

HEAT TREATMENT AND FINAL FINISH		PHYSICAL PROPERTIES		APRIL 23, 1945 REVISIONS																													
		Y.P.		1	7-4-45																												
		T.S.																															
		EL.2																															
		RED.																															
		BR.																															
		ROCK.																															
		DRG. PERTAINS TO																															
		C7312902	HANDLE, CARRYING, ASSEM.																														
		C7312973	HANDLE, CARRYING, ASSEM.																														
		C7313084	HANDLE, CARRYING, ASSEM.																														
		51-10	30BMG-M1917A1																														
		51-84	30BMG-M1919A4FLEX																														
		51-102	30BAR-M1918A2																														
		51-125	30BMG-M1919A6																														
<div style="display: flex; justify-content: space-between;"> <div> <p style="text-align: center;">LIST OF COMPONENTS</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 5%;">1</th> <th style="width: 15%;">2</th> <th style="width: 60%;">3</th> <th style="width: 20%;">4</th> </tr> <tr> <th style="writing-mode: vertical-rl; transform: rotate(180deg);">LINE NUMBER</th> <th style="text-align: center;">DRAWING NUMBER OR PIECE MARK</th> <th style="text-align: center;">NAME OF COMPONENT</th> <th style="writing-mode: vertical-rl; transform: rotate(180deg);">NO REQUIRED PER UNIT ASM.</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>B7313098</td> <td>GRIP, CARRYING HANDLE, ASSEMBLY</td> <td>(1)</td> </tr> <tr> <td>2</td> <td></td> <td>COMPOSED OF</td> <td></td> </tr> <tr> <td>3</td> <td>A7312896</td> <td>1-FERRULE, FRONT, CARRYING HANDLE GRIP*</td> <td></td> </tr> <tr> <td>4</td> <td>A7312897</td> <td>1-FERRULE, REAR, CARRYING HANDLE GRIP</td> <td>*</td> </tr> <tr> <td>5</td> <td>B7312901</td> <td>1-GRIP, CARRYING HANDLE</td> <td>*</td> </tr> </tbody> </table> </div> <div> <p>GRIP, CARRYING HANDLE, ASSEMBLY (7313098)</p> </div> </div>						1	2	3	4	LINE NUMBER	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	NO REQUIRED PER UNIT ASM.	1	B7313098	GRIP, CARRYING HANDLE, ASSEMBLY	(1)	2		COMPOSED OF		3	A7312896	1-FERRULE, FRONT, CARRYING HANDLE GRIP*		4	A7312897	1-FERRULE, REAR, CARRYING HANDLE GRIP	*	5	B7312901	1-GRIP, CARRYING HANDLE	*
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		CHECKER		L D G DFTSMAN																													
		SUBMITTED:		CHIEF OF ORDNANCE																													
		ORDNANCE DEPT., U.S.A.		ORDNANCE DEPT., U.S.A.																													

A 7312896

JAN. 25, 1945

### HEAT TREATMENT & FINAL FINISH

## PHYSICAL PROPERTIES

## REVISIONS

Y.P

RED

ROCK

TS.

BR.

TYPE II CLASS B

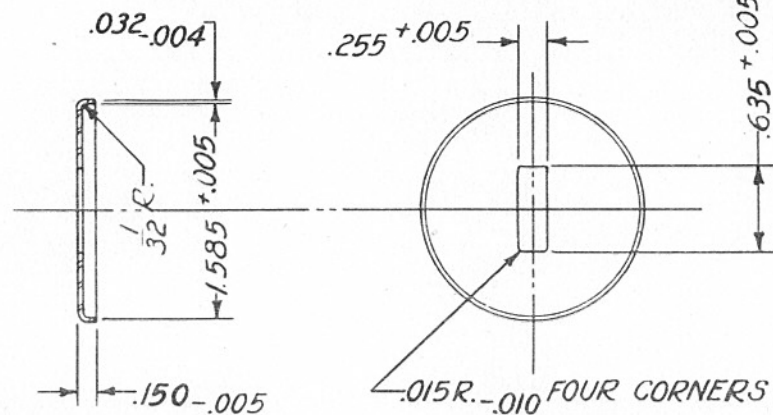
EL. 2

51-102

30B.A.R.M1918A2

51-125

30B.M.G.-M1919A6



FERRULE, FRONT, CARRYING HANDLE GRIP (7312896

STEEL WD 1020

*FINISH f*

MANUFACTURING COMPONENT

PRO PERTAINS TO

C7312902	HANDLE, CARRY-
	ING, ASSEM.

C7312973	HANDLE CARRYING, ASSEM.
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C7313084	HANDLE CARRYING, ASSEM.
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B7313098	GRIP, CARRYING HANDLE, ASM.
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51-10	30BMG-M1917A1
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51-84	30BMG M1919A4 FLEX
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TOLERANCE ON DIMENSIONS  
NOT OTHERWISE SPECIFIED

DECIMAL  $\pm .01$ 

FRACTIONAL +  $\frac{1}{64}$

ANGULAR  $\pm$ 

DFTSMAN T. I. B.	TRACER D. C. K.	ENGINEER L. J. C.
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CHECKER HKB		ENGINEER E.J.
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SUBMITTED:-

Contest...

ORD. ENG., ORD. DEPT., U S A.

APPROVED BY ORDER OF THE  
CHIEF OF ORDNANCE:-

LT. COL. ORD. DEPT., U. S. A.

ORDNANCE DEPT., U.S.A.

