

Totally Integrated Automation Portal

Main [OB1]

Main Properties

General

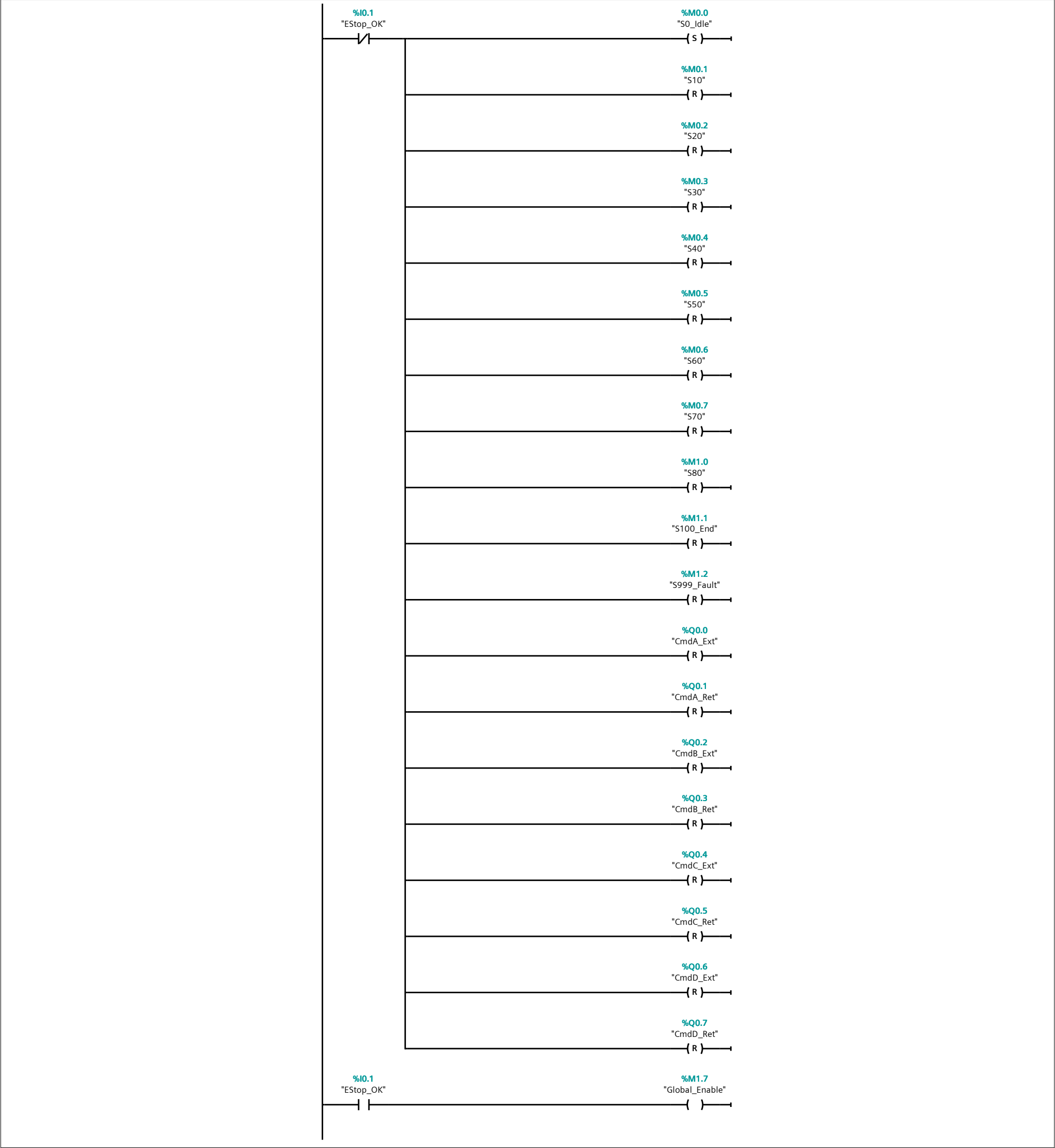
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						

