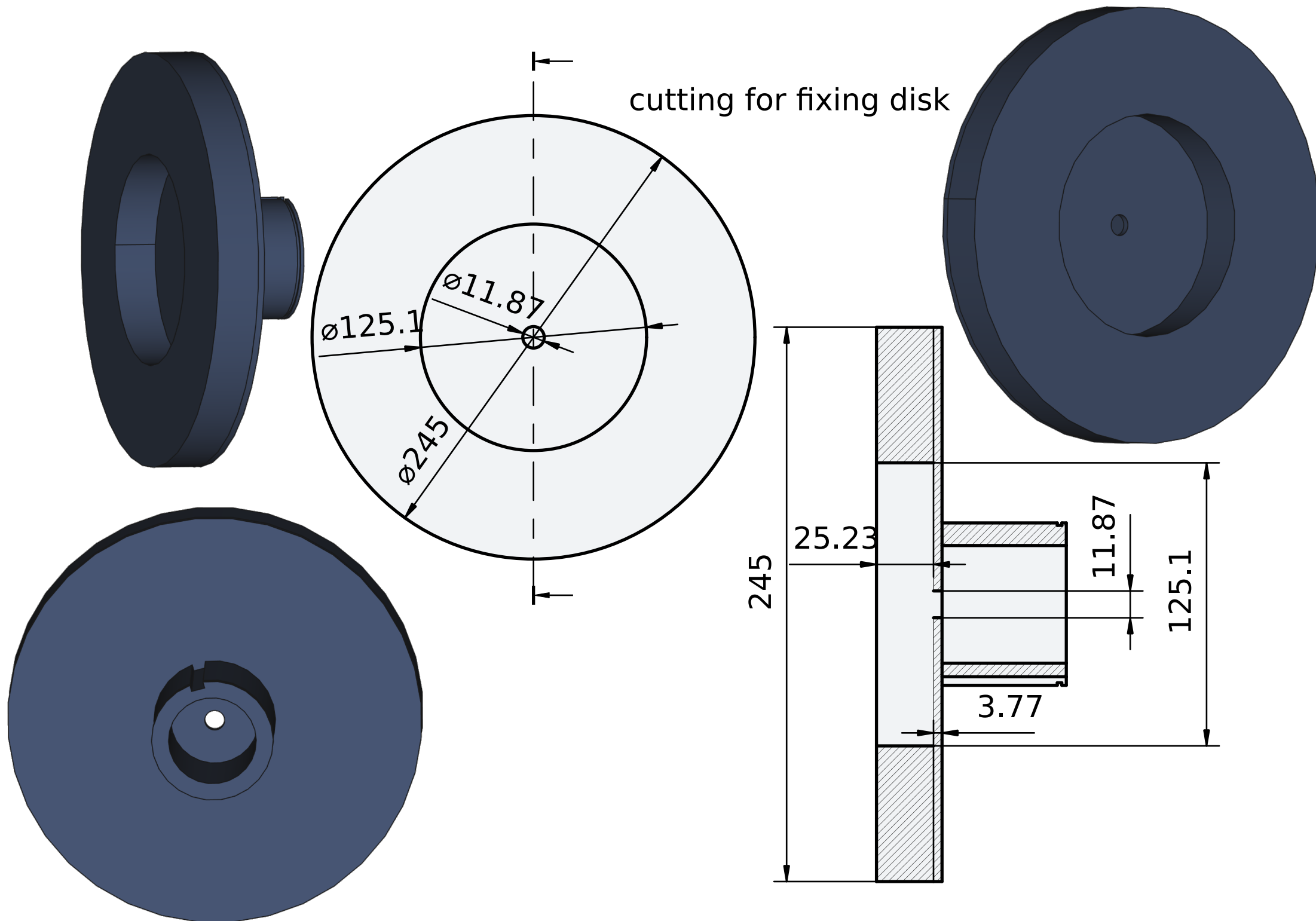
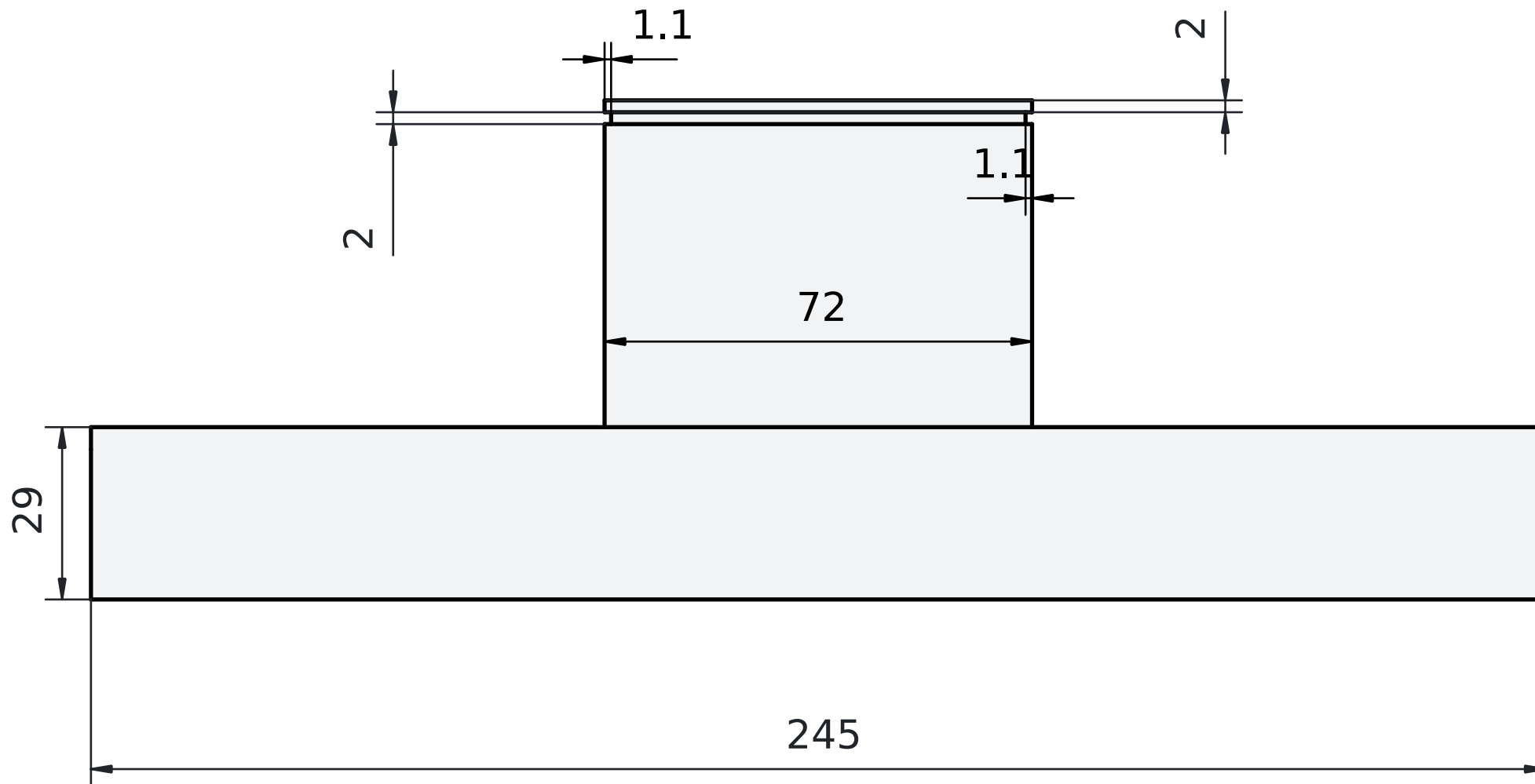


n



grooving the cylinder



keying the cylinder

