#### **CS202 – System Software**

Dr. Manish Khare

Lecture 12



#### **Bottom-up Parsing**

Bottom-up parsing starts from the leaf nodes of a tree and works in upward direction till it reaches the root node.

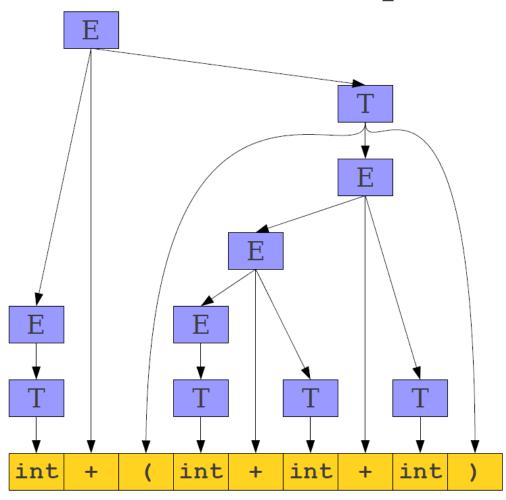
- Here, we start from a sentence and then apply production rules in reverse manner in order to reach the start symbol.
- This corresponds to starting at the leaves of the parse tree, and working back to the root.
- Entropy Description Bottom-up parsing is also known as shift-reduce parsing

#### **Bottom-up Parsing**

- Bottom-up parsing is also known as **shift-reduce parsing** because its two main actions are shift and reduce.
  - At each shift action, the current symbol in the input string is pushed to a stack.
  - At each reduction step, the symbols at the top of the stack (this symbol sequence is the right side of a production) will replaced by the non-terminal at the left side of that production.
  - There are also two more actions: accept and error.

# One View of a Bottom-Up Parse

$$\begin{aligned} E &\rightarrow T \\ E &\rightarrow E + T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{aligned}$$



#### A Second View of a Bottom-Up Parse

```
\mathbf{E} \to \mathbf{T}
                            int + (int + int + int)
\mathbf{E} \to \mathbf{E} + \mathbf{T} \Rightarrow \mathbf{T} + (int + int + int)
T \rightarrow \mathtt{int}
                     \Rightarrow E + (int + int + int)
T \rightarrow (E)
                        \Rightarrow E + (T + int + int)
                        \Rightarrow E + (E + int + int)
                        \Rightarrow E + (E + T + int)
                        \Rightarrow E + (E + int)
                        \Rightarrow E + (E + T)
                        \Rightarrow \mathbf{E} + (\mathbf{E})
                        \Rightarrow \mathbf{F} + \mathbf{T}
                        \Rightarrow \mathbf{F}
```

#### A Second View of a Bottom-Up Parse

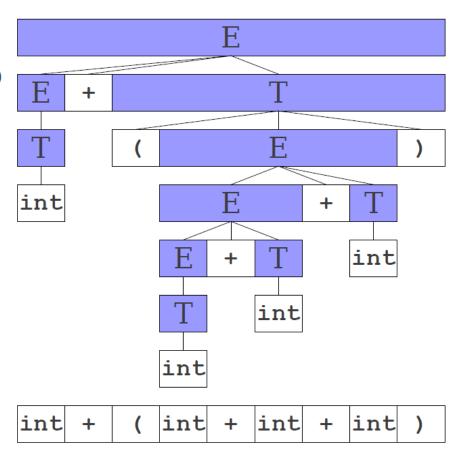
```
\mathbf{E} \to \mathbf{T}
                         int + (int + int + int)
\mathbf{E} \to \mathbf{E} + \mathbf{T}
                     \Rightarrow T + (int + int + int)
T \rightarrow int
                     \Rightarrow E + (int + int + int)
T \rightarrow (E)
                      \Rightarrow E + (T + int + int)
                      \Rightarrow E + (E + int + int)
                      \Rightarrow E + (E + T + int)
                      \Rightarrow E + (E + int)
                      \Rightarrow E + (E + T)
                      \Rightarrow \mathbf{E} + (\mathbf{E})
                      \Rightarrow F + T
                      \Rightarrow F.
```

A left-to-right, bottom-up parse is a rightmost derivation traced in reverse.

```
int + (int + int + int)
\Rightarrow T + (int + int + int)
\Rightarrow E + (int + int + int)
\Rightarrow E + (T + int + int)
\Rightarrow E + (E + int + int)
\Rightarrow E + (E + T + int)
\Rightarrow E + (E + T)
\Rightarrow E + (E + T)
\Rightarrow E + (E)
\Rightarrow E + T
\Rightarrow E
```

