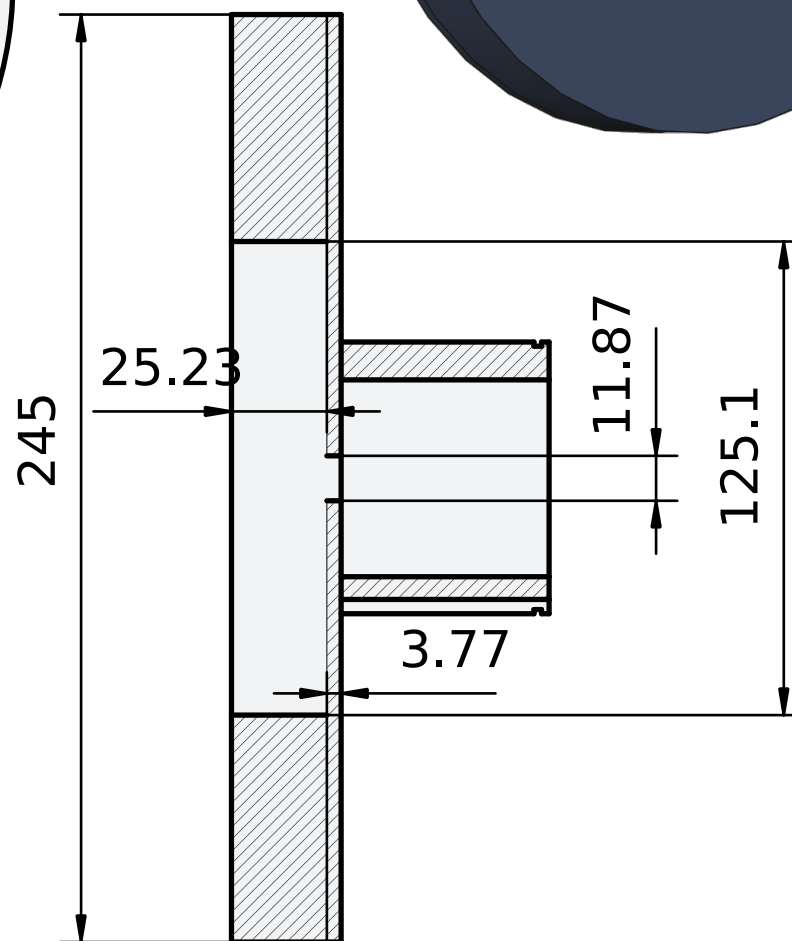
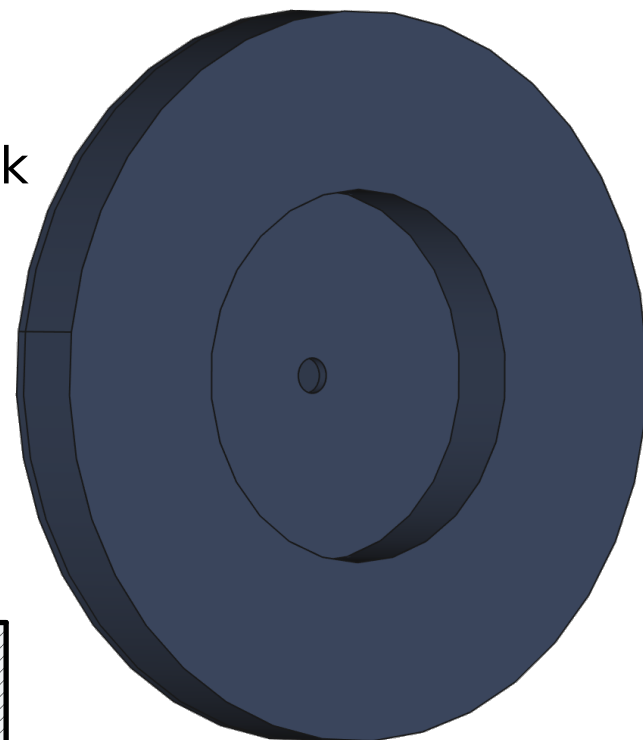
