

5/7 WMTT-202 ACN 產前會議 & update project status

1 封郵件

Natalie_Yeh葉止云(PM) <natalie_yeh@vn.gemteks.com>

2021年5月7日 下午10:06

收件者: 高齊 Chi_Kao <chi_kao@gemteks.com>, 黎文忠Alan_Le <alan_le@vn.gemteks.com>, 越南-品保部 <0900@vn.gemteks.com>, 吳雄強Kevin_Ngo <kevin_ngo@vn.gemteks.com>, "James_Tran陳慶和(PE)" <james_tran@vn.gemteks.com>, "Ken_Nguyen阮文鈴(MMD)" <ken_nguyen@vn.gemteks.com>, 阮芳林 Leighton_Nguyen <leighton_nguyen@vn.gemteks.com>, 鄭進勇Lucky_Trinh <lucky_trinh@vn.gemteks.com>, 越南-製造部 <0700@vn.gemteks.com>, 杜高強Daniel_Do <daniel_do@vn.gemteks.com>

副本: "peter_xie@gemteks.com" <peter_xie@gemteks.com>, 陳志宏Zack_Chen <zack_chen@gemteks.com>, "Maris_Tran陳氏秋庄(PM)" <maris_tran@vn.gemteks.com>, "Charles_Chen陳正霖(HW-RDD I.)" <charles_chen@gemteks.com>, 王海峰Wind_Wang <wind_wang@vn.gemteks.com>, "Sarah_Trinh 鄭氏玉(QA)" <Sarah_trinh@vn.gemteks.com>, 王崧任Terry_Wang <terry_wang@gemteks.com>, 周曉盈Jamie_Chau <jamie_chou@gemteks.com>, 徐明想Ramos_Tu <ramos_tu@vn.gemteks.com>, "rosa_nguyen@vn.gemteks.com" <rosa_nguyen@vn.gemteks.com>, 黎正信Justin_Leu <justin_leu@vn.gemteks.com>, 武文全Alex_Vu <alex_vu@vn.gemteks.com>, 張玉娟Grace_Zhang <grace_zhang@vn.gemteks.com>, 邱創釧Harrison_Chau <harrison_chiu@gemteks.com>, 王永生Joon_Wang <joon_wang@vn.gemteks.com>, "Luna_Nguyen阮氏英桃(MMD)" <luna_nguyen@vn.gemteks.com>, 陳志龍Darren_Chen <darren_chen@gemteks.com>, "Win_Nguyen 阮德勝(IT)" <win_nguyen@vn.gemteks.com>, 阮氏慶針Cham_Nguyen <cham_nguyen@vn.gemteks.com>, 王康紅Dean_Wang <dean_wang@cs.gemteks.com>, 越南-工程部 <0600@vn.gemteks.com>, mmd-pc <mmd-pc@vn.gemteks.com>, "范緣松Billy_Phau (QAD)" <tung_pham@vn.gemteks.com>, 陳旻駿Tommy_Chen <tommy_chen@vn.gemteks.com>, 李杰生Jeson_Li <jeson_li@vn.gemteks.com>, 郭治平Todd_Kuo <Todd_Kuo@vn.gemteks.com>, 吳尚諭Sunny_Wu <sunny_wu@gemteks.com>, "Haley_Tran陳氏絨(PMD)" <haley_tran@vn.gemteks.com>, 繆雙雙Sophia_Miao <Sophia_Miao@vn.gemteks.com>

Dear all

WMTT-202 ACN 于5/7 越南時間20:00 pm 試產進度更新如下：

請PC協助安排5/10 98L*2 OP(上午) & 99L(下午) OP人力

■ **PROJECT:** WMTT-202/ PN: 97C-110-0237R/98C-110-0172R/99C-110-0149R

■ **STAGE:** EVT/ **DVT**/ PVT build

■ **WO:** VP8-12103024

■ **Q'TY:** **69** pcs

■ **EXPECTED CLOSE DATE:** ~~05/03~~ **5/11**

■ **STATUS:** On time/ **Delay**/ Ahead

■ **ACTION ITEMS**

➤ **Current**

- FT-1 to CC input Qty: 69, output Qty:3 , WIP 54pcs, total 12pcs fail waiting for PE analyses
- 测试站更新进度如下：

SUMMARY: 架站 (包含 **FQC** 站)

站别		测首件状态
FT-1		OK
FT-2		OK
FT-3		OK
FT-4		OK
FT-5		OK
FT-6		
FT-7		OK (Visual inspection)
FT-8		OK
FT-9		OK
FT-10		OK (C&C)
FQC	FT-5程式	OK
	FT-6程式	OK

