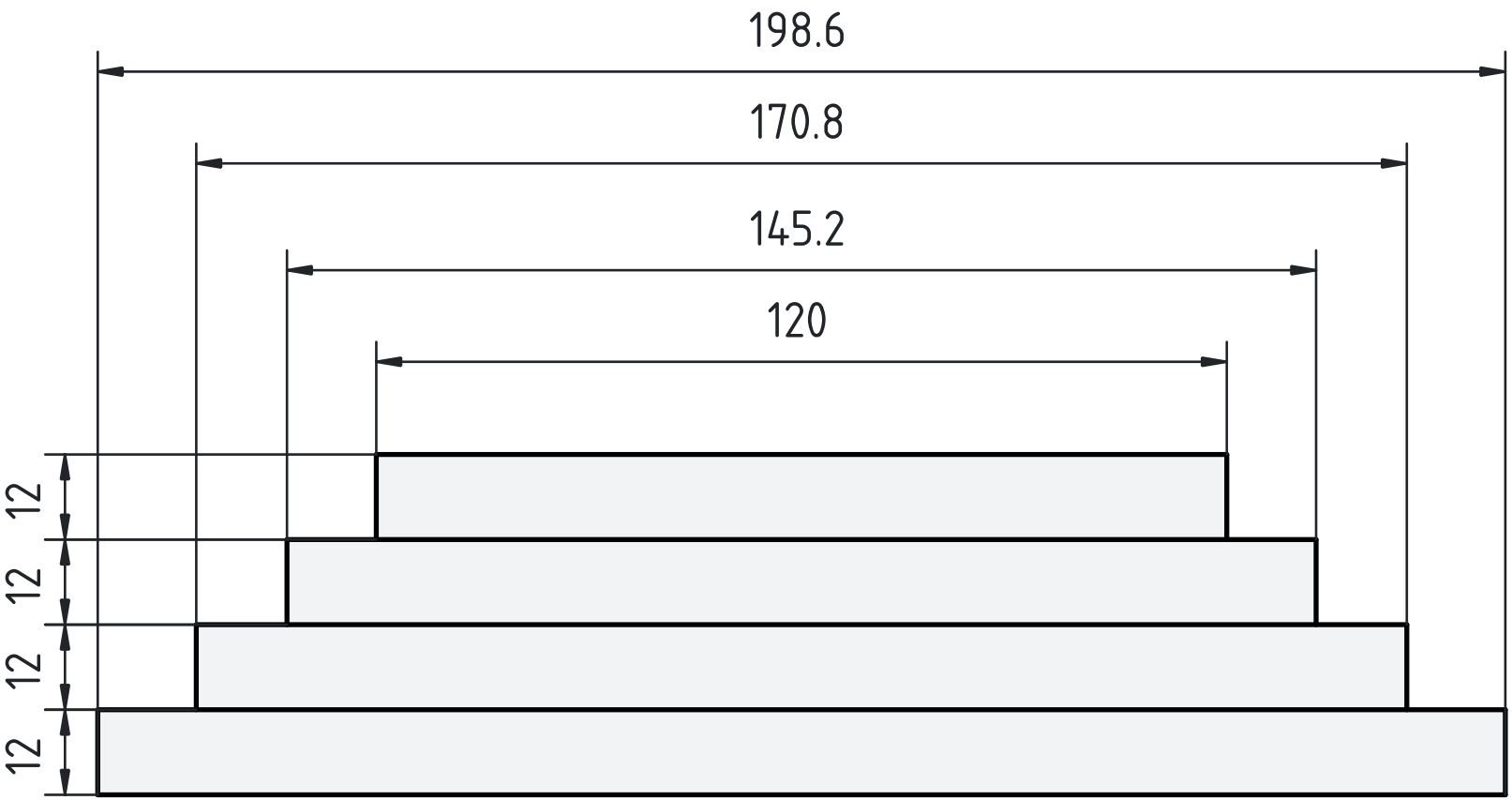
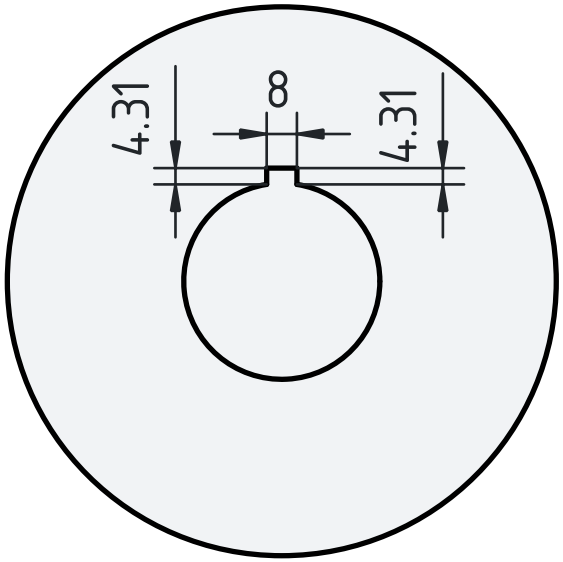
