


- Notes:
- Material thickness: 3 mm
  - All bends to be 90°
  - Use 2.5 Top Tool and 24 V-block
  - Surface finish: Deburr all edges, no visible scratches, surface finish not critical
  - Left and right halves of the part are symmetrical

	Scale: 1:1 on A3		University of Cape Town Department of Mechanical Engineering		
	Drawn By: DINO CLARO	All un-toleranced dimensions to adhere to ISO 2768-m		Title: BLKS-SM007: ROLL SUPPORT PLATE	
Checked :	Material: AL5182-H111		Drawing Number : BLKS-SM007	Rev. : A	Sheet : 1 of 1