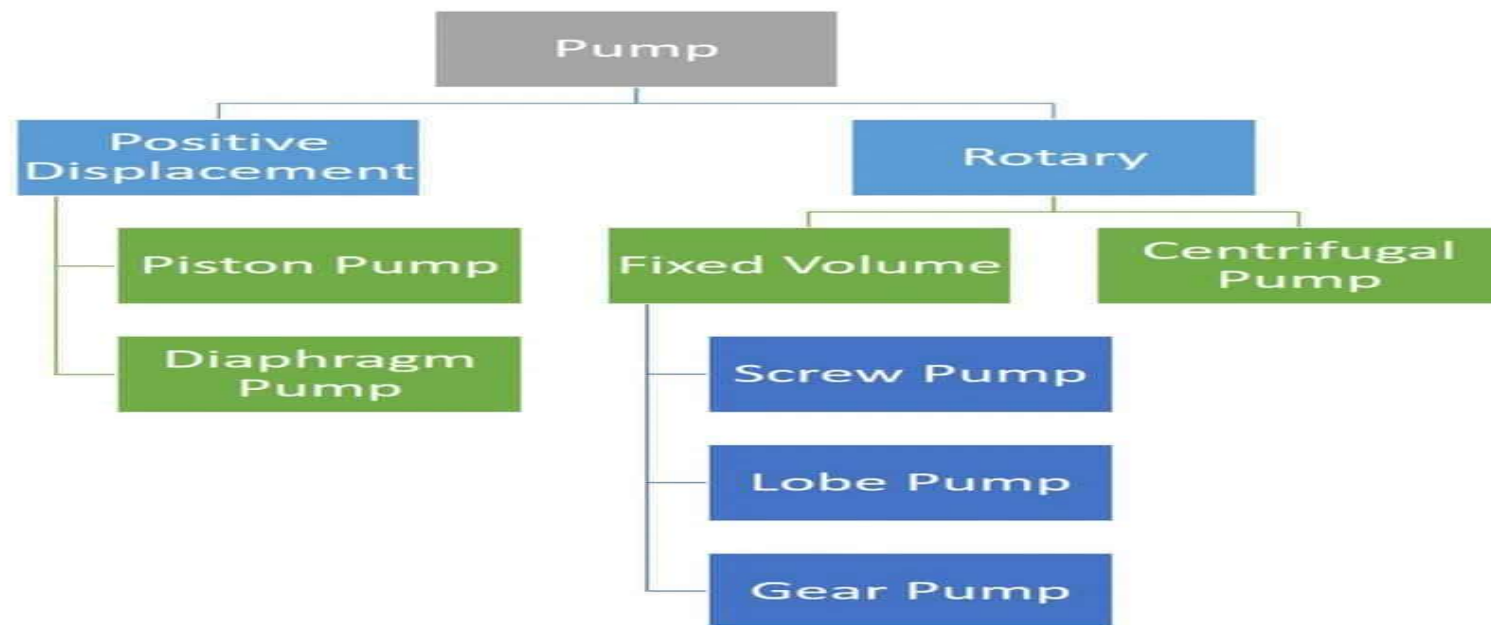


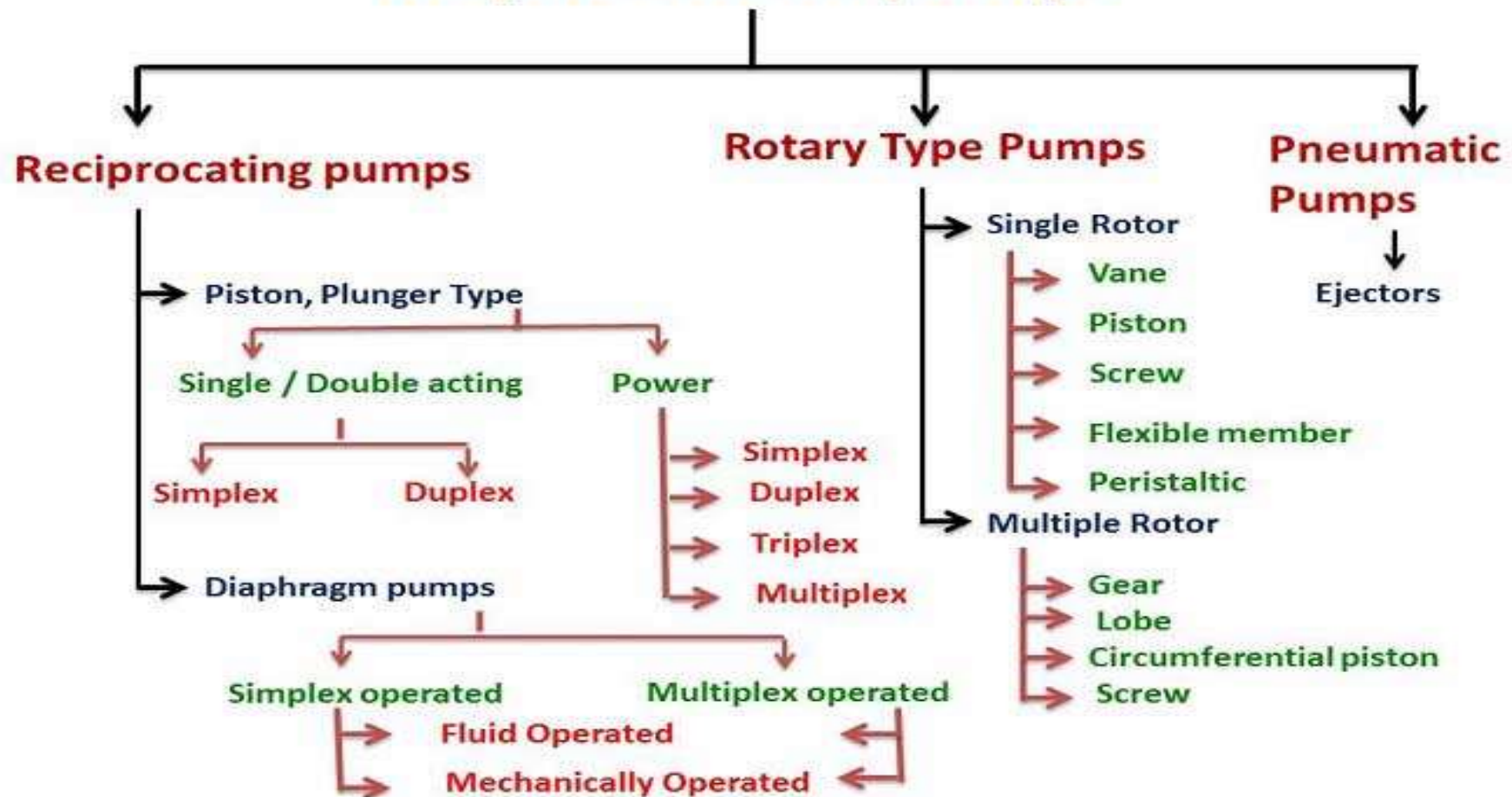
Pump

**Pump: A device that raises, transfers, delivers, or compresses fluids especially by suction or pressure or both.**

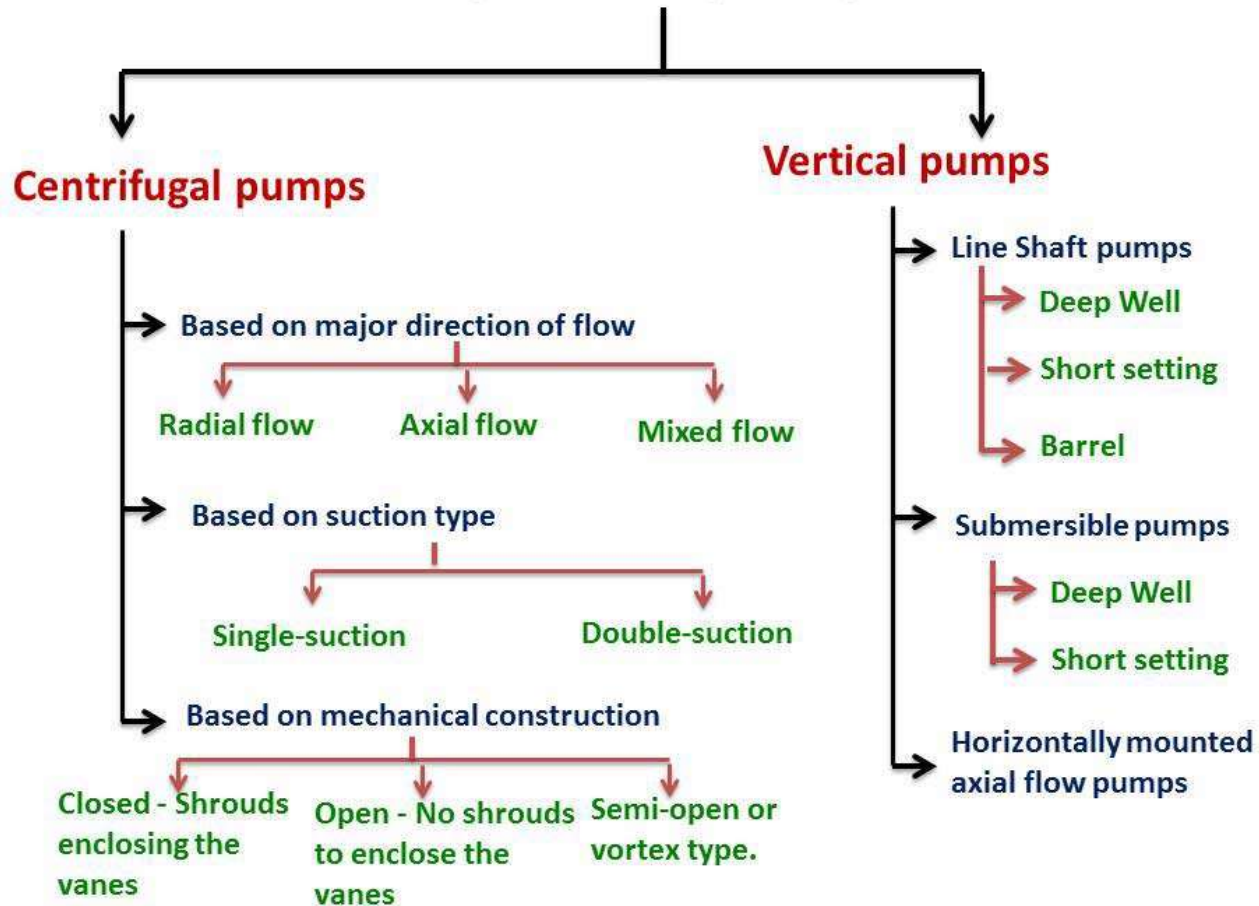
Pump is a machine or mechanical equipment which is required to lift a fluid (liquid, semi-solid, gas, steam etc) from low level to high level or to flow fluid from low pressure area to high pressure area or as a booster in a piping network system. Principally, pump converts mechanical energy of motor into fluid flow energy.



# Displacement pumps

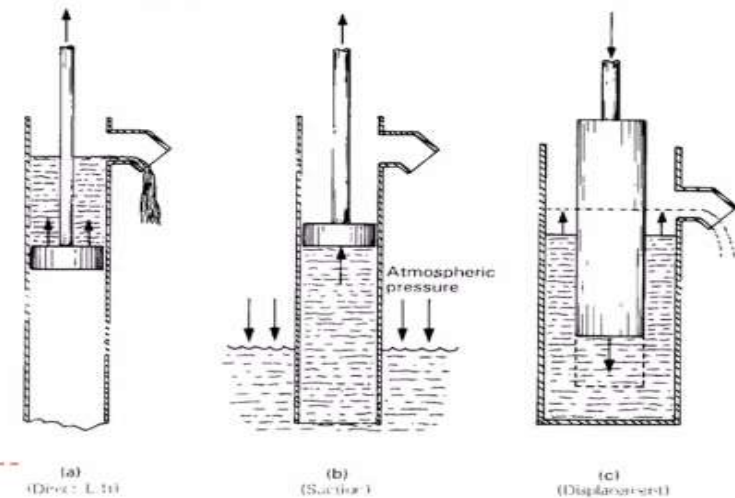
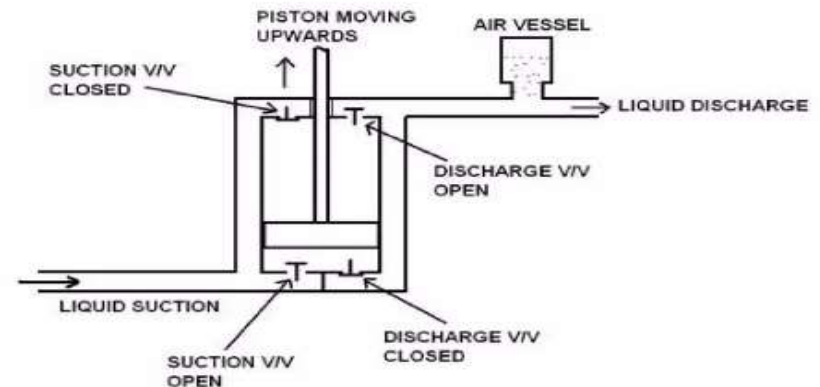


