

DESIGN GUIDE

CABINETS INTERIOR - HINGE INSTALLATION

BG-7700-01-04-18

Rev. E



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D.3363-25 REV 2004-10

		GUIDE NO:	BG-7700-01-04-18
DESIGN GUIDE		REVISION:	E
CABINETS INTERIOR - HINGE INSTALLATION		DATE:	2016-10-12

Revision History

REVISION	DATE:	PREPARED BY:	CHECKED BY:	APPROVED BY:	REMARKS:
--	2015-05-07	A. Lemaitre			
A	2015-07-02	A. Lemaitre			
B	2015-09-17	A. Lemaitre			
C	2015.12.15	A. Lemaitre			
D	2016.04.15	A. Lemaitre			
E	2016.10.24	S. Morissette			

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1. CABINETRY

1.1 HINGE INSTALLATION

1.1.1 Blum Hinges

Multiple types of Blum hinges are used for the Global 7000 & 8000 as indicated in [Table 1](#) depending on door position in relation to fix panel in which the hinge is installed, refer to [Figure 1](#).

Door Configuration	Arm + Boss	Mounting Plate	Cap Cover	Arm Cover	Damper
Overlay door with open storage	71B3550	173H7130	70T3504	70.1663	-
Overlay twin door open storage	71B3650	-			
Overlay door with molding and with open storage	71B9550	173H7130		70.1503	
Overlay door with drawer	71T7500N	173H7130			
Flush door application	79B9550	173H7130			
Inset door with open storage (95°)	71B9750	173H7100		70.1663	973A6000
Inset door with open storage (110°)	71B3750	173H7100			
Inset door with open storage (170°)	71T6650	175H7190		70.7503	

TABLE 1 – BLUM HINGE COMPOSITION

Additionally, if door panel + outboard finish is less than 0.510" thick, Hinge Cup Spacer 70T3507.21 needs to be used in order to clear the latch from the inboard skin of the door panel.

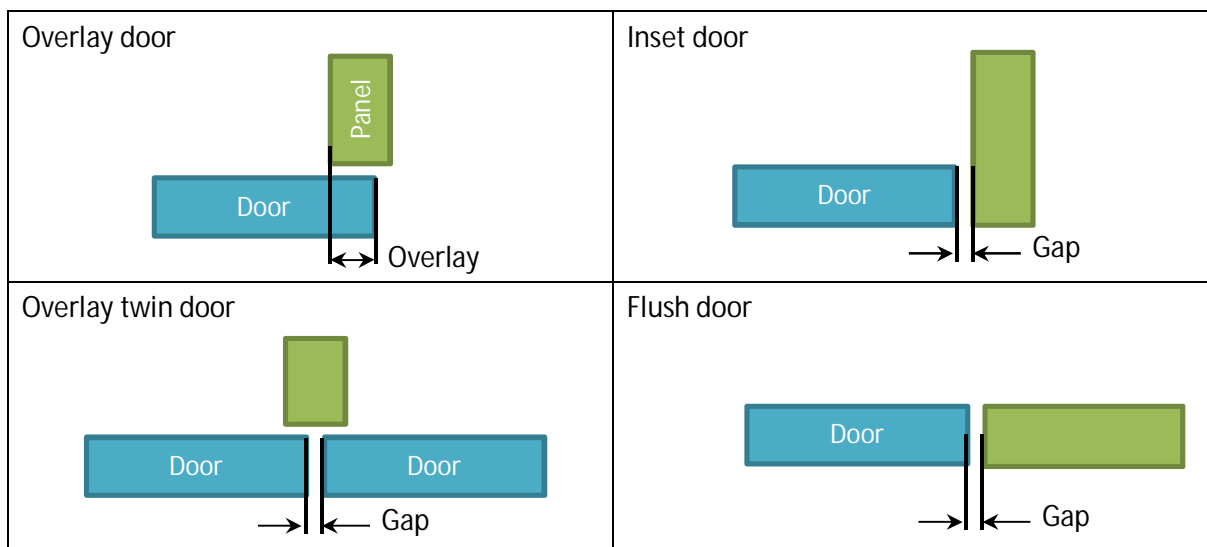


FIGURE 1 – DOOR CONFIGURATION

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The number of hinges per door is defined by the height and weight of the finished door as shown in [Figure 2](#). For most application, and as a general rule, two (2) hinges will be needed with exception for the large doors on wardrobes where three (3) hinges are required.

