Disabled | $PlcMain.CloggedSwitch

CArea | NotDisabled

FirstScan

CArea | Init

Compose alarmtext

| Sp | $PlcMain.AlarmText | | Strcat | | StoSp | W-DSup0.DetectText |
| NameToStr | $PlcMain. | | Strcat0 |

Send alarm

| Di | $PlcMain.CloggedSwitch |
| Dp | $PlcMain.SwitchNormallyClosed |

And
And0

And
And1

Or
Or0

| StoDp | $PlcFo.AlarmStatus |
| StoDp | $PlcMain.AlarmStatus |

| Dp | $PlcFo.DisableSup |

DSup | DSup0
con
StoDp | $PlcMain.SupDisabled

Class-BaseFilterFo-Code

W

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Proview