

Kaizen

Machine	HTF 1800T HAITEN
Line / Area	Unit-II
Date	12-08-2014

Theme Fa	cilitate to take	barrel heating readings by sing	le person.						
Problem :		Counter Measure	Benefits / Results after Implementation						
1) Barrel heating system was very tedious. 2) Taking more than 1.5 shift for trouble shooting. 3) Taking excess manposer more than 3 persons to handle it. Analysis: 1) Barrel cover is too bulky & is very long to handle. 2) Unsafe to handle due to hot surface.		Splited cover int two halves. Introduced lifting " I -Bolts ".	1) Easy to handle by one person.						
		Before Counter measure	2) Facilitated to take readings of barrel zone wise temperature during PM.						
			3) Safety during measurement & analysis.						
			4) Improved product quality by keeping barrel temperature more accurate						accurate.
		After Counter Measure	Р	Q	С		D	S	M
Root Cause 1) Barrel cover is too bulk handle.	y & is very long to	Scope and plan for horizontal deployment : HTF 2800.							
Idea		ALTA IIII	Machine JU 1800T HAITEN		Target Dt		Resp		Status
Make it easy to handle manpower. Facilitate barrel temper any time with less manpowers.	ature verification				12-08-2014		Mr.R.Bhorpe & Mr.Joshi		COMPLE TED
Implemented By		1)A.Rane,2)Shinde, 3)Jambhulka	r						