



NOTES

- 1. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE NOTED.
- 2. MATERIAL(ASTM)

STUB: COMPATIBLE WITH MAIN PIPE COLUMN: A53 Gr.B. STD OR EQ.

PLATE: A36 or EQUIVALENT

BOLT/NUTS (UPPER) : ASTM A320 GB8 / A194 Gr8

BOLT/NUTS (LOWER) : ASTM A307 Gr.B

- 3. THE LENGTH OF STANCHION SHALL BE ADJUSTED BY SUPPORT FABRICATOR.
- 4. STUB & PAD THICKNESS SHALL BE AS FOLLOWS.

MAIN PIPE	STUB & COL'M
BELOW STD	THE SAME AS MAIN PIPE
STD & OVER	STD







REV. 1

TITLE:	SPECIAL PIPE SUP (712-SPS-310	
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