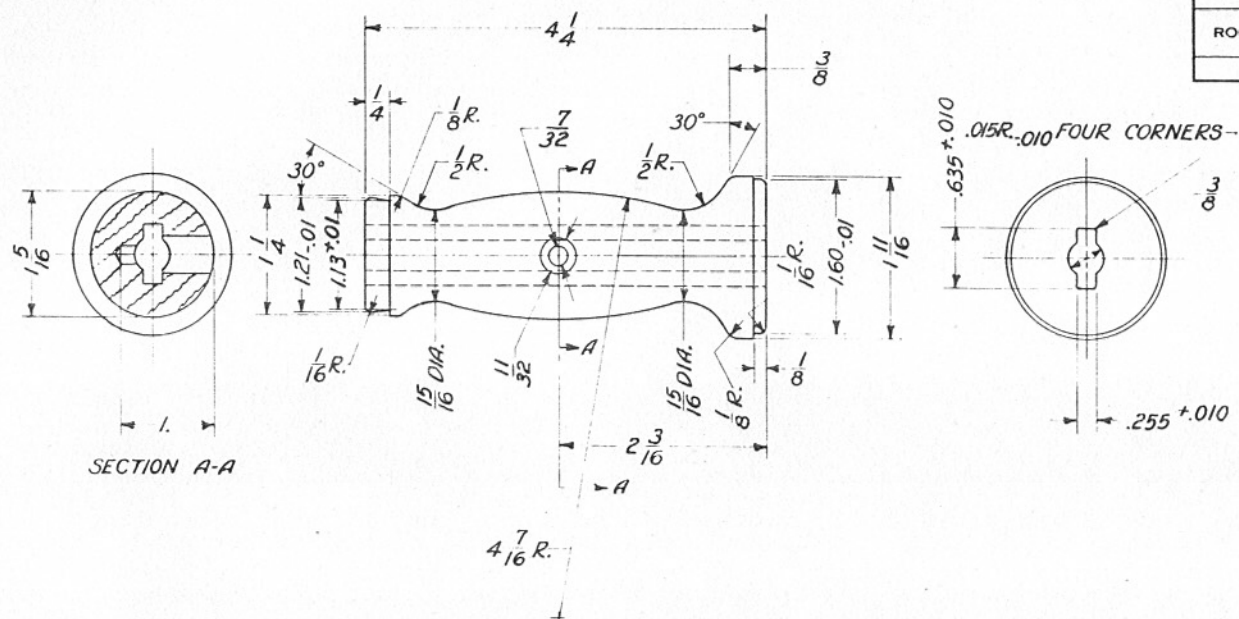
SCALE  $\frac{1}{1}$

REF. SA18617

A73/2896

Drawing # A7312897, Ferrule  
is not in the government's  
drawing file

DIP IN GUN STOCK PROTECTIVE FINISH COM-  
POUND. ALTERNATIVE, RAW LINSEED OIL.



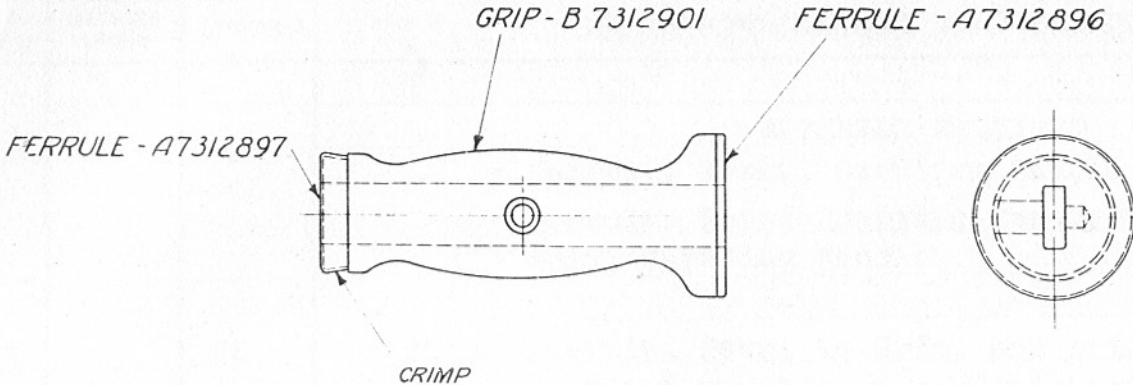
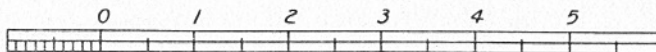

TOLERANCE  $\pm \frac{1}{64}$  ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

SCALE  $\frac{1}{1}$

B 73/2901

PHYSICAL PROPERTIES		JAN. 25, 1945			
		REVISIONS			
Y.P.		1 <sup>2</sup>	4-23-45		
T.S.		2'	7-4-45		
EL.2					
RED.					
BR.					
ROCK.					
		DRG. PERTAINS TO			
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			ING, ASSEM.		
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			ASSEM.		
		C7313084	HANDLE, CARRYING,		
			ASSEM.		
		B7313098	GRIP, CARRYING		
			HANDLE, ASM.		
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		51-84	.30BMG M1919A4 FLE		
*.010		51-102	.30BAR M1918A2		
		51-125	.30BMG M1919A6		
		D'FTSMAN	TRACER	LOG D'FTSMAN	
		7/45 B	D.E.P.	L.S.C.	
		CHECKER	M.L. SP	CHIEF D'FTSMAN	
		7/45 B	DO	E.P.	
		SUBMITTED:-			
		G. H. H. H. H. ORD. ENG. ORD. DEPT.			
SA 18616 WHEELFIELD ARMOY		APPROVED BY ORDER OF THE CHIEF OF ORDNANCE- T. W. H. H. H. LT. COL. ORD. DEPT.			
312901		ORDNANCE DEPT., U.S.A.			



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