

```

using System;
using System.Collections.Generic;
using System.Linq;
using System.Text;
using System.Threading.Tasks;
using System.Windows.Forms;
using System.Drawing;
using RDotNet;
using System.IO;
using System.Runtime.InteropServices;

namespace CropShearSetPoint
{
    class Program : System.Windows.Forms.Form
    {
        //-----
        // This code is meant for hiding the console window.
        [DllImport("kernel32.dll")]
        static extern IntPtr GetConsoleWindow();

        [DllImport("user32.dll")]
        static extern bool ShowWindow(IntPtr hWnd, int nCmdShow);

        const int SW_HIDE = 0;
        const int SW_SHOW = 5;

        //-----

        static int Main(string[] args)
        {
            var handle = GetConsoleWindow();

            //// Hide the Console
            //ShowWindow(handle, SW_HIDE);

            // Show the Console
            ShowWindow(handle, SW_SHOW);

            Console.WriteLine("Input the grade of the coil you want to use");
        }
    }
}

```

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// Coiling mode must be HIGH for this program to run.
// The console application is called from the windows form application.
string grade = args[0];

// The console application working as a stand alone.
// string grade = "0";
// string grade = Console.ReadLine();

// Read the input value of new L2 set points from text file corresponding to the input grade.
var inputFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/Grade_ip.txt";
// Write the output of the final setpoints to the text file for the crop shear.
var outputFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/Grade_op.txt";

// This is the value of the latest set points of the Head and Tail.
string[] L2New = System.IO.File.ReadAllLines(@inputFilePath);
double L2H = Convert.ToDouble(L2New[0]);
double L2T = Convert.ToDouble(L2New[1]);

// While naming the token/identifier for the grade input prefix the index with the Grade Class.

//-----
// SERIES 200
//-----
// FOR GRADE JSLUSD
if (grade == "21")
{
    // These are the errors based upon the speed analysis and physical measurements of the crops.
    // This error needs to be altered in future if other discrepancy are detected.
    const int FixedErrorH = 150;
    const int FixedErrorT = 100;

    var scriptFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/R_Script/R_Script.R"; // Path of the R script
    var headFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/200_Grade_JSLUSD/Grade_JSLUSDH.txt"; // Path of the H data

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var tailFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/200_Grade_JSLUSD/Grade_JSLUSDt.txt"; // Path of the T data
var foreFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/200_Grade_JSLUSD/Grade_JSLUSDfop.txt"; // Path of the forecast

ExecuteScriptFile(scriptFilePath, headFilePath, tailFilePath, foreFilePath);

// Read each line of the file into a string array. Each element of the array is one line of the
file.
string[] lines = System.IO.File.ReadAllLines(@foreFilePath);

string HeadForecast = lines[0];
HeadForecast = HeadForecast.TrimStart(' ');
HeadForecast = HeadForecast.TrimStart('1');
HeadForecast = HeadForecast.TrimStart(']');
HeadForecast = HeadForecast.Trim();
double Head = Convert.ToDouble(HeadForecast);

string TailForecast = lines[1];
TailForecast = TailForecast.TrimStart(' ');
TailForecast = TailForecast.TrimStart('1');
TailForecast = TailForecast.TrimStart(']');
TailForecast = TailForecast.Trim();
double Tail = Convert.ToDouble(TailForecast);

// This is the final setpoint that needs to be sent to the HMI
double L2Hop = (L2H + Head) / 2 + FixedErrorH;
double L2Top = (L2T + Tail) / 2 + FixedErrorT;

// This is for the precaution
if (L2Hop >= 600 || L2Top >= 350)
{
    L2Hop = 600;
    L2Top = 350;
}

// Write the output values as calculated above into the text file.
string[] output = { Convert.ToString(L2Hop), Convert.ToString(L2Top) };
System.IO.File.WriteAllLines(@outputFilePath, output);

// Display the file contents by using a foreach loop.

