



HEAT TREATMENT & FINAL FINISH

**FINISH TYPE II - CLASS B**  
AT ASSEMBLY.

C61056

PHYSICAL  
PROPERTIES

A139984

JUNE 1, 1934

REVISIONS

Y. P.		1'	12-21-39	6	12-19-42
T. S.		2'	9-18-40	7	10-9-44
EL-2		3'	3-5-41		
RED.		4'	4-2-41		
HT. T.		5	5-7-42		

DRG. PERTAINS TO

BR.	A174124	STOP ELEV. SCREW
SCL.	A174170	STOP ELEV. SCREW
C.C.	D7052	MOUNT, TRIPOD,
		MACH. GUN,
		CAL. .30, M2
	D7135	MT. TRIP. MG
		CAL. 50, M3

SYMBOL

OAP 2086

DRAFTSMAN J.F.J.	TRACER	L'D.G. DRAFTSMAN
CHECKER C.A.C.	CHIEF DRAFTSMAN H.C.H.	

SUBMITTED:

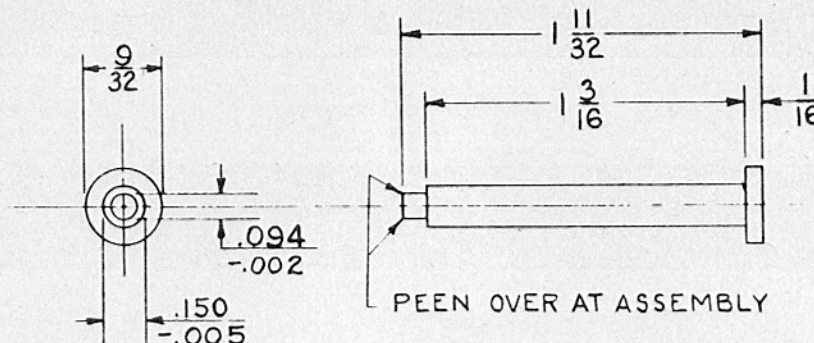
*Robert Smith*

1ST LIEUT., ORD. DEPT., U. S. A.

APPROVED:

MAJOR, ORD. DEPT. U. S. A.

ORD. OFFICE, WAR DEPT.



PIN, STOP, UPPER ELEVATING SCREW

STEEL WD 1035

FINISH-f-

TOLERANCE  $\pm .01$  ALLOWED ON  
ALL DIMENSIONS UNLESS  
OTHERWISE SPECIFIED

MANUFACTURING COMPONENT

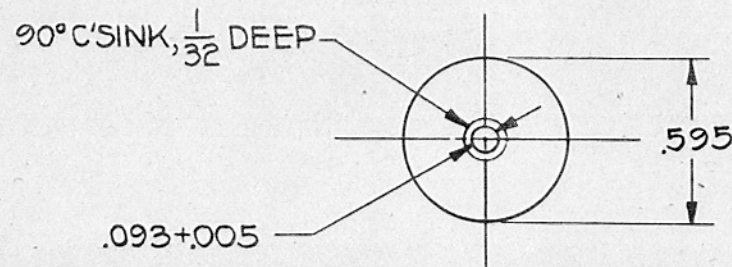
SCALE  $\frac{2}{1}$

A139984



HEAT TREATMENT & FINAL FINISH

FINISH TYPE II - CLASS B AT ASS'Y.



WASHER, STOP, ELEVATING SCREW, UPPER

STEEL WD1035

1/16 THICK

TOLERANCE  $\pm .00$   
 $\pm .01$  ALLOWED ON ALL  
 DIMENSIONS UNLESS OTHERWISE  
 SPECIFIED.

MANUFACTURING COMPONENT

SCALE  $\frac{2}{1}$

A139985

A139985

JUNE 1, 1934

PHYSICAL  
PROPERTIES

REVISIONS

Y. P.		1'	9-18-40		
T. S.		2'	4-2-41		
EL. 2		3'	5-7-42		
RED.		4 <sup>2</sup>	12-29-42		
HT. T.		5 <sup>2</sup>	10-9-44		
BR.		DRG. PERTAINS TO			
SCL.		D 7052	MOUNT, TRIPOD		
C. C.			MACH. GUN,		
		A174170	CAL..30, M2		
			STOP, ELEV.		
			SCREW		

SYMBOL

0AW 1187

DRAFTSMAN J.H.S.	TRACER	L'D'G. DRAFTSMAN
CHECKER C.A.C.	W.B.H. H.S.H.	CHIEF DRAFTSMAN 1187

SUBMITTED:

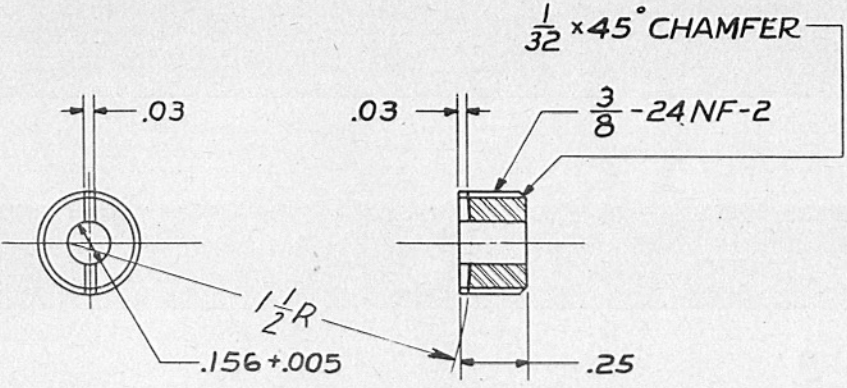
*Edwin M. ...*

1 ST LIEUT., ORD. DEPT., U. S. A.

APPROVED:

MAJOR, ORD. DEPT., U. S. A.