Each step in this bottom-up parse is called a reduction. We reduce a substring of the sentential form back to a nonterminal.

```
int + (int + int + int)
⇒ T + (int + int + int)
⇒ E + (int + int + int)
⇒ E + (T + int + int)
⇒ E + (E + int + int)
⇒ E + (E + T + int)
⇒ E + (E + int)
⇒ E + (E + T)
⇒ E + (E)
⇒ E + T
⇒ E
```



```
int + (int + int + int)

⇒ T + (int + int + int)

⇒ E + (int + int + int)

⇒ E + (T + int + int)

⇒ E + (E + int + int)

⇒ E + (E + T + int)

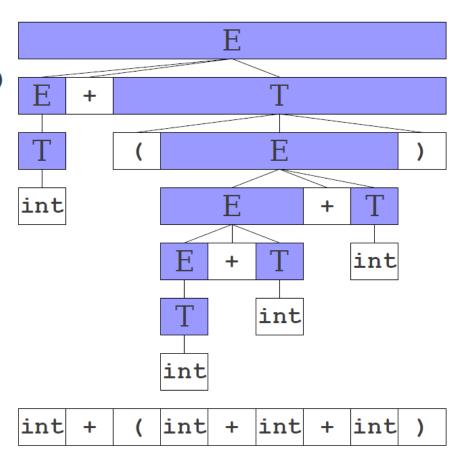
⇒ E + (E + int)

⇒ E + (E + T)

⇒ E + (E)

⇒ E + T

⇒ E
```



```
int + (int + int + int)

⇒ T + (int + int + int)

⇒ E + (int + int + int)

⇒ E + (T + int + int)

⇒ E + (E + int + int)

⇒ E + (E + T + int)

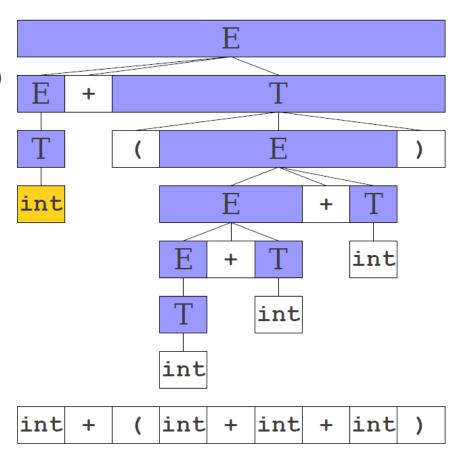
⇒ E + (E + int)

⇒ E + (E + T)

⇒ E + (E)

⇒ E + T

⇒ E
```



```
⇒ T + (int + int + int)

⇒ E + (int + int + int)

⇒ E + (T + int + int)

⇒ E + (E + int + int)

⇒ E + (E + T + int)

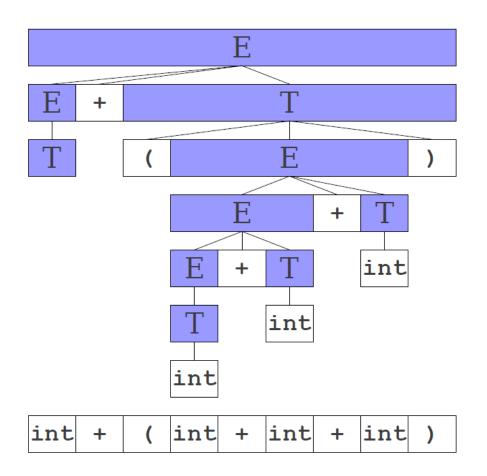
⇒ E + (E + int)

⇒ E + (E + T)

⇒ E + (E)

⇒ E + T

⇒ E
```



```
⇒ T + (int + int + int)

⇒ E + (int + int + int)

⇒ E + (T + int + int)

⇒ E + (E + int + int)

⇒ E + (E + T + int)

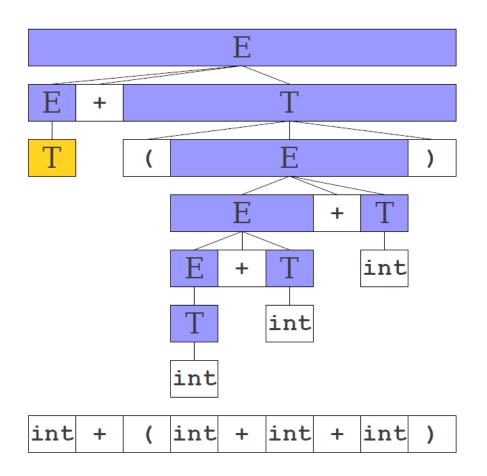
⇒ E + (E + int)

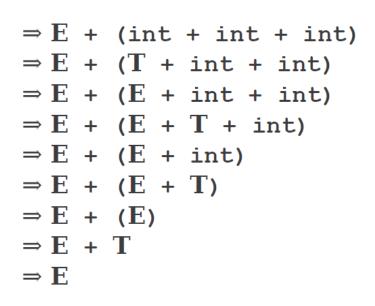
⇒ E + (E + T)

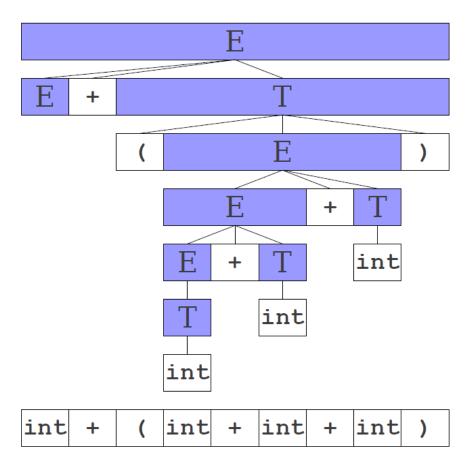
⇒ E + (E)

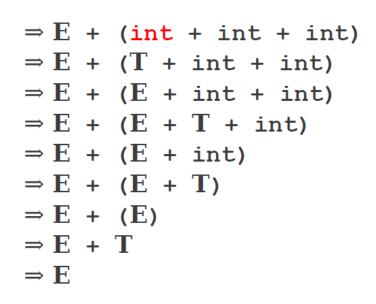
⇒ E + T

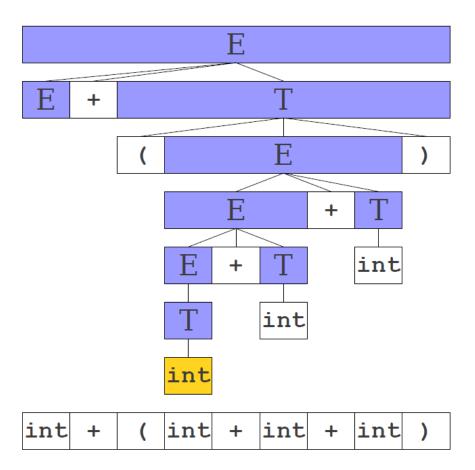
⇒ E
```

