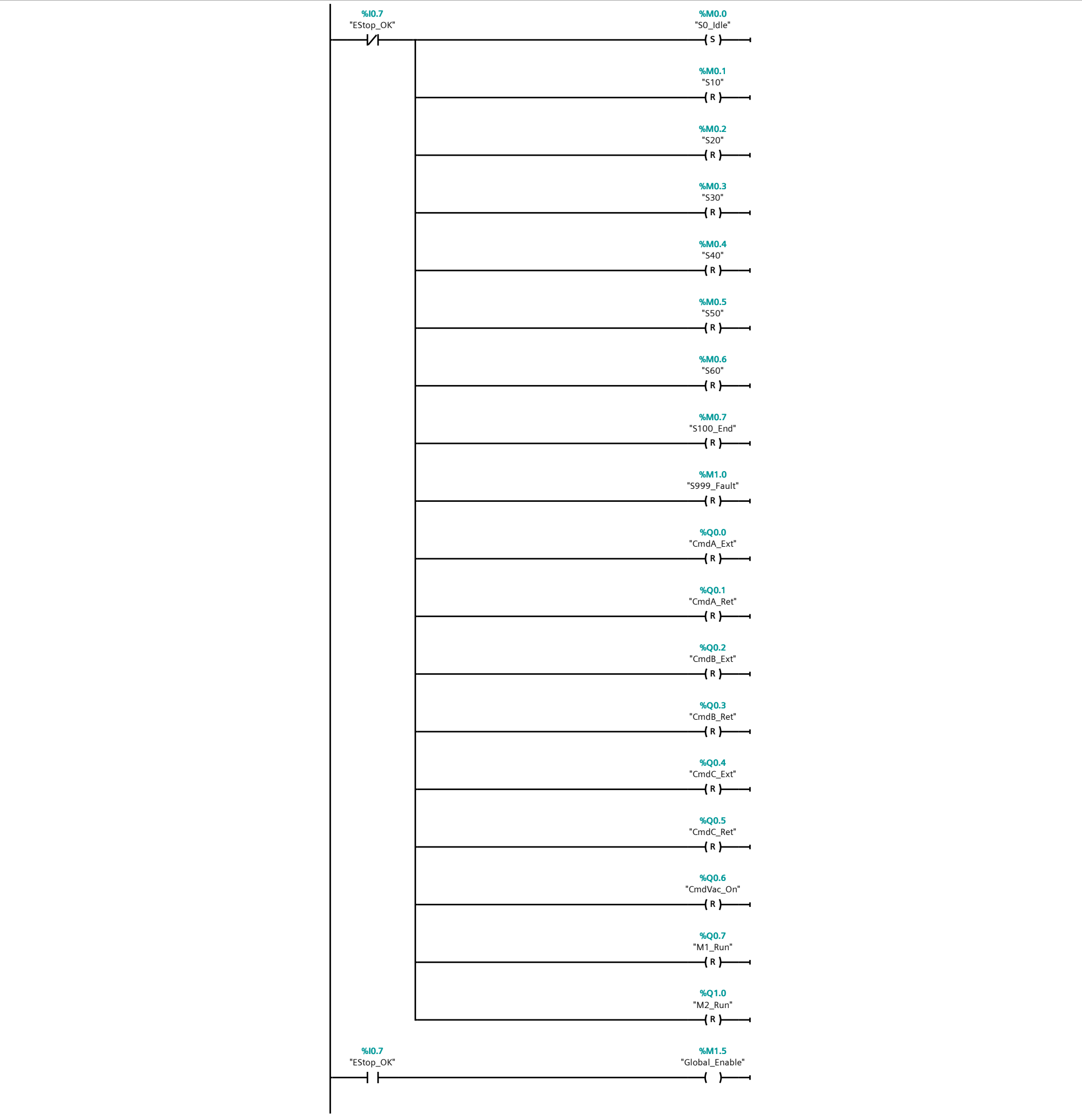


Main [OB1]

