



GL. 0

LOOKING NORTH

NOTES

1. ALL DIMENSIONS ARE IN MM UNLESS NOTED.
2. SUPPORT MATERAIL

MAIN PIPE	SUPPORT PIPE	REMARK
CARSON STEEL	A106-B	SCH80
LOW ALLOY	A106-B	SCH80
S/S	A106-B	SCH80
3. SUPPORT PIPE SIZE

INSTRUMENT LEAD PIPE	SUPPORT PIPE	RATING
3/4"	3/4"	#1500&ABOVE
1"	1"	#2500&ABOVE
2"	1"	#2500&ABOVE
4. PWHT, IF REQUIRED
5. PAD MATERIAL SHALL BE COMPATIBLE WITH MAIN PIPE.

MAIN PIPE	PAD
LOW ALLOY (1.1/4 Cr ~ 9 Cr)	A335-P11 or The same as main pipe
S/S	A312-TP304L or The same as main pipe
C/S	A53-B or The same as main pipe
ALLOY 825	The same as main pipe

PAD THICKNESS SHALL BE AS FOLLOWS.

MAIN PIPE	PAD
BELOW STD	THE SAME AS MAIN PIPE
STD & OVER	STD

MFC PROJECT



TITLE: SPECIAL PIPE SUPPORT (712-SPS-5112)