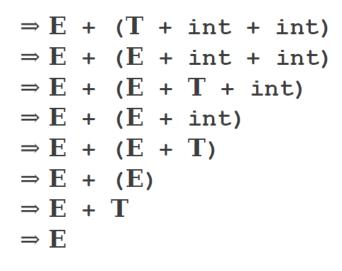


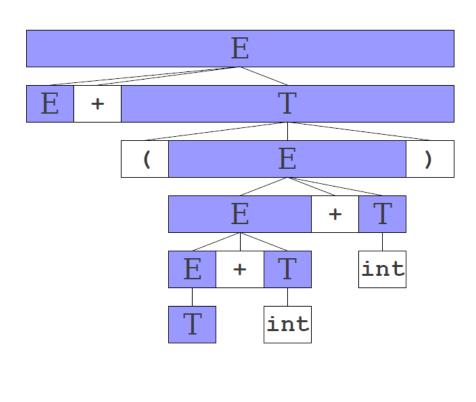




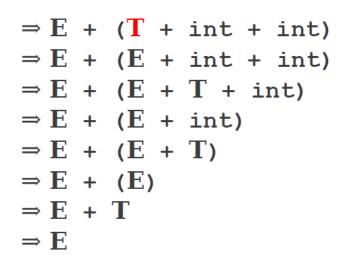


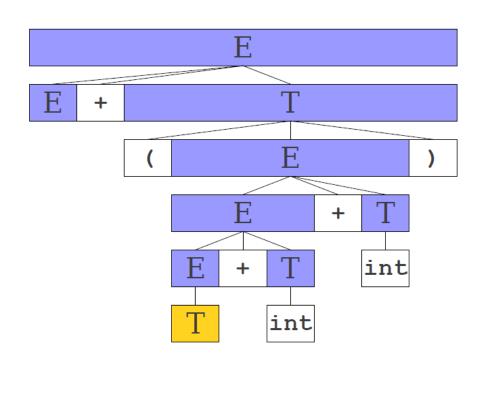


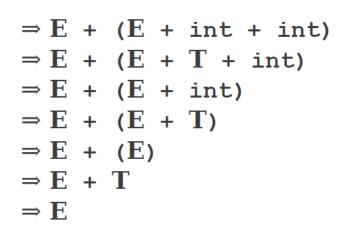


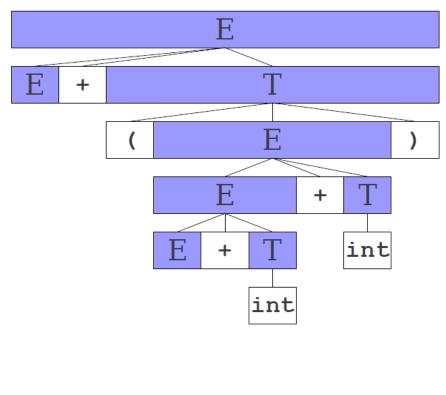


int + ( int + int + int )

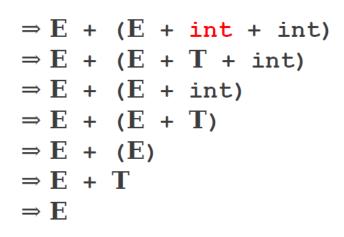


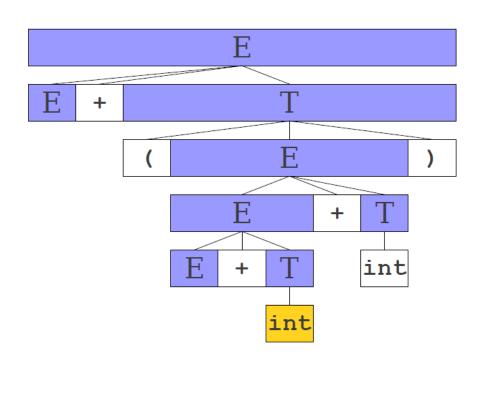


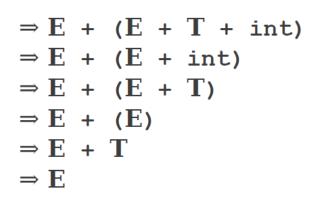


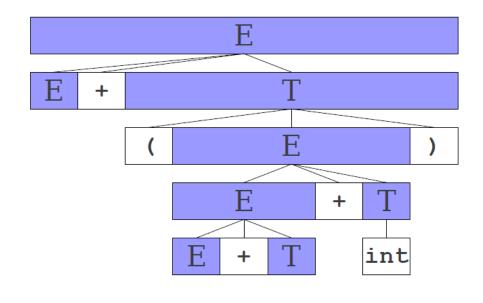


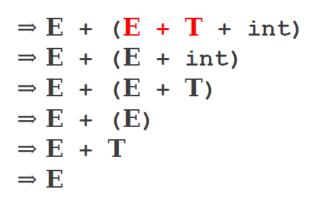
int + ( int + int + int )

