



VEHICLE RECALL

INTERIM ACTION G-04521

February 2005

**SUBJECT: INTERIM ACTION SAFETY RECALL (U.S., EXPORT)
CAB MOUNTS on certain 4000, 7000, and 8000
Series Models built 1/16/2004 thru 11/1/2004**

DEFECT DESCRIPTION

During the assembly of the vehicle, the front cab mounting fasteners may not have been tightened sufficiently. This hardware connects the cab to a cast bracket that is connected to the rubber portion of the cab mount. Normal use of the vehicle may result in under-tightened fasteners loosening and falling out. If any fasteners are loose or missing, the cab may separate from the vehicle's chassis during a vehicle crash. This may result in **property damage, personal injury or death.**

Part availability for the Final Remedy is not projected until late April 2005. At that time you will be notified again regarding the procedure for the Final Remedy.

MODELS INVOLVED

This Interim Action involves 4400, 7300, 7400, 7500, 7600, 7700, 8500, and 8600 models built between 1/16/2004 and 11/1/2004 with high or mid-high cab mounting systems.

OWNER NOTIFICATION

International Truck and Engine Corporation will notify owners of these vehicles about this campaign. A copy of the owner letter is attached. During the recall process, a listing of owner names and addresses will be furnished to the involved dealers to enable dealers to follow up with owners and have the vehicles corrected. You must limit the use of this listing to this campaign because the list may contain information obtained from state motor vehicle registration records and the use of such motor vehicle registration data for purposes other than this campaign is a violation of law in several states.

PARTS INFORMATION

The part required for this recall is:

Part Number	Part Description	Quantity
30745R2	BOLT, M12 X 35 FLG HD	As Necessary, See Service Procedure

OR

Part Number	Part Description	Quantity
3552011C1	BOLT, CAB MTG M12X1.75 37MM	As Necessary, See Service Procedure

Current PDC stock of the above parts is limited. The majority of units in this interim action may not have any missing bolts. If PDC stock is depleted and a unit requires bolts, a locally sourced metric, class 10.9, fully threaded, flanged head, M12 x1.75 x 35mm long can be used until the final remedy is released.

SERVICE PROCEDURE



WARNING:

TO PREVENT SERIOUS EYE INJURY, ALWAYS WEAR SAFE EYE PROTECTION WHEN YOU PERFORM VEHICLE MAINTENANCE OR SERVICE.



WARNING:

TO PREVENT UNEXPECTED MOVEMENT OF THE VEHICLE AND POSSIBLE SERIOUS PERSONAL INJURY OR DEATH, BLOCK THE WHEELS TO PREVENT THE VEHICLE FROM MOVING IN BOTH DIRECTIONS.

1. Remove the Fender Extensions. Mid-High mounted cabs (4400, 7300, 7400, 7500, 8500) will have three (3) fasteners attaching each fender extension while High mounted cabs (7600, 7700, 8600) will have four (4) fasteners for each fender extension.
2. While following the Bolt Torque Pattern defined below, tighten **ONE** cab mounting bolt at a time. Torque bolt to **115-120 LbF-Ft (156-163 Nm)**.
3. Repeat step 2 until all sixteen (16) cab mounting bolts are properly torqued.
4. Replace and torque missing bolts as necessary.
5. Reinstall the fender extensions.
6. Refer to the following figures for more information:

<i>Bolt Torque Pattern per Side</i>	<i>Cab Mount Bolt Location</i>
1 st	Lower, Inner, Rear
2 nd	Lower, Inner, Forward
3 rd	Lower, Outer, Rear
4 th	Lower Outer, Forward
5 th	Upper, Inner Rear
6 th	Upper, Inner, Forward
7 th	Upper, Outer, Rear
8 th	Upper, Outer, Forward