➤ Next day

- Retest all NG units
- PE finish failure analysis
- Finish FT-8 to FQC before 12p.m.
- Packing 20 pcs , OQC report, target to ship out 5/11
- Customer remote, running Packing process (20pcs) in the afternoon

■ THE YR REPORT

Route_Name	Input	Pass	1APass	1AFail	2APass	2AFail	FPY	PY	WIP	Remark
98-COMBINE	69	69	69	0	0	0	100	100	0	
FT-1 FW upgrade	69	68	68	1	0	1	98.5	98.5	0	1pc E/C T534 LAN Port Ping Fail
FT-2 Function	68	64	64	4	0	4	94.1	94.1	0	2pcs E/C T329 Throughput fail 2pcs E/C T729 Check FW Version Fail
FT-3 wifi cal	64	60	57	7	3	4	89	90	0	all retested 4pcs E/C T222 11n Rx Sensitivity fail
FT-4 Ass'y	60	60	60	0	0	0	100	100	0	
FT-5 OTA	60	60	59	1	1	0	98.3	100	0	
FT-6 Final	60	57	52	5	2	2	86.6	NA	0	1pc Jig problem cause material moved need to repair(Now Jig fixed) 1pc T534 LAN Port Ping Fail 1pc T353 Audio Output Level Fail (Output 1)
FT-7 Visual inspection	57	57	57	0	0	0	100	NA	0	
FT-8 MAC /SN write	37	37	37	0	0	0	100	NA	20	
FT-9 Label	37	37	37	0	0	0	100	NA	0	
C&C	37	37	37	0	0	0	100	NA	0	
FQC-1	3	3	3	0	0	0	100	NA	34	
FQC-2	3	3	3	0	0	0	100	NA	0	

■ THE DETAIL SCHEDULE

Pre-PRR 1	4/15	4/16	4/17	4/18	4/19	4/20	4/21	4/22	4/23	4/24	4/25	4/26	4/27	4/28	4/29	4/30	5/1	5/2	5/3	5/4	5/5	5/6	5/7	5/8	5/9	5/10	5/11	5/12
Document					98FW																							
Material																												
Equipment																												
Golden (架站)																												
架站																												
SMT/Cut																												
Test																												
Packing																												
99 OQC report																												
出货 50pcs																												

原本排程

延后排程

Regards,
 Natalie Yeh 葉止云
 PM Department
 Tel: 0226-3583758 #38002
 Gemtek Vietnam Co., Ltd.

Natalie_Yeh葉止云(PM) <natalie_yeh@vn.gemteks.com> 於 2021年5月7日 週五 上午9:52寫道：

Hi All,
今日上午8:10 James 已提供FT-8 all test log 及 SFCS data 供 TW team協助確認C&C站發現的SN顯示不符問題,已有初步方向待進一步確認
另外,也請FQC offline測試,提供 test log, FQC也出現MAC不符,尚待 TW team協助釐清
目前VN PE先進行 NG品分析, 待TW進一步驗證需求
謝謝

Regards,
Natalie Yeh 葉止云
PM Department
Tel: 0226-3583758 #38002
Gemtek Vietnam Co., Ltd.

Natalie_Yeh葉止云(PM) <natalie_yeh@vn.gemteks.com> 於 2021年5月6日 週四 下午9:54寫道：

Dear all

WMTT-202 ACN 于5/6 越南時間20:30 pm 試產進度更新如下：

19:57 C&C站發現MAC與SN不匹配需要待PE與RD確認, 請PC協助安排5/7 98(上午) & 99(下午) OP人力

- **PROJECT:** WMTT-202/ *PN:* 97C-110-0237R/98C-110-0172R/99C-110-0149R
- **STAGE:** *EVT/ DVT/* PVT build
- **WO:** VP8-12103024
- **Q'TY:** 69 pcs
- **EXPECTED CLOSE DATE:** ~~05/03~~ 5/10
- **STATUS:** *On time/ Delay/* Ahead
- **ACTION ITEMS**
 - **Current**
 - FT-1 to CC input Qty: 69, output Qty:0 , WIP 54pcs, total 15pcs fail waiting for PE analyses
 - 测试站更新进度如下，

SUMMARY: 架站（包含 FQC 站）	
站别	测首件状态
FT-1	OK

FT-2	OK
FT-3	OK
FT-4	OK
FT-5	OK
FT-6	
FT-7	OK (Visual inspection)
FT-8	OK
FT-9	OK
FT-10	OK (C&C)
FQC	FT-5程式 与 FT-5公用设备 · offline check ok, wait for online
	FT-6程式 与 FT-6公用设备 · wait for FT-6 finish

