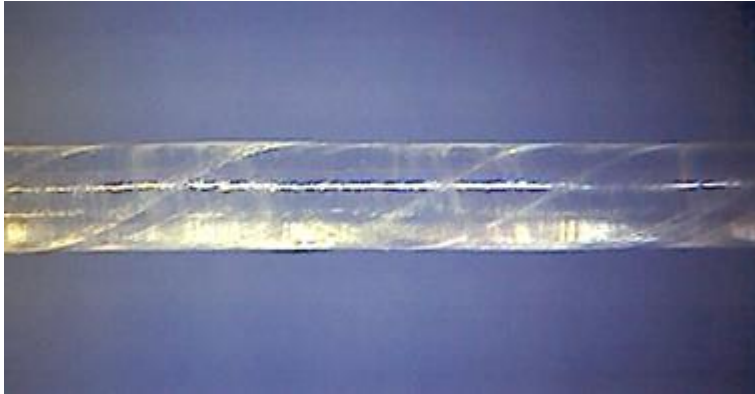


Biomechanical Model of a Finger Fabricated Using Torsional Artificial Muscles



Diego Higuera Ruiz
Sam Sarkar
Siwoo Jeong

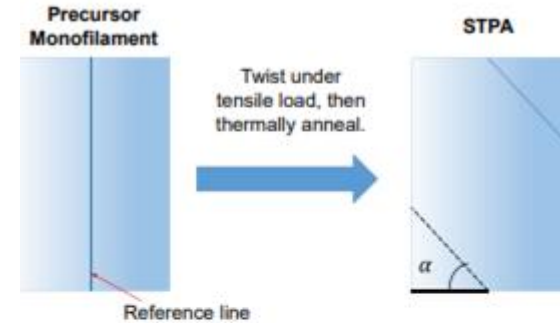
STPA vs TPA



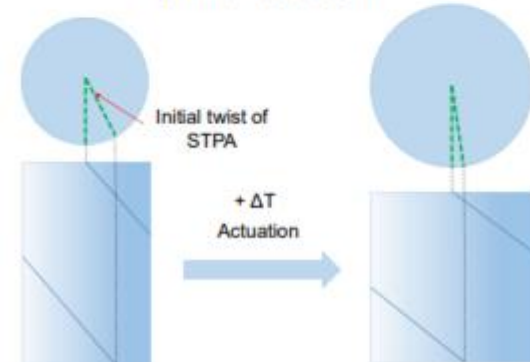
STPA

- Straight twisted polymer actuators (STPAs)
 - Twisted Polymer monofilament
 - Nylon fishing line
 - Thin, light, cheap!
- The mechanism of untwisting actuation
 - Linear actuator
 - Untwisting due to an asymmetric thermal expansion
 - Radial expansion & axial contraction

