

# Authorized Field Change

AFC G-06912

**Date:** October, 2006

**Subject File:** TRANSMISSION

**Subject:** Inspect For Possible Missing Bolt at Rear Mount Pad

Model: 9200i, 9400i, 9900i

Start Date: 07/19/2006 End Date: 08/18/2006

## DESCRIPTION

Possible oil leakage from the top right rear of the transmission due to missing rear mounting pad bolts.

This AFC applies to all 9200i, 9400i, 9900i models built at Chatham from 7/19/06 to 8/18/06 with the Fuller FR model 10 speed transmission. These can be identified by the blue color metric bolts on the rear cover.

## PARTS INFORMATION

Table 1

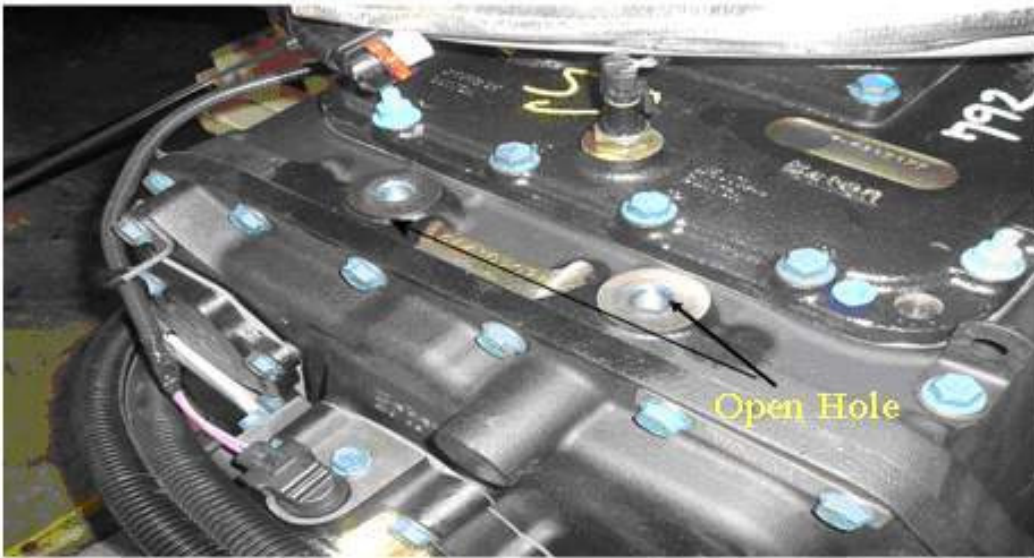
Description	Quantity
M16x1.5 25.4 mm Bolts	Two

## SERVICE PROCEDURE



**WARNING** – To avoid personal injury or death, shift transmission to park or neutral, set the parking brake, and block the wheels before doing diagnostic or service procedures.

## SERVICE PROCEDURE (CONT.)



**Figure 1**

1. Visually check transmission mounting pad for bolts.
2. If bolts are present and no signs of leak, release unit.
3. If bolts are missing, check transmission fluid level. If fluid is within 1 inch of fill plug, top off with correct fluid. Install M16x1.5 25.4 mm or shorter bolt in each hole. (Make sure to use sealant on bolt threads.) Torque bolt to 50 lbf-ft and release unit.
4. If bolts are missing and fluid level is lower than 1 inch below the fill plug or the fluid is contaminated with water, drain the fluid. Pull PTO cover and inspect gears for wear. If gears are not damaged, install PTO cover and fill with new fluid. Install M16x1.5 25.4 mm or shorter bolts in each hole. (Make sure to use sealant on bolt threads.) Torque to 50 lbf-ft and release unit.
5. If gear damage is found, repair as needed.

Operation number must appear on all claims.

**Table 2 Labor Information**

Operation No.	Description	Time
A40-06912-1	Inspection only	0.3 Hr.
A40-06912-2	Install bolts and check fluid	0.4 Hr.
A40-06912-3	Install bolts, check and add fluid	0.5 Hr.
A40-06912-4	Drain fluid, pull PTO cover, and check for gear damage	0.8 Hr.

Only one labor operation can be used on the claim.

### ADMINISTRATIVE PROCEDURE

Expense is to be charged to Warranty. Claims are to be submitted in the normal manner, making reference to Authorized Field Change Number G-06912.

It is important that the coding be completed properly to assist in processing the warranty claim. Complete instructions will be found in the Warranty Manual, Section 7-1. Special attention should be given to Items 39 through 44.

To assure this important improvement is made in a timely manner, all claims for G-06912 activity must be submitted by October 31, 2007 or within the normal warranty period for the vehicle, if after October 31, 2007.

GROUP	NOUN	C	WARR.	TP	PAD
GROUP Enter number G—	NOUN Leave blank	C (CAUSE) Enter either 1, 2, 3. (see below)	WARRANTY (Warranty Code) Enter 40.	TYPE PART Enter P for type part causing failure.	PAD Enter 100
		1. Inspected (No repair required).			
		2. Inspected and repaired.			
		3. Defective part from parts stock.			

Distribution: All except J-81  
Reproduction: Not required.