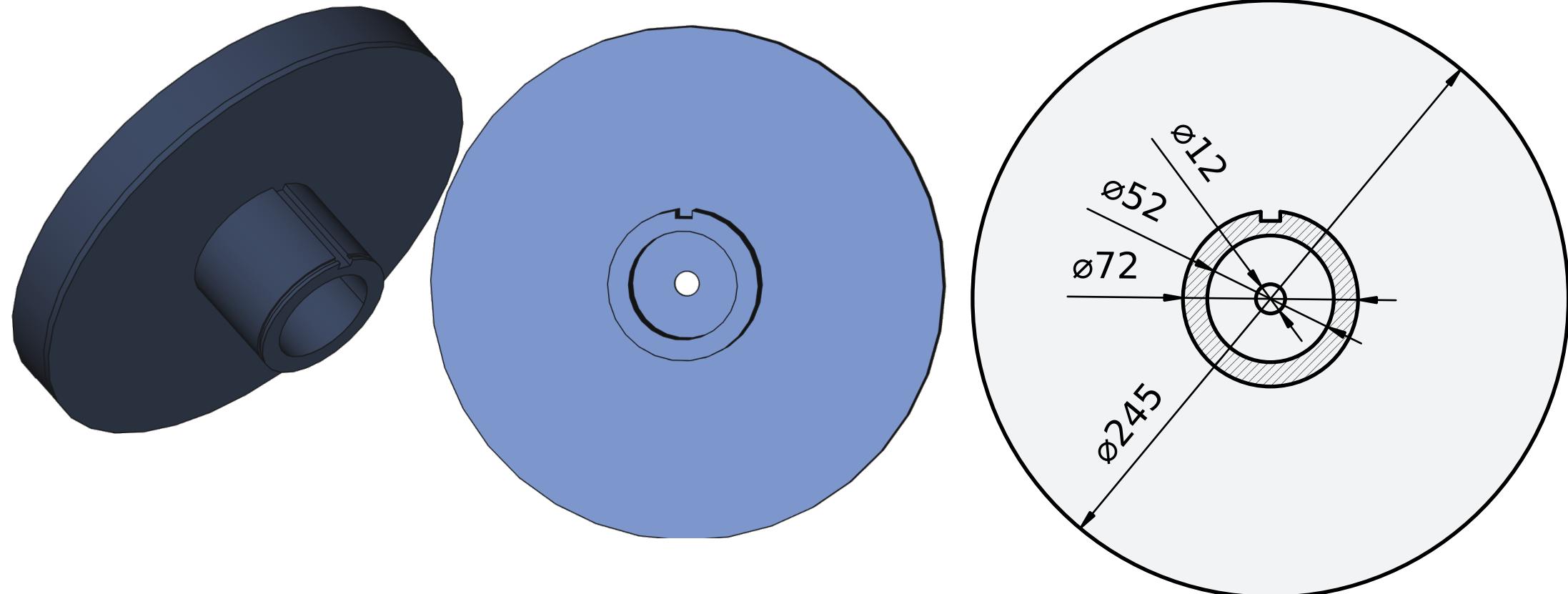
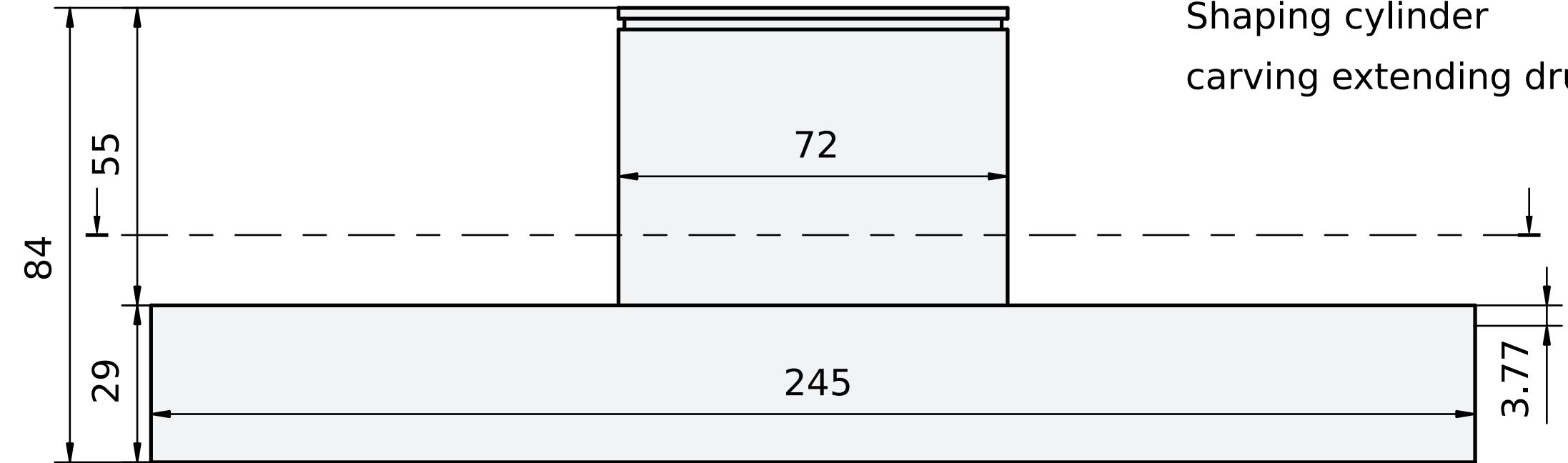