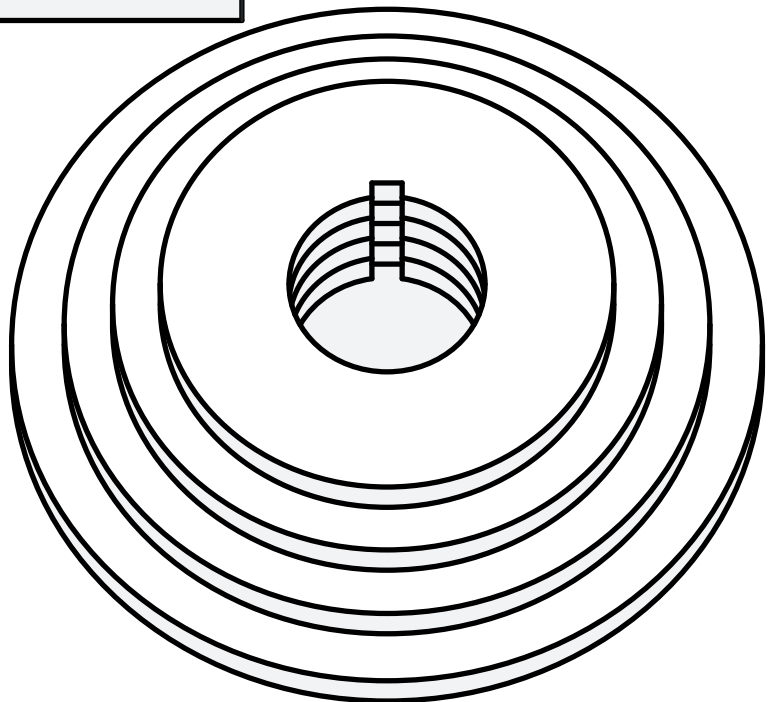


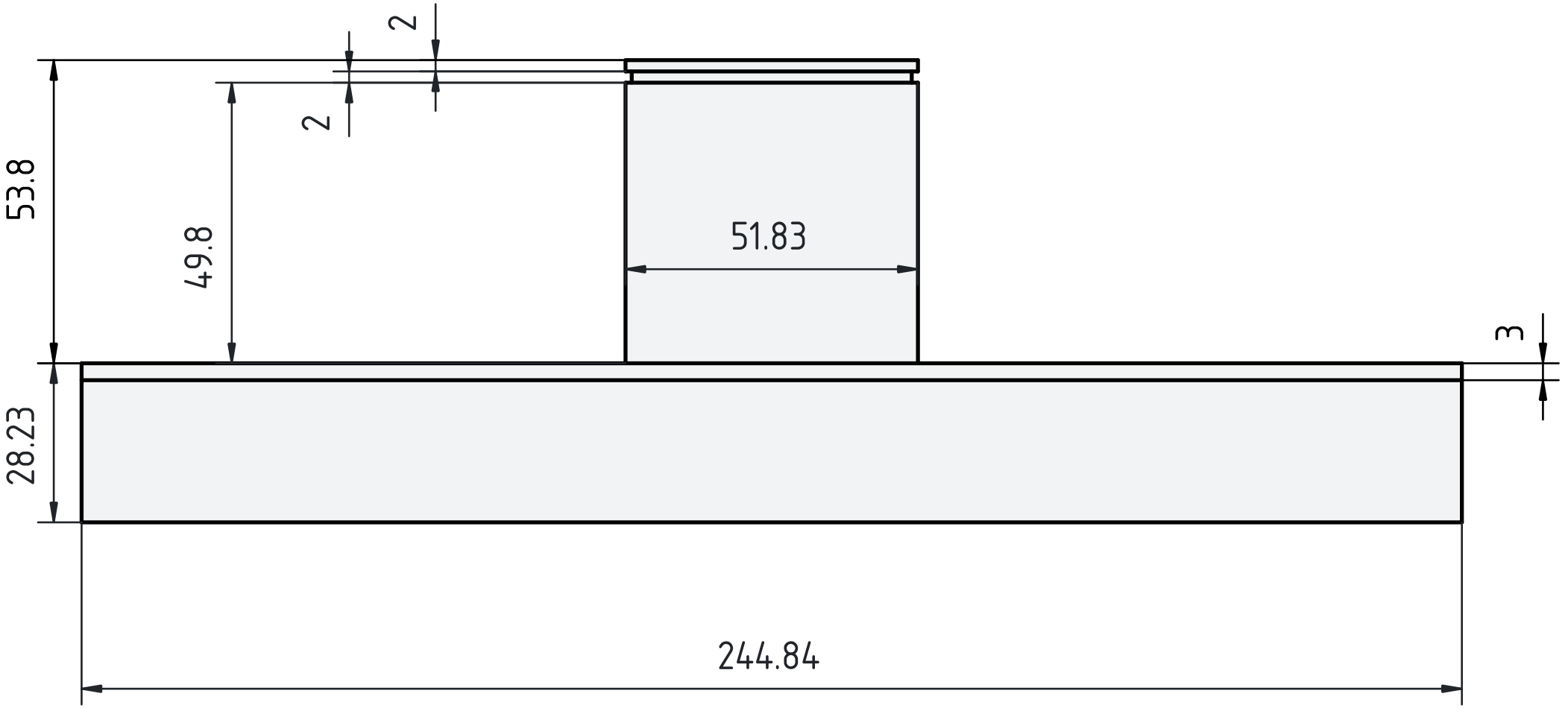
