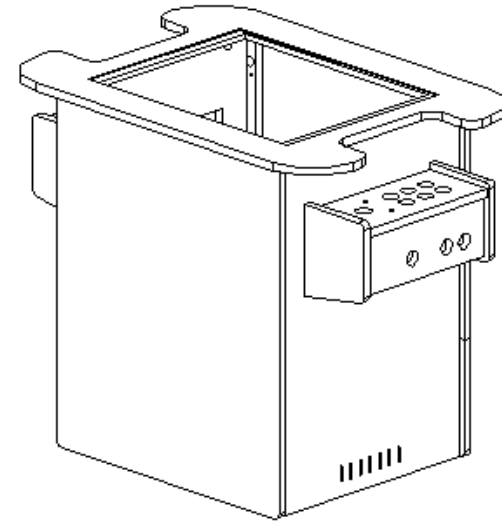# ASSEMBLY INSTRUCTIONS

ULTIMATE COCKTAIL
- Model #: UACOCKTAILKIT
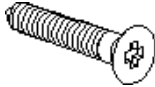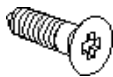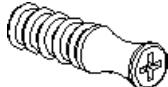
- Remove monitor and PC equipment before moving assembled unit
- Assembly of cabinet in or near final destination is recommended
- Measure all doorways and stairways leading to final destination before assembly

For technical support or general assembly questions, please contact:
sales@mameroom.com

HARDWARE INCLUDED

(Contact sales@mameroom.com for replacement hardware)

S1		**4**	#8 x 1" long flat head wood screw
S2		**4**	#6 x 1/2" long flat head wood screw
H1		**4**	10mm hole cap (black)
C1		**48**	Drop-on assembly cam (Black)
C2		**16**	Side-entry assembly cam (White)
P1		**64**	5mm Eurothread pin
T1		**30 Ft**	¾" Black t-molding
B1		**2**	Flat bracket

WHAT YOU WILL NEED

(Do not use power equipment)

PARTS INCLUDED (Letters are placed on each panel for easy identification)
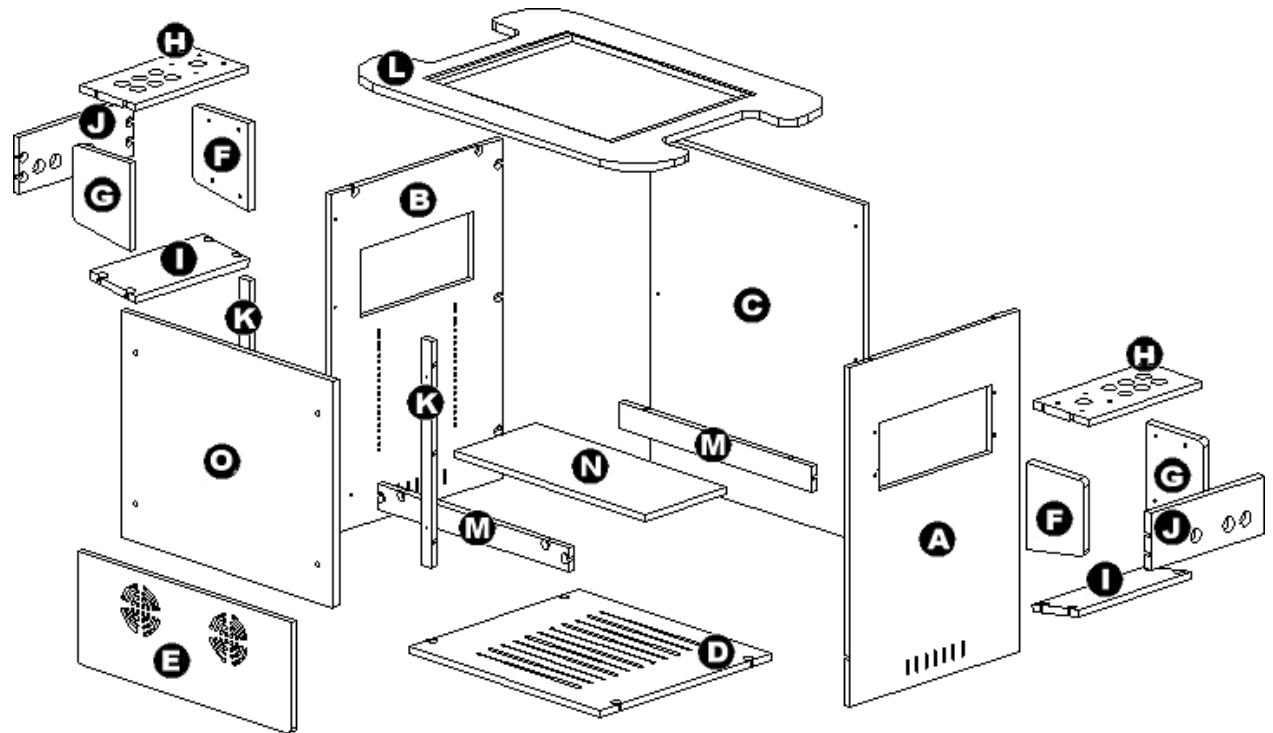
ASSEMBLY INSTRUCTIONS:

Insert 4 *Side entry* cams (Part C2) and 3 *Top entry* cams (Part C1) into panel A. Position the flat edge of the cam so it will be flush with the edge of the panel. Use a hammer to gently tap each cam into place. Using a screwdriver, drive 5 threaded pins (Part P1) into panel A. Repeat this step for Panel B.

