

Technical Service Information



TSI-03-13-04

Date: July, 2003

Subject File: TRANSMISSION

Subject: Eaton Lightning Series Transmission, Codes 13GPB, 13GPC, 13GPD, 13GML, 13GMM, AND 13GMN, Clutch Access Cover Installation

Model: 8500

Model: 8600

Model: 9200i

Model: 9400i

Model: 9900i

Model: 9900ix

Unit Code: 13GPB

Unit Code: 13GPC

Unit Code: 13GPD

Unit Code: 13GML

Unit Code: 13GMM

Unit Code: 13GMN

DESCRIPTION

NOTICE

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Information Bulletin

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Date: May 13, 2003**FSUD:** 2003-AT-4114**Bulletin Type: Service****TAIB-0805**

Topic: Lightning Series clutch access cover installation

Issue/Background:**P/N 4304197**

On Lightning series transmissions (FRLO(F)-1x410C) technicians have had questions regarding installation of the clutch access (hand-hole) cover.

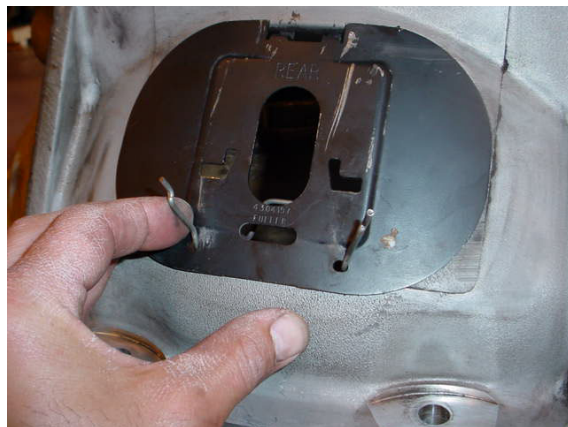
Correction/Action:

REMOVAL: The access cover is easily removed by pulling it out of the clutch housing opening.

INSTALLATION: Follow the steps shown in the illustrations below to insure the cover is correctly locked in place.



STEP 1 Squeeze the spring tabs together and remove from the slots.



STEP 2 Rotate the spring down, install the cover with the tabs to the REAR as stamped on the cover then reinstall the spring tabs into the slots.

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