

Sun Mark Stainless Pvt Ltd.														Survey No. 219-205, Near Sintax Health Care,Indrad, Ta. Kadi, D Mehsana-382715, Gujarat.														Daily Mill Production Report														Date : 06-02-2023					
MILL No: 1				OPERATOR NO. /														SHORT LENGTH				SHIFT Both																									
COIL No.	HEAT No.	GRADE	SIZE	WIDTH	THK	SIZE/OD	LEN	COIL WEIGHT(Kgs.)	IN TIME	OUT TIME	NOS	PIPES WEIGHT(Kgs.)	FEET			PCS	Kgs.	SCRAP WIGHT(Kgs.)	WELDING PARAMETERS				REMARKS																								
																			NO OF TOUCH	SPEED MTR/MIN	CURRENT 'AMP'	VOLTAGE 'V'																									
195335-09		304 S2	Coil	224.00	2.86		6.096000	1689	08:00	23:00	54	1634.0	3 TO 10	2	41	15.0	2	900.000	185/188	19.5/23.6	8.36 Mitr 2 Nos RL																										
			ACTUAL	224.00	2.86	73.20							10 TO 18				-	-	-	-																											
			Coil										3 TO 10																																		
			ACTUAL										10 TO 18																																		
													18 TO 19.5																																		
Sr.No				From		To		STOPAGE REASASON		TOTAL HOURS		CYLINDER NO				GAS	IN TIME	OUT TIME	Coil NO.		FL(%)	SL(%)	SC(%)	B.LOSS(%)	YIELD(%)																						
1				06-02-2023 01:00 PM		07-02-2023 08:00 AM		No Material		19:00:00										195335-09		96.74	2.43	0.89	0	0.97																					
2																																															
SUPERVISER SIGN :														AUTHORITY SIGN :																																	