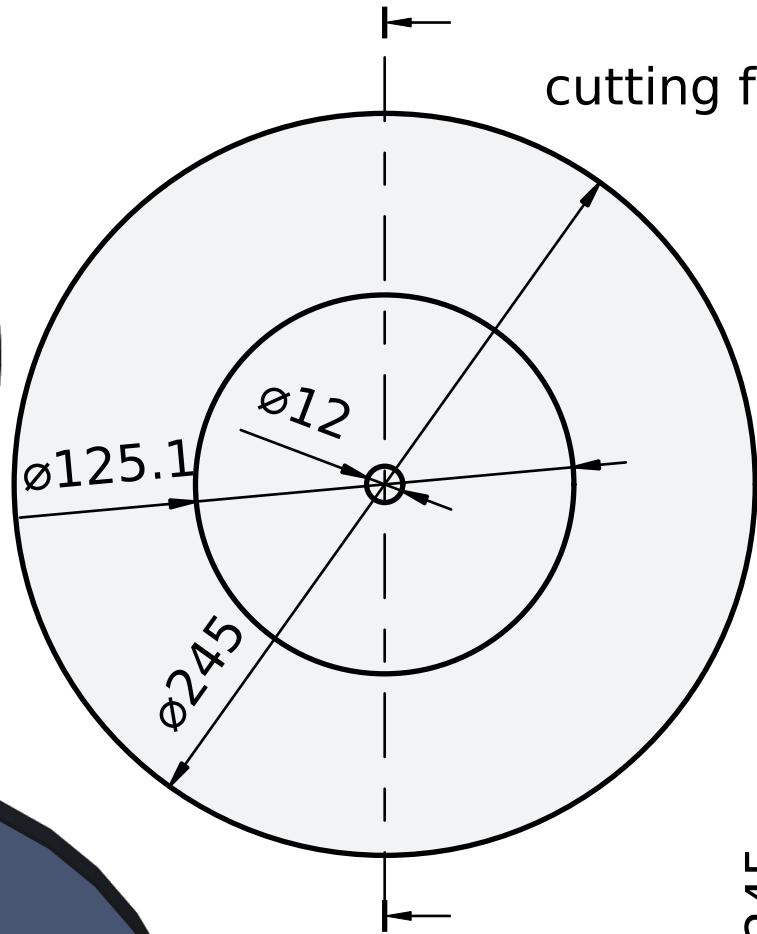
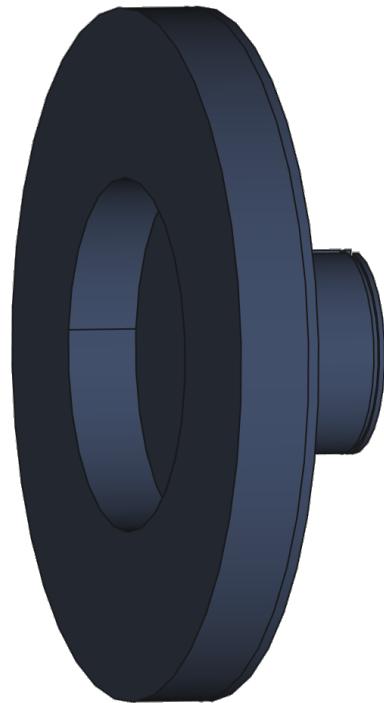


