

**-CLOUD-**

*coffee table*

*Tania Grebenshchikova*

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*Aalto FabLab*

# **STEPS**

*sketching*

*joints*

*materials*

*first paper prototype*

*3 mm mdf prototype*

*first attempt with milling machine*

*adjusting model*

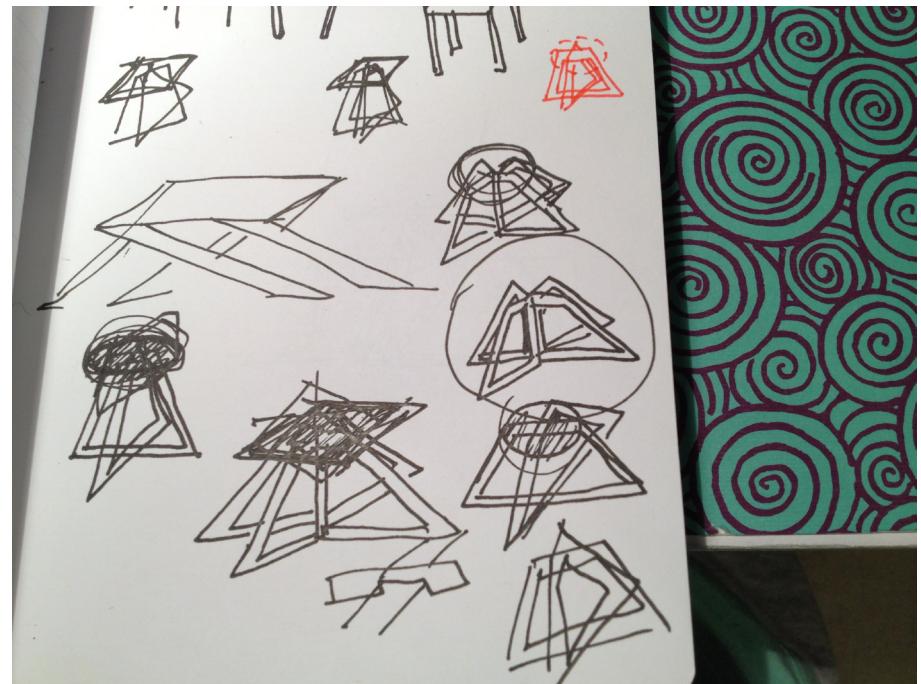
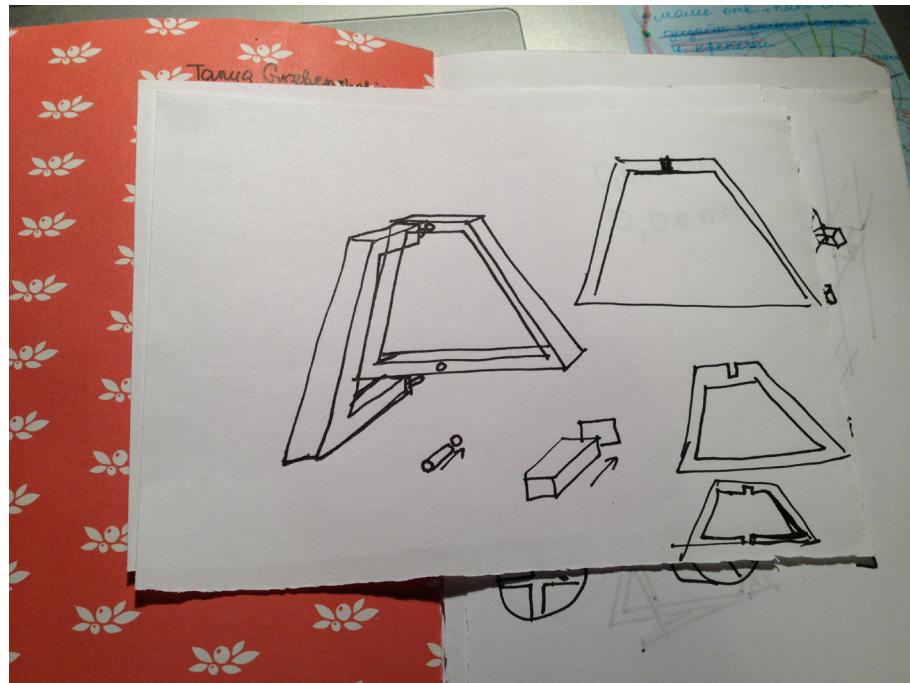
*3mm mdf prototype*