C2

C2

C2

C2

C2

C2

A

B

C2

C2

C2
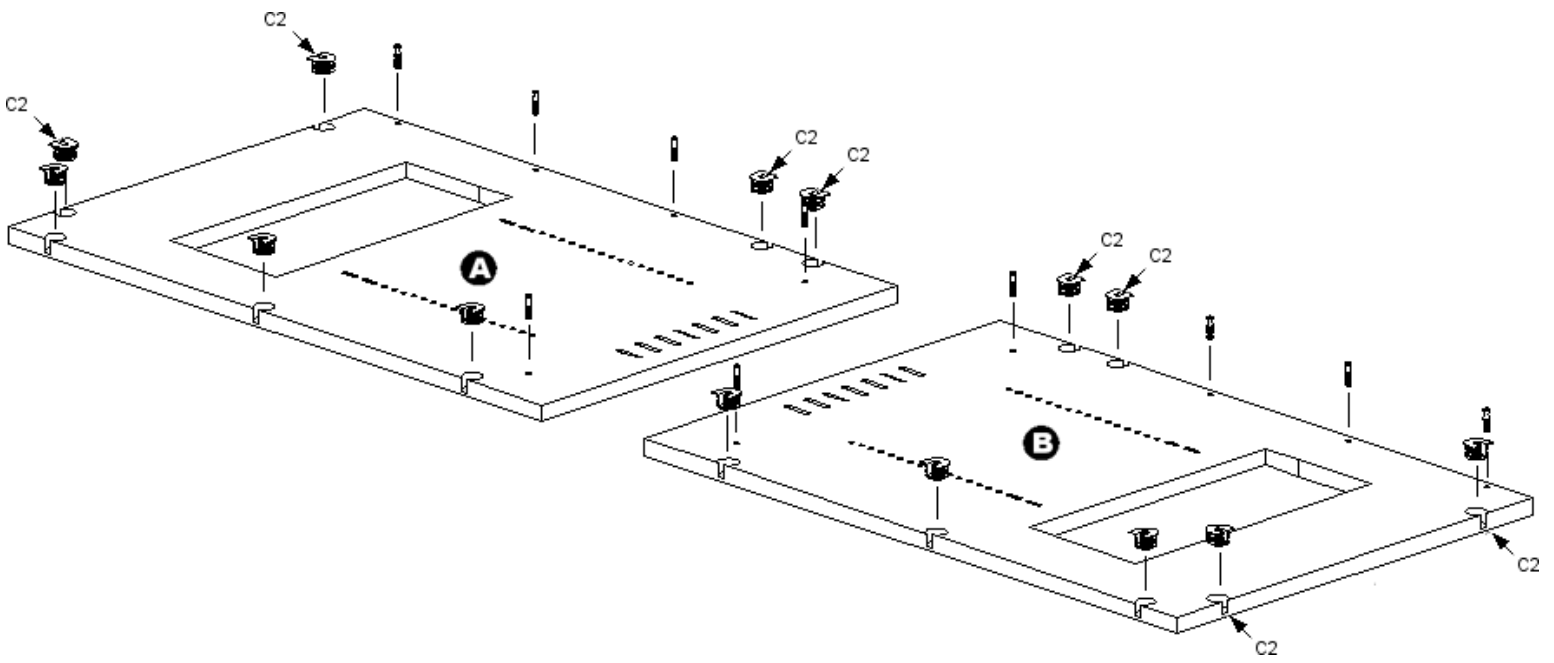
STEP 2

ASSEMBLY INSTRUCTIONS:

Install t-molding on panel C in the pre-cut slots using the methods illustrated to the right. Use a rubber mallet (or hammer) to gently tap the t-molding into the pre-cut grooves in the panels. Use a razor blade to trim off any excess t-molding so the edge of the t-molding is flush with the panel.

Insert 6 threaded pins (Part P1) into panel C.

Use a razor blade to cut a v-shaped notch in the t-molding at the outside corners.

Use a razor blade to cut slits in the t-molding at the inside corners.

NOTE: Improper installation of the t-molding may result in an exposed edge of the wood panel. If this should occur, remove the t-molding and reinstall as shown to the right.

CORRECT   INCORRECT

C

STEP 3 > **ASSEMBLY INSTRUCTIONS:**

Attach panel C to panels A and B as show in the diagram below. Use a screwdriver and fully tighten each of the engaging cams.

NOTE: The rounded corners of panel C are towards the bottom of the cabinet.

