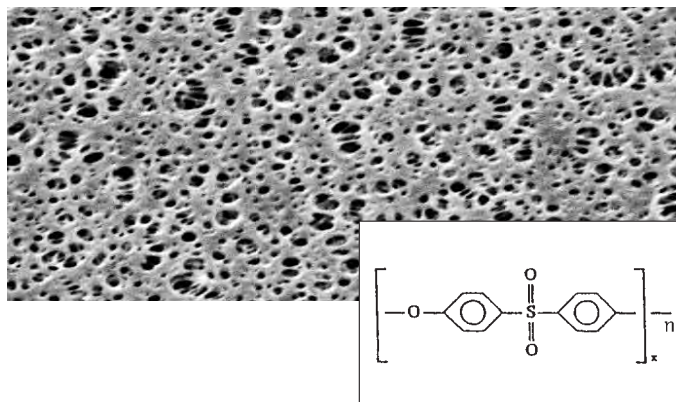


### 3.4 Polyethersulfone Membranes

#### Type 15406, 0.45 µm



#### Description

Polyethersulfone (PES) filters have a high internal porosity. They perform well at high flux with an excellent throughput of aqueous solutions over the entire pH range of 1–14. The low level of extractables from PES membranes makes them suitable for environmental analysis.

**Color**  
White

**Material**  
PES

**Reaction to Water**  
Hydrophilic

**Pore Size (Nominal)**  
0.45 µm

**Structure**  
Symmetric

#### Applications and Features

##### Typical Applications

Filtration of biological and pharmaceutical solutions where sterility is not required. Environmental analysis.

##### Special Features

- Very good chemical compatibility
- Low level of extractables
- Low non-specific protein adsorption

##### Technical Advantages

- Resistant over pH range 1–14
- Very fast flow rate

#### Typical Performance

##### Adsorption

~ 10 µg/cm<sup>2</sup>, non-specific for γ-globulin  
< 8 µg/cm<sup>2</sup> for BSA

**Bubble Point with Water (Sartocheck)**  
2.6 bar | 38 psi

**Burst Pressure**  
0.7 bar | ~ 10 psi

##### Chemical Compatibility

Resistant to aggressive aqueous solutions, pH 1–14.

**Flow Rate for Water per cm<sup>2</sup>**  
46 ml/min at Δp = 1 bar | ~ 15 psi

##### Sterilization Methods

Autoclaving at 121°C or 134°C,  
gamma-radiation  
ETO sterilization

**Thermal Resistance**  
200°C max.

**Thickness (DIN 53105)**  
Approx. 150 µm

#### Tests According to USP Standards

**Absence of Pyrogens (Endotoxin Content)**  
Passed

**Biological Testing (Plastic Class VI)**  
Passed

**Extractables**  
Passed test after standard flushing

**Particle Release**  
Passed

**Retentive Capacity**  
100% retention of *Serratia marcescens*  
(10<sup>7</sup>/cm<sup>2</sup> filter area)

#### Order Numbers

25 mm diameter:  
15406-025N, pack of 100

47 mm diameter:  
15406-047N, pack of 100

50 mm diameter:  
15406-050N, pack of 100