*adding cuts*

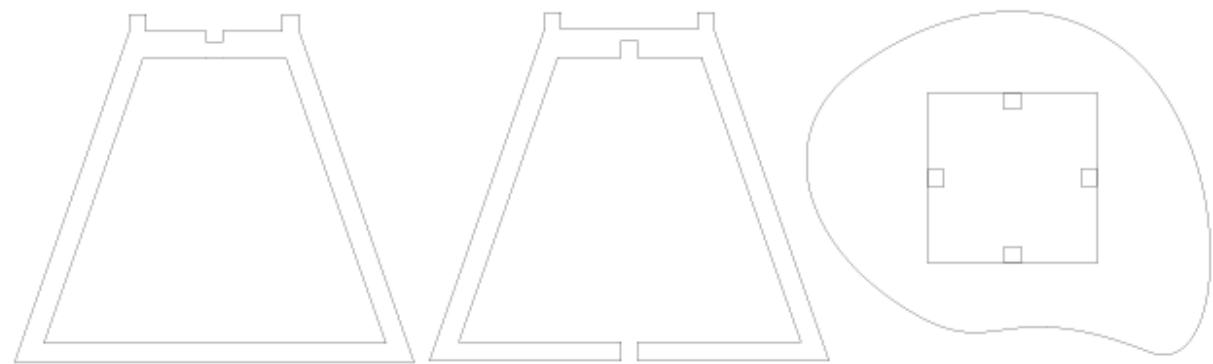
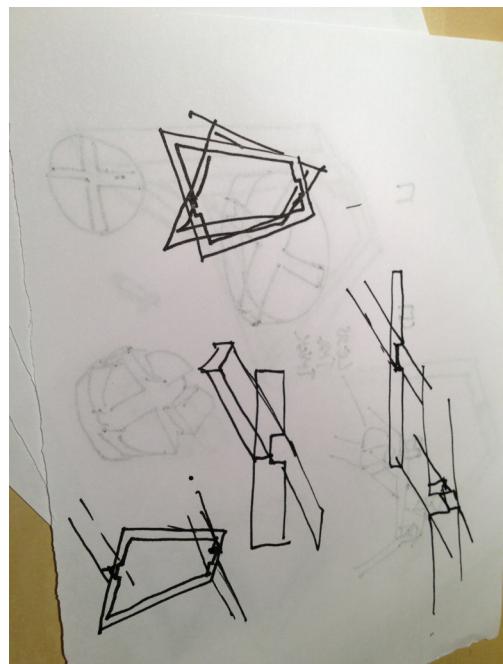
*second attempt with milling machine*