TIGHTEN CLOCKWISE

Ⓐ

Ⓒ

Ⓑ

STEP 4

ASSEMBLY INSTRUCTIONS:
Insert 4 Camfix cams (Part C1) into panel D. Attach panel D to panels A and B as show in the diagram below. Use a screwdriver and fully tighten each of the engaging cams.
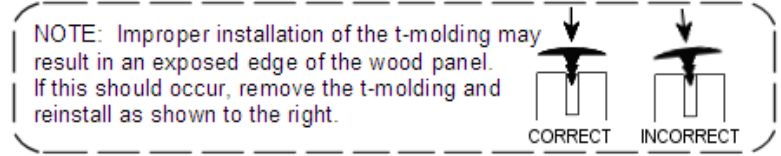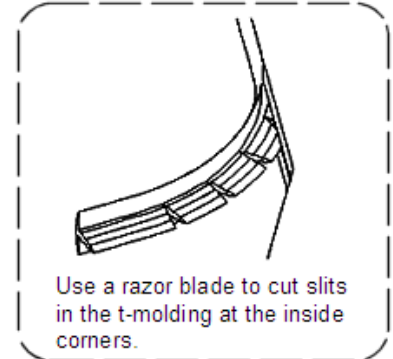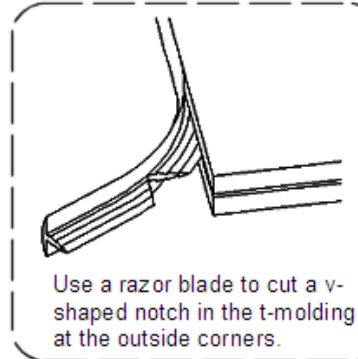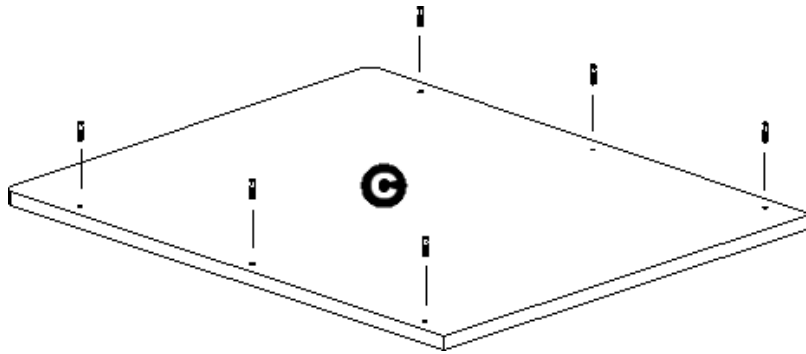
ASSEMBLY INSTRUCTIONS:

Install t-molding on panel E in the pre-cut slots using the methods illustrated below. Use a rubber mallet (or hammer) to gently tap the t-molding into the pre-cut grooves in the panels. Use a razor blade to trim off any excess t-molding so the edge of the t-molding is flush with the panel.

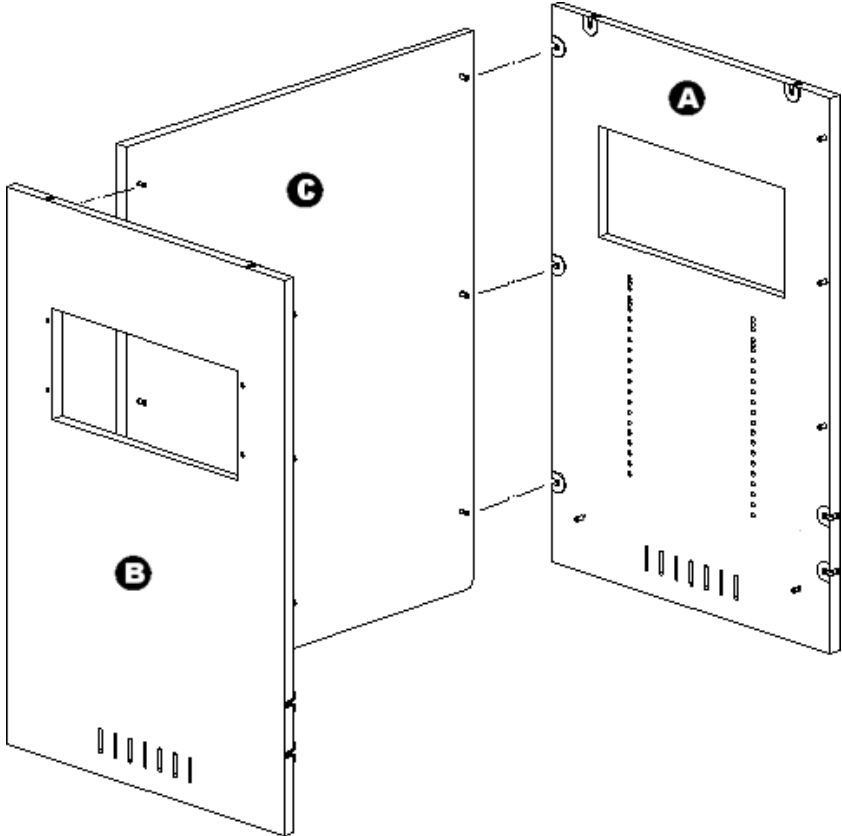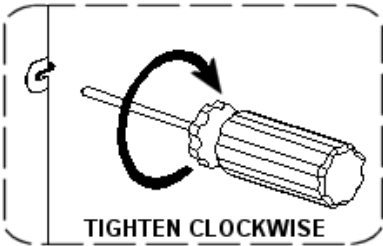Insert 4 threaded pins (Part P1) into panel E. Attach panels E to panels A and B as show in the diagram below. Use a screwdriver and fully tighten each of the engaging cams.