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System.Console.WriteLine("The forecasted values of Head and Tail setpoints are-");
foreach (string line in lines)
{
    Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
}

// Display the final setpoints for the Head and Tail Cut.
System.Console.WriteLine("The final setpoints of Head and Tail are-");
foreach (string line in output)
{
    Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
}

// Writing the new value to the file and removing the old one from it.
var file = new List<string>(System.IO.File.ReadAllLines(@headFilePath));
file.RemoveAt(1);
File.WriteAllLines(@headFilePath, file.ToArray());

string newContent = L2New[0];
File.AppendAllText(@headFilePath, newContent);

// Removing the oldest observation of setpoint and adding the latest one (FIFO).
file = new List<string>(System.IO.File.ReadAllLines(@tailFilePath));
file.RemoveAt(1);
File.WriteAllLines(@tailFilePath, file.ToArray());

newContent = L2New[1];
File.AppendAllText(@tailFilePath, newContent);

//System.Threading.Thread.Sleep(3000);
}

//-----
//-----
// FOR GRADE JT
else if (grade == "22")
{
    // These are the errors based upon the speed analysis and physical measurements of the crops.
    // This error needs to be altered in future if other discrepancy are detected.
    const int FixedErrorH = 150;
    const int FixedErrorT = 100;

```

```

        var scriptFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/R_Script/R_Script.R";        // Path of the R script
        var headFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/200_Grade_JT/Grade_JTH.txt";    // Path of the H data
        var tailFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/200_Grade_JT/Grade_JTT.txt";    // Path of the T data
        var foreFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/200_Grade_JT/Grade_JTfop.txt"; // Path of the forecast

        ExecuteScriptFile(scriptFilePath, headFilePath, tailFilePath, foreFilePath);

// Read each line of the file into a string array. Each element of the array is one line of the
file.
        string[] lines = System.IO.File.ReadAllLines(@foreFilePath);

        string HeadForecast = lines[0];
        HeadForecast = HeadForecast.TrimStart('[');
        HeadForecast = HeadForecast.TrimStart('1');
        HeadForecast = HeadForecast.TrimStart(']');
        HeadForecast = HeadForecast.Trim();
        double Head = Convert.ToDouble(HeadForecast);

        string TailForecast = lines[1];
        TailForecast = TailForecast.TrimStart('[');
        TailForecast = TailForecast.TrimStart('1');
        TailForecast = TailForecast.TrimStart(']');
        TailForecast = TailForecast.Trim();
        double Tail = Convert.ToDouble(TailForecast);

// This is the final setpoint that needs to be sent to the HMI
        double L2Hop = (L2H + Head) / 2 + FixedErrorH;
        double L2Top = (L2T + Tail) / 2 + FixedErrorT;

// This is for the precaution
        if (L2Hop >= 600 || L2Top >= 350)
        {
            L2Hop = 600;
            L2Top = 350;
        }

```

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// Write the output values as calculated above into the text file.
string[] output = { Convert.ToString(L2Hop), Convert.ToString(L2Top) };
System.IO.File.WriteAllLines(@outputFilePath, output);

// Display the file contents by using a foreach loop.
System.Console.WriteLine("The forecasted values of Head and Tail setpoints are-");
foreach (string line in lines)
{
    Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
}

// Display the final setpoints for the Head and Tail Cut.
System.Console.WriteLine("The final setpoints of Head and Tail are-");
foreach (string line in output)
{
    Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
}

// Writing the new value to the file and removing the old one from it.
var file = new List<string>(System.IO.File.ReadAllLines(@headFilePath));
file.RemoveAt(1);
File.WriteAllLines(@headFilePath, file.ToArray());

string newContent = L2New[0];
File.AppendAllText(@headFilePath, newContent);

// Removing the oldest observation of setpoint and adding the latest one (FIFO).
file = new List<string>(System.IO.File.ReadAllLines(@tailFilePath));
file.RemoveAt(1);
File.WriteAllLines(@tailFilePath, file.ToArray());

newContent = L2New[1];
File.AppendAllText(@tailFilePath, newContent);

//System.Threading.Thread.Sleep(3000);
}

//-----
//
// SERIES 300
//-----

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// FOR GRADE 304
else if (grade == "31")
{
    // These are the errors based upon the speed analysis and physical measurements of the crops.
    // This error needs to be altered in future if other discrepancy are detected.
    const int FixedErrorH = 150;
    const int FixedErrorT = 100;

    var scriptFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/R_Script/R_Script.R"; // Path of the R script
    var headFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/300_Grade_304/Grade_304H.txt"; // Path of the H data
    var tailFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/300_Grade_304/Grade_304T.txt"; // Path of the T data
    var foreFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/300_Grade_304/Grade_304fop.txt"; // Path of the forecast

    ExecuteScriptFile(scriptFilePath, headFilePath, tailFilePath, foreFilePath);
    // Read each line of the file into a string array. Each element of the array is one line of the
file.

    string[] lines = System.IO.File.ReadAllLines(@foreFilePath);

    string HeadForecast = lines[0];
    HeadForecast = HeadForecast.TrimStart('[');
    HeadForecast = HeadForecast.TrimStart('1');
    HeadForecast = HeadForecast.TrimStart(']');
    HeadForecast = HeadForecast.Trim();
    double Head = Convert.ToDouble(HeadForecast);

    string TailForecast = lines[1];
    TailForecast = TailForecast.TrimStart('[');
    TailForecast = TailForecast.TrimStart('1');
    TailForecast = TailForecast.TrimStart(']');
    TailForecast = TailForecast.Trim();
    double Tail = Convert.ToDouble(TailForecast);

    // This is the final setpoint that needs to be sent to the HMI
    double L2Hop = (L2H + Head) / 2 + FixedErrorH;
    double L2Top = (L2T + Tail) / 2 + FixedErrorT;