Table 1

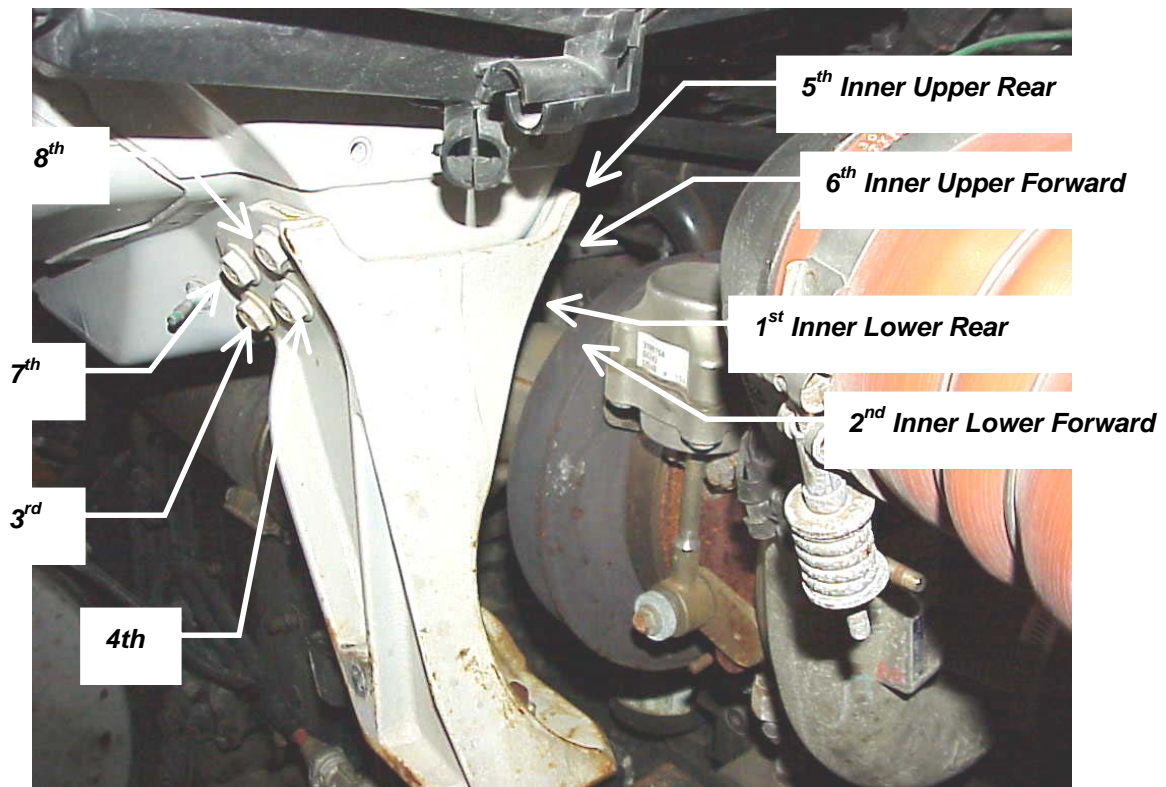