*adjusting curves*

*third attempt with milling machine*



*sketches*



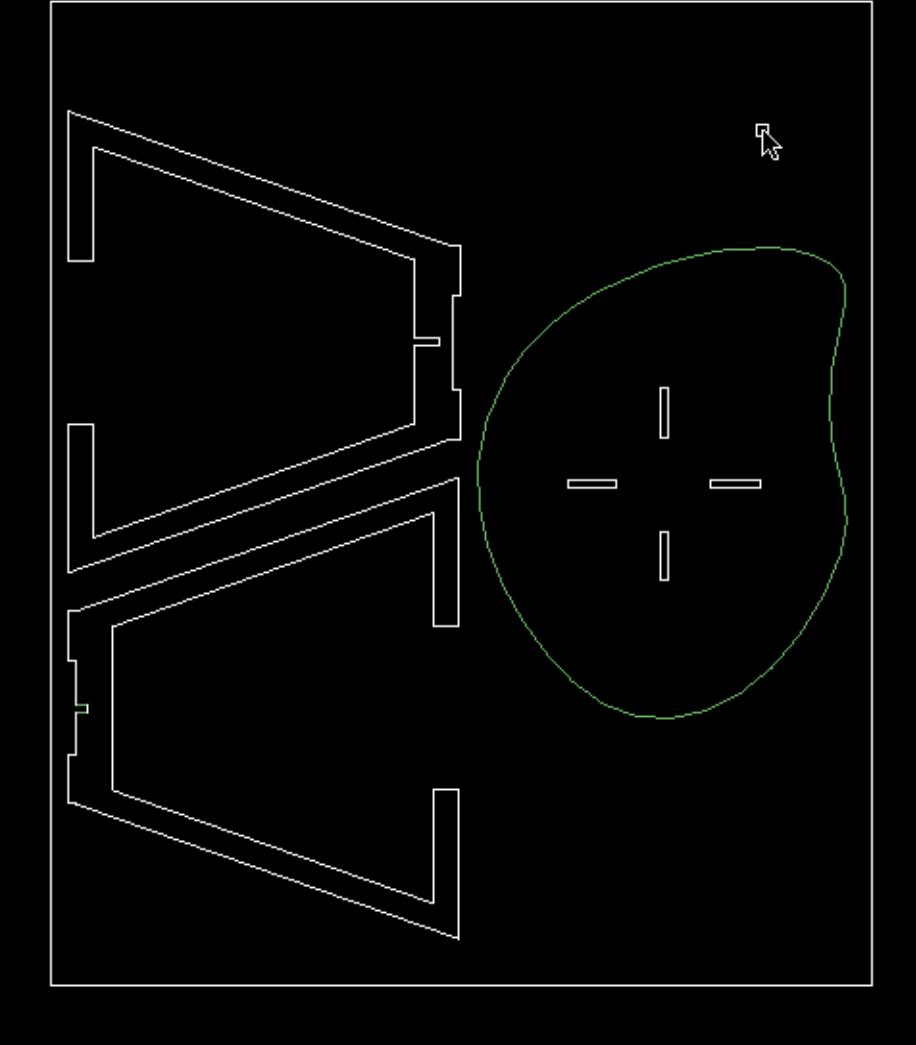
*first illustrator file model for 3 mm mdf prototype*