```

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// This is for the precaution
if (L2Hop >= 480 || L2Top >= 400)
{
    L2Hop = 480;
    L2Top = 400;
}

// Write the output values as calculated above into the text file.
string[] output = { Convert.ToString(L2Hop), Convert.ToString(L2Top) };
System.IO.File.WriteAllLines(@outputFilePath, output);

// Display the file contents by using a foreach loop.
System.Console.WriteLine("The forecasted values of Head and Tail setpoints are-");
foreach (string line in lines)
{
    Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
}

// Display the final setpoints for the Head and Tail Cut.
System.Console.WriteLine("The final setpoints of Head and Tail are-");
foreach (string line in output)
{
    Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
}

// Removing the oldest observation of setpoint and adding the latest one (FIFO).
var file = new List<string>(System.IO.File.ReadAllLines(@headFilePath));
file.RemoveAt(1);
File.WriteAllLines(@headFilePath, file.ToArray());

string newContent = L2New[0];
File.AppendAllText(@headFilePath, newContent);

// Writing the new value to the file and removing the old one from it.
file = new List<string>(System.IO.File.ReadAllLines(@tailFilePath));
file.RemoveAt(1);
File.WriteAllLines(@tailFilePath, file.ToArray());

newContent = L2New[1];
File.AppendAllText(@tailFilePath, newContent);

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        //System.Threading.Thread.Sleep(3000);
    }

//-----
//-----
    // FOR GRADE 301
    else if (grade == "32")
    {
        // These are the errors based upon the speed analysis and physical measurements of the crops.
        // This error needs to be altered in future if other discrepancy are detected.
        const int FixedErrorH = 150;
        const int FixedErrorT = 100;

        var scriptFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/R_Script/R_Script.R"; // Path of the R script
        var headFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/300_Grade_301/Grade_301H.txt"; // Path of the H data
        var tailFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/300_Grade_301/Grade_301T.txt"; // Path of the T data
        var foreFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/300_Grade_301/Grade_301fop.txt"; // Path of the forecast

        ExecuteScriptFile(scriptFilePath, headFilePath, tailFilePath, foreFilePath);
        // Read each line of the file into a string array. Each element of the array is one line of the
file.

        string[] lines = System.IO.File.ReadAllLines(@foreFilePath);

        string HeadForecast = lines[0];
        HeadForecast = HeadForecast.TrimStart(' ');
        HeadForecast = HeadForecast.TrimStart('1');
        HeadForecast = HeadForecast.TrimStart(']');
        HeadForecast = HeadForecast.Trim();
        double Head = Convert.ToDouble(HeadForecast);

