

Absolute

N00 G90

N01 M06 T01

N02 M03 S3000

N03 G00 Z0.1

N04 G00 X.4375 Y.5

N05 G01 Z-0.1625 F9

N06 G00 X.4375 Y1.5

N07 G02 X.0625 Y1.0

N08 G00 Z0.1

N09 G00 X1.6250 Y.5

N10 G01 Z-0.1625 F9

N11 G00 X1.3125 Y.5

N12 G00 X1.3125 Y1.5

N13 G00 X1.6250 Y1.5

N14 G00 Z0.1

N15 G00 X1.3125 Y1.0

N16 G01 Z-0.1625 F9

N17 G00 X1.5 Y1.0

N18 G00 Z0.1

N19 G00 X2.1250 Y1.0625

N20 G01 Z-0.1625 F9

N21 G00 X2.3750 Y.5625

N22 G00 X2.6250 Y 1.0625

N23 G01 Z0.1

N24 M05

N25 G90

N26 G00 Z2

N27 G00 X4 Y3

N28 M02

Relative

N00 G90

N01 M06 T01

N02 M03 S3000

N03 G00 Z0.1

N04 G00 X.4375 Y.5

N05 G01 Z-0.1625 F9

N06 G00 X0 Y1.0

N07 G02 X-0.375 Y-0.5

N08 G00 Z0.1

N09 G00 X1.5625 Y-0.5

N10 G01 Z-0.1625 F9

N11 G00 X-0.3125 Y0

N12 G00 X0 Y1

N13 G00 X0.3125 Y0

N14 G00 Z0.1

N15 G00 X-0.3125 Y-0.5

N16 G01 Z-0.1625 F9

N17 G00 X0.1875 Y0

N18 G00 Z0.1

N19 G00 X0.625 Y0.0625

N20 G01 Z-0.1625 F9

N21 G00 X0.25 Y-0.5

N22 G00 X0.25 Y 0.5

N23 G01 Z0.1

N24 M05

N25 G90

N26 G00 Z2

N27 G00 X4 Y3

N28 M02

