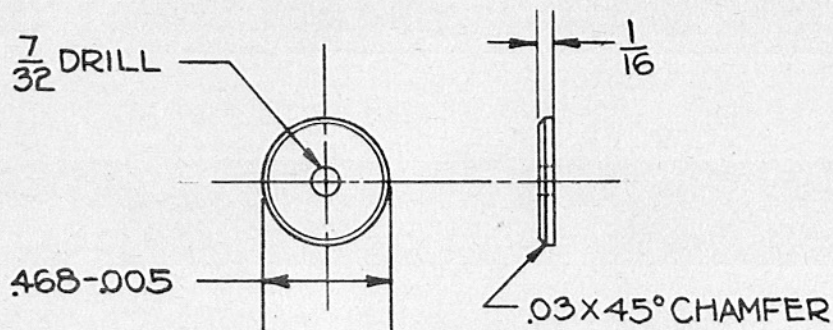


HEAT TREATMENT & FINAL FINISH



WASHER, TRAVERSING SLIDE LOCK LEVER
STEEL WD1035

A139986

TOLERANCE $\pm .01$ ALLOWED ON ALL
DIMENSIONS UNLESS OTHERWISE
SPECIFIED.

MANUFACTURING COMPONENT
SCALE $\frac{2}{1}$ A139986

A139986

JUNE 1, 1934

PHYSICAL
PROPERTIES

Y. P.
T. S.
EL. 2
RED.
HT. T.

1' 11-18-40
2' 4-2-41
3' 5-7-42
4' 7-11-42

BR.
SCL.
C.C.

DRG. PERTAINS TO

A194313 LEVER, TRAV.
SLIDE, LOCK
D7052 MOUNT, TRIPOD
MACH. GUN,
CAL. .30, M2
D7135 MT. TRIP. M.G.
CAL. .50, M3

SYMBOL

OAW 1188

| | | |
|---------------------|---------------------------|------------------|
| DRAFTSMAN F.H.S. | TRACER | L'D'G. DRAFTSMAN |
| CHECKER C.A.C. | CHIEF DRAFTSMAN H.B.H. | |

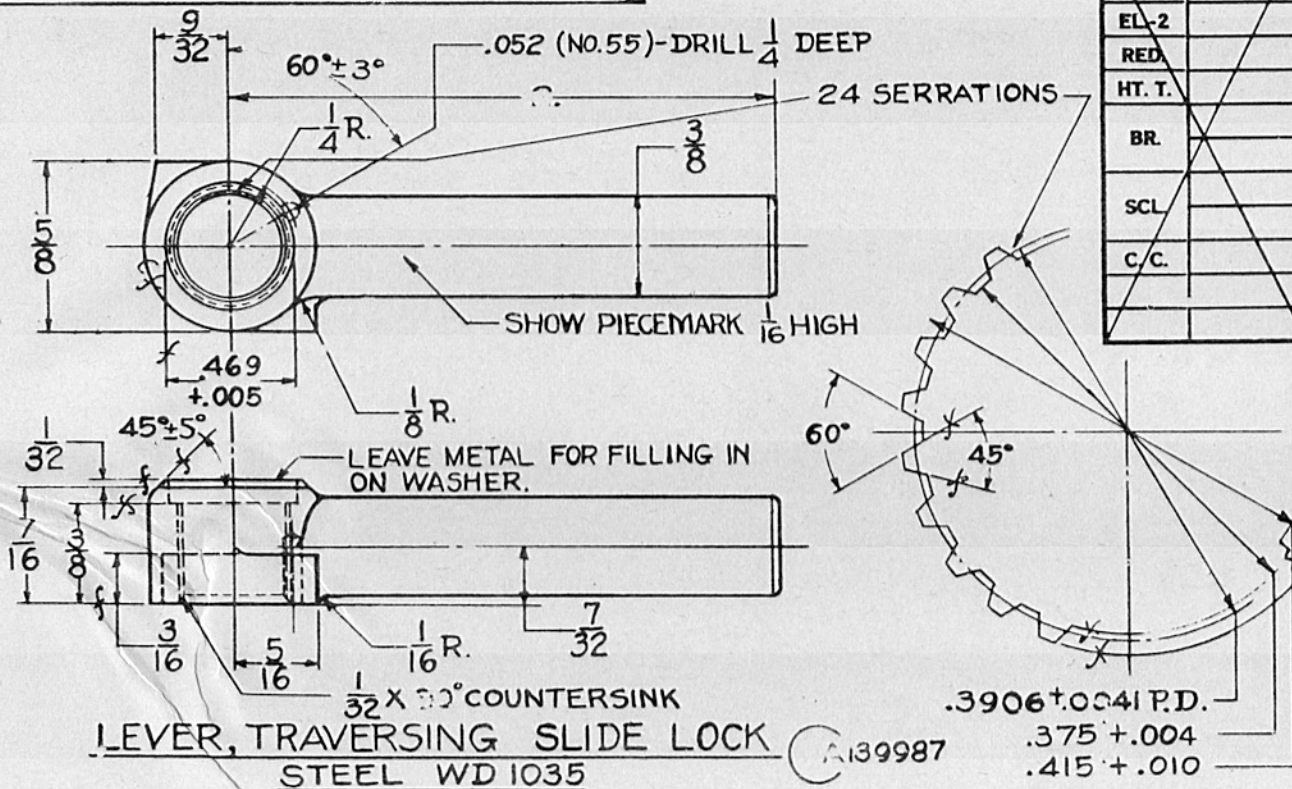
SUBMITTED:

William R. ...
1ST LIEUT. , ORD. DEPT., U. S. A.

