

SUN

MARK

STAINLESS

Survey No. 219-205, Near Sintex Health Care,  
;Indrad, Ta. Kadi. D. Mehsana-382415  
Email : email2pioneer@gmail.com  
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Daily Mill Production Report

Date : ###Dt###

| MILL No: ###MilIno## |              |        |        | OPERATOR NO. ###Oper## |      |         |          |                      |         |             |     |                       |              | SHIFT ###Shift## |      |                      |                    |                  |                  |                |                       |
|----------------------|--------------|--------|--------|------------------------|------|---------|----------|----------------------|---------|-------------|-----|-----------------------|--------------|------------------|------|----------------------|--------------------|------------------|------------------|----------------|-----------------------|
| COIL No.             | HEAT No.     | GRADE  | SIZE   | WIDTH                  | THK  | SIZE/OD | LEN      | COIL<br>WEIGHT(Kgs.) | IN TIME | OUT<br>TIME | NOS | PIPES<br>WEIGHT(Kgs.) | SHORT LENGTH |                  |      | SCRAP<br>WIGHT(Kgs.) | WELDING PARAMETERS |                  |                  |                | REMARKS               |
|                      |              |        |        |                        |      |         |          |                      |         |             |     |                       | FEET         | PCS              | Kgs. |                      | NO OF<br>TOURCH    | SPEED<br>MTR/MIN | CURRENT<br>'AMP' | VOLTAGE<br>'V' |                       |
| 19500903             | Y220113B21-1 | 304-L  | Coil   | 354.00                 | 2.83 |         | 6.096000 | 4054                 |         |             | 50  | 2204.5                | 3 TO 10      | 0                | 0    | 0.0                  | 2                  | 0.000            | 1                | 2              |                       |
|                      |              |        | ACTUAL | 354.00                 | 2.83 | 104.87  |          |                      |         |             |     |                       | 10 TO 18     |                  |      |                      | 4                  | -                | 3                | 4              |                       |
|                      |              |        |        |                        |      |         |          |                      |         |             |     |                       | 18 TO 19.5   |                  |      |                      |                    |                  |                  |                |                       |
| 195335-09            |              | 304 S2 | Coil   | 224.00                 | 2.86 |         | 6.096000 | 1689                 | 08:00   | 23:00       | 54  | 1634.0                | 3 TO 10      | 2                | 41   | 15.0                 | 2                  | 900.000          | 185/188          | 19.5/23.6      | 8.36 Mitr 2<br>Nos RL |
|                      |              |        | ACTUAL | 224.00                 | 2.86 | 73.20   |          |                      |         |             |     |                       | 10 TO 18     |                  |      |                      | 33                 | -                | 44               | 55             |                       |
|                      |              |        |        |                        |      |         |          |                      |         |             |     |                       | 18 TO 19.5   |                  |      |                      |                    |                  |                  |                |                       |
|                      |              |        | Coil   |                        |      |         |          |                      |         |             |     |                       | 3 TO 10      |                  |      |                      |                    |                  |                  |                |                       |
|                      |              |        | ACTUAL |                        |      |         |          |                      |         |             |     |                       | 10 TO 18     |                  |      |                      |                    |                  |                  |                |                       |
|                      |              |        |        |                        |      |         |          |                      |         |             |     |                       | 18 TO 19.5   |                  |      |                      |                    |                  |                  |                |                       |

| Sr. No | From                | To                  | STOPAGE REASASON | TOTAL HOURS |
|--------|---------------------|---------------------|------------------|-------------|
| 1      |                     |                     |                  |             |
| 2      |                     |                     |                  |             |
| 3      | 06-02-2023 01:00 PM | 07-02-2023 08:00 AM | No Material      | 19:00:00    |
| 4      |                     |                     |                  |             |

| CYLINDER NO | GAS | IN TIME | OUT TIME |
|-------------|-----|---------|----------|
|             |     |         |          |
|             |     |         |          |
|             |     |         |          |
|             |     |         |          |
|             |     |         |          |

| Coil NO.  | FL(%) | SL(%) | SC(%) | B.LOSS(%) | YIELD(%) |
|-----------|-------|-------|-------|-----------|----------|
| 19500903  | 54.38 | 0     | 0     | 0.46      | 0.54     |
| 195335-09 | 96.74 | 2.43  | 0.89  | 0         | 0.97     |

SUPERVISER SIGN :

AUTHORITY SIGN :

