Hierarch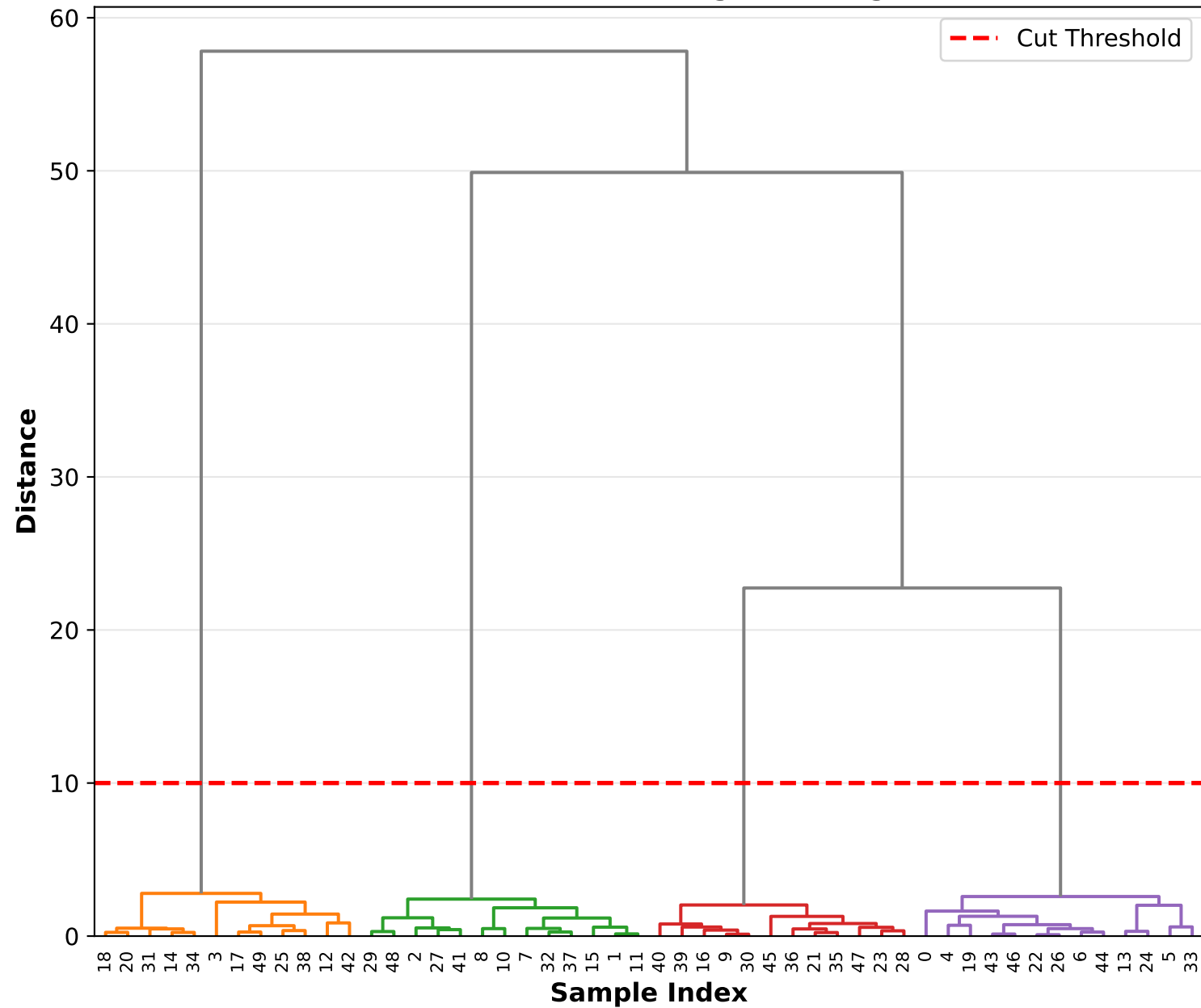ical Clustering Dendrogram | **Resulting Clusters (k=4)**