Information

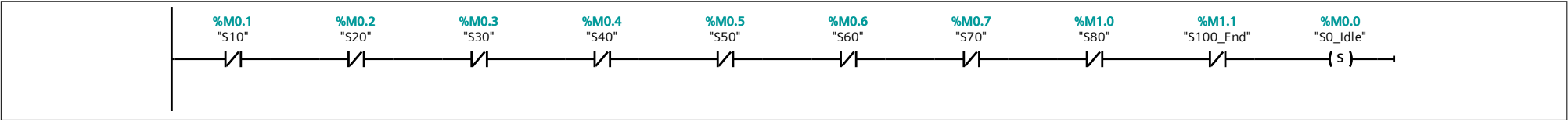
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value
▼ Input		
Initial_Call	Bool	
Remanence	Bool	
Temp		
Constant		

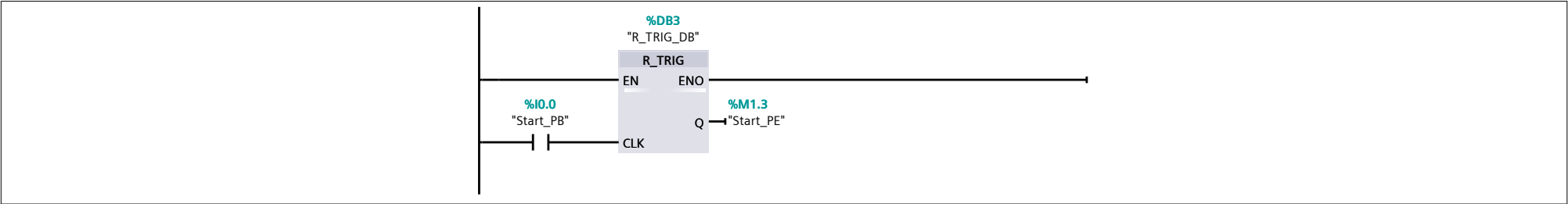
Network 1: Basic Emergency Stop



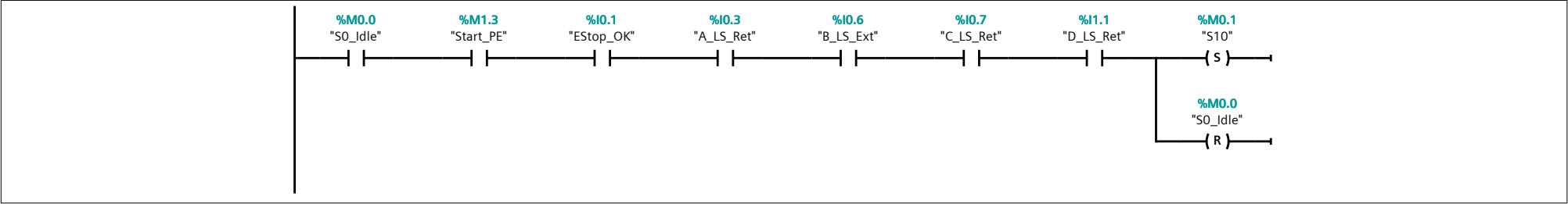
Network 2: Initialization



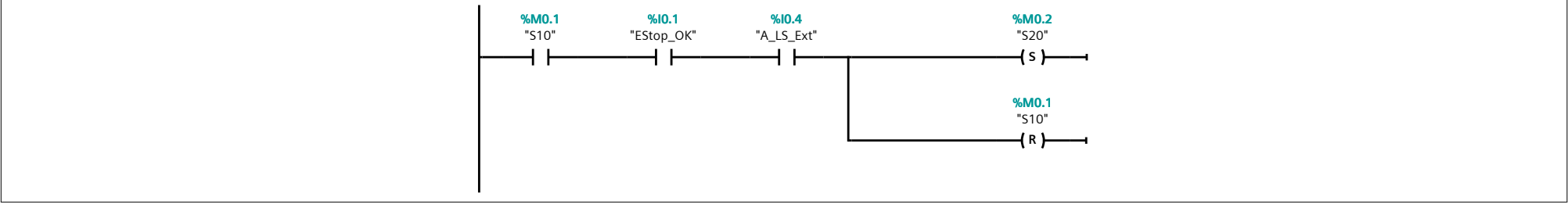
Network 3: Start (Rising Edge)



