

HEAT TREATMENT AND FINAL FINISH

PHYSICAL
PROPERTIES

Y. P.
T. S.
EL. 2
RED
BR.
ROCK.
SCL.

MAY 16, 1946

REVISIONS

2 5-10-48

DRG. PERTAINS TO

87132923 50 BMG
M19A4 (FXD)
M19A4 (FLEX)
M19A6

INSCRIBE PART NO.
DO NOT

TOLERANCE ON DIMENSIONS
NOT OTHERWISE SPECIFIED
DECIMAL ± —
FRACTIONAL ± —
ANGULAR ± —

DRAFTER *R.M.* TRACER *O.K.* L'D'G DRAFTER
CHECKER *B.W.* G.D. CHIEF DRAFTER

SUBMITTED:

A.H. Roe

ORD. DEPT., U. S. A.

APPROVED BY ORDER OF THE CHIEF
OF ORDNANCE:

Walter Ackerman
ORD. DEPT., U. S. A.

ORDNANCE DEPT., U. S. A.

SCREW-A7162633

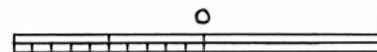
NUT-A7162631

BLADE - A7162630

POST-A7162632

POST, FRONT SIGHT, ASSEMBLY 7162616

SUPERSEDES B7162616 WO/C 5-10-48



1 IN.

B 7162616

B7162616

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES					
TYPE II FINISH, CLASS B		Y. P.		RED.		SCL.	
		T. S.		BR.			
		EL 2		ROCK			

DRG. PERTAINS TO	
B7162616	.30 BMG M19A4 (FXD) M19A4 (FLEX) M19A6

BLADE, FRONT SIGHT (7162630)

STEEL FSX 1020

FINISH $\frac{125}{\sqrt{}}$ OTHER SURFACES, AS SPECIFIED

SUPERSEDES A7162630 WO/C 5-10-48

SCALE $\frac{2}{1}$

A 7162630

A 7162630

MAY 16, 1946

REVISIONS

I 5-10-48

DRG. PERTAINS TO

B7162616

.30 BMG
M19A4 (FXD)
M19A4 (FLEX)
M19A6

INSCRIBE PART NO.

DO NOT

TOLERANCE ON DIMENSIONS
NOT OTHERWISE SPECIFIED

DECIMAL $\pm .005$
FRACTIONAL $\pm \frac{1}{64}$
ANGULAR $\pm 3^\circ$

DRAFTSMAN

TRACER

L'D'G DRAFTSMAN

CHECKER

O.K.

CHIEF DRAFTSMAN

SUBMITTED:

A.H. Roe

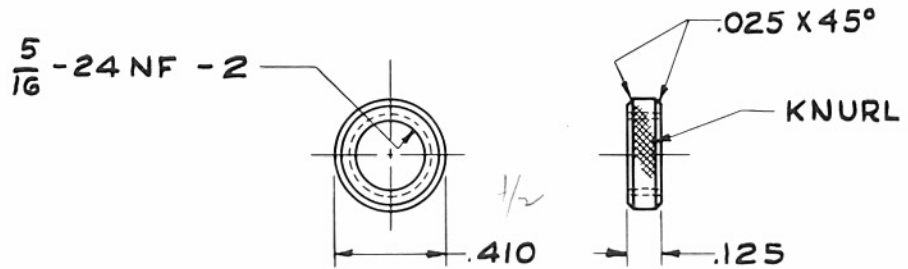

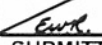


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HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES						A7162631	
TYPE II FINISH, CLASS B		Y. P.	RED.	SCL.				MAY 16, 1946	
		T. S.	BR.				REVISIONS		
		E. L. 2	ROCK				1	5-10-48	
		DRG. PERTAINS TO						B7162616 .30 BMG M19A4 (FXD) M19A4 (FLEX) M19AG	
<p><u>NUT, ADJUSTING, FRONT SIGHT BLADE</u> (7)62631</p> <p>STEEL FS 1020</p> <p>FINISH 125/</p>		INSCRIBE PART NO.						DO NOT	
<p><u>NUT, ADJUSTING, FRONT SIGHT BLADE</u> (7)62631</p> <p>STEEL FS 1020</p> <p>FINISH 125/</p>		TOLERANCE ON DIMENSIONS						NOT OTHERWISE SPECIFIED DECIMAL $\pm .005$ FRACTIONAL \pm — ANGULAR $\pm 3^\circ$	
<p><u>NUT, ADJUSTING, FRONT SIGHT BLADE</u> (7)62631</p> <p>STEEL FS 1020</p> <p>FINISH 125/</p>		DRAFTSMAN	TRACER	L'D'G DRAFTSMAN			SUBMITTED:  ORD. DEPT., U. S. A.		
		CHECKED	O.K.	CHIEF DRAFTSMAN					
				APPROVED BY ORDER OF THE CHIEF OF ORDNANCE  ORD. DEPT., U. S. A.					
SUPERSEDES A7162631 WO/C 5-10-48		SCALE $\frac{2}{1}$		A 7162631		ORDNANCE DEPT., U. S. A.			

