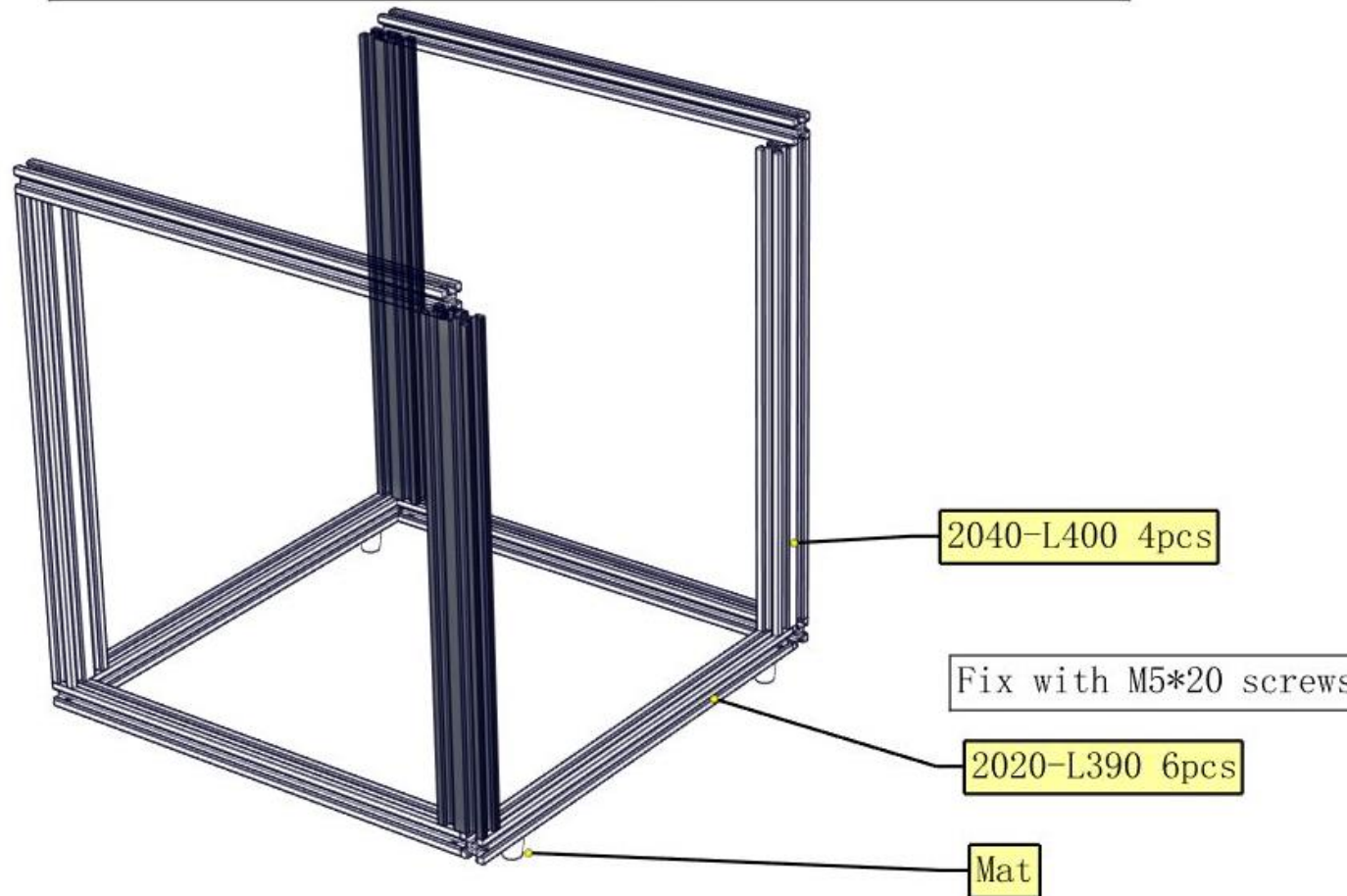


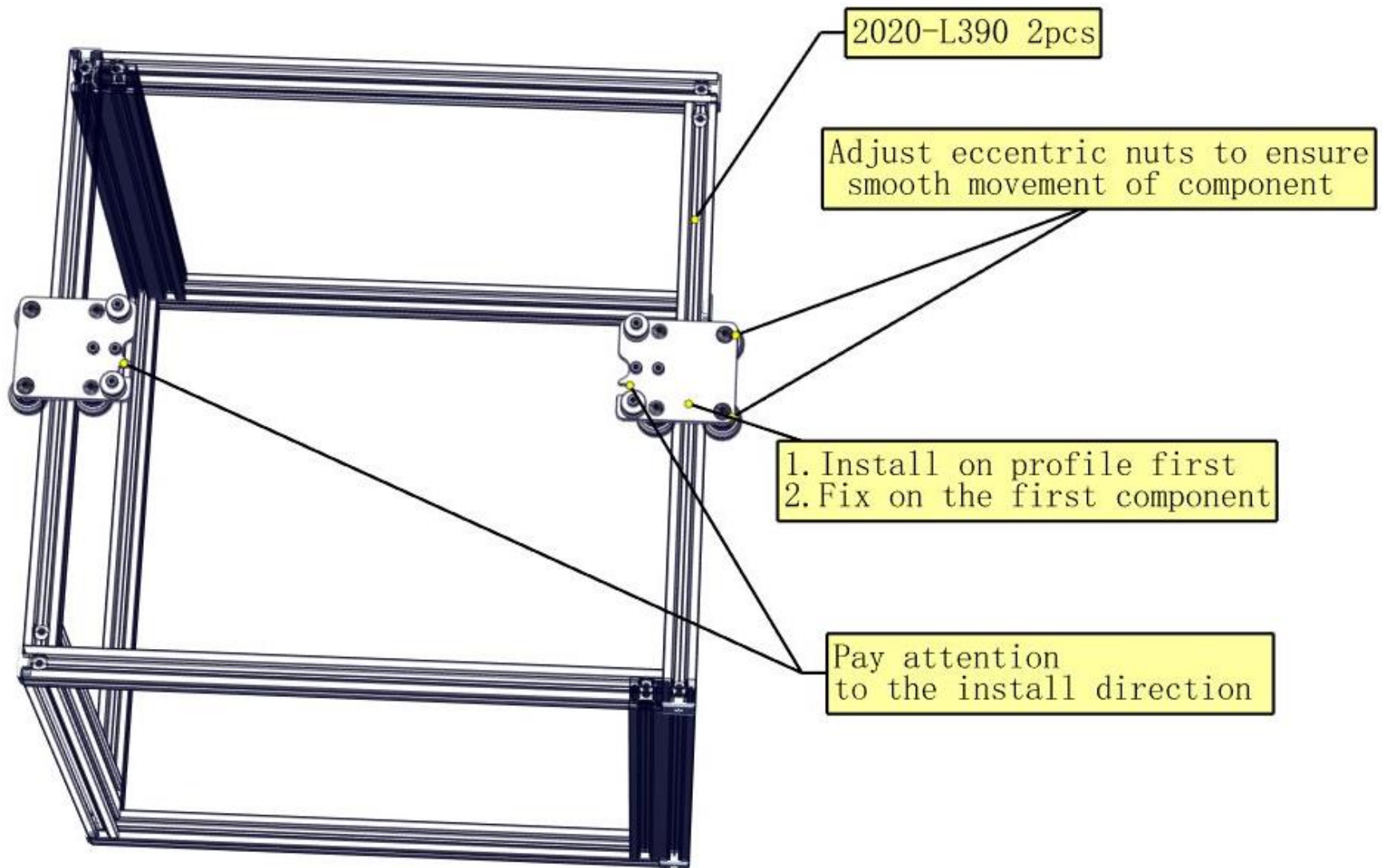
ENDER-4 Installation instructions

Step1