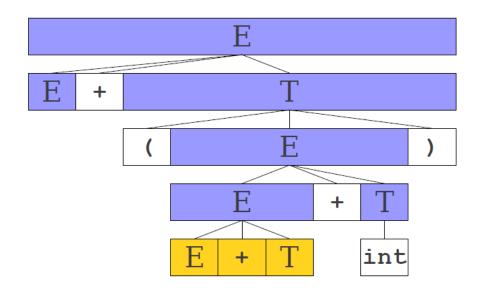


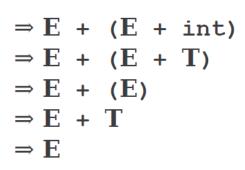


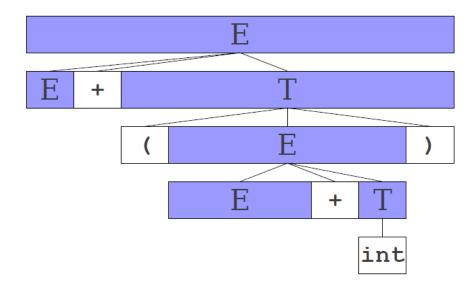


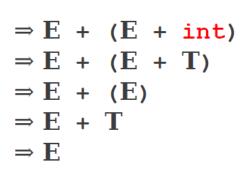


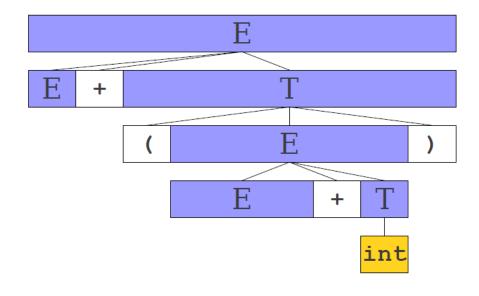


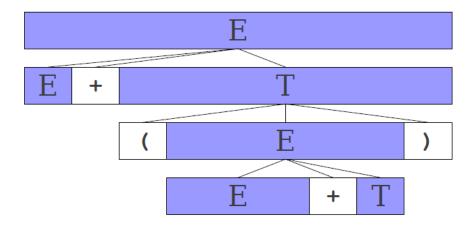










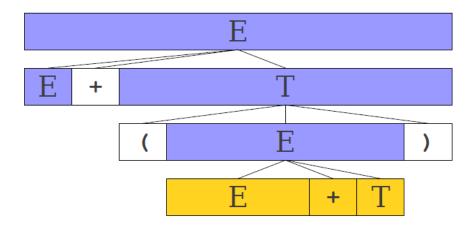


$$\Rightarrow E + (E + T)$$

$$\Rightarrow E + (E)$$

$$\Rightarrow E + T$$

$$\Rightarrow E$$



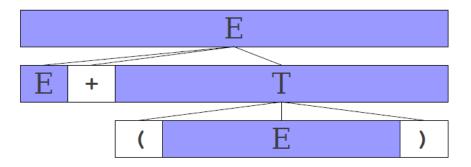
$$\Rightarrow E + (E + T)$$

$$\Rightarrow E + (E)$$

$$\Rightarrow E + T$$

$$\Rightarrow E$$



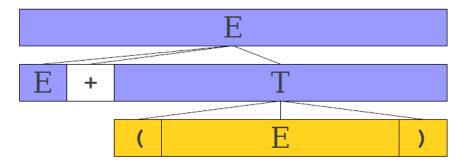


$$\Rightarrow E + (E)$$

$$\Rightarrow E + T$$

$$\Rightarrow E$$



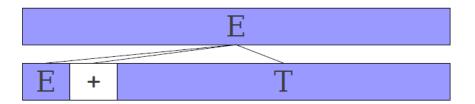


$$\Rightarrow E + (E)$$

$$\Rightarrow E + T$$

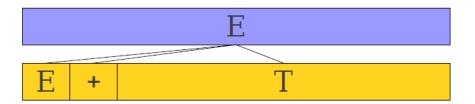
$$\Rightarrow E$$





$$\Rightarrow E + T$$
$$\Rightarrow E$$





$$\Rightarrow \mathbf{E} + \mathbf{T}$$
$$\Rightarrow \mathbf{E}$$



Ε

 $\Rightarrow \mathbf{E}$ 

#### **Bottom-up Parsing**

- "Shift-Reduce" Parsing
- Reduce a string to the start symbol of the grammar.
- At every step a particular sub-string is matched (in left-to-right fashion) to the right side of some production and then it is substituted by the non-terminal in the left hand side of the production.

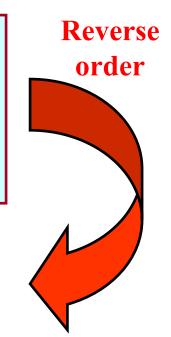
#### Consider:

 $S \rightarrow aABe$ 

 $A \rightarrow Abc \mid b$ 

 $B \rightarrow d$ 

abbcde aAbcde aAde aABe S



Rightmost Derivation:

$$S \Rightarrow aABe \Rightarrow aAde \Rightarrow aAbcde \Rightarrow abbcde$$

#### **Bottom-up Parsing**

- Thus this process of bottom-up parsing is like tracing out the rightmost derivations in reverse.
- The bottom-up parsing as the process of "reducing" a token string to the start symbol of the grammar.
- At each *reduction*, the token string matching the RHS of a production is replaced by the LHS non-terminal of that production.
- The key decisions during bottom-up parsing are about when to reduce and about what production to apply.

## **Shift-reduce parsing**

A shift-reduce parser tries to reduce the given input string into the starting symbol.

a string  $\rightarrow$  the starting symbol reduced to

- At each reduction step, a substring of the input matching to the right side of a production rule is replaced by the non-terminal at the left side of that production rule.
- If the substring is chosen correctly, the right most derivation of that string is created in the reverse order.

$$S \Rightarrow \omega$$

$$\omega \Leftarrow ... \Leftarrow S$$

#### **Handle**

- Handle of a string: Substring that matches the RHS of some production AND whose reduction to the non-terminal on the LHS is a step along the reverse of some rightmost derivation.
- O A **handle** of a right sentential form  $\gamma$  (≡ αβω) is a production rule A → β and a position of  $\gamma$

where the string  $\beta$  may be found and replaced by A to produce the previous right-sentential form in a rightmost derivation of  $\gamma$ .

$$S \Rightarrow \alpha A \omega \Rightarrow \alpha \beta \omega$$

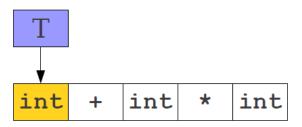
- i.e.  $A \rightarrow \beta$  is a handle of  $\alpha\beta\gamma$  at the location immediately after the end of  $\alpha$ ,
- If the grammar is unambiguous, then every right-sentential form of the grammar has exactly one handle.
- $\circ$   $\omega$  is a string of terminals