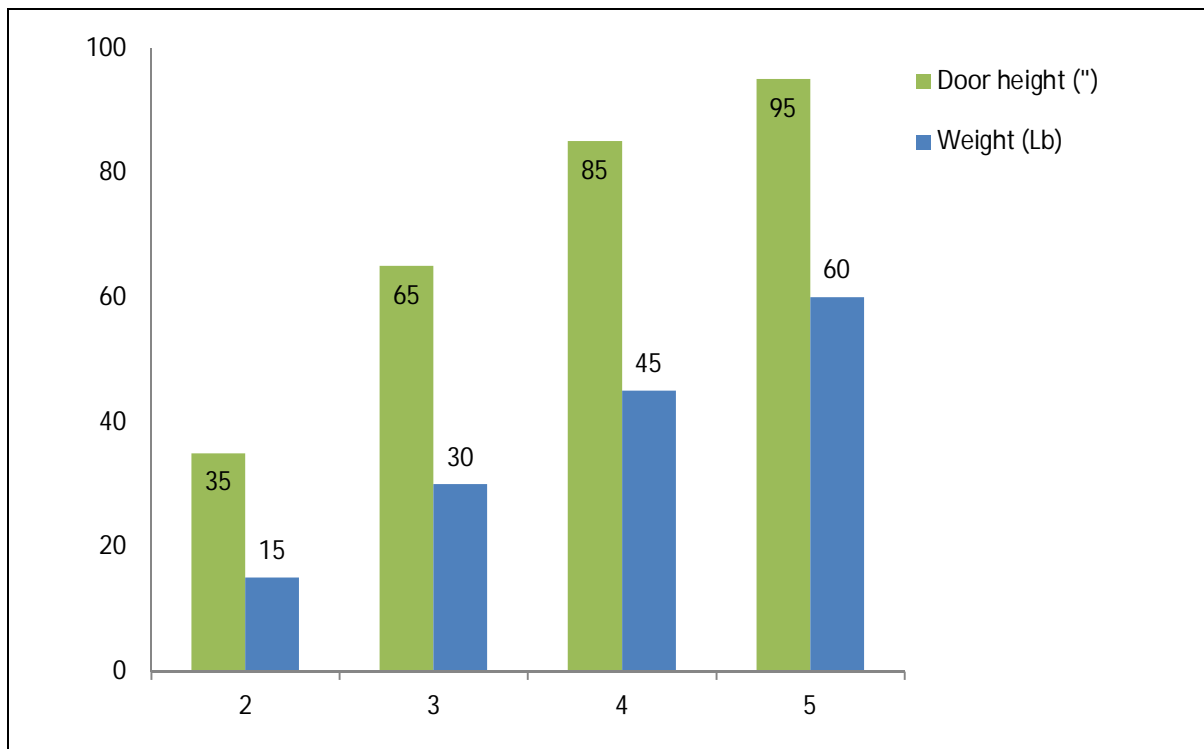


FIGURE 2 – HINGES PER DOOR IN RELATION TO DOOR HEIGHT AND WEIGHT

As per Blum recommendation, the distance between the top and bottom hinges must be greater than the width of the door.

Mounting plates from the 173H series are installed with two (2) screws B0201047-08-8K and two (2) inserts TYE2001A08-14BRX97. Mounting plates from the 175H series needs additional hardware with one (1) TYE2334-08A3RX97 insert and one (1) screw B0201047-08-8K.

All hinges are set in the door panel using two (2) screws B0201047-06-8K and two (2) inserts TYE2001A06-14BRX97

The installation pattern for both mounting plate and hinges is shown in [Figure 3](#).

Notes: B0201047 are Flat 100° head screws, Blum hinges dimension are in metric and therefore countersunk angle is 90°. Even this is not mechanically correct, using Flat 100° head screws with a 90° countersunk angle will be acceptable for this application.