➤ **Next day**

- Retest all NG units
- Find the root cause of MAC/SN mismatch issue
- Customer remote, running FT-8 to C&C & FQC
- Finish FT-6 to FQC check (use FT-5 & FT-6 stations)
- Packing 20 pcs , OQC report, target to ship out 5/10

- PE starts failure analysis

■ **THE YR REPORT**

Route_Name	Input	Pass	1APass	1AFail	2APass	2AFail	FPY	PY	WIP	Remark
98-COMBINE	69	69	69	0	0	0	100	100	0	
FT-1 FW upgrade	69	68	68	1	0	1	98.5	98.5	0	1pc E/C T534 LAN Port Ping Fail
FT-2 Function	68	64	64	4	0	4	94.1	94.1	0	2pcs E/C T329 Throughput fail 2pcs E/C T729 Check FW Version Fail
FT-3 wifi cal	64	60	57	7	3	4	89	90	0	all retested 4pcs E/C T222 11n Rx Sensitivity fail
FT-4 Ass'y	60	60	60	0	0	0	100	100	0	
FT-5 OTA	60	60	59	1	1	0	98.3	100	0	
FT-6 Final	47	44	44	3	0	0	93.6	NA	13	3pcs Jig problem: first 3pcs material was moved and need to repair(Now Jig fixed)
FT-7 Visual inspection	41	41	41	0	0	0	100	NA	3	
FT-8 MAC /SN write	11	11	11	0	0	0	100	NA	30	
FT-9 Label	11	11	11	0	0	0	100	NA	0	
C&C	3	0	0	3	0	0	0	NA	8	3pcs SN did not match the back label

■ THE DETAIL SCHEDULE

Pre-PRR 1	4/15	4/16	4/17	4/18	4/19	4/20	4/21	4/22	4/23	4/24	4/25	4/26	4/27	4/28	4/29	4/30	5/1	5/2	5/3	5/4	5/5	5/6	5/7	5/8	5/9	5/10	5/11	5/12
Document					98FW																							
Material																												
Equipment																												
Golden (架站)																												
架站																												
SMT/Cut																												
Test																												
Packing																												
99 OQC report																												
出货 50pcs																												

原本排程
延后排程

Regards,
 Natalie Yeh 葉止云
 PM Department
 Tel: 0226-3583758 #38002

Natalie_Yeh葉止云(PM) <natalie_yeh@vn.gemteks.com> 於 2021年5月5日 週三 下午11:10寫道：

Dear all

WMTT-202 ACN 于5/5 越南時間20:00 pm 試產進度更新如下：

請PC協助安排98 & 99 OP人力

- **PROJECT:** WMTT-202/ *PN*: 97C-110-0237R/98C-110-0172R/99C-110-0149R
- **STAGE:** *EVT/ DVT/ PVT build*
- **WO:** VP8-12103024
- **Q'TY:** 69 pcs
- **EXPECTED CLOSE DATE:** ~~05/03~~ 5/10
- **STATUS:** *On time/ Delay/ Ahead*
- **ACTION ITEMS**

➤ **Current**

- FT-1 to FT-5 input Qty: 69, output Qty:43, WIP 16pcs, total 10pcs fail waiting for PE analyses
- 测试站更新进度如下，

SUMMARY: 架站（包含 FQC 站）	
站别	测首件状态
FT-1	OK
FT-2	OK
FT-3	OK
FT-4	OK
FT-5	OK new ini, check sum need to be recalculated
FT-6	

FT-7		OK (Visual inspection)
FT-8		Write MAC waiting online test
FT-9		TW 已提供前置碼 waiting online test
FT-10		OK (C&C)
FQC	FT-5程式	与 FT-5公用设备，待 FT-5 OK 才可调整FQC 站
	FT-6程式	与 FT-6公用设备，待 FT-6 OK 才可调整FQC 站

➤ **Next day**

- Retest all NG units
- Customer remote, running FT-5 to C&C
- FT-5 to FT-10 testing
- FQC check (use FT-5 &FT-6 stations)
- Packing 50 pcs , OQC report, target to ship out 5/10
- PE starts failure analysis

■ **THE YR REPORT**

Route_Name	Input	Pass	1APass	1AFail	2APass	2AFail	FPY	PY	WIP	Remark
98-COMBINE	69	69	69	0	0	0	100	100	0	
FT-1 FW upgrade	69	68	68	1	0	1	98.5	98.5	0	1pc E/C T534 LAN Port Ping Fail
FT-2 Function	68	64	64	4	0	4	94.1	94.1	0	2pcs E/C T329 Throughput fail 2pcs E/C T729 Check FW Version Fail
FT-3 wifi cal	64	60	57	7	3	4	89	90	0	all retested 4pcs E/C T222 11n Rx Sensitivity fail
FT-4 Ass'y	60	60	60	0	0	0	100	100	0	
FT-5 OTA	44	43	43	1	0	1	97.7	NA	16	1pc E/C T043 Throughput fail in Rx 11a