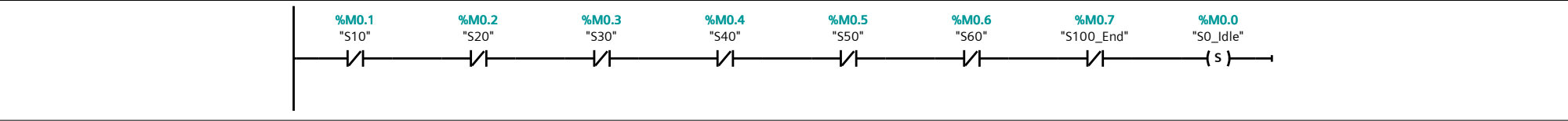
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value
▼ Input		
Initial_Call	Bool	
Remanence	Bool	
Temp		
Constant		

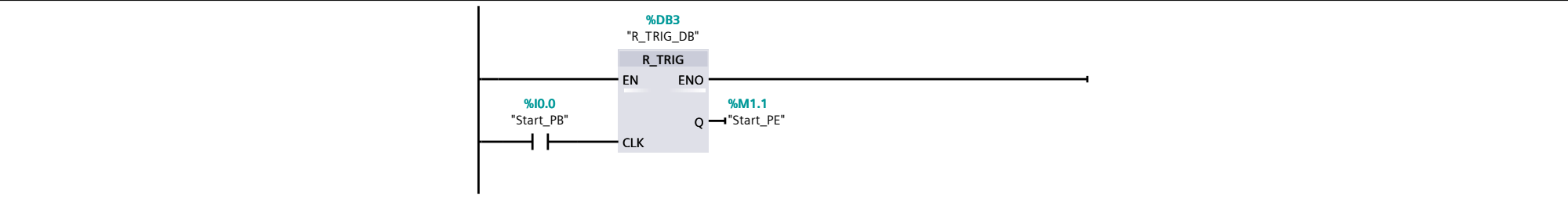
Network 1: Basic Emergency Stop



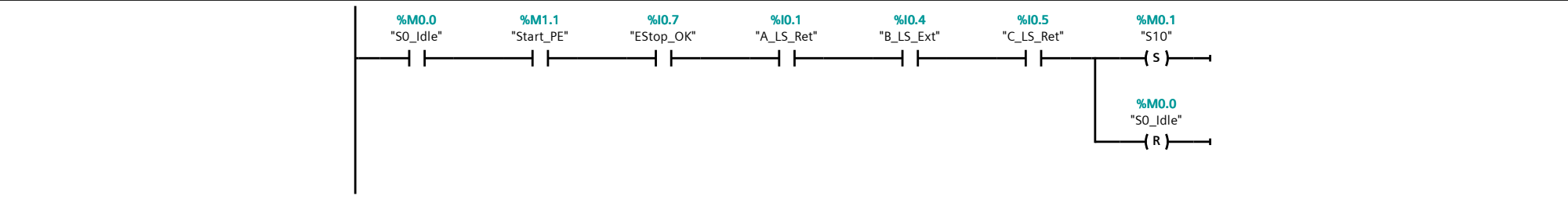
Network 2: Initialization



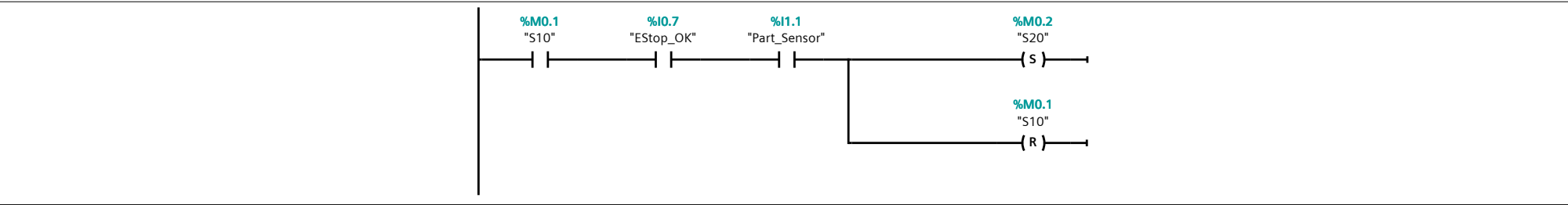
Network 3: Start (Rising Edge)



