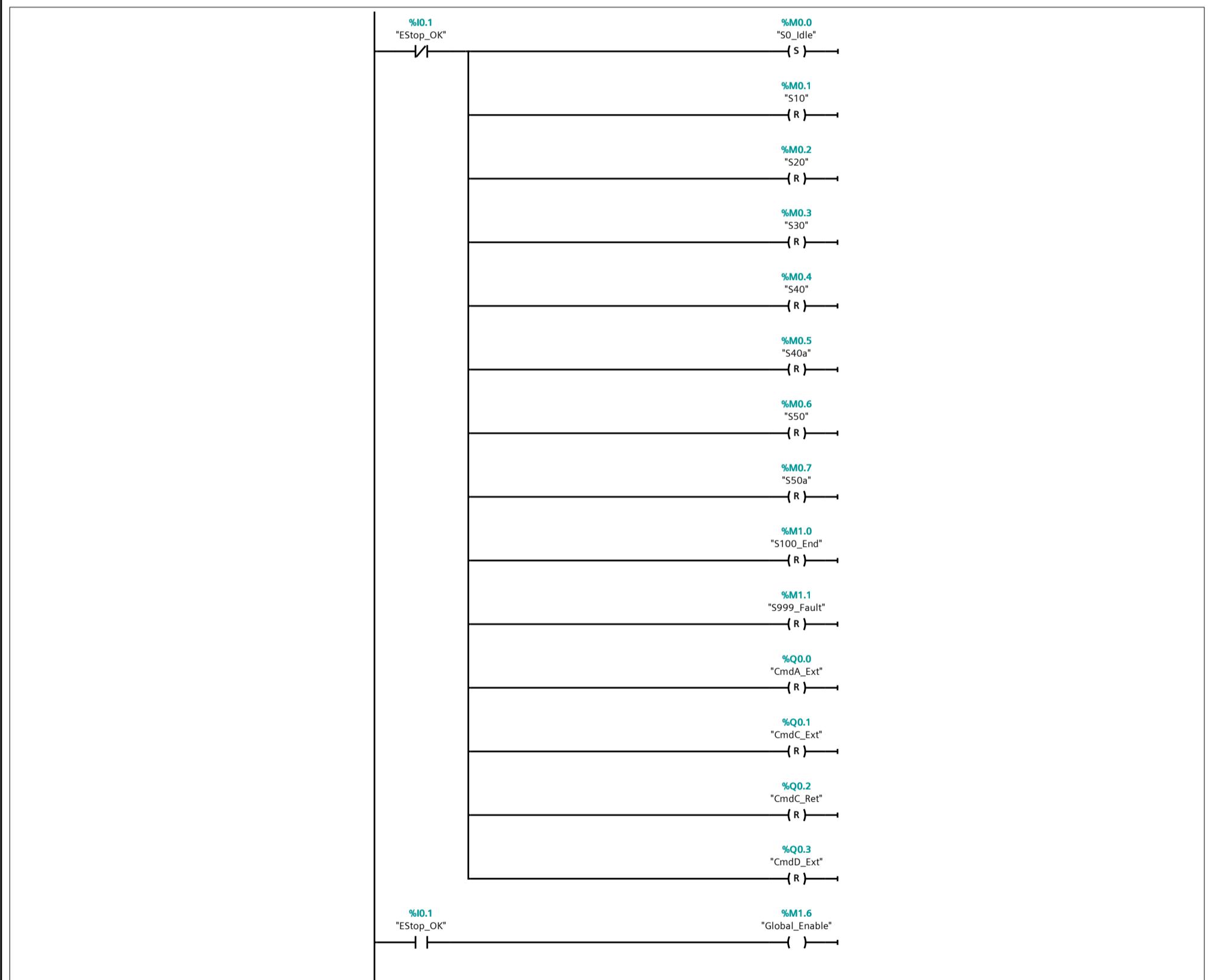


Totally Integrated Automation Portal		
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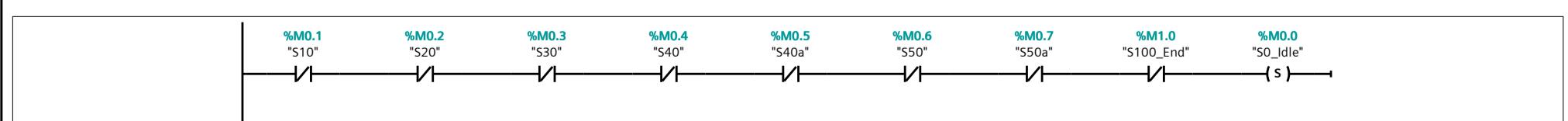
Main [OB1]

Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					
Name		Data type		Default value			
▼ Input							
Initial_Call		Bool					
Remanence		Bool					
Temp							
Constant							

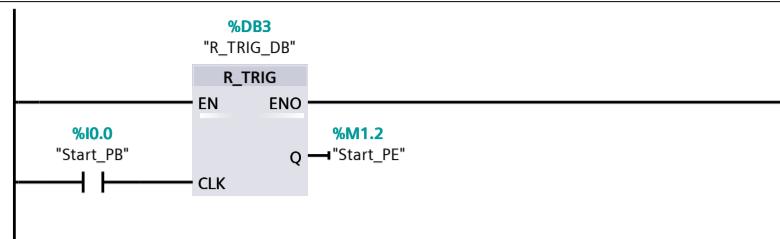
Network 1: Basic Emergency Stop



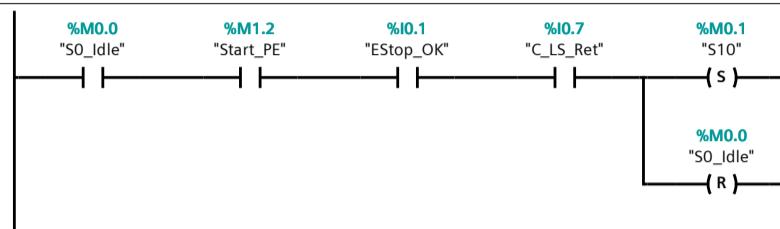
Network 2: Initialization



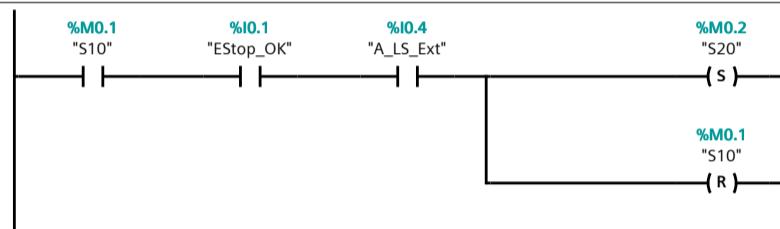
Network 3: Start (Rising Edge)



