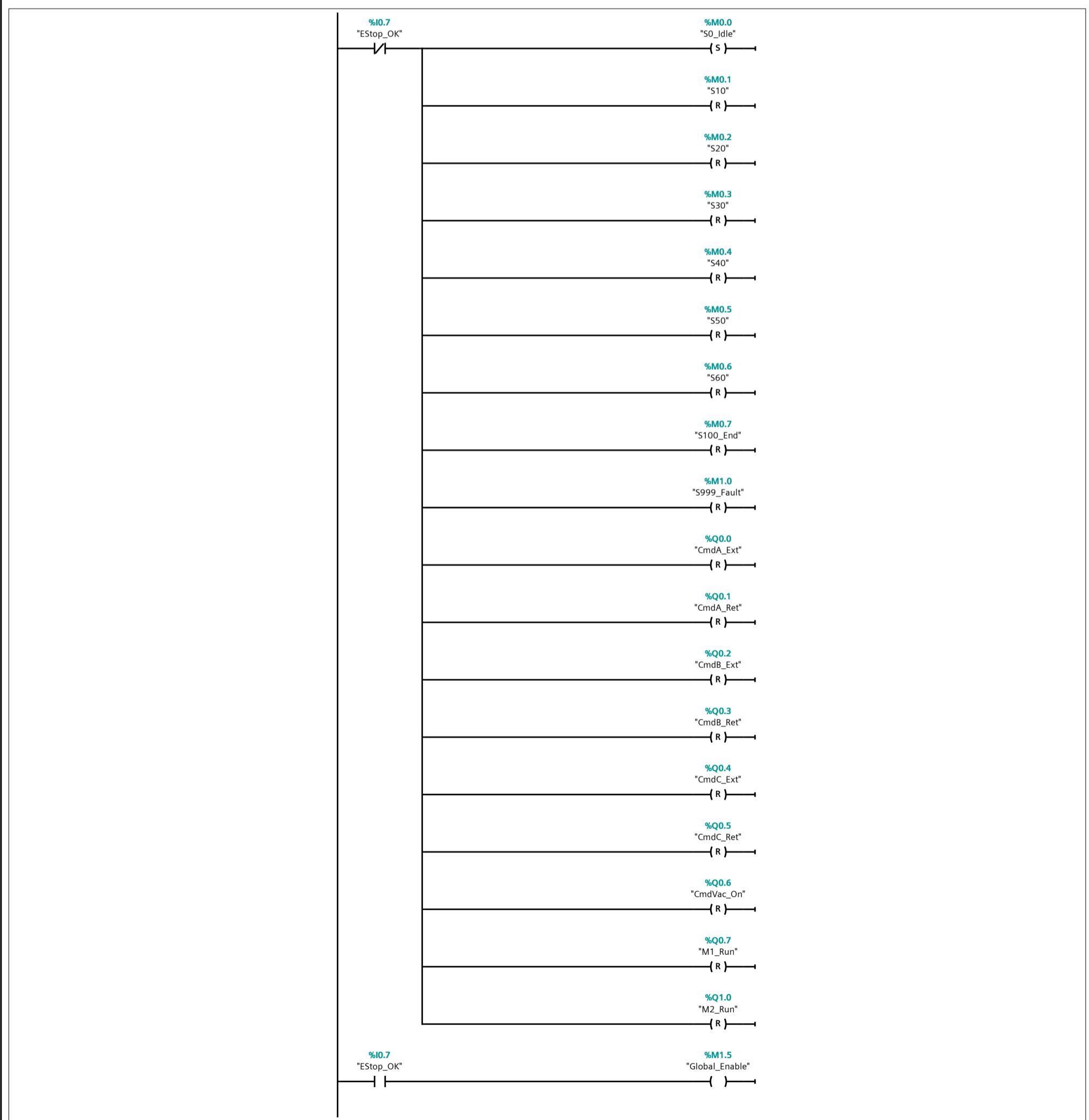


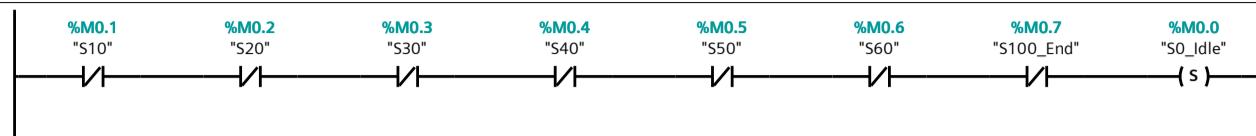
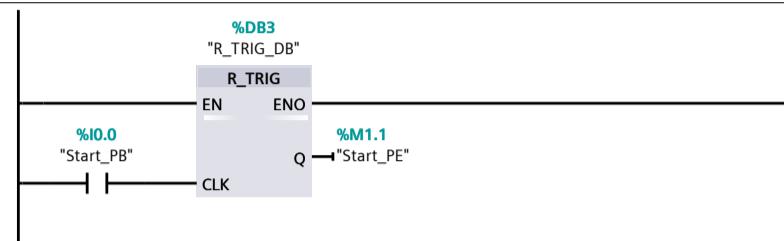
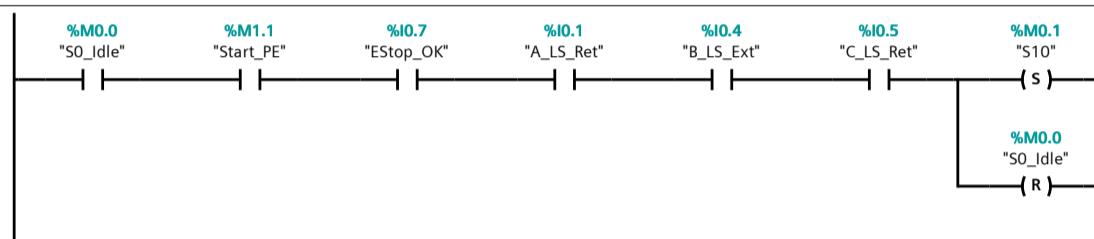
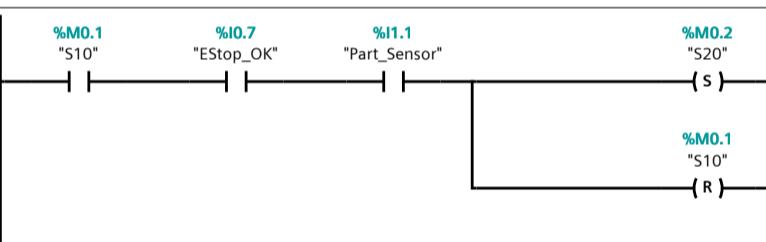
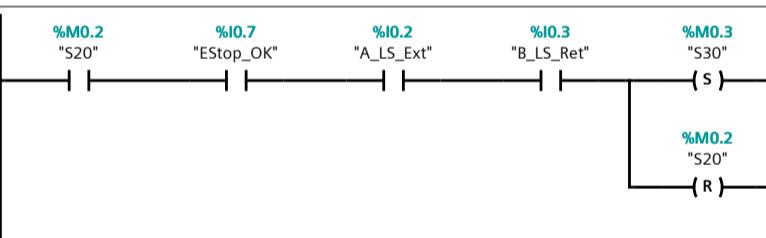