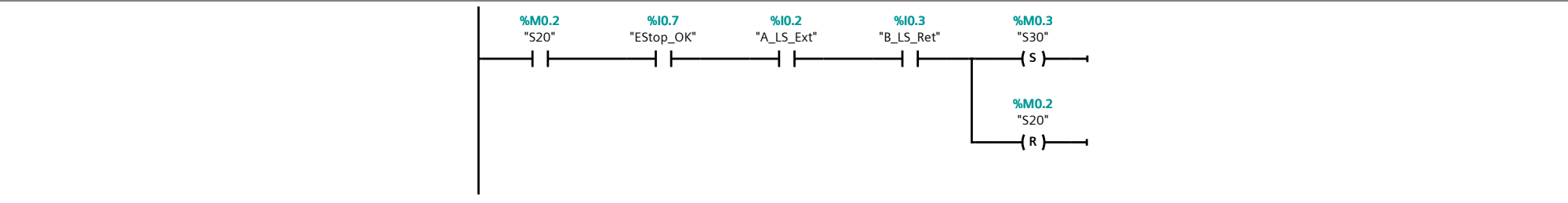
Network 4: S0 to S10



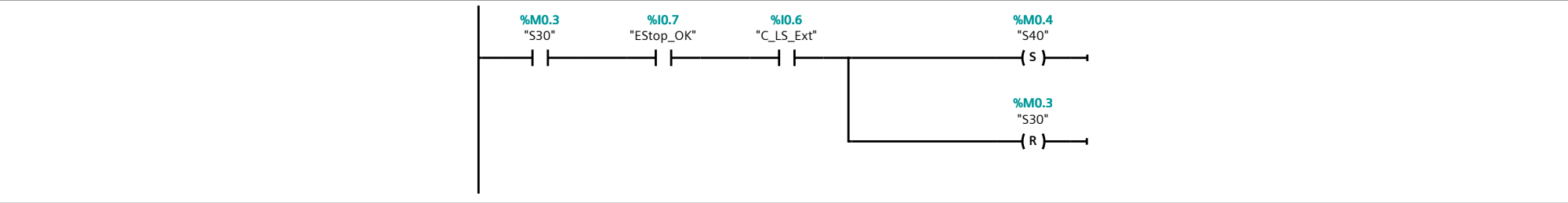
Network 5: S10 to S20



