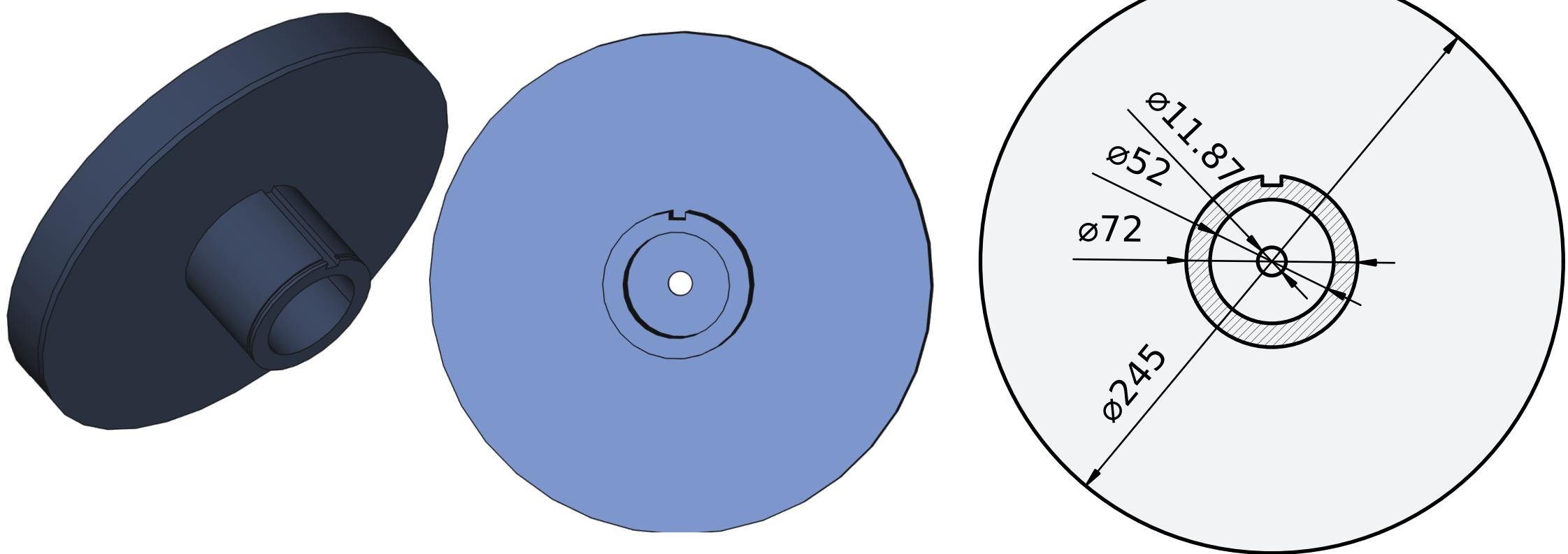
