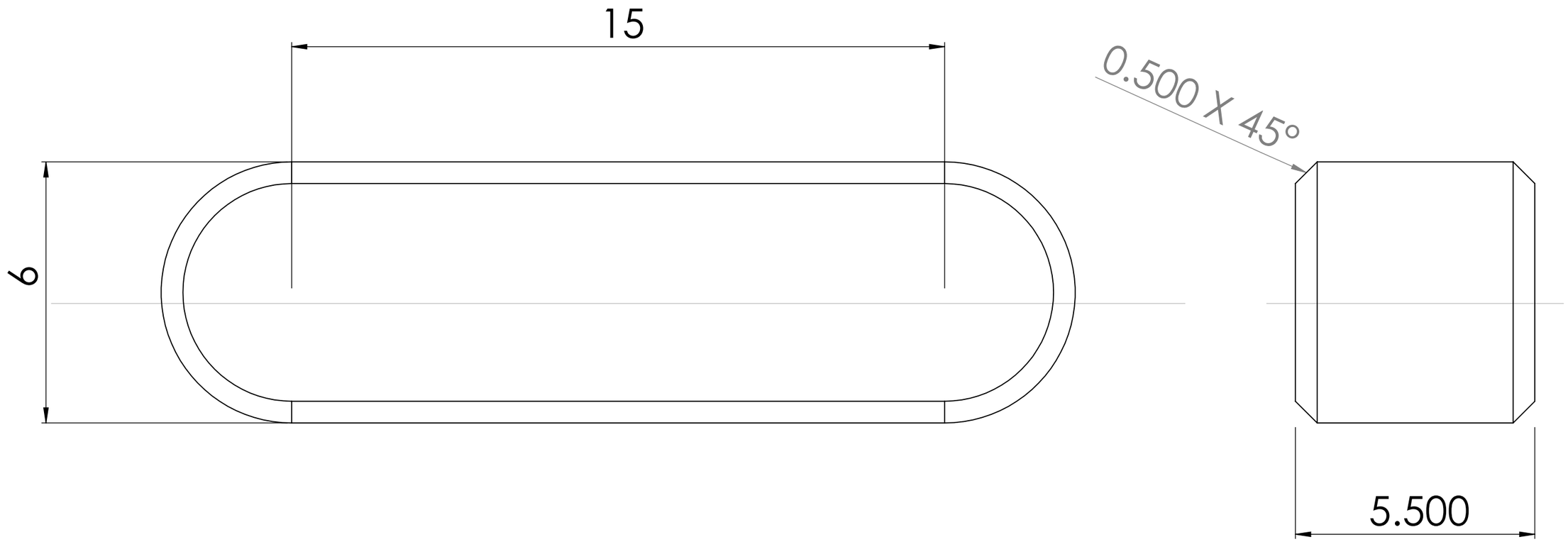
Alignment Key

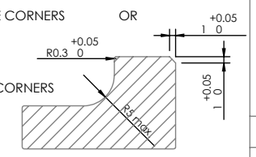
REV	REV No.	Revisor	Date	Approved



STANDARD TOLERANCES			
UNLESS OTHERWISE SPECIFIED ON PART DRAWING:-			
LINEAR DIM.		ANGULAR DIM.	
X	±2	X	±5°
X.X	±1	X.X	±1°
X.XX	±.5	X.XX	±.5°

CORNER GEOMETRY

OUTSIDE CORNERS OR



DEBURR ALL SHARP CORNERS AND EDGES

GEOMETRIC TOLERANCES

GEOMETRIC TOLERANCES AS PER ANSI STANDARD Y14.5M-1994

ALL DIAMETERS ⌖ ø 1.0 A

IF DATUM A IS NOT SHOWN ON DRAWING USE MOST CRITICAL DIMENSION

SURFACE FINISH

125 DRILLED HOLES

63 MACHINED SURFACES

THREAD SURFACE TREATMENT

1) STAINLESS STEELS, SHOT PEEN AS PER 084016

2) AUSTENTIC NON-MAGNETIC, SHOT PEEN AS PER 084046

3) CARBON&ALLOY STEELS, PHOSPHATE COAT AS PER xxxxxx

4) NON FERROUS MATERIAL, NO REQUIREMENT

(DOES NOT APPLY TO PREMIUM THREADS)

MATERIALS & TREATMENT

Unit : mm	Weight : 0.00 lbs	Drawn By	Checked By	Verified By	System :
General Tolerances :					THIRD ANGLE PROJ.
Sheet : 1 / 1	Scale : 10:1				

This drawing is a property of MIT-Technologies. The design material described here on may not be copied in whole or in part or disclosed in any form or medium to a third party, or used for other than the expressed purpose for which it has been provided, except as explicitly permitted by written consent of MIT-Technologies.

MIT-Technologies

ALL RIGHTS RESERVED © 2011

PROJECT :

Size A3

DWG. TITLE :SGM-5025

DWG. NO : Aignment KEy

Rev.