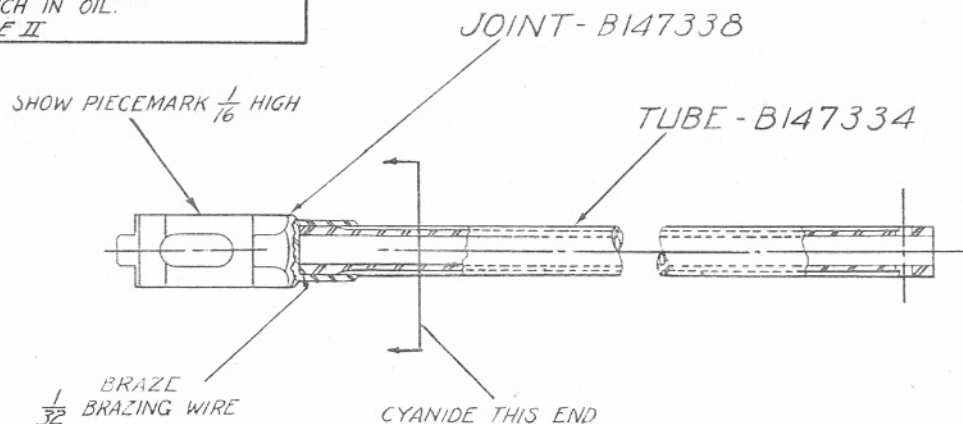


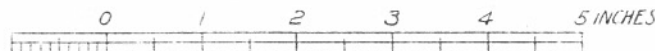
HEAT TREATMENT AND FINAL FINISH
HEAT IN CYANIDE AT 1500°-1550°F FOR 15
MINUTES. QUENCH IN OIL.
(CLASS A) TYPE II



LIST OF COMPONENTS

1	2	3	4
LINE NUMBER	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	NO. REQUIRED PER UNIT ASSEMBLY
1	B7312235	LEG, BIPOD, ASSEMBLY	2
2		COMPOSED OF:	
3	B147338	1- JOINT, BIPOD LEG	x
4	B147334	1- TUBE, BIPOD LEG	x
5			

* WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES



SUPERSEDES OLD TRACINGS B147340 & B147341 UNDER REVISION DATE OF JUNE 1, 1944

PHYSICAL PROPERTIES

Y.P.
T.S.
EL 2
RED
BR.
ROCK.

JUNE 1, 1944

REVISIONS

DRG. PERTAINS TO

51-102 30 BAR-M18A2
D7312239 BIPOD, ASSEM.
51-125 30 B.MG-M19A6

LEG, BIPOD, ASSEMBLY 7312235-1

DFTSMAN TRACER LOG DFTSMAN

FCL. 126. 7. 2. 6.

CHECKER CHIEF DFTSMAN

51-102 51-125

SUBMITTED:

ORD. ENG. ORD. DEPT.

APPROVED BY ORDER OF THE CHIEF OF ORDNANCE.

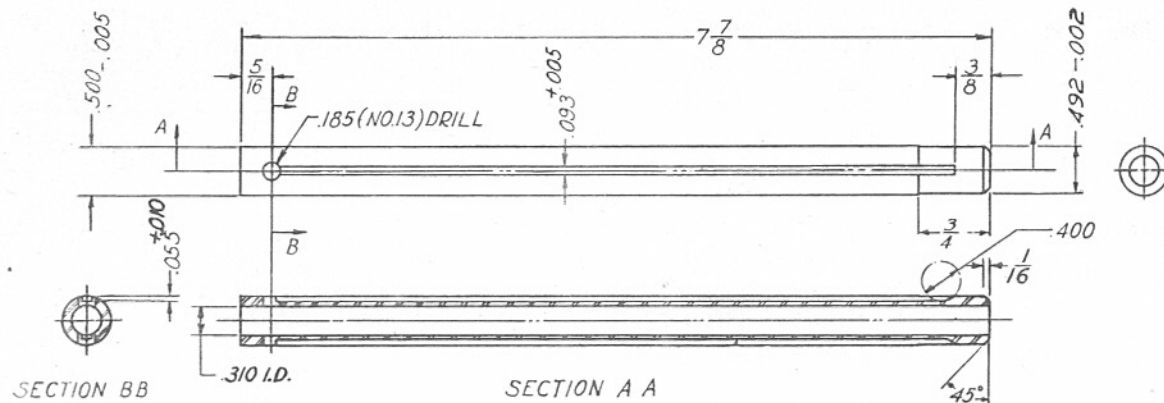
LT. COL. ORD. DEPT.

