3.2.P.5.2 Analytical Procedure—Attachment 1

ATTACHMENT 1: Preparation and Analysis of Drug Product Samples (G1113)

| Topic | | Description | | | | |
|--------------------|---------------------------------|---|--|--|--|--|
| Diluent | 0.05 % trifluoroac | 0.05 % trifluoroacetic acid (TFA) in 50:50 acetonitrile: water (v/v) | | | | |
| Sample Preparation | Concentration | approximately 0.36 mg/mL Stelbat in Diluent | | | | |
| | Number of Preparations | 2 (only 1 is required for identity) | | | | |
| | Instructions | Transfer 5 tablets into a volumetric flask. Add a portion of the diluent and shak on mechanical shaker until tablets are completely disintegrated. Dilute to volum with diluent. Do not exceed 2 mg/mL in the initial dilution. Filter or centrifuge. | | | | |
| | Shelf life: | 4 days, at ambient or refrigerated conditions protected from light (may be extended with supporting data). | | | | |
| Sample Analysis | Number of Injections: | 1 of each preparation | | | | |
| | Acceptance Criteria (Assay): | The %RSD between the two assay results must be $\leq 1.5\%$. | | | | |
| | Acceptance Criteria | 1. The retention time ratio of the sample peak to standard peak is within 0.95 to 1.05. | | | | |
| | (Identity): | 2. The UV spectrum of the sample peak compares favorably to the UV spectrum of the standard peak from 210 nm to 400 nm. | | | | |

| Item | Calculation/Results | | | | |
|--------------|--|--|--|--|--|
| Assay Sample | Determine the amount of Stelbat in each sample replicate as follows: | | | | |
| | $\frac{mg}{tablet}in \ sample = \frac{A_{SPL}}{ANSR} \times \frac{DF}{N}$ | | | | |
| | Where: | | | | |
| | A _{SPL} = Area of Stelbat in the sample ANSR = Average normalized standard response factor of standard injections DF = Overall sample dilution factor | | | | |
| | | | | | |
| | | | | | |
| | N = Number of tablets in sample preparation | | | | |
| | Determine the % label claim of the sample as follows: $\%Label\ Claim = \frac{mg/tablet}{LC} \times 100$ | | | | |
| | Where: LC = Label claim (mg/tablet) of tested sample | | | | |

| Item | Calculation/Results | | | | | |
|------------------------------------|--|-------------------------------------|----------------------------|--------------------------------------|---|--|
| | For <u>unspecified</u> degradation products, calculate the area% relative to the sum of all peaks (excluding blank peaks) according to the following equation. | | | | | |
| | Area % Unspecified degradation product = $\frac{\text{Area}_{\text{deg}}}{\text{Area}_{\text{Total}}} \times 100\%$ | | | | | |
| | Area deg = Peak area of degradation product | | | | | |
| | Area _{Total} = Total peak area in chromatogram (non blank) | | | | | |
| | 100 = Conversion to percent | | | | | |
| Individual Degradation Products | For specified degradation products, calculate the area% relative to the sum of all peaks (excluding blank peaks) according to the following equation. Area % Specified degradation product = Area deg / Area deg / Area Total x 100% X RFC Area deg = Peak area of impurity Area Total = Total peak area in chromatogram (non blank) RFC = Response factor correction (See table below) 100 = Conversion to percent | | | | | |
| | Compound | Approximate Retention Time (min) | Relative Retention Time | Relative Response Factor (RRF) | Response Factor Correction, RFC (1/RRF) | |
| | Stelbat | 9.3 | 1.00 | N/A | N/A | |
| | Impurity 1 | 7.9 | 0.85 | 0.964 | 1.000 | |
| | Impurity 2 | 8.7 | 0.94 | 0.717 | 1.395 | |
| | Impurity 3 | 9.8 | 1.05 | 1.323 | 0.756 | |
| | Note: As the relative for this impurity. | response factor for Impurity | y 1 is between 0.8 and | d 1.2, no response factor | or correction is required | |

| Item | Calculation/Results | | |
|----------------------|--|--|--|
| Total Impurities | Calculate the total impurities: | | |
| | $Total\ Degradation\ products = \sum \%\ Individual\ degradation\ product$ | | |
| | Note: Only individual degradation products at or above 0.05% reporting limit should be included in the Total Degradation Products Result | | |
| Identity | Calculate the retention time ratio for the Stelbat peak in the sample compared to the standard. | | |
| | Compare the UV spectrum of the sample peak to the UV spectrum of the working standard from 210 nm to 400 nm. | | |
| Reporting Impurities | Report the area% of each individual specified named degradation product $\geq 0.05\%$ area according to the specification document. | | |
| | Report the area% of any unspecified degradation product $\geq 0.05\%$ area according to the specification document. | | |
| | For total degradation products add the unrounded results for all peaks $\geq 0.05\%$ area (specified and unspecified) and report as per specification. If no individual peak $\geq 0.05\%$ area, report results for total degradation products as $< 0.05\%$ area. | | |
| Reporting Assay | Determine the average assay for the duplicate sample replicates. Report final results in accordance wi specifications. | | |
| Reporting Identity | If both conditions are met, the identification is met; report as "Pass." If either of the conditions is met, report identification as "Fail." | | |