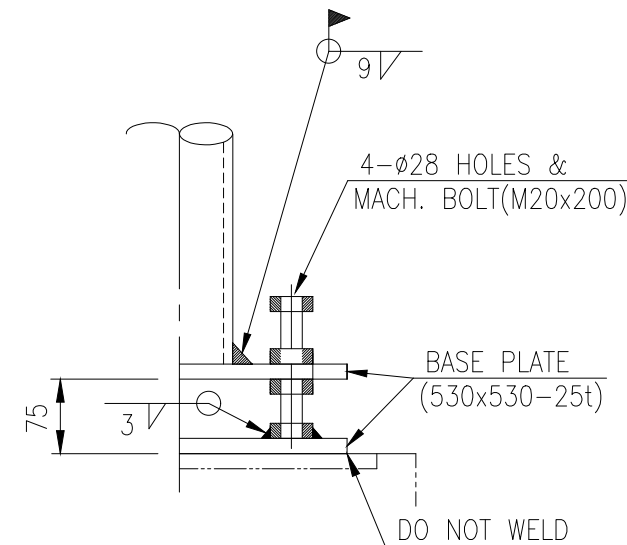
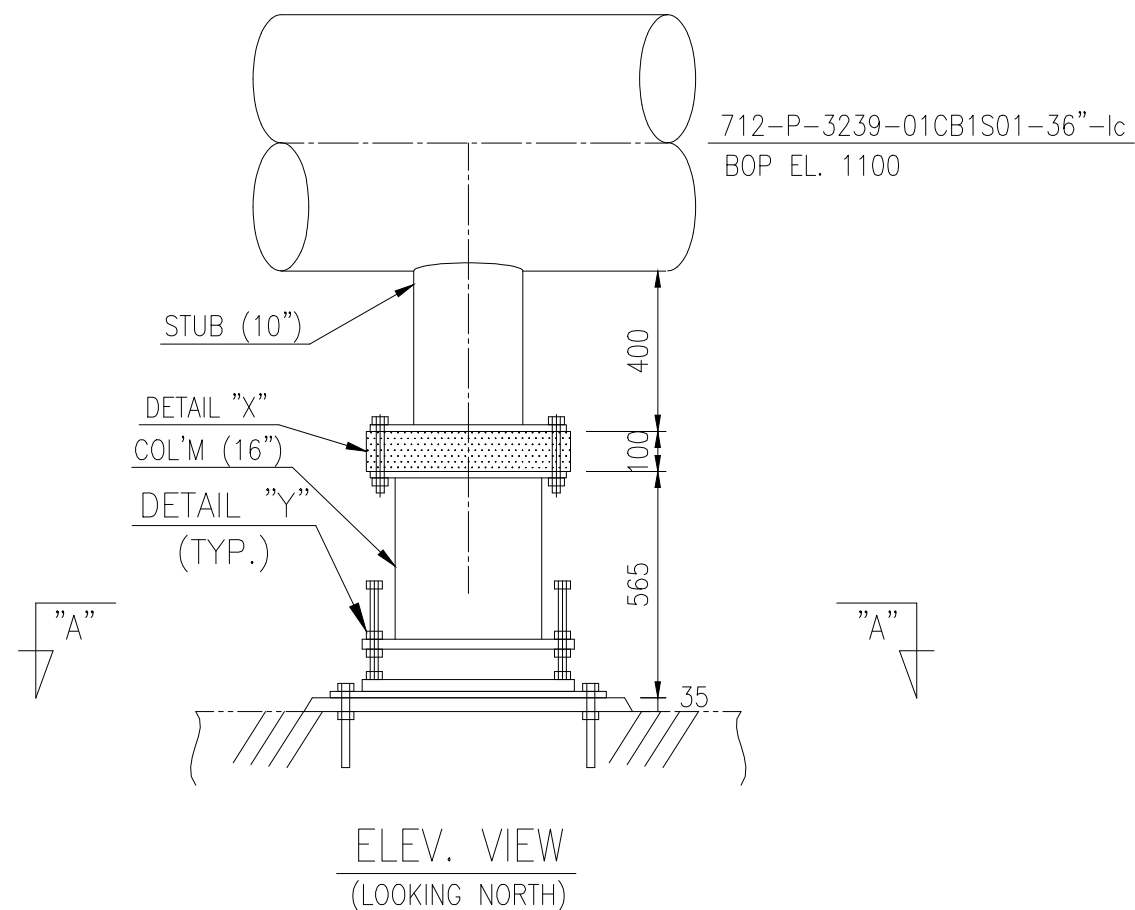


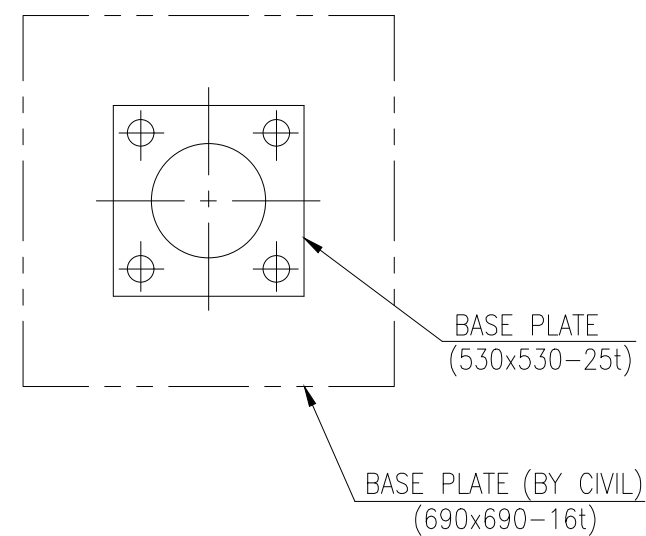
DETAIL "X"



DETAIL "Y"



ELEV. VIEW  
(LOOKING NORTH)



VIEW "A"

## NOTES

1. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE NOTED.
2. MATERIAL(ASTM)  
STUB : COMPATIBLE WITH MAIN PIPE  
COLUMN : A53 Gr.B, STD OR EQ.  
PLATE : A36 or EQUIVALENT  
BOLT/NUTS (UPPER) : ASTM A320 GB8 / A194 Gr8  
BOLT/NUTS (LOWER) : ASTM A307 Gr.B
3. THE LENGTH OF STANCHION SHALL BE ADJUSTED BY SUPPORT FABRICATOR.
4. STUB & PAD THICKNESS SHALL BE AS FOLLOWS.

|            |                       |
|------------|-----------------------|
| MAIN PIPE  | STUB & COL'M          |
| BELOW STD  | THE SAME AS MAIN PIPE |
| STD & OVER | STD                   |
5. GUIDE PLATES SHOULD BE FABRICATED ONLY IN THE DIRECTION SPECIFIED ON ISOMETRIC DRAWING AND MAX. 3mm GAP CLEARANCE TO PREVENT UNEXPECTED STICKING.

## MFC PROJECT



TITLE: SPECIAL PIPE SUPPORT  
(712-SPS-3124)