

Address
Email : ***Mail***
Web : ***Web***

Daily Mill Production Report

Date : 06-02-2023

MILL No: 3				OPERATOR NO. /										SHIFT Both							
COIL No.	HEAT No.	GRADE	SIZE	WIDTH	THK	SIZE/OD	LEN	COIL WEIGHT(Kgs.)	IN TIME	OUT TIME	NOS	PIPES WEIGHT(Kgs.)	SHORT LENGTH			SCRAP WIGHT(Kgs.)	WELDING PARAMETERS				REMARKS
													FEET	PCS	Kgs.		NO OF TOUCH	SPEED MTR/MIN	CURRENT 'AMP'	VOLTAGE 'V'	
19484306	YU292926	304 S2	Coil	78.00	2.60		6.096000	1292			123	1175.3	3 TO 10	0	0	0.0	1	250.000	500	250	
			ACTUAL	78.00	2.60	26.67							10 TO 18				2	-	230	265	
				18 TO 19.5																	
			Coil										3 TO 10								
			ACTUAL										10 TO 18								
				18 TO 19.5																	

Sr. No	From	To	STOPAGE REASASON	TOTAL HOURS
1				
2				

CYLINDER NO	GAS	IN TIME	OUT TIME

Coil NO.	FL(%)	SL(%)	SC(%)	B.LOSS(%)	YIELD(%)
19484306	90.97	0	0	0.09	0.91

SUPERVISER SIGN :

AUTHORITY SIGN :