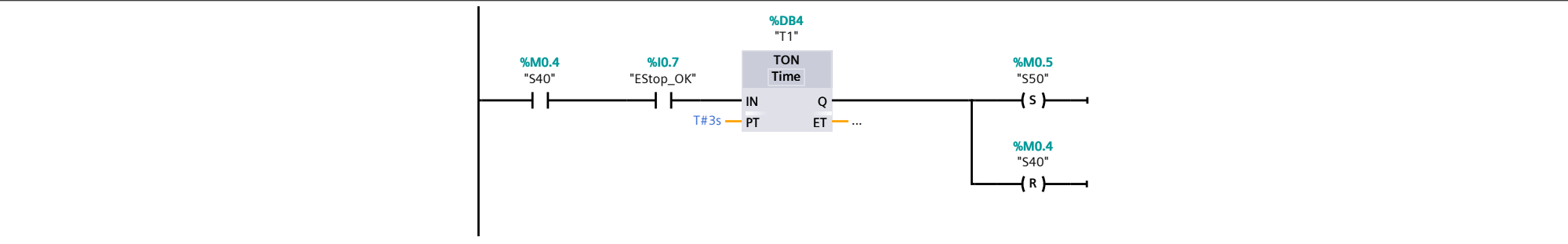
Network 6: S20 to S30



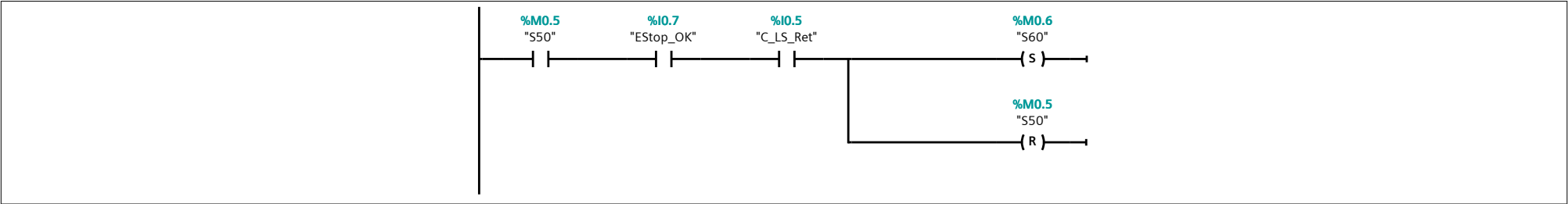