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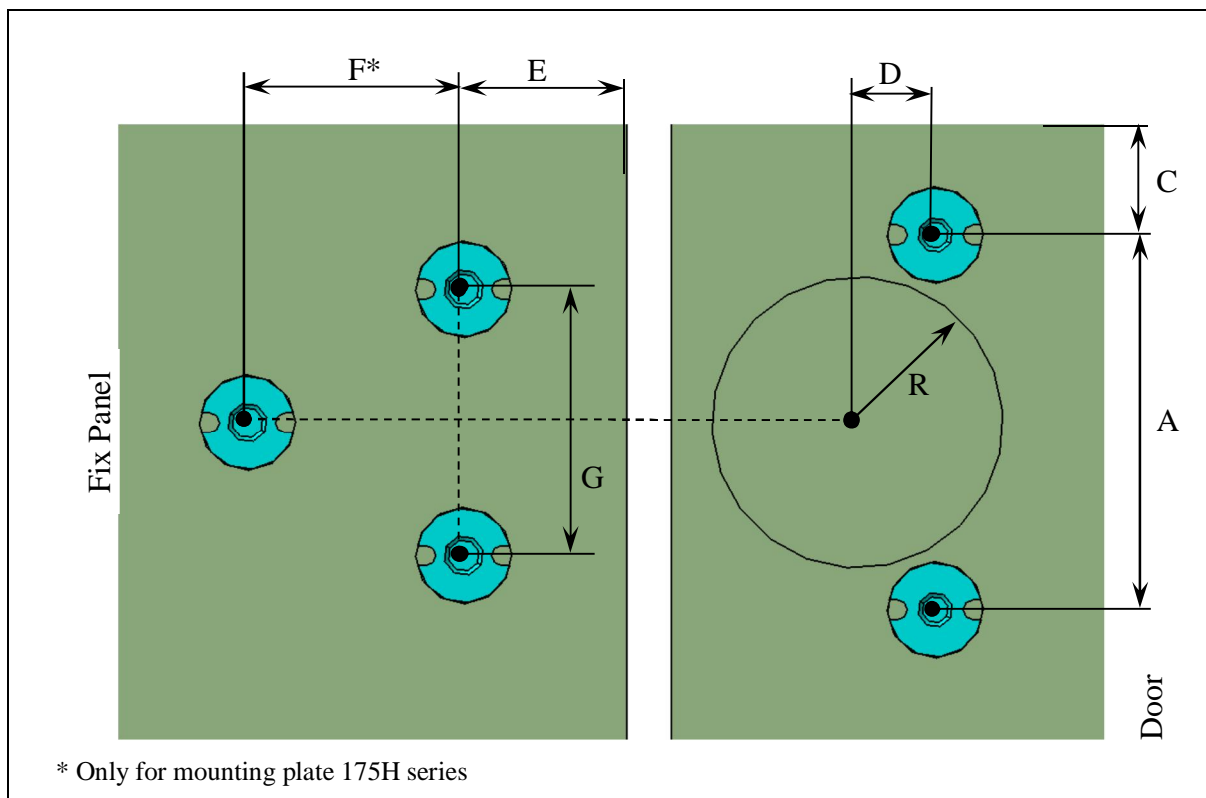


FIGURE 3 – BLUM HINGE AND MOUNTING PLATE INSTALLATION

Dimensions in [Table 2](#) are given from panel edges (without finish) – except E - for a gap as indicated in Design Guidelines [BG-7700-01-04-13](#) and finishes given in Design Guidelines [BG-7700-01-04-03](#). Depending on finish and configuration, E may vary and be adjusted accordingly.

Hinge	A	C	D	R	E	F	G
71B3550	45mm ~1.772"	Refer to C in Design Guidelines BG-7700-01-04-08	9.5mm ~0.374"	17.5mm ~0.689	37mm ~1.457"	-	32mm ~1.26"
71B3650							
71B9550							
71T7500N							
79B9550					21.5mm 0.846"		
71B3750					T + 38.5mm T + ~1.516"		
71B9750							
71T6650					26mm ~1.023"		

TABLE 2 – BLUM HINGE AND MOUNTING PLATE CUTOUT LOCATION & DIMENSION

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In order to validate the door motion and avoiding any interference during door deployment, hinges are available with their proper kinematics; refer to [BLUM Hinges Kinematics Methodology](#) to know how to use those models. If a reference of kinematics is missing, consult Std Parts group.

1.1.2 Dettmer Hinge

TBD

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1.2 TOE-KICK

Toe kicks are made of a 0.25" fiberglass honeycomb panel ([BAMS 831-004](#) Type 1) featuring a cut-out to allow air flow. Panel edges will be filled with edge filler as shown in [Figure 4](#) and painted.