*the very first prototype from paper*

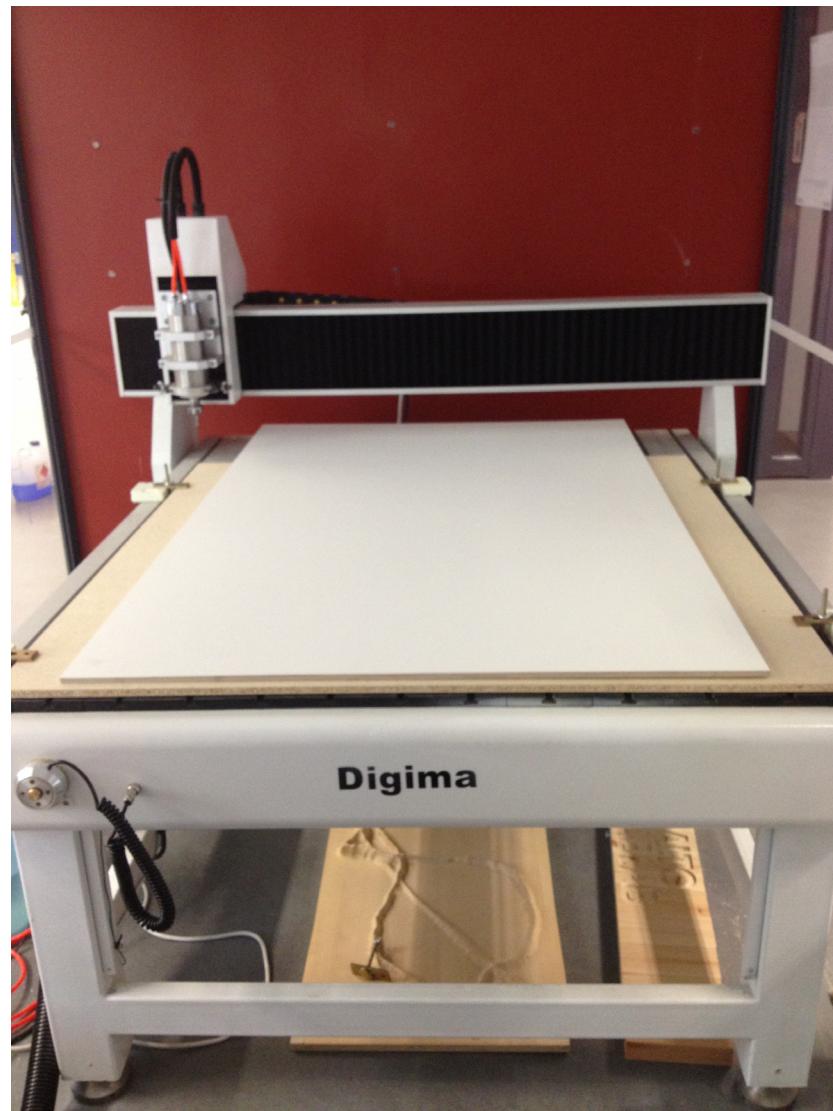


*3 mm mdf prototypes*

