOT	MP16582	F901	50W BLOW FUSE	BDS MSL-1/50
2653	MP16583	MOT	MP16583	F901	50W BLOW FUSE	BDS MSL-1/50
2654	MP16584	MOT	MP16584	F901	50W BLOW FUSE	BDS MSL-1/50
2655	MP16585	MOT	MP16585	F901	50W BLOW FUSE	BDS MSL-1/50
2656	MP16586	MOT	MP16586	F901	50W BLOW FUSE	BDS MSL-1/50
2657	MP16587	MOT	MP16587	F901	50W BLOW FUSE	BDS MSL-1/50
2658	MP16588	MOT	MP16588	F901	50W BLOW FUSE	BDS MSL-1/50
2659	MP16589	MOT	MP16589	F901	50W BLOW FUSE	BDS MSL-1/50
2660	MP16590	MOT	MP16590	F901	50W BLOW FUSE	BDS MSL-1/50
2661	MP16591	MOT	MP16591	F901	50W BLOW FUSE	BDS MSL-1/50
2662	MP16592	MOT	MP16592	F901	50W BLOW FUSE	BDS MSL-1/50
2663	MP16593	MOT	MP16593	F901	50W BLOW FUSE	BDS MSL-1/50
2664	MP16594	MOT	MP16594	F901	50W BLOW FUSE	BDS MSL-1/50
2665	MP16595	MOT	MP16595	F901	50W BLOW FUSE	BDS MSL-1/50
2666	MP16596	MOT	MP16596	F901	50W BLOW FUSE	BDS MSL-1/50
2667	MP16597	MOT	MP16597	F901	50W BLOW FUSE	BDS MSL-1/50
2668	MP16598	MOT	MP16598	F901	50W BLOW FUSE	BDS MSL-1/50
2669	MP16599	MOT	MP16599	F901	50W BLOW FUSE	BDS MSL-1/50
2670	MP16600	MOT	MP16600	F901	50W BLOW FUSE	BDS MSL-1/50
2671	MP16601	MOT	MP16601	F901	50W BLOW FUSE	BDS MSL-1/50
2672	MP16602	MOT	MP16602	F901	50W BLOW FUSE	BDS MSL-1/50
2673	MP16603	MOT	MP16603	F901	50W BLOW FUSE	BDS MSL-1/50
2674	MP16604	MOT	MP16604	F901	50W BLOW FUSE	BDS MSL-1/50
2675	MP16605	MOT	MP16605	F901	50W BLOW FUSE	BDS MSL-1/50
2676	MP16606	MOT	MP16606	F901	50W BLOW FUSE	BDS MSL-1/50
2677	MP16607	MOT	MP16607	F901	50W BLOW FUSE	BDS MSL-1/50
2678	MP16608	MOT	MP16608	F901	50W BLOW FUSE	BDS MSL-1/50
2679	MP16609	MOT	MP16609	F901	50W BLOW FUSE	BDS MSL-1/50
2680	MP16610	MOT	MP16610	F901	50W BLOW FUSE	BDS MSL-1/50
2681	MP16611	MOT	MP16611	F901	50W BLOW FUSE	BDS MSL-1/50
2682	MP16612	MOT	MP16612	F901	50W BLOW FUSE	BDS MSL-1/50
2683	MP16613	MOT	MP16613	F901	50W BLOW FUSE	BDS MSL-1/50
2684	MP16614	MOT	MP16614	F901	50W BLOW FUSE	BDS MSL-1/50
2685	MP16615	MOT	MP16615	F901	50W BLOW FUSE	BDS MSL-1/50
2686	MP16616	MOT	MP16616	F901	50W BLOW FUSE	BDS MSL-1/50
2687	MP16617	MOT	MP16617	F901	50W BLOW FUSE	BDS MSL-1/50
2688	MP16618	MOT	MP16618	F901	50W BLOW FUSE	BDS MSL-1/50
2689	MP16619	MOT	MP16619	F901	50W BLOW FUSE	BDS MSL-1/50
2690	MP16620	MOT	MP16620	F901	50W BLOW FUSE	BDS MSL-1/50
2691	MP16621	MOT	MP16621	F901	50W BLOW FUSE	BDS MSL-1/50
2692	MP16622	MOT	MP16622	F901	50W BLOW FUSE	BDS MSL-1/50
2693	MP16623	MOT	MP16623	F901	50W BLOW FUSE	BDS MSL-1/50
2694	MP16624	MOT	MP16624	F901	50W BLOW FUSE	BDS MSL-1/50
2695	MP16625	MOT	MP16625	F901	50W BLOW FUSE	BDS MSL-1/50
2696	MP16626	MOT	MP16626	F901	50W BLOW FUSE	BDS MSL-1/50
2697	MP16627	MOT	MP16627	F901	50W BLOW FUSE	BDS MSL-1/50
2698	MP16628	MOT	MP16628	F901	50W BLOW FUSE	BDS MSL-1/50
2699	MP16629	MOT	MP16629	F901	50W BLOW FUSE	BDS MSL-1/50
2700	MP16630	MOT	MP16630	F901	50W BLOW FUSE	BDS MSL-1/50
2701	MP16631	MOT	MP16631	F901	50W BLOW FUSE	BDS MSL-1/50
2702	MP16632	MOT	MP16632	F901	50W BLOW FUSE	BDS MSL-1/50
2703	MP16633	MOT	MP16633	F901	50W BLOW FUSE	BDS MSL-1/50
2704	MP16634	MOT	MP16634	F901	50W BLOW FUSE	BDS MSL-1/50
