

Authorized Field Change

AFC G-05904 Revised

Date: November, 2005

Subject File: FRONT END

Subject: 8600 HPV Models Built Before November 22, 2004 May Develop Cracks Along the Rear Bottom Edge of the Fender Extension

Model: 8600

End Date: 11/22/2004

DESCRIPTION

DESCRIPTION OF REVISION:

Revised text in Step 2A of the Service Procedure.

8600 HPV Models, built before November 22, 2004, may develop cracks in the fender extension along the rear bottom edge under normal usage (Figure 1).

Depending on the extent of the cracks, the fender extension may be repaired or may require replacement.

PARTS INFORMATION

Table 1 Kits for 8600 Models with Various Fuel Tanks and Fuel Tank , Air Tank Configurations

Part Number	Kit Description	Quantity
8000861R91	Dual Round Fuel Tanks	1
8000862R91	Dual "D" Fuel Tanks	1
8000863R91	Single Round Fuel Tank (RH), Single Air Tank (LH)	1
8000864R91	Single Round Fuel Tank (LH), Single Air Tank (RH)	1
8000865R91	Single "D" Fuel Tank (RH), Single Air Tank (LH)	1
8000866R91	Single "D" Fuel Tank (LH), Single Air Tank (RH)	1

Table 2 Order Fender Extensions from this Table Only if Replacement is Required

Part Number	Description	Quantity
3595337C93	Fender Extension (LH)	1
3557091C4	Fender Extension (RH)	1

NOTE – When repairing the fender extension, order the appropriate kit from Table 1.

When replacing the fender extension (see Table 2), the kit for the fuel tank or fuel tank and air tank configuration must also be ordered (see Table 1).

SERVICE PROCEDURE



WARNING – To avoid property damage, personal injury, or death, park the vehicle on a flat level surface, set the parking brake, turn the engine off, and chock the wheels.

1. The fender extension on both the driver and passenger side should be washed or wiped clean of road dirt.
2. Inspect the fender extension on both sides of the vehicle for cracks.
 - A. If there are no cracks or if cracks only exist along the rear bottom edge of the fender extension and do not extend beyond the 2 1/2 inch guideline shown in Figure 1, refer to Parts Information Table 1 for the appropriate kit and TSI-05-09-01R for the Service Procedure.
 - B. If cracks exist along the rear bottom edge of the fender extension and extend beyond the 2 1/2 inch guideline shown in Figure 1 and / or other cracks are present, install a new fender extension(s) (Table 2). Refer to Service Section S09008 for the Remove and Install Procedure and Parts Information Table 1 for the appropriate fuel tank or fuel tank, air tank kit to be installed.

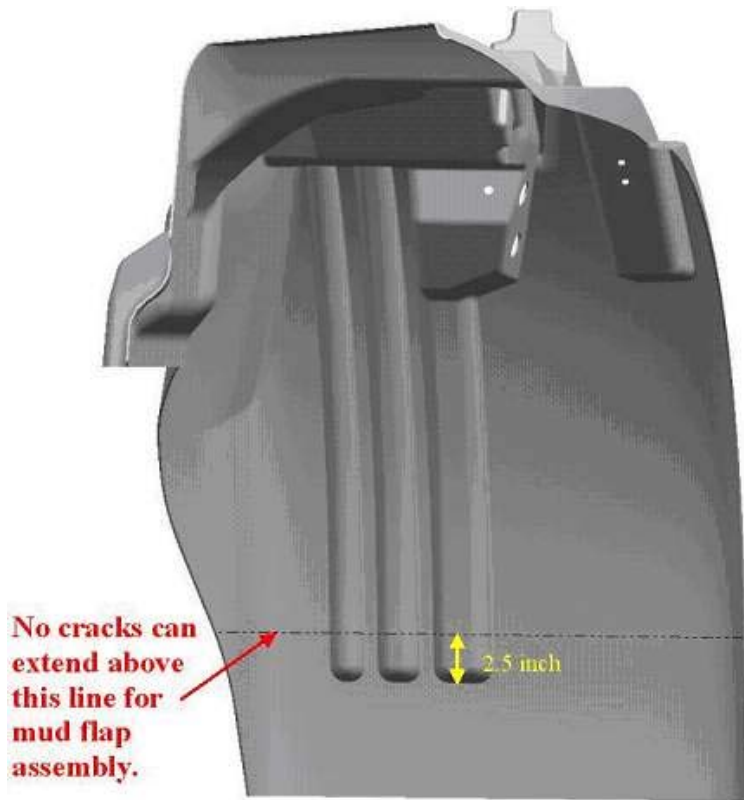


Figure 1 Fender Extension

Operation number must appear on all claims.

Table 3 Labor Information

Operation No.	Description	Time
A40-05904-1	Repair Bottom Edge of Fender Extension and Install Mud Flap (One Side)	0.70 Hr.
A40-05904-2	Remove, Install and Paint New Fender Extension (One Side)	2.10 Hrs.

ADMINISTRATIVE PROCEDURE

Expense is to be charged to Warranty. Claims are to be submitted in the normal manner, making reference to Authorized Field Change Number G-05904.

It is important that the coding be completed properly to assist in processing the warranty claim. Complete instructions will be found in the Warranty Manual, Section 7-1. Special attention should be given to Items 39 through 44.

To assure this important improvement is made in a timely manner, all claims for G-05904 activity must be submitted by October 31, 2006 or within the normal warranty period for the vehicle, if after October 31, 2006.

GROUP	NOUN	C	WARR.	TP	PAD
GROUP Enter number G—	NOUN Leave blank	C (CAUSE) Enter either 1, 2, 3. (see below)	WARRANTY (Warranty Code) Enter 40.	TYPE PART Enter P for type part causing failure.	PAD Enter 100
		1. Inspected (No repair required).			
		2. Inspected and repaired.			
		3. Defective part from parts stock.			

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