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Alignment and absolute wavelength calibration of imaging Bragg spectrometers

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In the present and the next generation of fusion devices, imaging Bragg spectrometers are key diagnostics to measure plasma parameters in the hot core, especially ion temperature and plasma rotation. The latter quantities are routinely obtained using the Doppler-width and -shift of the emitted spectral lines, respectively. Line shift measurements require absolute accuracies $\Delta\lambda/\lambda$ of about 10 ppm, where λ is the observed wavelength. For ITER and the present fusion devices, spectral lines of He- and H-like argon, iron, and krypton as well as Ne-like tungsten are foreseen for the measurements. For these lines, $K\alpha$ lines can be found, some in higher order, which fit into the narrow energy window of the spectrometers. For arbitrary wavelength settings, $K\alpha$ lines are also used to measure the miscut of the spherical crystals; afterwards the spectrometers can be set according to the geometrical imaging properties using coordinate measurement machines. For the spectrometers measuring $Ly\alpha$ lines of H-like ions, fluorescence targets can provide *in situ* localized calibration lines on the spectra. The fluorescence targets are used best in transmission and are excited by the thermal x-ray radiation of the plasma. An analytic theory of fluorescence is worked out. *Published by AIP Publishing.* [<http://dx.doi.org/10.1063/1.4963163>]

I. ACCURACY OF CHARACTERISTIC X-RAY LINES

The measurement of poloidal and toroidal plasma rotation is limited by precision in the determination of spectral line position. For well-known line shapes, one could achieve the values of 1/50–1/80 of FWHM. Typically, resonance lines of He- and H-like ions are measured. The temperature range is limited at the lower end by sufficient population of the He-like ground state and the excitation rates, at the upper end by the disappearance of the H-like ions due to ionization. For Ar, $\Delta\lambda/\lambda_{FWHM}$ ranges from 300 ppm to 1100 ppm, for Fe and Kr from 600 to 1400 ppm, and for Ne-like W, the range is somewhat smaller, from 600 to 1000 ppm. The inaccuracy of the spectral lines should therefore be lower than 5 ppm, at least not larger than 10 ppm. Examining the NIST X-ray transition energies database,¹ error levels are low enough only for $K\alpha$ transitions to meet the required accuracy. The x-ray lines consist of many components, due to additional holes in the outer shells; therefore the lines are asymmetric and appear broader. The width of x-ray lines is shown in Fig. 1. The $K\alpha$ lines are narrower than 500 ppm between approximately 3 keV ($z = 18$, Ar) and 30 keV ($z = 54$, Xe). There is a broad minimum around 10 keV (Ge). $L\alpha$ is 2–2.5 times broader than $K\alpha$ at the same energy. Even though $K\alpha$ lines are narrow enough to define the positions for Ar, Fe, Kr, and W lines, the width is still too large to measure the resolution of the

spectrometers. Therefore the resolution must be guaranteed by design. However, for the measurements of plasma rotation, i.e., shift of the spectral lines, the accuracy is better than 3–5 ppm and compares favorably with the possible resolution for the Doppler broadened lines. Suitable calibration lines are shown in Fig. 1 and Table I, for He-like Kr, there is no calibration line and the alignment must be done independently.

II. ALIGNMENT OF IMAGING BRAGG SPECTROMETERS

The Imaging Bragg spectrometers used for diagnostics on magnetic fusion devices are typically modified Johann spectrometers with symmetric reflection. Alignment can be done in air with visible light as the spherical Bragg crystals behave as monochromatic mirrors. But for commercially available crystals, there is a miscut, i.e., the crystal layers are not absolutely parallel to the surface and the reflection of the x-rays is somewhat different to the reflection of visible light on the surface. The miscut is measured according to the lines given by Covita.⁴ For this measurement, the crystal is placed on a rotary device, the center of the spherical crystal as well as the Rowland sphere must coincide with the axis. The center of the crystal sphere is found by autocollimation, the center coincides with the axis if the focal point does not change, when the axis is rotated. With this arrangement, a Johann spectrometer using an x-ray tube with a suitable characteristic $K\alpha$ line is set up. When the crystal is rotated, the focus on the x-ray detector should not change, if a miscut is present, the focus moves sinusoidally. The crystal must be symmetric to the rotation axis to keep the imaging errors

