



# High Consequence Event Management

***SEAPOWERTHROUGH ENGINEERING***

5.1.10

**TOPIC LEARNING OBJECTIVES**

Upon successful completion of this topic, the student will be able to:

1. Discuss the relationship between effectively managing High Consequence Events (HCE) and the core tenants of the Navy Leader Development Framework.
2. Compare and contrast the Fukushima nuclear disaster with similar types of high consequence activities conducted by the Navy.
3. Discuss the role organizational culture plays in contributing to or reducing the occurrence of high consequence events.
4. Understand Heinrich's Triangle as it relates to accidents and near-misses and the role the human element plays in causing or preventing them from happening.
5. Understand The HCE Prevention Framework (HCEPF) Principles and Values.
6. Recognize the different types of human element weaknesses (and their corresponding positive attribute) and discuss how they can contribute (or prevent) to the occurrence of a high consequence event.
7. Explain what it means to be a risk-aware organization.
8. Review and discuss several real-world HCE case studies and the associated human element weaknesses.
9. Discuss tools available to utilize the HCEPF within your organizations and teams to create risk aware organizations.

**STUDENT PREPARATION****Student Support Material**

1. Strengthening SSP: The High Consequence Events Prevention Framework, 6 June 2018 [focus on pp. iv – 51]
2. HCEPF Tools Reference Guide Version 4, May 2020
3. HCEPF Fitness Regime Version 3, May 2019 [skim]

**Primary References**

1. Strategic Systems Program HCE Case Study
2. "Driving Toward "0"; Best Practices in Corporate Safety and Health"; The Conference Board, 2003
3. <https://www.retroreport.org/video/major-malfunction-lessons-from-challenger/>

**Additional References**

1. DOE Human Performance Improvement Handbook, VOL II
2. How Habits Work <https://youtu.be/W1eYrhGeffc>
3. Using Habit Insights in Military Strategy <https://youtu.be/s7waGhuin44>



# BLUF

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- Strategic Systems Program (SSP) developed the High Consequence Event Framework program to provide a common set of tools and nomenclature for its organization to use in developing a Risk Aware Culture
- Strengthening SSP: The High Consequence Events Prevention Framework provide the background on the program, previous work on risk prevention, analysis models and case studies
- The HCE Fitness Regime and HCE Tools Reference Guide is provided to you for reference and use throughout your career in leading and managing highly complex and technical programs and projects



# Fukushima Nuclear Accident

(video)

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5.1.10 High Consequence Event Management





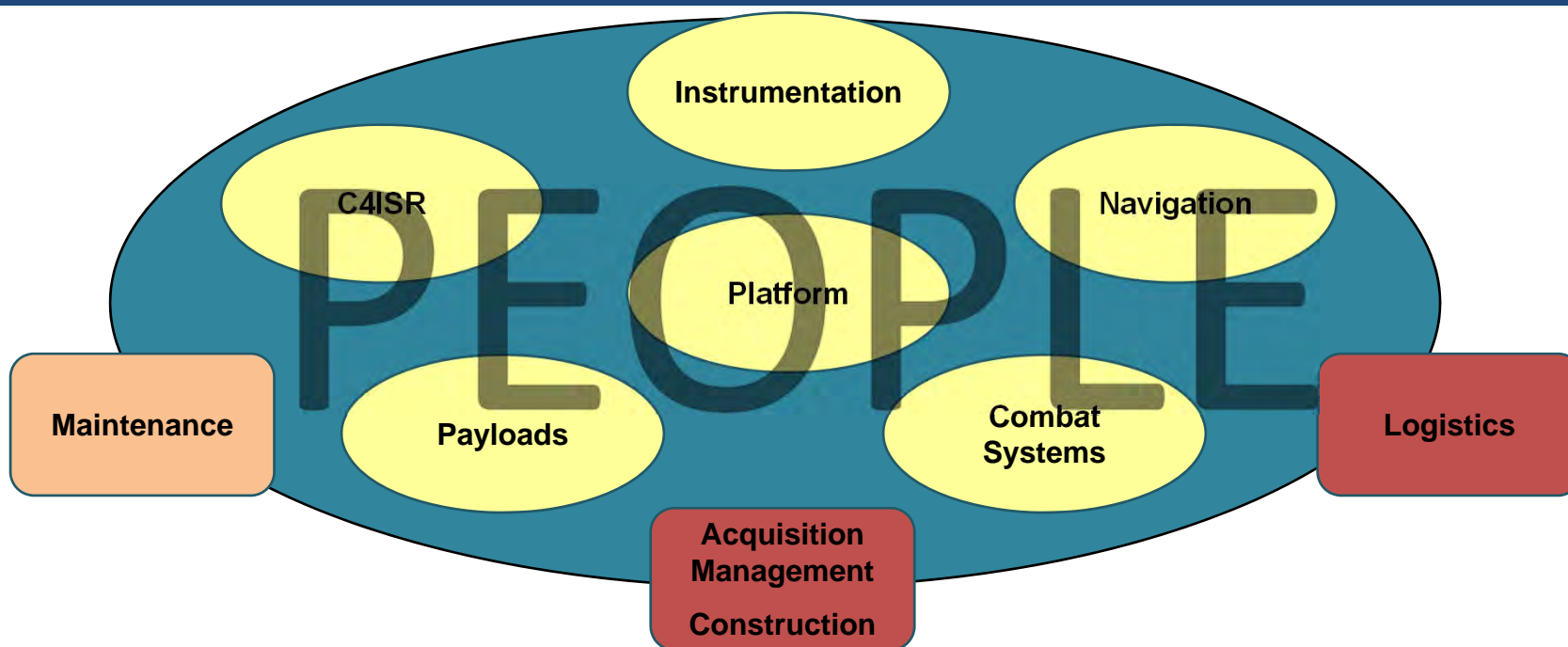
# The Fukushima Nuclear Disaster

- March 2011 earthquake/tsunami/reactor disaster changed Japan's course
  - Precipitated a shutdown in an industry key to Japanese economic security
- Natural disaster was unstoppable, but the reactor accidents (3) arose from human failures to evaluate and respond to risk
- Population Safety: Japanese living near shore are taught to get one mile inland or one hundred feet above sea level after a tsunami alert; almost all who heeded survived
- Reactor Safety: Reactor plants and their emergency power supplies were located near shore and thirty feet above sea level; no chance of survival
- Why: Failure of a critical system component -- the people

*“The fundamental causes are to be found in the ingrained conventions of Japanese culture: our reflexive obedience; our reluctance to question authority; our devotion to ‘sticking with the program’; our groupism; and our insularity”*  
*Kiyoshi Kurokawa, Chairman*



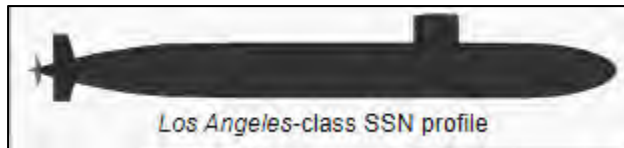
# Typical Navy System Elements



Risk aware culture must be deliberately designed, like every other example on this page



# LOS ANGELES (SSN 688) CLASS



Los Angeles-class SSN profile



USS GREENEVILLE (SSN 772)

- Los Angeles-class submarines were built in three successive flights between 1972 – 1996 (SSNs 688–773)
- SSN 751 – 773 had a significant upgrade with the 688i improvement program - quieter, advanced electronics, sensors, and noise-reduction technology
- Displacement submerged: 6,927 long tons
- Length 362 ft, Beam 33 ft, Draft 31 ft
- Propulsion 1 × S6G nuclear reactor
- Complement ~129
- **62 Los Angeles Class boats built and deployed since 1976**



# USS GREENEVILLE COLLISION

## USS GREENEVILLE COLLISION: Inquiry yields answers and more questions

Nine  
k

13 Apr 01

From: Vice Admiral John B. Nathman, U.S. Navy  
Rear Admiral Paul F. Sullivan, U.S. Navy  
Rear Admiral David M. Stone, U.S. Navy  
Rear Admiral Isamu Ozawa, JMSDF  
To: Commander in Chief, U.S. Pacific Fleet  
Subj: COURT OF INQUIRY INTO THE CIRCUMSTANCES SURROUNDING THE  
COLLISION BETWEEN USS GREENEVILLE (SSN 772) AND JAPANESE  
M/V EHIME MARU THAT OCCURRED OFF THE COAST OF OAHU,  
HAWAII ON 9 FEBRUARY 2001  
Ref: (a) JAGMAN  
(b) JAGINST 5830.1  
Encl: (1) Record of Proceedings

### PRELIMINARY STATEMENT

1. On 9 February 2001, at 1343 local time, the USS GREENEVILLE (SSN 772) and the Japanese Motor Vessel (M/V) EHIME MARU collided in waters nine miles south of Oahu, Hawaii. Within minutes of the collision, the M/V EHIME MARU was lost, along with nine of her embarked complement.

through the hull of the Ehime Maru on Feb. 9. The submarine was demonstrating a rapid-surfacing drill for 16 civilian passengers when it sank the Japanese trawler, a training boat for young commercial fishermen.