2705	MP16635	MOT	MP16635	F901	50W BLOW FUSE	BDS MSL-1/50
2706	MP16636	MOT	MP16636	F901	50W BLOW FUSE	BDS MSL-1/50
2707	MP16637	MOT	MP16637	F901	50W BLOW FUSE	BDS MSL-1/50
2708	MP16638	MOT	MP16638	F901	50W BLOW FUSE	BDS MSL-1/50
2709	MP16639	MOT	MP16639	F901	50W BLOW FUSE	BDS MSL-1/50
2710	MP16640	MOT	MP16640	F901	50W BLOW FUSE	BDS MSL-1/50
2711	MP16641	MOT	MP16641	F901	50W BLOW FUSE	BDS MSL-1/50
2712	MP16642	MOT	MP16642	F901	50W BLOW FUSE	BDS MSL-1/50
2713	MP16643	MOT	MP16643	F901	50W BLOW FUSE	BDS MSL-1/50
2714	MP16644	MOT	MP16644	F901	50W BLOW FUSE	BDS MSL-1/50
2715	MP16645	MOT	MP16645	F901	50W BLOW FUSE	BDS MSL-1/50
2716	MP16646	MOT	MP16646	F901	50W BLOW FUSE	BDS MSL-1/50
2717	MP16647	MOT	MP16647	F901	50W BLOW FUSE	BDS MSL-1/50
2718	MP16648	MOT	MP16648	F901	50W BLOW FUSE	BDS MSL-1/50
2719	MP16649	MOT	MP16649	F901	50W BLOW FUSE	BDS MSL-1/50
2720	MP16650	MOT	MP16650	F901	50W BLOW FUSE	BDS MSL-1/50
2721	MP16651	MOT	MP16651	F901	50W BLOW FUSE	BDS MSL-1/50
2722	MP16652	MOT	MP16652	F901	50W BLOW FUSE	BDS MSL-1/50
2723	MP16653	MOT	MP16653	F901	50W BLOW FUSE	BDS MSL-1/50
2724	MP16654	MOT	MP16654	F901	50W BLOW FUSE	BDS MSL-1/50
2725	MP16655	MOT	MP16655	F901	50W BLOW FUSE	BDS MSL-1/50
2726	MP16656	MOT	MP16656	F901	50W BLOW FUSE	BDS MSL-1/50
2727	MP16657	MOT	MP16657	F901	50W BLOW FUSE	BDS MSL-1/50
2728	MP16658	MOT	MP16658	F901	50W BLOW FUSE	BDS MSL-1/50
2729	MP16659	MOT	MP16659	F901	50W BLOW FUSE	BDS MSL-1/50
2730	MP16660	MOT	MP16660	F901	50W BLOW FUSE	BDS MSL-1/50
2731	MP16661	MOT	MP16661	F901	50W BLOW FUSE	BDS MSL-1/50
2732	MP16662	MOT	MP16662	F901	50W BLOW FUSE	BDS MSL-1/50
2733	MP16663	MOT	MP16663	F901	50W BLOW FUSE	BDS MSL-1/50
2734	MP16664	MOT	MP16664	F901	50W BLOW FUSE	BDS MSL-1/50
2735	MP16665	MOT	MP16665	F901	50W BLOW FUSE	BDS MSL-1/50
2736	MP16666	MOT	MP16666	F901	50W BLOW FUSE	BDS MSL-1/50
2737	MP16667	MOT	MP16667	F901	50W BLOW FUSE	BDS MSL-1/50
2738	MP16668	MOT	MP16668	F901	50W BLOW FUSE	BDS MSL-1/50
2739	MP16669	MOT	MP16669	F901	50W BLOW FUSE	BDS MSL-1/50
2740	MP16670	MOT	MP16670	F901	50W BLOW FUSE	BDS MSL-1/50
2741	MP16671	MOT	MP16671	F901		

## MANUFACTURERS CODE

AL	(0132)	Allen Bradley Co.	Milwaukee, Wisc.	EXT	(72462)	Erie Technological	Erie, Pa.
AM	(1547)	Amalgam Co.	St. Paul, Calif.	EX	(56665)	Krahn-Hill Corp.	Evans, Miss.
BA	(7405)	Bachman Bros. Inc.	1 South Main	MO1	(04733)	Macrolite Semi-Products	Phoenix, Ariz.
CO	(6843)	Cornell Switcher Co.	Neward, N.J.	MS	(4567)	Micro-Semiconductor	Calver City, Calif.
CS	(2632)	C & E Components	Waterbury, Conn.	ND	(5937)	Andia Corp.	Harrisburg, Pa.
DE	(9552)	Continental Weld Equip. Co.	Indianapolis, Ind.	SP	(53209)	Sprague Electric Co.	North Andover, Mass.
EL	(5930)	Gresham Electronics	41st Avenue, N.E.	ST	(72408)	Stackpole Carbon Co.	St. Mary's, Pa.
FL	(2754)	Edison Corp.	Camden, Calif.	TR	(23157)	Trans-Tronics Electronic	Waukegan, Ill.
GA	(2648)	Electronic Mfg. Co.	Wilmington, Conn.	TRW	(19441)	Tec Corp.	Waltham, Mass.
IN	(2648)	Beckman Instr. Inc.	Camden Grove, N.J.				