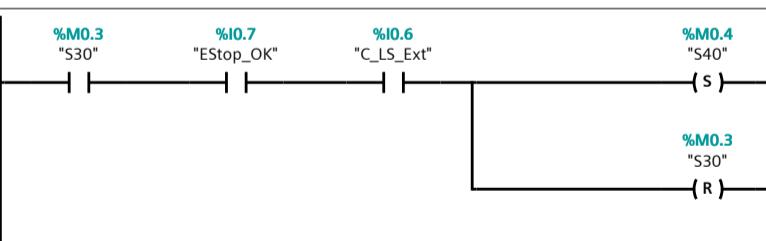
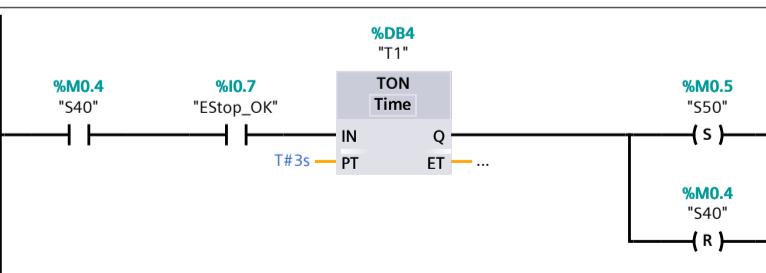
Totally Integrated Automation Portal		
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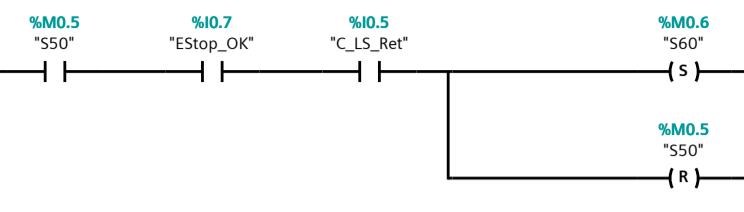
## Main [OB1]

Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					
Name		Data type		Default value			
▼ Input							
Initial_Call		Bool					
Remanence		Bool					
Temp							
Constant							

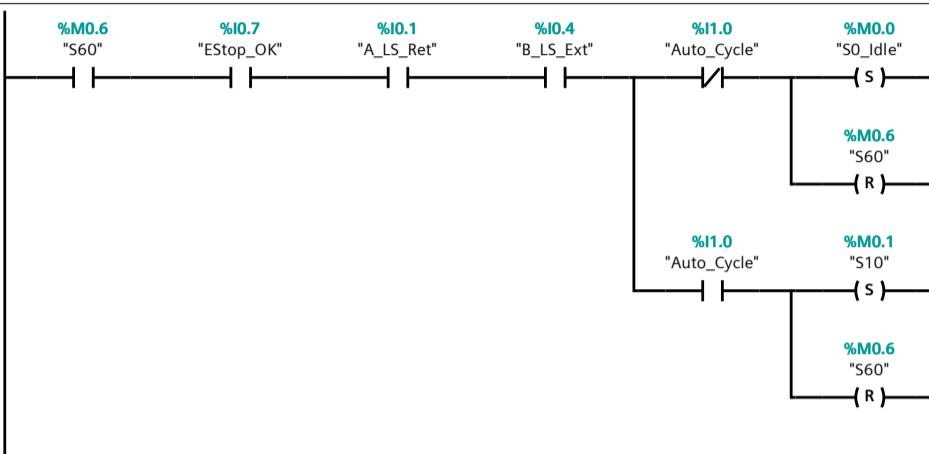
## Network 1: Basic Emergency Stop



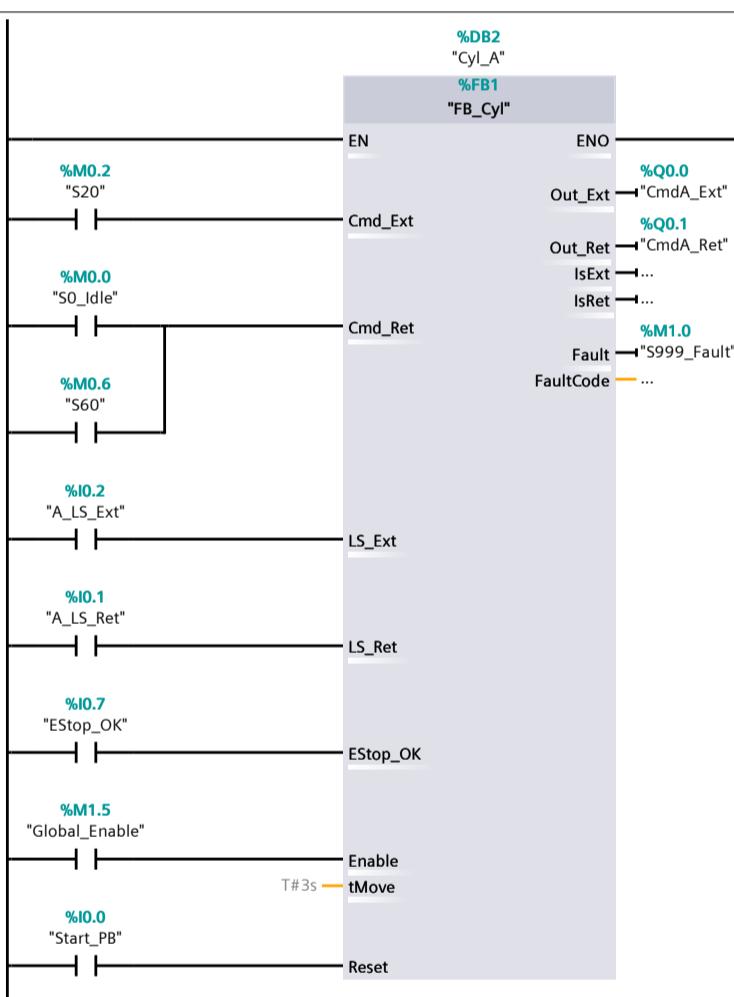
**Network 2: Initialization****Network 3: Start (Rising Edge)****Network 4: S0 to S10****Network 5: S10 to S20****Network 6: S20 to S30****Network 7: S30 to S40****Network 8: S40 to S50****Network 9: S50 to S60**



