

A141460

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				JAN. 2, 1935					
PHOSPHATE BLACK		Y. P.		RED.		SCL.		REVISIONS			
		T. S.		BR.				1'	12-1-36	5'	5-3-43
		EL. 2		ROCK.				2'	2-5-41	6'	7-12-43
		B222619	MED. TANK M7	D41488	MED. TANK M7	3	7-11-42	7	2-22-44		
		B7111392	MT. M.G. M35	D41272B	MED. TANK M7	4'	11-30-42				
		DRG. PERTAINS TO		D31559		ELEV. AND TRAV. MECHANISM					
		D7371		TRIPOD MOUNT, M1917A1							
		C74620		MECH. ELEV. ASSY.							
		C59827									
		C74621		MECH. ELEV. ASSY.							
		D7052		MT. TRIPOD, MACH. GUN, CAL. 30, M2							
		D7135		MT. TRIPOD MACH. GUN, CAL. 0. M.							
		SYMBOL		VZC177							
		DRAFTSMAN		C.S.R.							
		CHECKER		HCC							
		TRACER		HCC							
		L'D'G DRAFTSMAN		HCC							
		SUBMITTED:		300							
		CAPT.,		ORD. DEPT., U. S. A.							
		APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:		W							
		LT. COL.,		ORD. DEPT., U. S. A.							
		ORDNANCE DEPT., U. S. A.									

6 1/2 APPROX.
 .48
 HOOK-SCAXID
 * SWIVEL - A142460
 * LINK, CHAIN
 AMERICAN CHAIN COMPANY
 ELWEL MACHINE CHAIN (TWIST LINK) NO. 5 OR EQUAL
 MANUFACTURING COMPONENT
 (A141460A)
 ALT. CONSTRUCTION:
 AMERICAN CHAIN &
 CABLE CO. NO. 3-4 SWIVEL
 OR EQUAL, WITH 2 LINKS
 OF CHAIN-SDBXIB & S-HOOK
 SCAXID AT EACH END
 CHAIN, ASSEMBLY
 TOLERANCE $\pm 1/64$ ALLOWED ON
 ALL DIMENSIONS UNLESS
 OTHERWISE SPECIFIED
 * WILL NOT BE ISSUED FOR FIELD MAINTENANCE
 EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES
 0 1 2 3 4 5 INCHES
 A141460

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES			
Y. P.	<div style="border: 1px solid black; width: 100%; height: 100%; transform: rotate(45deg);"></div>	RED.	<div style="border: 1px solid black; width: 100%; height: 100%; transform: rotate(45deg);"></div>	SCL.	<div style="border: 1px solid black; width: 100%; height: 100%; transform: rotate(45deg);"></div>
T. S.	<div style="border: 1px solid black; width: 100%; height: 100%; transform: rotate(45deg);"></div>	BR.	<div style="border: 1px solid black; width: 100%; height: 100%; transform: rotate(45deg);"></div>		<div style="border: 1px solid black; width: 100%; height: 100%; transform: rotate(45deg);"></div>
EL. 2	<div style="border: 1px solid black; width: 100%; height: 100%; transform: rotate(45deg);"></div>	ROCK.	<div style="border: 1px solid black; width: 100%; height: 100%; transform: rotate(45deg);"></div>		<div style="border: 1px solid black; width: 100%; height: 100%; transform: rotate(45deg);"></div>

SWIVEL, CHAIN (A142460)

LOUIS HANSEN'S SONS, DAVENPORT, IOWA
NO. 7700, SIZE A, CATALOGUE NO 78 OR EQUAL
BRIDGEPORT CHAIN MFG. CO. BRIDGEPORT, CONN. OR EQUAL

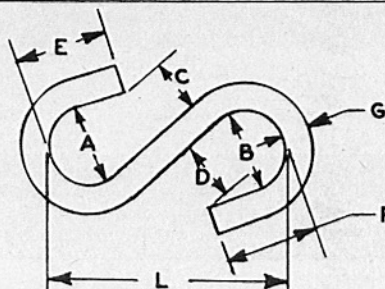
TOLERANCE $\pm 1/64$ ALLOWED
 $-1/64$
 ON ALL DIMENSIONS UNLESS
 OTHERWISE SPECIFIED.

SCALE $\frac{1}{1}$ A142460

A142460 JAN. 2, 1935 REVISIONS		
1'	10-25-40	
2'	4-2-41	
3'	9-20-41	
4	11-5-42	
DRG. PERTAINS TO STANDARD DETAIL COMMERCIAL STANDARD		
SYMBOL		
AJS 23		
DRAFTSMAN J.I.H.	TRACER	L'D'G DRAFTSMAN
CHECKER <i>HAC</i>	<i>H.B. Smith</i>	CHIEF DRAFTSMAN <i>H.B. Smith</i>
SUBMITTED:- <i>Wm. R. Anderson</i> CAPT., ORD. DEPT., U. S. A.		
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE: <i>Wm. R. Anderson</i> LT. COL., ORD. DEPT., U. S. A.		
ORDNANCE DEPT., U. S. A.		

HOOK, "S"

SCAXI



G-Wire Gage	Diameter Decimal	Reach -L-	-A-	-B-	-C-	-D-	-E-	-F-	Piece Mark	
									Steel	Brass
10	.134	1-1/16	11/32	13/32	3/16	1/4	17/32	1/2	SCAX1A	
11	.120	1-7/16	9/32	11/16	9/32	13/32	9/16	13/16	SCAX1B	
12	.105	1-3/32	25/64	13/32	3/32	1/8	1/2	15/32	SCAX1C	
12	.105	15/16	9/32	5/16	11/64	3/16	15/32	13/32	SCAX1D	SCAX1E
14	.080	27/32	9/32	5/16	1/8	3/16	13/32	3/8	SCAX1G	SCAX1F
8	.162	1-1/16	3/8	3/8	1/4	9/32	9/16	9/16	SCAX1H	
11	.120	1-7/16	13/32	11/16	5/16	9/16	5/8	7/8	SCAX1K	

Material:

Steel, Commercial (.10-.15 carbon or better)

Brass, Commercial.

Dimensions in inches.

Finish

Example for Ordering

* Plain Hook, "S", .080 x 27/32 Reach, SCAX1GCadmium SCAX1G-1 Nickel SCAX1G-3 Phosphate SCAX1G-5Zinc SCAX1G-2 Chromium SCAX1G-4

* Note: - "S" Hooks are furnished commercially with a bright finish.

Note: - Slight variations in dimensions to conform to variations of manufacturers patterns are permissible.

ORDNANCE STANDARD (COMMERCIAL)

DATE APPROVED. 1-11-32 (2) 7-13-43