

HEAT TREATMENT AND FINAL FINISH

PHOSPHATE BLACK

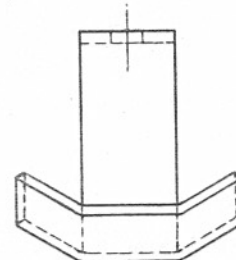
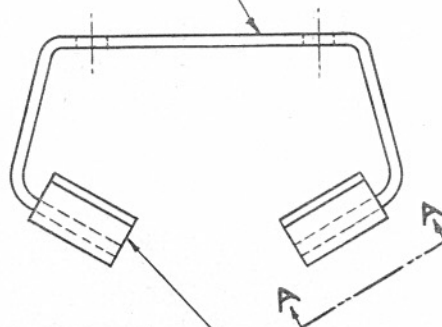
SPOT WELD  
5-PLACES



VIEW A-A

LEG-A238234

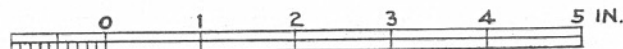
FOOT-A238233



REST, BIPOD, ASSEMBLY  
WELDING DIAGRAM

(B200952

SUPERSEDES OLD VELLUM  
B200952 UNDER REVISION  
DATE OF 7-22-43



PHYSICAL  
PROPERTIES

Y. P.  
T. S.  
EL. 2  
RED.  
BR.  
ROCK  
SCL.

OCTOBER 6, 1942

REVISIONS

2 7-22-43

DRG. PERTAINS TO

51-125 .30 BMC, M1919AG

TOLERANCE ON DIMENSIONS  
NOT OTHERWISE SPECIFIED  
DECIMAL ± —  
FRACTIONAL ± —  
ANGULAR ± —

DRAFTSMAN H.E.M. TRACER S.M.D. L.D.G. DRAFTSMAN  
CHECKER Aug. 50 CHIEF DRAFTSMAN

SUBMITTED:

A.H. Roe

APPROVED BY ORDER OF THE CHIEF  
OF ORDNANCE:

Capt. L. O. Brown  
CAPT. ORDN. DEPT., U. S. A.

ORDNANCE DEPT., U. S. A.

MADE AT ROCK ISLAND ARSENAL

B200952

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				JULY 22, 1943	
<div style="border: 1px solid black; width: 100px; height: 100px; margin: auto; position: relative;"> <div style="position: absolute; top: 0; left: 0; right: 0; bottom: 0; border-left: 1px solid black; border-right: 1px solid black;"></div> </div>		Y. P.	RED.	SCL.	REVISIONS		
		T. S.	BR.				
		E. L. 2	ROCK				
<p style="text-align: center; font-weight: bold; margin-top: 20px;"> <u>FOOT, BIPOD REST</u>  <u>STEEL WD1010</u>  <u>FINISH f</u>  MANUFACTURING COMPONENT </p> <p style="margin-top: 20px;"> NOTE:  MILL, BAND, OR ROUND  EDGE STOCK MAY BE USED. </p>		DRG. PERTAINS TO					
		B200952	REST, BIPOD, ASSY				
		51-125	.30 BMG, M1919A6				
TOLERANCE ON DIMENSIONS NOT OTHERWISE SPECIFIED DECIMAL ± — FRACTIONAL ± 1/64 ANGULAR ± —							
DRAFTSMAN <i>J.M.D.</i>		TRACER <i>J.M.D.</i>		L'D'G DRAFTSMAN <i>AMR</i>			
CHECKER <i>Adg.</i>		0.0		CHIEF DRAFTSMAN			
SUBMITTED: <i>A.M. Roe</i>							
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE <i>Geo L. Sullivan</i> CAPT. ORD. DEPT., U. S. A.							
ORDNANCE DEPT., U. S. A.							

SCALE 1" = 1"     **A238233**

MADE AT ROCK ISLAND ARSENAL

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				A 238 234	
		Y. P.	RED.	SCL.	JULY 22, 1943		
		T. S.	BR.	REVISIONS			
		E. L. 2	ROCK				
<p><b>LEG, BIPOD REST</b></p> <p><b>STEEL WD1010</b></p> <p><b>FINISH f</b></p> <p><b>MANUFACTURING COMPONENT</b></p>		<p>DRG. PERTAINS TO</p> <p>B200952 REST, BIPOD ASSY.</p> <p>51-125 30 BMG, M1919A6</p>				TOLERANCE ON DIMENSIONS NOT OTHERWISE SPECIFIED	
						DECIMAL ± —	
						FRACTIONAL ± 1/64	
						ANGULAR ± 2°	
						SUBMITTED:	
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE		CAPT. ORD. DEPT., U. S. A.					
NOTE: MILL, BAND, OR ROUND EDGE STOCK MAY BE USED.		SCALE 1/4"		A238 234		ORDNANCE DEPT., U. S. A.	

MADE AT ROCK ISLAND ARSENAL

HEAT TREATMENT AND FINAL FINISH

PHOSPHATE BLACK

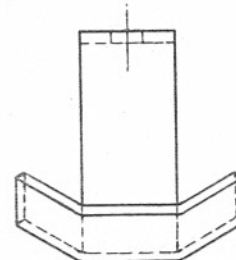
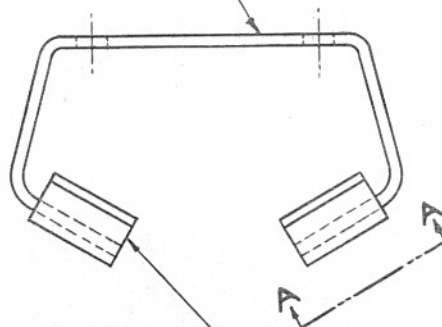
SPOT WELD  
5-PLACES



VIEW A-A

LEG-A238234

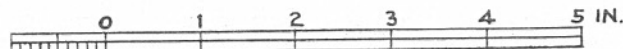
FOOT-A238233



REST, BIPOD, ASSEMBLY  
WELDING DIAGRAM

(B200952)

SUPERSEDES OLD VELLUM  
B200952 UNDER REVISION  
DATE OF 7-22-43



PHYSICAL  
PROPERTIES

Y. P.  
T. S.  
EL. 2  
RED.  
BR.  
ROCK  
SCL.

OCTOBER 6, 1942

REVISIONS

2 7-22-43

DRG. PERTAINS TO

51-125 .30 BMC, M1919AG

TOLERANCE ON DIMENSIONS  
NOT OTHERWISE SPECIFIED  
DECIMAL ± —  
FRACTIONAL ± —  
ANGULAR ± —

DRAFTSMAN H.E.M. TRACER S.M.D. L.D.G. DRAFTSMAN  
CHECKER Aug. 50 CHIEF DRAFTSMAN

SUBMITTED:

A.H. Roe

APPROVED BY ORDER OF THE CHIEF  
OF ORDNANCE:

Capt. L. O. Brown  
CAPT. ORDN. DEPT., U. S. A.

ORDNANCE DEPT., U. S. A.

MADE AT ROCK ISLAND ARSENAL

B200952