Greeneville Cmdr. Scott Waddle; his officer of the deck, Lt. j.g. Michael Coen; and the executive officer, Lt. Cmdr. Gerald Pfeifer, are the subjects of a rare court of inquiry. They could face discharge, courts-martial and even imprisonment.





# USS GREENEVILLE COLLISION

## Court of Inquiry

- A principal cause of the collision was an **artificial urgency** created by the CO in the Control Room to complete all afternoon DV events and return to Pearl Harbor as close to schedule as possible.
- A principal cause of the collision was the **CO's disregard** of standard submarine operating procedures and his own Standing Orders.
- The **artificial urgency** created by the CO caused him to deviate from NWP guidance and his own Standing Orders when performing TMA, the ascent to periscope depth, and his visual search at periscope depth.
- The CO's order to the OOD that "I want you to prepare for and be at periscope depth in five minutes" was **unreasonable** and indicated time was a significant factor as GREENEVILLE continued through afternoon ship maneuvers.
- GREENEVILLE's **command climate** and the presence of civilian guests onboard affected the performance of watchstanders, and thereby indirectly contributed to the collision.
- As GREENEVILLE's Commanding Officer (CO), CDR Waddle was an engaged and personable leader. He assumed a "hands on" management style, particularly during operational evolutions requiring precision and attention to detail. This tendency was noted by COMSUBPAC, who specifically saw fit to mention this trait to CDR Waddle during an embark onboard GREENEVILLE in March 2000. At that time, COMSUBPAC told CDR Waddle to "not run too fast," and to give his crew the opportunity to grow.



# Navy Leader Development Framework

## NAVY LEADER DEVELOPMENT FRAMEWORK

VERSION 3.0



MAY 2019

“Effective Navy leaders demonstrate a deliberate commitment to grow personally and professionally throughout their careers. They work from a foundation of humility, embracing our core values of honor, courage and commitment...our Navy will develop leaders who demonstrate both operational excellence and strong character...”

*How do humility, core values, operational excellence and strong character manifest themselves in the context of High Consequence Event Management?*



# Homework

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- Assigned in Google Classroom
  - Strengthening SSP- HCE Prevention Framework
    - Answer questions (a) – (m) found on 'Classwork' tab in Google Classroom
  - Read three event summaries
    - CHANCELLORSVILLE pp. B25-32 (Strengthening SSP-HCE)
    - UK Daring Class shipbuilding pp. B54-58 (Strengthening SSP-HCE)
    - BHR fire Safety Report (separate .pdf file)
- Be prepared to deep dive Human Element Weaknesses from the event summaries in class



# BLUF

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# Developing the Culture

What's the problem?

***“Destructive organizational habits can be found within hundreds of industries and at thousands of firms. And almost always, they are the products of thoughtlessness, of leaders who avoid thinking about the culture and so let it develop without guidance.”***

Charles Duhigg, *The Power of Habit: Why We Do What We Do in Life and Business*



*B-2 Spirit crash in Guam*



# B-2 Crash at Andersen Air Force Base

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- Air Force B-2 Spirit bombers had been deployed to Guam for short periods starting in 2006
- Guam's tropical climate produced routine humidity levels substantially higher than in the temperature and humidity-controlled hangers in Missouri
- Some B-2 maintenance technicians surmised that the additional humidity explained the problems they experienced in completing pre-flight checks, during which Air Data System (ADS) sensors were not providing proper indications. Discussions with the manufacturer suggested a workaround, applying pitot tube heat, that would allow the pre-flights to be completed successfully
- Although the workaround achieved the intended purpose, ensuring adequate performance of the ADS, the solution was never formalized or officially disseminated across the community
- In 2008, a B-2 ground crew, unfamiliar with the workaround, executed an ADS recalibration in response to alerts during pre-flight checks, in accordance with approved procedures
- Pitot tube heat dried the sensors, some of which, having been recalibrated while damp, were now no longer properly calibrated
- The ADS produced erroneous readings for speed on the subsequent rollout, leading the pilot to initiate a premature rotation. Then the aircraft's automatic Flight Control System made corrections based on the faulty readings, directing a steep attack angle; the plane quickly stalled and crashed. Both pilots ejected, but \$1.4B plane destroyed



# Developing the Culture

What's the right approach?



*“There are no organizations without institutional habits. There are only places where they are **deliberately designed**, and places where they are created without forethought.”*

*Charles Duhigg, *The Power of Habit: Why We Do What We Do in Life and Business**

*Good culture is deliberately designed*



# Exam Compromise at Malmstrom AFB

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- Watch Officers of the 341st Missile Wing, assigned in two person teams in US Air Force Launch Control Facilities of Malmstrom Air Force Base, had to take periodic technical examinations to evaluate their level of knowledge of the systems that they were responsible to operate
- While other operational activities demonstrated the officer's readiness for and effectiveness in their jobs, *the examinations had become, over time, a critical sorting mechanism* that senior personnel used in evaluation of the watch officers
- The watch officers had developed the opinion that they had to score *perfect grades* on the exams to advance in their careers
- Faced with what they perceived as an *impossible challenge*, the watch officer resorted to systematic cheating on the exams to ensure career progression





# Why High Consequence Events Prevention?

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- Premise...
- If a technically strong organization can identify the behaviors that can lead to human error within its operations, and
- If that organization and its people (from junior team members to top management) commit themselves to eliminating those behaviors and to building a stronger culture...

→ **The organization can prevent errors at their source**

*Key to success: a strong culture and a strong technical foundation*



# Framework





# Principles



## Principles of a Risk Aware Organization

### **Ownership**

*Leadership at all Levels*

### **Empowerment**

*Responsibility, Authority, and Accountability*

### **Mindfulness**

*Risk Aware Behaviors to Leverage Technical Strength*

### **Assessment**

*Dynamic Risk Balance Between Safety & Production*

### **Continuous Improvement**

*High Velocity Learning*



# Values

## As a Risk Aware Organization We Value...

Members who speak up, push back, and elevate risk issues if the approach is not right

Engaged supervisors who set the tone and standard for mindful behavior

Co-workers ready to identify and resolve unnecessary risk, even outside of their team

Individuals whose moral compass steers them, with integrity, to the right answer







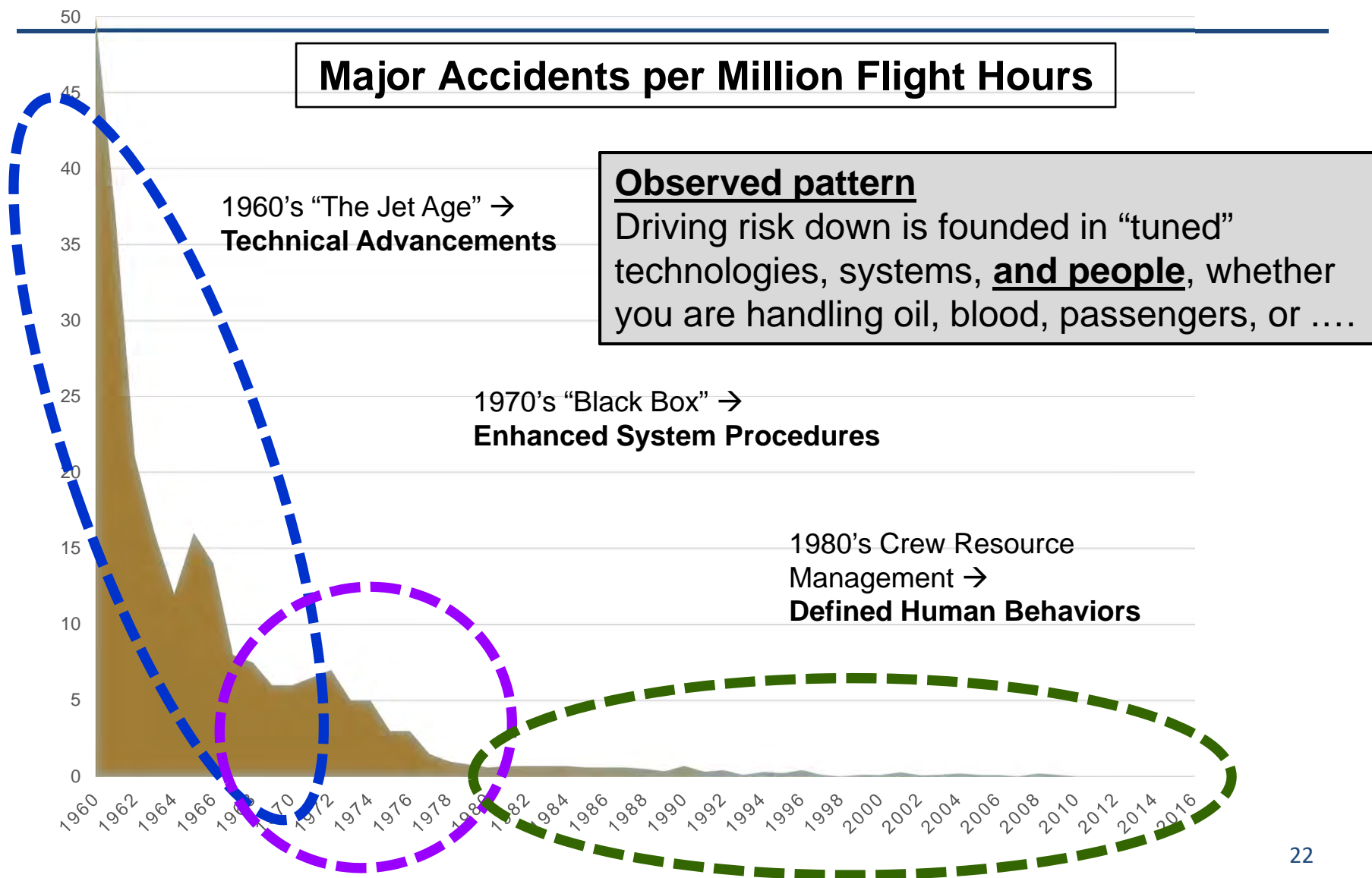
# B-52 Crash at Fairchild Air Force Base