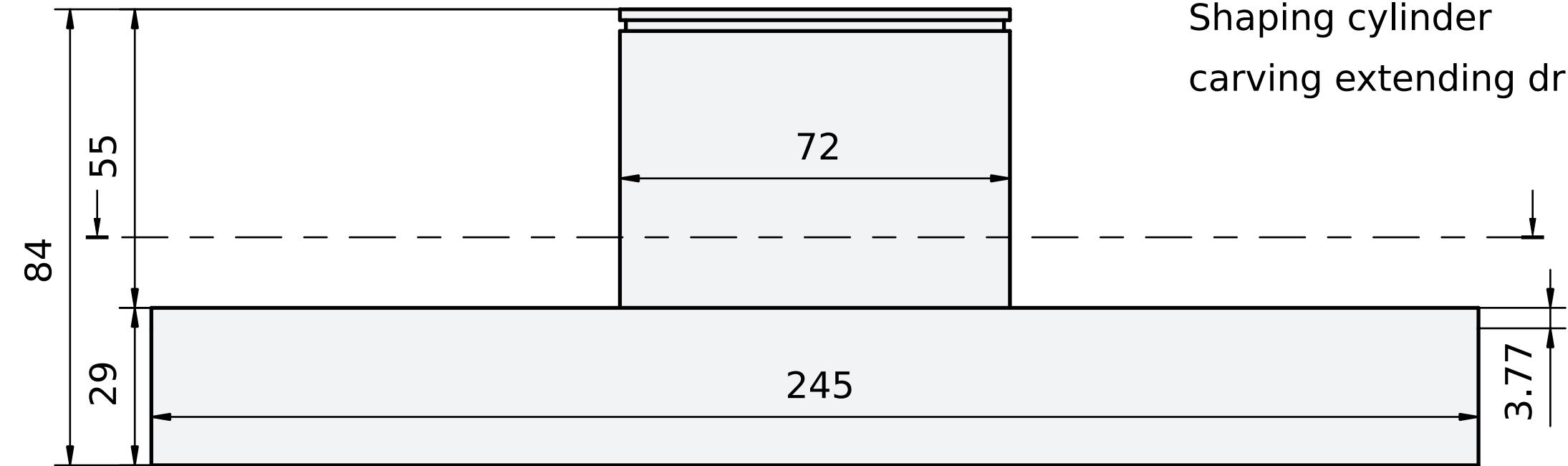
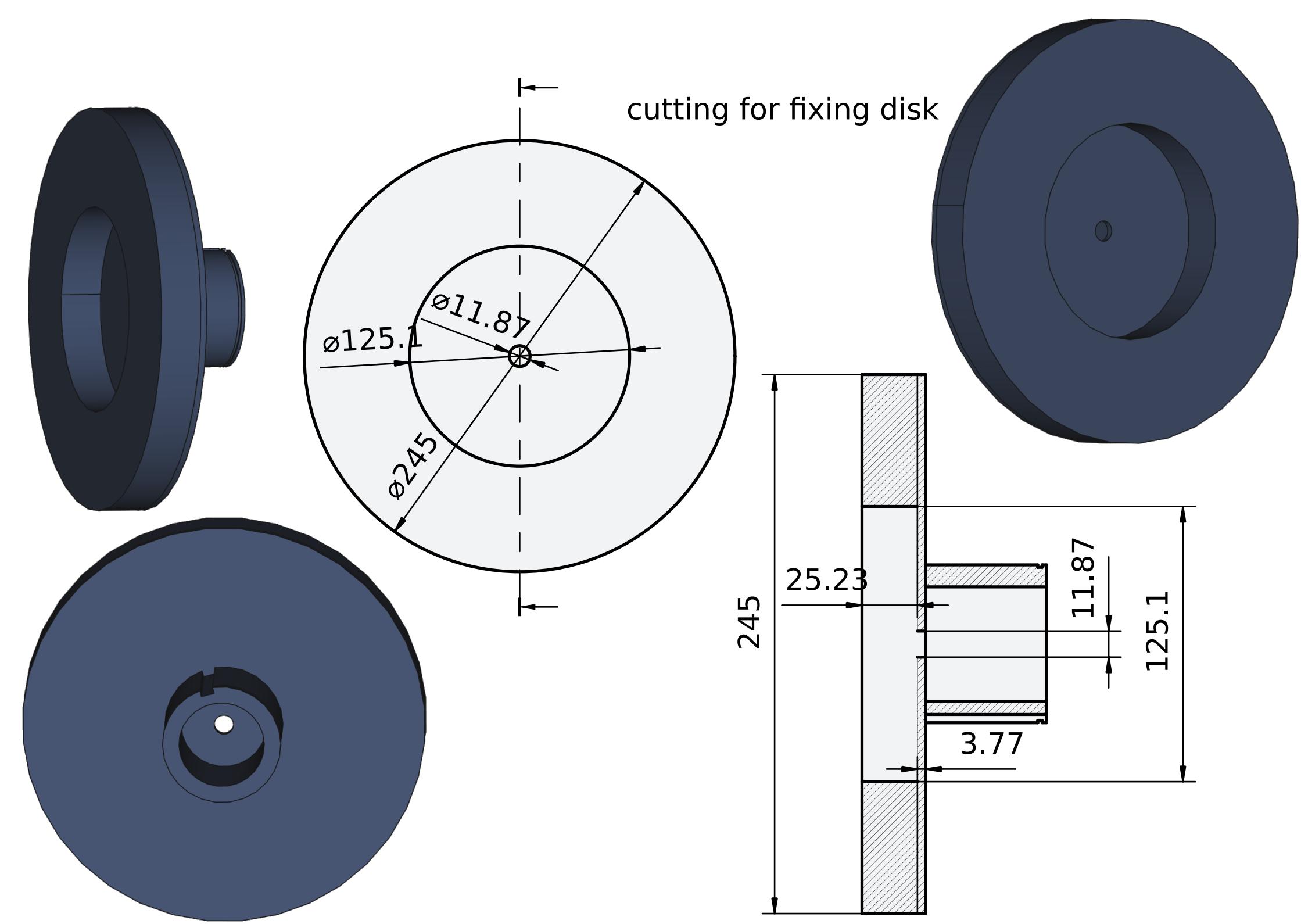