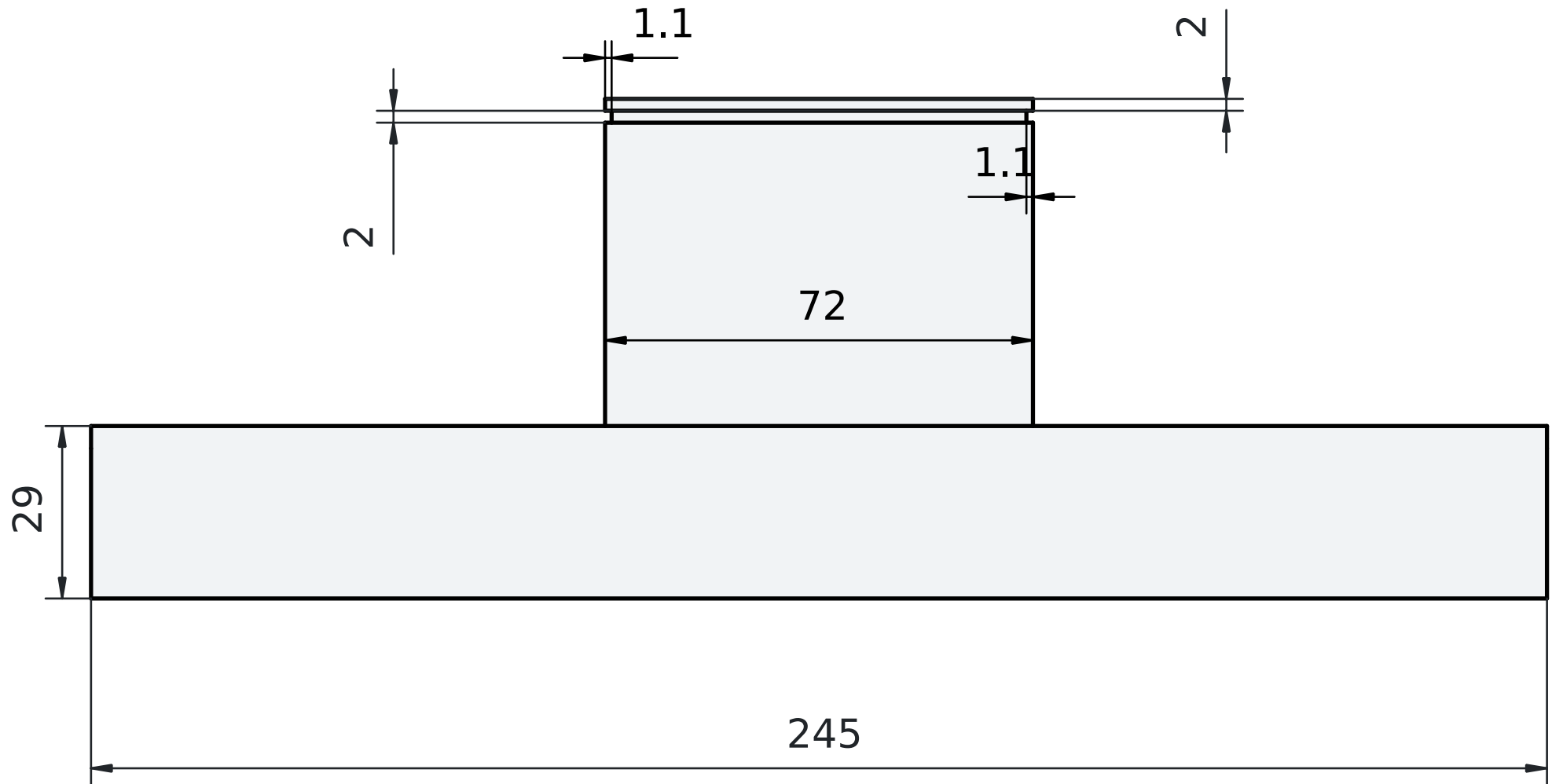


cutting for fixing disk



grooving the cylinder



keying the cylinder