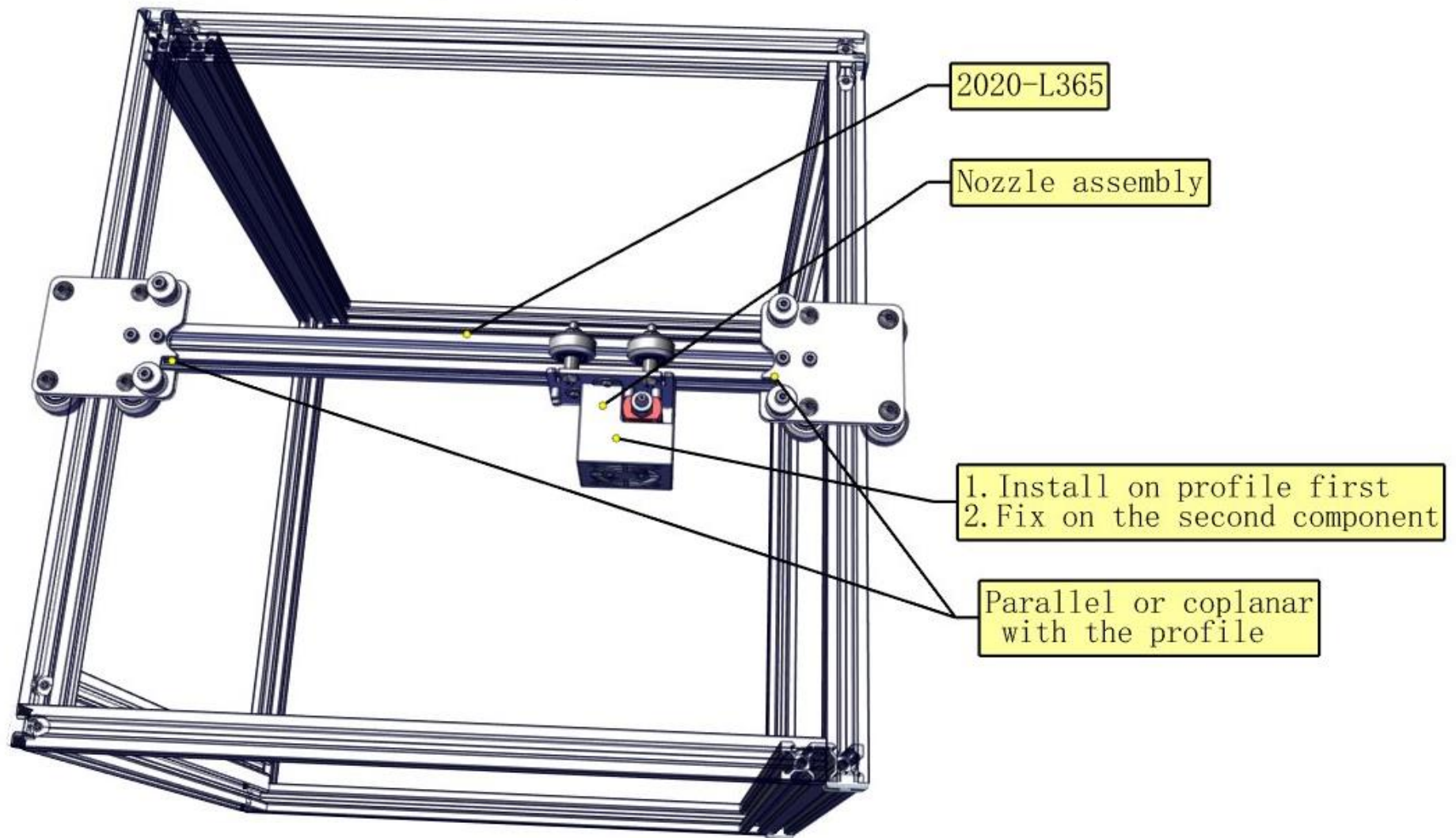
1. Install the body structure as shown
2. Ensure the components are parallel and vertical



