

Sun Mark Stainless Pvt Ltd.

Survey No. 219-205, Near Sintax Health Care,Indrad, Ta. Kadi, D Mehsana-382715, Gujarat.

Email : Web :

Daily Mill Production Report

Date : 01-01-2023

MILL No: 1				OPERATOR NO. SHARBHU/MANOJ										SHIFT Both							
COIL No.	HEAT No.	GRADE	SIZE	WIDTH	THK	SIZE/OD	LEN	COIL WEIGHT(Kgs.)	IN TIME	OUT TIME	NOS	PIPES WEIGHT(Kgs.)	SHORT LENGTH			SCRAP WIGHT(Kgs.)	WELDING PARAMETERS				REMARKS
													FEET	PCS	Kgs.		NO OF TOUCH	SPEED MTR/MIN	CURRENT 'AMP'	VOLTAGE 'V'	
19476802-B	Y210916F07-2	304	Coil	225.00	2.00		6.12	2752			126	2737.0	3 TO 10	##*r12*##	##*r13*##	10.0	0	0.000			
			10 TO 18	##*r27*##	##*r28*##																
			18 TO 19.5	##*r29*##	##*r30*##	-							-	-	-						
19476803	Y211004D40-7	304	Coil	225.00	2.00		6.12	2752			8	165.0	3 TO 10	##*r12*##	##*r13*##	25.0	0	0.000			
			10 TO 18	##*r27*##	##*r28*##																
			18 TO 19.5	##*r29*##	##*r30*##	-							-	-	-						
			Coil										3 TO 10								
			10 TO 18																		
			18 TO 19.5																		

Sr. No	From	To	STOPAGE REASASON	TOTAL HOURS
1				
2				
3				
4				

CYLINDER NO	GAS	IN TIME	OUT TIME

Coil NO.	FL(%)	SL(%)	SC(%)	B.LOSS(%)	YIELD(%)
19476802-B	99.45	0	0.36	0	0.99
19476803	6	1.24	0.91	0.92	0.06

SUPERVISER SIGN : AUTHORITY SIGN :