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- On 24 June 1994, a B52-H practicing maneuvers for an upcoming airshow at Fairchild Air Force Base, WA, crashed 18 minutes after takeoff, killing all four Air Force officers on board
- The aircraft exceeded speed, bank angle, and altitude regulations, leading the plane to stall, contact a power line, and impact the ground
- Investigation of the accident would reveal that the pilot had a long, **widely-known history of violating flying regulations** and technical order limitations but had been permitted to continue flying B-52s
- Although only the four people aboard the aircraft were killed, had the crash occurred during the airshow rather than at a practice session, the human cost could easily have been much greater



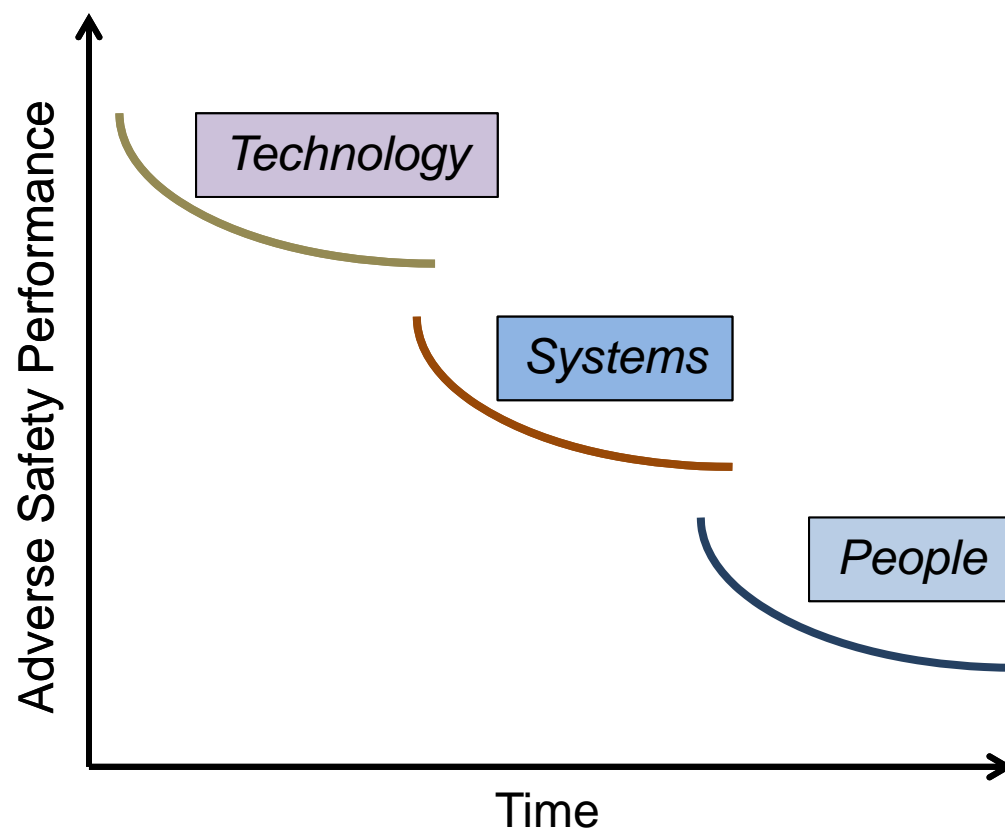
# Correlating Data: Airline Accident Rates 1960-2016





# Three Levels of Performance Focus

Experience at Exxon-Mobil\*



## Corporate improvement across two decades

- Technology focus: safety at the component level
- Systems focus: safety through system of systems integration
- People focus: safety through personnel behavior...

### Factors:

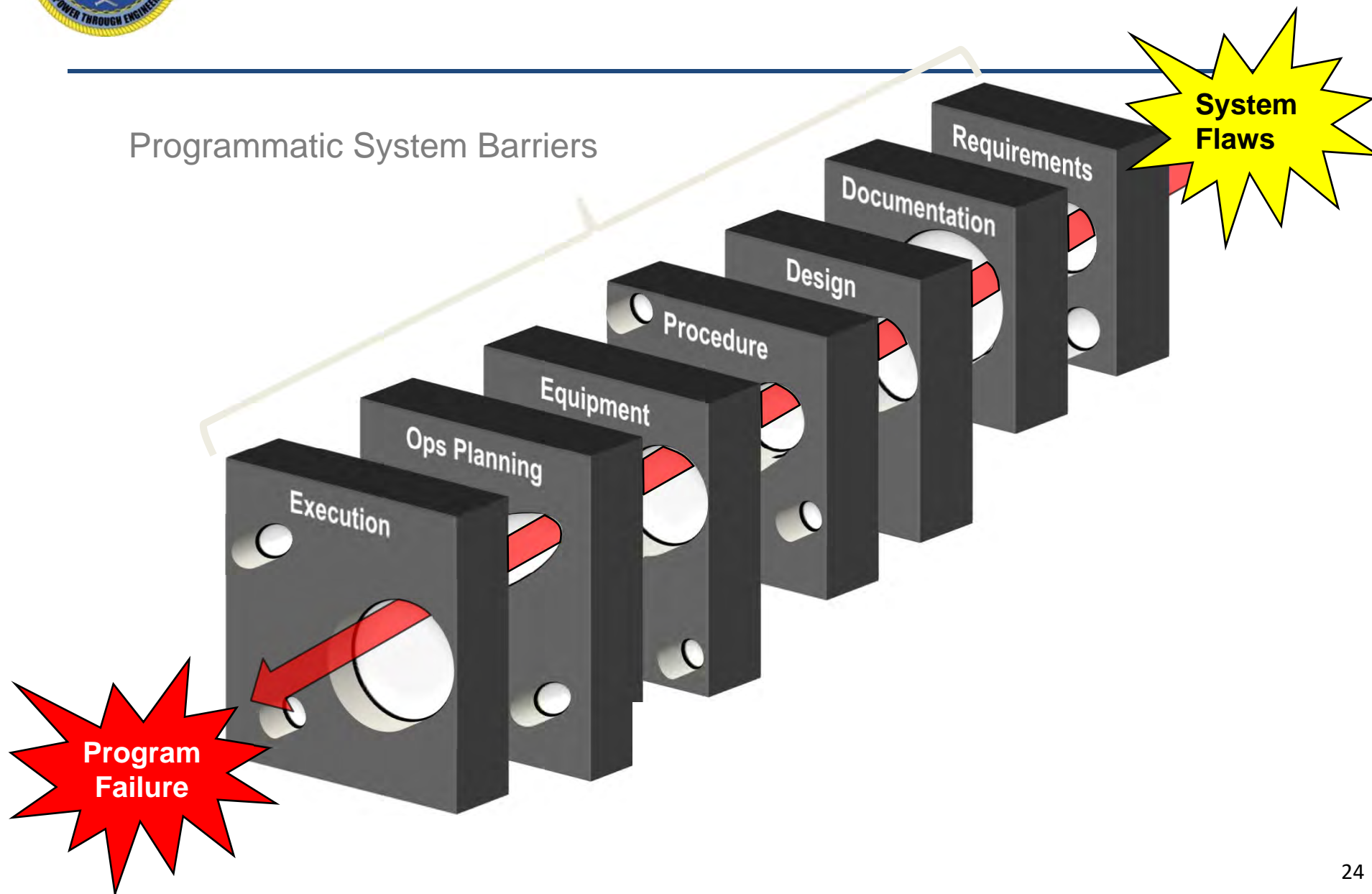
- Leader commitment
- Knowledgeable and skilled application of tools
- Workforce buy-in
- Personal accountability and willingness to intervene

*All three domains are important – a holistic approach to risk and mission assurance requires attention to each*



