Optical sation cable loss calibration SOP

1. 在跑 loss calibration 程序前先將測試站治具 fiber cable/power meter/Golden sample 接觸面使用 Fiber Endface inspector 去檢查是否有髒汙



Power meter check



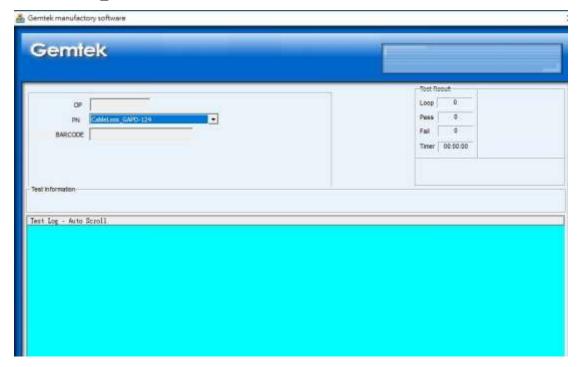
Golden sample check



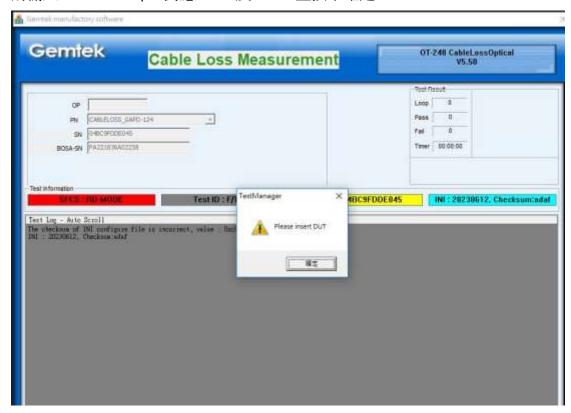
2. 開啟 PC 桌面程式



3. 請選擇 cable_loss ini



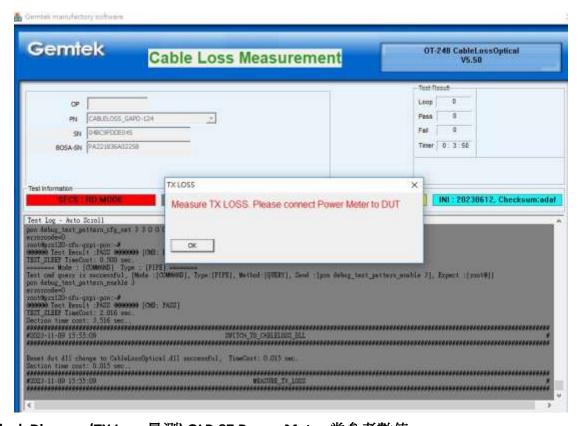
4. 請輸入 Golden sample 對應 MAC 及 BOSA 並按下確定



5. 按下確定鈕後程式會跳出其他小站請勿跑測試(此項為針對 1 托 4 架構)

		Toot Result
OP		1000 0
PN	CARLEDOSS GAPO 124	Pass 0
SN	D-MICHECOEDAS	Fall 0
BOSA-SN	PA221636A02256	Timer 0:0:6
t Ing - Auto Made : MALE [[SLOG] Made : L [AUSIGN]	Khi đo Cable Loss tuyệt đối không được test	
ge is recommended: [ACCION] [gr io second	OK Hall WARDADE [LEOPTICAL JOHER JESTAMBERTS]], BATA:[DCA] ALSIGN] Type [MILDAD] AL JOHER JACTEMBERTS]], DATA:[DCA]	MOVI .
LABOR CONCETTA	Company Day 1915 1906 COMPANY COMPAN	

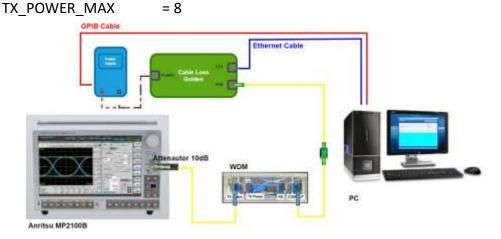
6. 請將 DUT WAN 端口以 SC/APC to SC/APC cable 接於 Power meter ONT 端口,完成後請按下 OK 按鈕



Block Diagram (TX Loss 量測) OLP-87 Power Meter 當參考數值

Criteria:

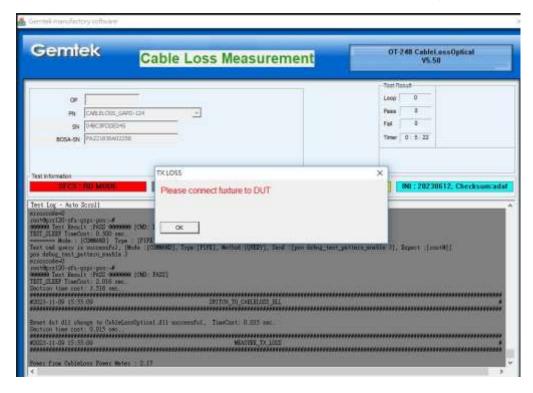
TX_POWER_MIN = 4
TX_POWER_MAX = 8







7. Power meter 量測完後程式會出現請移除 Golden sample fiber cable 並將測試站 cable 接至 Golden WAN 端口,按下 OK 後程式會開始計算 TX loss

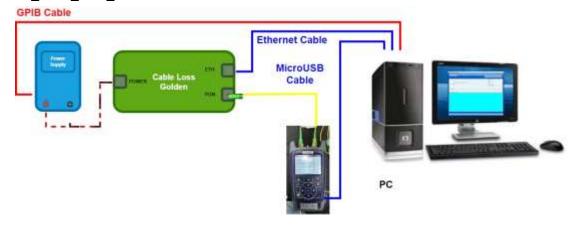


Block Diagram (TX Loss 量測)