$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$

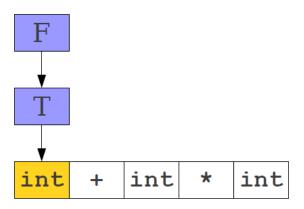


$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$



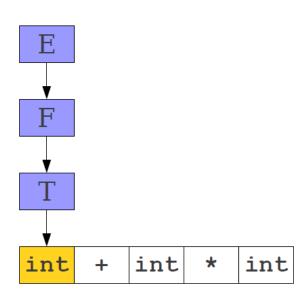


$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$



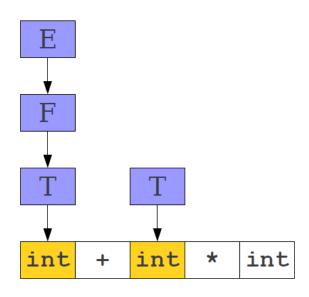


$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$



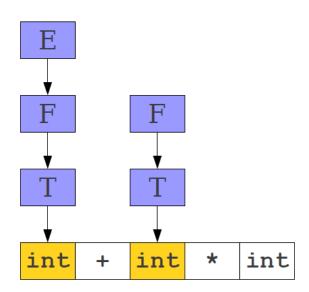


$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$





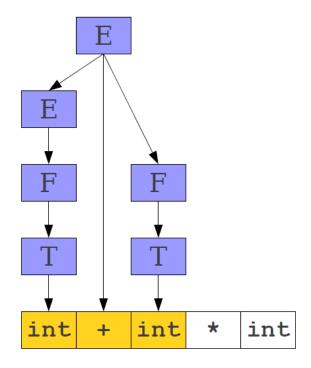
$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$





## A Detail about Handles

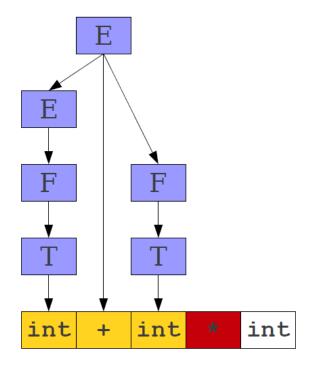
$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$





## A Detail about Handles

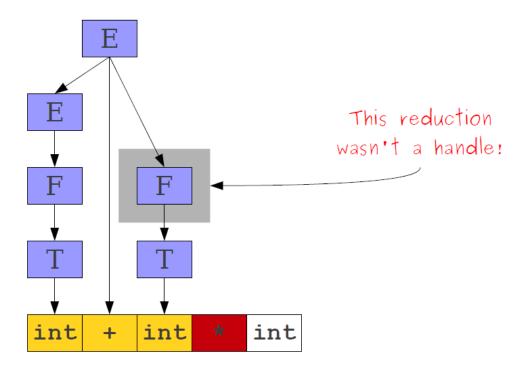
$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$





#### A Detail about Handles

$$\begin{split} \mathbf{E} &\rightarrow \mathbf{F} \\ \mathbf{E} &\rightarrow \mathbf{E} + \mathbf{F} \\ \mathbf{F} &\rightarrow \mathbf{F} \star \mathbf{T} \\ \mathbf{F} &\rightarrow \mathbf{T} \\ \mathbf{T} &\rightarrow \mathbf{int} \\ \mathbf{T} &\rightarrow \mathbf{(E)} \end{split}$$



The leftmost reduction isn't always the handle.

#### **Finding Handles**

- Where do we look for handles?
  - Where in the string might the handle be?
- How do we search for possible handles?
  - Once we know where to search, how do we identify candidate handles?
- How do we recognize handles?
  - Once we've found a candidate handle, how do we check that it really is the handle?

- Question One:
  - Where are handles?

#### Where are Handles?

- Recall: A left-to-right, bottom-up parse traces a rightmost derivation in reverse.
- Each time we do a reduction, we are reversing a production applied to the *rightmost* nonterminal symbol.
- Suppose that our current sentential form is  $\alpha \gamma \omega$ , where  $\gamma$  is the handle and  $A \rightarrow \gamma$  is a production rule.
- $\triangleright$  After reducing  $\gamma$  back to **A**, we have the string  $\alpha A \omega$ .
- Thus  $\omega$  must consist purely of terminals, since otherwise the reduction we just did was not for the rightmost terminal.

#### Why This Matters

- $\triangleright$  Suppose we want to parse the string  $\gamma$ .
- $\triangleright$  We will break  $\gamma$  into two parts,  $\alpha$  and  $\omega$ , where
  - $\alpha$  consists of both terminals and nonterminals, and
  - $\bullet$  consists purely of terminals.
- $\triangleright$  Our search for handles will concentrate purely in  $\alpha$ .
- As necessary, we will start moving terminals from  $\omega$  over into  $\alpha$ .

#### Shift/Reduce Parsing

- The bottom-up parsers we will consider are called **shift/reduce** parsers.
  - Contrast with the LL(1) predict/match parser.
- ➤ Idea: Split the input into two parts:
  - Left substring is our work area; all handles must be here.
  - Right substring is input we have not yet processed; consists purely of terminals.
- At each point, decide whether to:
  - Move a terminal across the split (shift)
  - Reduce a handle (reduce)



```
\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}
```

```
int + int * int + int
```

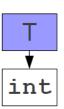


$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$

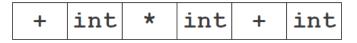
```
int + int * int + int
```



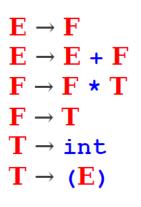
```
\begin{split} \mathbf{E} &\rightarrow \mathbf{F} \\ \mathbf{E} &\rightarrow \mathbf{E} + \mathbf{F} \\ \mathbf{F} &\rightarrow \mathbf{F} \star \mathbf{T} \\ \mathbf{F} &\rightarrow \mathbf{T} \\ \mathbf{T} &\rightarrow \mathbf{int} \\ \mathbf{T} &\rightarrow \mathbf{(E)} \end{split}
```