Fabrication of STPAs



STPAs Actuation



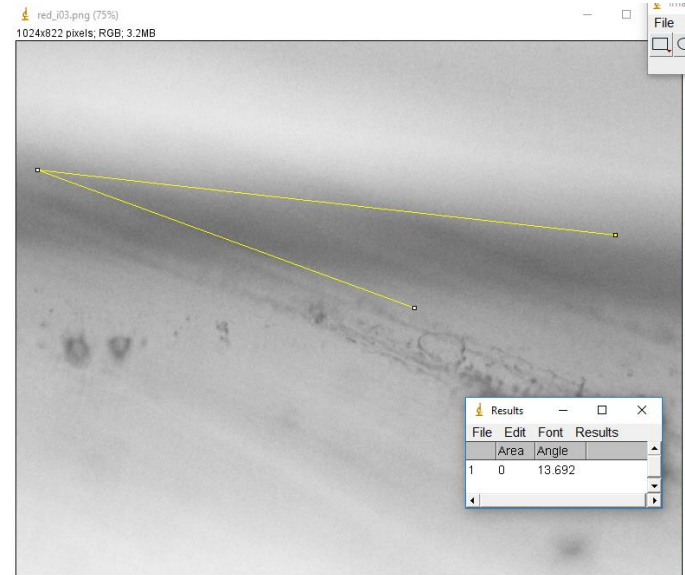
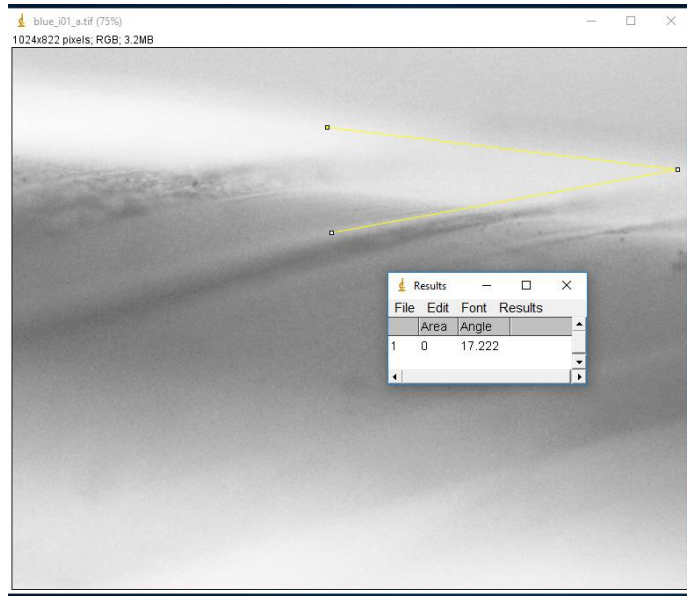
| Reference | Type of Torsional Actuator | Activation Mechanism | Specific gravity | Free torsion (°/mm) | Torque normalized by cross sectional. (N/mm) | Magnitude of activation. |
|--|--|----------------------|------------------|---------------------|--|--------------------------|
| Jardine et al. 1996 | SMA | Temperature | 6.5 | 0.18 | (100 – 200) | ~ (0 – 100)°C |
| Baghani et al. 2014 | SMP Shape Memory Polymers | Temperature | 1.12 | ~1.8 | ~ 1 | ~ (0 – 62)°C |
| Fang et al. 2011 | EAPs Ion-based actuation | Electricity | 1.12 | 0.01 | Unknown | ~ (100 – 200) V/μm |
| Sanan et al. 2013 | PAMs (Antagonistic Torsion Shape Actuators) | Pneumatic (Pressure) | 0.315 | 0.287 | ~ (0 – 1.43) | ~ (50 – 90) kPa |
| Sanan et al. 2013 | PAMs (Peano Actuators) | Pneumatic (Pressure) | 0.315 | 0.315 | ~ (0 – 0.7) | ~ (50 – 90) kPa |
| Foroughi et al. 2011 Suh et. al, 2016. Chun et. Al. 2013 | CNT | Temperature | 1.6 | ~ (15 – 80) | ~ (0.5 – 1.8) | ~ (0 – 90)°C |
| Shafer et al. 2016 Shafer et al. 2017 | STPA | Temperature | 1.12 | ~12.7 | ~ (0 – 119) | ~ (0 – 90)°C |