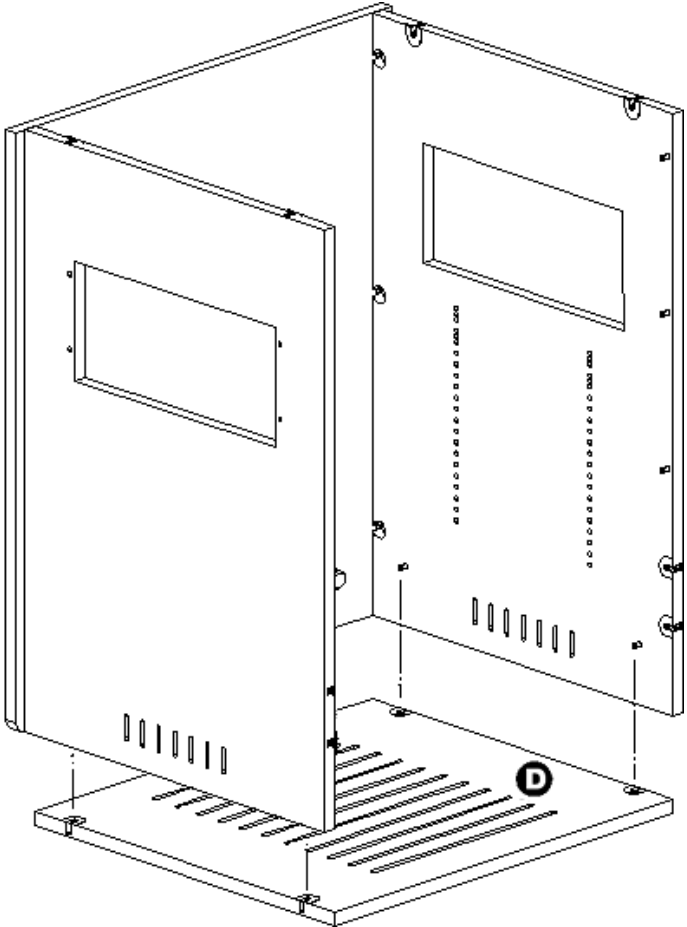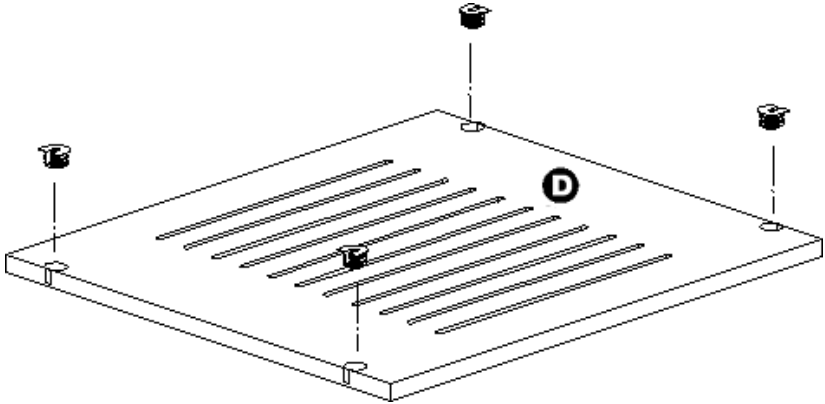NOTE: The rounded corners of panel E are towards the bottom of the cabinet.

Use a razor blade to cut a v-shaped notch in the t-molding at the outside corners.

Use a razor blade to cut slits in the t-molding at the inside corners.

NOTE: Improper installation of the t-molding may result in an exposed edge of the wood panel. If this should occur, remove the t-molding and reinstall as shown to the right.

CORRECT   INCORRECT

E

E

ASSEMBLY INSTRUCTIONS:

Install t-molding on panels F, G and H in the pre-cut slots using the methods illustrated to the right. Use a rubber mallet (or hammer) to gently tap the t-molding into the pre-cut grooves in the panels. Use a razor blade to trim off any excess t-molding so the edge of the t-molding is flush with the panel.

Insert 2 side entry cams (Part C2) and Insert 6 threaded pins (Part P1) into panels F and G. Insert 4 Camfix cams (Part C1) into panels H, I and J as shown below.

Use a razor blade to cut a v-shaped notch in the t-molding at the outside corners.

Use a razor blade to cut slits in the t-molding at the inside corners.

NOTE: Improper installation of the t-molding may result in an exposed edge of the wood panel. If this should occur, remove the t-molding and reinstall as shown to the right.

