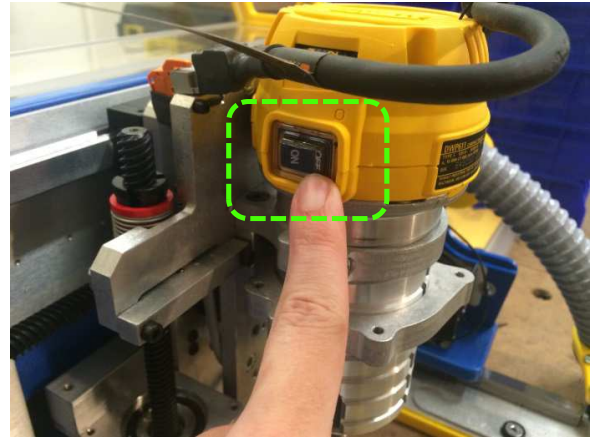


Zeroing the Z Axis

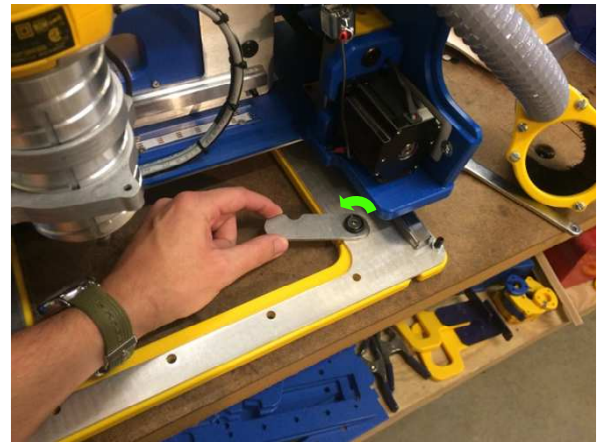
- 1 For safety, turn router power switch to "OFF"



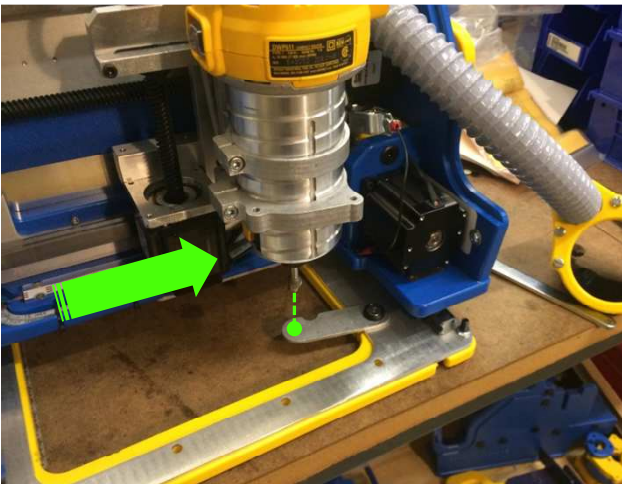
- 2 Remove vacuum foot by pulling it down from router bracket. Set vacuum foot out of the way, to the side.



- 3 Flip Z-Zero plate out from right side of handibot base.



- 4 Move bit into place over Z-Zero plate.



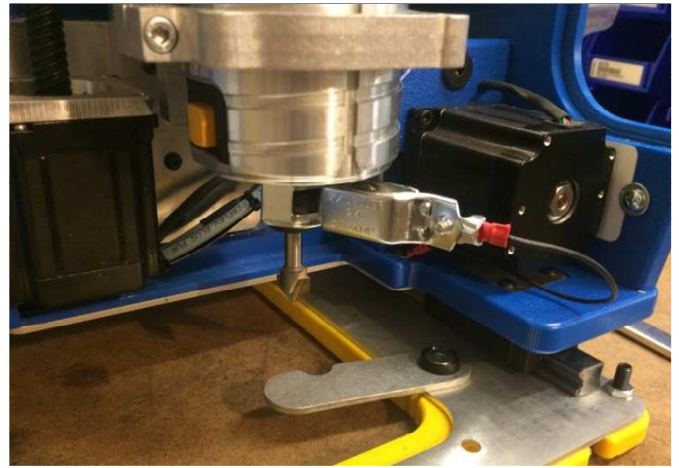
- 5 Remove bit clip from metal bracket on right side of tool.



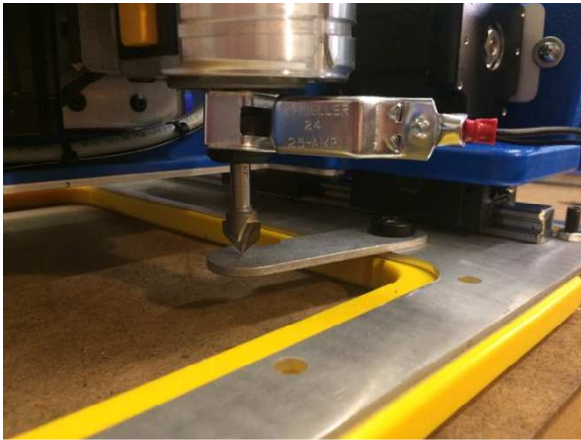
- 6 Attach clip to router collet.



- 7 For safety, get your hands clear of the tool before starting the zeroing process!



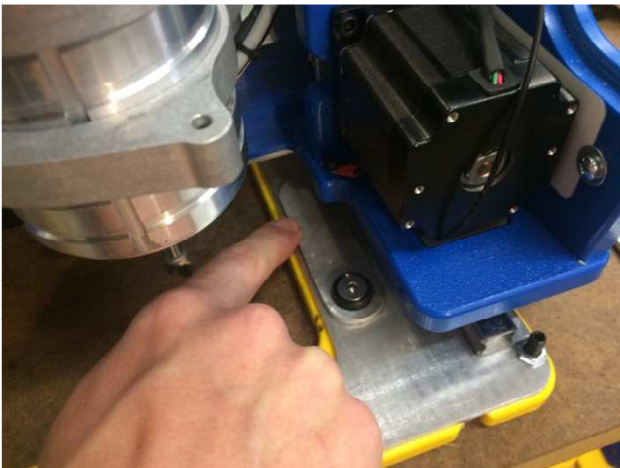
- 8 Tool will automatically touch off on Z-Zero plate and be offset based on the thickness of the handibot base.



- 9 Be sure to put the clip back on the metal bracket on the right side of the tool.



- 10 Flip Z Zero plate back into place on the tool base.



- 11 Clip vacuum foot back onto router bracket.



12

Turn router power switch back to “ON” to get ready to start cutting!