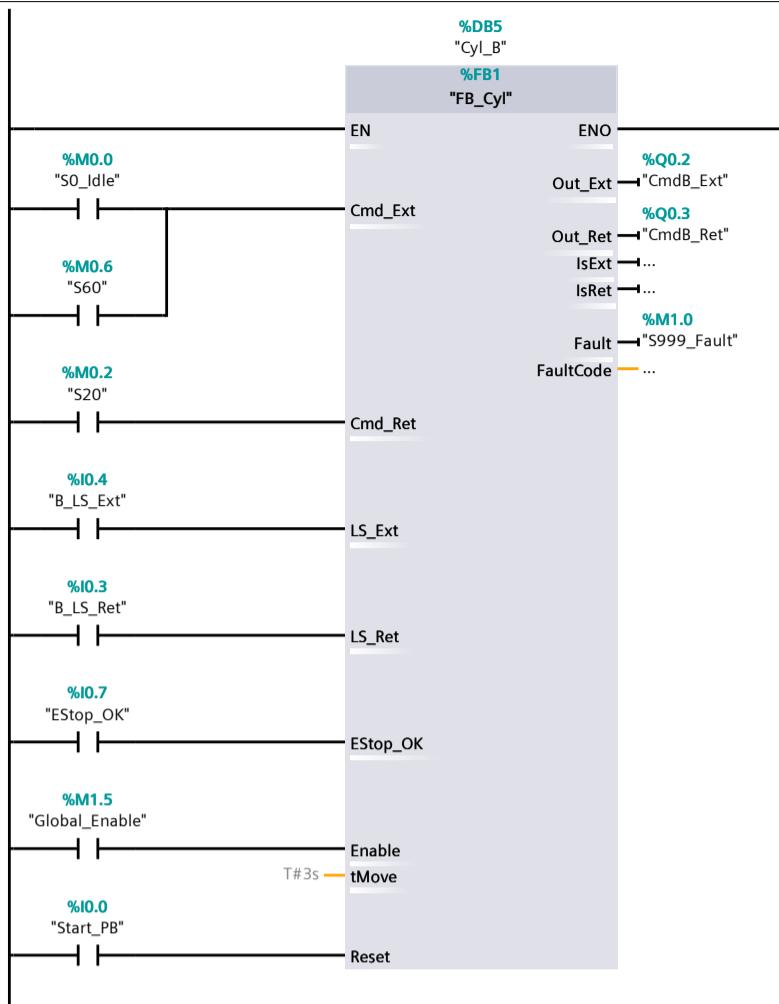
Network 10: S60 to S0



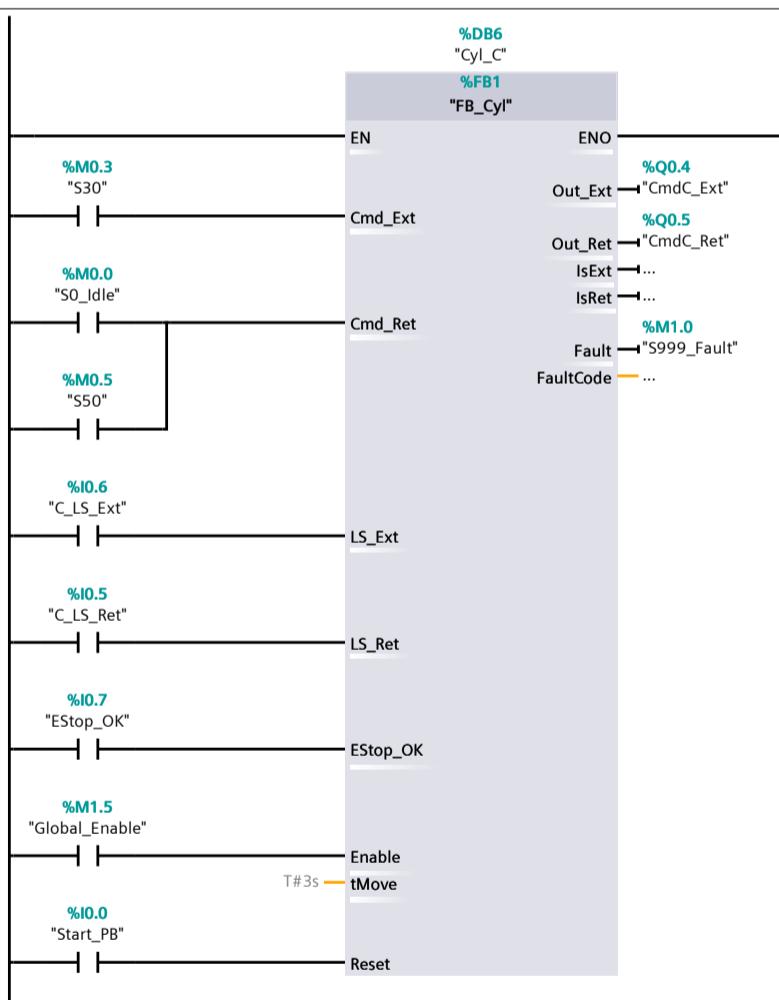
Network 11: Cylinder A



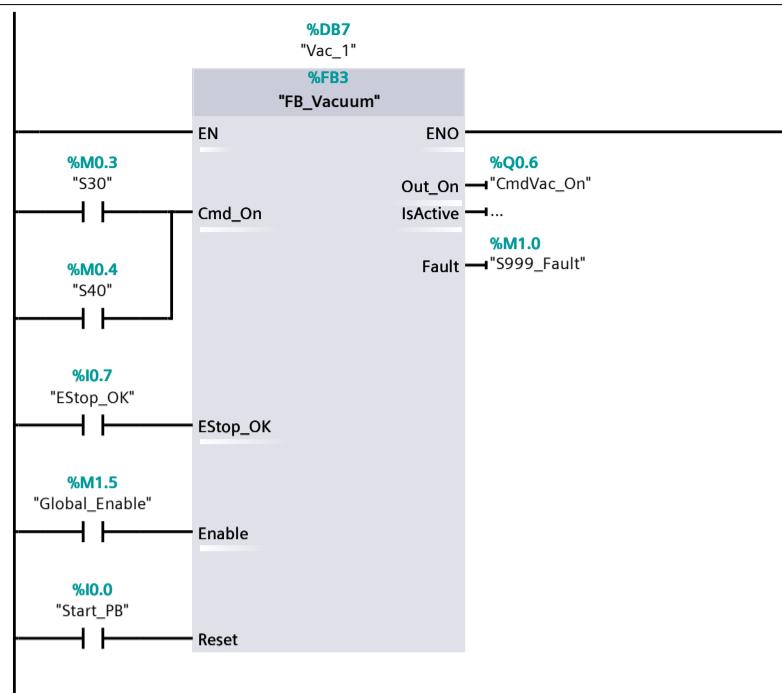