■ **THE DETAIL SCHEDULE**

Pre-PRR 1	4/15	4/16	4/17	4/18	4/19	4/20	4/21	4/22	4/23	4/24	4/25	4/26	4/27	4/28	4/29	4/30	5/1	5/2	5/3	5/4	5/5	5/6	5/7	5/8	5/9	5/10	5/11	5/12
Document					98FW																							
Material																												
Equipment																												
Golden (架站)																												
架站																												
SMT/Cut																												
Test																												
Packing																												
99 OQC report																												
出货 50pcs																												

原本排程
延后排程

Regards,
Natalie Yeh 葉止云
PM Department
Tel: 0226-3583758 #38002
Gemtek Vietnam Co., Ltd.

高齊 Chi_Kao <chi_kao@gemteks.com> 於 2021年5月5日 週三 下午7:34寫道：

Dear Natalie & James,

For 11 pcs NG, could you do retesting from FT1- to FT-4?

There is no limited retesting restriction of failed products.

Thanks,

Chi

From: "Natalie_Yeh葉止云(PM)" <natalie_yeh@vn.gemteks.com>

Date: Wednesday, May 5, 2021 at 2:03 PM

To: 高齊 Chi_Kao <chi_kao@gemteks.com>

Cc: "Ken_Nguyen阮文鈴(MMD)" <ken_nguyen@vn.gemteks.com>, "peter_xie@gemteks.com" <peter_xie@gemteks.com>, 陳志宏 Zack_Chen <zack_chen@gemteks.com>, "Maris_Tran陳氏秋庄(PM)" <maris_tran@vn.gemteks.com>, "Charles_Chen陳正霖(HW-RDD I.)" <charles_chen@gemteks.com>, 吳雄強Kevin_Ngo <kevin_ngo@vn.gemteks.com>, 王海峰Wind_Wang <wind_wang@vn.gemteks.com>, 繆雙雙Sophia_Miao <sophia_miao@cs.gemteks.com>, "Sarah_Trinh 鄭氏玉(QA)" <Sarah_trinh@vn.gemteks.com>, 王崧任Terry_Wang <terry_wang@gemteks.com>, 周曉盈Jamie_Chau <jamie_chou@gemteks.com>, 徐明想Ramos_Tu <ramos_tu@vn.gemteks.com>, "rosa_nguyen@vn.gemteks.com" <rosa_nguyen@vn.gemteks.com>, 黎正信 Justin_Leu <justin_leu@vn.gemteks.com>, 阮芳林Leighton_Nguyen <leighton_nguyen@vn.gemteks.com>, 武文全Alex_Vu <alex_vu@vn.gemteks.com>, 張玉娟Grace_Zhang <grace_zhang@vn.gemteks.com>, 邱創釧Harrison_Chui <harrison_chui@gemteks.com>, 杜高強Daniel_Do <daniel_do@vn.gemteks.com>, 王永生Joon_Wang <joon_wang@vn.gemteks.com>, "Luna_Nguyen阮氏英桃(MMD)" <luna_nguyen@vn.gemteks.com>, 黎文忠Alan_Le <alan_le@vn.gemteks.com>, 陳志龍Darren_Chen <darren_chen@gemteks.com>, 鄭進勇Lucky_Trinh <lucky_trinh@vn.gemteks.com>, "Win_Nguyen 阮德勝(IT)" <win_nguyen@vn.gemteks.com>, 阮氏慶針Cham_Nguyen <cham_nguyen@vn.gemteks.com>, 王康紅Dean_Wang <dean_wang@cs.gemteks.com>, 越南-品保部 <0900@vn.gemteks.com>, 越南-製造部 <0700@vn.gemteks.com>, 越南-工程部 <0600@vn.gemteks.com>, mmd-pc <mmd-pc@vn.gemteks.com>, "范緣松Billy_Phau (QAD)" <tung_phau@vn.gemteks.com>, 陳旻駿 Tommy_Chen <tommy_chen@vn.gemteks.com>, 李杰生Jeson_Li <jeson_li@vn.gemteks.com>, 郭治平Todd_Kuo <Todd_Kuo@vn.gemteks.com>, 吳尚諭Sunny_Wu <sunny_wu@gemteks.com>

Subject: Re: [5/5目前進度]Re: 5/4 WMTT-202 ACN 產前會議 & update project status

Hi Chi,

11pcs NG確認待PE分析

Regards,

Natalie Yeh 葉止云

PM Department

Tel: 0226-3583758 #38002

Gemtek Vietnam Co., Ltd.