Fabrication



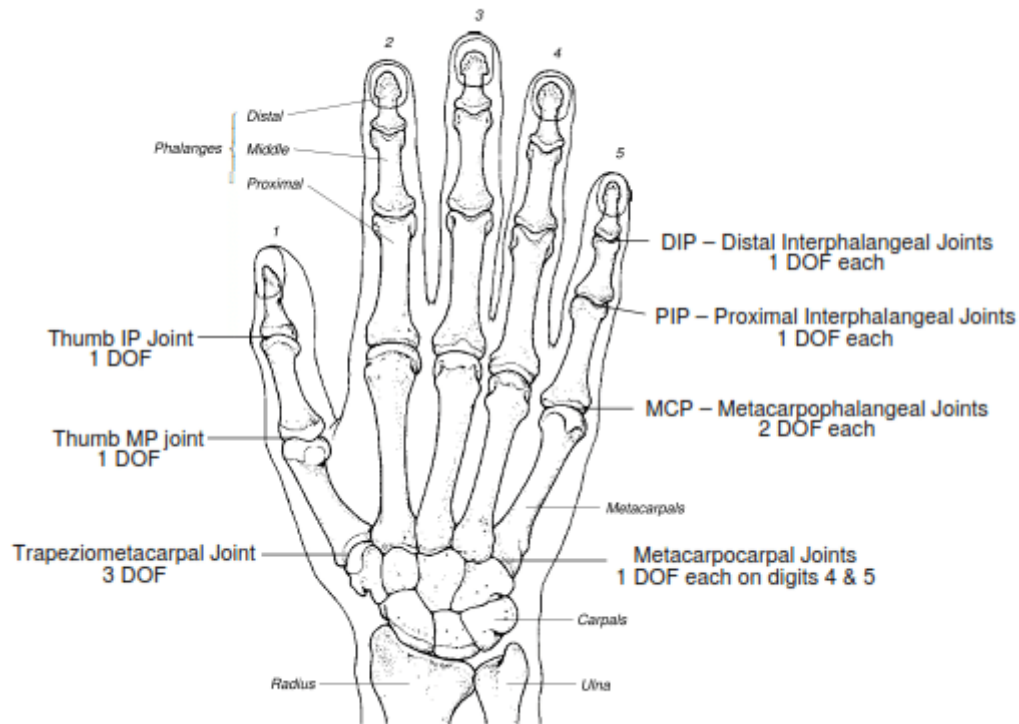
Annealing at 120°C for
20 minutes and cooled down
to room temperature

Microscope Images



INTRODUCTION

- Human Hand
 - A very sophisticated means for physical and social interaction
 - 23 DoFs for the hand and 6 for the Wrist
- Hand loss
 - Around 541,000 Americans (Ziegler-Graham et al., 2008)
 - A devastating damage
 - Limiting the capability of performing ADLs



INTRODUCTION

- Hand prosthesis
 - Passive prostheses
 - Cosmetic or functional prostheses
 - Active prostheses
 - Externally powered
- Engineering Challenges in the development of prosthetic devices
 - Size and weight of the replaced hand (Cordella et al., 2016)
 - Control of prosthesis that notably affects functionality (Gonzales & Castellini, 2013; Winingen et al., 2008)



