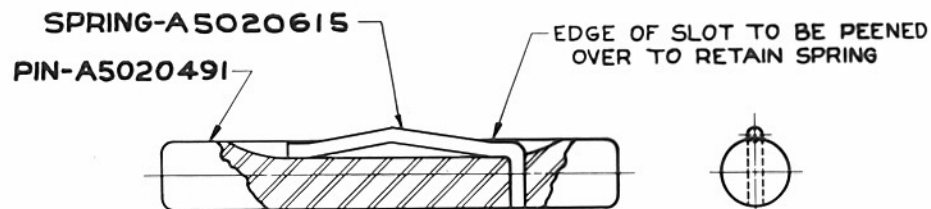


HEAT TREATMENT AND FINAL FINISH



PIN, BELT FEED PAWL, ASSEMBLY

6131255

PHYSICAL PROPERTIES

Y. P.	
T. S.	
EL. 2	
RED	
BR.	
ROCK.	
SCL.	

JUNE 1, 1931

REVISIONS

8	5-10-48		
9	11-15-49		

DRG. PERTAINS TO

C5509177	.30 BMG M17A1 (WC)
C5564096	.30 BMG M19A4 (FXD)
	M19A4 (FLEX)
	M19A5 (FXD)
	M19AG

~~DO~~ INSCRIBE PART NO.
DO NOT

TOLERANCE ON DIMENSIONS
NOT OTHERWISE SPECIFIED
DECIMAL ± —
FRACTIONAL ± —
ANGULAR ± —

DRAFTSMAN E. C. P.	TRACER L. R. E.	L'D'S DRAFTSMAN
CHECKER G. H.	CHECKER G. H.	CHIEF DRAFTSMAN

SUBMITTED:

A. H. Roe
ORD. DEPT., U. S. A.

APPROVED BY ORDER OF THE CHIEF
OF ORDNANCE:
Walter Eckman
ORD. DEPT., U. S. A.

ORDNANCE DEPT., U. S. A.

