# **Authorized Field Change**



AFC G-04908

Date: October, 2004

Subject File: BRAKES

Subject: CE Bus Models, Built at the Tulsa Assembly Plant, Between January 22, 2001 and July 14, 2004 with Air Brakes or Optional Air Compressor may have a Pipe Plug in the Air Governor Exhaust Port

Model: CE Bus

Start Date: 01/22/2001 End Date: 07/14/2004

#### **DESCRIPTION**

Certain 3000 CE Bus Models, built at the Tulsa Assembly Plant, between January 22, 2001 and July 14, 2004 with air brakes or optional air compressor may have a pipe plug in the air governor exhaust port. Removal of the pipe plug from the air governor will improve the service life of the air compressor.

### SERVICE PROCEDURE



WARNING - To avoid property damage, personal injury, or death, park the vehicle on a flat level surface, set the parking brake, turn the engine off, and chock the wheels.

WARNING - To avoid property damage, personal injury, or death, bleed the air system before servicing the compressor or air system components.

1. Locate and remove the pipe plug from the air governor exhaust port (Figure 1).

## **SERVICE PROCEDURE (CONT.)**



Figure 1 Remove Pipe Plug from Exhaust Port (Arrow)

2. Check compressor and air dryer for normal operation.

Operation number must appear on all claims.

**Table 1 Labor Information** 

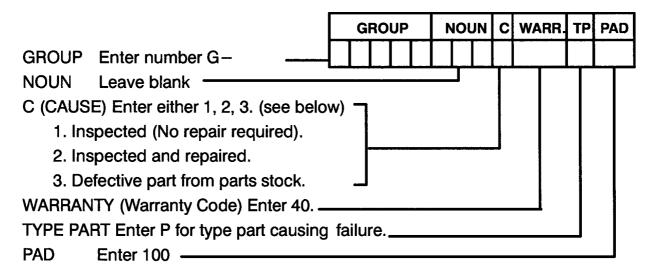
Operation No.	Description	Time
A40-04908-1	Remove Pipe Plug from Air Governor Exhaust Port	0.3 Hr.

#### **ADMINISTRATIVE PROCEDURE**

Expense is to be charged to Warranty. Claims are to be submitted in the normal manner, making reference to Authorized Field Change Number G-04908

It is important that the coding be completed properly to assist in processing the warranty claim. Complete instructions will be found in the Warranty Manual, Section 7–1. Special attention should be given to Items 39 through 44.

To assure this important improvement is made in a timely manner, all claims for G-04908 activity must be submitted by October 31, 2005 or within the normal warranty period for the vehicle, if after October 31, 2005.



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Distribution: All except J-81 Reproduction: Not required.