

Machine Guarding Basics

Moving machine parts present hazards that can cause severe workplace injuries such as crushed fingers or hands, amputations, burns, or blindness.

Lockout/Tagout (LOTO) Procedure

1. Identify all energy sources.
2. Shut down and isolate the machine.
3. Lock and tag each energy-isolating device.
4. Verify zero energy before servicing.

Citation: OSHA 29 CFR 1910 Subpart O.