i-Limb



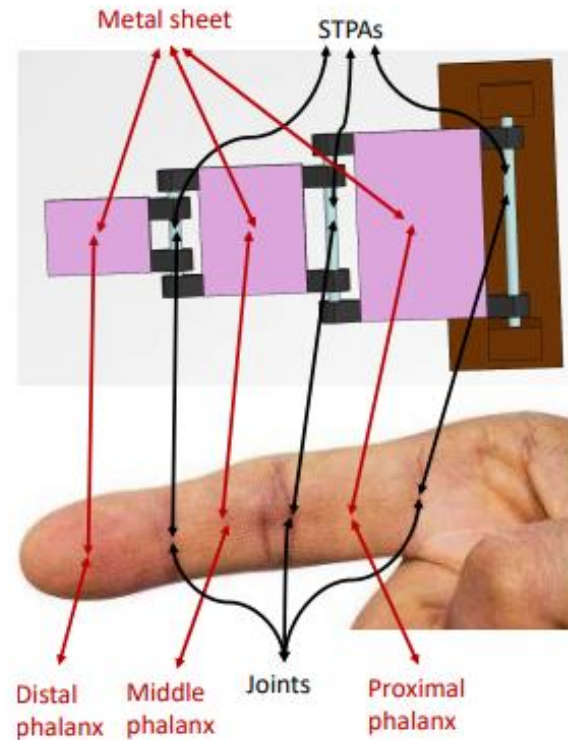
Michelangelo

INTRODUCTION

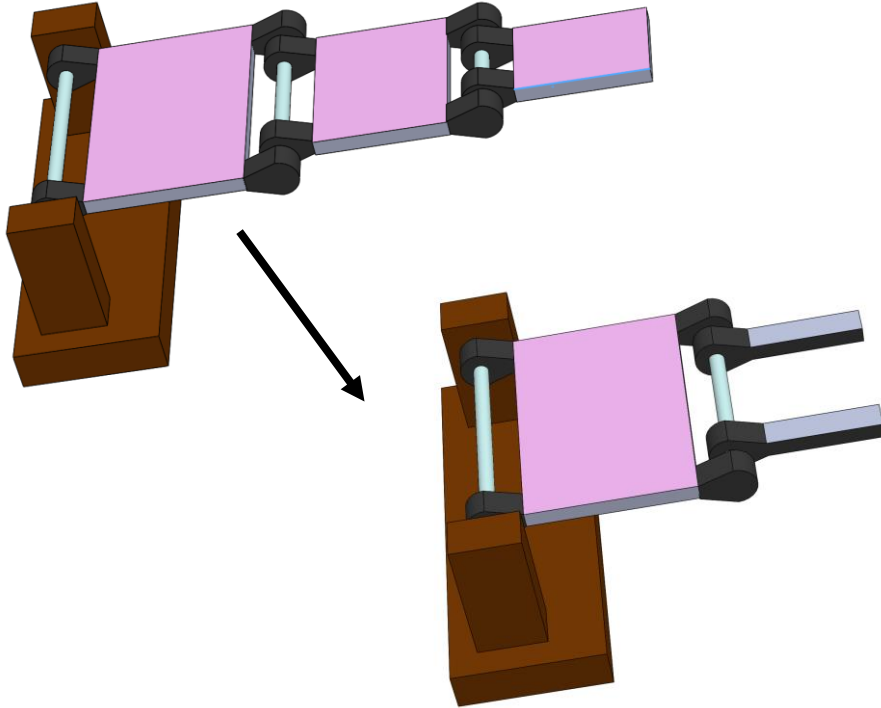
Our Question

“Can a finger model made of STPAs be a candidate to substitute a human finger?”

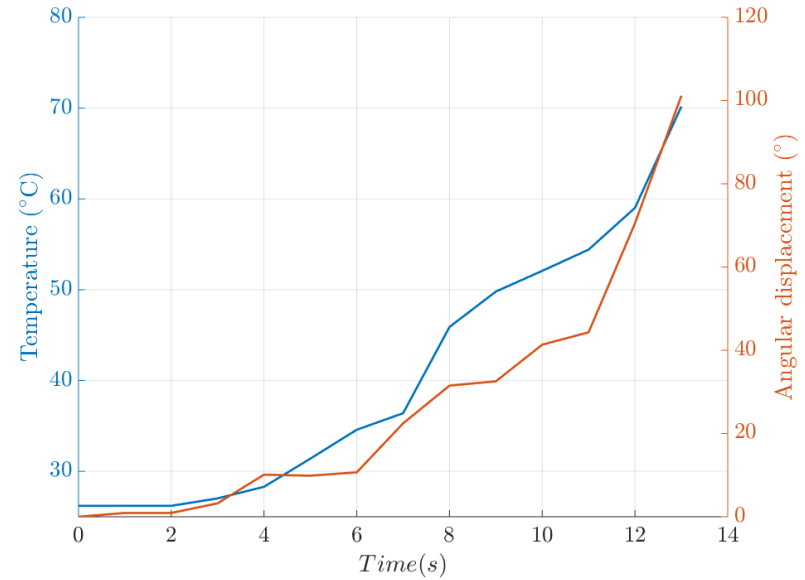
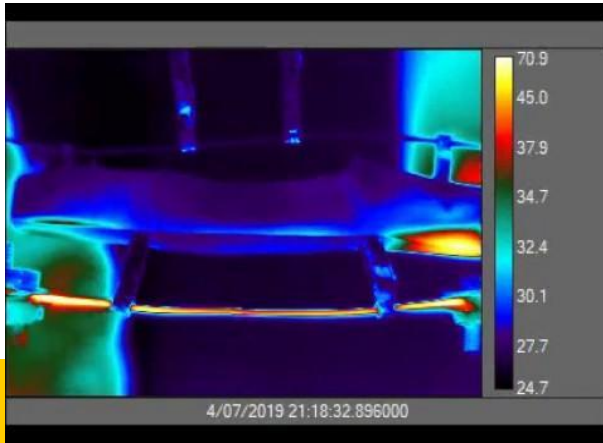
- Light weight and cheap!!!
- In this study, as the first step
 - The relationship between the temperature and the joint angle
 - The relationship between the temperature and the joint torque