Network 7: S30 to S40



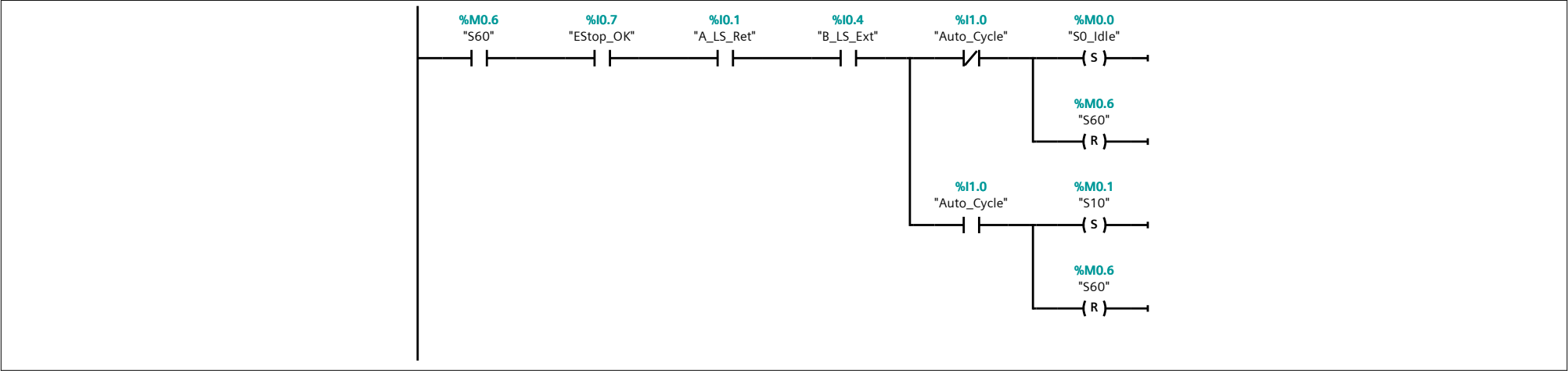
Network 8: S40 to S50



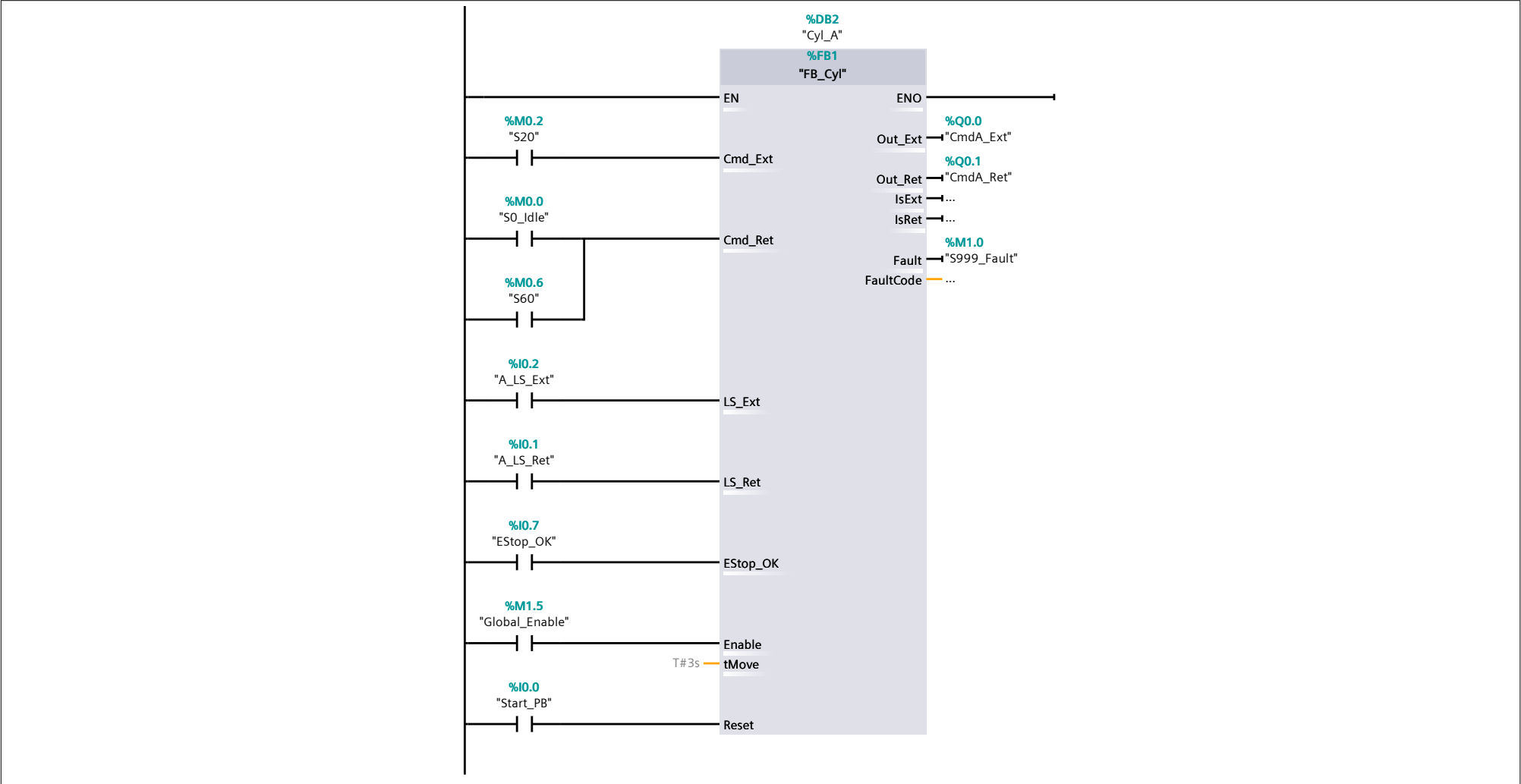