高齊 Chi_Kao <chi_kao@gemteks.com> 於 2021年5月5日 週三 下午12:30寫道 :

Dear Natalie & Haley,

謝謝以下更新，出貨時間，先看一下今日FT-5 及 Online 測試狀況，我們再行評估，後告知出貨時間。

FT-5 再請越南PE及台灣Team，下午全力Focus FT-5 的環境Issue.

另昨天69 pcs From FT-1 to Ft-4, 11 NG 有進行復測嗎？還是是確定NG 需要PE 維修，這再麻煩協助確認一下。

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Best Regards,

Chi Kao

Sales

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Gemtek Technology Co., Ltd.

No.15-1, Zhonghua Road, Hsinchu Industrial Park, Hukoou, Hsinchu Taiwan. 30352

From: "Natalie_Yeh葉止云(PM)" <natalie_yeh@vn.gemteks.com>

Date: Wednesday, May 5, 2021 at 12:56 PM

To: "Ken_Nguyen阮文鈴(MMD)" <ken_nguyen@vn.gemteks.com>

Cc: 高齊 Chi_Kao <chi_kao@gemteks.com>, 陳志宏Zack_Chen <zack_chen@gemteks.com>, "Maris_Tran陳氏秋庄(PM)" <maris_tran@vn.gemteks.com>, "Charles_Chen陳正霖(HW-RDD I.)" <charles_chen@gemteks.com>, 吳雄強Kevin_Ngo <kevin_ngo@vn.gemteks.com>, 王海峰Wind_Wang <wind_wang@vn.gemteks.com>, 繆雙雙Sophia_Miao <sophia_miao@cs.gemteks.com>, "Sarah_Trinh 鄭氏玉(QA)" <Sarah_trinh@vn.gemteks.com>, 王崧任Terry_Wang <terry_wang@gemteks.com>, 周曉盈Jamie_Chou <jamie_chou@gemteks.com>, 徐明想Ramos_Tu <ramos_tu@vn.gemteks.com>, "rosa_nguyen@vn.gemteks.com" <rosa_nguyen@vn.gemteks.com>, 黎正信Justin_Leu <justin_leu@vn.gemteks.com>, 阮芳林

Leighton_Nguyen <leighton_nguyen@vn.gemteks.com>, 武文全Alex_Vu <alex_vu@vn.gemteks.com>, 張玉娟Grace_Zhang <grace_zhang@vn.gemteks.com>, 邱創釧Harrison_Chui <harrison_chui@gemteks.com>, 杜高強Daniel_Do <daniel_do@vn.gemteks.com>, 王永生Joon_Wang <joon_wang@vn.gemteks.com>, "Luna_Nguyen阮氏英桃(MMD)" <luna_nguyen@vn.gemteks.com>, 黎文忠Alan_Le <alan_le@vn.gemteks.com>, 陳志龍Darren_Chien <darren_chien@gemteks.com>, 鄭進勇Lucky_Trinh <lucky_trinh@vn.gemteks.com>, "Win_Nguyen 阮德勝(IT)" <win_nguyen@vn.gemteks.com>, 阮氏慶針Cham_Nguyen <cham_nguyen@vn.gemteks.com>, 王康紅Dean_Wang <dean_wang@cs.gemteks.com>, 越南-品保部 <0900@vn.gemteks.com>, 越南-製造部 <0700@vn.gemteks.com>, 越南-工程部 <0600@vn.gemteks.com>, mmd-pc <mmd-pc@vn.gemteks.com>, "范緣松Billy_Pharm (QAD)" <tung_pham@vn.gemteks.com>, 陳旻駿Tommy_Chien <tommy_chien@vn.gemteks.com>, 李杰生Jeson_Li <jeson_li@vn.gemteks.com>, 郭治平Todd_Kuo <Todd_Kuo@vn.gemteks.com>, 吳尚諭Sunny_Wu <sunny_wu@gemteks.com>, "peter_xie@gemteks.com" <peter_xie@gemteks.com>

Subject: [5/5目前進度]Re: 5/4 WMTT-202 ACN 產前會議 & update project status

Hi Chi,

今早上James已換FT-5的PC, 與台灣team一起調整至中午未能解決,

原訂今日包裝上線計畫已請PC調整排程及包裝OP人力, 目標改為明天5/6上線

請協助與客戶調整出貨日,是否可爭取安排下周一5/10出貨, 謝謝

➤ Next day

- Adjust and verify FT-5
- FT-5to FT-10 running
- FQC check
- Packing 50 pcs , OQC report, target to ship out 5/6
- PE starts failure analysis