plates cutting



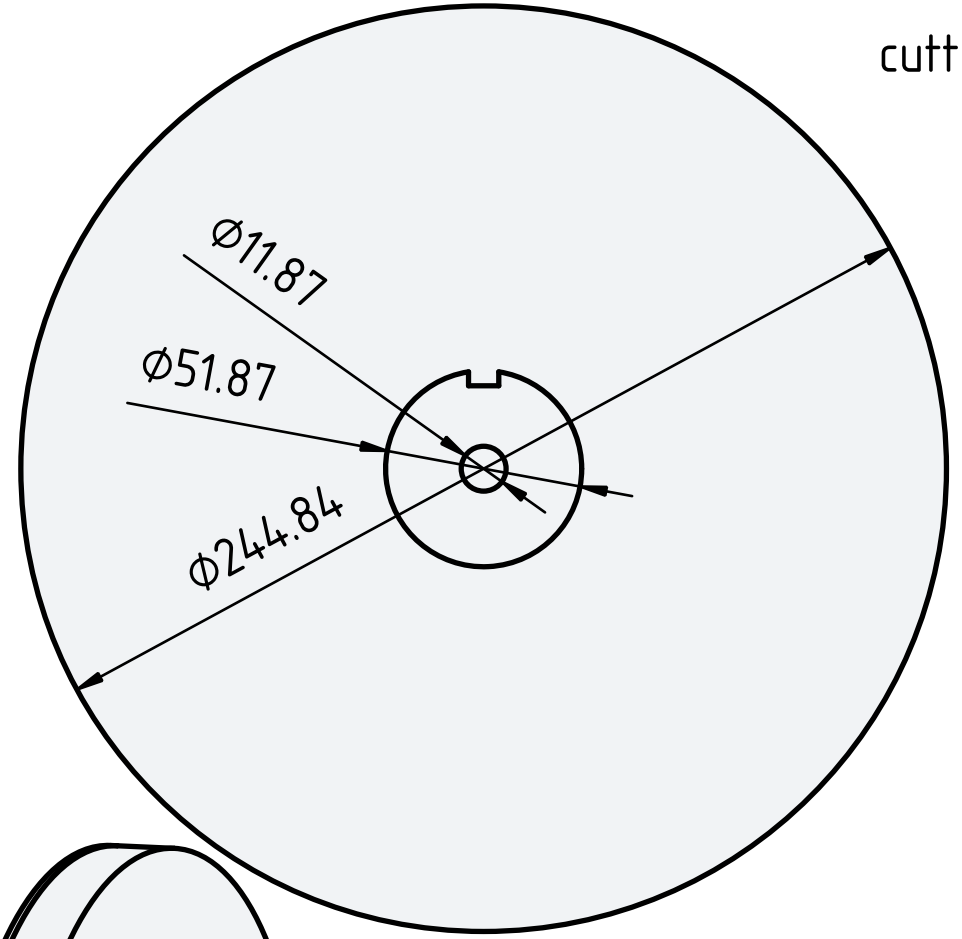


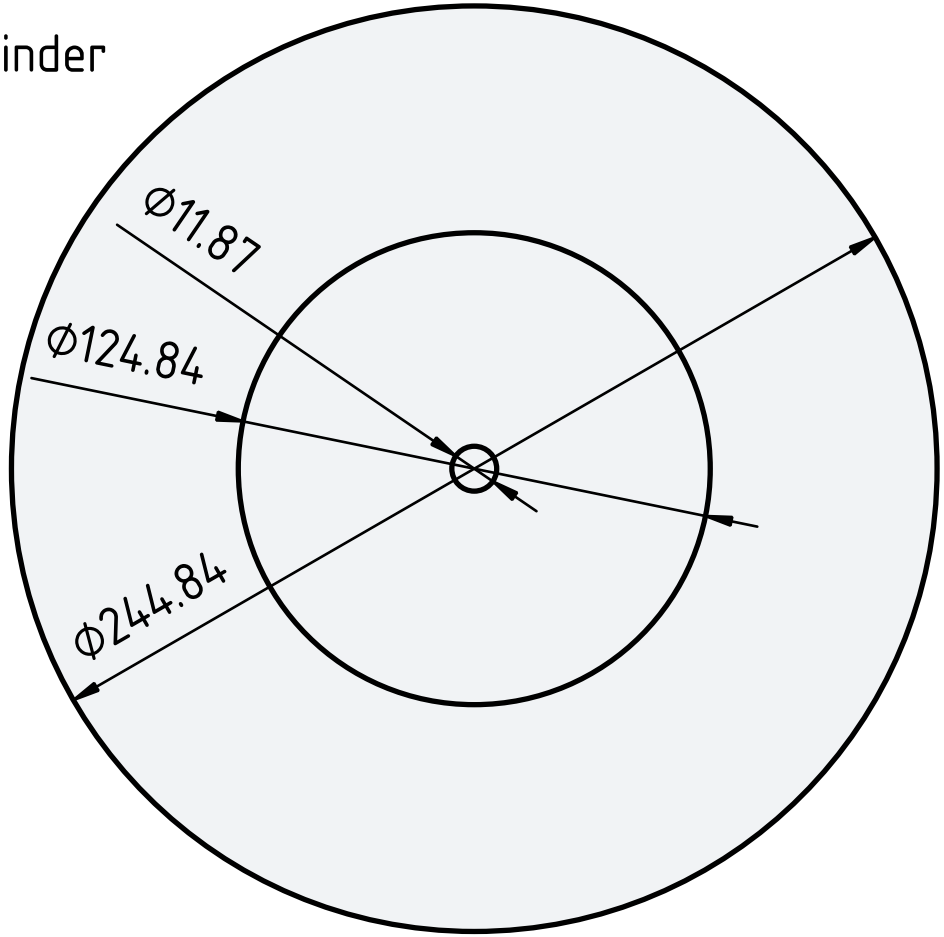