ORDNANCE DEPT., U.S.A.

REF. SA 16416
SPRINGFIELD ARMORY

B7312235

HEAT TREATMENT & FINAL FINISH



TUBE, BIPOD LEG (B147334-5)
STEEL TUBING-WD1020
 FINISH
 MANUFACTURING COMPONENT

TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

PHYSICAL PROPERTIES

JUNE 1, 1939

REVISIONS

Y.P.	1	7-11-41		
T.S.	2	7-27-43		
EL.-2	3	1-10-44		
RED	4	6-1-44		
HT T.	5	7-13-44		
BR.				
SCL.				
C.C.				

DRG. PERTAINS TO

51-102 30 BAR-M18 A2
 87312235 LEG, BIPOD, ASM.
 51-125 30 BMG-M19A6

SYMBOL

DFTSMAN	TRACER	L'DG DFTSMAN
E.G.R.	R.B.	C.F.G.
CHECKER	CO	CHIEF DFTSMAN
L.B.	SA	SA

SUBMITTED:
W. J. Miller
 MAJOR, ORD DEPT. U.S.A.

APPROVED BY ORDER OF THE
 CHIEF OF ORDNANCE:
W. J. Miller
 LT. COL. ORD DEPT. U.S.A.

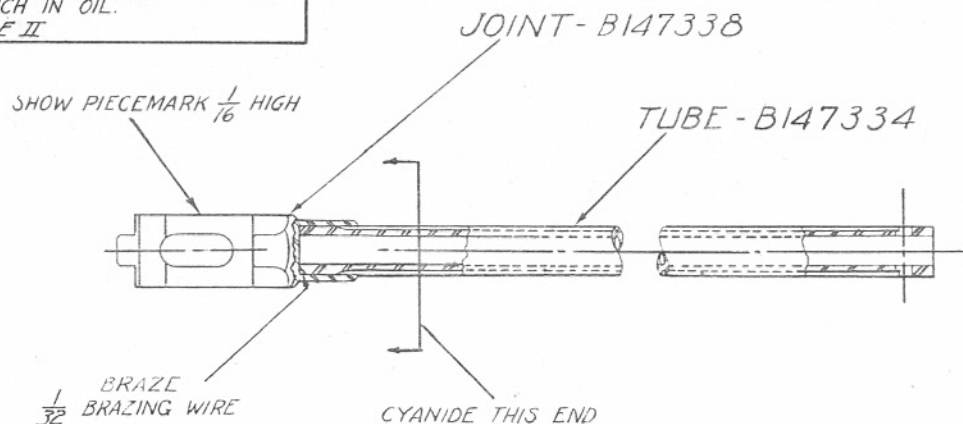
ORDNANCE DEPT. U.S.A.

REF. SA16417

SCALE $\frac{1}{2}$

B147334

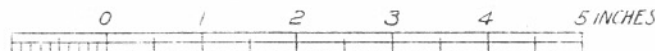
HEAT TREATMENT AND FINAL FINISH
HEAT IN CYANIDE AT 1500°-1550°F FOR 15
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LIST OF COMPONENTS

1	2	3	4
LINE NUMBER	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	NO. REQUIRED PER UNIT ASSEMBLY
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2		COMPOSED OF:	
3	B147338	1- JOINT, BIPOD LEG	x
4	B147334	1- TUBE, BIPOD LEG	x
5			

* WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES



SUPERSEDES OLD TRACINGS B147340 & B147341 UNDER REVISION DATE OF JUNE 1, 1944

PHYSICAL PROPERTIES

Y.P.
T.S.
EL 2
RED
BR.
ROCK.

JUNE 1, 1944

REVISIONS

DRG. PERTAINS TO

51-102 30 BAR-M18A2
D7312239 BIPOD, ASSEM.
51-125 30 B.MG-M19A6

LEG, BIPOD, ASSEMBLY 7312235-1

DFTSMAN TRACER LOG DFTSMAN

FCL. 126. 7. 2. 6.

CHECKER CHIEF DFTSMAN

51-102 30 B.MG-M19A6

SUBMITTED:

ORD. ENG. ORD. DEPT.

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LT. COL. ORD. DEPT.

ORDNANCE DEPT., U.S.A.

REF. SA 16416
SPRINGFIELD ARMORY

B7312235