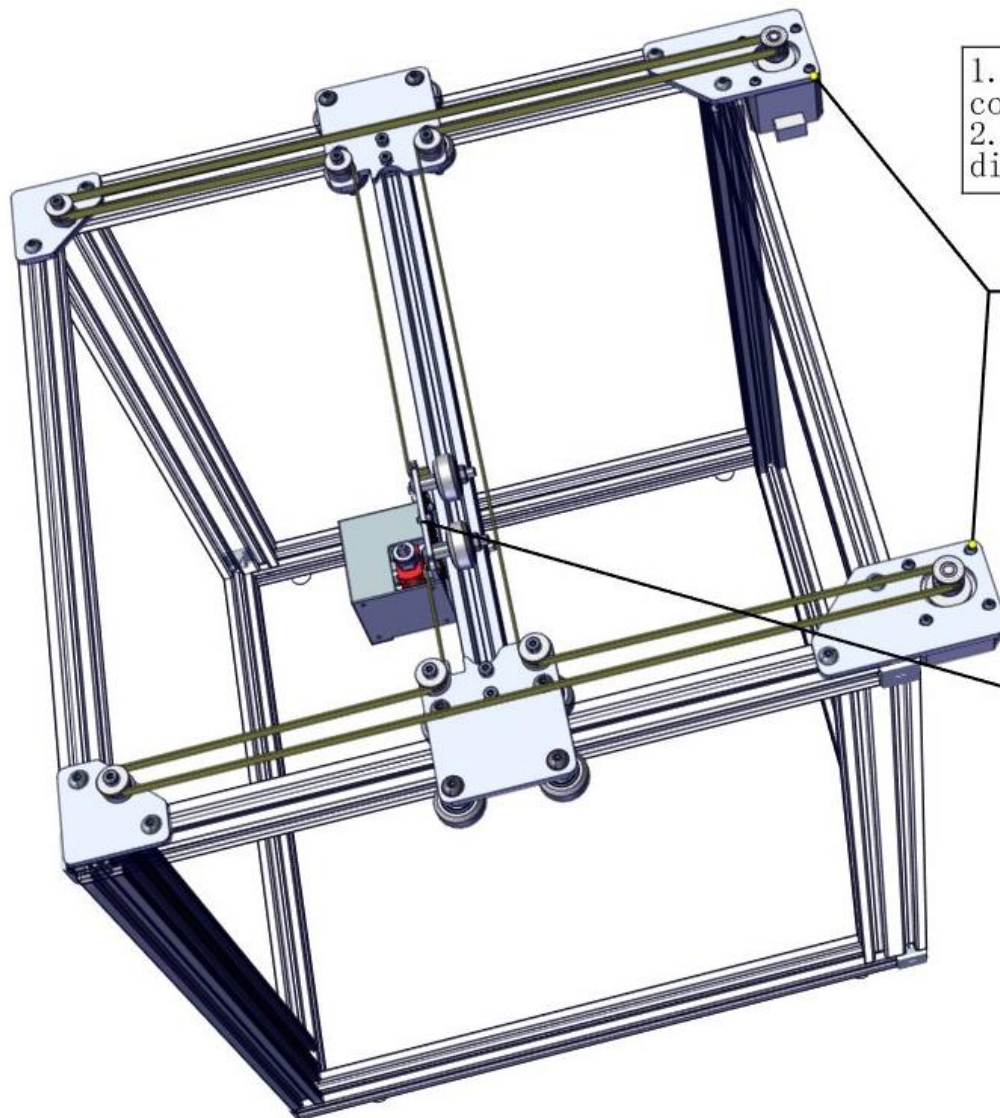
Step2



Step3



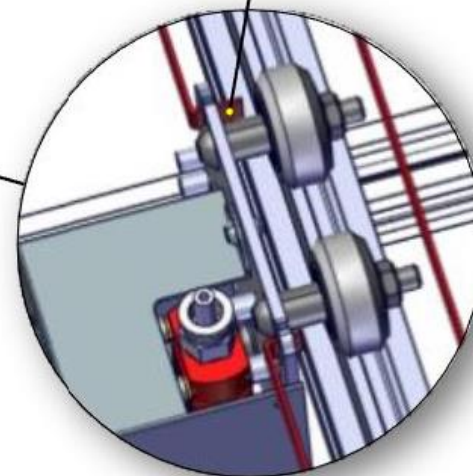
Step4



1. Install the motor and components as shown
2. Pay attention to the direction of synchronous belt