cylinder cutout

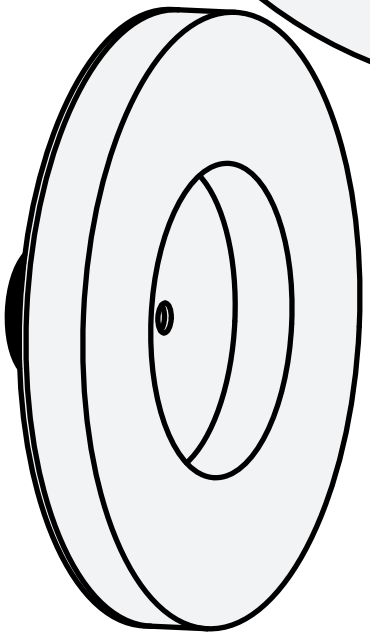
includes grove details

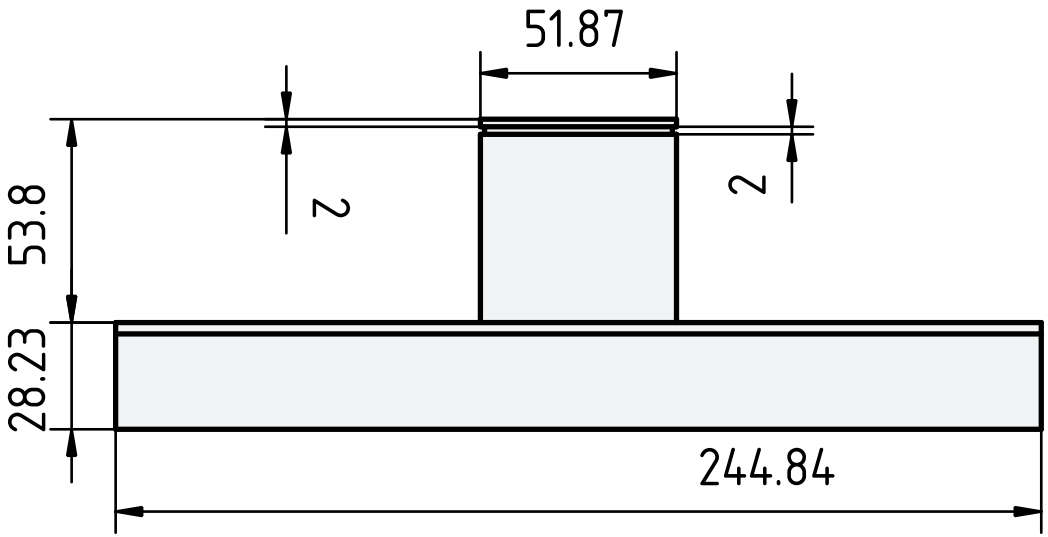


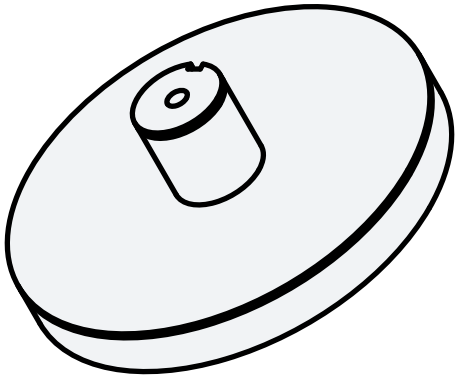
