

Name	Path	Data Type	Logical Address
Start_PB	Inputs	Bool	%I0.0
A_LS_Ret	Inputs	Bool	%I0.3
A_LS_Ext	Inputs	Bool	%I0.4
B_LS_Ret	Inputs	Bool	%I0.5
B_LS_Ext	Inputs	Bool	%I0.6
C_LS_Ret	Inputs	Bool	%I0.7
C_LS_Ext	Inputs	Bool	%I1.0
EStop_OK	Inputs	Bool	%I0.1
Auto_Cycle	Inputs	Bool	%I0.2
Part_Sensor	Inputs	Bool	%I1.3
CmdA_Ext	Outputs	Bool	%Q0.0
CmdC_Ext	Outputs	Bool	%Q0.1
CmdC_Ret	Outputs	Bool	%Q0.2
CmdD_Ext	Outputs	Bool	%Q0.3
S0_Idle	Marks	Bool	%M0.0
S10	Marks	Bool	%M0.1
S20	Marks	Bool	%M0.2
S30	Marks	Bool	%M0.3
S40	Marks	Bool	%M0.4
S40a	Marks	Bool	%M0.5
S50	Marks	Bool	%M0.6
S100_End	Marks	Bool	%M1.0
S999_Fault	Marks	Bool	%M1.1
Start_PE	Marks	Bool	%M1.2
Busy	Marks	Bool	%M1.3
Done	Marks	Bool	%M1.4
Fault	Marks	Bool	%M1.5
Global_Enabl	Marks	Bool	%M1.6
D_LS_Ret	Inputs	Bool	%I1.1
D_LS_Ext	Inputs	Bool	%I1.2
S50a	Marks	Bool	%M0.7