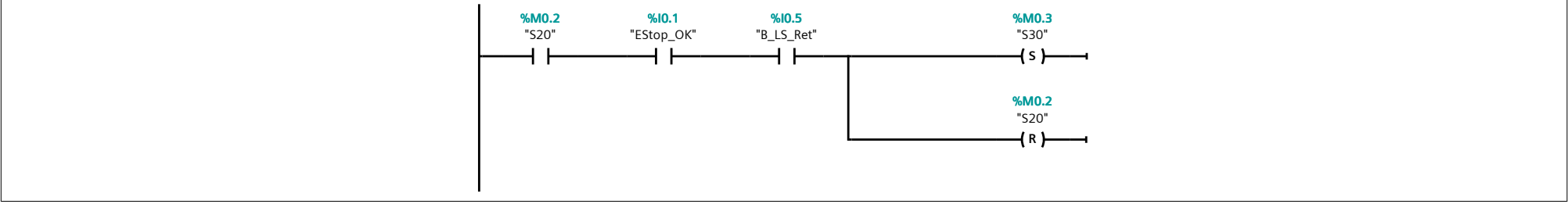
Network 4: S0 to S10



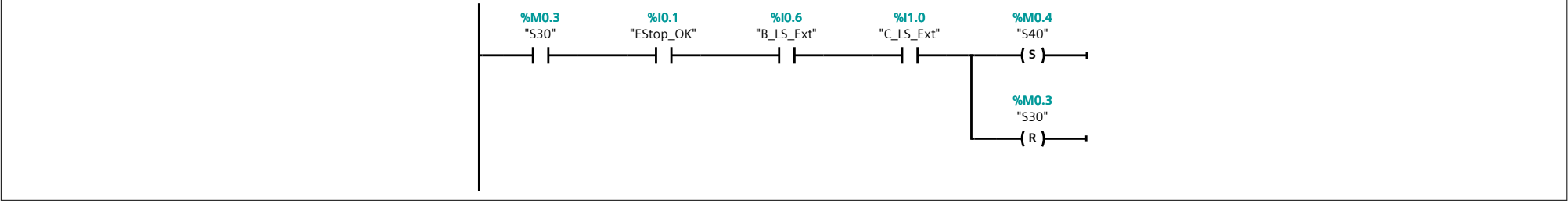
Network 5: S10 to S20