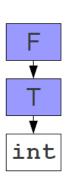


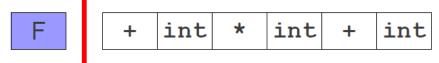




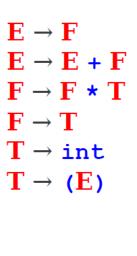


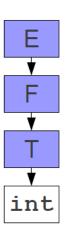






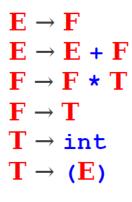


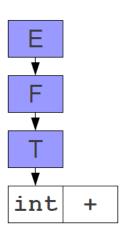








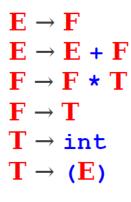


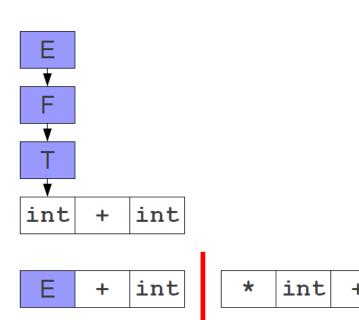


E +

int \* int + int

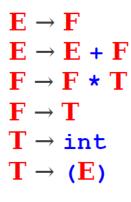


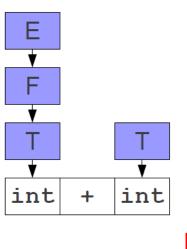




int





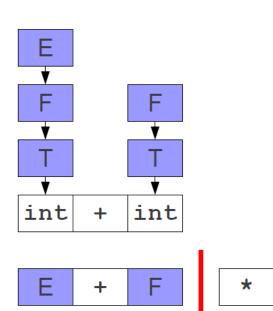




\* int + int



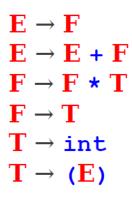
$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$

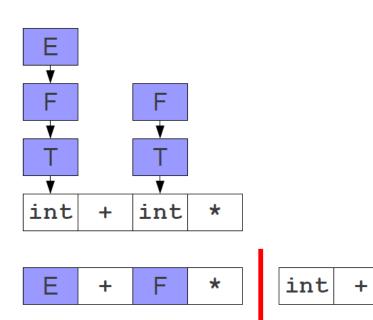


int

int



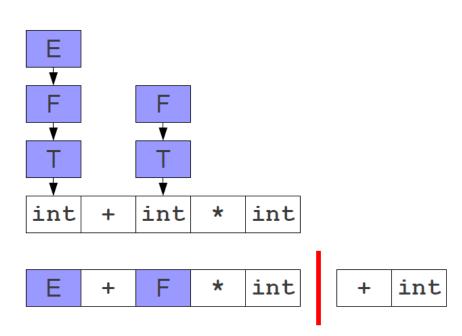




int

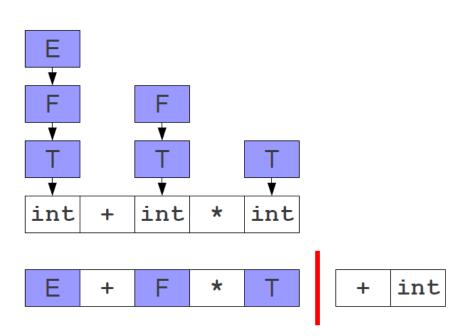


$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$



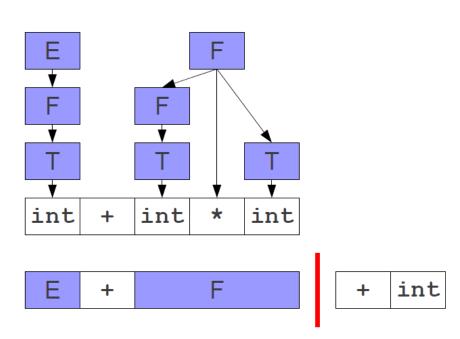


$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$

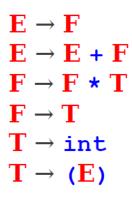


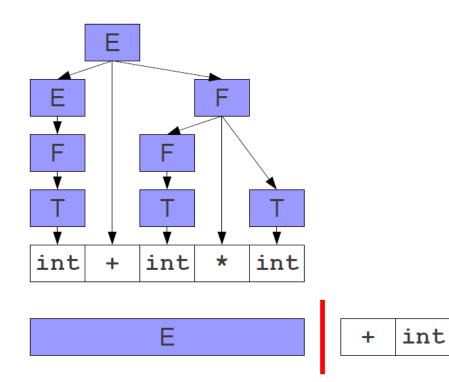


$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$



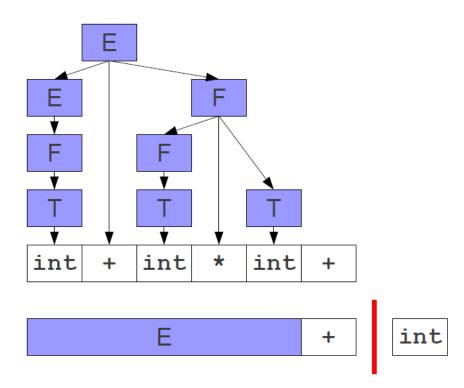




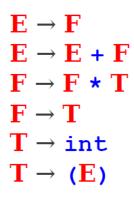


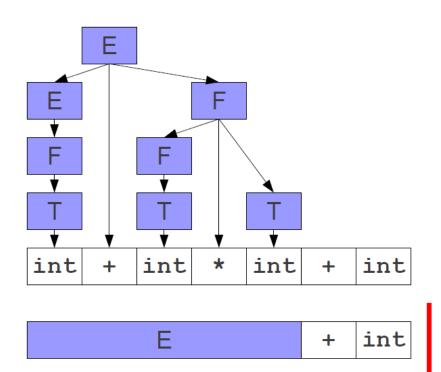


$$\begin{split} E &\rightarrow F \\ E &\rightarrow E + F \\ F &\rightarrow F * T \\ F &\rightarrow T \\ T &\rightarrow \text{int} \\ T &\rightarrow \text{(E)} \end{split}$$