CORRECT   INCORRECT

H

I

F

J

G
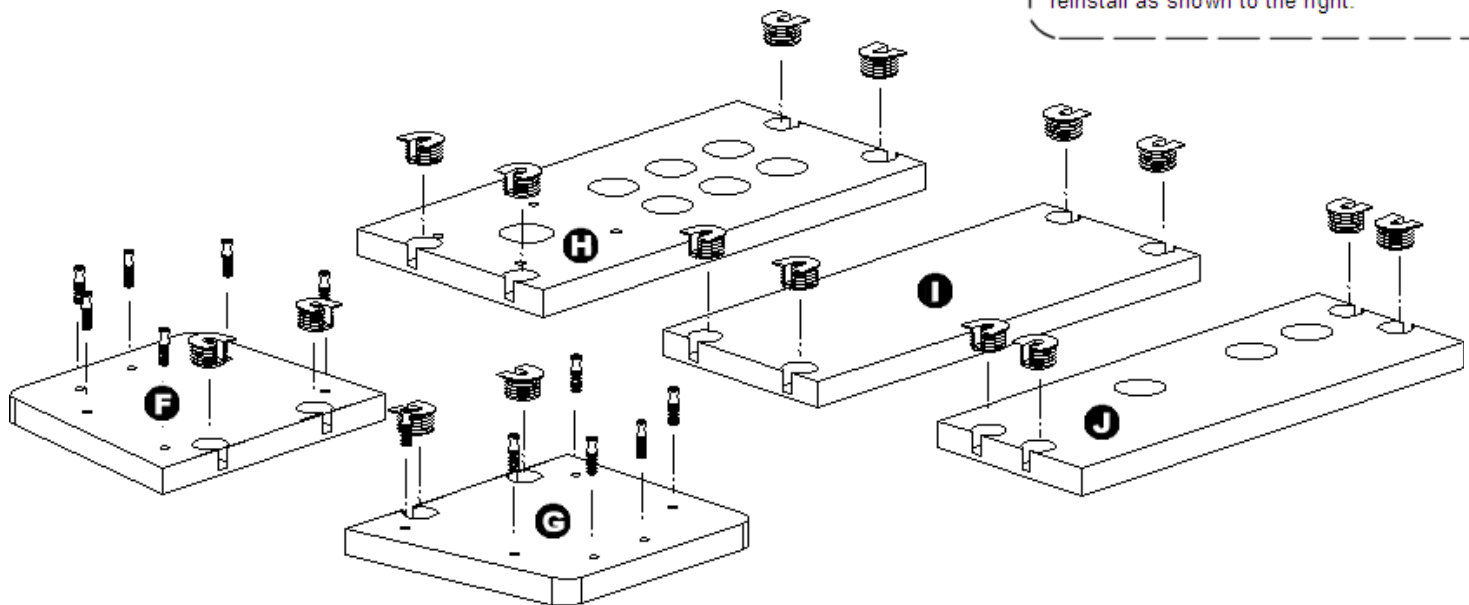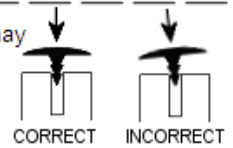
ASSEMBLY INSTRUCTIONS:

Attach panel H and J to panels F and G as show in the diagram below. Use a screwdriver and fully tighten each of the engaging cams.