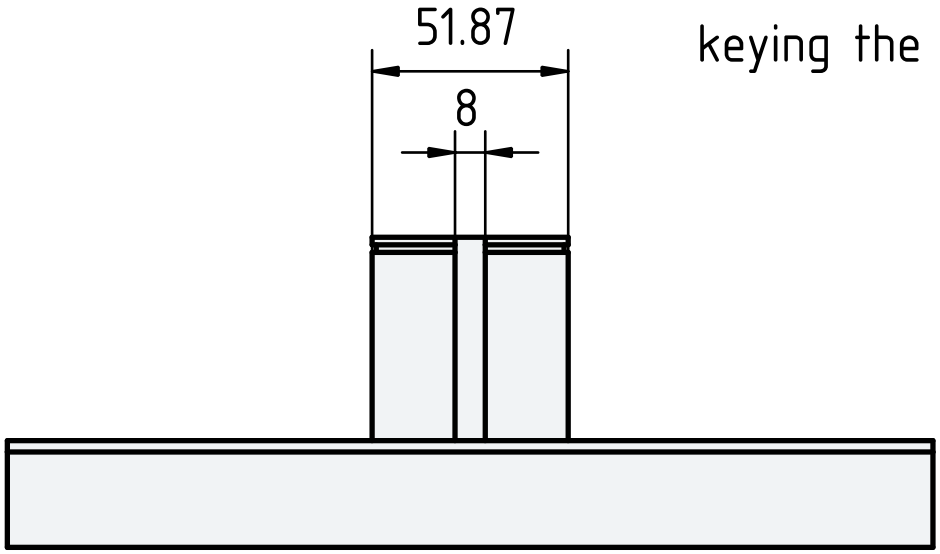
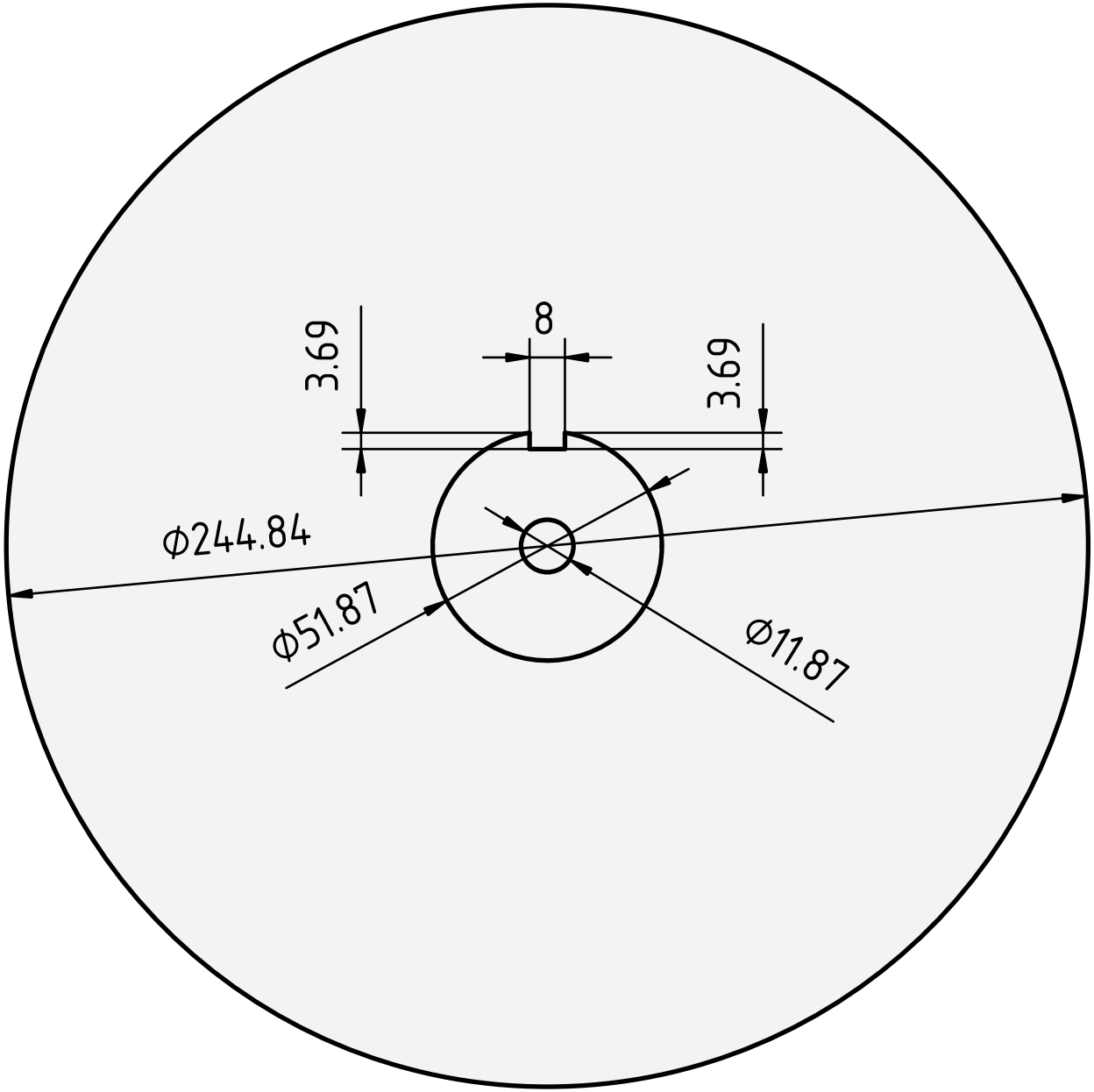