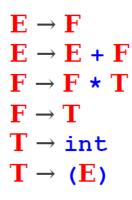


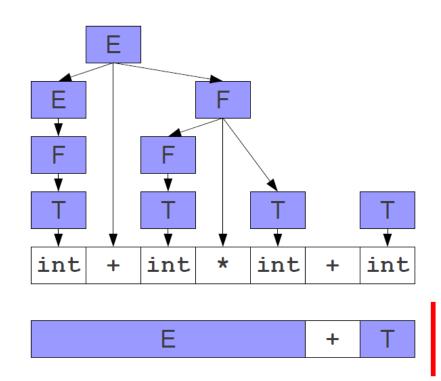




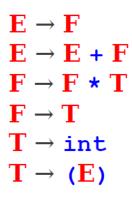


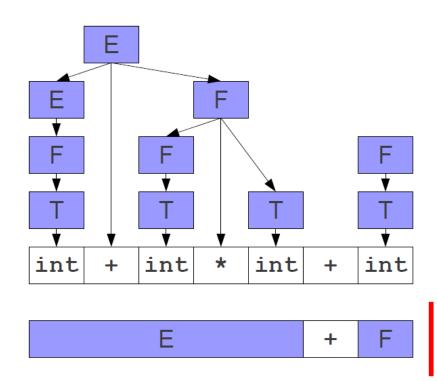




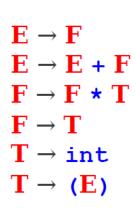


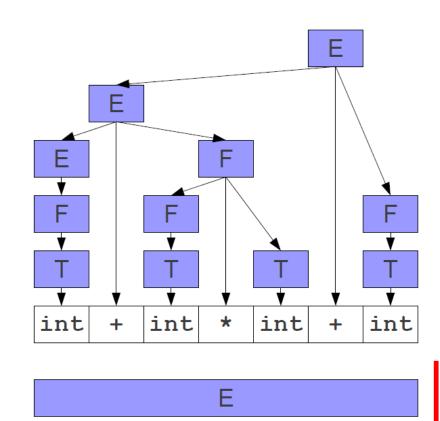












# Consider the Grammar

$$E \rightarrow E + E \mid E * E \mid id$$

Right sentential form	Handle	Production Rule
id1 + id2 * id3	id1	E   o  id
E + id2 * id3	id2	E  o id
E + E * id3	id3	E  o id
E + E * E	E * E	$E \rightarrow E^*E$
E+E	E+E	$E \rightarrow E + E$
E		

#### **Handle**

#### Consider:

$$S \rightarrow aABe$$
  
 $A \rightarrow Abc \mid b$   
 $B \rightarrow d$ 

$$S \Rightarrow \underline{aABe} \Rightarrow a\underline{Ade} \Rightarrow a\underline{Abc}de \Rightarrow a\underline{b}bcde$$

It follows that:

 $S \rightarrow aABe$  is a handle of <u>aABe</u> in location 1.

 $B \rightarrow d$  is a handle of aAde in location 3.

 $A \rightarrow Abc$  is a handle of a<u>Abc</u>de in location 2.

 $A \rightarrow b$  is a handle of abbcde in location 2.

## **Handle Pruning**

- A rightmost derivation in reverse can be obtained by "handle-pruning."
- Apply this to the previous example.

$$S \rightarrow aABe$$

$$A \rightarrow Abc \mid b$$

$$B \rightarrow d$$

abbcde

Find the handle = b at loc. 2

**aAbcde** 

b at loc. 3 is not a handle:

**aAAcde** 

... blocked.

## **Handle Pruning**

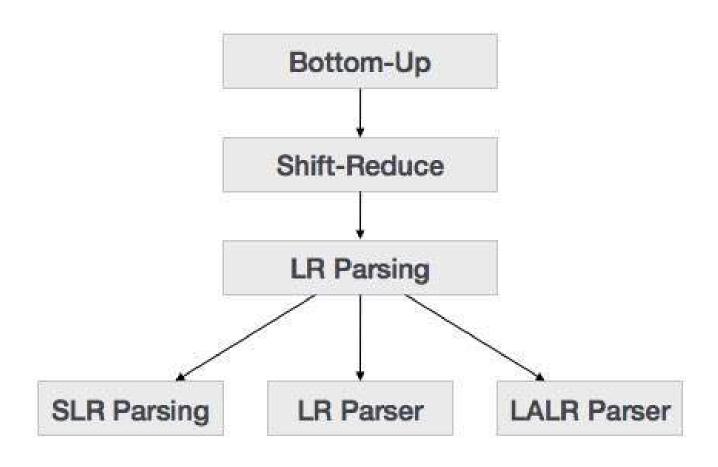
- The process of discovering a handle & reducing it to the appropriate left-hand side is called *handle pruning*. Handle pruning forms the basis for a bottom-up parsing method.
- To construct a rightmost derivation  $S=\gamma_0 \Rightarrow \gamma_1 \Rightarrow \gamma_2 \Rightarrow ... \Rightarrow \gamma_{n-1} \Rightarrow \gamma_n = \omega$  input string

Apply the following simple algorithm

- Start from  $\gamma_n$ , find a handle  $A_n \rightarrow \beta_n$  in  $\gamma_n$ , and replace  $\beta_n$  by  $A_n$  to get  $\gamma_{n-1}$ .
- Then find a handle  $A_{n-1} \rightarrow \beta_{n-1}$  in  $\gamma_{n-1}$ , and replace  $\beta_{n-1}$  by  $A_{n-1}$  to get  $\gamma_{n-2}$ .
- Repeat this, until we reach S.