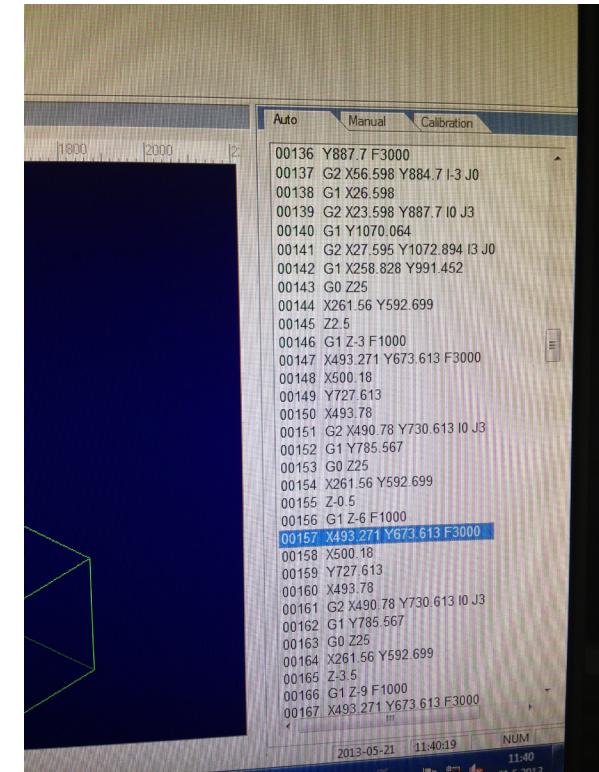
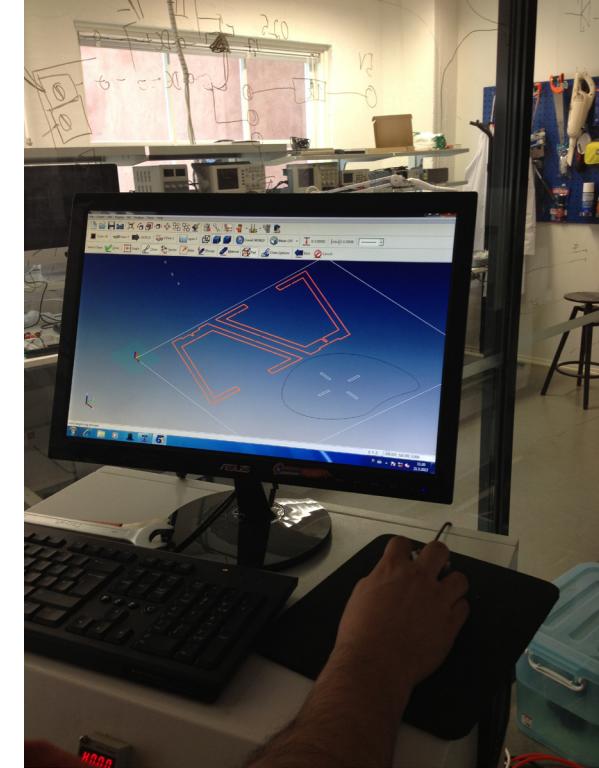
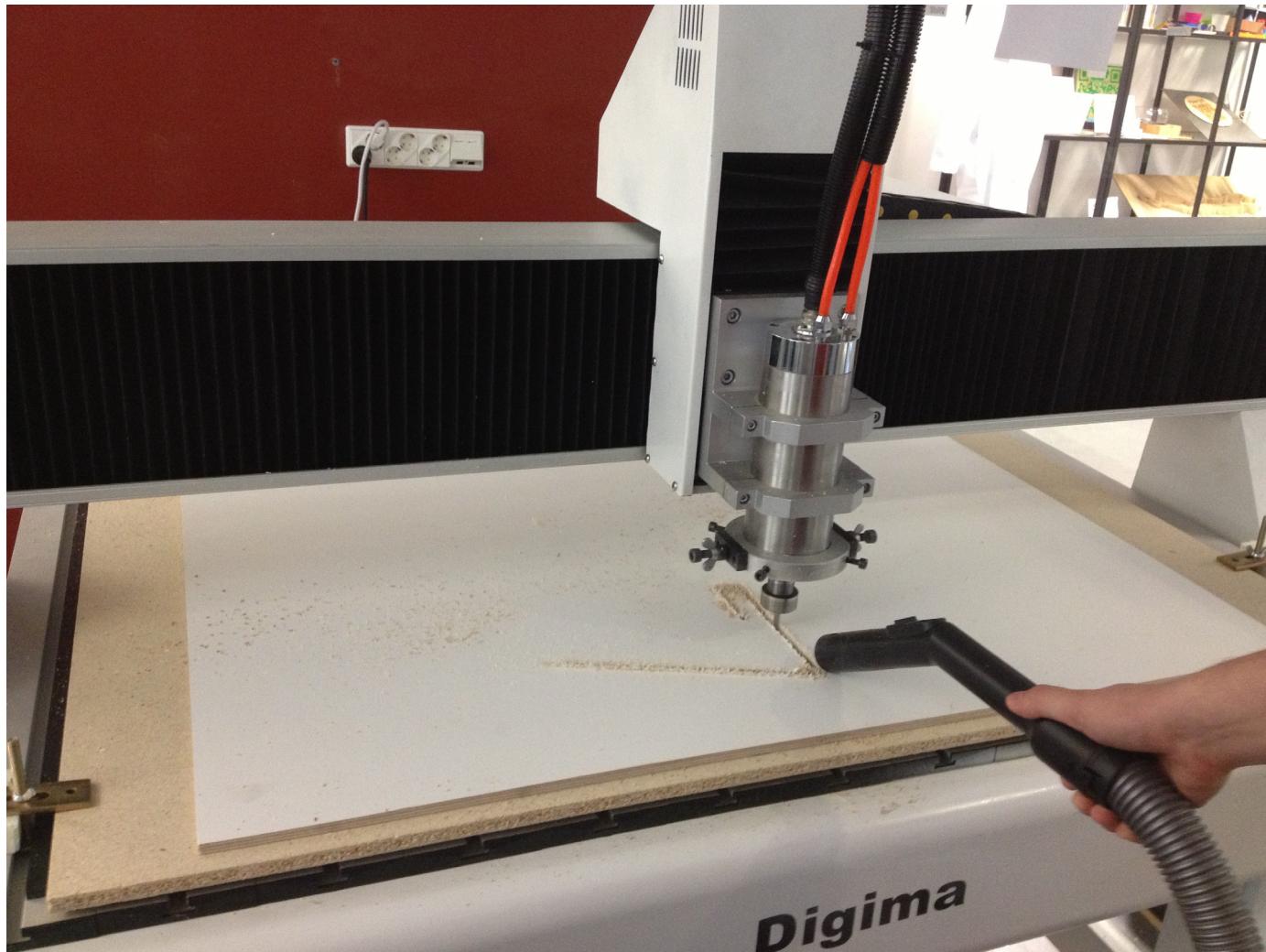


