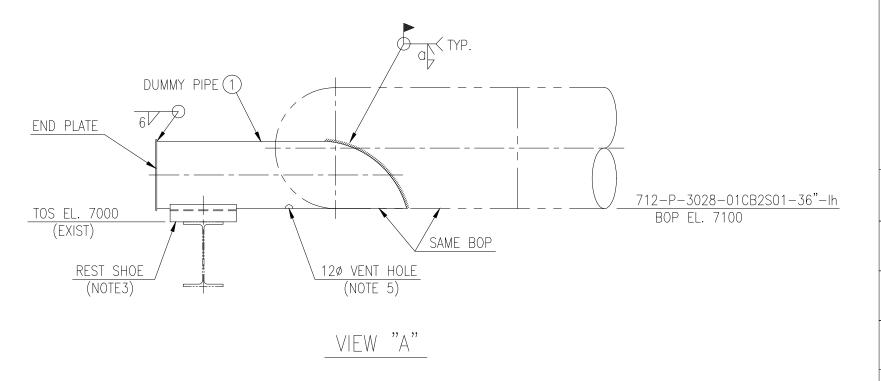


PLAN VIEW



## NOTES

- 1. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE NOTED.
- 2. MATERIAL

ITEM		MATERIAL (ASTM)
DUMMY, STUB	1	COMPATIBLE WITH MAIN PIPE
	2	A53 Gr.B STD or EQ.
PLATE		A36 or EQUIVALENT

SUPPORT MATERIAL WHICH DIRECT CONTACT TO LTCS LINE SHALL USE LTCS MATERIAL

3. REFERENCE DWG
REST SHOE: L-H09A
ENDPLATE: L-H20A

- 4. a : PIPE WALL THICKNESS BUT NOT LESS THAN 3mm.
- 5. VENT HOLE IS REQUIRED ONLY FOR DUMMY WITH ENDPLATE. FOR DUMMY WITH A END-PLATE, HOLE MUST BE LOCATED AT MINIMUM DISTANCE FROM WELD POINT OF MAIN PIPE. IN ADDITION, WHERE PLATE IS REQUIRED FOR DUMMY, VENT HOLE MUST BE AT THE BOTTOM OF THE DUMMY TO ALLOW DRAINAGE.
- 6. WELDING OF ATTACHMENT SHOULD BE DONE WITHOUT DAMAGING HEADER PIPE.
- 7. DUMMY AND STUB THICKNESS SHALL BE AS FOLLOWS.

MAIN PIPE	DUMMY STUB
BELOW STD	THE SAME AS MAIN PIPE
STD & OVER	STD

## MFC PROJECT





SPECIAL PIPE SUPPORT (712-SPS-3178)

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