SolidWorks Model. Problem Statement

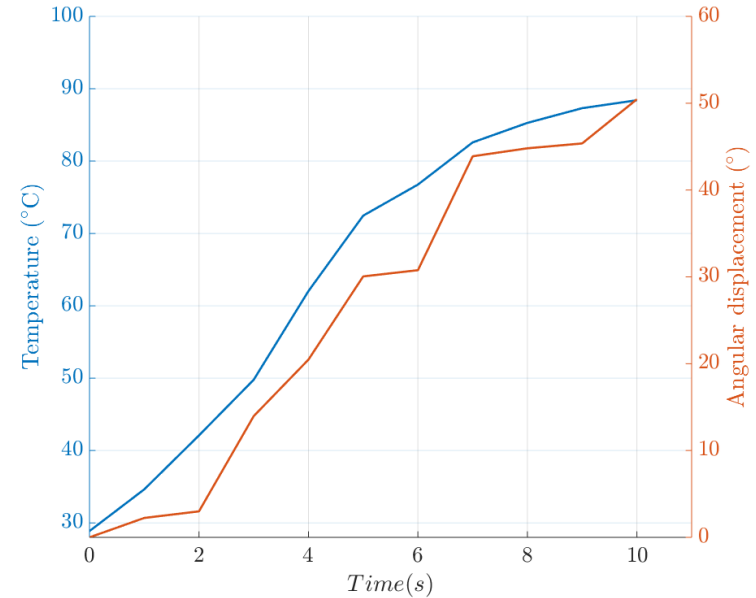
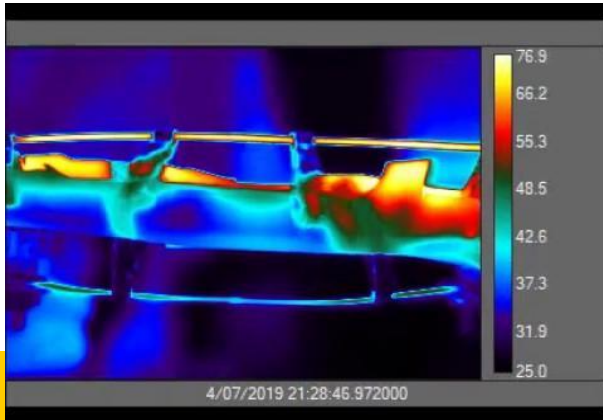


Experimental Results. Lower Torsional Actuator Joint



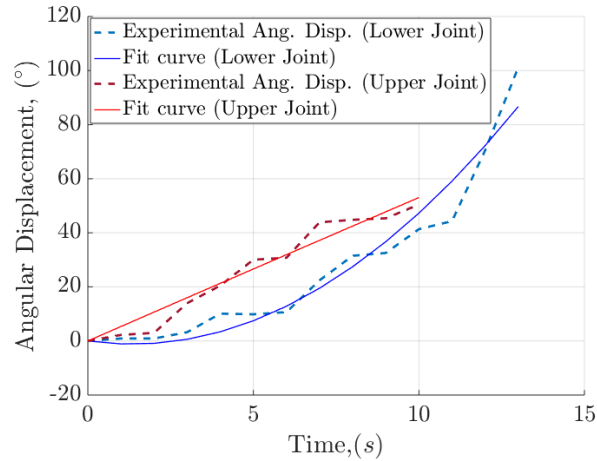
Angular displacement and temperature vs. time of the Lower Torsional Actuator Joint.

Experimental Results. Upper Torsional Actuator Joint



Angular displacement and temperature vs. time of the Upper Torsional Actuator Joint.

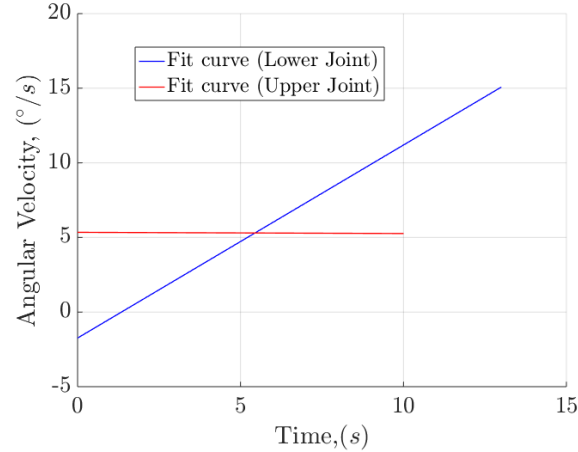
Angular Displacement, Velocity, and Acceleration for the Lower and Upper Joint