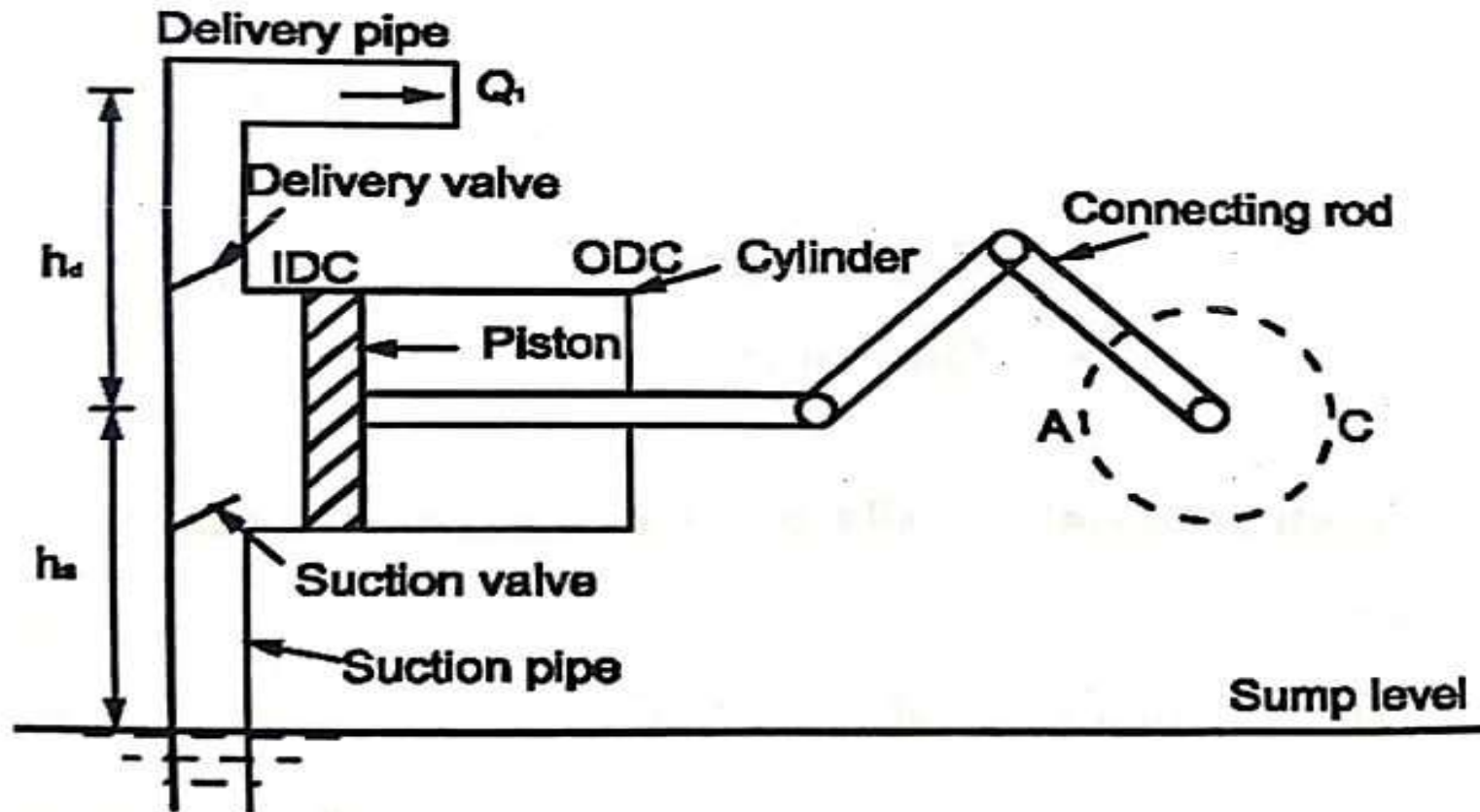
# Dynamic pumps



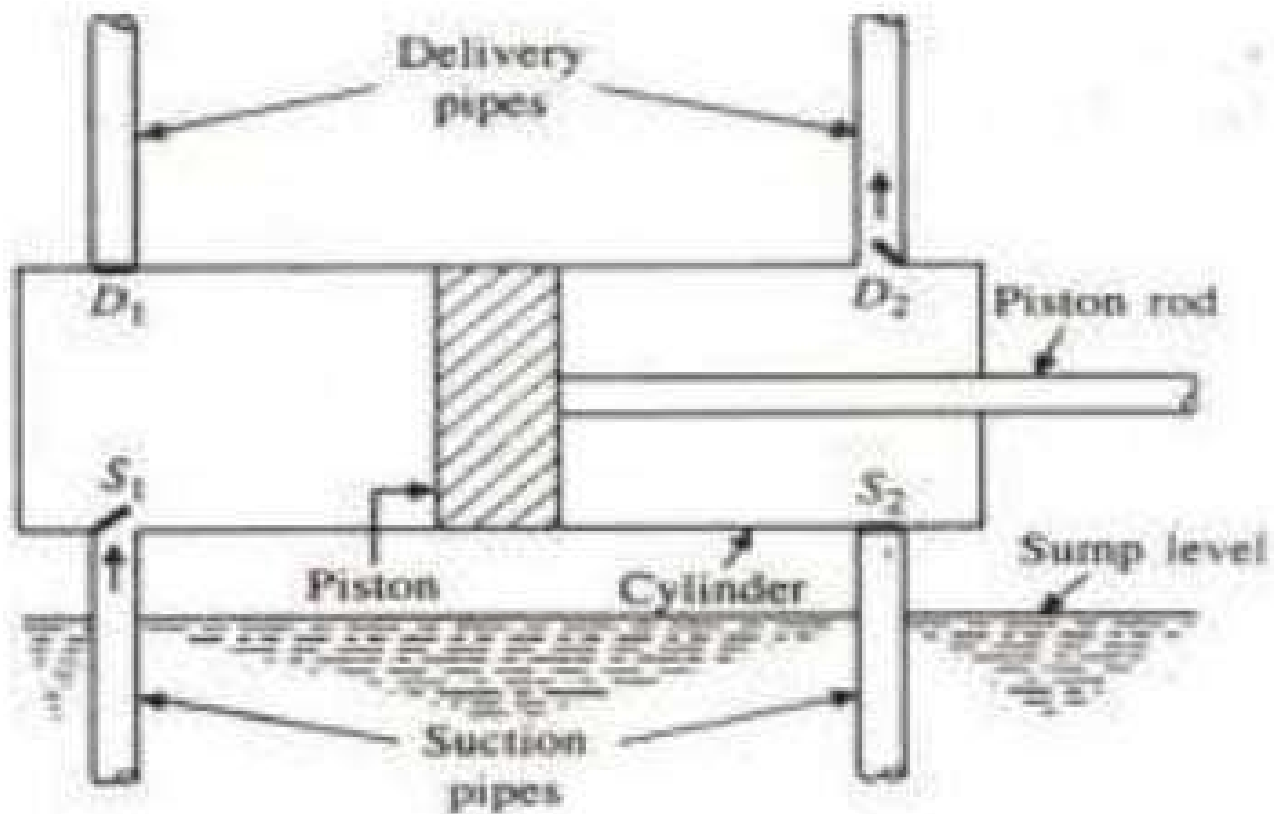
# Pumps: Types

- ▶ **Positive Displacement Pump**
- ▶ These types of pumps displace fixed volumes of fluid during each cycle or revolution of the pump.
- ▶ No longer used for distribution system pumping in most water systems, but portable units may be used for dewatering excavations during construction.

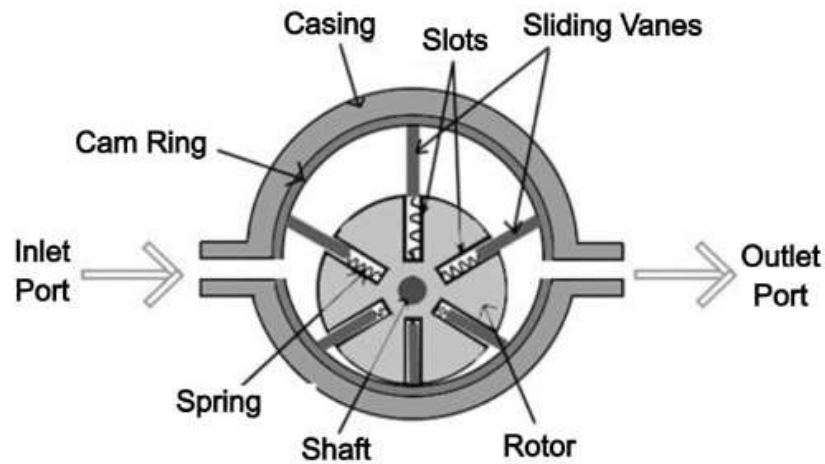




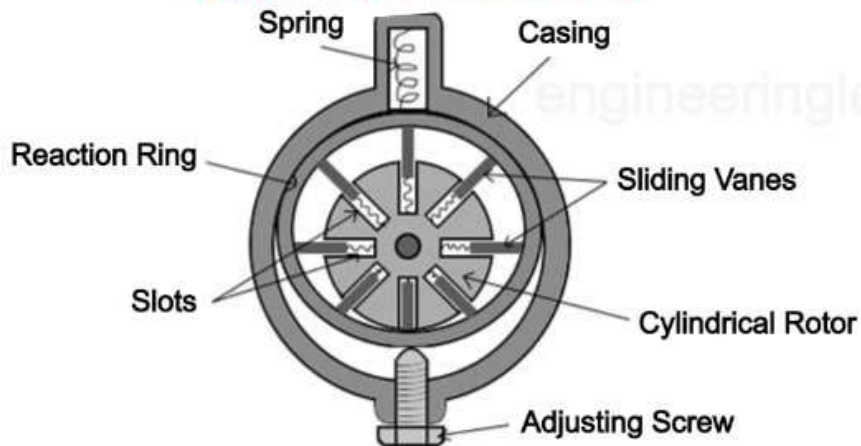
Working of Single acting Reciprocating Pump



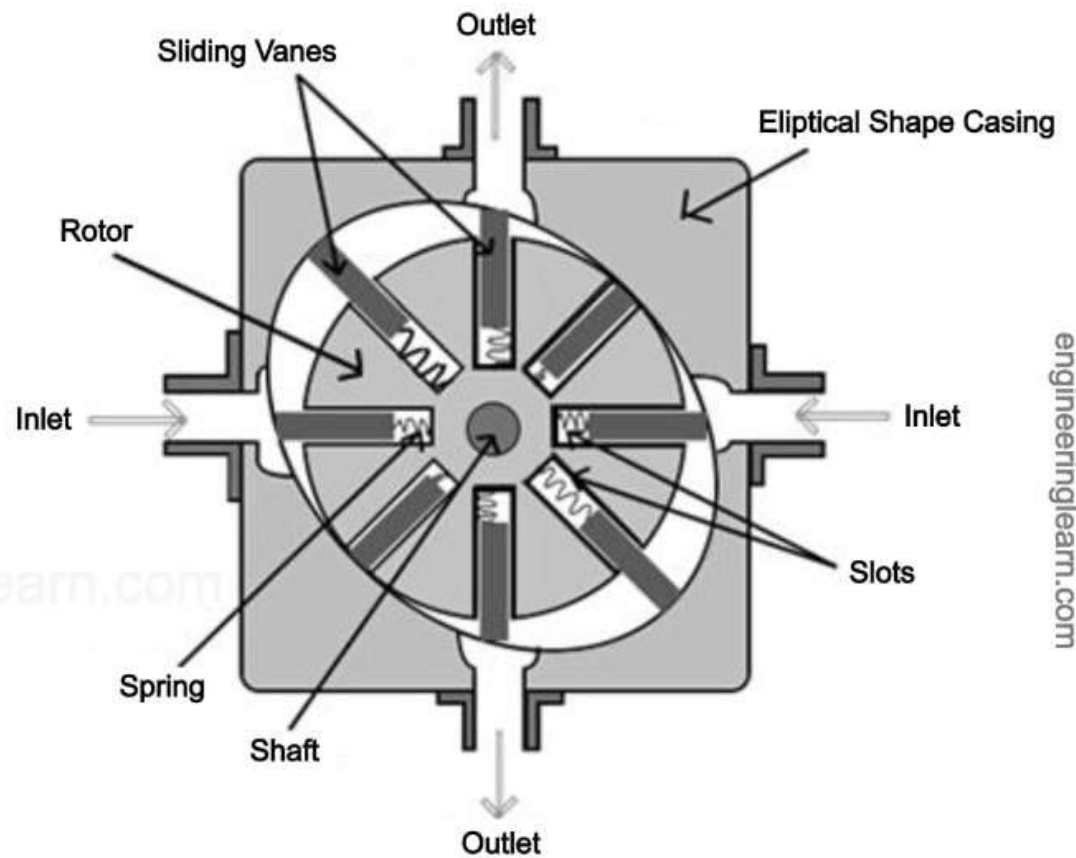
**Working of Double acting Reciprocating Pump**