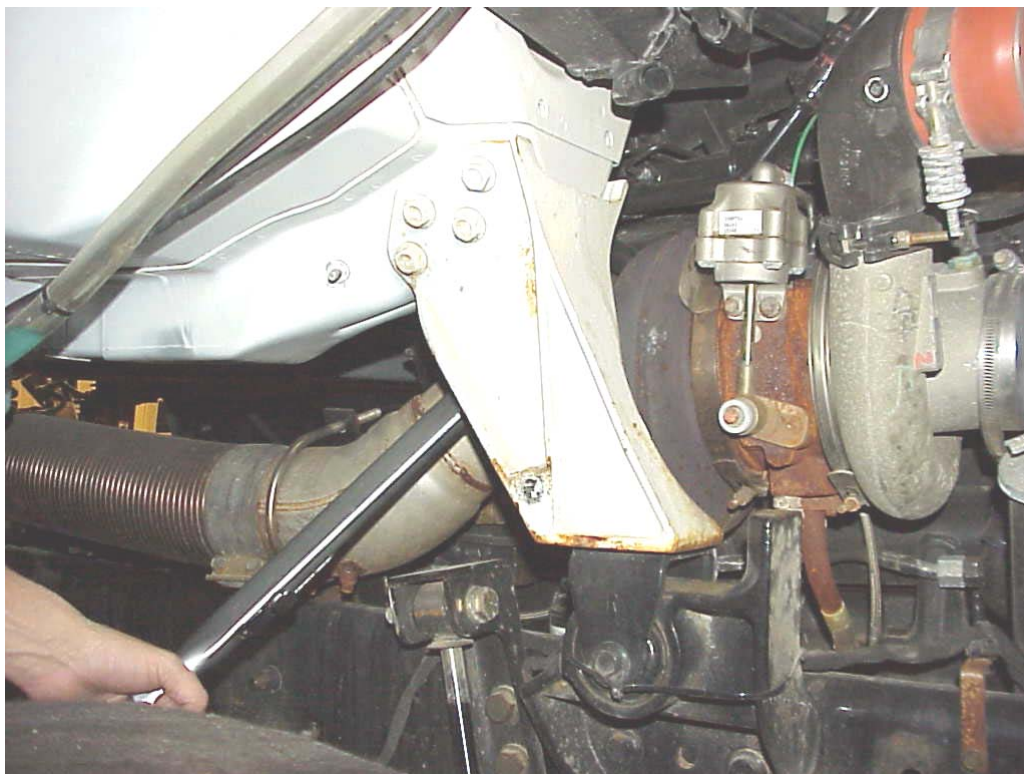
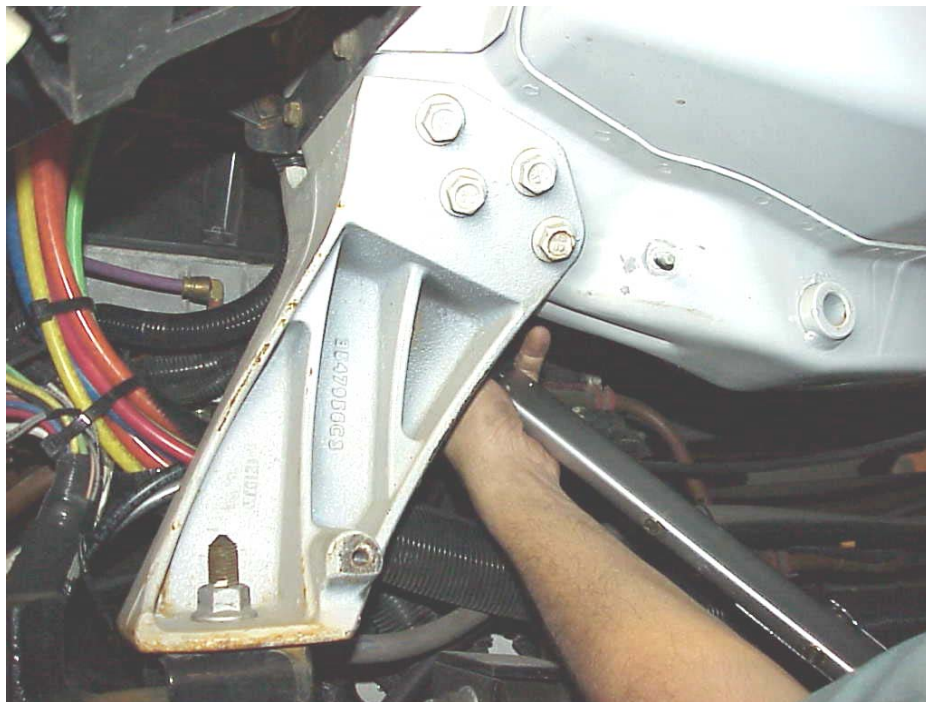