Angular displacement vs. time of the upper and lower Torsional actuator joint along with curves fit.

$$\Delta\theta_{LJ} = 0.6467t^2 - 1.7408t$$

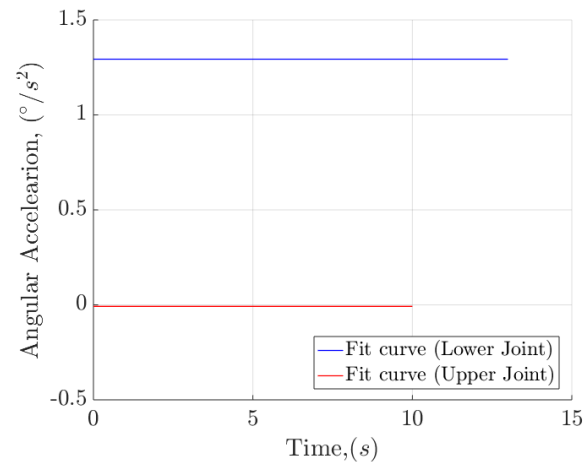
$$\Delta\theta_{UJ} = -0.004t^2 + 5.3438t$$



Angular velocity vs. time of the upper and lower torsional actuator joint.

$$\omega_{LJ} = 1.2934t - 1.7408$$

$$\omega_{UJ} = -0.004t + 5.3438$$



Angular acceleration vs. time of the upper and lower torsional actuator joint.

$$\alpha_{LJ} = 1.2934$$

$$\alpha_{UJ} = -0.004$$

Dynamic Analysis

$$\sum M_0 = I \alpha$$

$$\tau_{gen} + \tau_{grav} = I \alpha$$

$$\tau_{gen} = I \alpha - \tau_{grav} = I \alpha - Wd$$

Matlab code

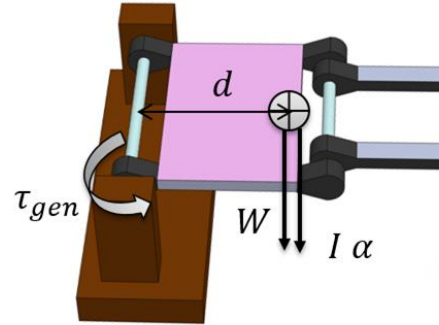
```
%Analytical model for the Lower Joint
```

```
deltathetamodelUJ = -0.004*(timeUJ.^2)+5.3438*(timeUJ);  
omegaUJ = -0.008*(timeUJ)+5.3438;  
alphaUJ = -0.008;  
alphaUJ(1:length(timeUJ),1) = alphaUJ
```

```
Tau_genUJ = -0.0008*9.81*0.006*abs(cosd(comangleUJ))
```