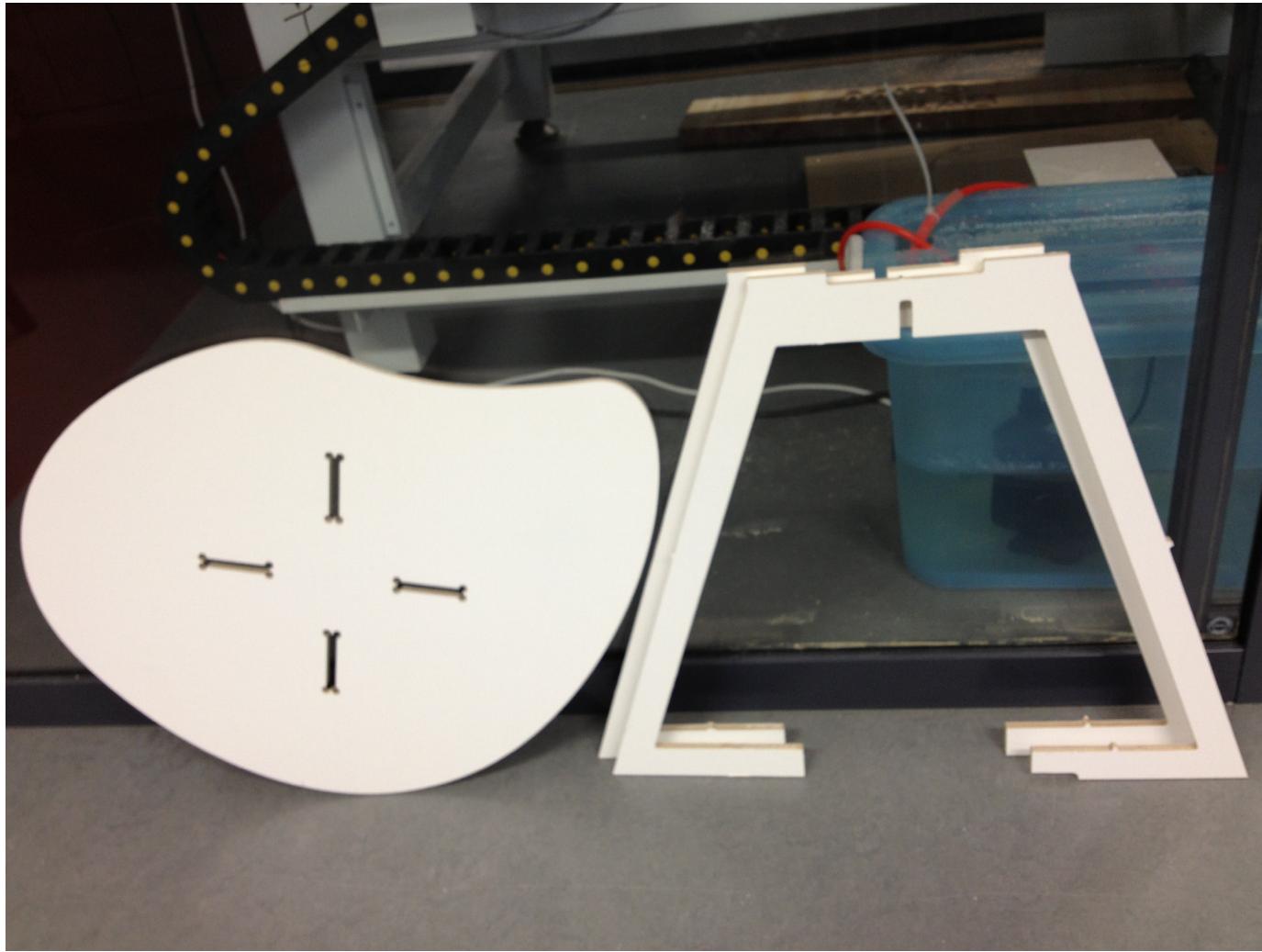
*final DraftSide file for milling*

*9 mm white plywood is waiting to be milled  
(100 x 154 cm sheet)*



## *Software and milling process*





*Milled parts are waiting to be merged...  
Some manual adjustments and a hammer  
were needed as well...*



*the first user and different purposes for a table*





*the first walk*

**THANK** *you!*