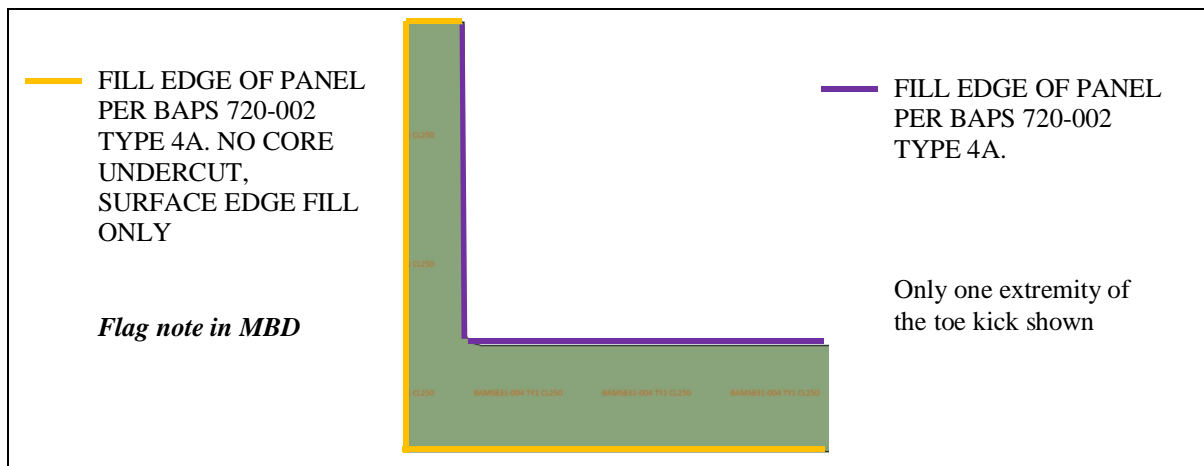


FIGURE 4 – TOE-KICK, EDGEFILLER LOCATION

Four grills made from PCD G25013947 are used to visually close the opening. Those grills are held in place by using supports G25013949 & G25013950. Support G25013950 is attached to panels with two (2) inserts TYE2001A08, two (2) screws B0201081CK08-6 and two (2) washers NAS620A8L. Support G25013949 is clipped on support G25013950.

Toe kick's dimension should be as shown in [Figure 5](#).