**Unbalanced Vane Pump**



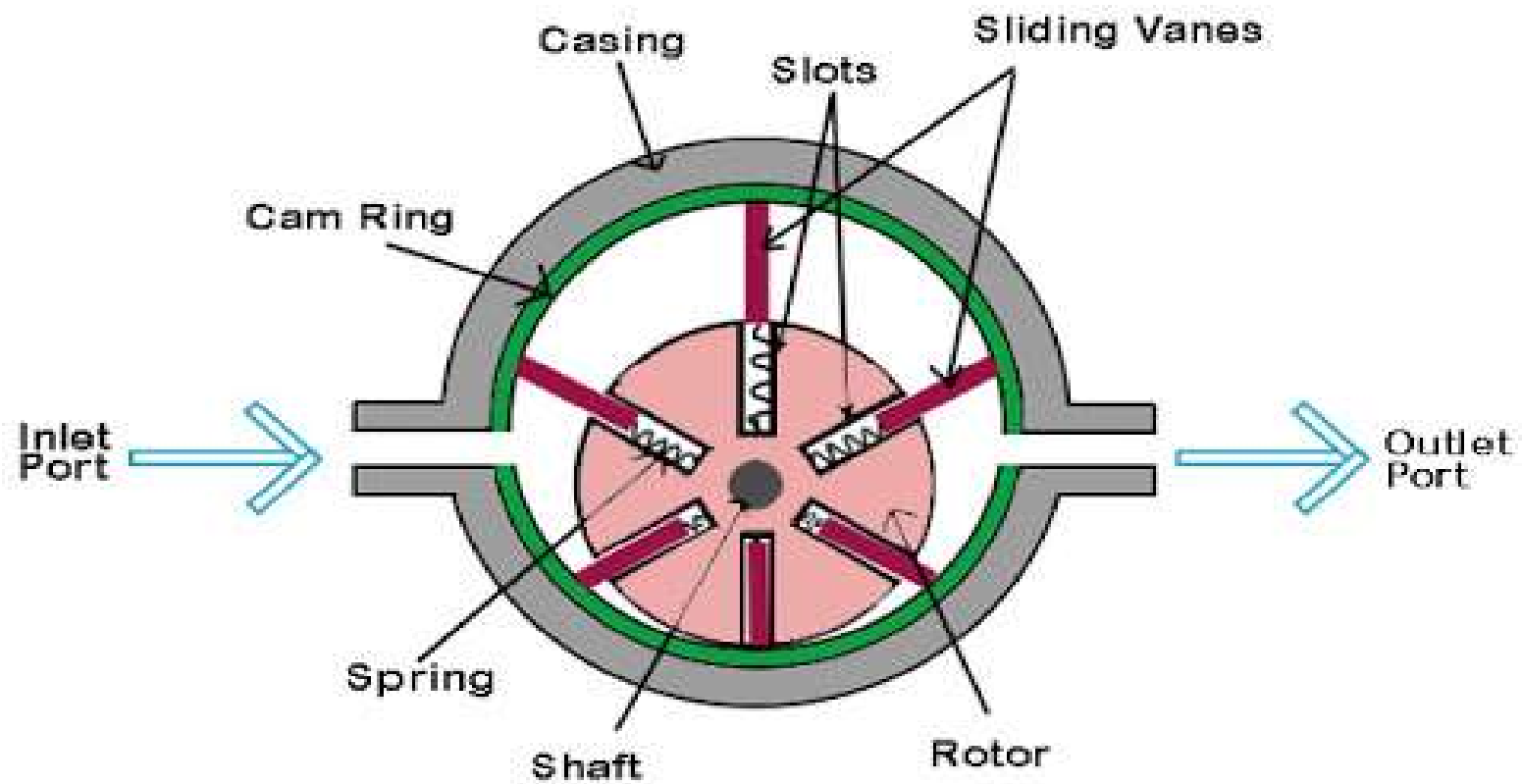
**Variable Displacement Vane Pump**



**Balanced Vane Pump**

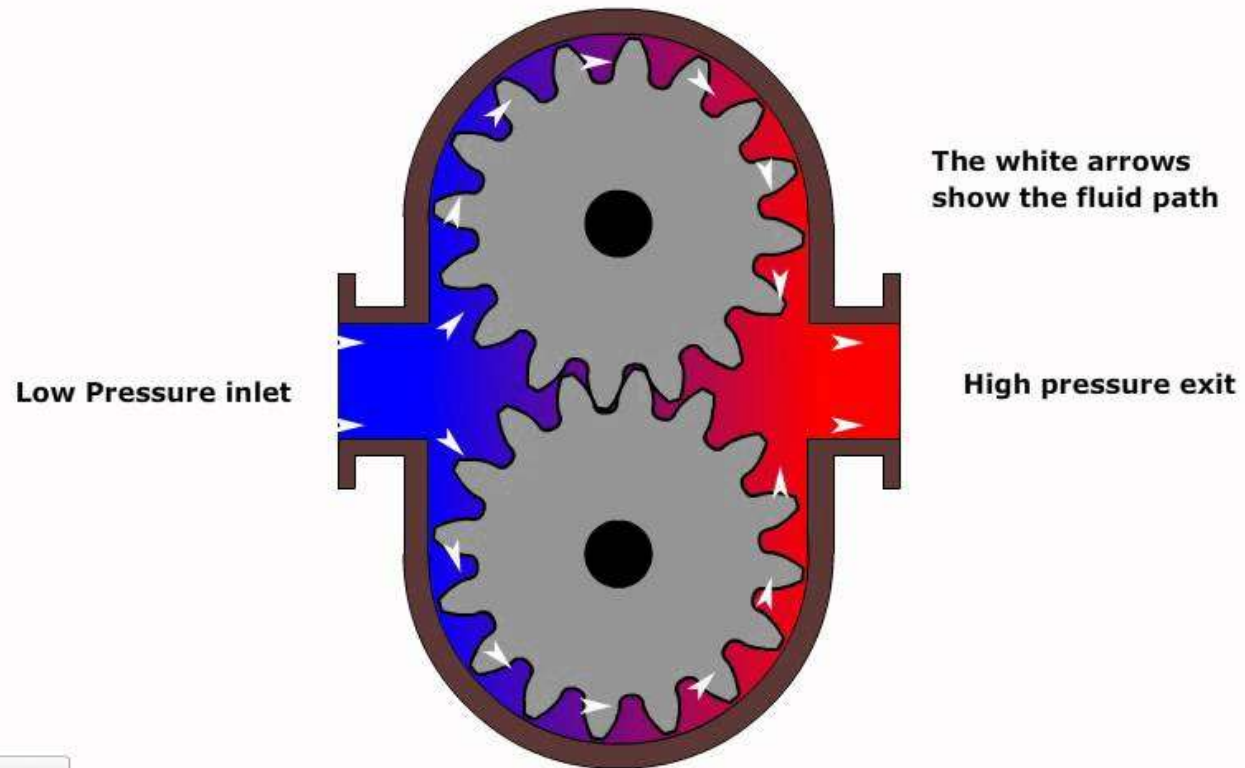
## Types of Vane Pump

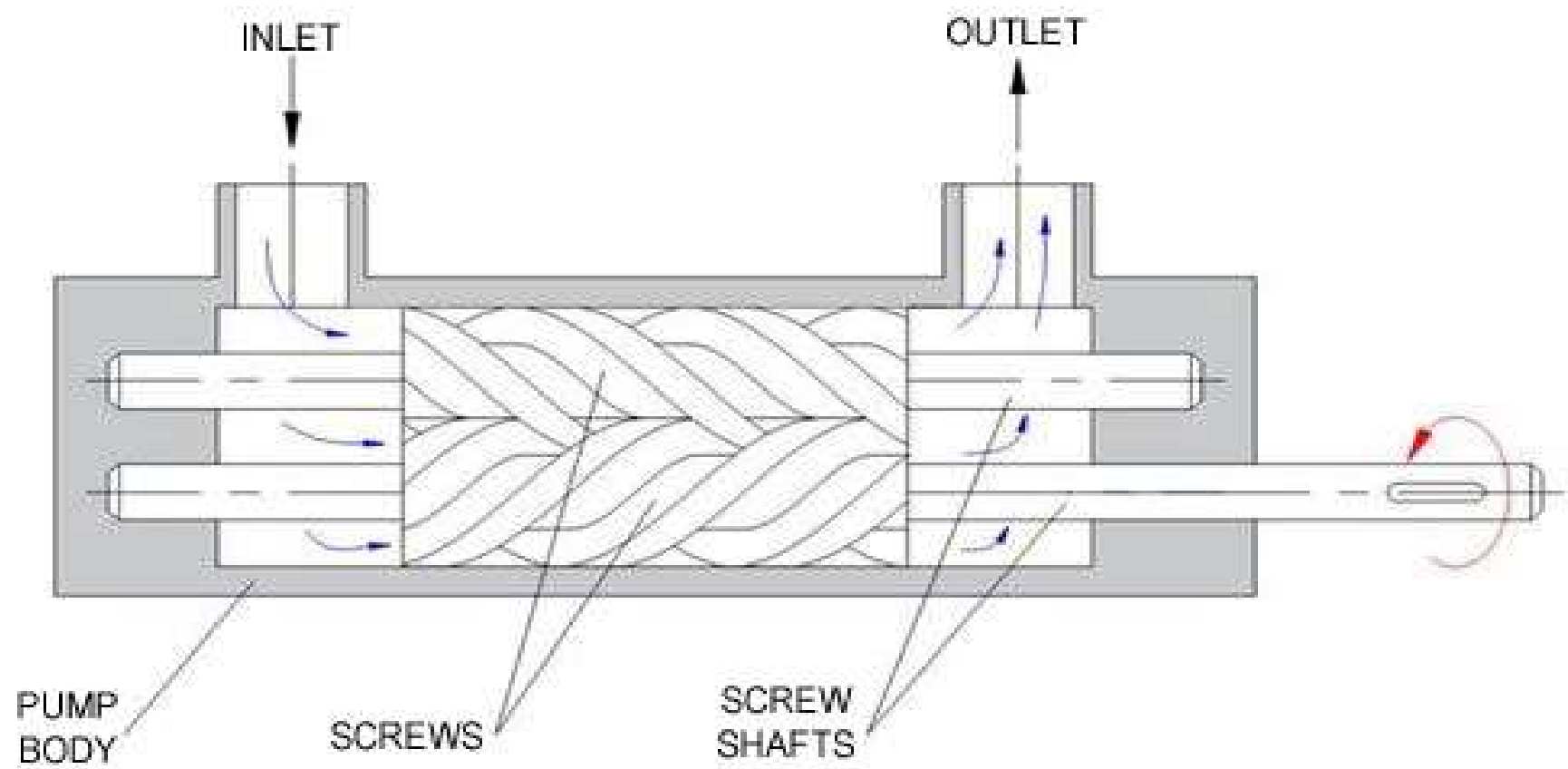


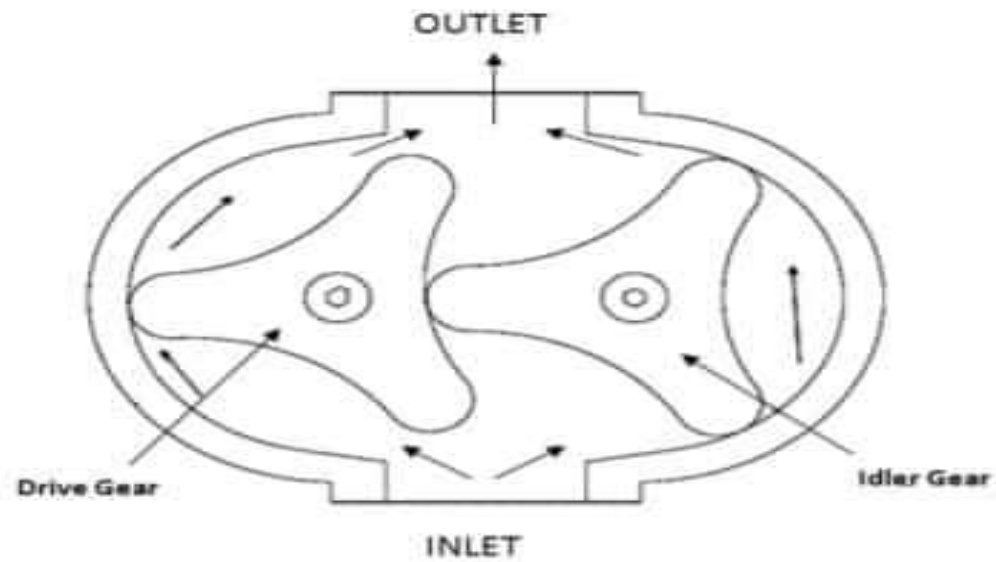


