

Sun Mark Stainless Pvt Ltd.

Survey No. 219-205, Near Sintax Health Care,Indrad, Ta. Kadi, D Mehsana-382715, Gujarat.

Email : Web :

Daily Mill Production Report

Date : 02-12-2022

| MILL No: 1 | | | | OPERATOR NO. OPERATOR-1/OPERATOR-1 | | | | | | | | | | SHIFT Both | | | | | | | | |
|------------|----------|--------|--------|------------------------------------|-----------|---------|-------|-------------------|---------|----------|-----|--------------------|--------------|------------|-----------|-------------------|--------------------|---------------|---------------|-------------|-----------|----------|
| COIL No. | HEAT No. | GRADE | SIZE | WIDTH | THK | SIZE/OD | LEN | COIL WEIGHT(Kgs.) | IN TIME | OUT TIME | NOS | PIPES WEIGHT(Kgs.) | SHORT LENGTH | | | SCRAP WIGHT(Kgs.) | WELDING PARAMETERS | | | | REMARKS | |
| | | | | | | | | | | | | | FEET | PCS | Kgs. | | NO OF TOUCH | SPEED MTR/MIN | CURRENT 'AMP' | VOLTAGE 'V' | | |
| 19483905 | ##*r2*## | 304 S2 | Coil | 224.00 | 2.85 | | 20.00 | 3696 | | | | 120 | 3665.0 | 3 TO 10 | ##*r12*## | ##*r13*## | 6.0 | 0 | 0.000 | | | |
| | | | | | | | | | | | | | | | | | | | | | | |
| | | | ACTUAL | ##*r16*## | ##*r17*## | 114.00 | | | | | | | | | | | | ##*r19*## | ##*r20*## | ##*r21*## | ##*r22*## | |
| | | | | | | | | | | | | | | 10 TO 18 | ##*r27*## | ##*r28*## | | | | | | |
| | | | | | | | | | | | | | | 18 TO 19.5 | ##*r29*## | ##*r30*## | | | | | | |
| 19483205 | ##*r2*## | 304 S2 | Coil | 224.00 | 2.85 | | 20.00 | 3684 | | | | 101 | 3051.0 | 3 TO 10 | ##*r12*## | ##*r13*## | 18.0 | 40 | 4560.000 | 23 | 56 | Test Rem |
| | | | | | | | | | | | | | | | | | | | | | | |
| | | | ACTUAL | ##*r16*## | ##*r17*## | 73.03 | | | | | | | | | | | | ##*r19*## | ##*r20*## | ##*r21*## | ##*r22*## | |
| | | | | | | | | | | | | | | 10 TO 18 | ##*r27*## | ##*r28*## | | | | | | |
| | | | | | | | | | | | | | | 18 TO 19.5 | ##*r29*## | ##*r30*## | | | | | | |
| | | | Coil | | | | | | | | | | | 3 TO 10 | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | |
| | | | ACTUAL | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | 10 TO 18 | | | | | | | | |
| | | | | | | | | | | | | | | 18 TO 19.5 | | | | | | | | |

| Sr. No | From | To | STOPAGE REASASON | TOTAL HOURS |
|--------|-----------|-----------|------------------|-------------|
| 1 | ##*r31*## | ##*r32*## | ##*r33*## | ##*r35## |
| 2 | | | | |
| 3 | | | | |
| 4 | | | | |
| 5 | | | | |

| CYLINDER NO | GAS | IN TIME | OUT TIME |
|-------------|-----|---------|----------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

| Coil NO. | FL(%) | SL(%) | SC(%) | B.LOSS(%) | YIELD(%) |
|-----------|-----------|-----------|-----------|-----------|-----------|
| ##*r41*## | ##*r42*## | ##*r43*## | ##*r44*## | ##*r45*## | ##*r46*## |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

SUPERVISER SIGN :

AUTHORITY SIGN :