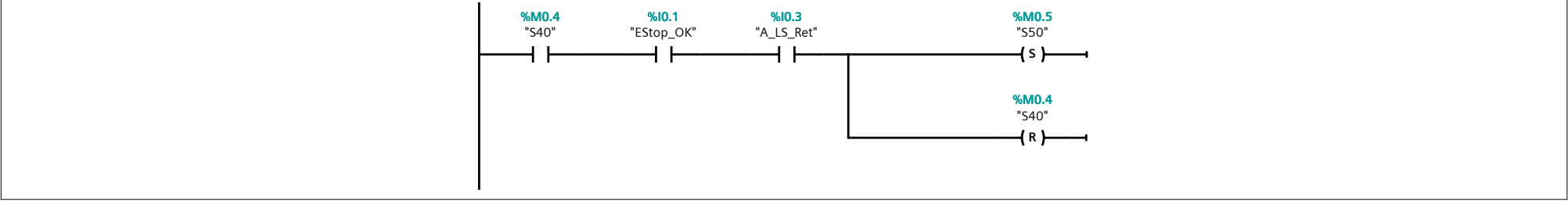
Network 6: S20 to S30



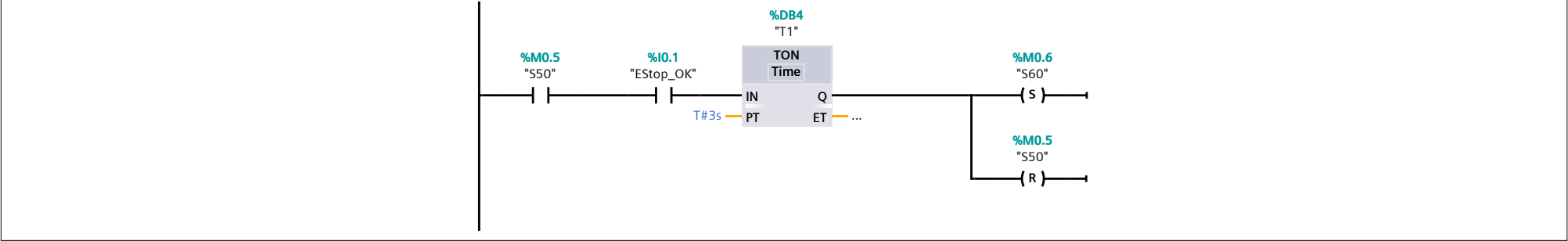
Network 7: S30 to S40



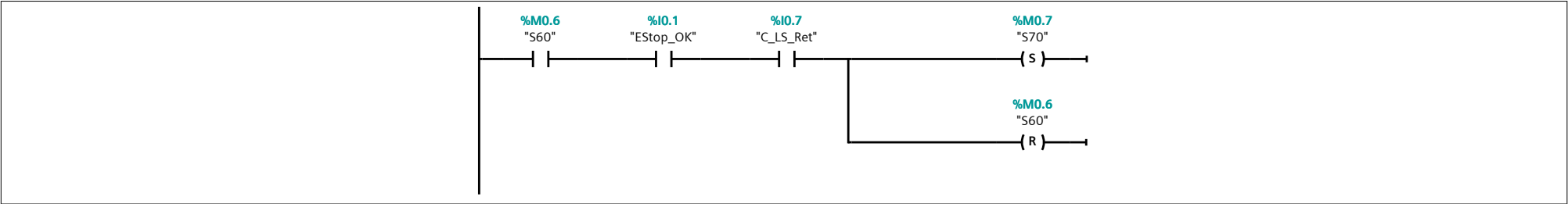