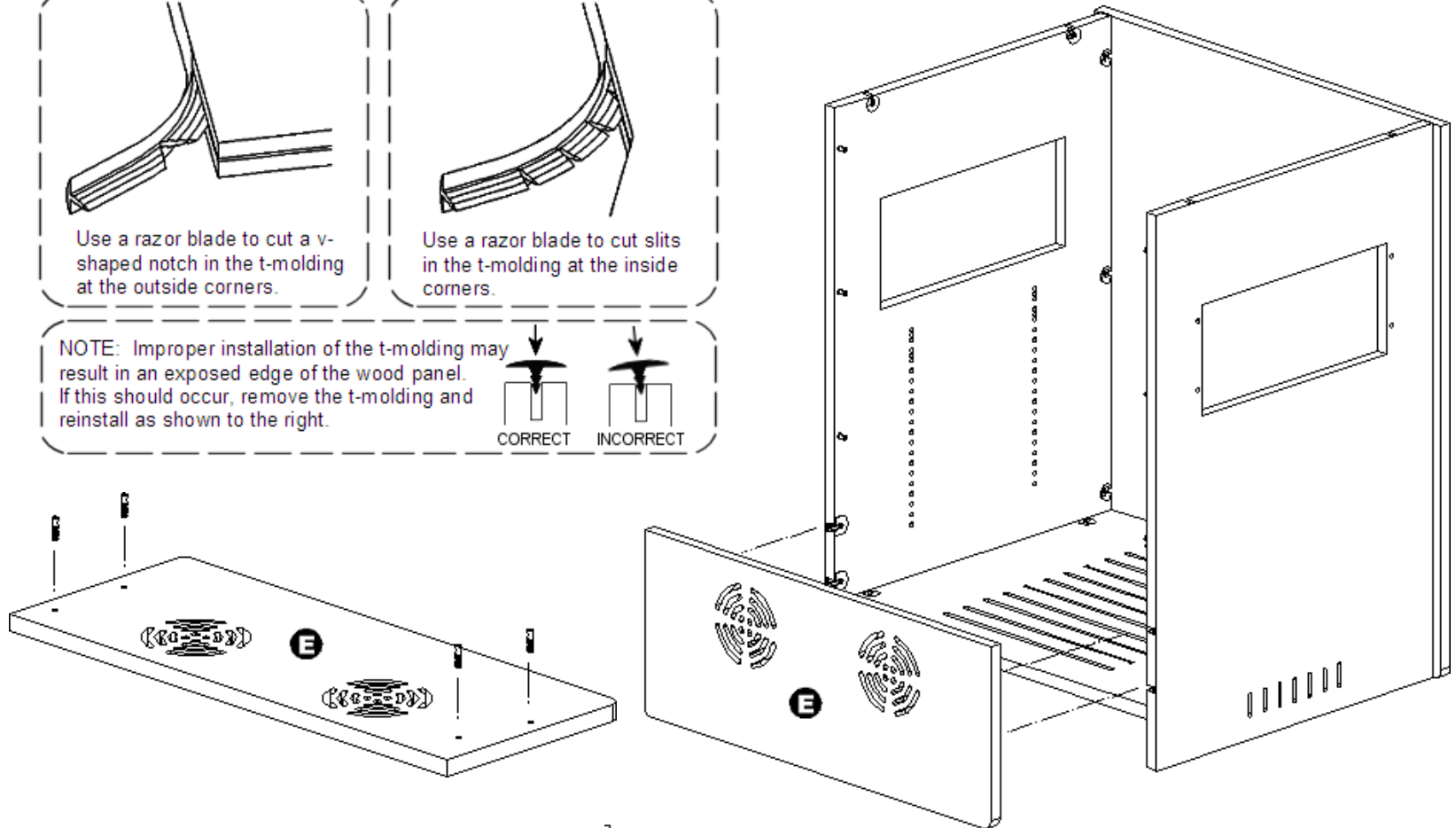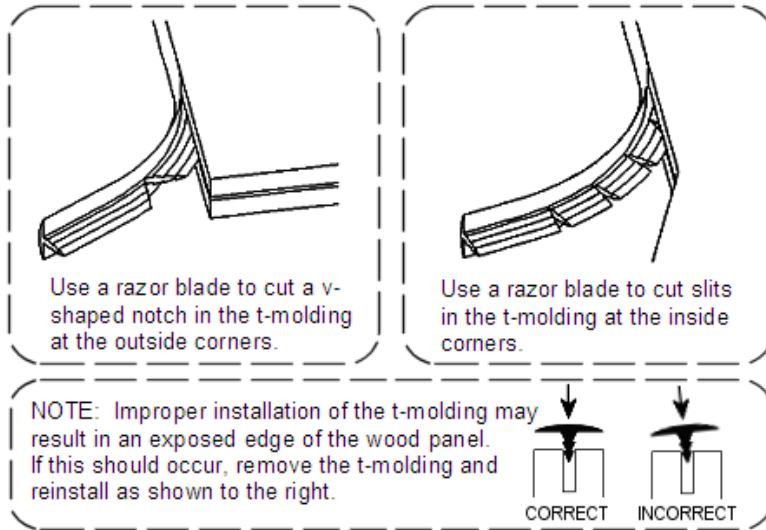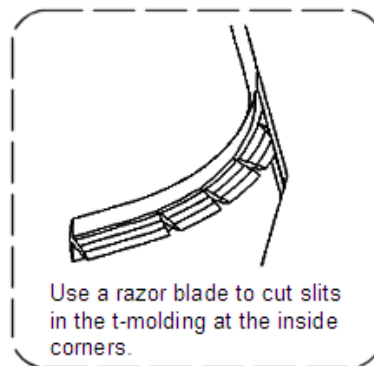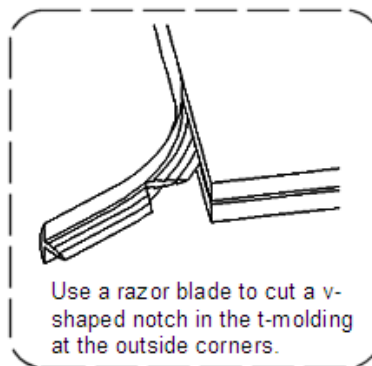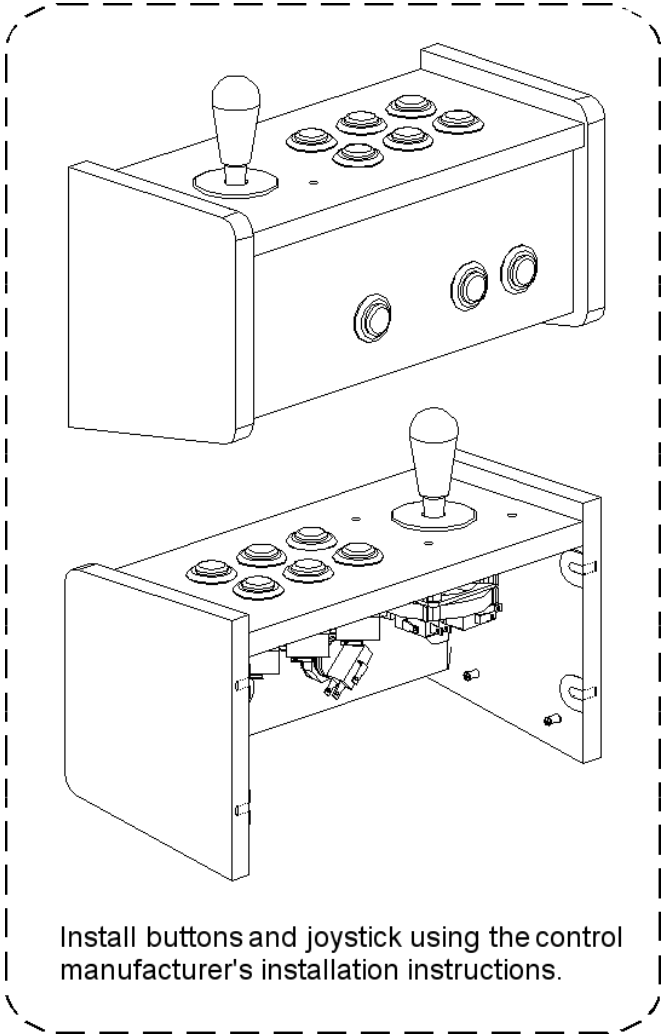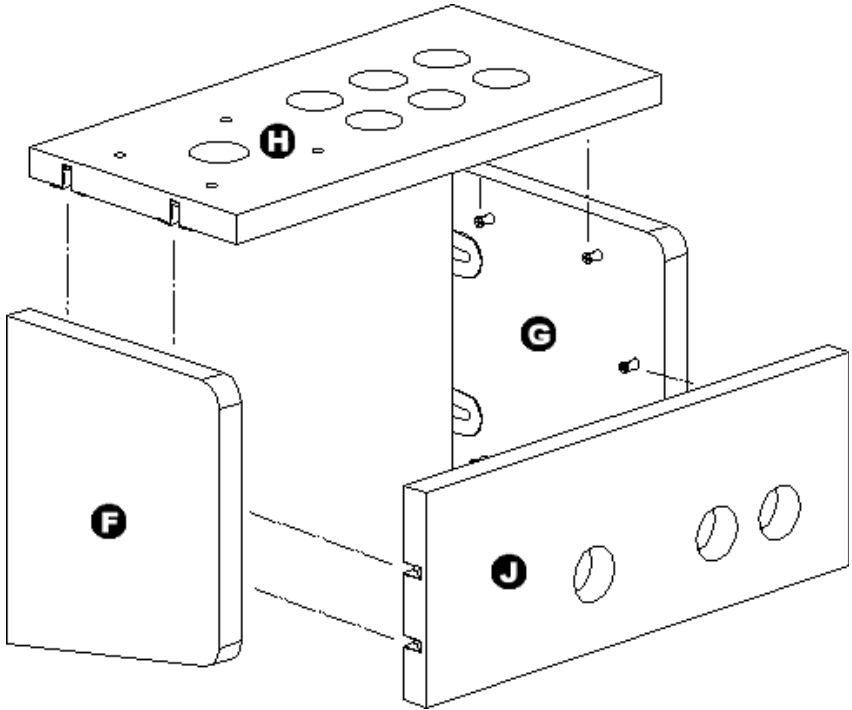NOTE: Install joystick and buttons using the control manufacturer's installation instructions. Wiring of the individual controls should be done at this point.