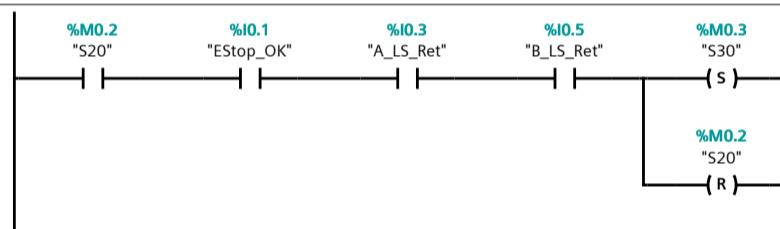
Network 4: S0 to S10



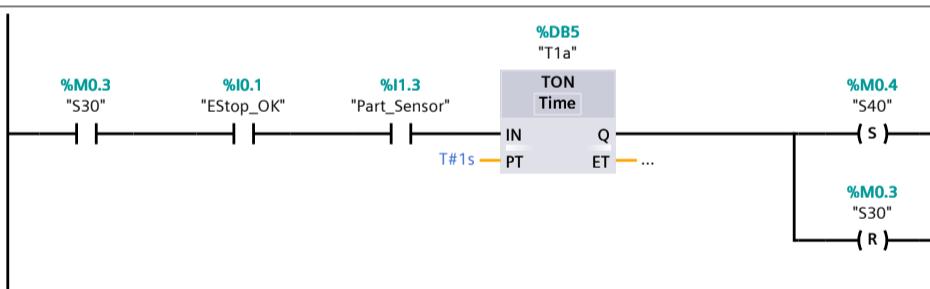
Network 5: S10 to S20



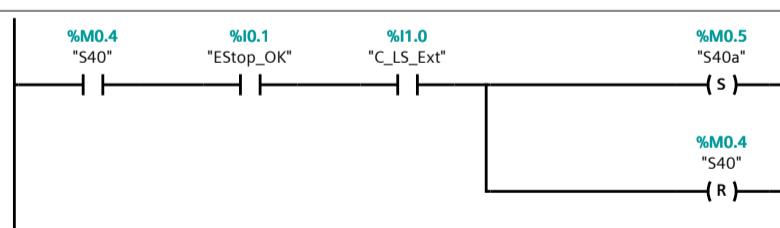
Network 6: S20 to S30



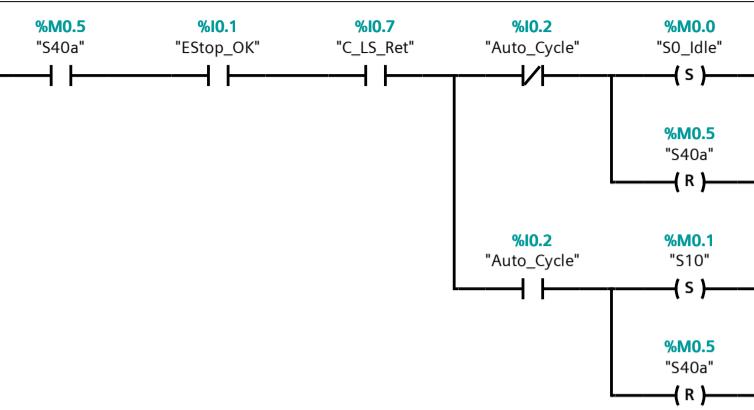
Network 7: S30 to S40



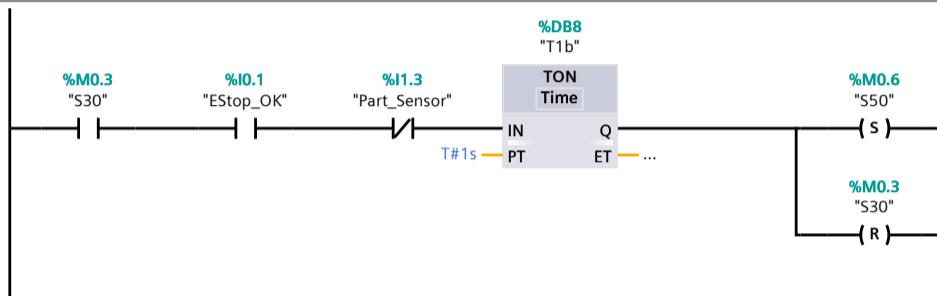
Network 8: S40 to S40a