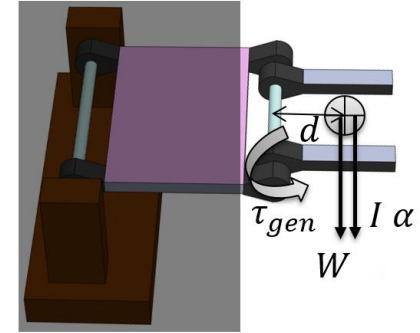
```
PowerUJ = omegaUJ.*Tau_genUJ |
```

Lower Torsional Actuator



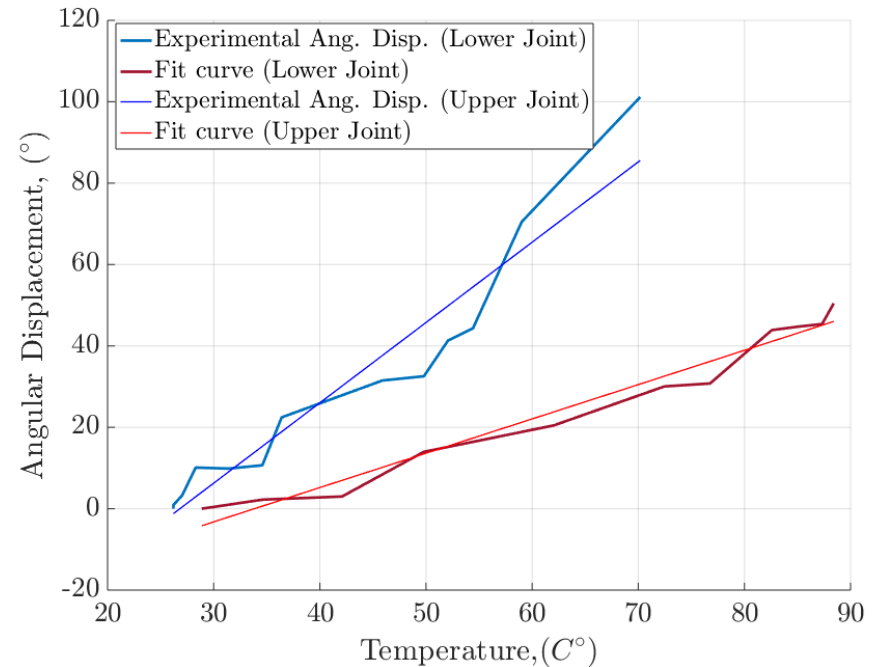
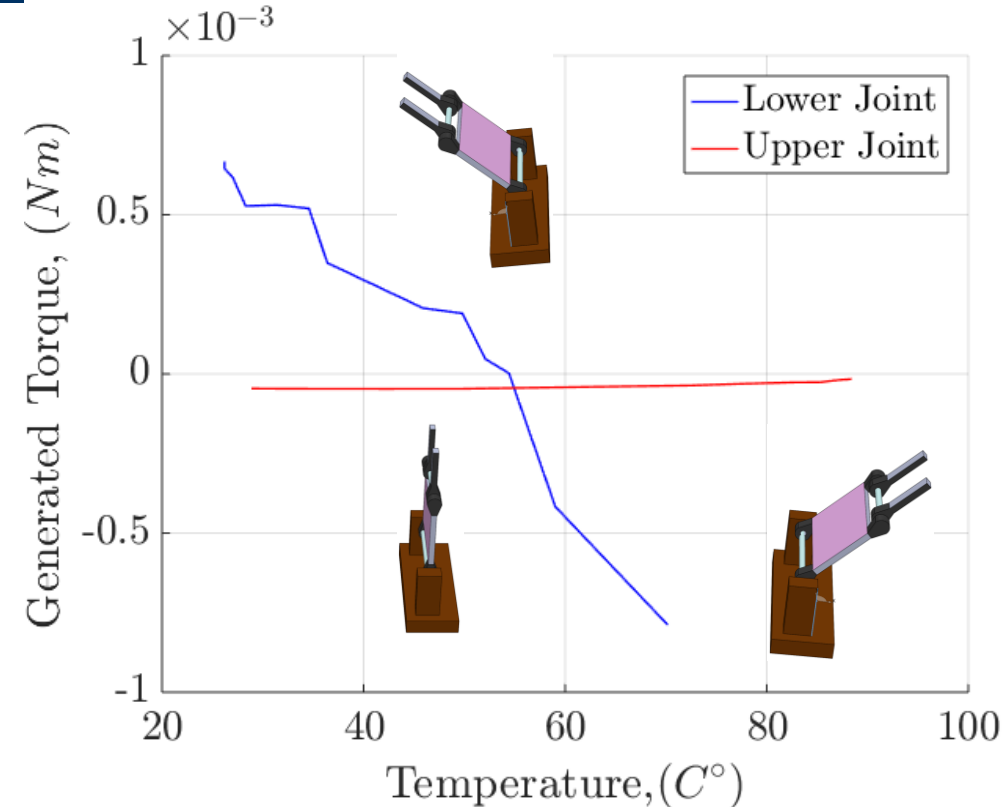
| Lower Joint | |
|-------------|----------------------------------|
| Input | Value |
| I | $6 \times 10^{-8} \text{ kgm}^2$ |
| m | 5 grams |
| α | $1.29^\circ/\text{s}^2$ |
| d | 22 mm |