# *“Barriers” to Block Failures*

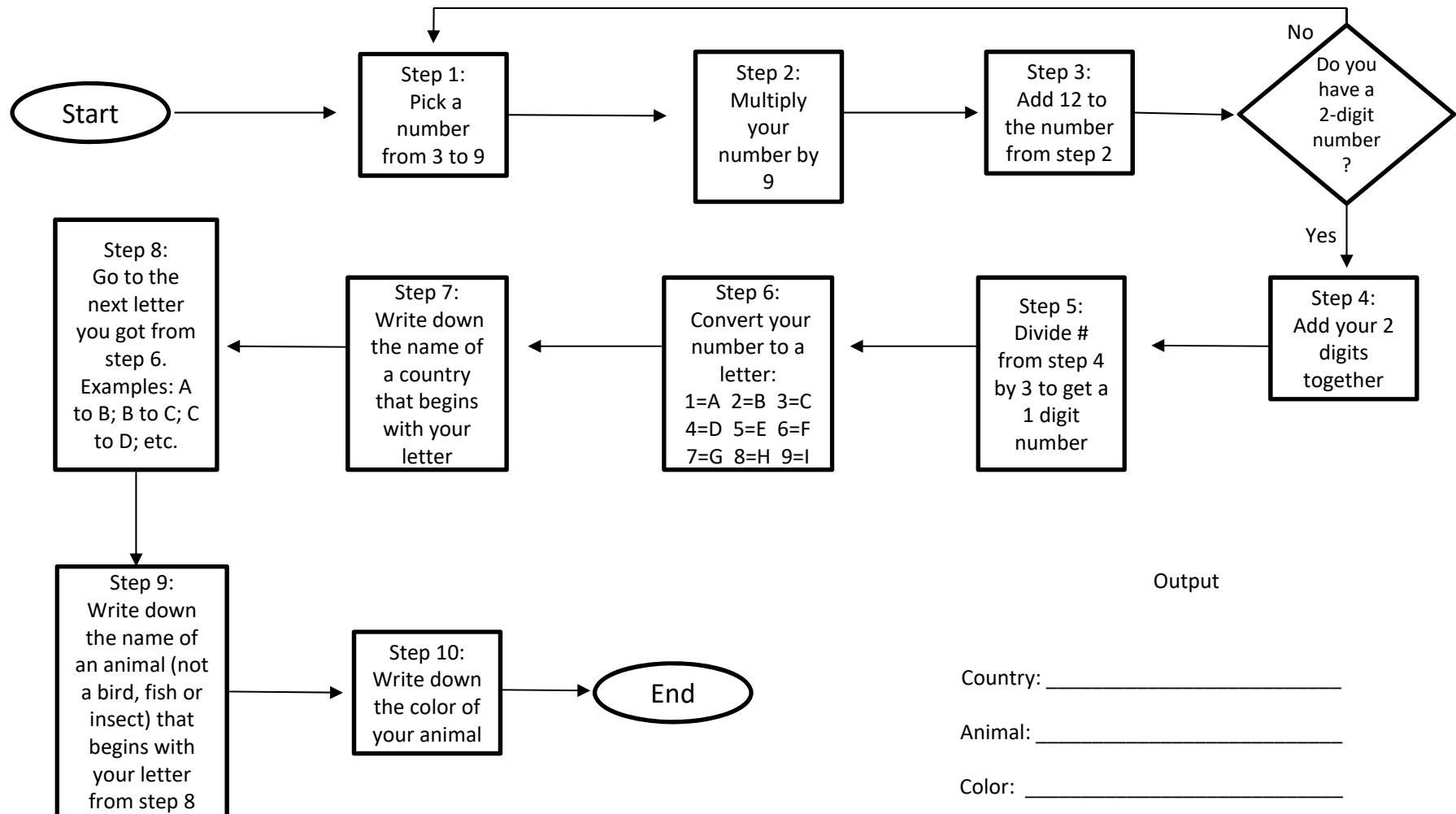
Programmatic System Barriers





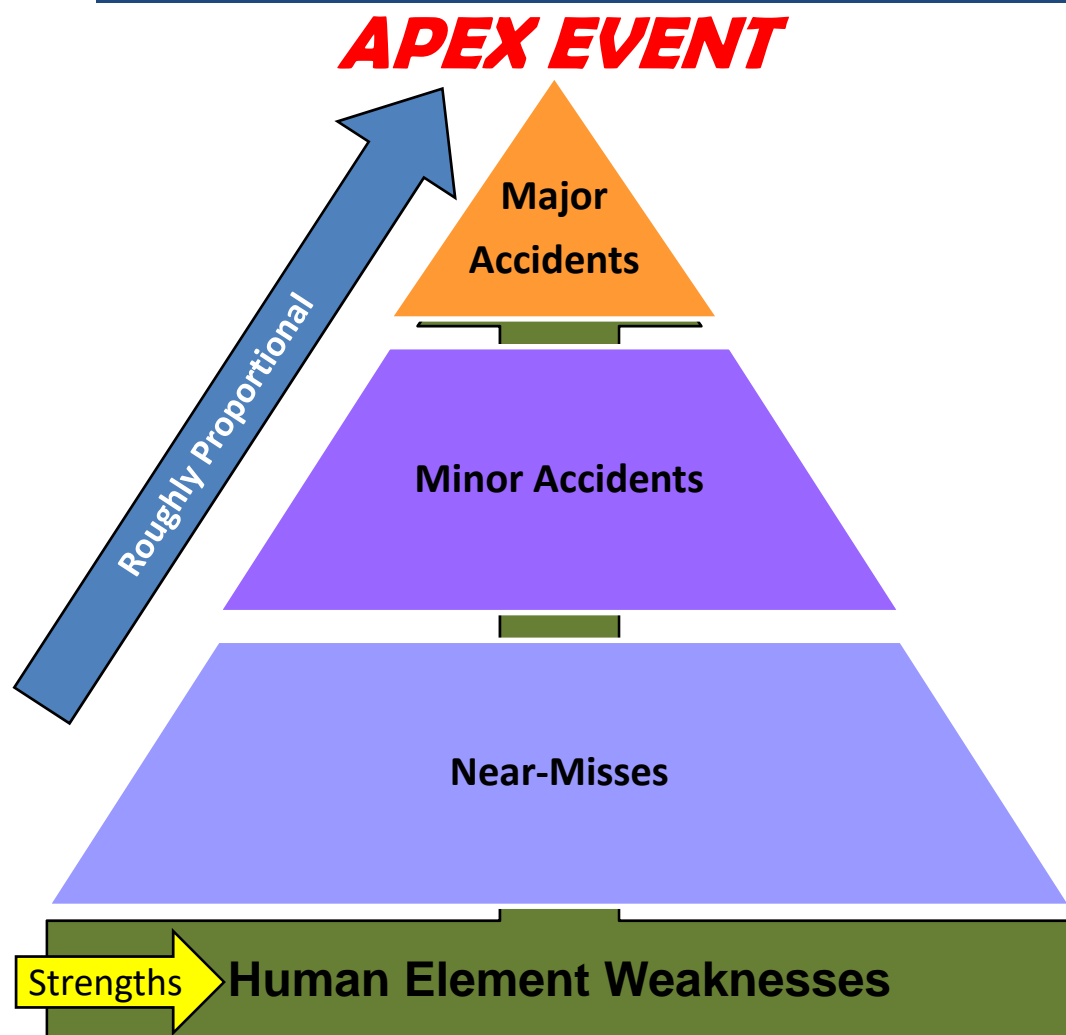


# Activity





# Heinrich's Triangle: Habits and Outcomes



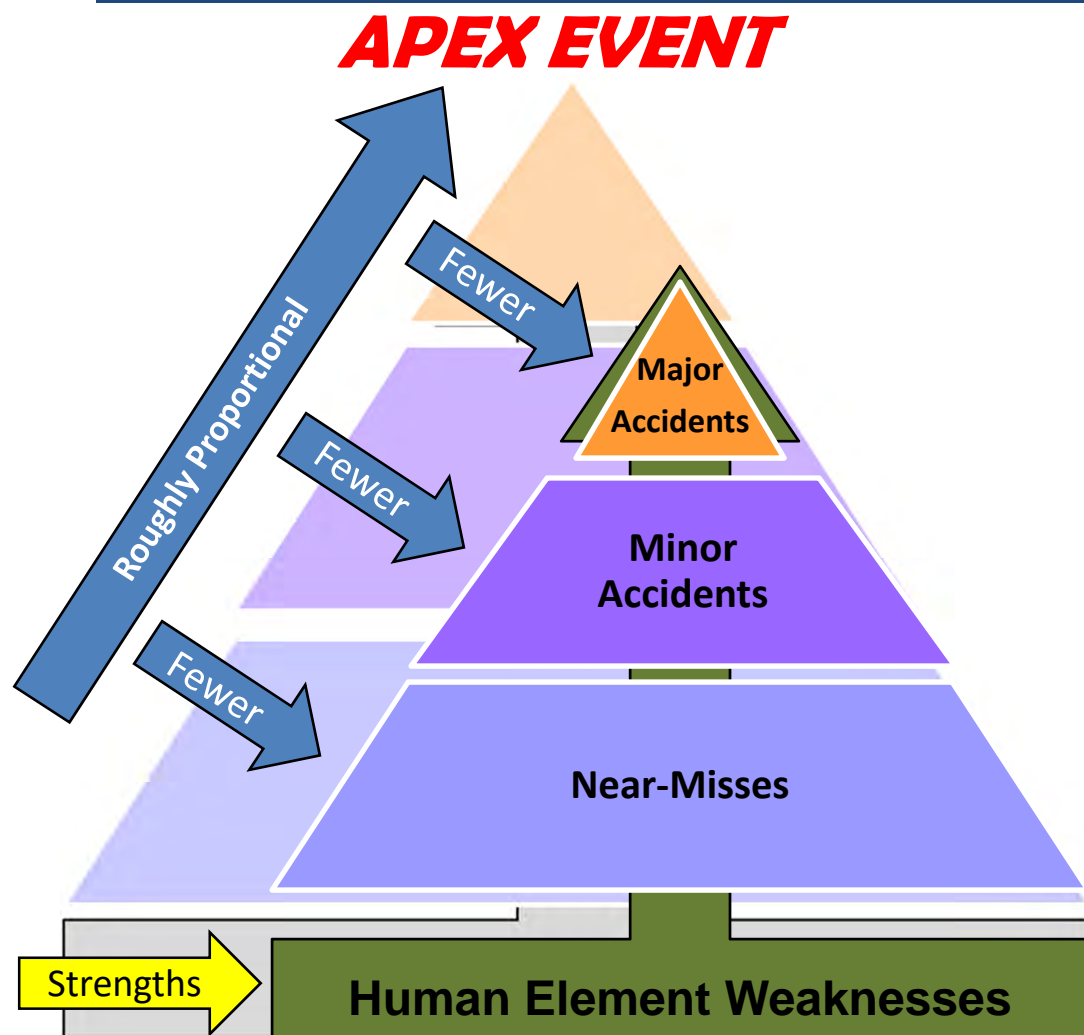
Similar types of human errors are at the root of incidents of all sizes



Weaknesses in the Human Element  
(habits without forethought)