Regards,

Natalie Yeh 葉止云

PM Department

Tel: 0226-3583758 #38002

Gemtek Vietnam Co., Ltd.

dear all

WMTT-202 ACN 工單數量已修改請知悉，謝謝！

WMTT-202ACN	98C-110-0172R	VP8-12103024	69
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Vào Th 3, 4 thg 5, 2021 vào lúc 20:50 高齊 Chi_Kao <chi_kao@gemteks.com> đã viết:

Dear Natalie,

謝謝你今天的協助，

FT-5 的Issue 兩天都還沒有解決，是否明天能協助與設備科的，借一台，跟FT-2 相同Spec 的電腦，好讓PE & RD 們比較好Fine Tune，找到問題點。

謝謝，

Chi Kao

From: "Natalie_Yeh葉止云(PM)" <natalie_yeh@vn.gemteks.com>

Date: Tuesday, May 4, 2021 at 9:20 PM

To: 高齊 Chi_Kao <chi_kao@gemteks.com>, 阮芳林Leighton_Nguyen <leighton_nguyen@vn.gemteks.com>, 黎正信Justin_Leu <justin_leu@vn.gemteks.com>, 鄭進勇Lucky_Trinh <lucky_trinh@vn.gemteks.com>

Cc: 陳志宏Zack_Chen <zack_chen@gemteks.com>, "Maris_Tran陳氏秋庄(PM)" <maris_tran@vn.gemteks.com>, "Charles_Chen陳正霖(HW-RDD I.)" <charles_chen@gemteks.com>, 吳雄強Kevin_Ngo <kevin_ngo@vn.gemteks.com>, 王海峰Wind_Wang <wind_wang@vn.gemteks.com>, 繆雙雙Sophia_Miao <sophia_miao@cs.gemteks.com>, "Sarah_Trinh 鄭氏玉(QA)" <Sarah_trinh@vn.gemteks.com>, 王崧任Terry_Wang <terry_wang@gemteks.com>, 周曉盈Jamie_Chou <jamie_chou@gemteks.com>, 徐明想Ramos_Tu <ramos_tu@vn.gemteks.com>, "rosa_nguyen@vn.gemteks.com" <rosa_nguyen@vn.gemteks.com>, 武文全Alex_Vu <alex_vu@vn.gemteks.com>, 張玉娟Grace_Zhang <grace_zhang@vn.gemteks.com>, 邱創釗Harrison_Chui <harrison_chui@gemteks.com>, 杜高強Daniel_Do <daniel_do@vn.gemteks.com>, 王永生Joon_Wang <joon_wang@vn.gemteks.com>, "Luna_Nguyen阮氏英桃(MMD)" <luna_nguyen@vn.gemteks.com>, 黎文忠Alan_Le <alan_le@vn.gemteks.com>, 陳志龍Darren_Chen <darren_chen@gemteks.com>, "Win_Nguyen 阮德勝(IT)" <win_nguyen@vn.gemteks.com>, 阮氏慶針Cham_Nguyen

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Subject: 5/4 WMTT-202 ACN 產前會議 & update project status

Dear all

WMTT-202 ACN 于5/4 越南時間20:00 pm 試產進度更新如下：

請PC上修 **98 WO**數量從**67**調整至**69 (97只留爐溫板1 pcs未留golden)**

- **PROJECT:** WMTT-202/ *PN:* 97C-110-0237R/98C-110-0172R/99C-110-0149R
- **STAGE:** *EVT/ DVT/ PVT build*
- **WO:** VP8-12103024
- **Q'TY:** **69 pcs**
- **EXPECTED CLOSE DATE:** *05/03*
- **STATUS:** *On time/ Delay/ Ahead*
- **ACTION ITEMS**

➤ **Current**

- FT-1 to FT-4 input Qty: 69, output Qty:58, total 11pcs fail waiting for PE analyse
- 测试站更新进度如下，

FT-5: Change shielding box, and change AC88 then adjust antenna cannot find the solution, keep trying.

SUMMARY: 架站（包含 FQC 站）	
站别	测首件状态
FT-1	OK
FT-2	OK
FT-3	OK
FT-4	OK

FT-5		5GHz Link rate > 200Mbps OK 5GHz Link rate > 700 Mbps 目前小於700Mbps PE調整中
FT-6		offline OK
FT-7		OK (Visual inspection)
FT-8		Write MAC waiting online test
FT-9		TW 已提供前置碼 waiting online test
FT-10		OK (C&C)
FQC	FT-5程式	与 FT-5公用设备，待 FT-5 OK 才可调整FQC 站
	FT-6程式	与 FT-6公用设备，待 FT-6 OK 才可调整FQC 站