Network 8: S40 to S50



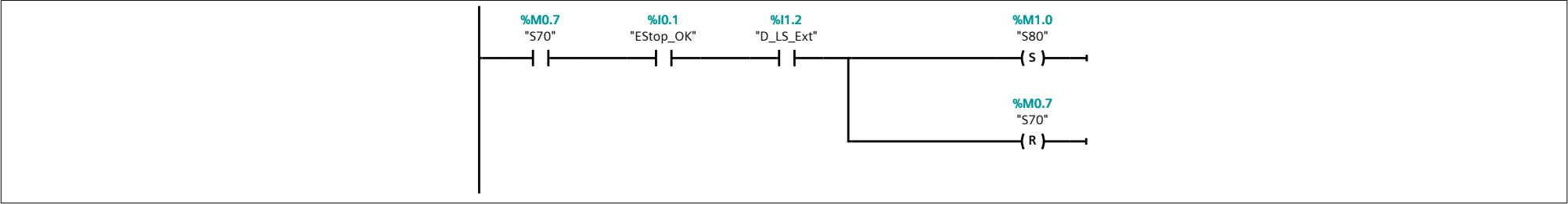
Network 9: S50 to S60



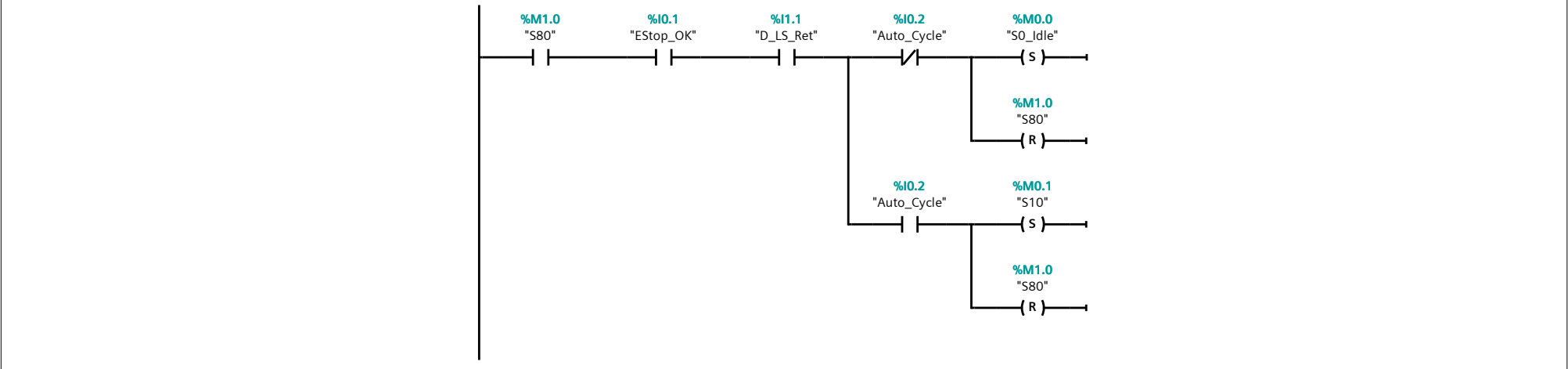
