

BILLET PRODUCTION RECORD 05 AGUSTUS 2024

NO	HEAT	SHIFT	STEEL GRADE	SPECIFICATION		NO OF BILLET (PCS)	QUANTITY Kg	END CUTTING Kg	R(%)	BILLET TYPE	USED FOR	BILLET		CC	GROUP	REMARK
				SIZE (mmxM)	Kg/Pcs				< 6			Mn/S	CEQ			
1	1734	A	5 SP	□ 150 x 150 x 6.13	1,075.815	29	31,198.635	298.350	ST 1:0.00 ST 2:0.34 ST 3:0.00 ST 4:1.74	5 SP	S10	19.48	55.53		3	Mn : 0.80%
2	1735	A	5 SP	□ 150 x 150 x 6.13	1,075.815	31	33,350.265	61.425	ST 1:0.00 ST 2:0.57 ST 3:0.00 ST 4:1.88	5 SP	S19	28.56	54.84		3	
3	1736	A	5 SP	□ 150 x 150 x 6.13 □ 150 x 150 x 5.85	1,075.815 1,026.675	27 3	29,047.005 3,080.025	789.750	ST 1:0.70 ST 2:0.70 ST 3:0.00 ST 4:1.80	5 SP	S19	22.37	54.43		3	
4	1737	A	5 SP	□ 150 x 150 x 6.13	1,075.815	30	32,274.450	122.850	ST 1:0.00 ST 2:1.21 ST 3:0.38 ST 4:0.00	5 SP	S19	18.97	51.52		3	
5	1738	A	5 SP	□ 150 x 150 x 6.13	1,075.815	30	32,274.450	0.000	ST 1:0.00 ST 2:1.11 ST 3:0.53 ST 4:0.00	5 SP	S19	17.14	52.4		3	
6	1739	A	5 SP	□ 150 x 150 x 6.13	1,075.815	30	32,274.450	245.700	ST 1:0.72 ST 2:1.16 ST 3:0.53 ST 4:0.00	5 SP	S10	17.5	56.36		4	Mn : 0,83%
7																
8																
9																
10																
11																
12																
Total						180	193,499.280	1,518.075								

NO	SIZE (mmxM)	EC.PCS	QUANTITY (Kg)
1	150 x 3.40	01	596.700
2			
3			
4			
5			
S.I	(≥1.00 M) SUB TOTAL	01	596.700

1	150 x 0.40	02	140.400
2	150 x 0.35	11	675.675
3	150 x 0.30	02	105.300
4			
5			
E.C	(0.15 ~ 0.90 M) SUB TOTAL	15	921.375
TOTAL		16	1,518.075

B. TYPE	SIZE (mmxM)	NO. OF BILLET	QUANTITY (Kg)
5 SP	□ 150 x 150 x 6.13	177	190,419.255
5 SP	□ 150 x 150 x 5.85	3	3,080.025
TOTAL		180	193,499.280

KABAG BILLET	BAGIAN CCM	KADIV PENGENDALI	MADE BY