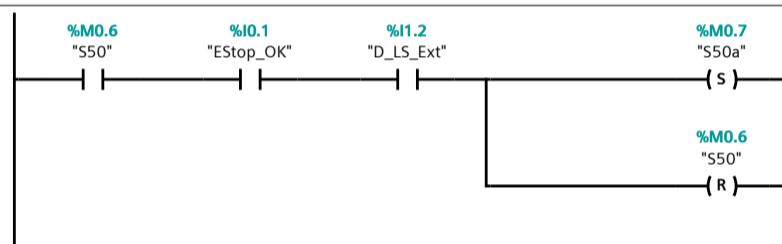
Network 9: S40a to S0



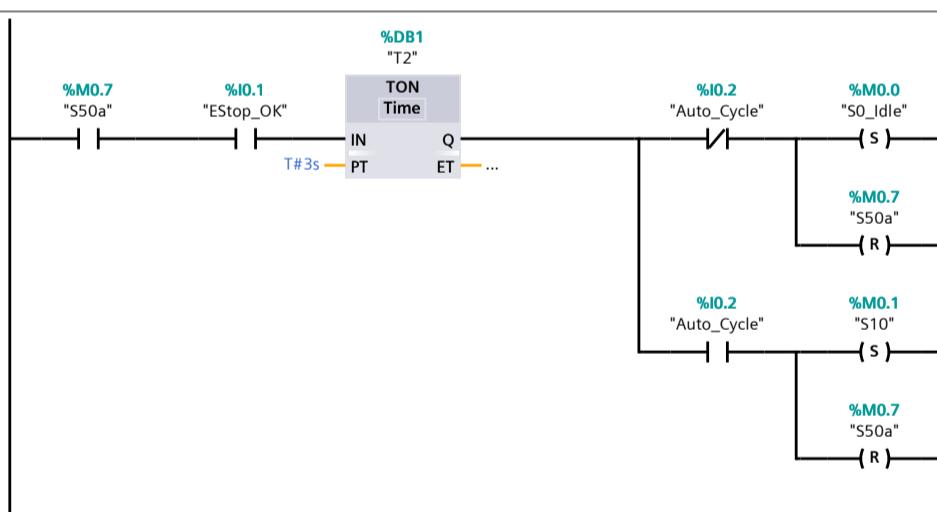
Network 10: S30 to S50

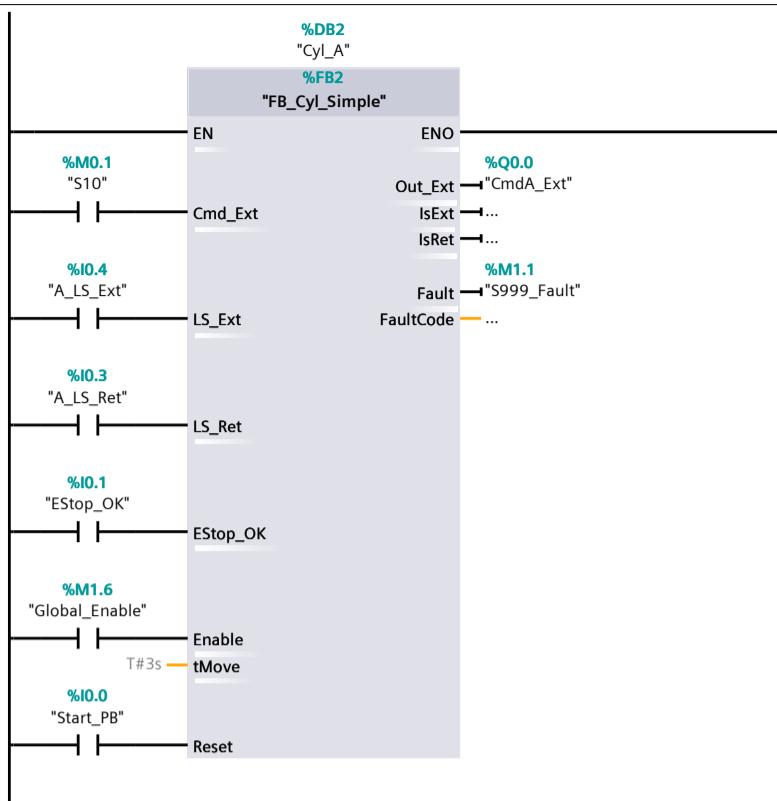


Network 11: S50 to S50a

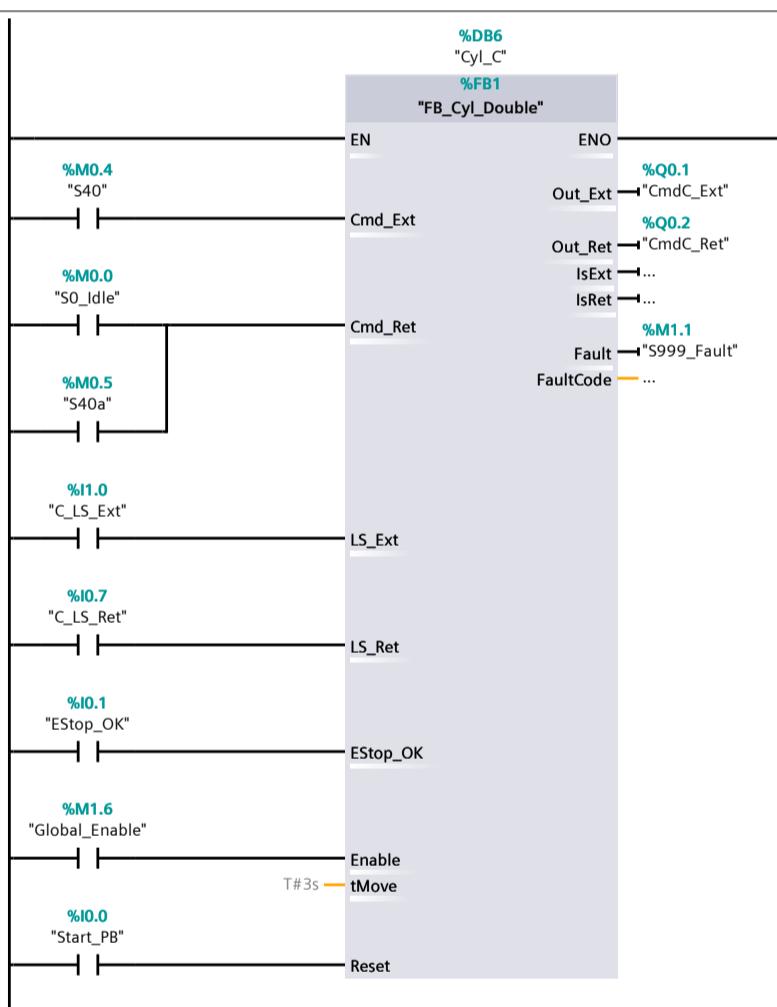


Network 12: S50a to S0





Network 14: Cylinder C



Network 15: Air Motor