APPROVED:

MAJOR, ORD. DEPT., U. S. A.
ORD. OFFICE, WAR DEPT.

HEAT TREATMENT & FINAL FINISH



TOLERANCE $\pm .01$ ALLOWED ON
ALL DIMENSIONS UNLESS
OTHERWISE SPECIFIED

SCALE $\frac{2}{1}$, $\frac{8}{1}$ A 139987

A 139987

JUNE 1, 1934

PHYSICAL PROPERTIES

Y. P.

T. S.

EL-2

RED.

HT. T.

| | | | |
|----------------|----------|----------------|---------|
| 1 ² | 8-30-40 | 6 ² | 5-7-42 |
| 2 ² | 9-18-40 | 7 ³ | 7-11-42 |
| 3 ³ | 4-2-41 | 8 ¹ | 2-24-43 |
| 4 ⁴ | 9-20-41 | 9 ¹ | 4-2-43 |
| 5 ² | 11-19-41 | | |

BR.

SCL.

C.C.

DRG. PERTAINS TO

| | |
|----------|------------------|
| A 139987 | LEVER, TRAV. |
| | SLIDE, LOCK |
| D 7052 | MOUNT, TRI- |
| | POD, MACH. |
| | GUN, CAL. 30, M2 |
| D 7135 | MT. TRIP. MG |
| | CALL. FORM |

SYMBOL

AAL 679

| | | |
|-----------|--------|------------------|
| DRAFTSMAN | TRACER | L'D.G. DRAFTSMAN |
| H.A. | | |
| CHECKER | | CHIEF DRAFTSMAN |
| C.A.C. | | |

SUBMITTED:

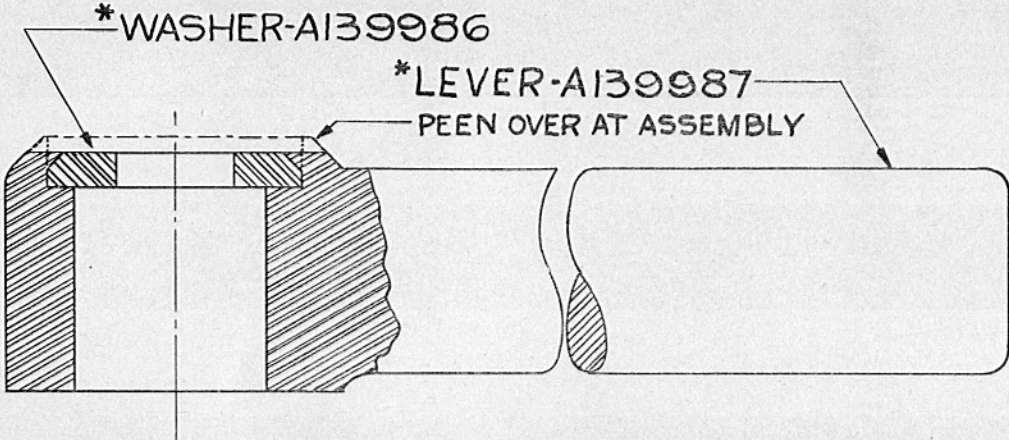
[Signature]

1 ST. LIEUT., ORD. DEPT., U. S. A.

APPROVED:

MAJOR, ORD. DEPT. U. S. A.

ORD. OFFICE. WAR DEPT.

| HEAT TREATMENT & FINAL FINISH | | PHYSICAL PROPERTIES | | | | A194313 JULY 11, 1942 | |
|---|--|--|---|--------|---|--------------------------|---------------------------|
| FINISH TYPE II - CLASS B. | | Y. P. | X | RED. | X | SCL. | X |
| | | T. S. | X | BR. | X | | X |
| | | EL. 2 | X | ROCK. | X | | X |
| | | | | | | REVISIONS | |
| | | | | | | 1 | 12-19-42 |
| | | | | | | 2 | 10-9-44 |
| | | | | | | | |
| | | | | | | | |
|  <p style="text-align: center;">LEVER, TRAVERSING SLIDE LOCK, ASSEMBLY</p> <p style="text-align: center;">* WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES</p> <p style="text-align: center;">TOLERANCE ON DIMENSIONS NOT OTHERWISE SPECIFIED DECIMAL ± — FRACTIONAL ± — ANGULAR ± —</p> | | | | | | DRG. PERTAINS TO | |
| | | | | | | C74620 | ELEV. MECH. |
| | | | | | | C74621 | ELEV. MECH. |
| | | | | | | D7052 | MT. TRIPOD, CAL..30,M2 |
| | | | | | | D7135 | MT. TRIPOD CAL..50,M3 |
| | | | | | | C61056 | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | DRAFTSMAN <i>J.E.C.</i> | | TRACER | | L'D.G. DRAFTSMAN | |
| | | CHECKER <i>dt</i> | | O.D. | | CHIEF DRAFTSMAN | |
| | | SUBMITTED:- <i>A.M. Roe</i> | | | | | |
| | | APPROVED BY ORDER OF THE CHIEF OF ORDNANCE: <i>Geo. L. K. K. K.</i> CAPT. ORD. DEPT. U. S. A. | | | | | |
| | | ORDNANCE DEPT., U. S. A. | | | | | |

SCALE $\frac{4}{1}$

A194313

MADE AT ROCK ISLAND ARSENAL