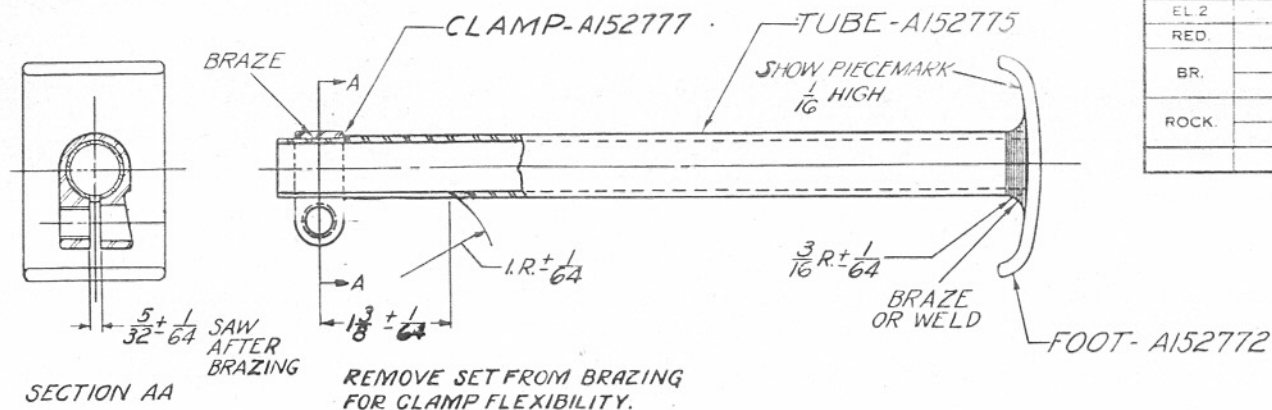


HEAT TREATMENT AND FINAL FINISH
(CLASS A) TYPE II



PHYSICAL PROPERTIES		JUNE 1, 1944	
		REVISIONS	
Y.P.		1 ³	8-24-44
T.S.		2 ¹	12-21-44
EL 2		3 ¹	1-11-45
RED.			
BR.			
ROCK.			

DRG. PERTAINS TO

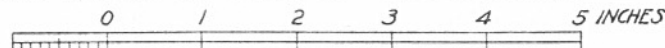
51-102 30BAK-M18A2
D7312239 BIPOD, ASSEM.
51-125 30BMG-M19A6

LIST OF COMPONENTS

1	2	3	4
LINE NUMBER	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	NO. REQUIRED PER UNIT ASM.
1	B7312236	LEG, SLIDING, R.H. ASSEMBLY	1
2		COMPOSED OF:	
3	A152777	1-CLAMP, LEG	*
4	A152772	1-FOOT, BIPOD	*
5	A152775	1-TUBE, SLIDING LEG	*
6			

LEG, SLIDING, R.H. ASSEMBLY 7312236-3

* WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES

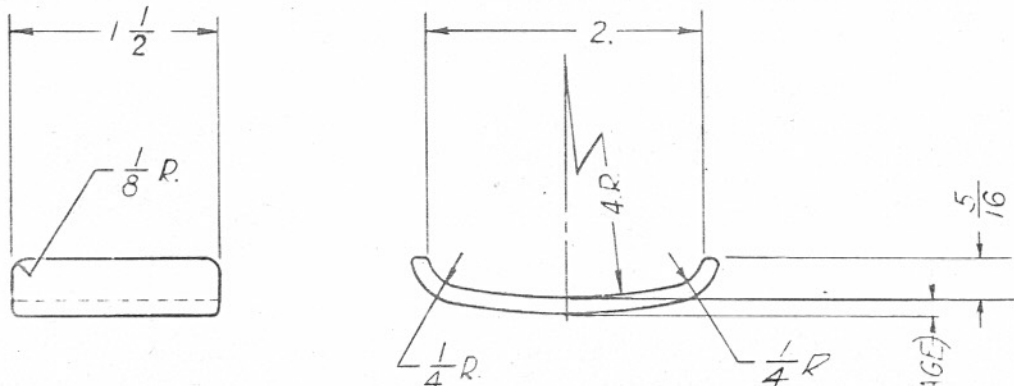
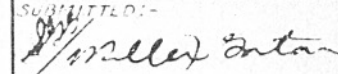
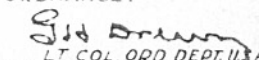


WITH B7312237 SUPERSEDES B147339

REF. S.A. 16416
SPRINGFIELD ARMORY

B7312236

DFTSMAN	TRACER	L'DG DFTSMAN
FCL.	L.F.L.	L.S.G.
CHECKER	CHIEF DFTSMAN	
FCL.		
SUBMITTED:		
ST. T. ...		
ORD. ENG. ORD. DEPT.		
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:		
B. Whitaker		
LT. COL. ORD. DEPT.		
ORDNANCE DEPT., U.S.A.		

