



Supreme	Kaizen	Machine	HTF 1800T HAITEN						
		Line / Area	Unit-II						
		Date	12-08-2014						
Theme	Facilitate to take barrel heating readings by single person.								
Problem :		Counter Measure		Benefits / Results after Implementation					
1) Barrel heating system was very tedious. 2) Taking more than 1.5 shift for trouble shooting. 3) Taking excess manpower more than 3 persons to handle it.		1) Splited cover int two halves. 2) Introduced lifting " I -Bolts ". Before Counter measure							
									
Analysis :		After Counter Measure							
1) Barrel cover is too bulky & is very long to handle. 2) Unsafe to handle due to hot surface.				P	Q	C	D	S	M
Root Cause				Scope and plan for horizontal deployment : HTF 2800.					
1) Barrel cover is too bulky & is very long to handle.									
Idea				Machine	Target Dt	Resp		Status	
1) Make it easy to handle in less time & manpower. 2) Facilitate barrel temperature verification any time with less manpower & time.				JU 1800T HAITEN	12-08-2014	Mr.R.Bhorpe & Mr.Joshi		COMPLETED	
Implemented By		1)A.Rane,2)Shinde, 3)Jambhulkar							