Install buttons and joystick using the control manufacturer's installation instructions.

ASSEMBLY INSTRUCTIONS:

Attach panel I to panels F and G as show in the diagram below. Do not tighten cams at this point. Pivot panel I downward as shown in the top right diagram. Use a screwdriver and fully tighten the top two engaging cams. Pivot panel I upward as shown in the bottom right diagram. Use a screwdriver and fully tighten the remaining two cams.
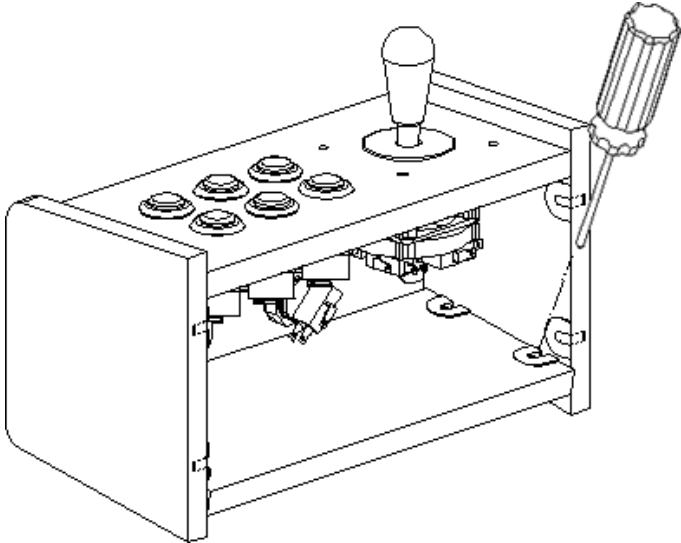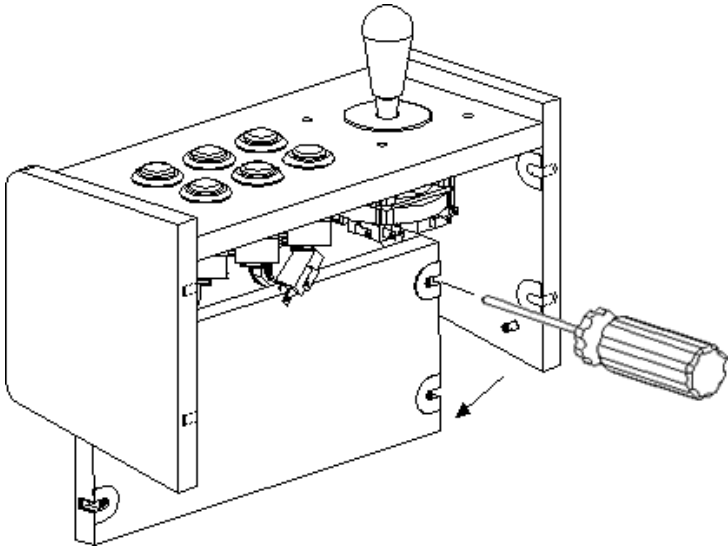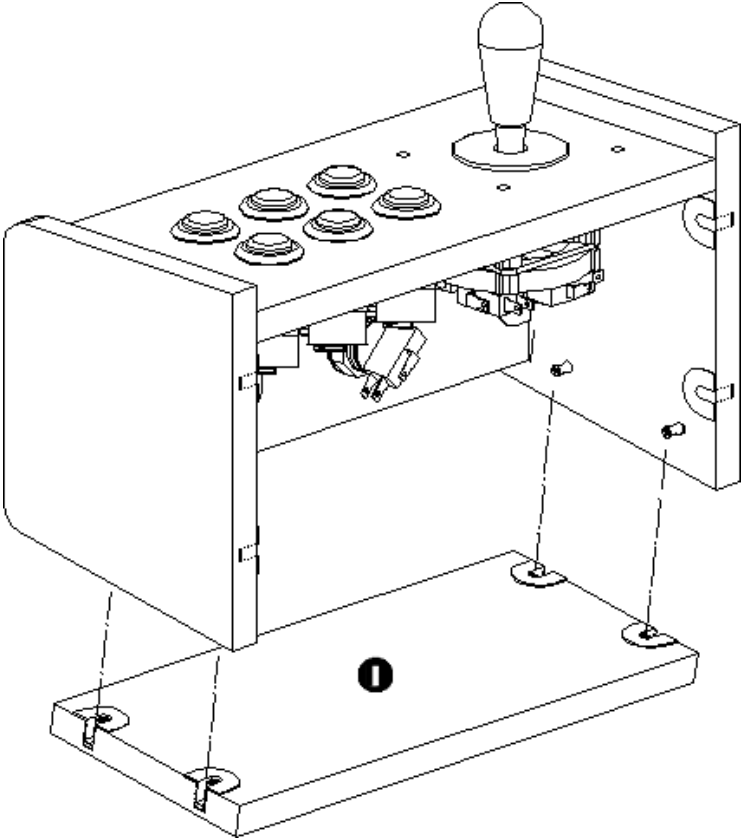
ASSEMBLY INSTRUCTIONS:

