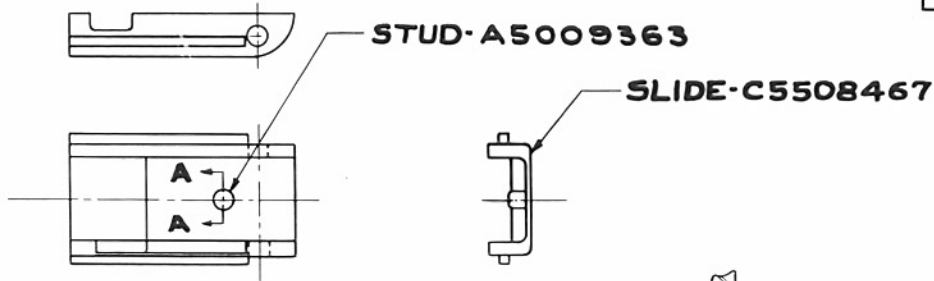


HEAT TREATMENT AND FINAL FINISH
 TYPE II FINISH, CLASS B
 SPEC 57-0-2

PHYSICAL PROPERTIES	
Y. P.	
T. S.	
EL. 2	
RED	
BR.	
ROCK.	
SCL.	

JUNE 1, 1931		
REVISIONS		
10	5-10-48	
11	11-15-49	



SECTION A-A
 SCALE $\frac{4}{1}$

SLIDE, FEEDBELT, ASSEMBLY (6131262



WAS B131262

B 6131262

DRG. PERTAINS TO	
C5509177	.30 BMG M17A1 (WC)
C5564096	.30 BMG M19A4 (FXD) M19A4 (FLEX) M19A5 (FXD) M19A6

~~DO~~ INSCRIBE PART NO.
 DO NOT

TOLERANCE ON DIMENSIONS
 NOT OTHERWISE SPECIFIED
 DECIMAL ± —
 FRACTIONAL ± —
 ANGULAR ± —

DRAFTSMAN	TRACER	L'D'S DRAFTSMAN
CHECKER	D.D.	CHIEF DRAFTSMAN

SUBMITTED:
A.H. Poe
 ORD. DEPT., U. S. A.

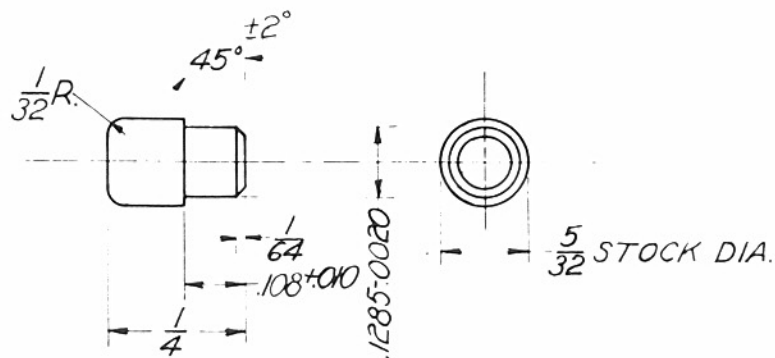
APPROVED BY ORDER OF THE CHIEF
 OF ORDNANCE:
Walter Ackerman
 ORD. DEPT., U. S. A.

ORDNANCE DEPT., U. S. A.

MADE AT ROCK ISLAND ARSENAL

B6131262

HEAT TREATMENT & FINAL FINISH	DRG. PERTAINS TO CONT.		PHYSICAL PROPERTIES		DEC. 1, 1926	
	B7312639 SLIDE, FEED BELT, ASM.		<div style="display: flex; align-items: center;"> <div style="writing-mode: vertical-rl; transform: rotate(180deg);"> Y.P. T.S. EL. 2 RED. HT. T. GR. SCL. C.C. </div> <div style="font-size: 4em; margin: 0 10px;">X</div> </div>		REVISIONS	
	B7312641 PAWL, FEED BELT, ASM.				10 10-20-37 15 2-10-45 11 2-7-38 16 4-28-45 12 3-10-39 17 <small>CONVERSION 12-20-48</small> 13 7-17-42 14 8-17-42	
					DRG. PERTAINS TO	
DO NOT INSCRIBE PART NO.					B6261110 ALL 50 BMG-M2 B6147759 ALL 30 BMG-M2 B1133 50 BMG-T36 B1134 50 BMG-T25 F3 B147759 SLIDE, FEED BELT, ASM. B261110 SLIDE, FEED BELT, ASM. B131262 SLIDE, FEED BELT, ASM. B17560 SLIDE, FEED BELT, ASM. B17693 SLIDE, FEED BELT, ASM.	
					SYMBOL	
					OBS 234	
					DFTSMAN TRACER LDO DFTSMAN 2120 2120 2120 CHECKER 2120 2120 2120 1111 1111 1111 SUBMITTED BY <i>[Signature]</i> MAJOR G.D. DEPT. U.S.A. APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:- <i>[Signature]</i> LT. COL. 120 DEPT. U.S.A.	
					ORDNANCE DEPT. U.S.A.	
					SUPERSEDES A9363	



STUD, BELT FEED PAWL SPRING

STEEL-WD 1115.

FINISH f

MANUFACTURING C

TOLERANCE ±.01 ALLOWED ON ALL DIMENSIONS
UNLESS OTHERWISE SPECIFIED.

