

Authorized Field Change

INTERNATIONAL

AFC G-01904

Date: June, 2001

Subject File: FRONT END SHEET METAL

Subject: Revision to the Grille to Hood Attachment to Prevent Grille Stress Cracks on 4300 and 4400 Models Built Between October 24, 2000 and April 11, 2001

Model: 4300

Start Date: 10/ 24/2000 End Date: 04/11/2001

Model: 4400

Start Date: 10/ 24/2000 End Date: 04/11/2001

DESCRIPTION

4300 and 4400 Models built between October 24, 2000 and April 11, 2001 may develop grille stress cracks at both the upper and lower attachment points. This service procedure revises the grille attachment method and isolates the grille to prevent cracking.

PARTS INFORMATION

Table 1

Part Number	Description	Quantity
8000823R91	Grille Kit, Contains the Following:	1
2507300R1	Instructions (1)	
3565110C1	Well-nuts (4)	
3565835C1	Bolt (4)	

SERVICE PROCEDURE



WARNING – To prevent personal injury or property damage, park the vehicle on a level surface, set the parking brake and chock the wheels.

SERVICE PROCEDURE (CONT.)

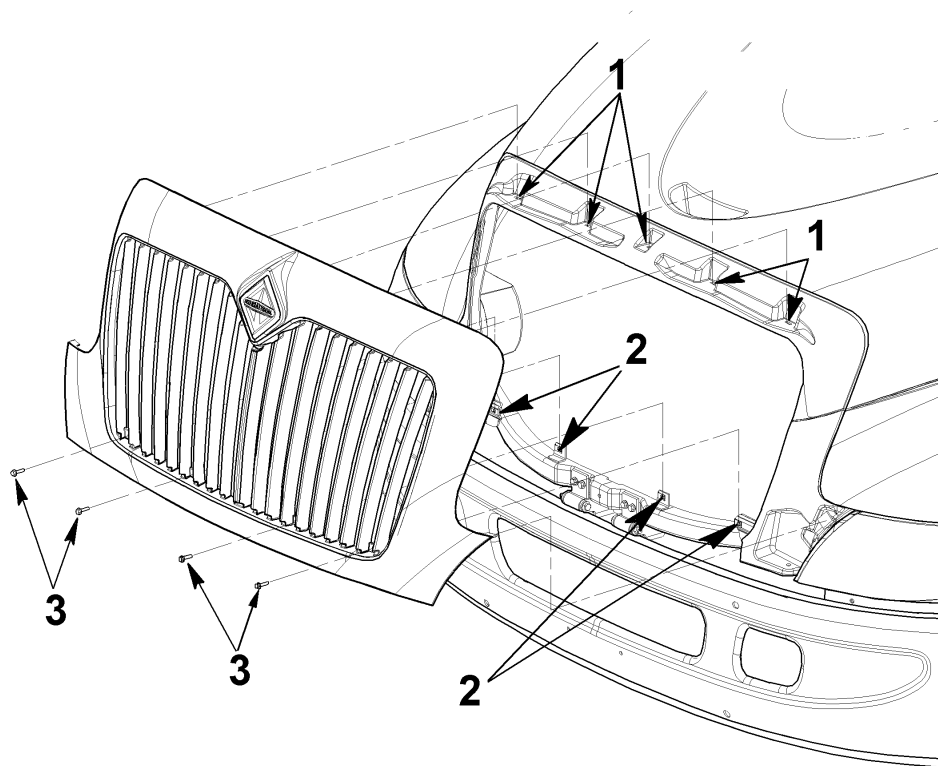


Figure 1 Grille Installation

- 1. GRILLE MOUNTING TABS
- 2. LOWER GRILLE MOUNTING HOLES
- 3. GRILLE MOUNTING BOLTS

1. Remove the four grille mounting bolts (Figure 1, Item 3).
2. Remove grille by lifting the grille up and outward from the mounting tabs (Figure 1, Item 1). Set the grille aside for re-installation.
3. Enlarge the lower grille mounting holes (Figure 1, Item 2) to 0.5 inch diameter.
4. Install four well-nuts, from Kit Part Number 8000823R91, into the lower grille mounting holes. The well-nut flange must be flush against the mounting hole surface.
5. Install the grille with four new mounting bolts from kit Part Number 8000823R91. Tighten until snug.

Operation number must appear on all claims.

Table 2 Labor Information

Operation No.	Description	Time
A40-01904-1	Replace Grille Mounting Hardware	0.3 Hr.

ADMINISTRATIVE PROCEDURE

Expense is to be charged to Warranty. Claims are to be submitted in the normal manner, making reference to Authorized Field Change Number G-01904.

It is important that the coding be completed properly to assist in processing the warranty claim. Complete instructions will be found in the Warranty Manual, Section 7-1. Special attention should be given to Items 39 through 44.

To assure this important improvement is made in a timely manner, all claims for G-01904 activity must be submitted by September 30, 2004 or within the normal warranty period for the vehicle, if after September 30, 2004.

GROUP	NOUN	C	WARR.	TP	PAD
GROUP Enter number G—	NOUN Leave blank	C (CAUSE) Enter either 1, 2, 3. (see below)	WARRANTY (Warranty Code) Enter 40.	TYPE PART Enter P for type part causing failure.	PAD Enter 100
		1. Inspected (No repair required).			
		2. Inspected and repaired.			
		3. Defective part from parts stock.			

Distribution: All except J-81

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