

Authorized Field Change

INTERNATIONAL

AFC G-01907

Date: June, 2001

Subject File: CAB

Subject: Mounting Bolt Replacement for Driver and Passenger Side Cab Entry Steps on 4300 and 4400 Models Built Before April 11, 2001

Model: 4300

End Date: 04/11/2001

Model: 4400

End Date: 04/11/2001

DESCRIPTION

The cab entry step mounting bolts used on 4300 and 4400 Models built before April 11, 2001 have reduced thread engagement which may result in the cab entry steps rattling during operation.

PARTS INFORMATION

Table 1 **Parts Information**

Part Number	Description	Quantity
8000822R91	Mounting Bolt Kit (Contains 16 Bolts)	1

SERVICE PROCEDURE

1. Remove and replace the 4 cab entry step mounting bolts on each step (Figure 1) with the bolts from Kit Part Number 8000822R91. Re-use the current U-nut when replacing bolts.
2. Tighten the bolts to 174 to 212 Lbf-in (19.6 to 24 Nm).

SERVICE PROCEDURE (CONT.)

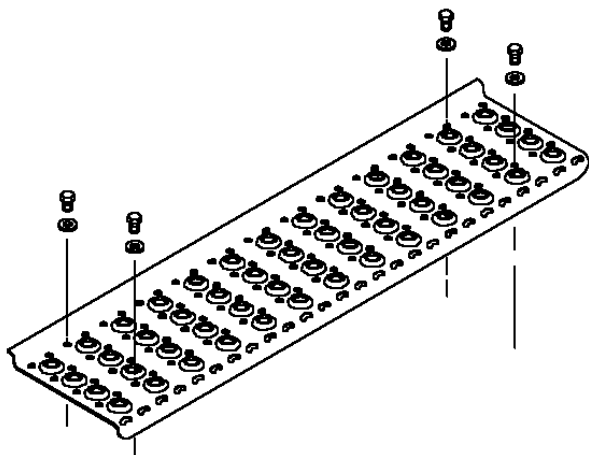


Figure 1 Replace Four Mounting Bolts on Each Step

Operation number must appear on all claims.

Table 2 Labor Information

Operation No.	Description	Time
A40-01907-1	Remove and Replace 16 Mounting Bolts	0.5 Hr.

ADMINISTRATIVE PROCEDURE

Expense is to be charged to Warranty. Claims are to be submitted in the normal manner, making reference to Authorized Field Change Number G-01907.

It is important that the coding be completed properly to assist in processing the warranty claim. Complete instructions will be found in the Warranty Manual, Section 7-1. Special attention should be given to Items 39 through 44.

To assure this important improvement is made in a timely manner, all claims for G-01907 activity must be submitted by September 30, 2004 or within the normal warranty period for the vehicle, if after September 30, 2004.

GROUP	NOUN	C	WARR.	TP	PAD
GROUP Enter number G—	NOUN Leave blank	C (CAUSE) Enter either 1, 2, 3. (see below)	WARRANTY (Warranty Code) Enter 40.	TYPE PART Enter P for type part causing failure.	PAD Enter 100
		1. Inspected (No repair required).			
		2. Inspected and repaired.			
		3. Defective part from parts stock.			

Distribution: All except J-81

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