# Heinrich's Triangle: Habits and Outcomes



*If we learn from events at the lowest level and work on reducing those human element weaknesses...*

We should naturally reduce the likelihood of major events

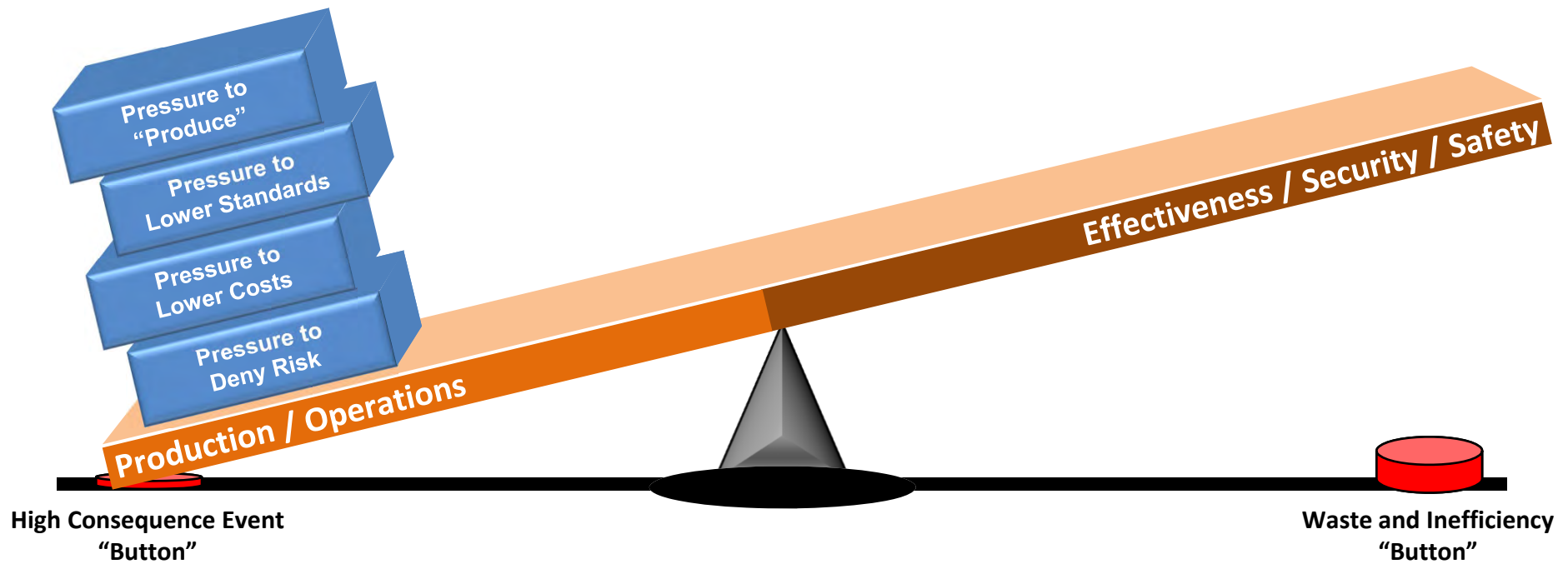
And move away from the apex



# Risk Ignorant/Cavalier Organization

## A Losing Proposition

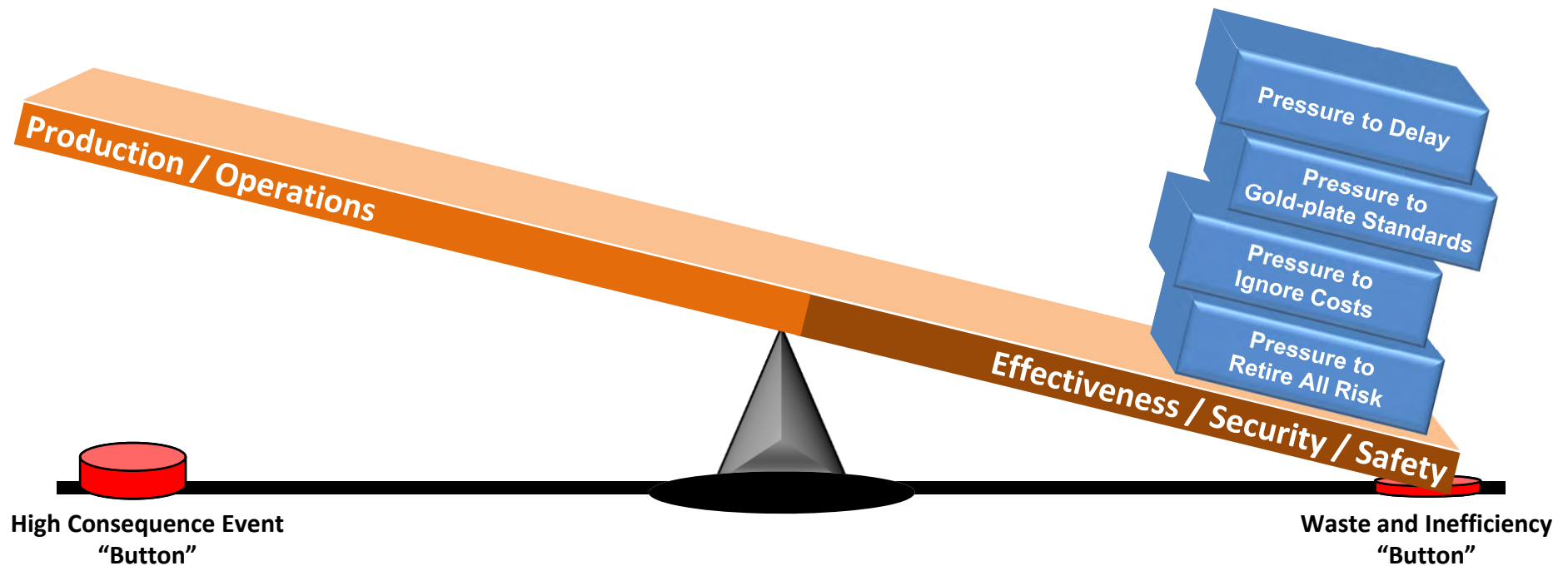
Ever-changing Pressures to  
Reduce Risk Margins





