

## NOTES

- 1. ALL DIMENSIONS ARE IN MM UNLESS NOTED.
- 2. SUPPORT MATERAIL

MAIN PIPE	SUPPORT PIPE	REMARK		
CARSON STEEL	A106-B	SCH80		
LOW ALLOY	A106-B	SCH80		
S/S	A106-B	SCH80		

## 3. SUPPORT PIPE SIZE

INSTRUMENT LEAD PIPE	SUPPORT PIPE	RATING
3/4"	3/4"	#1500&ABOVE
1"	1"	#2500&ABOVE
2"	1"	#2500&ABOVE

- 4. PWHT, IF REQUIRED
- 5. PAD MATERIAL SHALL BE COMPATIBLE WITH MAIN PIPE.

MAIN PIPE	PAD
LOW ALLOY	A335-P11 or
(1.1/4 Cr ~ 9 Cr)	The same as main pipe
S/S	A312-TP304L or
	The same as main pipe
c/s	A53-B or
	The same as main pipe
ALLOY 825	The same as main pipe
	(1.1/4 Cr ~ 9 Cr) S/S C/S

## PAD THICKNESS SHALL BE AS FOLLOWS.

MAIN PIPE	PAD
BELOW STD	THE SAME AS MAIN PIPE
STD & OVER	STD

## MFC PROJECT





SPECIAL PIPE SUPPORT (712-SPS-5090)

DRAWING No. 712-SPS-5090 PAGE 1 OF 1 REV. 1