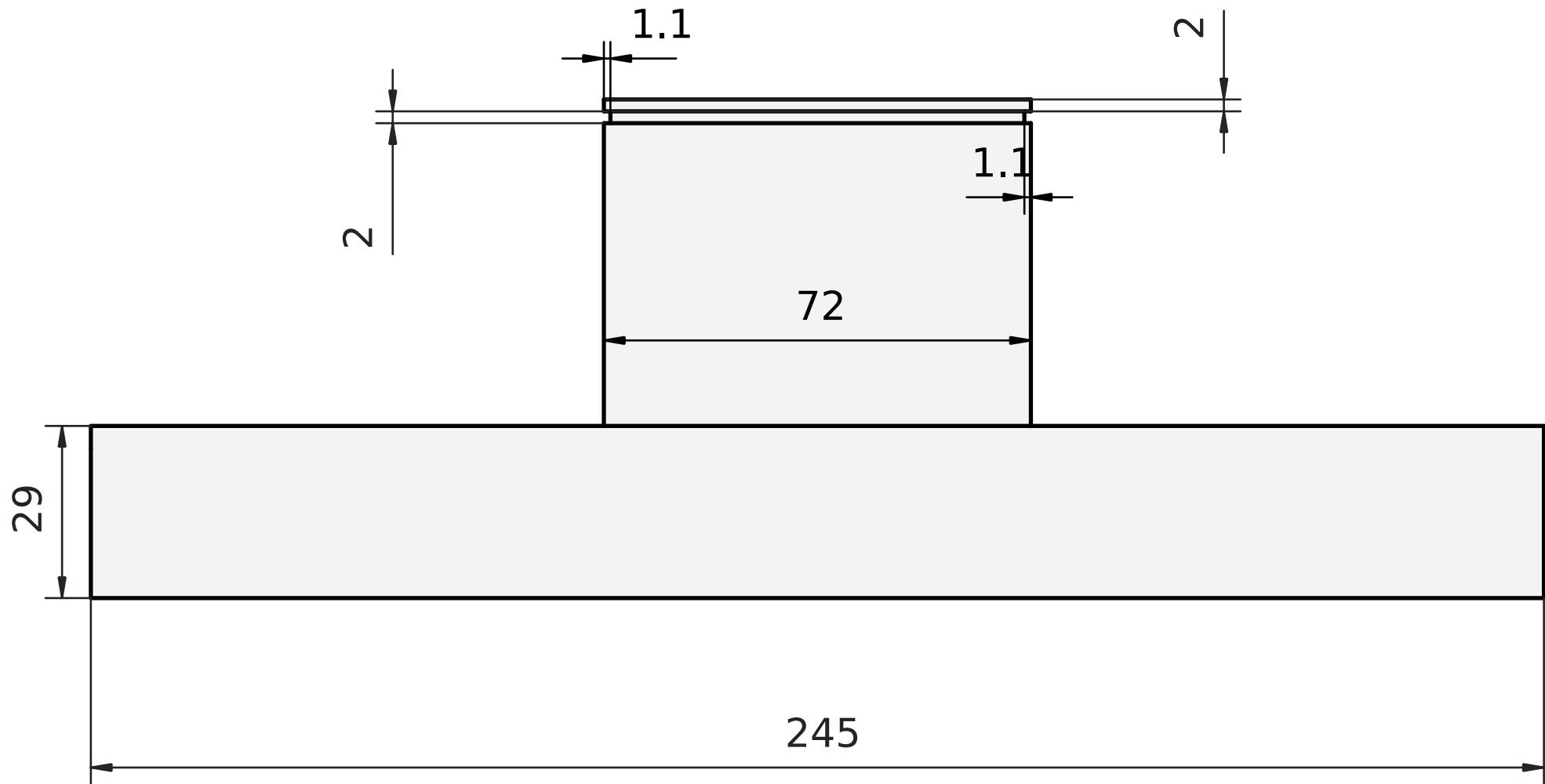