Network 10: S60 to S70



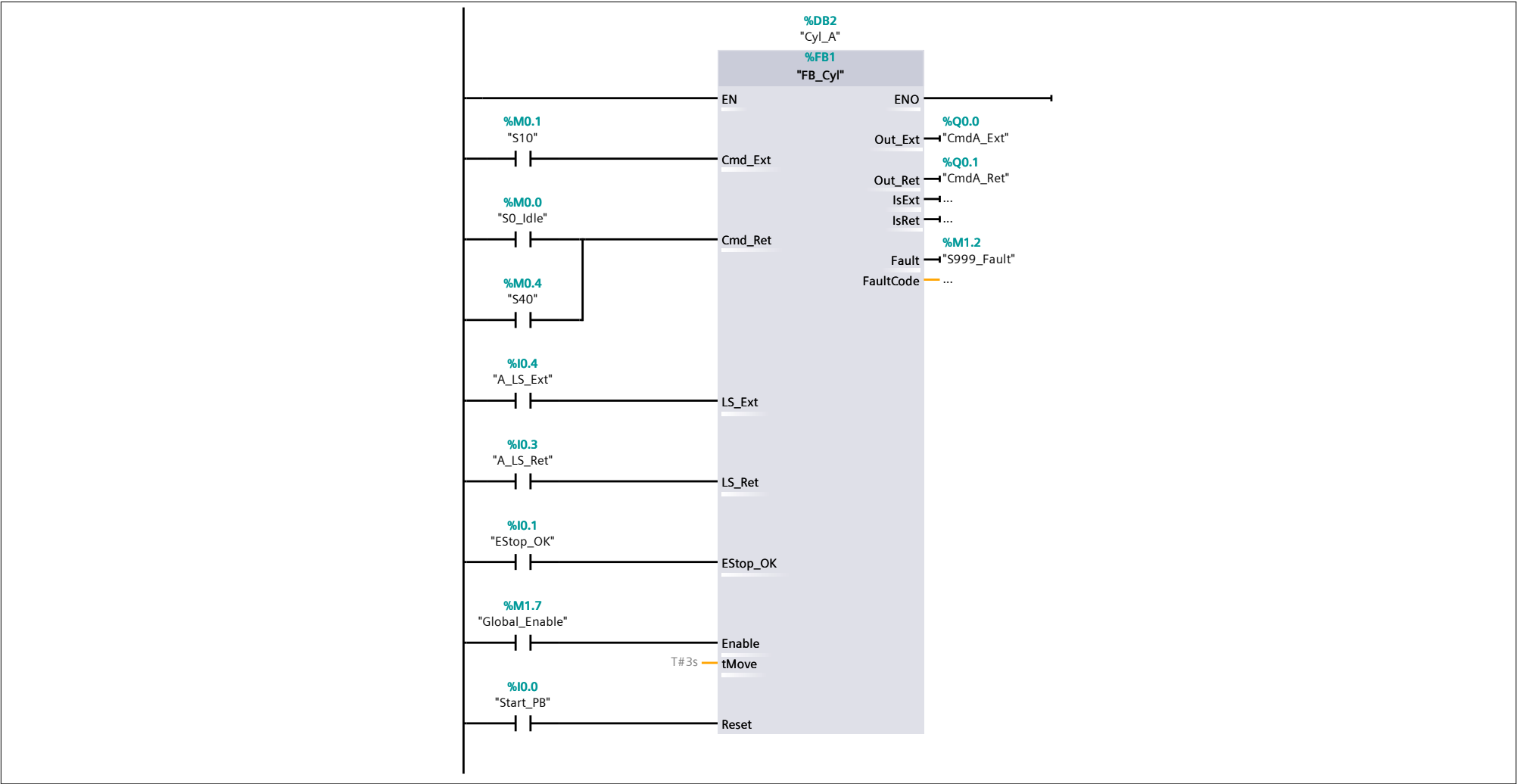
Network 11: S70 to S80



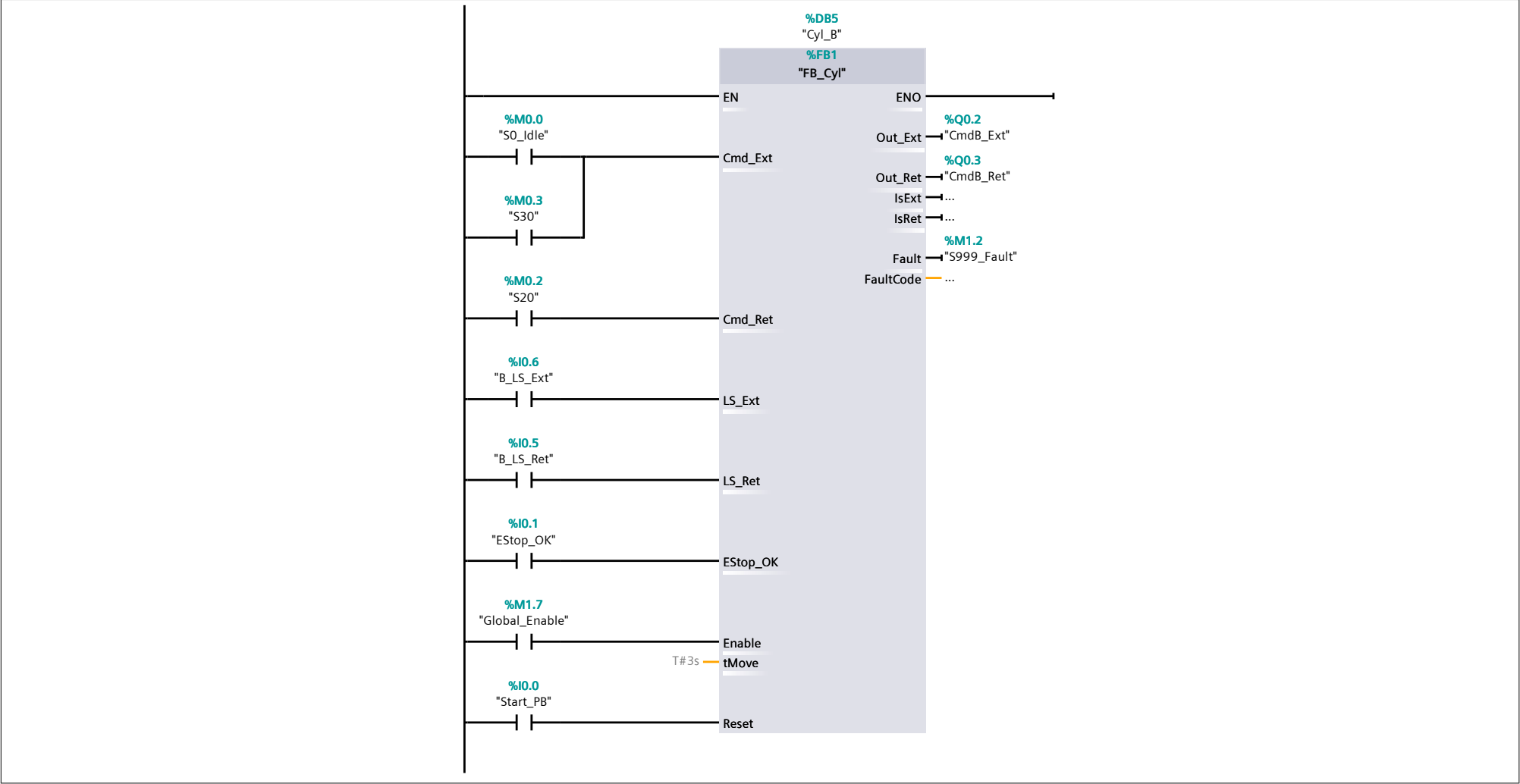
Network 12: S80 to S0



