

###Address\*##  
Email : ###Mail\*##  
Web : ###Web\*##

Daily Mill Production Report

Date : 06-02-2023

| MILL No: 1 |              |        |            | OPERATOR NO. / |      |         |          |                   |         |          |     |                    |              |     |      | SHIFT Both        |                    |               |               |             |                       |
|------------|--------------|--------|------------|----------------|------|---------|----------|-------------------|---------|----------|-----|--------------------|--------------|-----|------|-------------------|--------------------|---------------|---------------|-------------|-----------------------|
| COIL No.   | HEAT No.     | GRADE  | SIZE       | WIDTH          | THK  | SIZE/OD | LEN      | COIL WEIGHT(Kgs.) | IN TIME | OUT TIME | NOS | PIPES WEIGHT(Kgs.) | SHORT LENGTH |     |      | SCRAP WIGHT(Kgs.) | WELDING PARAMETERS |               |               |             | REMARKS               |
|            |              |        |            |                |      |         |          |                   |         |          |     |                    | FEET         | PCS | Kgs. |                   | NO OF TOUCH        | SPEED MTR/MIN | CURRENT 'AMP' | VOLTAGE 'V' |                       |
| 19500903   | Y220113B21-1 | 304-L  | Coil       | 354.00         | 2.83 |         | 6.096000 | 4054              |         |          | 50  | 2204.5             | 3 TO 10      | 0   | 0    | 0.0               | 2                  | 0.000         | 1             | 2           |                       |
|            |              |        | 10 TO 18   |                |      | 4       |          |                   |         |          |     |                    | -            | 3   | 4    |                   |                    |               |               |             |                       |
|            |              |        | 18 TO 19.5 |                |      |         |          |                   |         |          |     |                    |              |     |      |                   |                    |               |               |             |                       |
| 195335-09  |              | 304 S2 | Coil       | 224.00         | 2.86 |         | 6.096000 | 1689              | 08:00   | 23:00    | 54  | 1634.0             | 3 TO 10      | 2   | 41   | 15.0              | 2                  | 900.000       | 185/188       | 19.5/23.6   | 8.36 Mitr<br>2 Nos RL |
|            |              |        | 10 TO 18   |                |      | 33      |          |                   |         |          |     |                    | -            | 44  | 55   |                   |                    |               |               |             |                       |
|            |              |        | 18 TO 19.5 |                |      |         |          |                   |         |          |     |                    |              |     |      |                   |                    |               |               |             |                       |
|            |              |        | Coil       |                |      |         |          |                   |         |          |     |                    | 3 TO 10      |     |      |                   |                    |               |               |             |                       |
|            |              |        | 10 TO 18   |                |      |         |          |                   |         |          |     |                    |              |     |      |                   |                    |               |               |             |                       |
|            |              |        | 18 TO 19.5 |                |      |         |          |                   |         |          |     |                    |              |     |      |                   |                    |               |               |             |                       |

|        |                     |                     |                  |             |
|--------|---------------------|---------------------|------------------|-------------|
| Sr. No | From                | To                  | STOPAGE REASASON | TOTAL HOURS |
| 1      |                     |                     |                  |             |
| 2      |                     |                     |                  |             |
| 3      | 06-02-2023 01:00 PM | 07-02-2023 08:00 AM | No Material      | 19:00:00    |
| 4      |                     |                     |                  |             |

|             |     |         |          |
|-------------|-----|---------|----------|
| CYLINDER NO | GAS | IN TIME | OUT TIME |
|             |     |         |          |
|             |     |         |          |
|             |     |         |          |
|             |     |         |          |
|             |     |         |          |
|             |     |         |          |

|           |       |       |       |           |          |
|-----------|-------|-------|-------|-----------|----------|
| Coil NO.  | FL(%) | SL(%) | SC(%) | B.LOSS(%) | YIELD(%) |
| 19500903  | 54.38 | 0     | 0     | 0.46      | 0.54     |
| 195335-09 | 96.74 | 2.43  | 0.89  | 0         | 0.97     |

SUPERVISER SIGN :

AUTHORITY SIGN :