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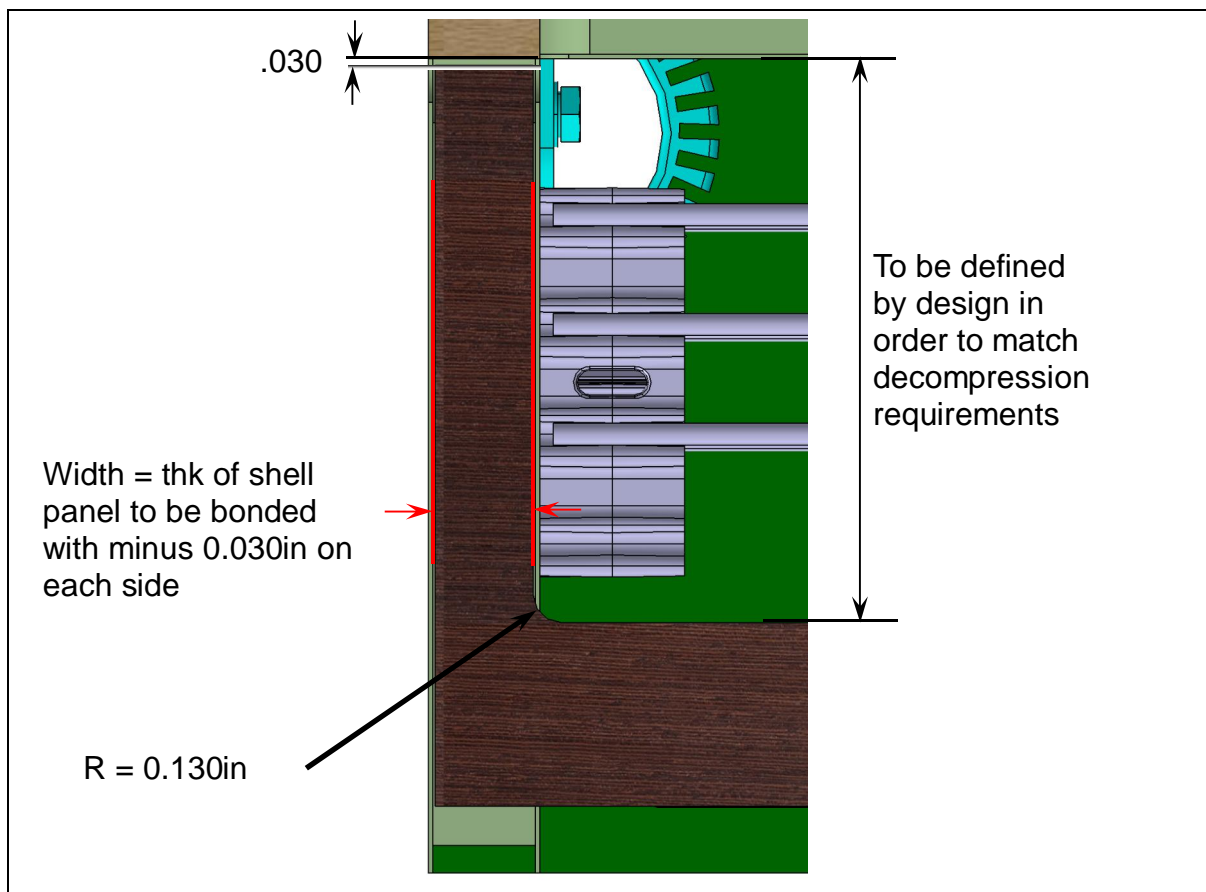
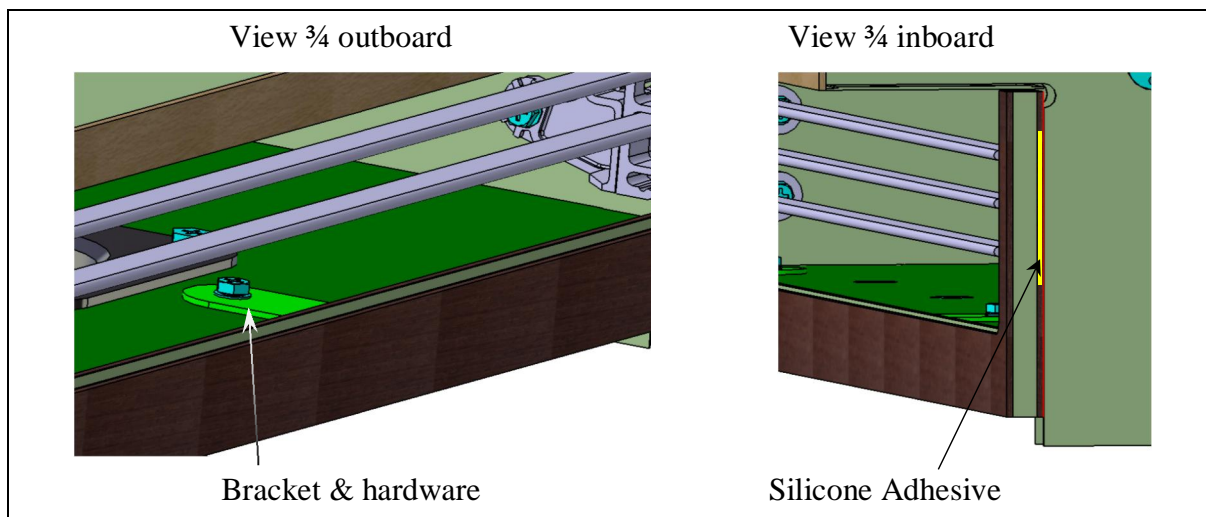


FIGURE 5 – TOE-KICK DIMENSIONS

Toe-kick is held in place by using two (2) brackets (G25007635) glued to the panel as indicated in Design Guidelines [BG-7700-01-04-02](#). Each bracket connects with the floor panel using a screw (B0201081CK08-6) and an insert (TYE2001A08). Each extremity of the Toe-Kick is bonded to the cabinet shell using Silicone adhesive ([BAPS 700-004](#) Type 2) as shown in [Figure 6](#).