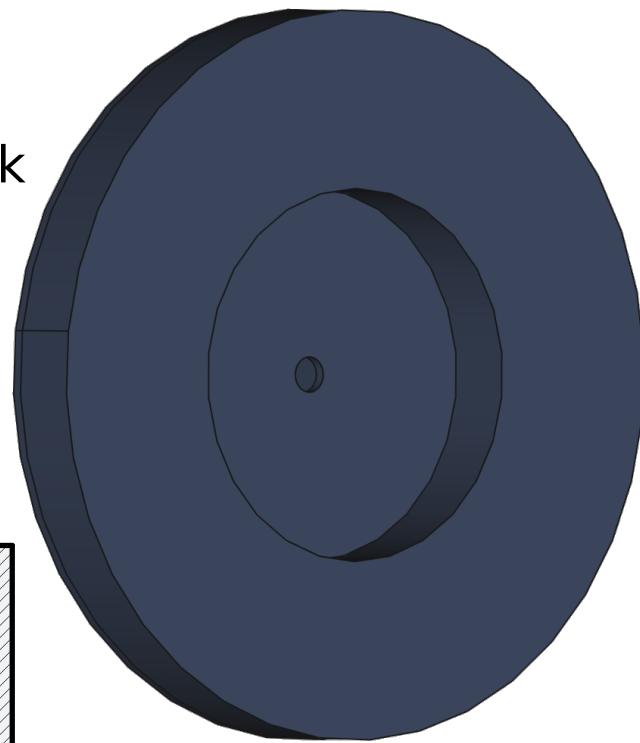
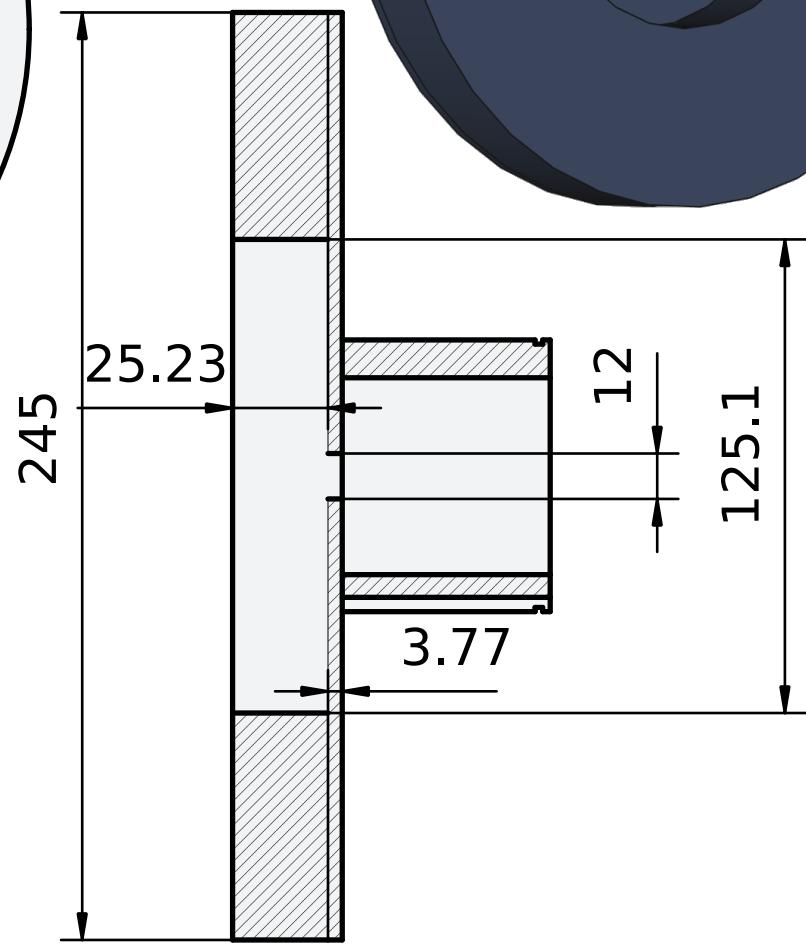
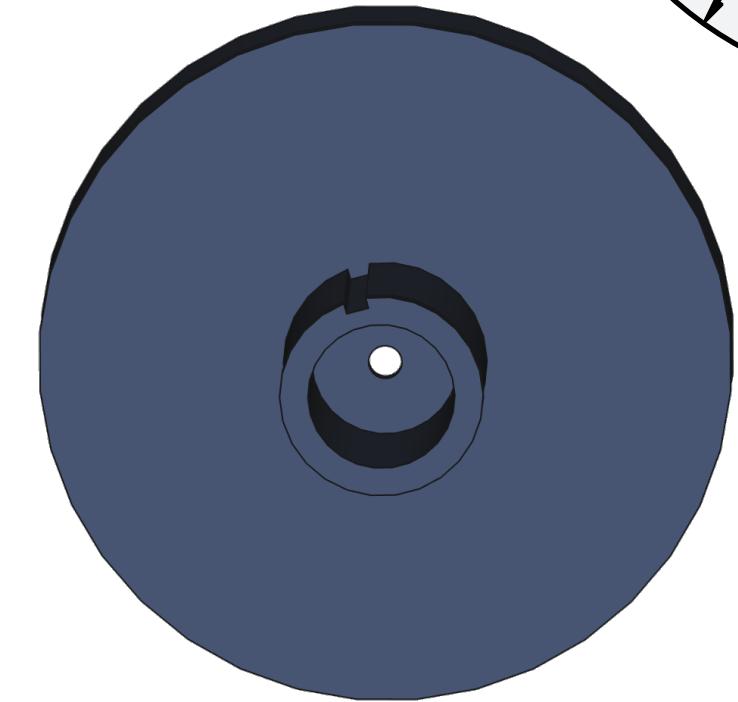
Shaping cylinder
carving extending drum