Upper Torsional Actuator



| Upper Joint | |
|-------------|-------------------------------------|
| Input | Value |
| I | $1.72 \times 10^{-8} \text{ kgm}^2$ |
| m | 0.8 grams |
| α | $-0.004^\circ/\text{s}^2$ |
| d | 6 mm |

Torque and displacement as a function of temperature



$$\Delta\theta_{LJ} = 1.9735T - 52.92$$

$$\Delta\theta_{UJ} = 0.8431T - 28.526$$

Conclusions

- STPA is a suitable candidate material for artificial fingers
- Specific Torque generated by STPA is 19.3 kNm/m^3 which is in the same order of magnitude as that of a real human finger under blocked torque conditions (95.5 kNm/m^3) [5]
- Further research is needed to (among other things) increase the total torque generated.

References

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- [4] W. Hilber, “Stimulus-active polymer actuators for next-generation microfluidic devices,” *Applied Physics A*, vol. 122, p. 751, Jul 2016.
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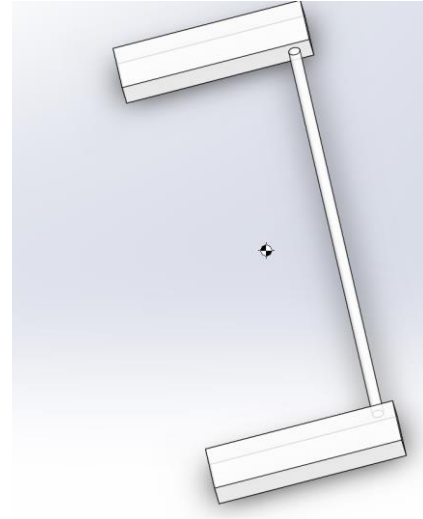
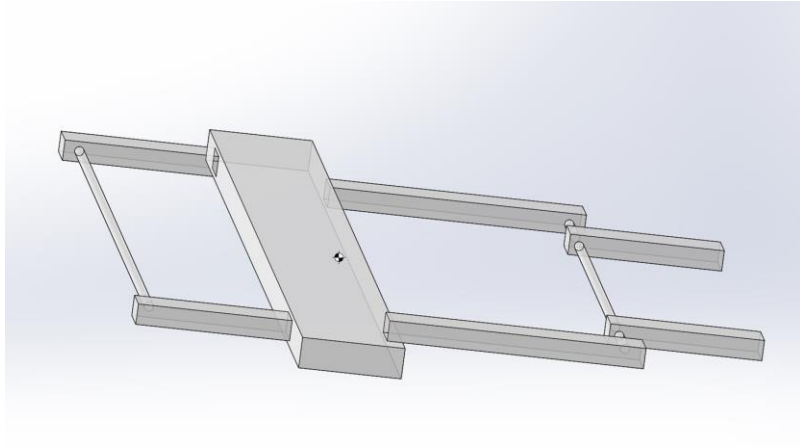
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- [7] Sierra Gonzalez, D., & Castellini, C. (2013). A realistic implementation of ultrasound imaging as a human-machine interface for upper-limb amputees. *Frontiers in Neurobotics*, 7, 17.
- [8] Wininger, M., Kim, N. H., & Craelius, W. (2008). Pressure signature of forearm as predictor of grip force. *Journal of Rehabilitation Research and Development*, 45(6), 883-892.
- [9] Ziegler-Graham, K., MacKenzie, E. J., Ephraim, P. L., Travison, T. G., & Brookmeyer, R. (2008). Estimating the prevalence of limb loss in the united states: 2005 to 2050. *Archives of Physical Medicine and Rehabilitation*, 89(3), 422-429.

DEMO

Questions?

Back-up slides



Flexor Digitorum Superficialis:

- **Origin:** medial epicondyle of humerus, and proximal ulna & radius
- **Insertion:** middle phalanges of 2 – 5 digits
- **Action:** flexes digits 2-5 and flexes hand

Extensor Digitorum

- **Origin:** lateral epicondyle of humerus
- **Insertion:** middle & distal phalanges of 2–5 digits
- **Action:** extends digits 2-5 and flexes hand