**Vane Pump**

## Gear Pump





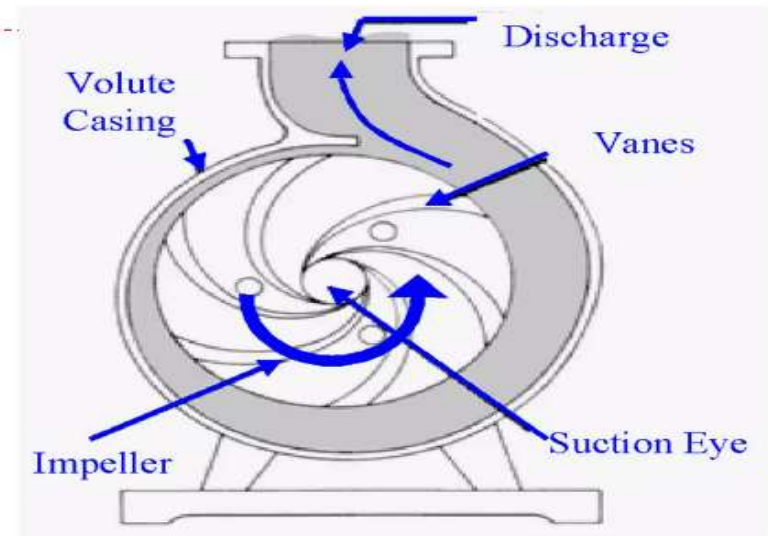


**Stages of operation of Lobe pump**

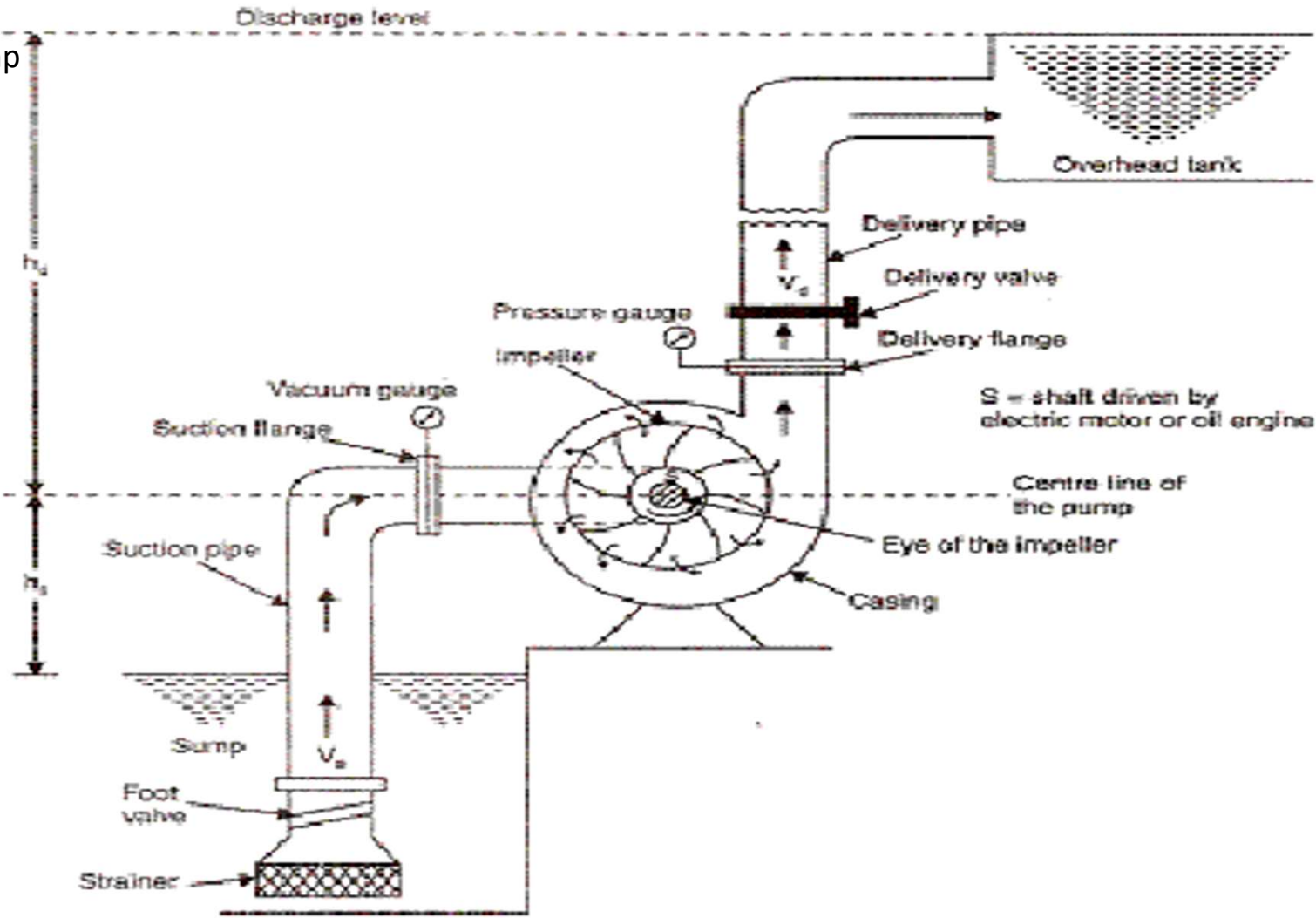


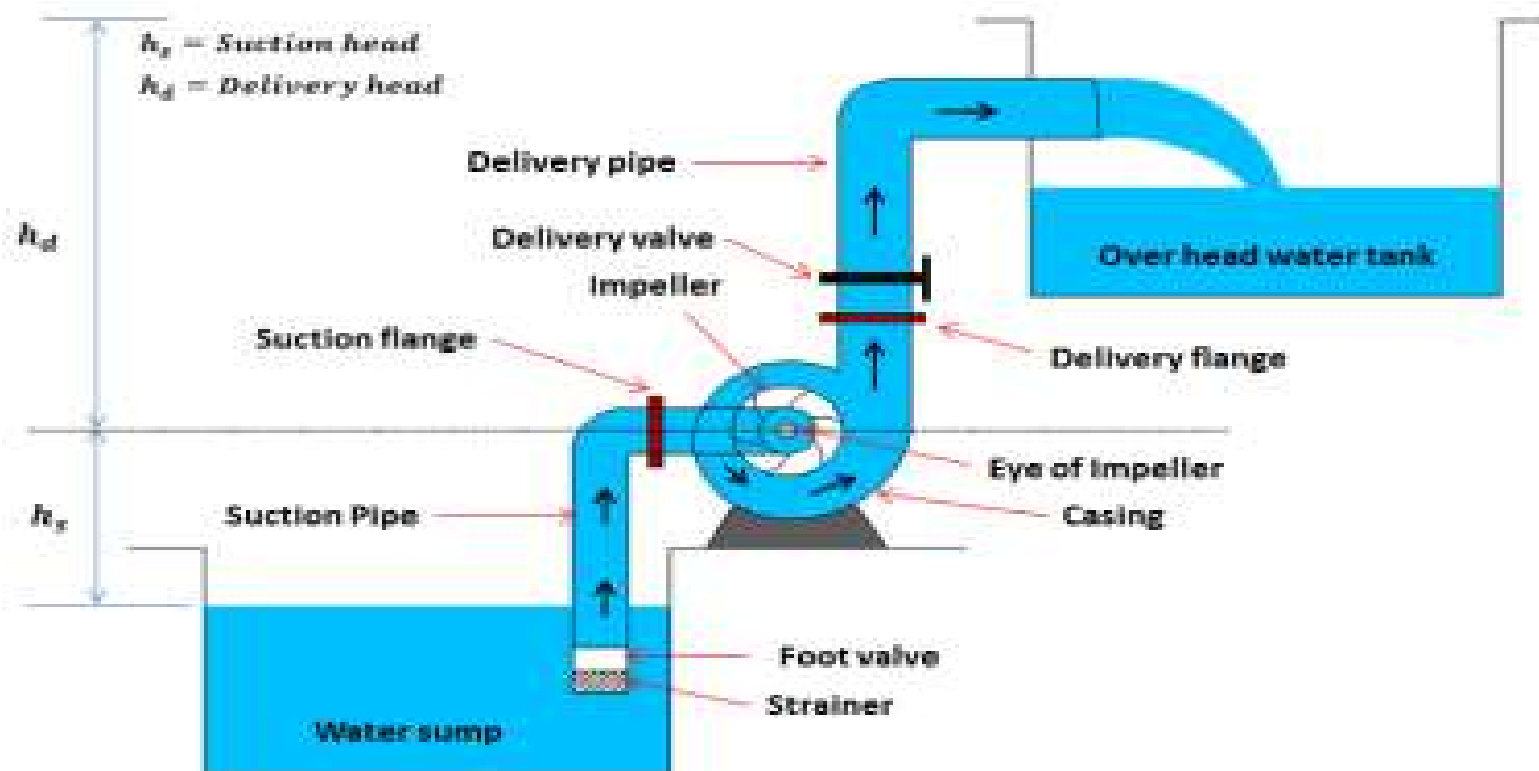
# Pumps: Types

- ▶ **Centrifugal Pump**
- ▶ Frequently used in water distribution systems.
- ▶ Water enters the pump through the eye of the spinning impeller and goes outward from the vanes to discharge pipe.
- ▶ A centrifugal pump consists of: a rotating element (impeller) and housing which encloses the impeller and seals the pressurized liquid.



