

Address Email : ***Mail*** Web : ***Web***																Daily Mill Production Report										Date : 06-02-2023				
MILL No: 1				OPERATOR NO. /												SHIFT Both														
COIL No.	HEAT No.	GRADE	SIZE	WIDTH	THK	SIZE/OD	LEN	COIL WEIGHT(Kgs.)	IN TIME	OUT TIME	NOS	PIPES WEIGHT(Kgs.)	SHORT LENGTH			SCRAP WIGHT(Kgs.)	WELDING PARAMETERS				REMARKS									
													FEET	PCS	Kgs.		NO OF TOUCH	SPEED MTR/MIN	CURRENT 'AMP'	VOLTAGE 'V'										
19500903	Y220113B21-1	304-L	Coil	354.00	2.83		6.096000	4054			50	2204.5	3 TO 10	0	0	0.0	2	0.000	1	2										
			ACTUAL	354.00	2.83	104.87							10 TO 18				4	-	3	4										
													18 TO 19.5																	
195335-09		304 S2	Coil	224.00	2.86		6.096000	1689	08:00	23:00	54	1634.0	3 TO 10	2	41	15.0	2	900.000	185/188	19.5/23.6	8.36 Mitr 2 Nos RL									
			ACTUAL	224.00	2.86	73.20							10 TO 18				33	-	44	55										
													18 TO 19.5																	
			Coil										3 TO 10																	
			ACTUAL										10 TO 18																	
													18 TO 19.5																	
Sr. No				From		To		STOPAGE REASASON		TOTAL HOURS		CYLINDER NO		GAS	IN TIME	OUT TIME	Coil NO.		FL(%)	SL(%)	SC(%)	B.LOSS(%)		YIELD(%)						
1																		19500903		54.38	0	0	0.46		0.54					
2																		195335-09		96.74	2.43	0.89	0		0.97					
3				06-02-2023 01:00 PM		07-02-2023 08:00 AM		No Material		19:00:00																				
4																														
SUPERVISER SIGN :																AUTHORITY SIGN :														