Shaping cylinder
carving extending drum

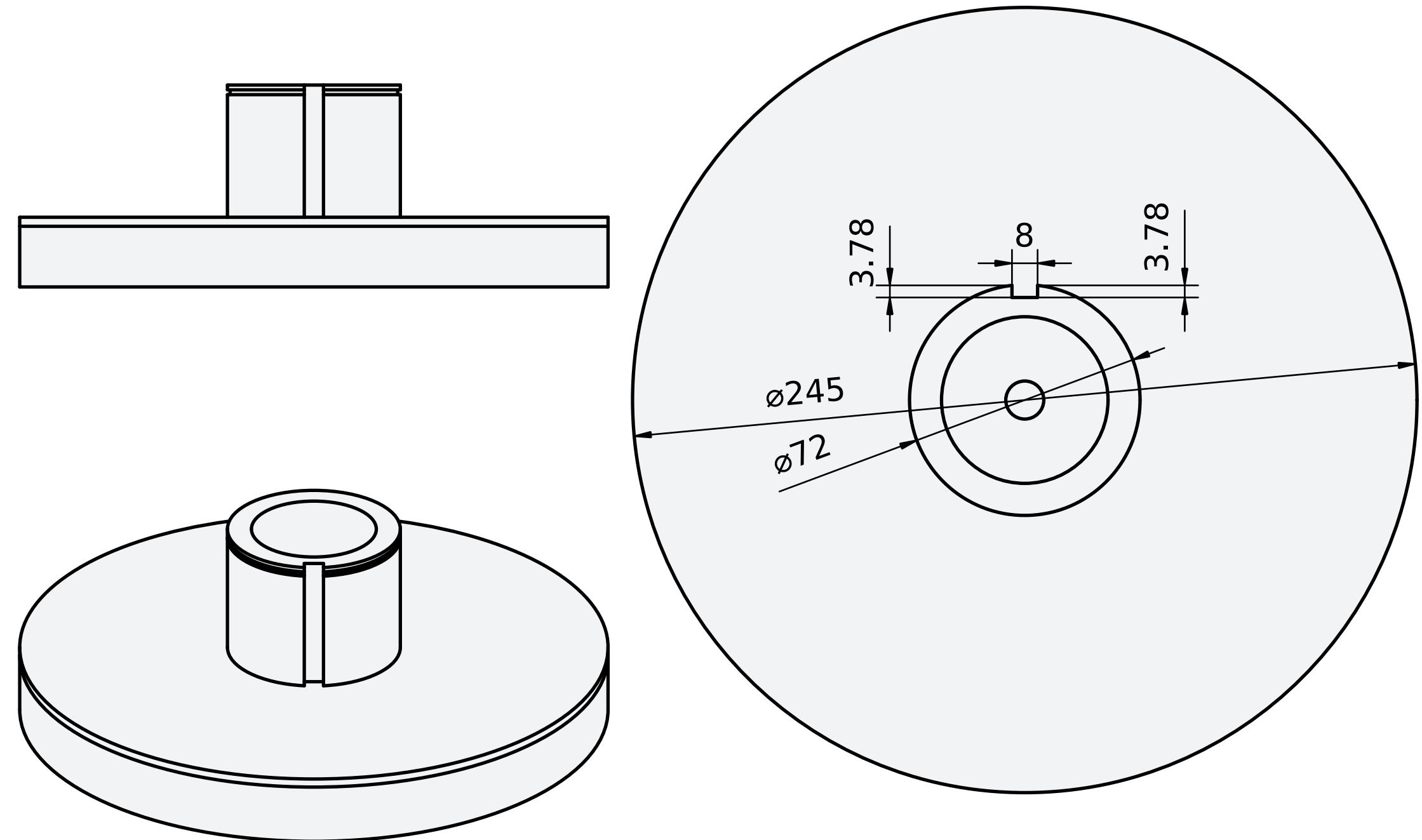




groving the cylinder



keying the cylinder



198.6

170.8

145.2

120

12 12 12 12

PLATES

4.22

80