# Risk Averse Organization Another Losing Proposition

Ever-changing Pressures to  
Increase Risk Margins





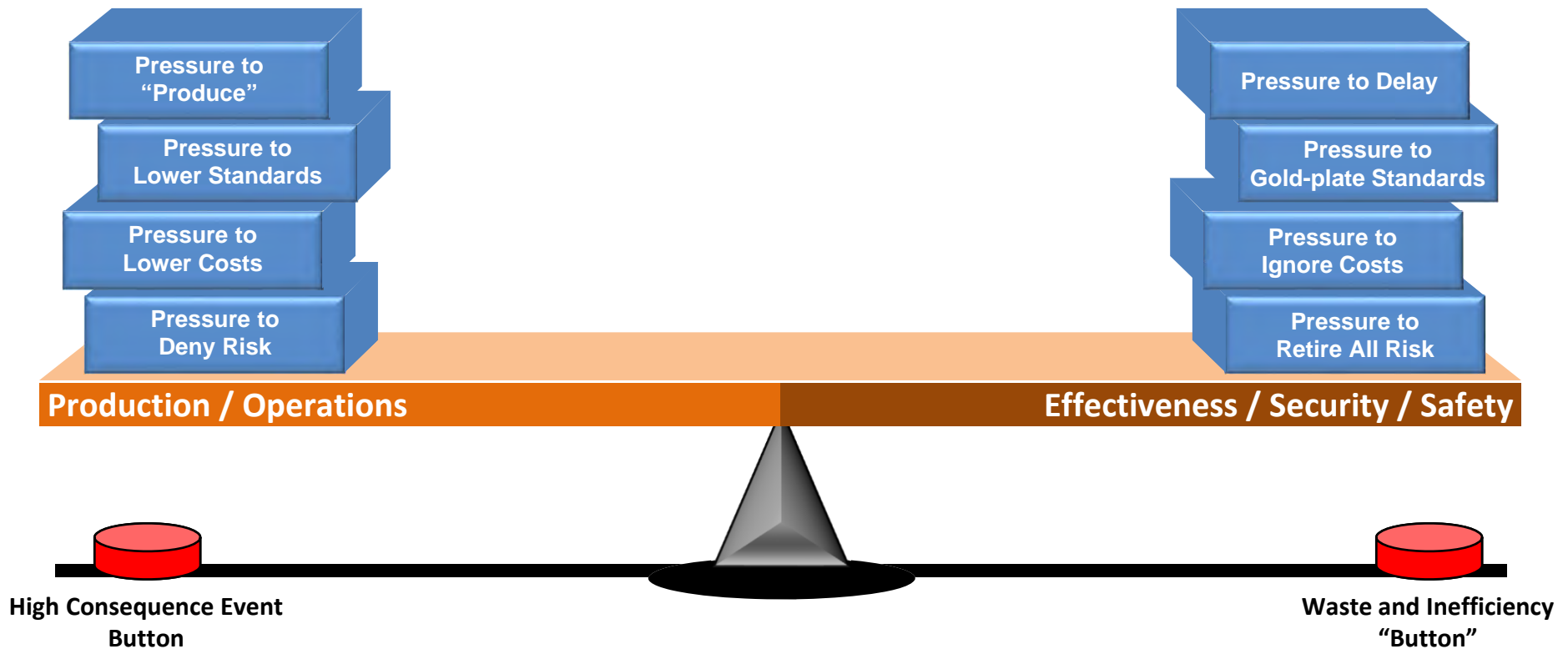


# The Defense Program Balancing Act

***Goal: Deliver and Provide  
Mission Assurance***

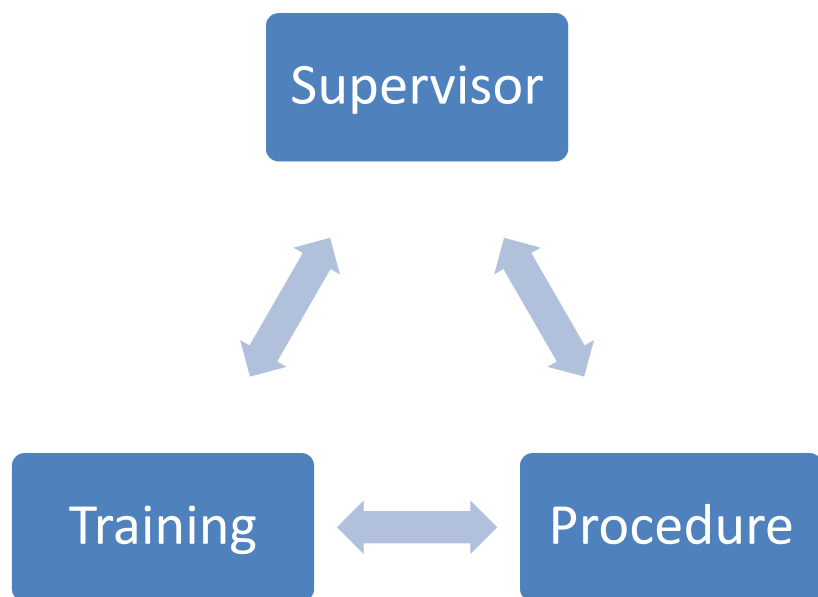
**Ever-changing Pressures to  
Reduce Risk Margins**

**Ever-changing Pressures to  
Increase Risk Margins**





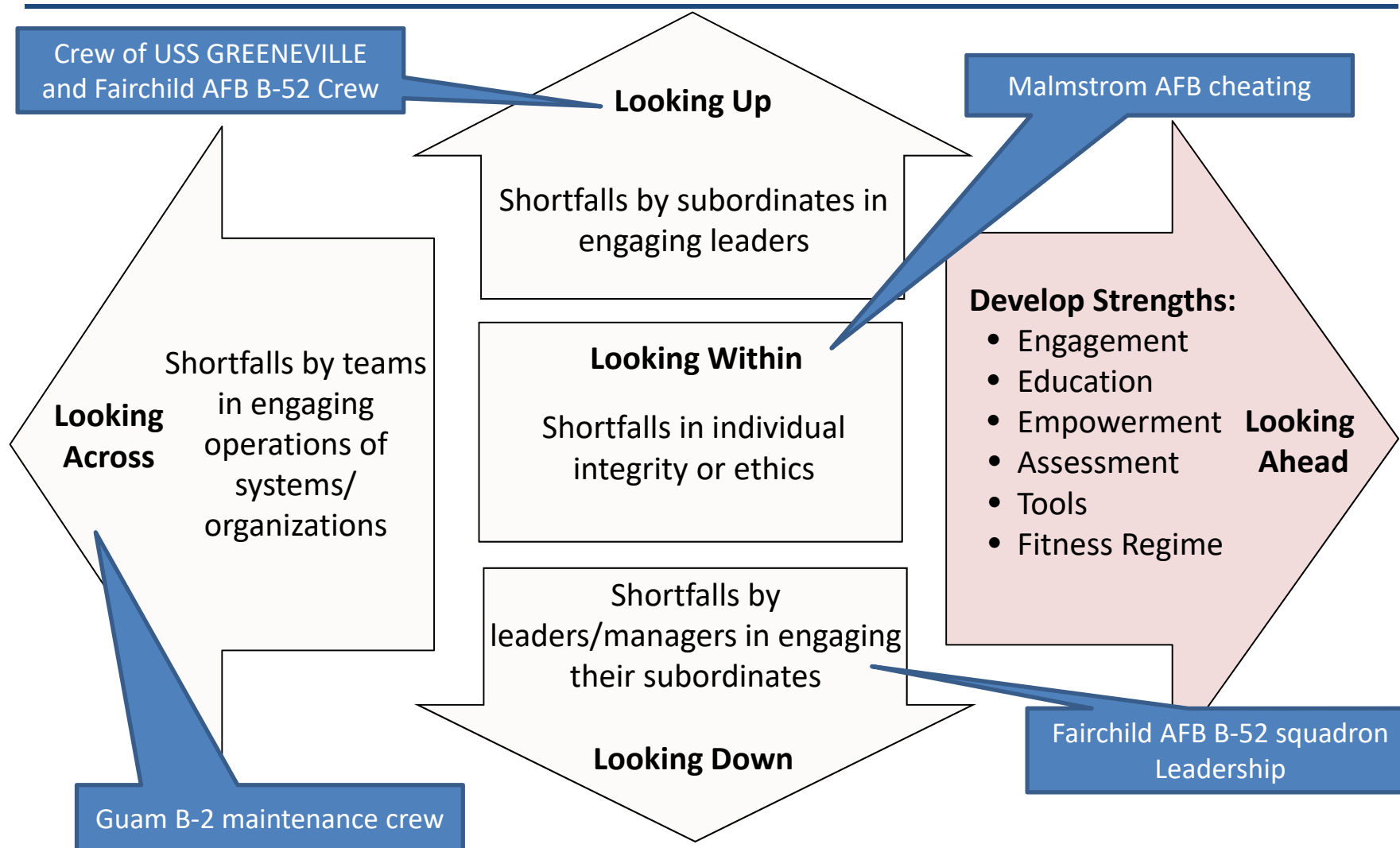
# Risk Aware Work Model



- Work model is focused on successful completion of activities, while explicitly recognizing the need to balance production and safety
- Simple model to think about the right mix of technical knowledge, procedure, and supervisory attention



# Dimensions of Human Element Weaknesses





# Objectives

- **Identify the causes of failure** of organizational performance in representative high consequence events
- **Ascertain commonalities in the weaknesses** that could, conceivably, lead to future program performance problems
- **Engage community leaders**
  - Awareness of the kind of problems that arise in organizations
  - Avoidance of pitfalls that others suffered
  - Responsibilities that each individual has (as well as **Authority** and **Accountability**) to engage their work with **human element strengths**
- **Incorporate strengths** into day-to-day organizational/system operations – drive the organizational culture