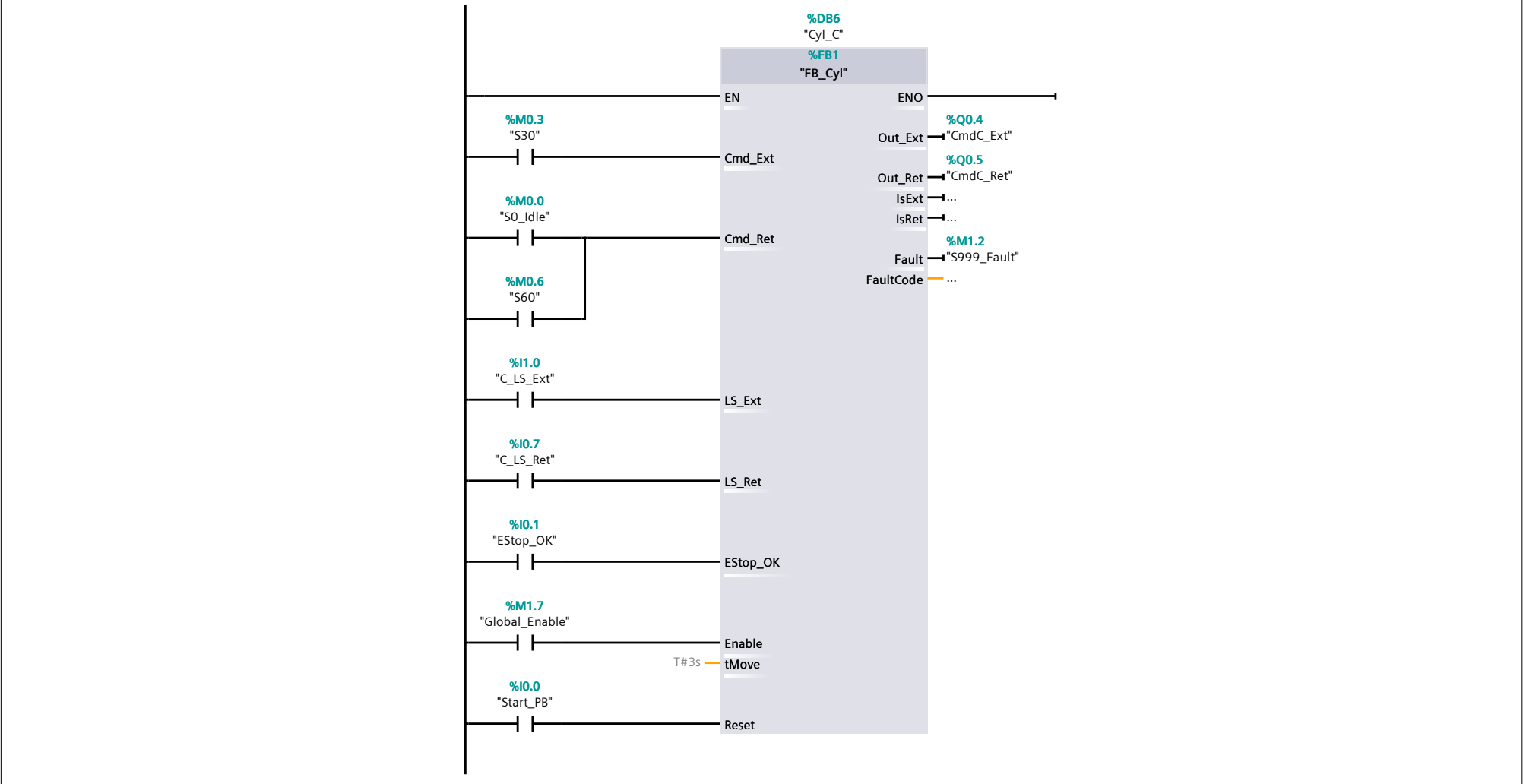
Network 13: Cylinder A



Network 14: Cylinder B



Network 15: Cylinder C



Network 16: Cylinder D

