

MANUAL 2000-02-29 1(5) E5

Kopia Mottagare

PROVIEW/R RUNTIME

User's guide and object descriptions

Revision: Date Name Comment

1.0 1999-12-10 Hans Werner First version

pnr 7020, tel 55496, fax 55099

OXELOSUND MANUAL
TEKNIK STÅLVERK 2000-02-29
PTS/ Claes Jurstrand

1 Introduction

The Run Time concept in Proview is a way to standardize the measurement of running time for different machines.

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1.1 RunningTime

The RunningTime object executes under the PLC. It uses a Boolean Input, and measures the time and the running time for the signal.

All measured times are stored in the object. Times are stored as number of hours (integer) and number of seconds up to 1 hour (float). There are measurements for Total Time, Total running time, Trip time and Trip running time. We also note number of starts for each period. The Running time as part of the total time in percent is calculated for both total and trip.

There is also the possibility to reset the Trip measurement in each object. The values from the last trip measurement is saved in the object as OldTrip.

We also note the time for the last start for the signal, and the time for the last ResetTrip.

There should always be an object backup for each RunningTime object. The Backup object can be connected to the 'sta'-output from the RunningTime object.

2 Object Description

Attributes

Running Input

Graph Name: run

Type: pwr_tBoolean

Input signal

Start Output

Graph Name: sta

Type: pwr_tBoolean

Output signal is True for one cycle when we detect edge of Running input.

Output pin is mainly used for connection of Backup-object.

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Description

Type: pwr_tString80

Documentation only

TripReset

Type: pwr_tBoolean

Used to move Trip data to OldTrip, and to reset all Trip data.

StartTime

Type: pwr_tTime

Date and time for latest edge of input

ResetTime

Type: pwr_tTime

Date and time for latest TripReset

TotalNOfStarts

Type: pwr_tUInt32

Total number of detected starts.

TotalRunHours

Type: pwr_tUInt32

Total number running hours.

TotalRunSeconds

Type: pwr_tFloat32

Total number of running seconds up to 1 hour.

TotalHours

Type: pwr_tUInt32

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Total number calendar hours.

TotalSeconds

Type: pwr_tFloat32

Total number of calendar seconds up to 1 hour.

TotalUsage

Type: pwr_tFloat32

Percent RunningTime compared to time.

TripNOfStarts

Type: pwr_tUInt32

Total number of detected starts since Trip Reset.

TripRunHours

Type: pwr_tUInt32

Total number running hours since trip reset.

TripRunSeconds

Type: pwr_tFloat32

Total number of running seconds since trip reset, up to 1 hour.

TripHours

Type: pwr_tUInt32

Total number calendar hours since trip reset.

TripSeconds

Type: pwr_tFloat32

Total number of calendar seconds since trip reset, up to 1 hour.



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TripUsage

Type: pwr_tFloat32

Percent RunningTime compared to time.

OldTripNOfStarts

Type: pwr_tUInt32

Total number of detected starts between last Trip Resets.

OldTripRunHours

Type: pwr_tUInt32

Total number running hours between last trip resets.

OldTripRunSeconds

Type: pwr_tFloat32

Total number of running seconds between last trip resets, up to 1 hour.

OldTripHours

Type: pwr_tUInt32

Total number calendar hours between last trip resest.

OldTripSeconds

Type: pwr_tFloat32

Total number of calendar seconds between last trip resets, up to 1 hour.

OldTripUsage

Type: pwr_tFloat32

Percent RunningTime compared to time.

SaveTime

Type: pwr_tTime



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Internal variable for calculation of time since last execution.

Date and time or uptime depending on OS.