*Prevention of high consequence events is an all hands mandate*



## ...and Behaviors



Risk Aware Behavior VS Human Element Weakness	
LOOKING UP	
Questioning attitude	Reflexive obedience
Forceful back-up	Reluctance to question authority
Considered review of past decisions	Sticking to past program decisions
Transparent decision support	Concealment of dissension
LOOKING DOWN	
Encouragement of ideas and criticisms	Insularity
Openness to scrutiny and education	Technical arrogance
Invitation for benchmarking/innovation	Not invented here
Interrogation of the unexpected	Success suffices
Culture of risk evaluation	Culture of production
Integrated technical understanding	Tribal knowledge
Vertical knowledge and engagement	Passive oversight
LOOKING ACROSS	
Embrace of supportive, thoughtful process	Surrender to bureaucratic process
Formal, systematic risk engagement	Informal or stove-piped treatment of risk
Transparency and technical rigor	Groupism
Unambiguous execution of accountability	Absence of accountability
Output based evaluation	Focus on inputs vice outputs
Broad system ownership	Not my problem
Rigorous and open self-appraisal	Disregard of honest appraisal
LOOKING WITHIN	
Universal standards	Situational values
Loyalty to core values	Misplaced loyalties
Humility and leadership by example	I'm above the rules
Personal courage	Who am I to judge?
Public trust acceptance	Others do it, must be OK
Setting realistic, resourced goals	Unreasonable demands





# Case Study

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Teamwork: Each team will read the event summary and analysis in the appendix of Strengthening SSP: The High Consequence Events Prevention Framework and prepare a brief (4-5 slides) for the class

- a. USS BONHOMME RICHARD Fire
- b. UK DDG Type B45
- c. USS CHANCELLORSVILLE Drone Strike

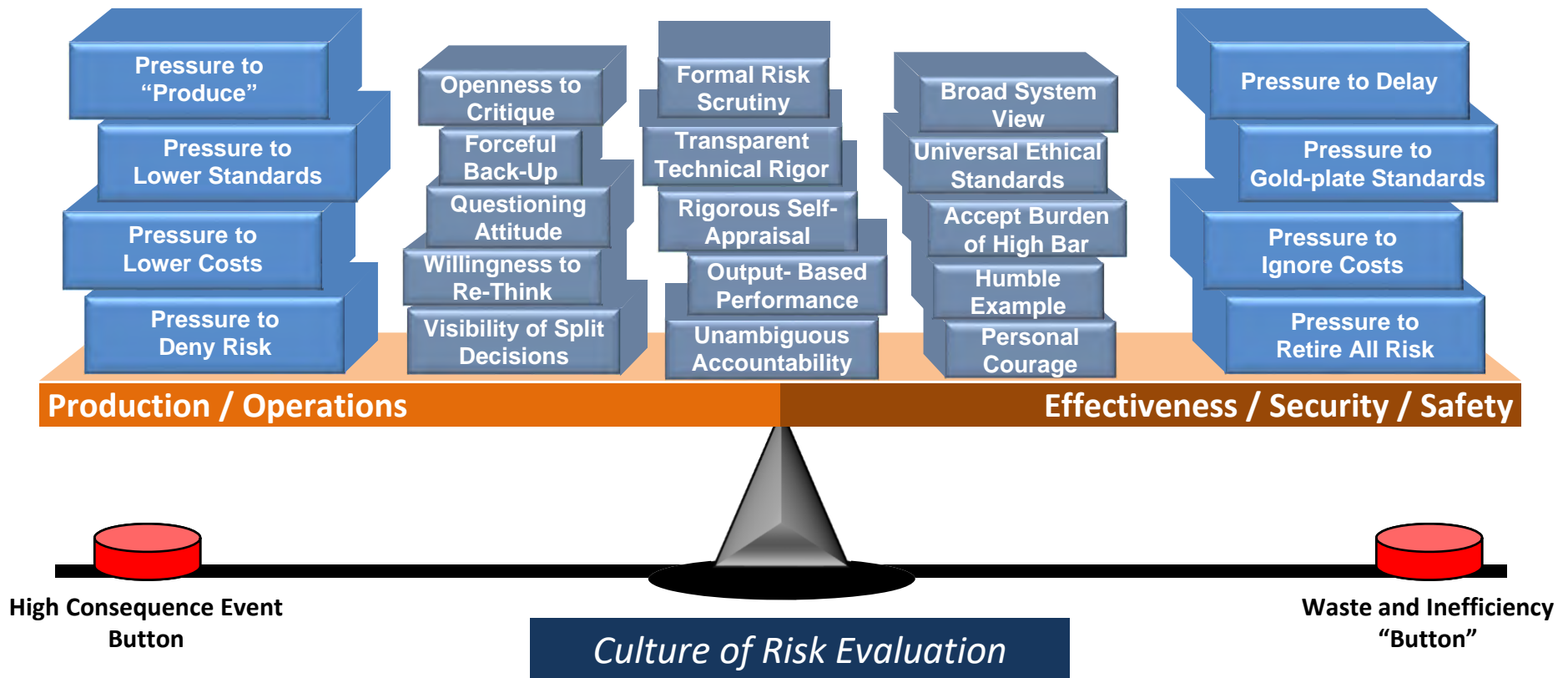


# Risk Aware Organization Balanced by a Mindful Human Element

*A deliberate design to maintain the balance in the face of dynamically changing pressures*

**Ever-changing Pressures to  
Reduce Risk Margins**

**Ever-changing Pressures to  
Increase Risk Margins**





# Framework Tools



Risk Aware Behavior VS Human Element Weakness	
LOOKING UP	
Questioning attitude	Reflexive obedience
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# Key Finding

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## Need Both Technical and Human Element Strengths

- Organizations have technical strength but do not deploy it well because of weaknesses in the human element
- An organization with both cross-functional technical skill and core human element strengths acts to:
  - Prevent the occurrence of high consequence events by avoiding the sequence of “closed switches” that enable such events
  - Respond effectively with resilience when faced with the unexpected, coping with surprises for which there are no established procedures
- Root cause assessments typically identify technical failures but not the underlying Human Element causes that facilitated failures:
  - Technical/procedural focus: Technical errors, inattention, training gaps, and documentation shortfalls illuminated but not the underlying “why”
  - Human Element weaknesses left unaddressed: Shortstopping root cause assessment shortchanges utility, stymies change, and increases likelihood of recurrence



# Four Keys for a Risk Aware Organization

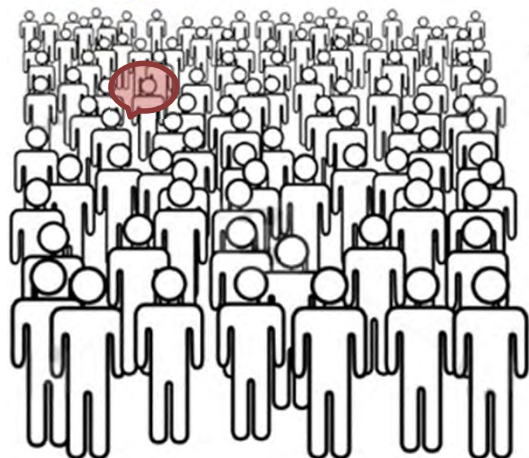
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- Senior leaders committed to and actively involved with HCEPF concepts
- Supervisors armed with the knowledge and skills to effectively lead and apply risk aware tools and aids
- Workforce convinced that events are preventable using skills to intervene and mitigate circumstances that are off course
- All hands empowered to recognize and mitigate risks and to intervene to ensure risks are not realized
  - At the technology, system, and people levels

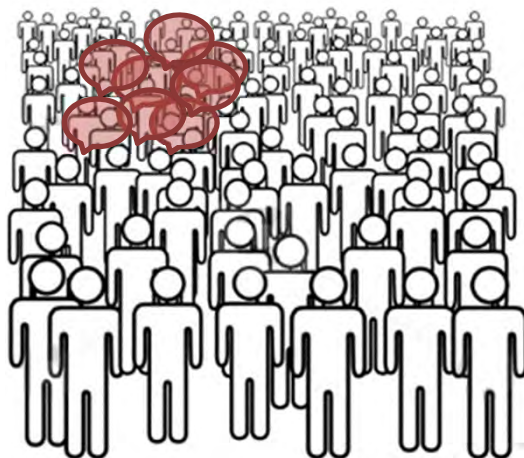




# Importance of Keeping the Conversation Alive

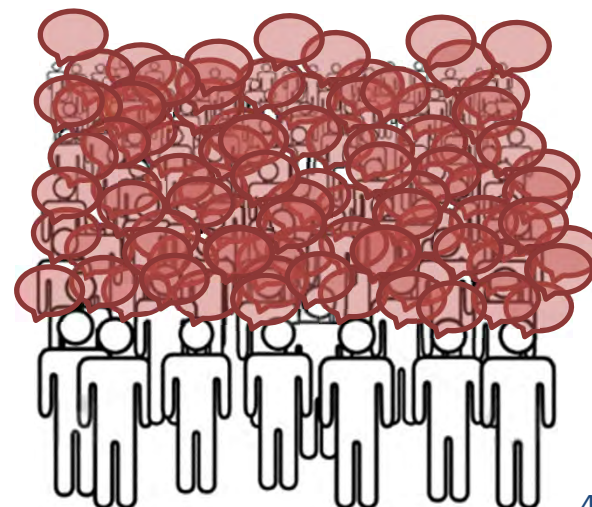


If only a few people engage, the HCEPF will fade when other supervisors and team members go their own way