Figure 1 – Bolt Torque Pattern



**Figure 2 – Access Inner Bolts from Under and Behind Mounts
(Passenger Side Shown)**



**Figure 3 – Access Inner Bolts from Under and Behind Mounts
(Driver's Side Shown)**

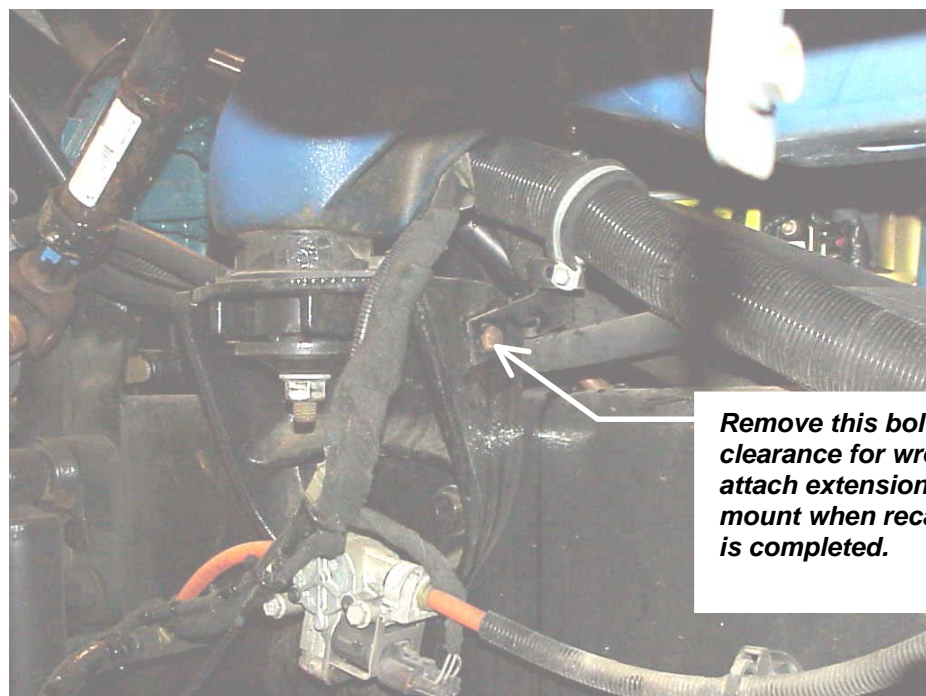


Figure 4 – You may need to remove extension clip as indicated for torque wrench clearance. *This is on Mid-Mount Cabs ONLY.*

END OF SERVICE PROCEDURE

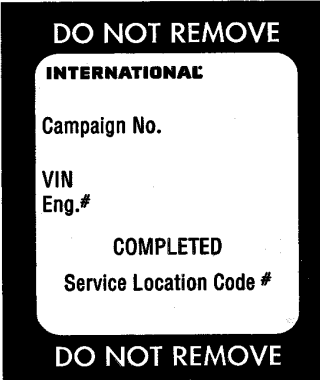
LABOR INFORMATION

<u>Operation No.</u>	<u>Description</u>	<u>Time</u>
A40-04521-1	<i>Perform Interim Action Service on Cab Mounts</i>	0.7 hr

CAMPAIGN IDENTIFICATION LABEL

*Each vehicle corrected in accordance with this campaign **must be** marked with a CTS-1075 Campaign Identification Label.*

Complete the label and attach on a clean surface next to the vehicle identification number (VIN) plate.

A black rectangular label with a white central area. The text is as follows: "DO NOT REMOVE" at the top, "INTERNATIONAL" in bold below it, "Campaign No." followed by a line, "VIN" followed by a line, "Eng.#" followed by a line, "COMPLETED" in bold, "Service Location Code #" followed by a line, and "DO NOT REMOVE" at the bottom.

DO NOT REMOVE
INTERNATIONAL
Campaign No. _____
VIN _____
Eng.# _____
COMPLETED
Service Location Code # _____
DO NOT REMOVE

ADMINISTRATIVE/DEALER RESPONSIBILITIES (U.S. & POSSESSIONS)

Proceed immediately to make necessary correction to units in inventory. **All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery.** If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified **IMMEDIATELY** from your dealer location.

Dealers must correct all vehicles subject to this campaign at no charge to the owner, regardless of mileage, age of vehicle, or ownership, from this time forward.

The National Traffic and Motor Vehicle Safety Act, as amended, provides that each vehicle that is subject to a vehicle recall campaign must be adequately **repaired** within a reasonable time after the owner has tendered it for repair. A failure to adequately repair within **60 days** after a tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not adequately repaired within 60 days, the owner may be entitled to **replacement** with an identical or reasonable equivalent vehicle at no charge, or to a **refund** of the purchase price less a reasonable allowance for depreciation.

However, consistent with the customer notification, dealers are expected to complete the repairs on the mutually agreed upon service date.

To avoid having to replace an owner vehicle or refund the purchase price, every effort must be made to promptly schedule an appointment with each owner to repair his or her vehicle as soon as possible.

WARRANTY CLAIMS

Refer to Dealer Warranty Manual for procedures to conduct Recall Campaigns.

It is important that the Recall Coding be completed properly to assist in processing the warranty claim. Complete instructions will be found in the Warranty Manual, Section 7-1. Special attention should be given to Items 39 through 44:

GROUP	NOUN	C	WARR.	TP	PAD
Enter number G—	Leave blank	Enter either 1, 2, 3. (see below)	Warranty (Warranty Code) Enter 40.	Type Part Enter P for type part causing failure.	Enter 100

1. Inspected (No repair required).

2. Inspected and repaired.

3. Defective part from parts stock.

ADMINISTRATIVE/DISTRIBUTOR RESPONSIBILITY (EXPORT)

Proceed immediately to make necessary correction to units in inventory. All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery. If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified from your distributor location.

Export locations are to submit warranty claims in the usual manner making reference to this recall number.

We ask for your full cooperation and follow-up to this important subject matter. If you have any questions or need further assistance, please contact the Regional Service Manager at your regional office.

INTERNATIONAL TRUCK AND ENGINE CORPORATION