

SUN

MARK

STAINLESS

Survey No. 219-205, Near Sintex Health Care,
;Indrad, Ta. Kadi. D. Mehsana-382415
Email : email2pioneer@gmail.com
Web :

Daily Mill Production Report

Date : 21-05-2023

MILL No: 4				OPERATOR NO. /										SHIFT Both							
COIL No.	HEAT No.	GRADE	SIZE	WIDTH	THK	SIZE/OD	LEN	COIL WEIGHT(Kgs.)	IN TIME	OUT TIME	NOS	PIPES WEIGHT(Kgs.)	SHORT LENGTH			SCRAP WIGHT(Kgs.)	WELDING PARAMETERS				REMARKS
													FEET	PCS	Kgs.		NO OF TOURCH	SPEED MTR/MIN	CURRENT 'AMP'	VOLTAGE 'V'	
195547-10	6U419	304-L	Coil	100.00	2.56		6.096000	1127	02:35	02:00	85	1086.0	3 TO 10	3	15	10.0	0	0.000			
			ACTUAL	100.00	2.56	33.40							10 TO 18				0	-			
				18 TO 19.5																	
195547-09	6U419	304-L	Coil	100.00	2.56		6.096000	1127	02:25	03:45	85	1080.0	3 TO 10	3	19	15.0	0	0.000			
			ACTUAL	100.00	2.56	33.40							10 TO 18				0	-			
				18 TO 19.5																	
			Coil										3 TO 10								
			ACTUAL										10 TO 18								
				18 TO 19.5																	

Sr. No	From	To	STOPAGE REASASON	TOTAL HOURS
1	21-05-2023 04:24 PM	21-05-2023 04:24 PM		00:00:00
2				
3	21-05-2023 04:22 PM	21-05-2023 04:22 PM		00:00:00
4				

CYLINDER NO	GAS	IN TIME	OUT TIME

Coil NO.	FL(%)	SL(%)	SC(%)	B.LOSS(%)	YIELD(%)
195547-10	96.36	1.33	0.89	0.01	0.96
195547-09	95.83	1.69	1.33	0.01	0.96

SUPERVISER SIGN :

AUTHORITY SIGN :