Anritsu 量測 Power 數值相減 [Power Meter 參考數值] 即為 TX Loss

Criteria:

DCA_INPUT_POWER_MIN = -9
DCA_INPUT_POWER_MAX = -6
TX_LOSS_DCA_MIN = 10
TX_LOSS_DCA_MAX = 13





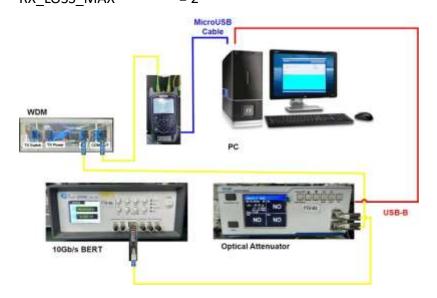
8. TX loss 量測完畢後程式會跳出將測試站 fiber 線接至 Power meter OLT 端口, 按下 OK 後則會開始進行 RX loss 量測



Block Diagram (RX loss 量測)

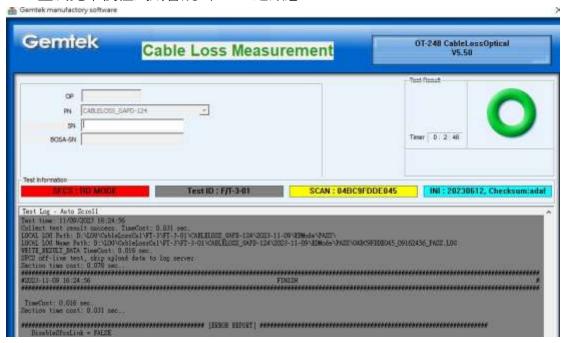
Criteria:

RX_LOSS_MIN = 0 RX_LOSS_MAX = 2





9. Loss 量測完畢後程式則會跳出 PASS 之訊息



10. 量測完之 cable loss 則會自動存於 D:\TestProgramEnvSet\CableLoss_Optical.ini, 此內容請勿任意修改以避免造成無法 ONLINE 測試



11. Verify Cable Loss

TX Loss Calibration 跑完後請直接拿線上待測 DUT 離線跑 Calibration 測試,測試完後請將此台 DUT Reboot,在此台開完機後手動下 TX Power 指令並接上 Power Meter 確認此台 DUT 的 Power 與程式 Calibration Power 的誤差是否在±0.2dBm 內,如超過此範圍請確認環境設備/cable/Golden 是否有異常並重新跑 TX Loss Calibration 程序

下圖為 GRTE-169 範例:



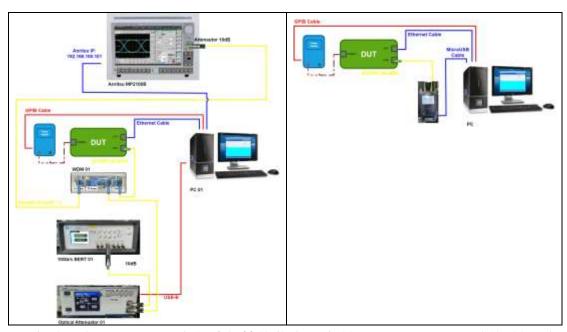
```
Sun Oct 24 11:48:25 2021 kern.warn kernel:
                                                                                                                         71.322534] Date code = 2023-07-03
71.326537] Driver Ver = 39
                                                                                                                         71.331647]
71.336067]
                                                                                                                                                     LOS = 1
                                                                                                                                                                                         TX_DIS = 0
                                                                                                                                                                                                                                  BEN = 1
                                                                                                                                                     Temp = 46.750°C
VccT = 3.36V
                                                                                                                         71.339539]
Sun Oct 24 11:48:25 2021 kern warn kernel:
                                                                                                                         71.342749
71.346223
                                                                                                                                                     Ibias = 18.7 mA
Imod = 24.3 mA
TxPwr = 2.44 dBm
                                                                                                                          71,349599]
                                                                                                                         71.353166] RxPwr = -40.00 dBm
root@OpenWrt:~#
= bob_info end ==
CMD:echo apc_done >/proc/lddla/debug;usleep 10000
RSP:echo apc_done >/proc/lddla/debug;usleep 10000
root@OpenWrt; -#
DCA input power: -6.460000
Section time cost: 14.407 sec..
```

Block Diagram (Verify loss 量測)

Criteria:

The OLP-87 measurement value needs to be different from the Final Power value of the optical program less than +-0.2

DUT 離線跑 Calibration 測試	手動下 X Power 指令
	# echo tx_pattern 1 2 1 >/proc/pon_phy/debug



12. 在確認完 DUT Power 與程式相符後代表此次所量 cable loss 是正確的,所以請務必以此方式去量測 TX loss 並做 Verify,以避免有 TX Power 不準問題