Network 9: S50 to S60



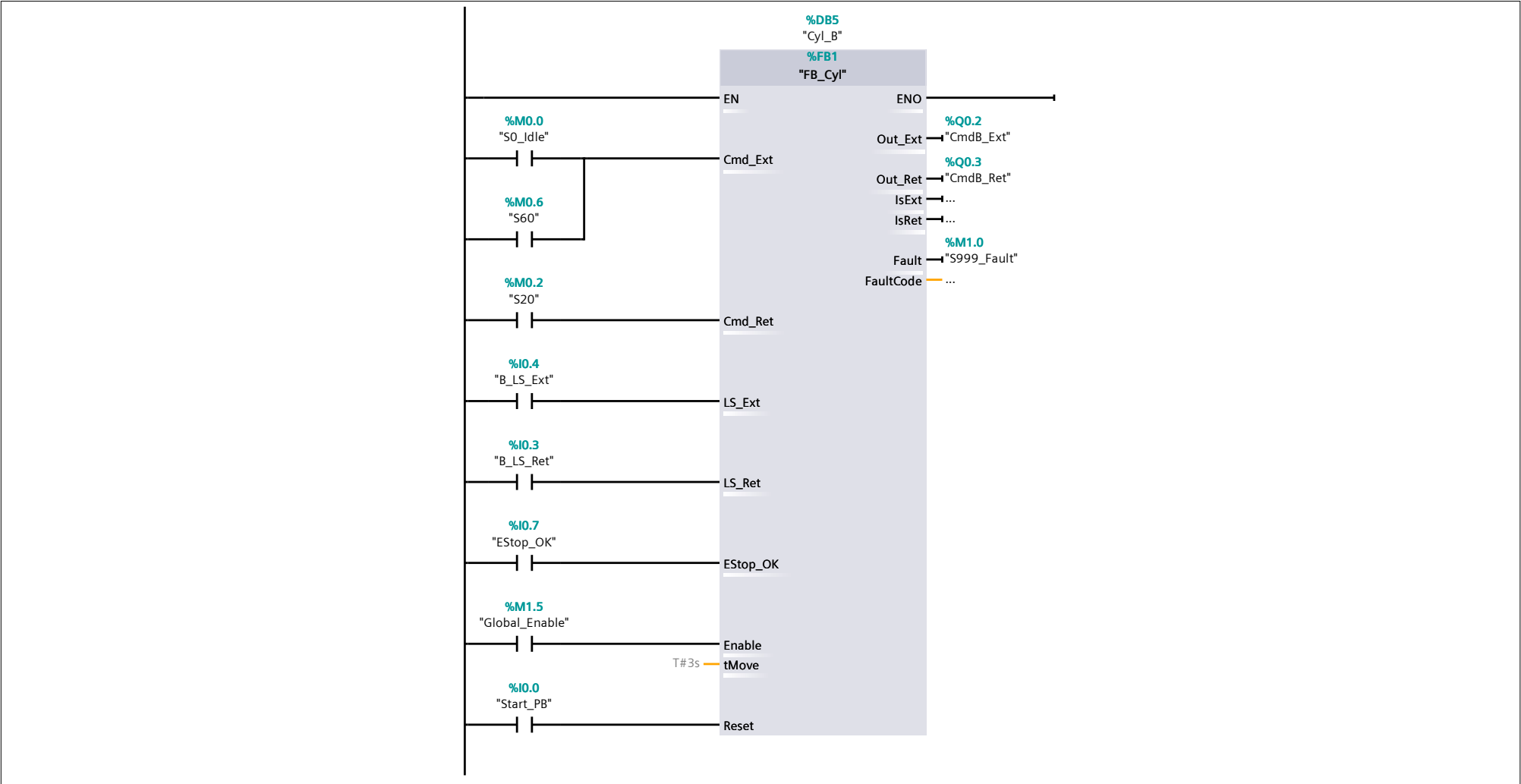
Network 10: S60 to S0



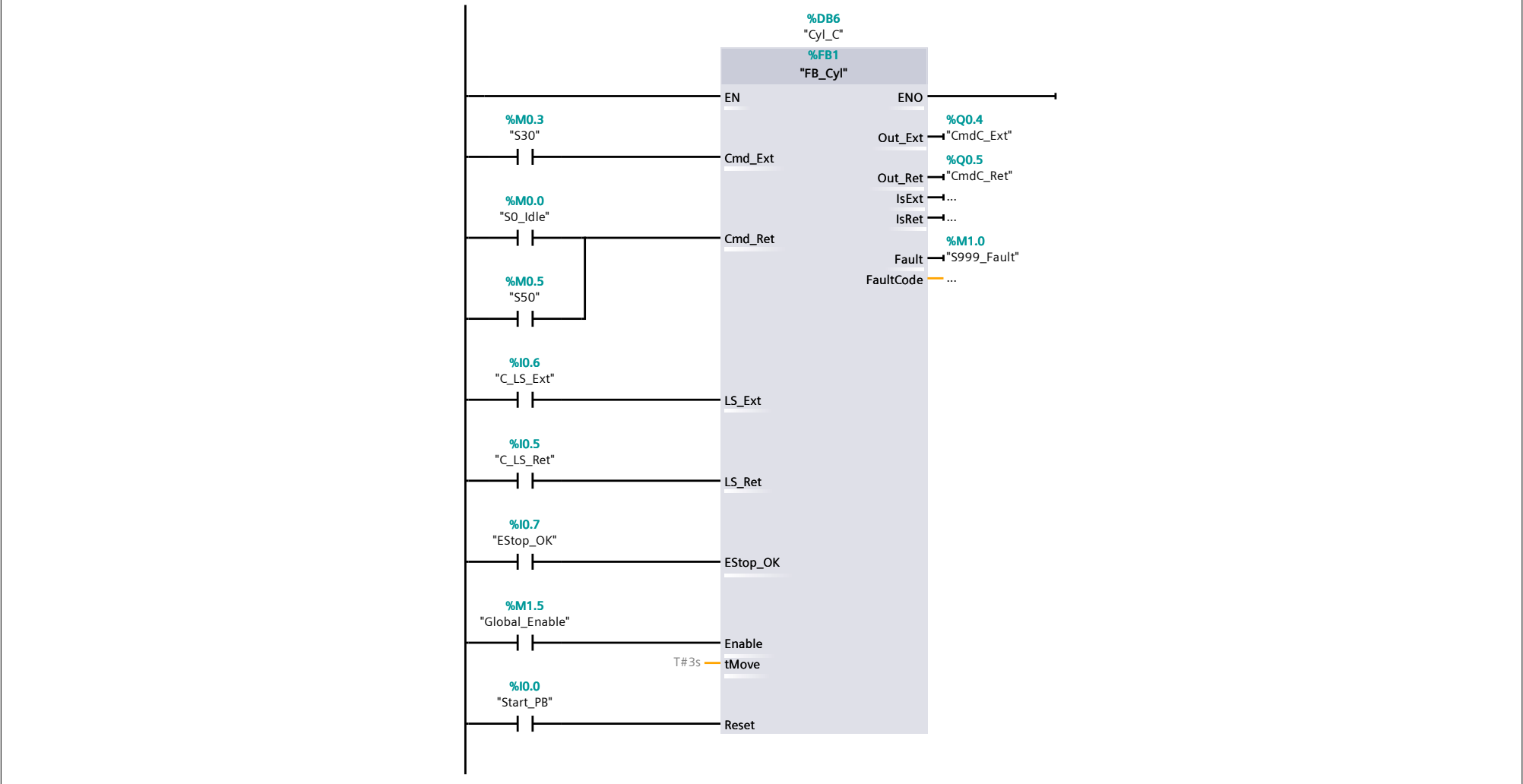