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				JUNE 1, 1939							
		Y P	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>	RED.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>	SCL.	REVISIONS						
		T.S.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>	BR.	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>		1' 7-27-43						
		EL.2	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>	ROCK	<div style="border: 1px solid black; width: 20px; height: 20px; transform: rotate(45deg);"></div>		2' 6-1-44						
						DRG PERTAINS TO							
						51-102 30 BAR-M18 A2							
						B7312234 LEG, SLIDING, R.H., ASM.							
						B7312237 LEG, SLIDING, L.H., ASM.							
						51-125 30 BMG-M19A6							
						SYMBOL							
						<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">DFTSMAN E. H. K.</td> <td style="width: 33%;">TRACLR R. P. B.</td> <td style="width: 33%;">L'DG. DFTSMAN G. J. G.</td> </tr> <tr> <td>CHECKER L. H. G.</td> <td></td> <td>CHIEF DFTSMAN J. H. A.</td> </tr> </table>		DFTSMAN E. H. K.	TRACLR R. P. B.	L'DG. DFTSMAN G. J. G.	CHECKER L. H. G.		CHIEF DFTSMAN J. H. A.
DFTSMAN E. H. K.	TRACLR R. P. B.	L'DG. DFTSMAN G. J. G.											
CHECKER L. H. G.		CHIEF DFTSMAN J. H. A.											
						SUBMITTED:-  MAJOR 3RD DEPT USA							
						APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:-  LT COL ORD DEPT USA							
TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED						SCALE $\frac{1}{1}$							
FOOT, BIPOD (A152772) STEEL- W.D. 1020 FINISH $\frac{1}{8}$ MANUFACTURING COMPONENT						REF. S.A. 12037 <div style="border: 1px solid black; padding: 5px; display: inline-block;">A152772</div>							
						ORDNANCE DEPT. USA							

HEAT TREATMENT & FINAL FINISH		PHYSICAL PROPERTIES				JUNE 1, 1939	
		Y.P.	RED.	S.C.L.	REVISIONS 1' 7-11-41 2' 7-27-43 3' 11-16-43 4' 6-1-44		
		T.S.	BR.				
		EL.2	ROCK.				
DRG. PERTAINS TO 51-102 30BAR-M18 A2 B7312236 LEG SLIDING, R.H. ASM. B7312237 LEG SLIDING, L.H. ASM. 51-125 30BMG-M19A6						SYMBOL	
TUBE, SLIDING LEG STEEL TUBING-WD 1020 FINISH $\frac{1}{4}$ MANUFACTURING COMPONENT						A152775-4	
TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS. UNLESS OTHERWISE SPECIFIED.						SCALE $\frac{1}{4}$	
REF. SA 16413						A152775	
ORDNANCE DEPT. USA						ORDNANCE DEPT. USA	

A 152777

HEAT TREATMENT & FINAL FINISH			PHYSICAL PROPERTIES				JUNE 1, 1939			
	Y.P.		RED.		ROCK.		REVISIONS			
	T.S.		BR.				3	8-5-44		
	EL.2						4	1-11-45		
							5	3-30-45		
							6	5-29-45		
<p style="text-align: center;"> <u>CLAMP LEG</u> <u>STEEL-WD1020</u> FINISH MANUFACTURING COMPONENT </p> <p style="text-align: right;">(A) 152777-6</p>							DR'G. PERTAINS TO			
							51-102	30 BAR-M18A2		
							B7312236	LEG SLIDING RH ASM		
							B7312237	LEG SLIDING LH ASM		
							51-125	30 BMG-M19A6		
D'FTSMAN DEP.		TRACER DEP.		L'DG. D'FTSMAN L.A.C.		CHECKER P.A.		CHIEF D'FTSMAN P.A.		
SUBMITTED:										
ORD. ENG. ORD. DEPT. APPROVED BY ORDER OF THE CHIEF OF ORDNANCE <i>(Signature)</i> LT. COL., ORD. DEPT.										
ORDNANCE DEPT., U. S. A.										

TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.
 SUPERSEDES OLD TRACING A152777
 UNDER REVISION DATE OF AUGUST 5, 1944

SCALE $\frac{1}{2}$

REF. S.A. 12036
SPRINGFIELD ARMOY

A152777

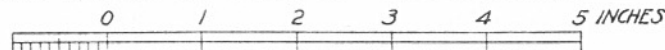
(CLASS A) TYPE II

SECTION AA

LIST OF COMPONENTS

1	2	3	4
LINE NUMBER	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	NO. REQUIRED PER UNIT ASM
1	B7312236	LEG, SLIDING, R.H. ASSEMBLY	1
2		COMPOSED OF:	
3	A152777	1-CLAMP, LEG	*
4	A152772	1-FOOT, BIPOD	*
5	A152775	1-TUBE, SLIDING LEG	*
6			

* WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES



WITH B73/2237 SUPERSEDES B147339

JUNE 1, 1944

REVISIONS

Y.P.		1 ³	8-24-44		
TS		2'	12-21-44		
EL 2		3'	1-11-45		
RED.					
BR.					
ROCK.					

DRG. PERTAINS TO

51-102	30BAK-M'18A2
D7312239	BIPOD, ASSEM.
51-125	30BMG-M'19A6

LEG, SLIDING, R.H., ASSEMBLY 7312236-3

D'FTSMAN	TRACER	L'DG D'FTSMAN
F.C.L.	L.P.	L.A.C.

CHECKER	CHIEF DFTSMAN
FCL	SA

SUBMITTED: *J. T. Brown*

ORD. ENG. ORD. DEPT.

APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE:-

LT. COL. ORD. DEPT.

ORDNANCE DEPT., U.S.A.

REF. S.A. 16416
SPRINGFIELD ARMORY

B 7312236