Network 12: Cylinder B



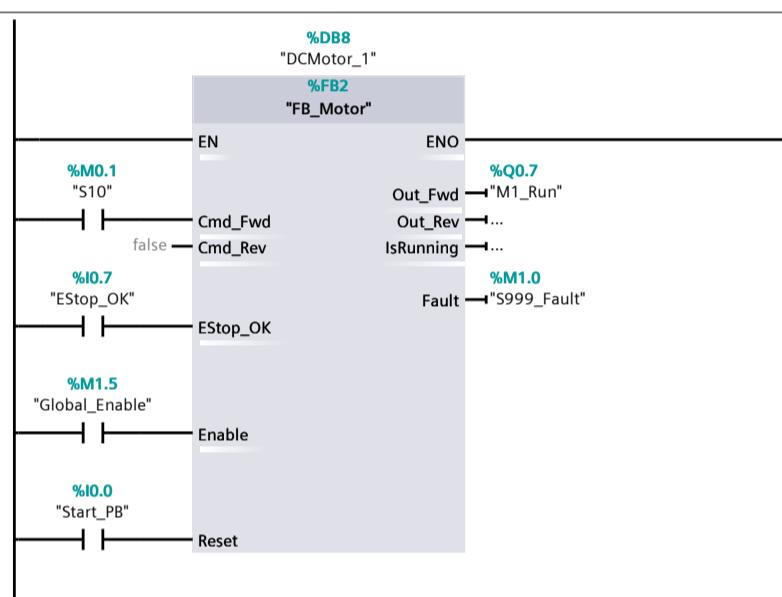
Network 13: Cylinder C



Network 14: Vacuum



Network 15: Motor 1



Network 16: Motor 2