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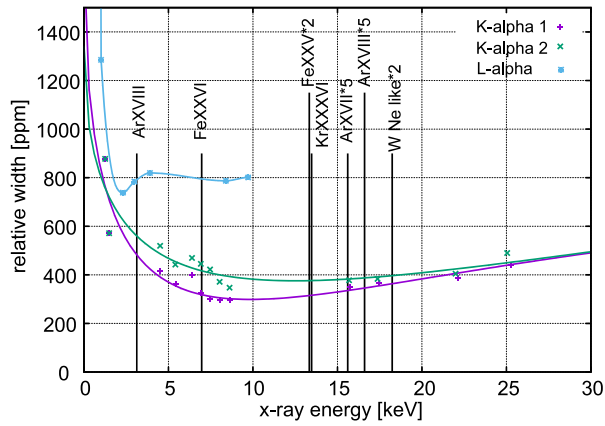


FIG. 1. Width of $K\alpha_1$, $K\alpha_2$, and $L\alpha$ lines.² Curves are just to guide the eyes. The energies for K, Co, and Rb are indicated for the calibration of $Ly\alpha$ of H-like Ar-, Fe-, and Kr-ions, respectively. He-like Ar and Fe, as well as Ne-like W coincide in higher order with Rb, Zr, and Tc as well as H-like Ar with Nb.

and hence the line shape constant. The measurement can be done in air, if a sufficiently high x-ray energy is chosen, for smaller spectrometers >10 keV and for larger >15 keV. After having determined the miscut, the alignment of the crystal and the detector in the spectrometer box can be done using the properties of imaging Bragg spectrometers with spherical crystals. The positions should be measured by a Coordinate Measurement Machine (CMM), and the modern CMM covers volumes of a few m^3 with an accuracy of some μm (Fig. 2).

III. IN SITU CALIBRATION WITH X-RAY FLUORESCENCE

In situ wavelength calibration of x-ray spectrometers is highly desirable not only to check for mechanical stability and detector integrity, but also for walk of the spectra due to radiation heating of the crystal during the pulse.⁵ A thermonuclear plasma is an intense source of low energy x-rays. Radiation

TABLE I. $K\alpha$ lines suitable for calibration of the commonly used x-ray lines. Lines have been chosen to fit into an interval of 1%: The diffraction order must be allowed for the crystal, check by XOH.³ Most suitable lines are shown in bold.

Spectral line	Energy (eV)	X-ray charge line	Energy (eV)	Dev. (%)	Diff. order
Ar XVII $K\alpha$	3 121.87	36 $K\alpha_2$	12 595.424	0.864	4
		40 $K\alpha_2$	15 690.645	0.521	5
		19 $K\alpha_1$	3 313.948	-0.200	1
		19 $K\alpha_2$	3 311.196	-0.283	1
		32 $K\alpha_1$	9 886.52	0.755	3
Ar XVIII $Ly\alpha$	3 320.58	37 $K\alpha_2$	13 335.88	0.403	4
		41 $K\alpha_1$	16 615.16	0.074	5
		41 $K\alpha_1$	16 521.28	-0.492	5
		37 $K\alpha_1$	13 395.49	0.438	2
		37 $K\alpha_2$	13 335.88	-0.009	2
Fe XXV $K\alpha$	6 668.51	45 $K\alpha_2$	20 073.67	0.341	3
		27 $K\alpha_1$	6 930.378	-0.463	1
		37 $K\alpha_1$	13 395.49	-0.547	1
W Ne-like	9 119.2	43 $K\alpha_2$	18 250.9	0.069	2