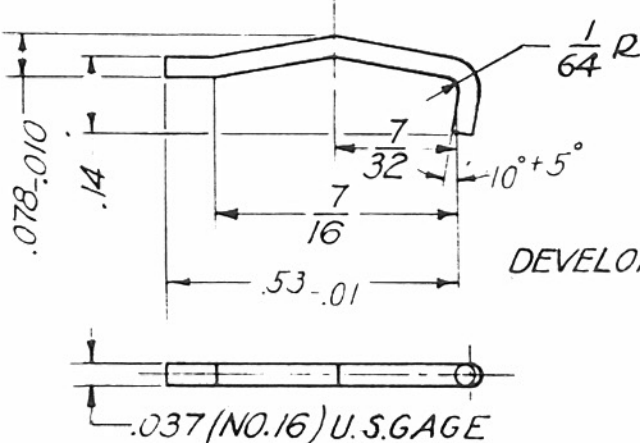
MADE AT ROCK ISLAND ARSENAL

WAS 8131255

B 6131255

B6131255

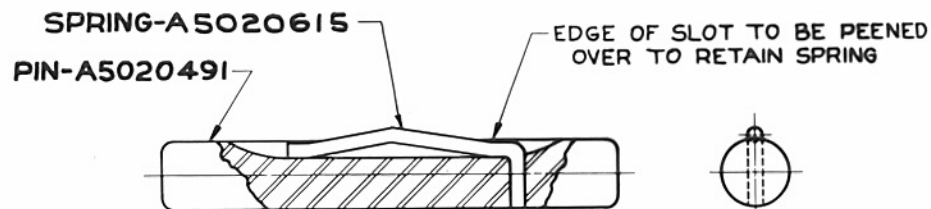
HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES						APRIL 4, 1927			
HEAT TREAT TYPE II FINISH, CLASS B		Y. P.		RED.		SCL.		REVISIONS			
		T. S.		BR.				12	5-10-48		
		EL. 2		ROCK		C38-43					
<p style="font-size: 1.2em; font-weight: bold; margin-top: 10px;">SECTION A-A</p> <p style="font-size: 1.2em; font-weight: bold; margin-top: 20px;">PIN, BELT FEED PAWL</p> <p style="margin-top: 10px;">DRILL ROD FINISH 125/</p>											
<p style="font-size: 1.2em; font-weight: bold;">5020491</p>						<p style="font-size: 1.2em; font-weight: bold;">DRG. PERTAINS TO</p> <p style="font-size: 1.2em; font-weight: bold;">B6131255</p> <p style="font-size: 1.2em; font-weight: bold;">30 BMG</p> <p>M 17A1 (WC)</p> <p>M 19A4 (FXD)</p> <p>M 19A4 (FLEX)</p> <p>M 19A5 (FXD)</p> <p>M 19A6</p>					
<p style="font-size: 1.2em; font-weight: bold;">SCALE $\frac{4}{1}$</p>						<p style="text-align: right;">INSCRIBE PART NO. DO NOT</p> <p style="text-align: center; margin-top: 20px;">TOLERANCE ON DIMENSIONS NOT OTHERWISE SPECIFIED DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR —</p>					
<p style="font-size: 1.2em; font-weight: bold;">WAS A20491</p>						<p>DRAFTSMAN M.E.B. TRACER L.R.E. L'D'G DRAFTSMAN</p> <p>CHECKER L.S.F. CHIEF DRAFTSMAN</p> <p>SUBMITTED: <i>A.H. Roe</i></p> <p style="text-align: right;">ORD. DEPT.. U. S. A.</p>					
<p style="font-size: 1.2em; font-weight: bold;">SCALE $\frac{4}{1}$</p>						<p>APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:</p> <p style="text-align: right;"><i>Walter Ackerman</i></p> <p style="text-align: right;">ORD. DEPT.. U. S. A.</p>					
<p style="font-size: 1.2em; font-weight: bold;">SCALE $\frac{4}{1}$</p>						<p style="font-size: 1.2em; font-weight: bold;">A 5020491</p>					
<p style="font-size: 1.2em; font-weight: bold;">SCALE $\frac{4}{1}$</p>						<p style="font-size: 1.2em; font-weight: bold;">ORDNANCE DEPT., U. S. A.</p>					

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				APRIL 4, 1927				
AFTER BENDING HEAT AT 450°-470°F FOR 15 MINUTES PROTECTIVE FINISH TYPE I CLASS 0.S.C.		Y.P.		RED.		ROCK.		REVISIONS		
		T.S.		BR.				9	11-5-41	15 ⁴ 1-9-46
		EL 2						10	7-23-42	16 ² 4-30-48
								11 ² 7-30-42	17 ² CONVERSION 11-23-48	
								12 ² 3-13-43	18 ² 2-15-49	
								13 ¹ 2-7-44		
								14 ¹ 2-10-45		
		DO NOT INSCRIBE PART NO. DRG. PERTAINS TO CONT. 50MG-M3 AC. BASIC ALL .50BMG-M2				DRG. PERTAINS TO				
						ALL .30 BMG 51-78 .22 USMG MH A5013440 PIN ACCELERATOR ASM. A13440 PIN BREECH LOCK ASM. A5013441 PIN BELT FEED PAWL ASM. A22914 PIN LOWER GRIP ASM. B6131253 PIN ACCELERATOR ASM. B31253 PIN BREECH LOCK ASM. B6131255 PIN BELT FEED PAWL ASM. ALL 50 CAL. MG. B6147762 PIN COCKING LEVER ASM. B7313745 PIN COCKING LEVER ASM.				
5020615 A20615-16		SCALE $\frac{4}{1}$				SUBMITTER LT. COL. ORD. DEPT., U. S. A. APPROVED BY ORDER OF THE CHIEF OF ORDNANCE CAPT. ORD. DEPT., U. S. A. ORDNANCE DEPT., U. S. A.				
						SUPERSEDES A 20615				

A5020615

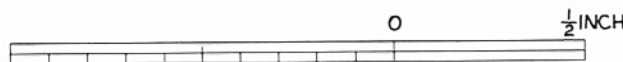
SUPERSEDES A 20615

HEAT TREATMENT AND FINAL FINISH



PIN, BELT FEED PAWL, ASSEMBLY

6131255



PHYSICAL PROPERTIES

Y. P.	
T. S.	
EL. 2	
RED	
BR.	
ROCK.	
SCL.	

JUNE 1, 1931

REVISIONS

8	5-10-48	
9	11-15-49	

DRG. PERTAINS TO

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DRAFTSMAN E. C. P.	TRACER L. R. E.	L'D'S DRAFTSMAN
CHECKER G. H.	CHECKER G. H.	CHIEF DRAFTSMAN

SUBMITTED:

A. H. ROE
ORD. DEPT., U. S. A.

APPROVED BY ORDER OF THE CHIEF
OF ORDNANCE:
Walter Eckman
ORD. DEPT., U. S. A.

ORDNANCE DEPT., U. S. A.

MADE AT ROCK ISLAND ARSENAL

WAS 8131255

B 6131255

B6131255