➤ Next day

- Adjust and verify FT-5
- FT-5to FT-10 running
- FQC check
- Packing 50 pcs , OQC report, target to ship out 5/6
- PE starts failure analysis

■ THE YR REPORT

Route_Name	Input	Pass	1APass	1AFail	2APass	2AFail	FPY	PY	WIP	Remark
98-COMBINE	69	69	69	0	0	0	100	100	0	
FT-1 FW upgrade	69	68	68	1	0	1	98.5	98.5	0	1 pcs E/C T534 LAN Port Ping Fail
FT-2 Function	68	64	64	4	0	4	94.1	94.1	0	2pcs E/C T329 Throughput fail 2pcs E/C T729 Check FW Version Fail
FT-3 wifi cal	64	58	57	7	1	6	89	90	0	6pcs E/C T222 11n Rx Sensitivity fail
FT-4 Ass'y	58	58	58	0	0	0	100	100	0	

■ THE DETAIL SCHEDULE

Pre-PRR 1	4/15	4/16	4/17	4/18	4/19	4/20	4/21	4/22	4/23	4/24	4/25	4/26	4/27	4/28	4/29	4/30	5/1	5/2	5/3	5/4	5/5	5/6	5/7	5/8	5/9
Document					98FW																				
Material																									
Equipment																									
Golden (架站)																									
架站																									
SMT/Cut																									
Test																									
Packing																									
99 OQC report																									
出货 50pcs																									

原本排程
延后排程

Regards,

Natalie Yeh 葉止云

PM Department

Tel: 0226-3583758 #38002

Gemtek Vietnam Co., Ltd.

Natalie_Yeh葉止云(PM) <natalie_yeh@vn.gemteks.com> 於 2021年5月3日 週一 下午9:25寫道：

Dear all

WMTT-202 ACN 于5/3 越南時間20:00 pm 試產進度更新如下：

- **PROJECT:** WMTT-202/ PN: 97C-110-0237R/98C-110-0172R
- **STAGE:** EVT/ **DVT**/ PVT *build*
- **WO:** VP8-12103024
- **Q'TY:** 67 pcs

- EXPECTED CLOSE DATE: 05/03
- STATUS: On time/ Delay/ Ahead
- ACTION ITEMS
 - Current

测试站更新进度如下

SUMMARY: 架站 （ 包含 FQC 站 ）		
站别		测首件状态
FT-1		OK
FT-2		OK
FT-3		OK
FT-4		组装线 OK， 已培训 OP， SOP 需要补充天线操作说明
FT-5		GHz Link rate > 200Mbps OK 5GHz Link rate > 700 Mbps 目前小於700Mbps PE調整中
FT-6		
FT-7		C&C 1 OK
FT-8		Write MAC waiting online test
FT-9		TW 已提供前置碼 waiting online test
FT-10		C&C 2 OK
FQC	FT-5程式	与 FT-5公用设备， 待 FT-5 OK 才可调整FQC 站
	FT-6程式	与 FT-6公用设备， 待 FT-6 OK 才可调整FQC 站

- Next day
 - Adjust and verify FT-5

Gemtek Vietnam Co., Ltd.

Natalie_Yeh葉止云(PM) <natalie_yeh@vn.gemteks.com> 於 2021年5月3日 週一 下午2:14寫道：

Hi Chi,

與Jesse 確認過前置碼需要online測試, 目前待前測 PASS unit

Regards,

Natalie Yeh 葉止云

PM Department

Tel: 0226-3583758 #38002

Gemtek Vietnam Co., Ltd.

高齊 Chi_Kao <chi_kao@gemteks.com> 於 2021年5月3日 週一 下午12:24寫道：

Dear James & Zack,

Does separate two golden sample, (Customer's golden sample & GTK's golden sample.

We would like to use this two type of golden to test under new setting.

--

Best Regards,

Chi Kao

Sales

Office: +886-3-598 5535 ext.1872

Mobile: +886-905310285

From: 高齊 Chi_Kao <chi_kao@gemteks.com>

Date: Monday, May 3, 2021 at 12:36 PM

To: "Natalie_Yeh葉止云(PM)" <natalie_yeh@vn.gemteks.com>, 陳志宏Zack_Chen <zack_chen@gemteks.com>

Cc: "Maris_Tran陳氏秋庄(PM)" <maris_tran@vn.gemteks.com>, "Charles_Chen陳正霖(HW-RDD I.)"

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<sunny_wu@gemteks.com>

Subject: Re: [即時狀態更新]Re: 0429 WMTT-202 ACN 產前會議 & update project status

Dear Natalie,

謝謝你的即時更新, Label 前置碼已經提供 Label測試站ok了嗎?