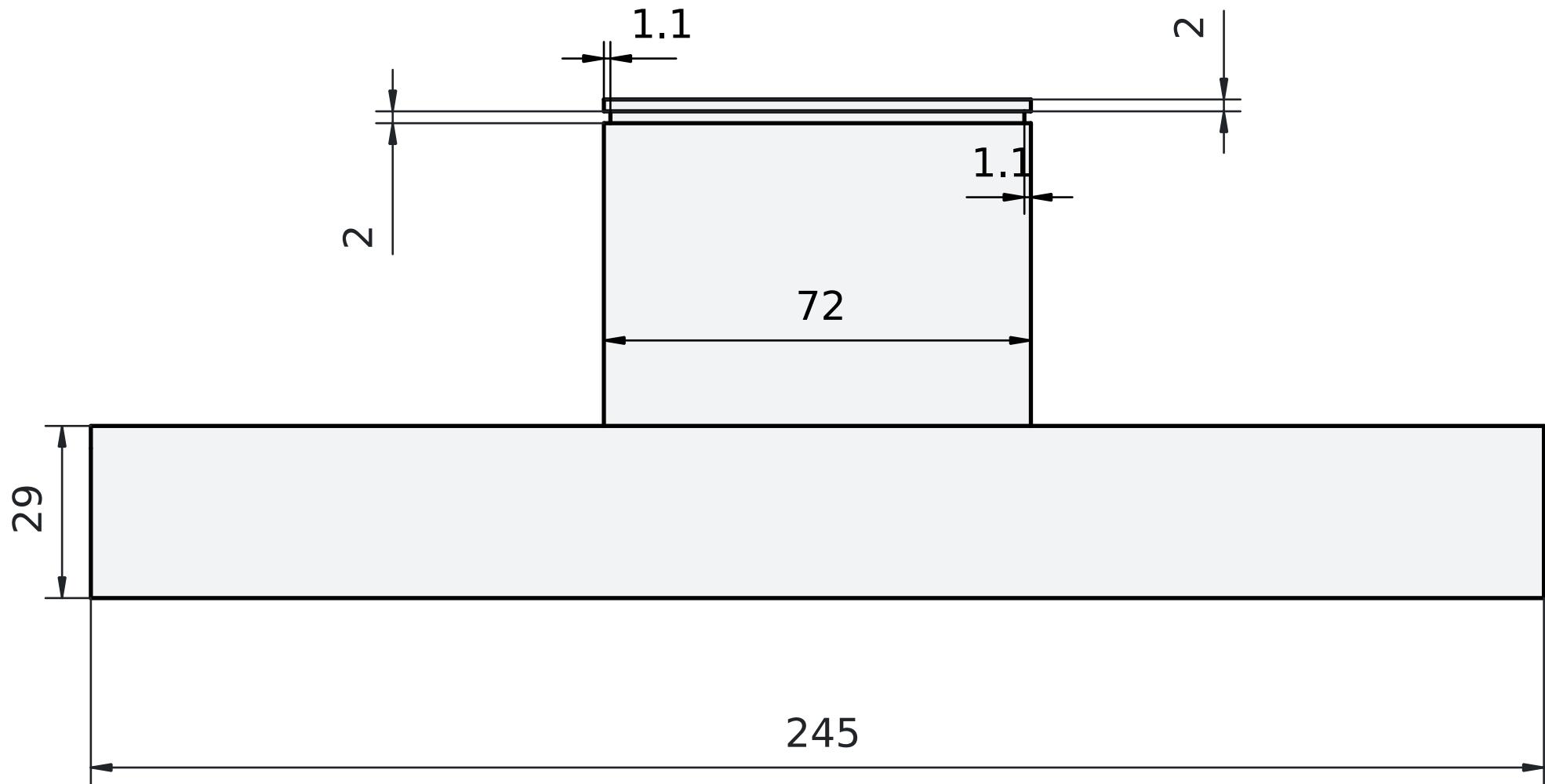
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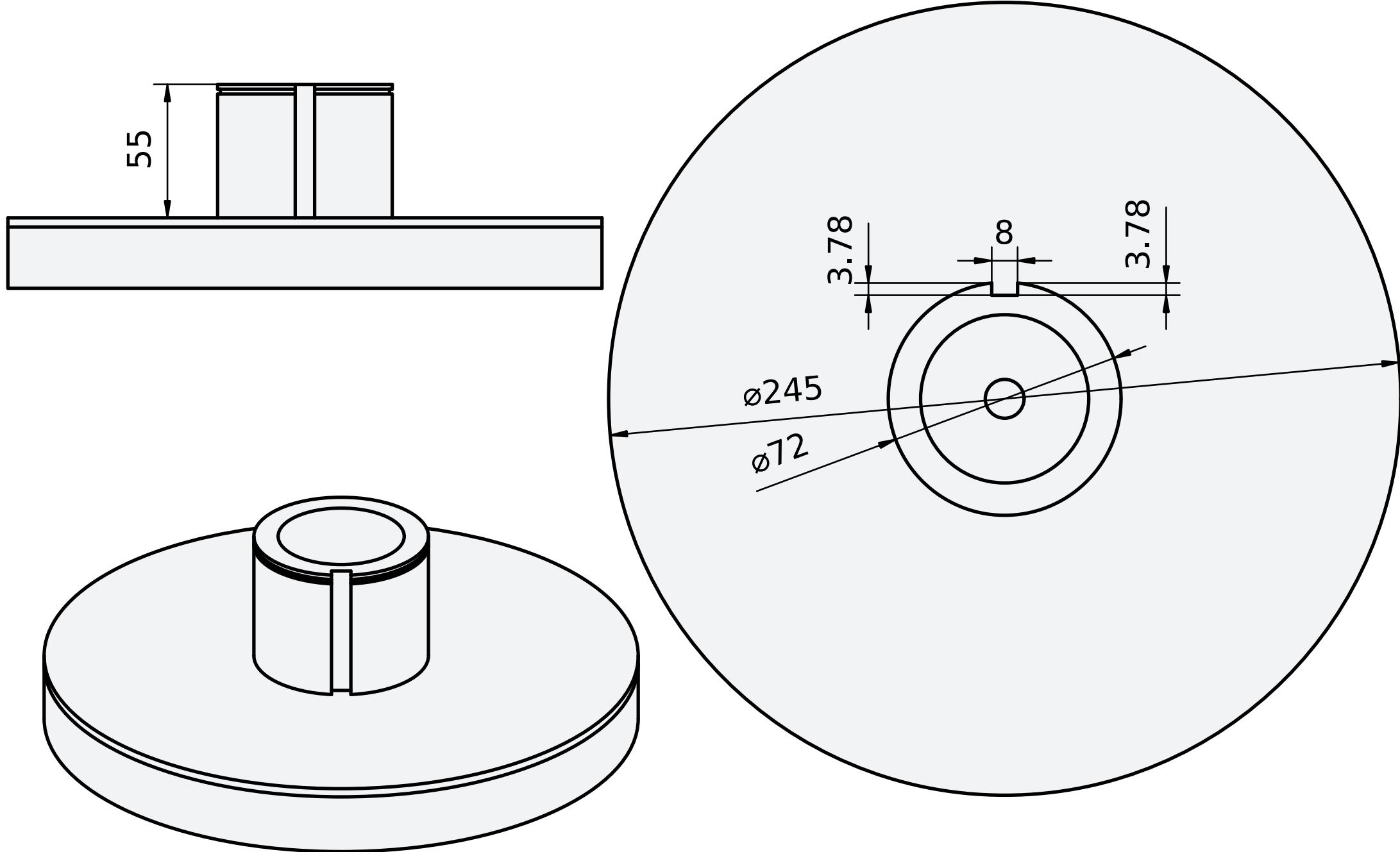
cutting for fixing disk



groving the cylinder



keying the cylinder



199

171

146

120

12 12 12 12

PLATES