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				A7162632 MAY 16, 1946	
TYPE II FINISH, CLASS B		Y. P.	RED.	SCL.	REVISIONS		
		T. S.	BR.				
		EL. 2	ROCK				
<p style="text-align: center;">POST, FRONT SIGHT STEEL FSX 1020 FINISH $125\sqrt{}$ OTHER SURFACES, AS SPECIFIED</p> <p style="text-align: center;">SCALE $\frac{2}{1}$ A 7162632</p>		DRG. PERTAINS TO			B 7162616 30 BMG M19A4 (FXD) M19A4 (FLEX) M19A6		
		DO NOT					
		TOLERANCE ON DIMENSIONS NOT OTHERWISE SPECIFIED					
		DECIMAL $\pm .005$ FRACTIONAL $\pm \frac{1}{64}$ ANGULAR $\pm 3^\circ$					
		DRAFTSMAN <i>[Signature]</i>		TRACER O.K.		L'D'G DRAFTSMAN	
CHECKER <i>EWR</i>		O.K.		CHIEF DRAFTSMAN			
SUPERSEDES A7162632 WO/C 5-10-48		SCALE $\frac{2}{1}$		A 7162632		APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:	
						<i>Walter Ackerman</i> ORD. DEPT., U. S. A.	
						ORDNANCE DEPT., U. S. A.	

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				A7162633 MAY 16, 1946																											
TYPE II FINISH, CLASS B		Y. P.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>	RED.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>	SCL.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>																										
		T. S.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>	BR.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>																												
		E. L. 2	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>	ROCK	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>																												
<p style="text-align: center; font-weight: bold; font-size: 1.2em;">SCREW, CLAMPING, FRONT SIGHT BLADE (7162633)</p> <p style="text-align: center;">STEEL FSX1315</p> <p style="text-align: center;">FINISH 125/</p>																																	
<p>REVISIONS</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 5%;">1</td> <td style="width: 45%;">5-10-48</td> <td style="width: 50%;"></td> </tr> <tr><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td></tr> </table> <p>DRG. PERTAINS TO</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;">B7162616</td> <td style="width: 70%;"> .30 BMG M19A4 (FXD) M19A4 (FLEX) M19AG </td> </tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> <tr><td> </td><td> </td></tr> </table> <p>INSCRIBE PART NO. DO NOT</p> <p>TOLERANCE ON DIMENSIONS NOT OTHERWISE SPECIFIED DECIMAL $\pm .005$ FRACTIONAL $\pm 1/64$ ANGULAR ± 0</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">DRAFTSMAN <i>Q.K.</i></td> <td style="width: 33%;">TRACER <i>Q.K.</i></td> <td style="width: 33%;">L'D'G DRAFTSMAN</td> </tr> <tr> <td>CHECKER <i>Q.K.</i></td> <td> </td> <td>CHIEF DRAFTSMAN</td> </tr> </table> <p>SUBMITTED: <i>A.H. Roe</i> ORD. DEPT., U. S. A.</p> <p>APPROVED BY ORDER OF THE CHIEF OF ORDNANCE <i>Walter Ackerman</i> ORD. DEPT., U. S. A.</p> <p style="text-align: center;">ORDNANCE DEPT., U. S. A.</p>								1	5-10-48											B7162616	.30 BMG M19A4 (FXD) M19A4 (FLEX) M19AG							DRAFTSMAN <i>Q.K.</i>	TRACER <i>Q.K.</i>	L'D'G DRAFTSMAN	CHECKER <i>Q.K.</i>		CHIEF DRAFTSMAN
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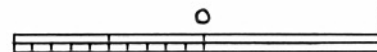
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