

Sun Mark Stainless Pvt Ltd.

Survey No. 219-205, Near Sintax Health Care,Indrad, Ta. Kadi, D Mehsana-382715, Gujarat.

Daily Mill Production Report

Date : 02-12-2022

MILL No: 1				OPERATOR NO. OPERATOR-1/OPERATOR-1										SHIFT Both							
COIL No.	HEAT No.	GRADE	SIZE	WIDTH	THK	SIZE/OD	LEN	COIL WEIGHT(Kgs.)	IN TIME	OUT TIME	NOS	PIPES WEIGHT(Kgs.)	SHORT LENGTH			SCRAP WIGHT(Kgs.)	WELDING PARAMETERS				REMARKS
													FEET	PCS	Kgs.		NO OF TOUCH	SPEED MTR/MIN	CURRENT 'AMP'	VOLTAGE 'V'	
19483905	***r2**	304 S2	Coil	224.00	2.85		20.00	3696			120	3665.0	3 TO 10	***r12**	***r13**	6.0	0	0.000			
			ACTUAL	***r16**	***r17**	114.30							10 TO 18	***r27**	***r28**		-	-	-	-	
				18 TO 19.5	***r29**	***r30**															
19483205	***r2**	304 S2	Coil	224.00	2.85		20.00	3684			101	3051.0	3 TO 10	***r12**	***r13**	18.0	40	4560.000	23	56	Test Rem
			ACTUAL	***r16**	***r17**	73.03							10 TO 18	***r27**	***r28**		-	-	-	-	
				18 TO 19.5	***r29**	***r30**															
			Coil										3 TO 10								
			ACTUAL										10 TO 18								
				18 TO 19.5																	

Sr. No	From	To	STOPAGE REASASON	TOTAL HOURS
1				
2				
3	13-02-2023 02:21 PM	14-02-2023 02:15 PM		23:54:00
4				

CYLINDER NO	GAS	IN TIME	OUT TIME

Coil NO.	FL(%)	SL(%)	SC(%)	B.LOSS(%)	YIELD(%)
19483905	99.16	0.43	0.16	0	0.99
19483205	82.82	1.49	0.49	0.15	0.83

SUPERVISER SIGN :

AUTHORITY SIGN :