If only a few teams engage, the HCEPF will fade when the teams see the organization going another way

Building and sustaining a risk aware culture requires continuous engagement, across and at all levels of the organization

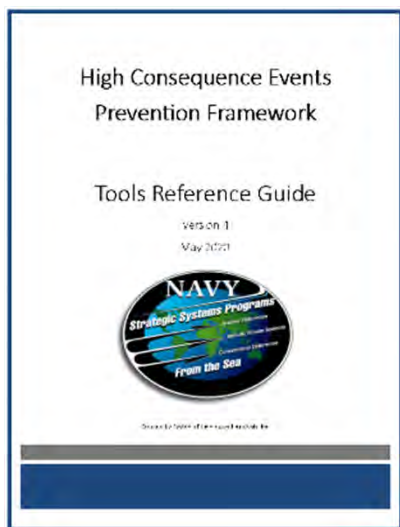




# Organizational Tools: A Resource for Action

## Tools Reference Guide

- A reference for more than forty ideas for tools
- Used to strengthen Risk Aware Behaviors
  - Individually, by teams, and organizationally
- Not intended to be a prescription
- Supports existing program processes
- Menu to mold and modify as needed



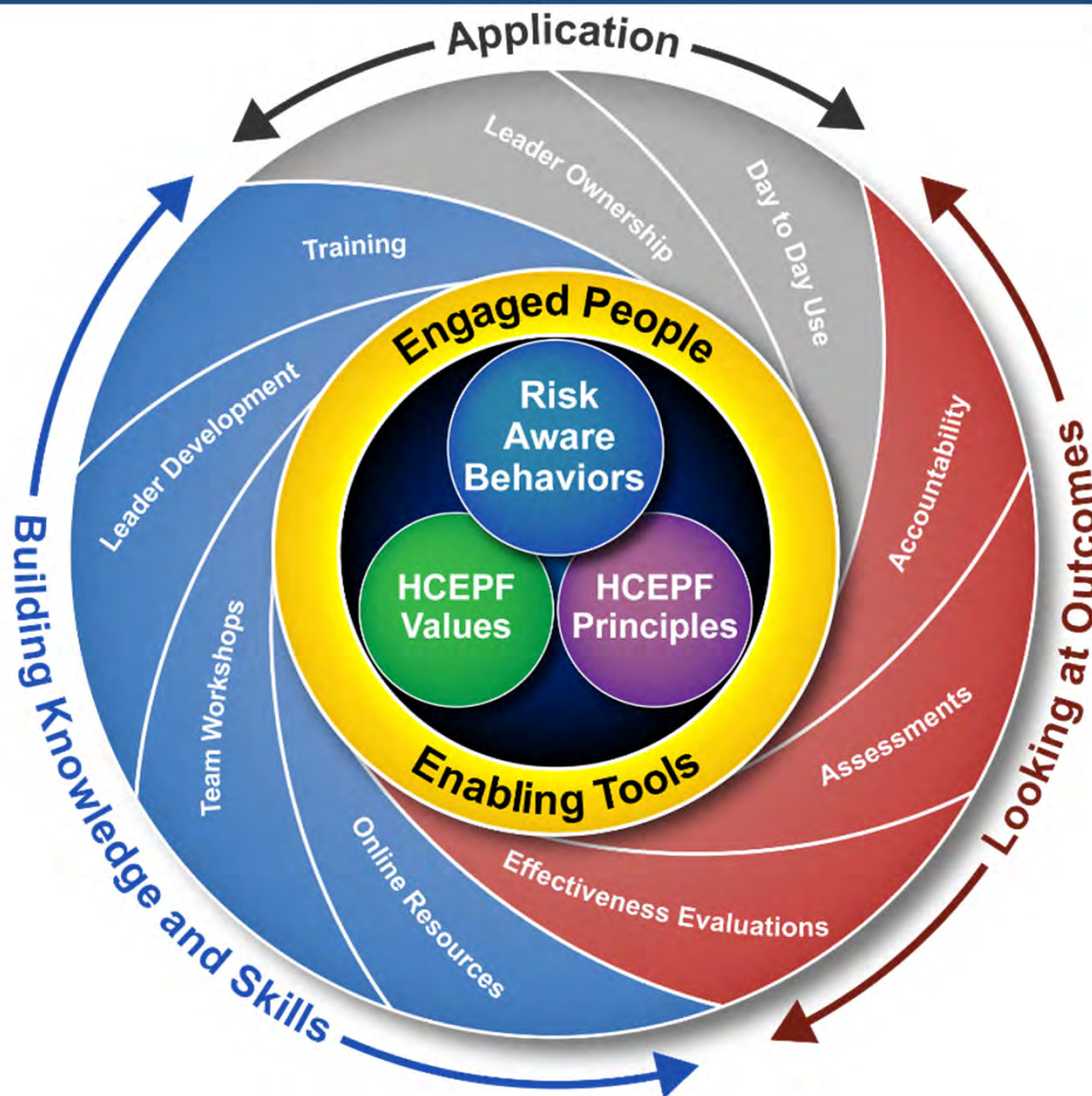
Tools					
Individual	Function	Page	Team and Organization	Function	Page
Act on Leemers	👤💡	1	Blue Ribbon Committee/ Red Team	👤📋💡	27
Bias Check	👤💡	2	Crew Resource Management	👤📋👤👤	28
F.A.C.E.S.	👤💡	3	Event Critique	👤📋👤💡	29
Pause When Unsure	👤	4	Focus Group	👤📋💡	30
Personal Self-Assessment	👤📋👤	5	Focused Team Workshops	👤📋💡	31
Signature	👤	6	Independent Technical Review	💡	32
S.T.A.R.	👤	7	Mentoring	👤📋👤	33
Individual and Team	Function	Page	Organizational Self-Assessment		34
Case Study Reviews	👤📋👤	8	Technical Review	👤📋👤	35
Decision Making	👤📋💡	9	Organization	Function	Page
Job-Site Review	👤	10	Benchmarking	💡	36
Mental Modeling	👤📋👤💡	11	Change Management	👤📋👤💡	37
Procedure Review and Adherence	👤	12	Deferral to Expertise	👤📋👤💡	38
Risk Aware Work Model	👤📋	13	Employee Surveys	📋👤	39
Turnover Review	👤	14	Failure Spectrum	👤📋	40
Validate Assumptions	👤📋💡	15	HCEPF Display Board	👤📋👤💡	41
Team	Function	Page	Lessons Learned Program	👤📋	42
Brown Bags	👤📋👤	16	Newsletter	👤📋	43
Cross Organizational Consulting	👤📋💡	17	Operational Risk Assessment	📋	44
Document Verification	👤	18	Performance Evaluations	👤📋👤	45
Event Immersion	👤📋👤	19	Performance Indicators	👤	46
Five Whys	👤	20	Performance Plan	👤📋👤	47
Operational Verification Practices	👤	21	Risk Aware Council	👤📋💡	48
Post-Job Review	👤📋👤💡	22	Training	👤📋	49
Pre-Job Briefing	👤📋	23	Trend Analysis	📋	50
Project Planning	👤📋💡	24	Walk Around	👤📋	51
Project Review	👤📋👤	25	All	Function	Page
Stand Up	👤	26	Feedback	👤📋👤	52
			Near Miss Reporting	📋👤	53
			P.A.C.T.S.	👤💡	54
			Recognition	👤📋👤	55

Function Key: 👤 = Setting Expectations, 📋 = Assessment, 📋👤 = Feedback, 📋👤 = Coaching, 💡 = Broadening the View





# HCEPF Fitness: Beating Entropy



High Consequence Events  
Prevention Framework

Fitness Regime

Version 2

May 2018



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# Summary

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- High Risk Technologies carry uniquely high burdens of responsibility
- Stewardship of complex Navy systems is explicitly a high risk endeavor
- Prevention of High Consequence Events requires **both**
  - Technical expertise
  - Human Element strengths (up, down, across, within)
- Culture of Risk Evaluation is the Keystone Habit
- Human Element strengths promote conscious balance between excess risk and risk aversion
- Empowered individuals have **Responsibility, Authority, and Accountability**
  - to demonstrate technical and Human Element strengths
- Sustained energy and leadership action is needed to make prevention real in your day-to-day work