Network 11: Cylinder A



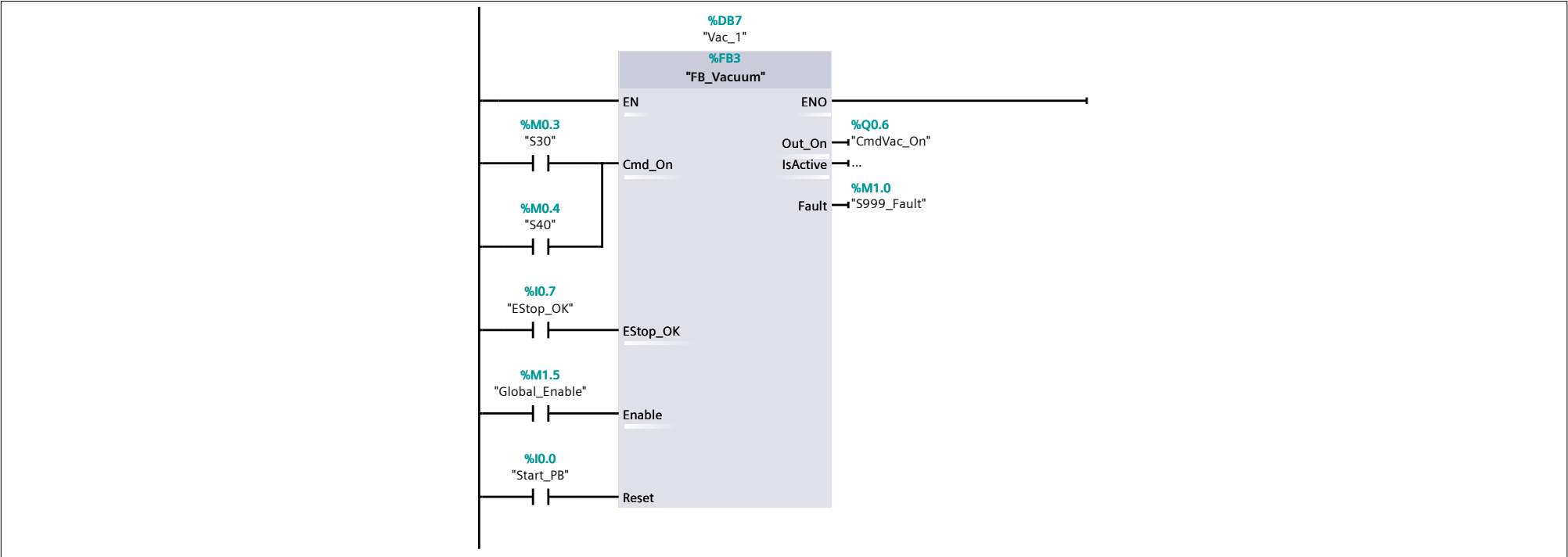
Network 12: Cylinder B