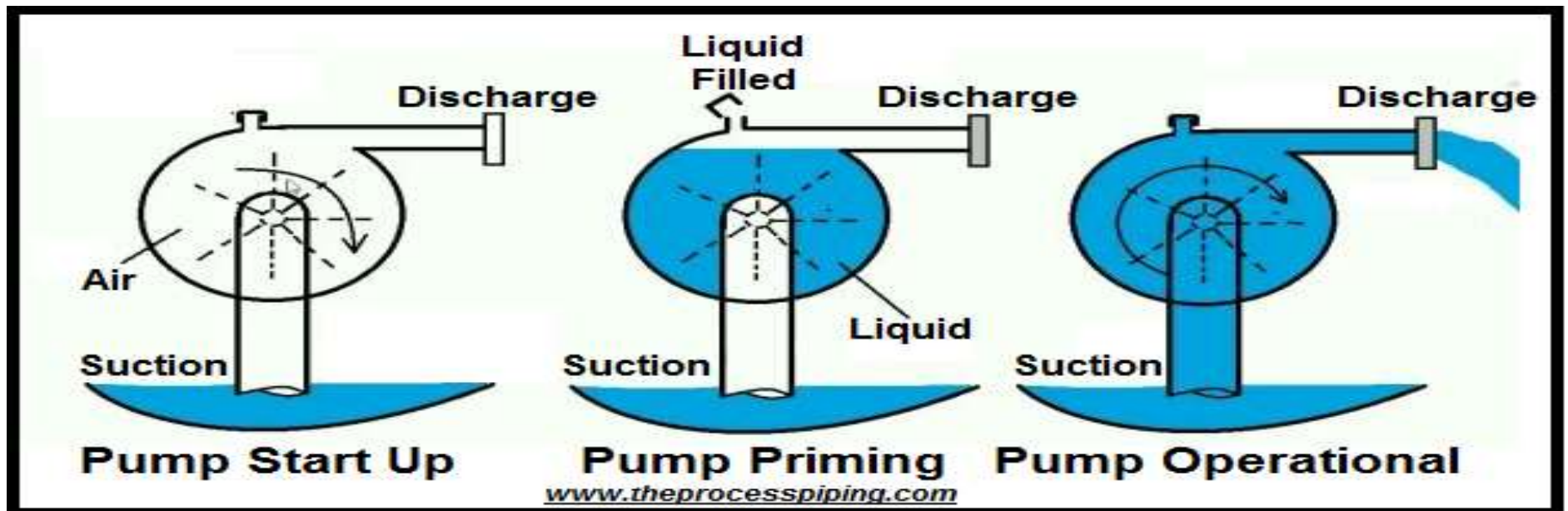
Centrifugal Pump





**Centrifugal Pump Working**

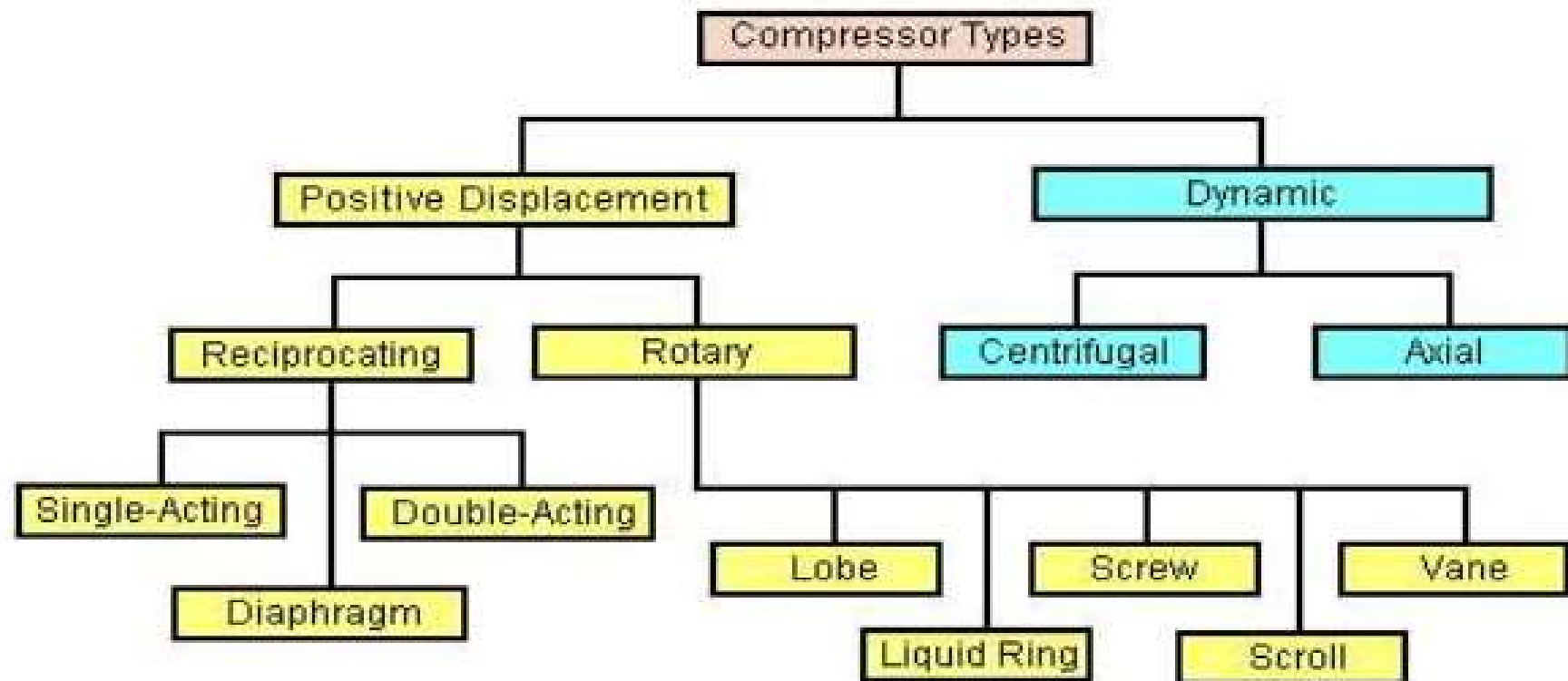
**Pump Priming** is the process of removing air from the pump and suction line. In this process the pump is been filled with the liquid being pumped and this liquid forces all the air, gas, or vapor contained in the passage ways of pump to escape out. Priming maybe done manually or automatically. Not all pumps require priming but mostly do. There are Self Priming Pumps and also some layout situations where priming is not required





A **compressor** is a mechanical device that increases the pressure of a gas by reducing its volume. An air compressor is a specific type of gas compressor. Compressors are similar to pumps: both increase the pressure on a fluid and both can transport the fluid through a pipe

Pump	Compressor
Increase the kinetic energy of the fluid which further increases the pressure energy	Increase the potential energy by pressuring in smaller volume
Fluid can be liquid or gas	Uses only gas
The volume from inlet to outlet is not changed	There is a volume change
There is not necessarily a pressure change	There must be a pressure change
No storage	Has storage capacity
Cheaper	More expensive