- Here it is apparent that the string appearing to the right of a handle contains only terminal symbols
- Since here the grammar is ambiguous the choices for the handles can be different depending upon right derivations used.
- This process can be made algorithmic using a stack implementation

# **Types of Bottom up Parsing**



# **Shift** -reduce Parsing

- Shift-reduce parsing is a form of bottom-up parsing in which a stack holds grammar symbols and an input buffer holds the rest of the tokens to be parsed.
- We use \$ to mark the bottom of the stack and also the end of the input.
- During a left-to-right scan of the input tokens, the parser shifts zero or more input tokens into the stack, until it is ready to reduce a string  $\beta$  of grammar symbols on top of the stack.

$$E \rightarrow E+T \mid T$$
 Right-Most Derivation of  $id+id*id$   $T \rightarrow T*F \mid F$   $E \Rightarrow E+T*F \Rightarrow E+T*id \Rightarrow E+F*id$   $F \rightarrow (E) \mid id$   $E \Rightarrow E+id*id \Rightarrow T+id*id \Rightarrow F+id*id \Rightarrow id+id*id$ 

Right-Most Sentential Form	<b>Reducing Production</b>
id+id*id	$F \rightarrow id$
F+id*id	$T \rightarrow F$
T+id*id	$E \rightarrow T$
E+ <u>id</u> *id	$F \rightarrow id$
E+ <u>F</u> *id	$T \rightarrow F$
E+T*id	$F \rightarrow id$
$E + \underline{T*F}$	$T \rightarrow T^*F$
<u>E+T</u>	$E \rightarrow E+T$
E	

**Handles** are red and underlined in the right-sentential forms

STACK	INPUT	ACTION
\$	$\mathbf{id}_1*\mathbf{id}_2\$$	shift
$\mathbf{\$id}_1$	$*$ $\mathbf{id}_2$ $\$$	reduce by $F \to id$
F	$*$ $\mathbf{id}_2$ $\$$	reduce by $T \to F$
T	$*$ $\mathbf{id}_2$ $\$$	shift
T *	$\mathbf{id}_2\$$	shift
$T * id_2$	\$	reduce by $F \to id$
T * F	\$	reduce by $T \to T * F$
\$T	\$	reduce by $E \to T$
\$E	\$	accept

#### **A Stack Implementation of A Shift-Reduce Parser**

- There are four possible actions of a shift-parser action:
  - 1. **Shift**: The next input symbol is shifted onto the top of the stack.
  - 2. **Reduce**: Replace the handle on the top of the stack by the non-terminal.
  - 3. Accept: Successful completion of parsing.
  - 4. **Error**: Parser discovers a syntax error, and calls an error recovery routine.
- Initial stack just contains only the end-marker \$.
- The end of the input string is marked by the end-marker \$.

#### A Stack Implementation of A Shift-Reduce Parser

- Two problems:
  - □ locate a handle and
  - □ decide which production to use (if there are more than two candidate productions).
- O General Construction: using a stack:
  - "shift" input symbols into the stack until a handle is found on top of it.
  - "reduce" the handle to the corresponding non-terminal.
  - □ other operations:
    - > "accept" when the input is consumed and only the start symbol is on the stack, also: "error"

## **A Stack Implementation of A Shift-Reduce Parser**

<b>Stack</b>	<u>Input</u>	<b>Action</b>
\$	id+id*id\$	shift
\$id	+id*id\$	reduce by $F \rightarrow id$
\$F	+id*id\$	reduce by $T \rightarrow F$
\$T	+id*id\$	reduce by $E \rightarrow T$
\$E	+id*id\$	shift
\$E+	id*id\$	shift
\$E+id	*id\$	reduce by $F \rightarrow id$
\$E+ <b>F</b>	*id\$	reduce by $T \rightarrow F$
\$E+T	*id\$	shift
\$E+T*	id\$	shift
\$E+T*id	\$	reduce by $F \rightarrow id$
\$E+ <b>T*</b> F	\$	reduce by $T \rightarrow T^*F$
\$E+T	\$	reduce by $E \rightarrow E+T$
\$E	\$	accept

### **Exercise**



- $S \rightarrow (L) \mid a$
- $L \rightarrow L$ ,  $S \mid S$
- Parse the input string (a, (a, a)) using a shift-reduce parser.

Stack	Input Buffer	Parsing Action
\$	(a,(a,a))\$	Shift
\$ (	a,(a,a))\$	Shift
\$ ( a	,(a,a))\$	Reduce $S \rightarrow a$
\$ ( S	,(a,a))\$	Reduce $L \rightarrow S$
\$ ( L	,(a,a))\$	Shift
\$(L,	(a,a))\$	Shift
\$(L,(	a,a))\$	Shift
\$ ( L , ( a	, a ) ) \$	Reduce $S \rightarrow a$
\$(L,(S	, a ) ) \$	Reduce $L \rightarrow S$
\$ ( L , ( L	, a ) ) \$	Shift
\$(L,(L,	a))\$	Shift
\$ ( L , ( L , a	))\$	Reduce $S \rightarrow a$
\$(L,(L,S)	))\$	Reduce $L \rightarrow L$ , S

Stack	Input Buffer	Parsing Action
\$ ( L , ( L	))\$	Shift
\$(L,(L)	) \$	Reduce $S \rightarrow (L)$
\$ ( L , S	) \$	Reduce $L \rightarrow L$ , S
\$ ( L	) \$	Shift
\$(L)	\$	Reduce $S \rightarrow (L)$
\$ S	\$	Accept

### **Exercise**

- Consider the following grammar-
  - S  $\rightarrow$  0S0 |1S1 | 2
- Perform shift reduce parser for input string '102011'.

Stack	Input	Action
\$	102011\$	Shift
\$1	02011\$	Shit
\$10	2011\$	Shift
\$102	011\$	Shift
\$10S	011\$	Reduce $S \rightarrow 2$
\$10S0	11\$	Shift
\$1S	11\$	Reduce $S \rightarrow 0S0$
\$1S1	1\$	Shift
\$S	1\$	Reduce $S \rightarrow 1S1$
\$S	1\$	Reject