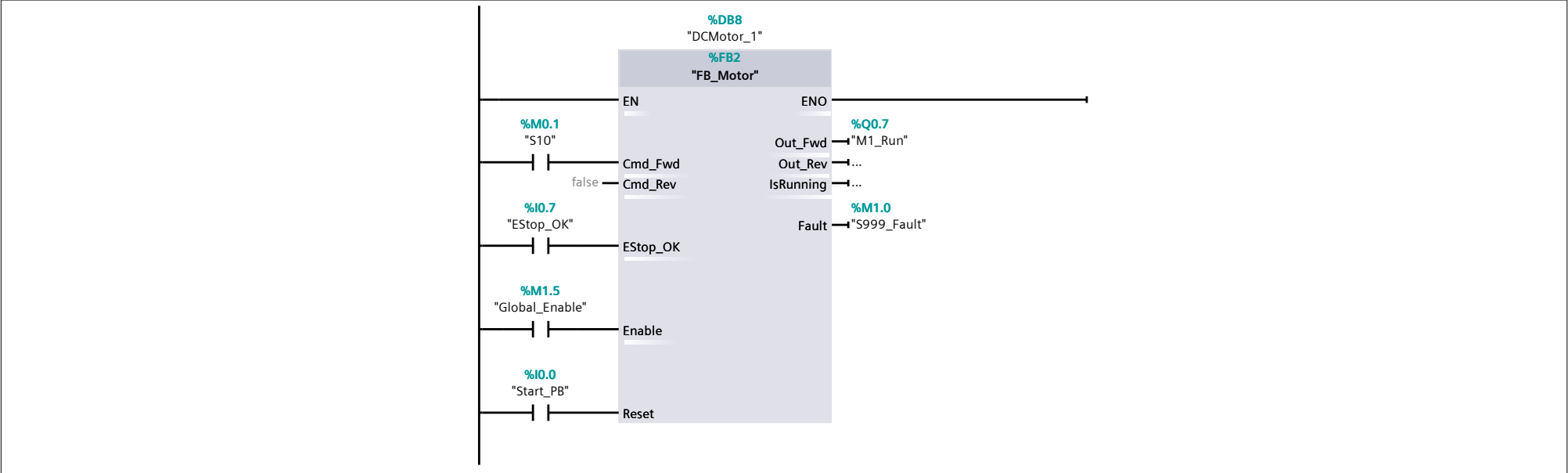
Network 13: Cylinder C



Network 14: Vacuum



Network 15: Motor 1



Network 16: Motor 2