Dear Zack & James,

如下 FT-3 ini 需要您的協助。

另附件，下午麻煩協助調整並確認可行性。

--

Best Regards,

Chi Kao

Sales

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Gemtek Technology Co., Ltd.

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From: "Natalie_Yeh葉止云(PM)" <natalie_yeh@vn.gemteks.com>

Date: Monday, May 3, 2021 at 12:22 PM

To: 高齊 Chi_Kao <chi_kao@gemteks.com>, 陳志宏Zack_Chen <zack_chen@gemteks.com>, 吳尚諭Sunny_Wu <sunny_wu@gemteks.com>

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<joon_wang@vn.gemteks.com>, "Luna_Nguyen阮氏英桃(MMD)" <luna_nguyen@vn.gemteks.com>, 黎文忠Alan_Le <alan_le@vn.gemteks.com>, 阮芳林Leighton_Nguyen <leighton_nguyen@vn.gemteks.com>, 陳志龍Darren_Chen <darren_chen@gemteks.com>, "Win_Nguyen 阮德勝(IT)" <win_nguyen@vn.gemteks.com>, 黎正信Justin_Leu <justin_leu@vn.gemteks.com>, 阮氏慶針Cham_Nguyen <cham_nguyen@vn.gemteks.com>, 王康紅Dean_Wang <dean_wang@cs.gemteks.com>, 越南-品保部 <0900@vn.gemteks.com>, 越南-製造部 <0700@vn.gemteks.com>, 越南-工程部 <0600@vn.gemteks.com>, mmd-pc <mmd-pc@vn.gemteks.com>, "范緣松Billy_Pham (QAD)" <tung_pham@vn.gemteks.com>, 陳旻駿Tommy_Chen <tommy_chen@vn.gemteks.com>, 李杰生Jeson_Li <jeson_li@vn.gemteks.com>, 郭治平Todd_Kuo <Todd_Kuo@vn.gemteks.com>
Subject: [即時狀態更新]Re: 0429 WMTT-202 ACN 產前會議 & update project status

Hi Chi,

更新狀態除了FT-1是online測試pass的,其他都只是offline測過

今日 5/3早上越南時間9:00-10:00已開始投入FT-1, 接著測試FT-2時發現online無法打開程式

VN PE檢查發現Oracle版本可能有問題已重新安裝OK, 程式打開發現check sum需重新計算

11:10 am Sunny已協助計算完成, 11:17 am FT-2 online測試pass log已發出,確認中

另FT-3 online ini 需要Zack協助, 謝謝

Regards,

Natalie Yeh 葉止云

PM Department

Tel: 0226-3583758 #38002

Gemtek Vietnam Co., Ltd.

高齊 Chi_Kao <chi_kao@gemteks.com> 於 2021年4月30日 週五 下午2:00寫道 :

Dear all,

補充幾點，在參閱以下。

--

Best Regards,

Chi Kao

Sales

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From: 高齊 Chi_Kao <chi_kao@gemteks.com>

Date: Friday, April 30, 2021 at 2:46 PM

To: "Maris_Tran陳氏秋庄(PM)" <maris_tran@vn.gemteks.com>, "Charles_Chen陳正霖(HW-RDD I.)" <charles_chen@gemteks.com>

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Subject: 0429 WMTT-202 ACN 產前會議 & update project status

Dear Maris,

針對4/29 與客戶遠端稽查討論的結果，因目前Schedule 嚴重Delay，請參考如下，

- 1. FT-1 – FT-4 OK，於禮拜一(5/3) 早上9點VN 開始70 pcs a的投入(確認可行後，客戶安排遠端稽查)
- 2. FT-5, OTA 總部協助架設好，剩餘Link Rate 麻煩工廠依照現場調整(5/3早上進行)
- 3. FT-6，請參照FT-2，複製使用，(5/3早上進行)
- 4. FT-9 Label 前置碼 (5/3 早上總部會提供，麻煩越南工廠早上確認)
- 5. FQC 站 共用FT-5 &FT-6，因FT-5 FT-6 OK 後確認有無問題
- 6. Focus 5/3 完成所有測試的架設&程式，於禮拜二投入
- 7. 99 包裝腺體人員的安排於5/3 完成，於5/4 Testing Function 完成後投入。
- 8. 客戶目標5/4 包裝完成。
- 9. 以上有問題盡快提出，謝謝。
- 10. 98 FW* 使用聯絡單掌控2021040782。

Please refer below Function Testing Condition which already checked with you.

SUMMARY: 架站 1/11 pass (包含 FQC 站)	
站別	測首件状态
FT-1	OK
FT-2	(4/29 remoted monitoring OK)
FT-3	(4/29 remoted monitoring OK, if failed error code T081, please retest again)
FT-4	(4/29 remoted monitoring OK)

