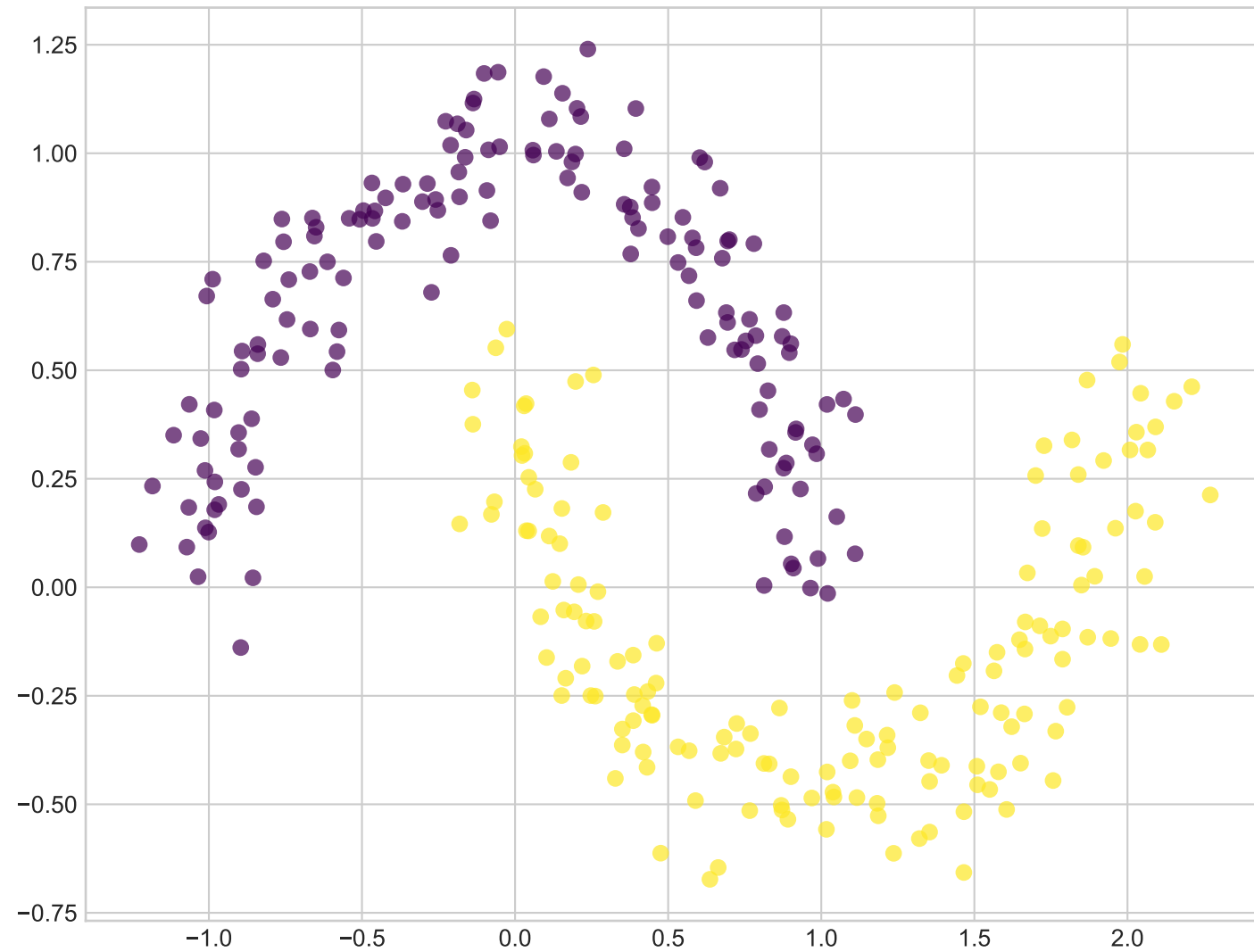**Ground Truth: Crescent-Shaped Clusters** — **K-means Failure (Silhouette: 0.481)**

Centroids