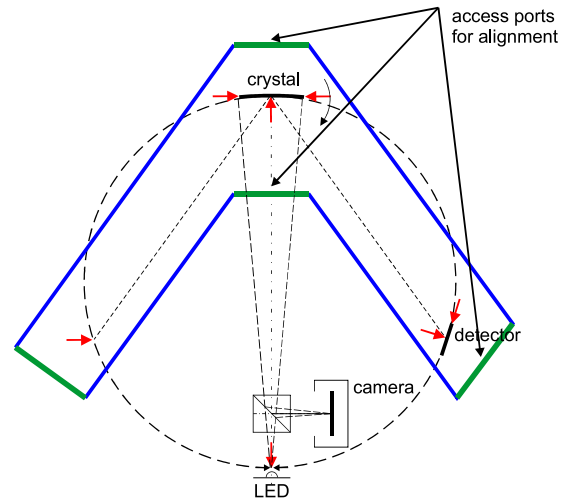


FIG. 2. Sketch for the alignment of an imaging Bragg spectrometer using a CMM. The center of the crystal spheres, the crystals and the detector must be accessible by the probes of the CMM, and there must be a direct view for auto collimation. Accuracies of $5 \mu m$ and hence angular accuracy of $<10 \mu rad$ are possible. The alignment should be checked by suitable x-rays and the dimensions of the source should be chosen to illuminate the same part of the crystal as in the measurement.

losses are typical a few hundred kW, for ITER several MW are to be expected. Even in the narrow, 4 cm wide viewing channel of the x-ray spectrometers on ITER, 1 m behind the blanket, a surface is illuminated with about 2.5 mW/cm^2 for a radiation in the center of 1 MW. For this study, a thermal plasma concentrated at the center of ITER is assumed and only Bremsstrahlung and recombination radiation from low- and intermediate-z impurities are considered. At high energies, both Bremsstrahlung and recombination radiations decay exponentially. The absorption of x-ray energy <100 keV is mainly via photoelectric absorption, the cross section is largest just above the threshold and decreases rapidly for higher energies, at the threshold, the absorption cross section increases

$$\begin{aligned}
 dN_{hole}(x) &= N(x)\mu_p(E)dx \\
 N_K(x) &= \beta N_{hole}(x) \\
 N(x) &= N_0(E)e^{-\mu_t(E)x} \\
 N_K(0) &= N_K(x)e^{-\mu_K x} \\
 N_K(t) &= N_K(x)e^{\mu_K(t-x)} \\
 N_{p(K)} &= N_p(E) \int_0^\infty e^{-\mu_t(E_p)x} \beta(E) e^{-\mu_K x} dx \quad \text{reflection} \\
 N_{p(K)}(t) &= N_p(E) \frac{\beta(E)}{\mu_K - \mu_t(E_p)} \quad (1) \\
 N_{p(K)} &= N_p(E) \int_0^t e^{-\mu_t(E_p)x} \beta(E) e^{-\mu_K(t-x)} dx \quad \text{transmission} \\
 N_{p(K)}(t) &= N_p(E) \frac{\beta(E)}{\mu_K - \mu_t(E_p)} (e^{-\mu_t(E_p)t} - e^{-\mu_K t}) \quad (2)
 \end{aligned}$$

FIG. 3. 1-D fluorescence of pure material: X-rays entering the substrate are absorbed at x and produce holes in the electron shell. A fraction β emits a $K\alpha$ photon which can leave the substrate. Both the incoming and the $K\alpha$ photons are attenuated by total absorption coefficients μ_t and μ_K , respectively. For low energies <100 keV, photoelectric absorption is the dominant absorption process such that $\mu = \mu_t$. β is the product of the jump ratio, the fluorescence yield, and the line fraction.