Pre-tight, adjust the synchronous belt, then lock it

Pay attention to the install direction



Step5

Pre - tight and install
4 optical axis seat

Locating block

Locate by
locating blocks

M4*8

Flange bearing

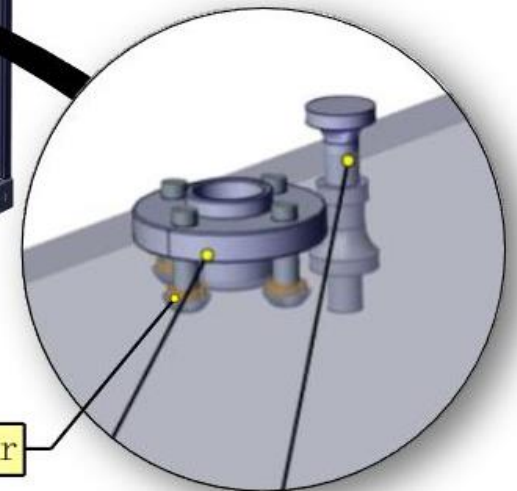
Support plate

T-nut

M5X10

High head screw

M3 Spring washer

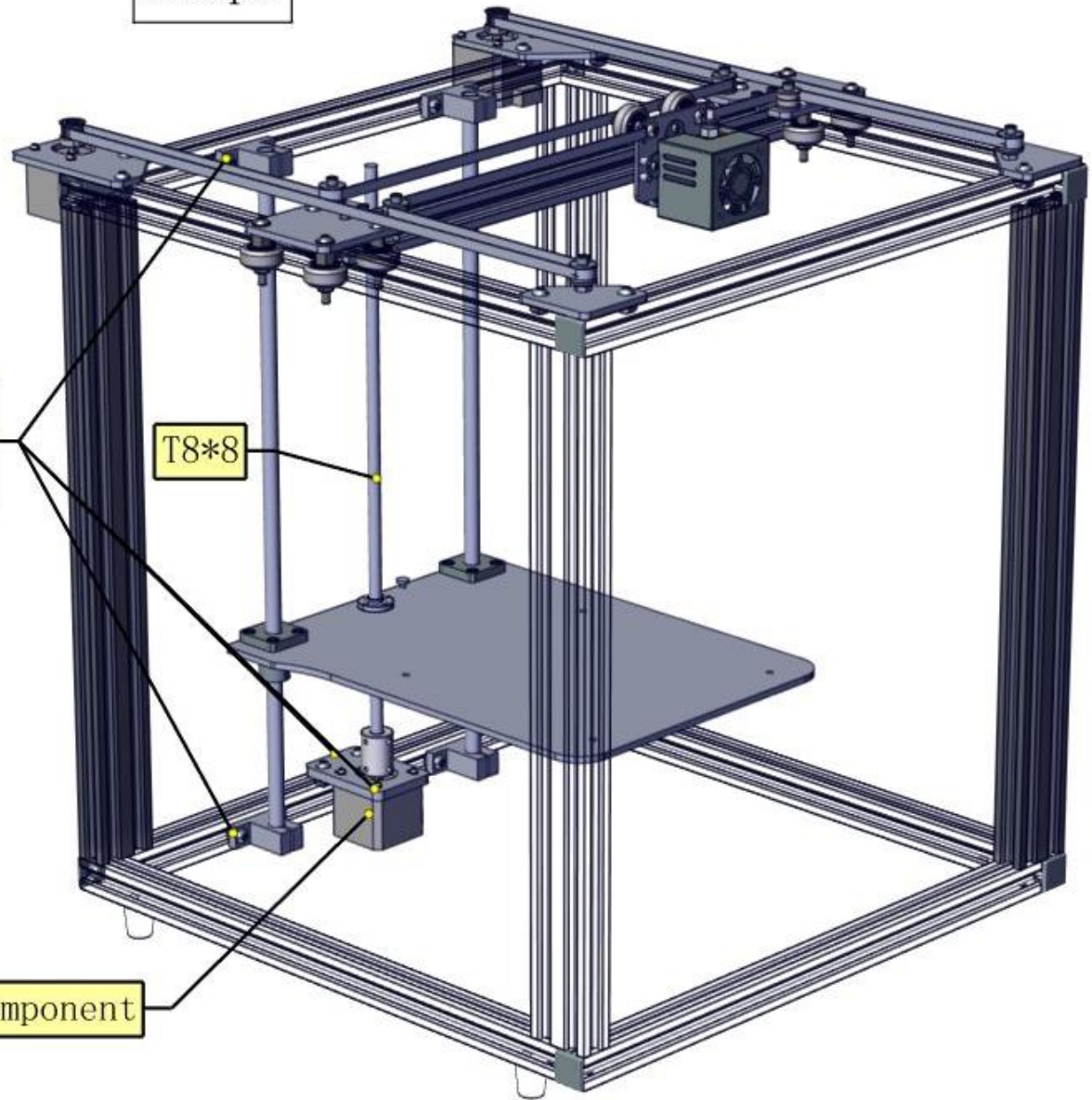


Step6

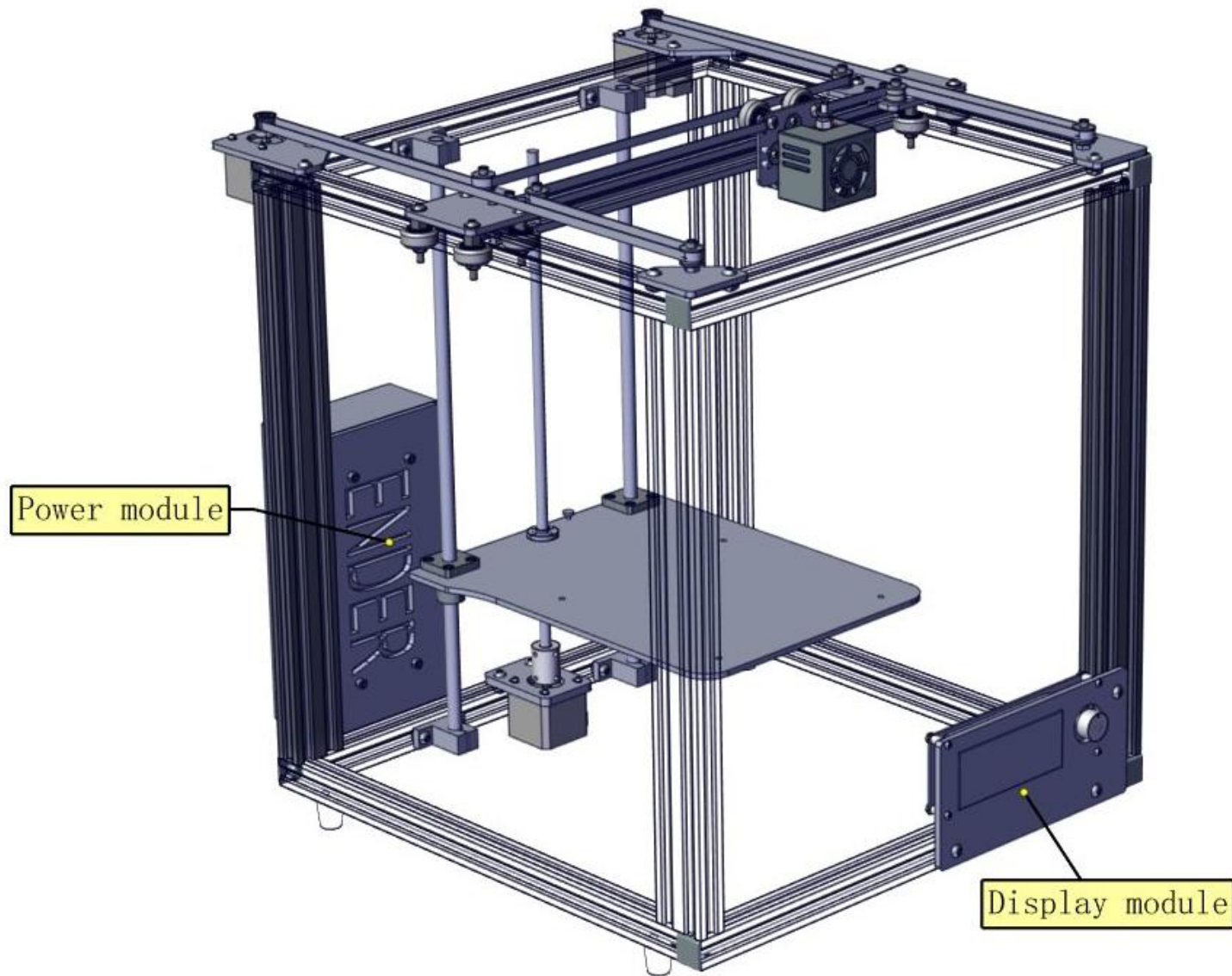
Adjust the Z axis so that it
can move up and down ,
then fix the screws of each part