SUPERSEDES OLD TRACING A-9363

UNDER REVISION DATE OF OCT. 20, 1937 SCALE 4/1

A 9363

A 5009363

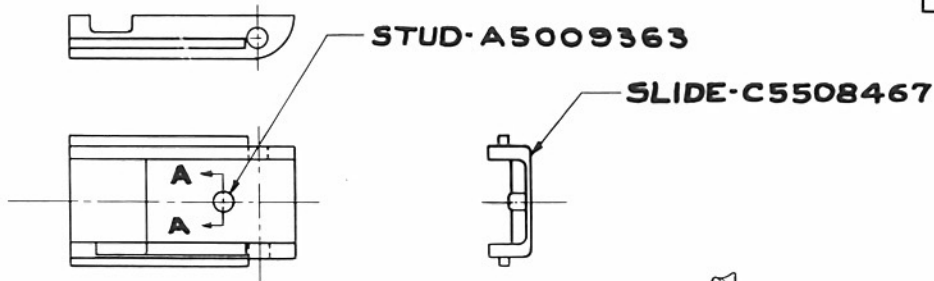
5009363

A 5009363

HEAT TREATMENT AND FINAL FINISH
 TYPE II FINISH, CLASS B
 SPEC 57-0-2

PHYSICAL PROPERTIES	
Y. P.	
T. S.	
EL. 2	
RED	
BR.	
ROCK.	
SCL.	

JUNE 1, 1931		
REVISIONS		
10	5-10-48	
11	11-15-49	



SECTION A-A
 SCALE $\frac{4}{1}$

SLIDE, FEEDBELT, ASSEMBLY (6131262



WAS B131262

B 6131262

DRG. PERTAINS TO	
C5509177	.30 BMG M17A1 (WC)
C5564096	.30 BMG M19A4 (FXD) M19A4 (FLEX) M19A5 (FXD) M19A6

~~DO~~ INSCRIBE PART NO.
 DO NOT

TOLERANCE ON DIMENSIONS
 NOT OTHERWISE SPECIFIED
 DECIMAL ± —
 FRACTIONAL ± —
 ANGULAR ± —

DRAFTSMAN	TRACER	L'D'S DRAFTSMAN
CHECKER	D.D.	CHIEF DRAFTSMAN

SUBMITTED:
A.H. Poe
 ORD. DEPT., U. S. A.

APPROVED BY ORDER OF THE CHIEF
 OF ORDNANCE:
Walter A. ...
 ORD. DEPT., U. S. A.

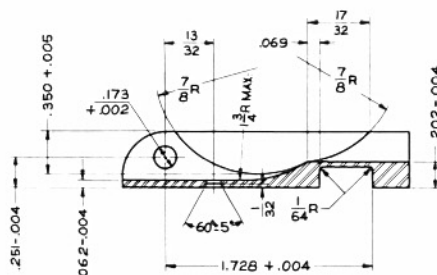
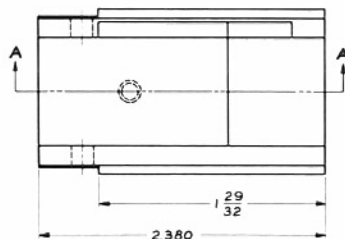
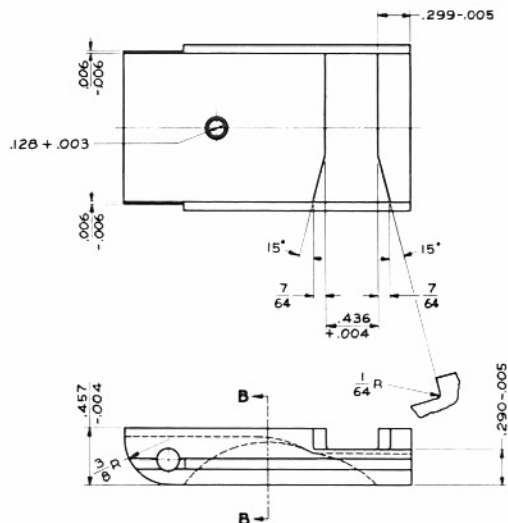
ORDNANCE DEPT., U. S. A.

MADE AT ROCK ISLAND ARSENAL

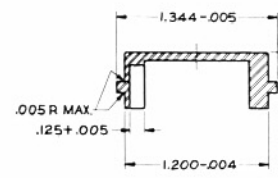
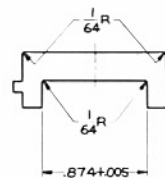
B6131262

HEAT TREATMENT AND FINAL FINISH

HEAT TREAT



SECTION A-A



SECTION B-B

SLIDE, FEED, BELT
STEEL FSX1335
FINISH 125/

5508467

SCALE 2 5508467

PHYSICAL PROPERTIES		JUNE 1, 1931	
		REVISIONS	
Y. P.		14	5-10-48
T. S.			
EL. 2			
RED			
BR			
ROCK	A78-83		
SCL			
CC	DRG. - 218 DEPT		

DRG. PERTAINS TO

B6131262
30 BMG
M17A1 (WC)
30 BMG
M19AA (FXD)
30 BMG
M19AA (FLEX)
30 BMG
M19AS (FXD)
30 BMG
M19A6

TOLERANCE ON DIMENSIONS
NOT OTHERWISE SPECIFIED
DECIMAL -.008
FRACTIONAL 1/64
ANGULAR 1°

DRAWN BY M.E.D. CHECKED BY L.R.E. APPROVED BY J.E.D. DRAFTSMAN

SUBMITTED
A.H. Roze

WAS C8467

DO NOT INSCRIBE PART NO.

APPROVED BY ORDER OF THE CHIEF OF ORDNANCE

Walter C. Anderson

ORDNANCE DEPT., U. S. A.

MADE AT RIVER BLAND ARSENAL

C5508467