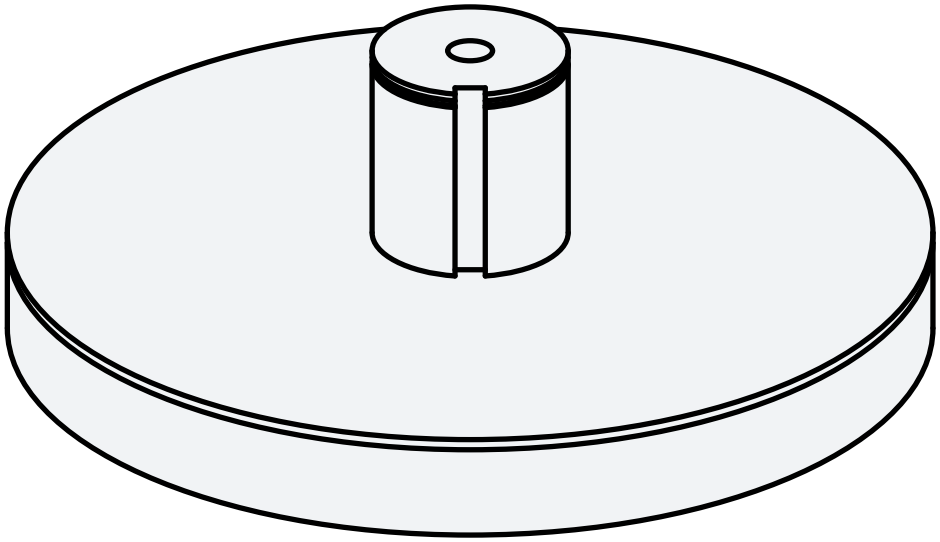
cutting the cylinder











keying the cylinder