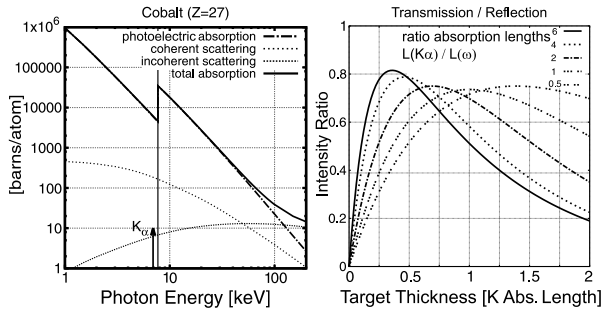


FIG. 4. (a) Left: energy dependence of absorption cross sections.⁶ (b) Right: the intensity of a fluorescence target in transmission is 70%–80% of a reflection target. It depends on the absorption coefficient of the incoming radiation. Target thickness is in units of the absorption length and is valid for all elements. Whereas the intensity of a reflection target increases with thickness and saturates for thick targets, a transmission target rises to 70%–80% and decreases with thickness. The optimum target thickness is rather small, 0.4–0.5× absorption length.

with energy by factor 8–9 (Fig. 4(a)). X-ray absorption is therefore very efficient in producing holes in the electron shells, more than 80% of the photons with energies above the K-edge produce a hole in the K-shell. The holes are filled up again by electrons of the outer shell, emitting a photon or an Auger electron. Fluorescence can be observed in reflection or in transmission, but transmission targets are easier to integrate into a line of sight. A model for x-ray fluorescence is shown in Fig. 3.

To compare fluorescence targets in transmission with reflection targets, we relate the $K\alpha$ flux of a transmission target to the flux of a thick reflection target as a function of target thickness. Fig. 4(b) shows the absorption cross sections and the efficiency of a fluorescence target, parameter is the ratio between the absorption coefficients of the incoming x-ray to the x-ray at $K\alpha$. The ratio is about 6 at the K-edge and decays rapidly with energy.

The radiation of a thermal plasma decays $\sim \exp(-E/T)$ at high energy, where E is the photon energy and T is the electron temperature, both in keV. Independent of the energy, one incoming photon can produce one hole in the K-shell only and the relevant figure is the photon flux, $\sim 1/E \exp(-E/T)$. Using Eq. (2), photon cross sections⁶ and x-ray fluorescence cross sections,⁷ the contribution is integrated over the photon flux above threshold. Fig. 5 shows the $K\alpha$ fluence of Co as a function of target thickness and plasma temperature.

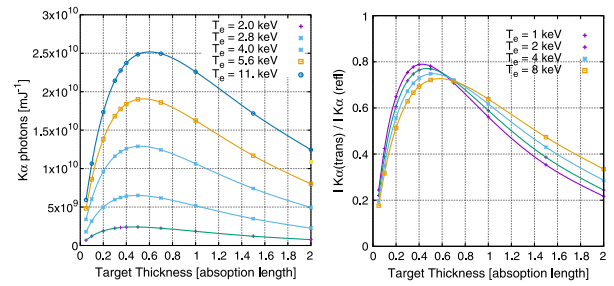


FIG. 5. $K\alpha$ fluence for a Co target for thermal plasma radiation versus target thickness, normalized to 1 mJ/cm² total radiation (left) and (right) relative to a reflection target. Optimum target thickness is about 0.5× absorption length.

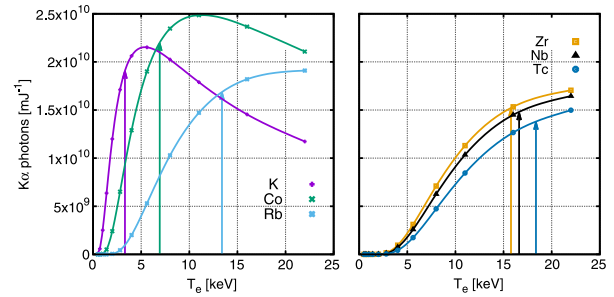


FIG. 6. X-ray fluorescence versus temperature for K, Co, Rb (left) and Zr, Nb, Tc (right). Thickness is 0.5× absorption length.

