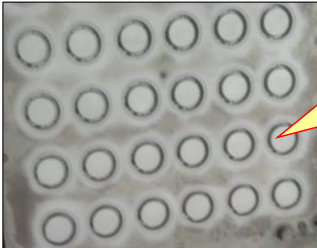

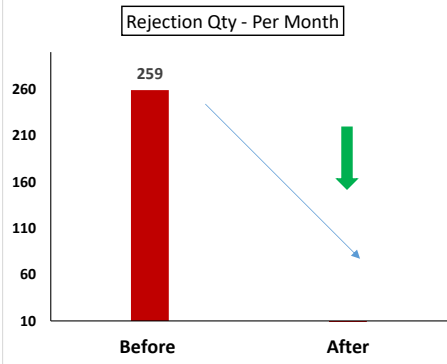
	CIRCLE NO.\NAME :		Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	PPC	KAIZEN IDEA SHEET KAIZEN NO.: QA/Nov.'23/01										
	DEPT : Quality		Loss no.			7																	
	EQP NO. :		Result :		P	Q	C	D	S	M													
	EQP NAME : Moulding		Type :		√	√	√	√		√													
CELL NO.: 2	CELL NAME : Duct-Cell No.2					OPERATION : Moulding																	
KAIZEN THEME: To Reduce Inhouse rejection				Idea :- Air Vent Provision																			
PROBLEM / PRESENT STATUS: Operator facing Air Bubble issue during moulding process on machine No.52			COUNTERMEASURE: Vertical air vent provided in Mould and entrapped air removed through air vent			BENCH MARK		259 nos															
						TARGET		0															
						KAIZEN START		15.11.23		FINISHED :		28.11.23											
						NOTE :																	
 <div style="border: 1px solid red; border-radius: 50%; padding: 5px; color: red; width: fit-content; margin: 10px auto;"> No air vent provided for entrapped air in Mould </div> <p style="text-align: center; color: blue;">Before</p>			 <div style="border: 1px solid green; border-radius: 50%; padding: 5px; color: green; width: fit-content; margin: 10px auto;"> Vertical air vent provided for Mould and entrapped air removed through air vent </div> <p style="text-align: center; color: blue;">After</p>			TEAM MEMBERS: 1. Samrat Lokhare 2. prakash Deshmukh 3. Shankar Rao 4. Sudhir Salunkhe																	
						BENEFITS: P: Productivity increased. Q: IHR Reduce. C: Rejection cost reduced. D: Delivery improved. S: M: Operator morale increased.																	
WHY WHY ANALYSIS : W1. Air Bubble observed on part W2. Air entrapped during cycle running W3. No air vent provided for entrapped air in Mould W4.			RESULTS : 			KAIZEN SUSTENANCE : WHAT TO DO : To verify during FPA report inspection HOW TO DO : Mould PM Check Sheet & JH Check Sheet FREQUENCY : During setup time																	
ROOT CAUSE : No Air Vent						COST INCURRED FOR MAKING KAIZEN <table border="1" style="width: 100%;"> <tr> <th>MATERIAL COST Rs.</th> <th>LABOUR COST Rs.</th> <th>TOTAL COST Rs.</th> </tr> <tr> <td>200 Rs</td> <td>100 Rs</td> <td>300 Rs</td> </tr> </table>								MATERIAL COST Rs.	LABOUR COST Rs.	TOTAL COST Rs.	200 Rs	100 Rs	300 Rs				
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT <table border="1" style="width: 100%;"> <tr> <th>EQUIPMENT</th> <th>RESPONSIBILITY</th> <th>STATUS</th> <th>TARGET DATE</th> </tr> <tr> <td>All Sleeve Carburator Mould</td> <td>Prakash D</td> <td>Closed</td> <td>30.01.24</td> </tr> <tr> <td>(AN101421,JZ581409,BF581419)</td> <td></td> <td></td> <td></td> </tr> </table>			EQUIPMENT	RESPONSIBILITY	STATUS	TARGET DATE	All Sleeve Carburator Mould	Prakash D	Closed	30.01.24	(AN101421,JZ581409,BF581419)												
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Reg. No. /Date : 01.01.24 Registered By : Samrat Lokhare Manager's Sign: Sudhir Salunkhe																							