        string TailForecast = lines[1];
        TailForecast = TailForecast.TrimStart(' ');
        TailForecast = TailForecast.TrimStart('1');
        TailForecast = TailForecast.TrimStart(']');
        TailForecast = TailForecast.Trim();
        double Tail = Convert.ToDouble(TailForecast);
    }

```

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// This is the final setpoint that needs to be sent to the HMI
double L2Hop = (L2H + Head) / 2 + FixedErrorH;
double L2Top = (L2T + Tail) / 2 + FixedErrorT;

// This is for the precaution
if (L2Hop >= 480 || L2Top >= 400)
{
    L2Hop = 480;
    L2Top = 400;
}

// Write the output values as calculated above into the text file.
string[] output = { Convert.ToString(L2Hop), Convert.ToString(L2Top) };
System.IO.File.WriteAllLines(@outputFilePath, output);

// Display the file contents by using a foreach loop.
System.Console.WriteLine("The forecasted values of Head and Tail setpoints are-");
foreach (string line in lines)
{
    Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
}

// Display the final setpoints for the Head and Tail Cut.
System.Console.WriteLine("The final setpoints of Head and Tail are-");
foreach (string line in output)
{
    Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
}

// Removing the oldest observation of setpoint and adding the latest one (FIFO).
var file = new List<string>(System.IO.File.ReadAllLines(@headFilePath));
file.RemoveAt(1);
File.WriteAllLines(@headFilePath, file.ToArray());

string newContent = L2New[0];
File.AppendAllText(@headFilePath, newContent);

// Writing the new value to the file and removing the old one from it.
file = new List<string>(System.IO.File.ReadAllLines(@tailFilePath));
file.RemoveAt(1);
File.WriteAllLines(@tailFilePath, file.ToArray());

```

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        newContent = L2New[1];
        File.AppendAllText(@tailFilePath, newContent);

        //System.Threading.Thread.Sleep(3000);
    }

//-----
// SERIES 400
//-----
// FOR GRADE 409L
else if (grade == "41")
{
    // These are the errors based upon the speed analysis and physical measurements of the crops.
    // This error needs to be altered in future if other discrepancy are detected.
    const int FixedErrorH = 180;
    const int FixedErrorT = 120;

    var scriptFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/R_Script/R_Script.R"; // Path of the R script
    var headFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/400_Grade_409L/Grade_409LH.txt"; // Path of the H data
    var tailFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/400_Grade_409L/Grade_409LT.txt"; // Path of the T data
    var foreFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/400_Grade_409L/Grade_409fop.txt"; // Path of the Forecast

    // Calls the function for executing the R Script.
    ExecuteScriptFile(scriptFilePath, headFilePath, tailFilePath, foreFilePath);

    // Read each line of the file into a string array. Each element of the array is one line of the
file.
    string[] lines = System.IO.File.ReadAllLines(@foreFilePath);

    string HeadForecast = lines[0];
    HeadForecast = HeadForecast.TrimStart(' ');
    HeadForecast = HeadForecast.TrimStart('1');
    HeadForecast = HeadForecast.TrimStart(']');
    HeadForecast = HeadForecast.Trim();

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double Head = Convert.ToDouble(HeadForecast);

string TailForecast = lines[1];
TailForecast = TailForecast.TrimStart(' ');
TailForecast = TailForecast.TrimStart('1');
TailForecast = TailForecast.TrimStart(']');
TailForecast = TailForecast.Trim();
double Tail = Convert.ToDouble(TailForecast);

// This is the final setpoint that needs to be sent to the HMI
double L2Hop = (L2H + Head) / 2 + FixedErrorH;
double L2Top = (L2T + Tail) / 2 + FixedErrorT;

// This is for the precaution, based on the manual setpoints used.
if (L2Hop >= 550 || L2Top >= 450)
{
    L2Hop = 550;
    L2Top = 450;
}

// Write the output values as calculated above into the text file.
string[] output = { Convert.ToString(L2Hop), Convert.ToString(L2Top) };
System.IO.File.WriteAllLines(@outputFilePath, output);

// Display the file contents by using a foreach loop.
System.Console.WriteLine("The forecasted values of Head and Tail setpoints are-");
foreach (string line in lines)
{
    Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
}

// Display the final setpoints for the Head and Tail Cut.
System.Console.WriteLine("The final setpoints of Head and Tail are-");
foreach (string line in output)
{
    Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
}

// Writing the new value to the file and removing the old one from it.
var file = new List<string>(System.IO.File.ReadAllLines(@headFilePath));
file.RemoveAt(1);

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File.WriteAllLines(@headFilePath, file.ToArray());

string newContent = L2New[0];
File.AppendAllText(@headFilePath, newContent);

// Removing the oldest observation of setpoint and adding the latest one (FIFO).
file = new List<string>(System.IO.File.ReadAllLines(@tailFilePath));
file.RemoveAt(1);
File.WriteAllLines(@tailFilePath, file.ToArray());

newContent = L2New[1];
File.AppendAllText(@tailFilePath, newContent);