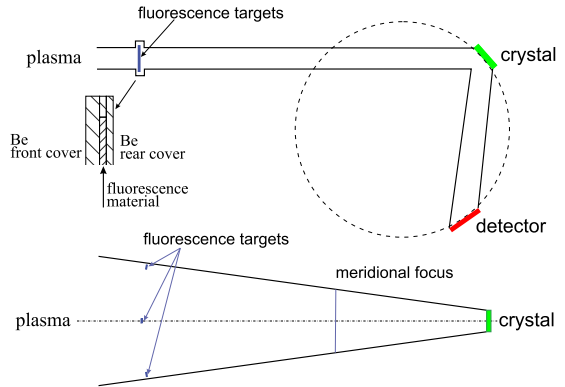


FIG. 7. Fluorescence targets on ITER (schematic).

TABLE II. Count rate estimates on ITER for fluorescence targets, size 4 cm² in the viewing channel, 1 m behind the blanket. Plasma radiation is 1 MW. Strong lines are in bold italics.

Line	Energy (keV)	Crystal meas.	x-ray line	Crystal calibr.	Counts/s	Te (keV)
Ar XVII $K\alpha$	3.121 87	Qu(110)	Zr(40) $K\alpha_2$	Qu(550)	6	25
Ar XVIII $Ly\alpha$	3.320 58	Qu(110)	Nb(41) $K\alpha_1$	Qu(550)	5.5	25
Ar XVIII $Ly\alpha$	3.320 58	Qu(110)	K(19) $K\alpha_1$	Qu(110)	540	5
Ar XVIII $Ly\alpha$	3.320 58	Qu(102)	K(19) $K\alpha_1$	Qu(102)	470	5
Fe XXV $K\alpha$	6.668 51	Qu(220)	Nb(41) $K\alpha_1$	Qu(550)	5.5	25
Fe XXV $K\alpha$	6.668 51	Ge(224)	Rb(37) $K\alpha_1$	Ge(448)	25	20
Fe XXVI $Ly\alpha$	6.962 6	Si(224)	Co(27) $K\alpha_1$	Si(224)	135	10
KrXXXVI $Ly\alpha$	13.469 1	Si(664)	Rb(37) $K\alpha_1$	Si(664)	20	20
W Ne-like	9.119 2	Si(620)	Tc(43) $K\alpha_2$	Si(12,40)	4.5	20

With the optimum target thickness of $0.5\times$ absorption length, the $K\alpha$ fluence for different targets can be calculated to get a count estimate. Fig. 6 shows the $K\alpha$ fluence for the different calibration elements proposed above. There is a broad maximum for a temperature about $1.7\times K\alpha$ energy, for all elements, maximum fluence is between 1.5 and 2.5×10^{10} $K\alpha$ (1/mJ). If the $K\alpha$ line appears in the same order as the measurement line, the intensity is reasonable. In higher orders, the intensity is too low due to low reflectivity of the crystals (Table II). But at any rate, each of the spectrometer channels on ITER has at least one calibration line. The other lines can then be cross calibrated. Fig. 7 shows a sketch for the fluorescence target on ITER. The fluorescence substrate is enclosed in Be to protect it against oxidation. In 1st order, the fluorescence screen is still transparent. X-ray fluorescence of L lines of cadmium has been proposed⁸ for the calibration of the He-like argon spectra, and tried on EAST⁹ and KSTAR, but no success has been reported yet, L lines are inferior to $K\alpha$

with respect to accuracy, width, and intensity. To summarize, x-ray spectrometers can be reliably set and calibrated using $K\alpha$ lines, in some cases, fluorescence targets for *in situ* calibration are available.

¹See <http://www.nist.gov/pml/data/xraytrans/> for NIST X-ray Transition Energies Database.

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⁹B. Lyu *et al.*, *Rev. Sci. Instrum.* **85**, 11E406 (2014).