ORD. OFFICE, WAR DEPT.

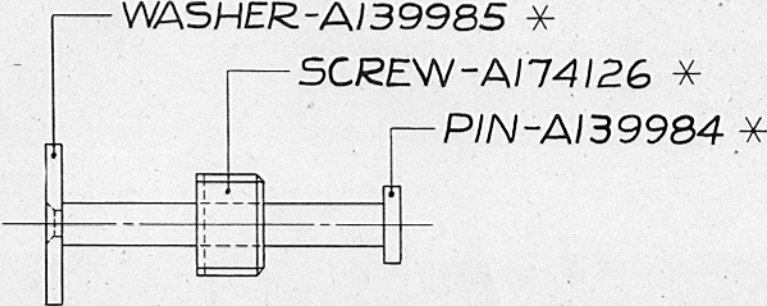
HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				A174126 SEPT. 18, 1940	
Y. P.	<input checked="" type="checkbox"/>	RED.	<input checked="" type="checkbox"/>	SCL.	<input checked="" type="checkbox"/>	REVISIONS	
T. S.	<input checked="" type="checkbox"/>	BR.	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1'	4-10-41
EL. 2	<input checked="" type="checkbox"/>	ROCK.	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	2'	9-20-41
						3'	12-29-42
 <p style="text-align: center;"><u>SCREW, STOP</u> <u>STEEL WDX1020</u> FINISH f MANUFACTURING COMPONENT</p>						DRG. PERTAINS TO	
						A174170	STOP, ELEV.
							SCREW, UPPER,
							ASSEMBLY
						D7052	MOUNT, TRIPOD,
							MACHINE GUN
							CAL. 30, M2
						A174124	STOP, ELEV.
							SCREW, UPPER,
							ASSEMBLY
D7135	MT, TRIPOD, MACH.						
	GUN CAL. 50, M3						
DRAFTSMAN <i>a.a.k.</i>	TRACER <i>A. ROSE</i>	L'D.G. DRAFTSMAN					
CHECKER <i>Aug.</i>	D.O.	CHIEF DRAFTSMAN <i>WKS</i>					
SUBMITTED:- <i>R.A. Coombs</i>							
CAPT. ORD. DEPT. U. S. A.							
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE: <i>M. H. De Guise</i>							
CAPT. ORD. DEPT. U. S. A.							
ORDNANCE DEPT., U. S. A.							

TOLERANCE ON DIMENSIONS  
NOT OTHERWISE SPECIFIED  
DECIMAL ± .01  
FRACTIONAL ± —  
ANGULAR ± —

SCALE  $\frac{2}{1}$  **A174126**

MADE AT ROCK ISLAND ARSENAL



HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				A174170 SEPT. 18, 1940	
PHOSPHATE BLACK		Y. P.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg); transform-origin: center;"></div>	RED.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg); transform-origin: center;"></div>	SCL.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg); transform-origin: center;"></div>
		T. S.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg); transform-origin: center;"></div>	BR.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg); transform-origin: center;"></div>		<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg); transform-origin: center;"></div>
		EL. 2	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg); transform-origin: center;"></div>	ROCK.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg); transform-origin: center;"></div>		<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg); transform-origin: center;"></div>
						REVISIONS	
						1	2-18-41
						2	7-2-42
						3	12-29-42
 <p style="margin-top: 20px;"><u>STOP, ELEVATING SCREW, UPPER, ASSEMBLY</u> (A174170)</p> <p style="margin-top: 10px;">* WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES.</p> <div style="display: flex; align-items: center; margin-top: 20px;"> <div style="text-align: right; margin-right: 10px;">           TOLERANCE ON DIMENSIONS NOT OTHERWISE SPECIFIED DECIMAL ± - FRACTIONAL ± - ANGULAR ± -         </div> <div style="flex-grow: 1;"> <div style="text-align: center; margin-bottom: 5px;">0</div> <div style="border-bottom: 1px solid black; width: 100%; position: relative;"> <div style="position: absolute; right: 0; top: -10px;">1 IN.</div> </div> </div> </div>		DRG. PERTAINS TO					
		C 74620	MECHANISM,				
			ELEVATING, ASSY				
		D 7052	MOUNT, TRIPOD,				
			MACHINE GUN				
			CAL. 30, M 2				
DRAFTSMAN A. ROSE	TRACER A. ROSE	L'D'G. DRAFTSMAN					
CHECKER <i>Aug.</i>	CHIEF DRAFTSMAN <i>WRO</i>						
SUBMITTED: <i>R. H. Coombs</i>							
CAPT. ORD. DEPT., U. S. A.							
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE: <i>M. L. Guine</i>							
CAPT. ORD. DEPT., U. S. A.							
ORDNANCE DEPT., U. S. A.							

MADE AT ROCK ISLAND ARSENAL