T8*8

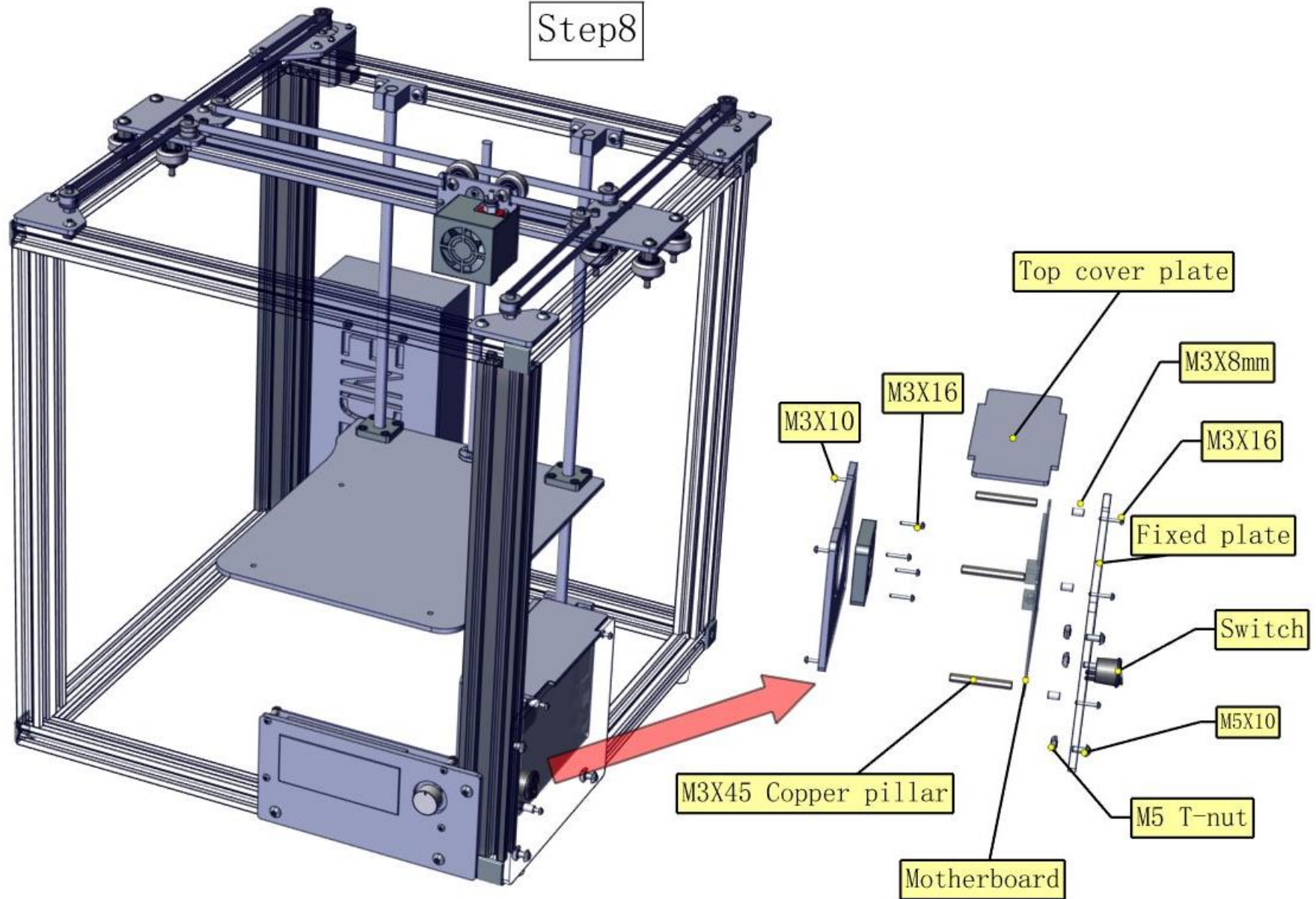
Z-axis motor component

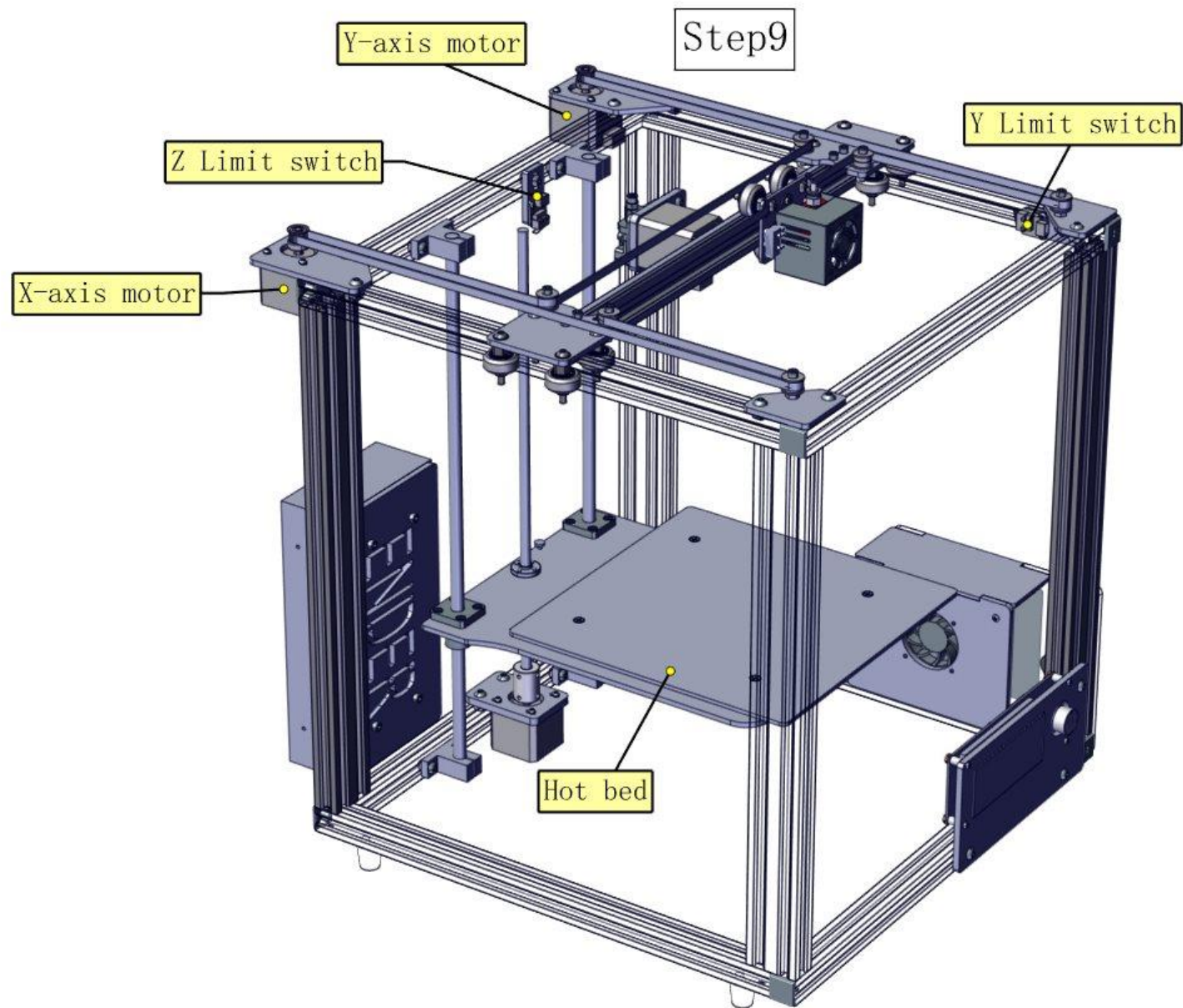


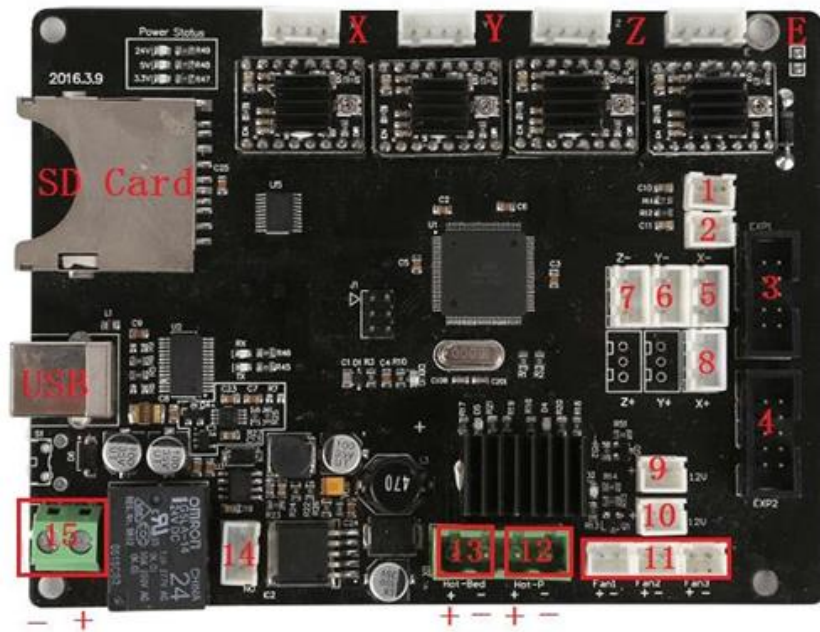
Step7



Step8

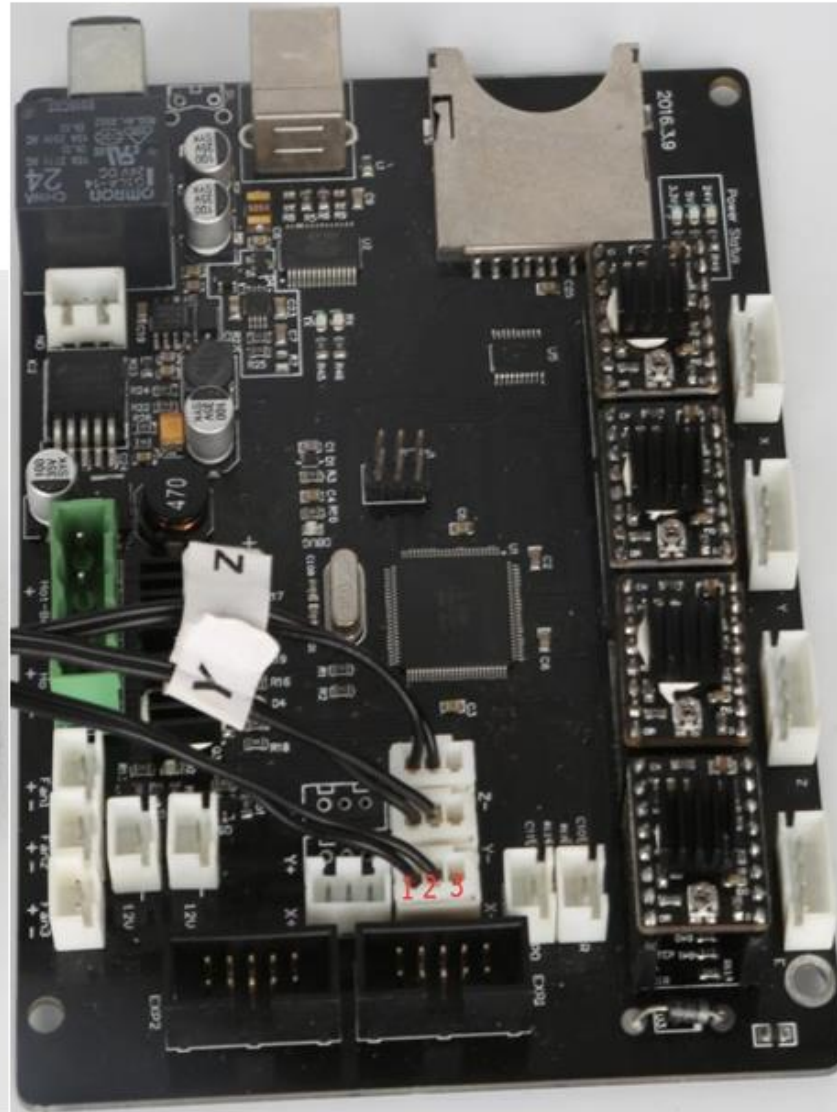




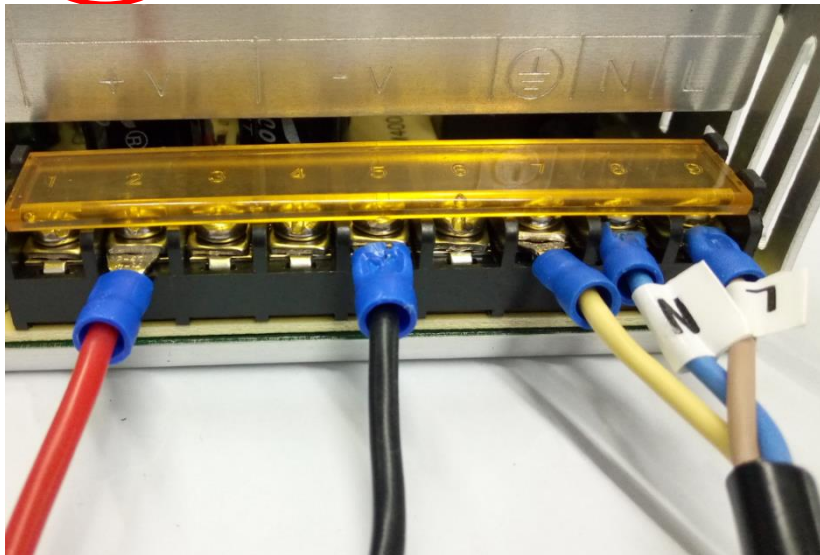
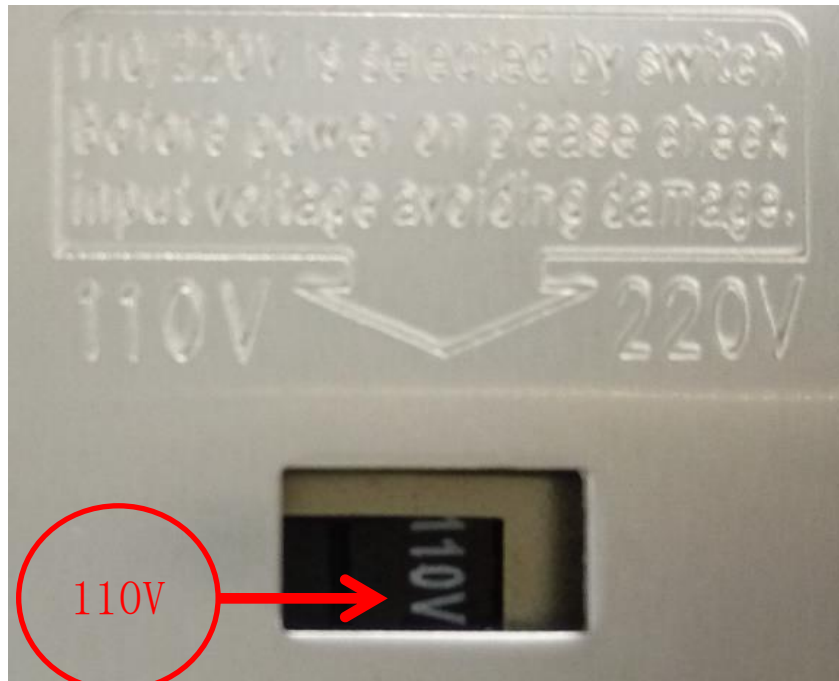


1. Hot bed thermistor 2.Nozzle thermistor 3.Exp 1 (Display)
- 4.Exp 2(Display) 5.X limit switch 6.Y limit switch 7.Z limit switch
- 8.Broken material protection 9.12V 10.Laser (12V)
11. Fan (Fan 1 is 24V LED. When fan speed is 255 in display,the LED works. Fan 2 is nozzle 4010 fan. Fan 3 is motherboard 5010 fan.)
- 12.Nozzle 13.Hot bed 14.Switch 15.Power supply(Black Red)

Y/Z limit switch



Make sure the input voltage is correct before installing the power connection !!!



Power connection, L/N follow
the diagram, the rest one
grounding, motherboard black
wire -V, red wire +V