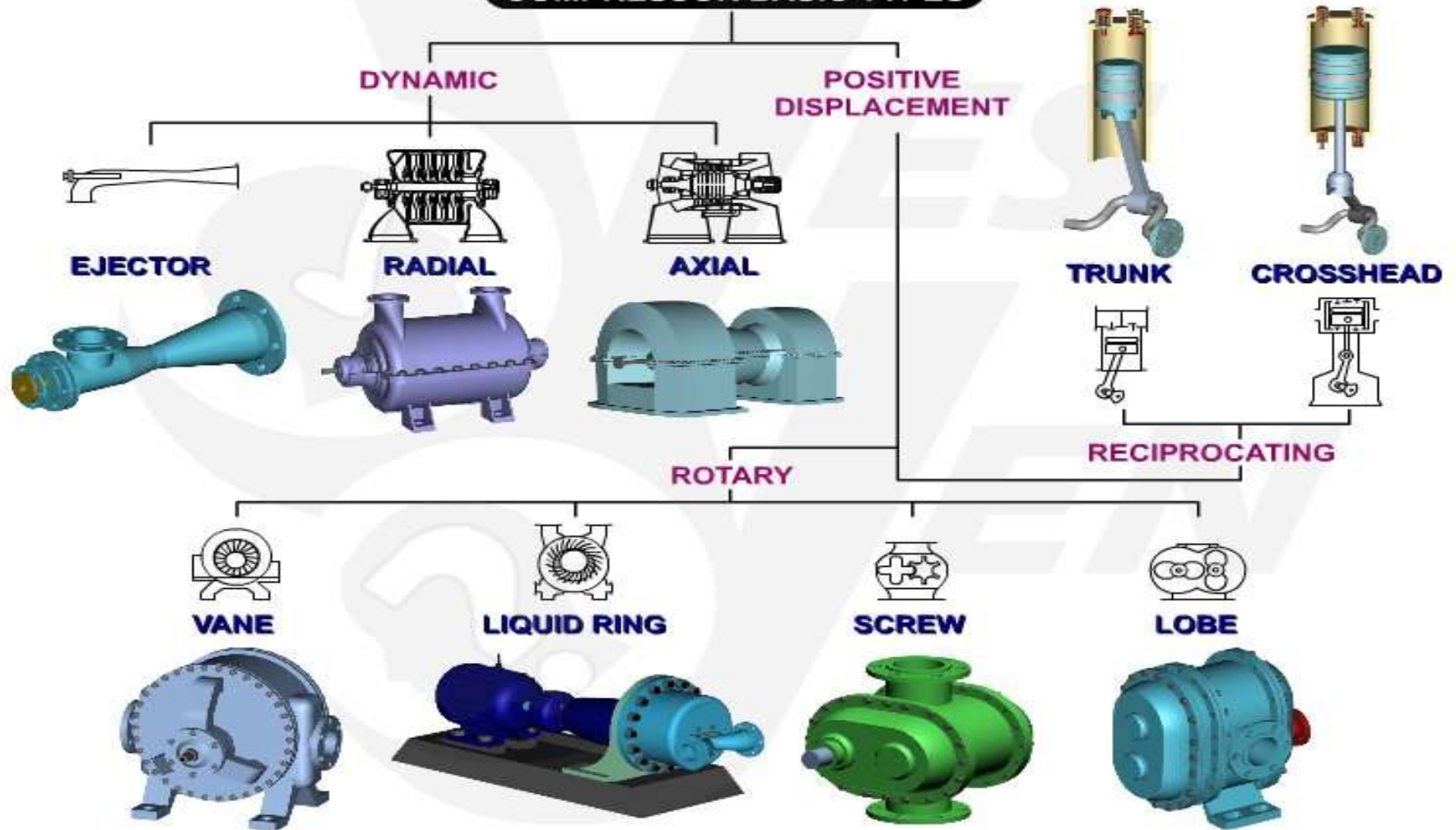
## **Positive displacement compressor**

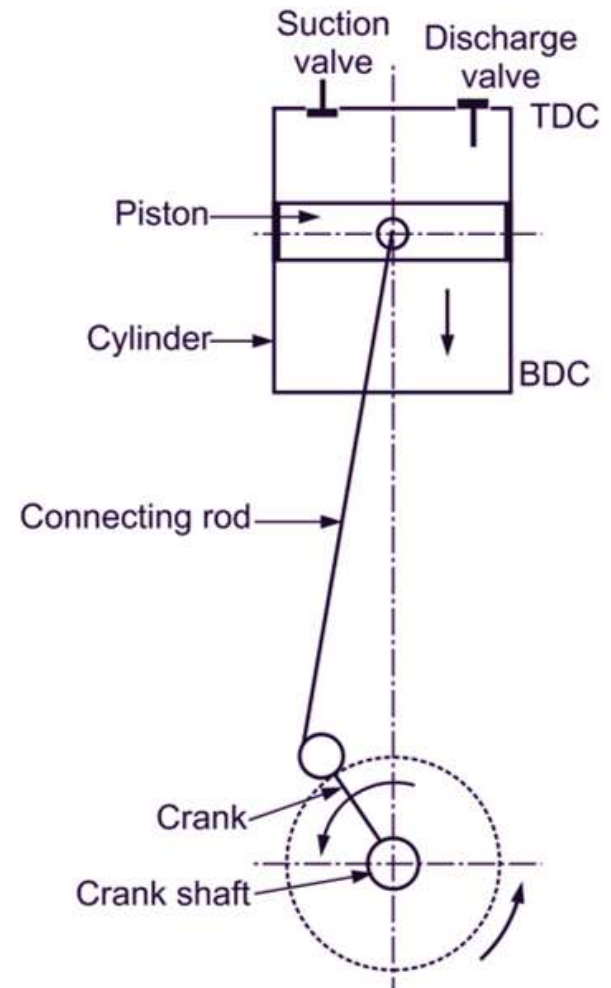
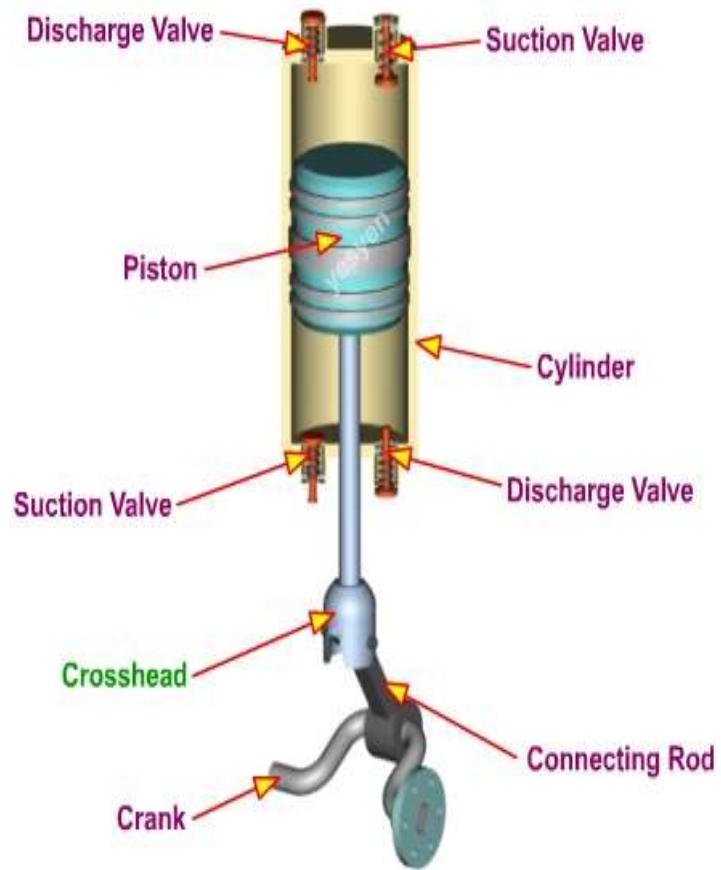
- In the positive-displacement type, a given quantity of air or gas is trapped in a compression chamber and the volume it occupies is mechanically reduced, causing a corresponding rise in pressure prior to discharge.
- At constant speed, the air flow remains essentially constant with variations in discharge pressure.
- Ex: Reciprocating compressors, vane compressors & so on.

## **Dynamic compressors:**

- Dynamic compressors impart velocity energy to continuously flowing air or gas by means of impellers rotating at very high speeds.
