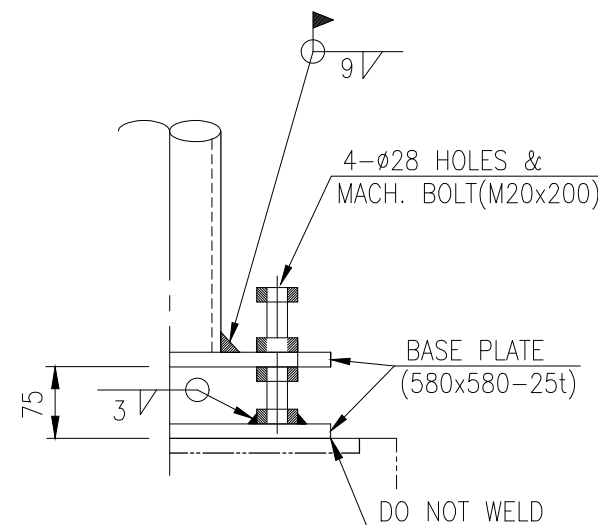
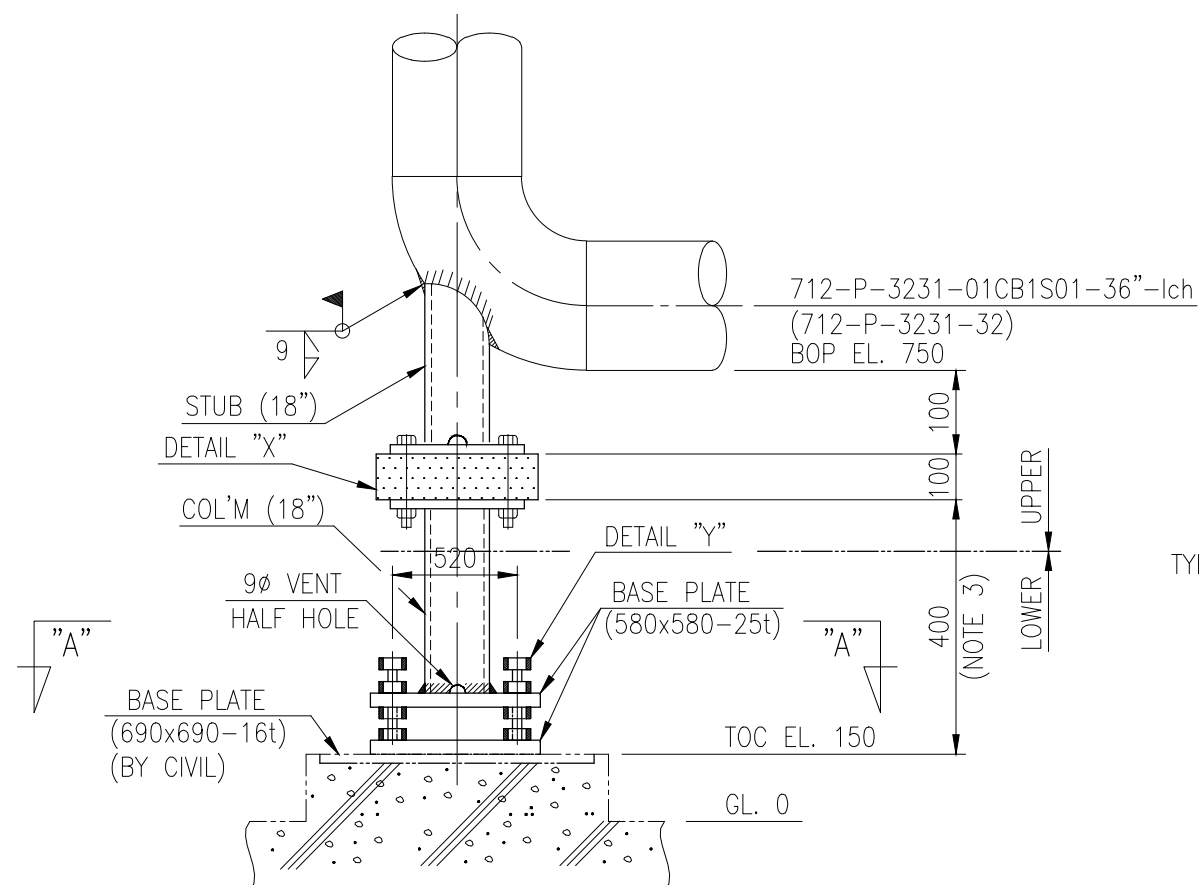


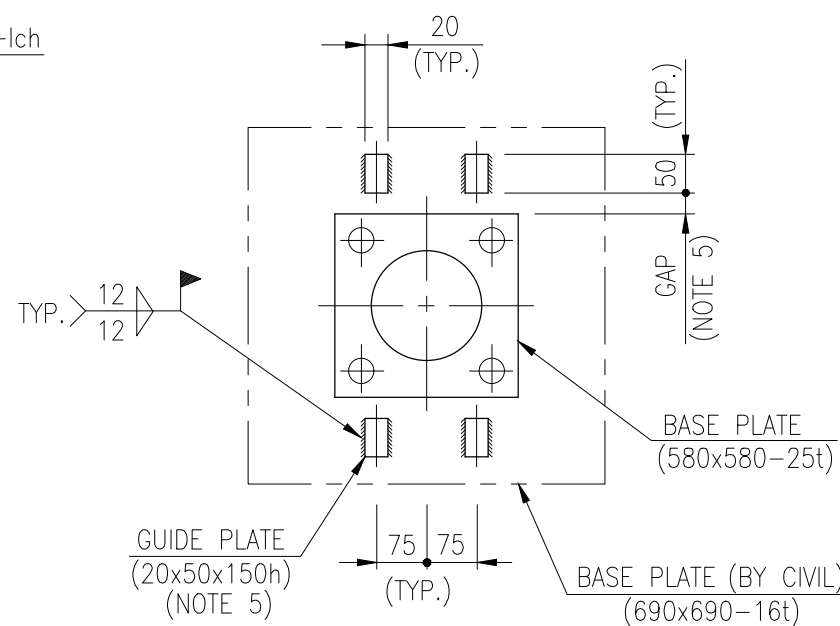
DETAIL "X"



DETAIL "Y"



ELEV. VIEW
(LOOKING NORTH)



VIEW "A"

NOTES

1. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE NOTED.
2. MATERIAL(ASM)
STUB : COMPATIBLE WITH MAIN PIPE
COLUMN : A53 Gr.B, STD OR EQ.
PLATE : A36 or EQUIVALENT
BOLT/NUTS (UPPER) : ASTM A320 GB8 / A194 Gr8
BOLT/NUTS (LOWER) : ASTM A307 Gr.B
3. THE LENGTH OF STANCHION SHALL BE ADJUSTED BY SUPPORT FABRICATOR.
4. STUB & PAD THICKNESS SHALL BE AS FOLLOWS.

MAIN PIPE	STUB & COL'M
BELOW STD	THE SAME AS MAIN PIPE
STD & OVER	STD

5. GUIDE PLATES SHOULD BE FABRICATED ONLY IN THE DIRECTION SPECIFIED ON ISOMETRIC DRAWING AND MAX. 3mm GAP CLEARANCE TO PREVENT UNEXPECTED STICKING.

MFC PROJECT



TITLE: SPECIAL PIPE SUPPORT
(712-SPS-3107)