

HEAT TREATMENT AND FINAL FINISH

TYPE II FINISH, CLASS B

PHYSICAL
PROPERTIES

Y. P.	
T. S.	
EL. 2	
RED	
BR.	
ROCK.	
SCL.	

JUNE 1, 1931

REVISIONS

14	5-10-48		

DRG. PERTAINS TO

51-114-1	.30 BMG M19A5 (FXD)
51-125-1	.30 BMG M19A6
51-83-1	.30 BMG M19A4 (FXD)
51-84-1	.30 BMG M19A4 (FLEX)
51-10-1	.30 BMG M17A1 (WC)

INSCRIBE PART NO.
DO NOT

TOLERANCE ON DIMENSIONS
NOT OTHERWISE SPECIFIED
DECIMAL±
FRACTIONAL±
ANGULAR±

DRAFTER	TRACER	L'D'S DRAFTER
S.C.F.	AVC.	
CHECKER	D.D.	CHIEF DRAFTER

SUBMITTED:

A.M. Roe
ORD. DEPT., U. S. A.

APPROVED BY ORDER OF THE CHIEF
OF ORDNANCE:

Walter Ackerman
ORD. DEPT., U. S. A.

ORDNANCE DEPT., U. S. A.

PIN-A5020490

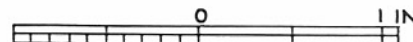
PLUNGER-B6017508

RIVET OVER & FILE FLUSH

PLUNGER, BARREL, ASSEMBLY

FINISH ✓ TO BE 125/✓

6131251



WAS B131251

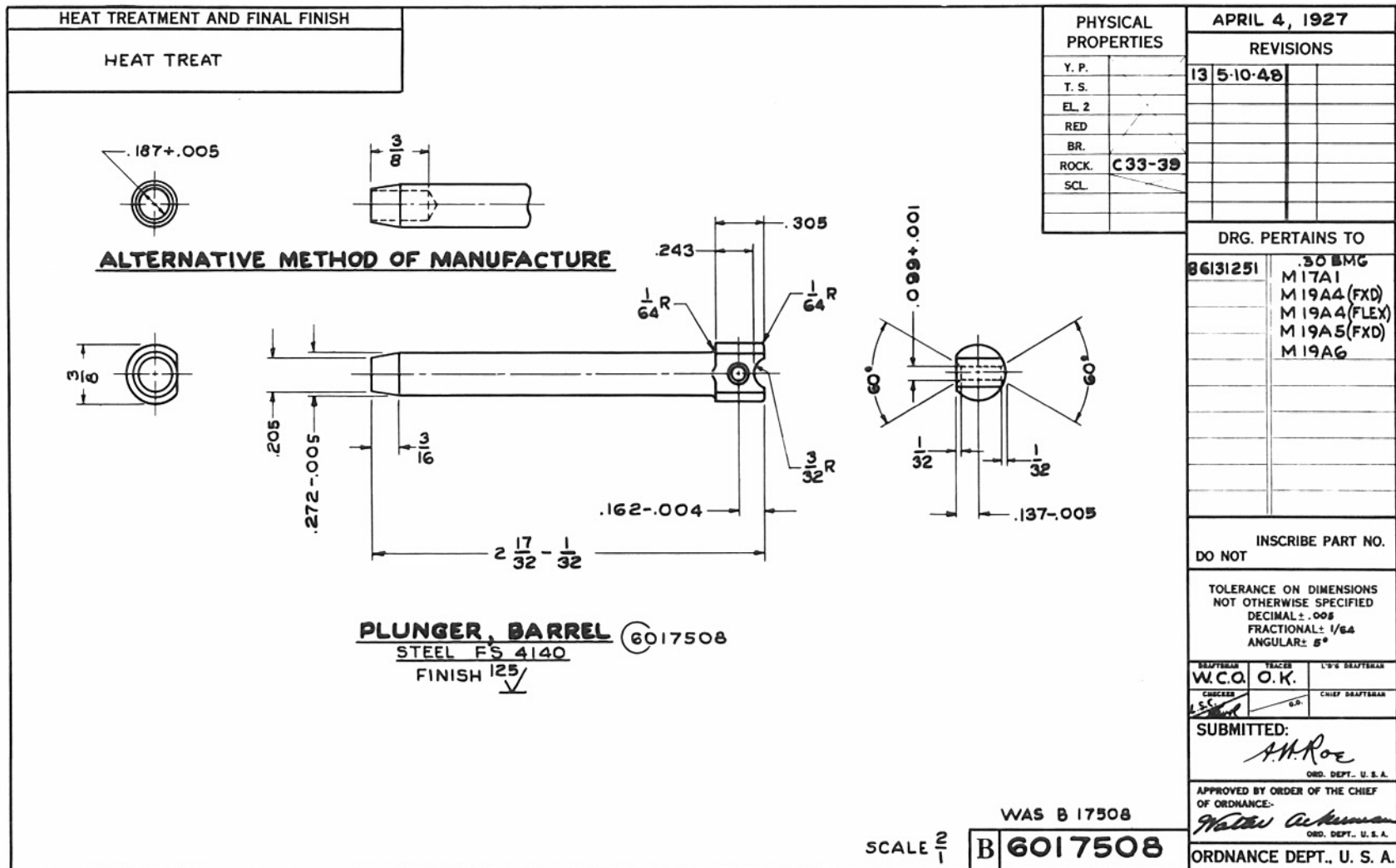
B 6131251

B6131251

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				A5020490 APRIL 4, 1927		
		Y. P.	RED.	SCL.	REVISIONS			
		T. S.	BR.		10	5-10-48		
		EL. 2	ROCK					
						DRG. PERTAINS TO		
						B6131251		30 BMG M17A1 (WC) M19A4 (FXD) M19A4 (FLEX) M19A5 (FXD) M19A6
						INSCRIBE PART NO. DO NOT		
						TOLERANCE ON DIMENSIONS NOT OTHERWISE SPECIFIED DECIMAL $\pm .005$ FRACTIONAL $\pm 1/64$ ANGULAR $\pm 5^\circ$		
						<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: center;">DRAFTSMAN E.L.J.</td> <td style="text-align: center;">TRACER A.V.C.</td> <td style="text-align: center;">L'D'G DRAFTSMAN</td> </tr> <tr> <td style="text-align: center;">CHECKER L.S.C.</td> <td style="text-align: center;">O.O.</td> <td style="text-align: center;">CHIEF DRAFTSMAN</td> </tr> </table>		DRAFTSMAN E.L.J.
DRAFTSMAN E.L.J.	TRACER A.V.C.	L'D'G DRAFTSMAN						
CHECKER L.S.C.	O.O.	CHIEF DRAFTSMAN						
SUBMITTED: ORD. DEPT., U. S. A.								
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE: ORD. DEPT., U. S. A.								
SCALE $\frac{4}{1}$		WAS A20490 A 5020490		ORD. DEPT., U. S. A.				

PIN, GUIDE, BARREL PLUNGER
STEEL F51095
 FINISH $\frac{125}{\sqrt{}}$

(5020490)



B6017508

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DECIMAL±
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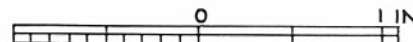
PLUNGER-B6017508

RIVET OVER & FILE FLUSH

PLUNGER, BARREL, ASSEMBLY

FINISH $\sqrt{\quad}$ TO BE $\frac{125}{\sqrt{\quad}}$

6131251



WAS B131251

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