- The velocity energy is changed into pressure energy both by the impellers and the discharge volutes or diffusers.
- In the centrifugal-type dynamic compressors, the shape of the impeller blades determines the relationship between air flow and the pressure (or head) generate.
- Ex: centrifugal compressors, axial compressors.

# COMPRESSOR BASIC TYPES





Reciprocating Compressor



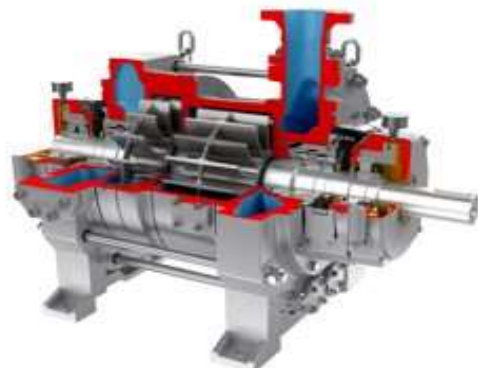
**Scroll**



**Screw**



**Reciprocating**



**Liquid-Ring**

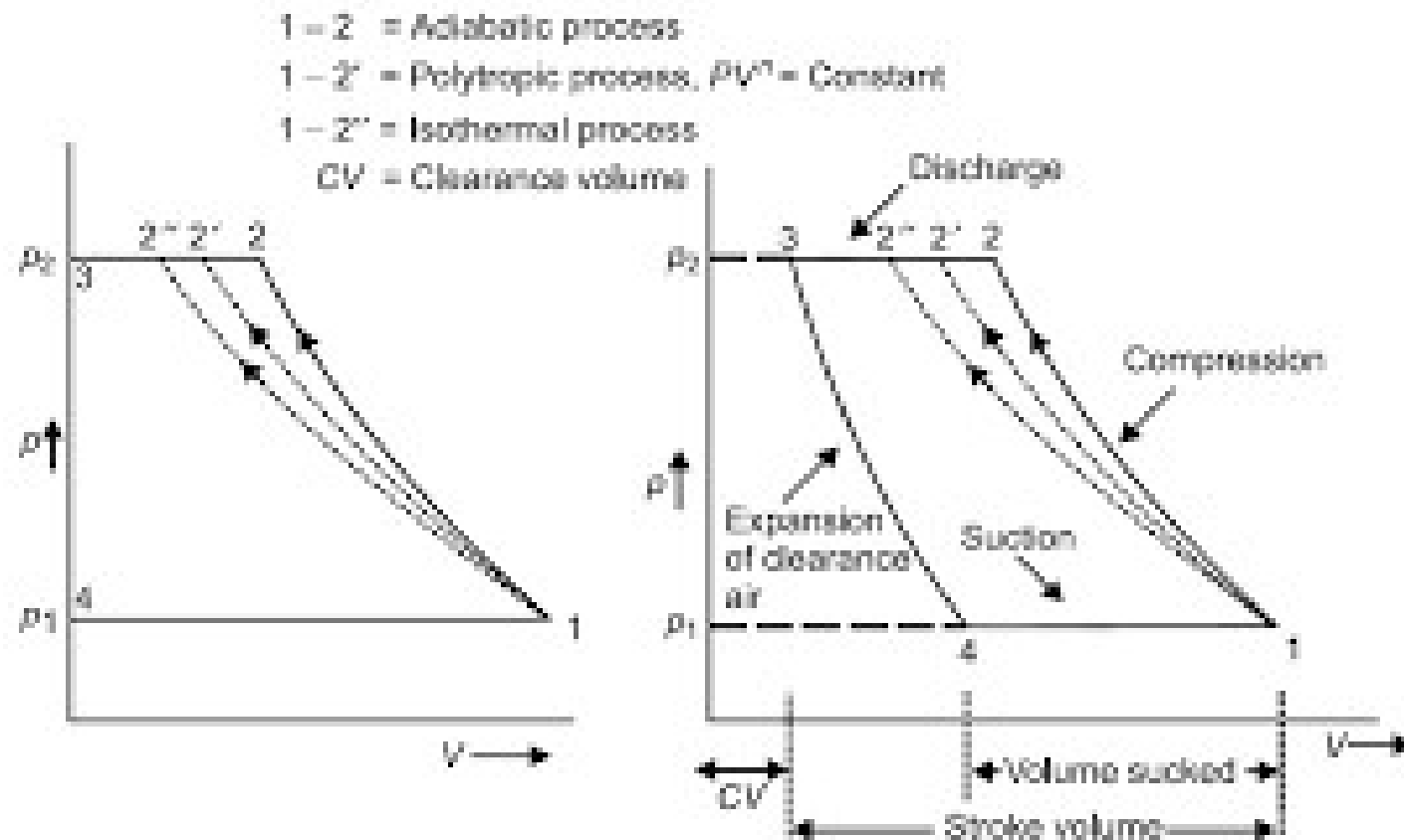


**Rotary-Lobe**



**Rotary-Vane**

**Rotary Compressor**



With and Without Clearance volume in compressor



## Multistage Reciprocating Compressor

