| Dp | $PlcFo.OpSimNotReady |

Inv

Inv0

| Dp | $PlcFo.OpSimNoRemote |

Inv

Inv1

DtoMask

d2   Mask

| Stoli | $PlcMain.StatusWordSW |

d3

| Dp | $PlcFo.OpSimWarFlt |

d6

| Dp | $PlcFo.OpSimOverCurr |

Or

d9

| Dp | $PlcFo.OpSimGrFlt |

Or0

d10

Simulate faults

Or

d11

Or1

DtoMask0

| Dp | $PlcFo.OpSimShopFlt |

Or

| Dp | $PlcFo.OpSimPhasFlt |

Or2

| Io | $PlcMain.ControlWordCW |

MaskToD

Mask   od7

MaskToD9

| ResDp | $PlcFo.OpSimWarFlt |

Ramp

IN   VAL

Ramp0

| StoAi | $PlcMain.ActSpeed |

Upp = 250
Down = 100

| Ao | $PlcMain.RefSpeed |

Select

HIG   VAL

con

SpeedRef

Low = 0

| Io | $PlcMain.ControlWordCW |

MaskToD

Mask   od3

RunActiv

Select

con   VAL

ActCurrent

High = 100
Low = 0

Ramp

IN   VAL

Ramp1

Upp = 7
Down = 7

| StoAi | $PlcMain.ActCurrent |

| Class-SEW_Movidrive_1Sim-Code |
| W |
| 26-JUN-2007 15:47 |

Proviev