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FIGURE 6 – TOE-KICK INSTALLATION

1.3 BULLNOSE AND COUNTERTOP BUILD-UP

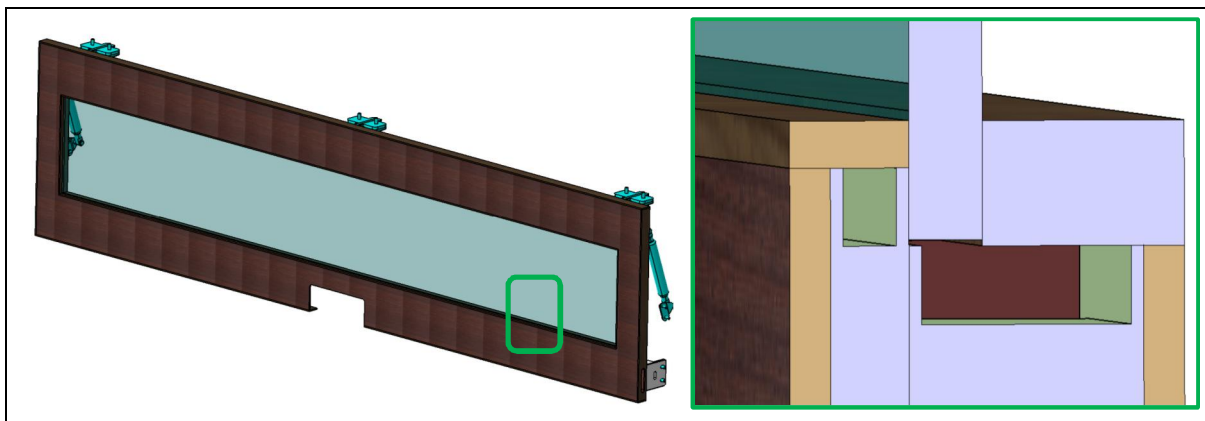
The countertop and bullnose shall be designed as per the related PCD drawing.

1.4 TRANSPARENT ENCLOSURE

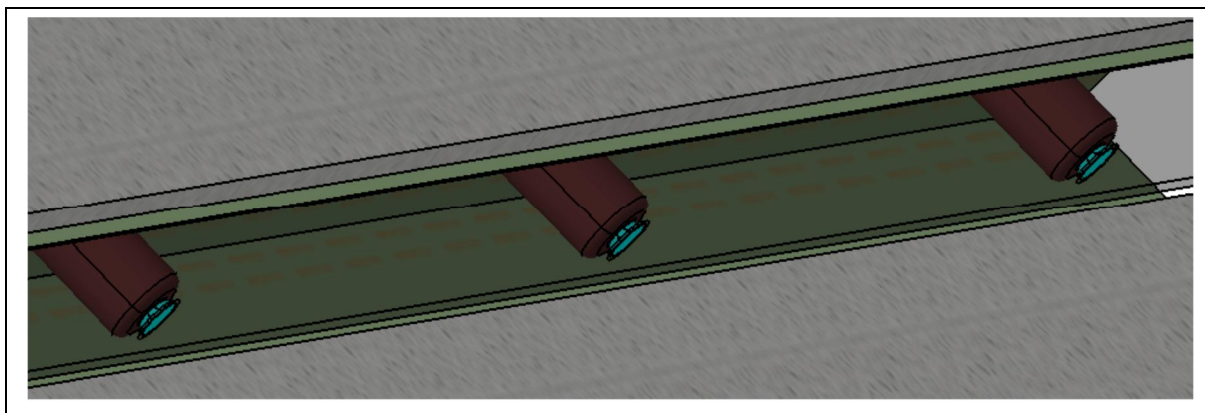
Transparent enclosure are made of polycarbonate and are mainly used to mainly for two applications:

- See-thru door
- Light diffuser

For transparent enclosure on door, material used is clear MRAC polycarbonate and it can be bonded to a supportive part – panel or piece made of rigid foam - as indicated in Design Guidelines [BG-7700-01-04-02](#).

**FIGURE 7 – TRANSPARENT ENCLOSURE, BONDED**

When used as a light diffuser, a white semi-transparent polycarbonate piece of 0.060in thick is required. Installation can be done in the same way as for a See-thru door or it can be mechanically coupled to other elements with hardware.

**FIGURE 8 – TRANSPARENT ENCLOSURE, MECHANICAL COUPLED**