// Delay of 3 sec before console window closes.
//System.Threading.Thread.Sleep(3000);
}

//-----
// FOR GRADE 430
else if (grade == "42")
{
    // These are the errors based upon the speed analysis and physical measurements of the crops.
    // This error needs to be altered in future if other discrepancy are detected.
    const int FixedErrorH = 180;
    const int FixedErrorT = 120;

    var scriptFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/R_Script/R_Script.R"; // Path of the R script
    var headFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/400_Grade_430/Grade_430H.txt"; // Path of the H data
    var tailFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/400_Grade_430/Grade_430T.txt"; // Path of the T data
    var foreFilePath = "C:/Users/Dewal Agarwal/Desktop/Intern
Project/CropShearSetPoint/Resources/400_Grade_430/Grade_430fop.txt"; // Path of the forecast

    ExecuteScriptFile(scriptFilePath, headFilePath, tailFilePath, foreFilePath);

    // Read each line of the file into a string array. Each element of the array is one line of the
file.
    string[] lines = System.IO.File.ReadAllLines(@foreFilePath);

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string HeadForecast = lines[0];
HeadForecast = HeadForecast.TrimStart(' ');
HeadForecast = HeadForecast.TrimStart('1');
HeadForecast = HeadForecast.TrimStart(']');
HeadForecast = HeadForecast.Trim();
double Head = Convert.ToDouble(HeadForecast);

string TailForecast = lines[1];
TailForecast = TailForecast.TrimStart(' ');
TailForecast = TailForecast.TrimStart('1');
TailForecast = TailForecast.TrimStart(']');
TailForecast = TailForecast.Trim();
double Tail = Convert.ToDouble(TailForecast);

// This is the final setpoint that needs to be sent to the HMI
double L2Hop = (L2H + Head) / 2 + FixedErrorH;
double L2Top = (L2T + Tail) / 2 + FixedErrorT;

// This is for the precaution
if (L2Hop >= 550 || L2Top >= 400)
{
    L2Hop = 550;
    L2Top = 400;
}

// Write the output values as calculated above into the text file.
string[] output = { Convert.ToString(L2Hop), Convert.ToString(L2Top) };
System.IO.File.WriteAllLines(@outputFilePath, output);

// Display the file contents by using a foreach loop.
System.Console.WriteLine("The forecasted values of Head and Tail setpoints are-");
foreach (string line in lines)
{
    Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
}

// Display the final setpoints for the Head and Tail Cut.
System.Console.WriteLine("The final setpoints of Head and Tail are-");
foreach (string line in output)
{

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        Console.WriteLine("\t" + line); // Use a tab to indent each line of the file.
    }

    // Writing the new value to the file and removing the old one from it.
    var file = new List<string>(System.IO.File.ReadAllLines(@headFilePath));
    file.RemoveAt(1);
    File.WriteAllLines(@headFilePath, file.ToArray());

    string newContent = L2New[0];
    File.AppendAllText(@headFilePath, newContent);

    // Removing the oldest observation of setpoint and adding the latest one (FIFO).
    file = new List<string>(System.IO.File.ReadAllLines(@tailFilePath));
    file.RemoveAt(1);
    File.WriteAllLines(@tailFilePath, file.ToArray());

    newContent = L2New[1];
    File.AppendAllText(@tailFilePath, newContent);

    //System.Threading.Thread.Sleep(3000);
}

//-----
// Similarly we can declare more grade and there corresponding data base file paths.
// For any other input, that isnt declared initially.
else
{
    Console.WriteLine("Unspecified grade.");
}

//-----

// Function for starting the new form that displays output.
// If not required just comment the code written in the next two lines.
Application.EnableVisualStyles();
Application.Run(new Form1());

return 0;
}

```

```

//-----
// For initialising the R Engine in, to to process the setpoints and produce the forecasted value.
// R Version 3.4.0 needs to be pre-installed before using this part of the code, it is used to run the
R Script.
public static void ExecuteScriptFile(string scriptFilePath, string paramForScript1, string
paramForScript2, string paramForScript3)
{
    using (var en = REngine.GetInstance())
    {
        var args_r = new string[3] { paramForScript1, paramForScript2, paramForScript3 };
        var execution = "source('" + scriptFilePath + "')";
        en.SetCommandLineArguments(args_r);
        en.Evaluate(execution);
    }
}
}

```