Insert 4 threaded pins (Part P1) into the outside of panel A and B. Attach the control panel assembly as shown below. Use a screwdriver and fully tighten all engaging cams.
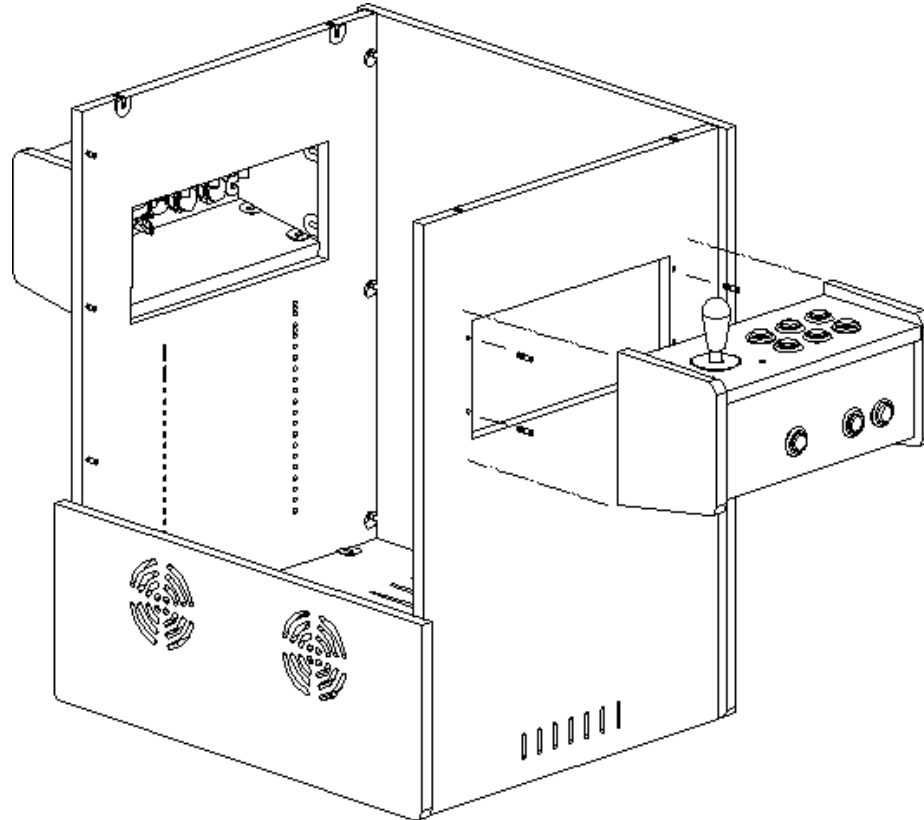
ASSEMBLY INSTRUCTIONS:
Insert 3 Camfix cams (Part C1) into panels K. Attach both panels K to panels A and B as shown below. Using a screwdriver, tighten all engaging cams.

ASSEMBLY INSTRUCTIONS:

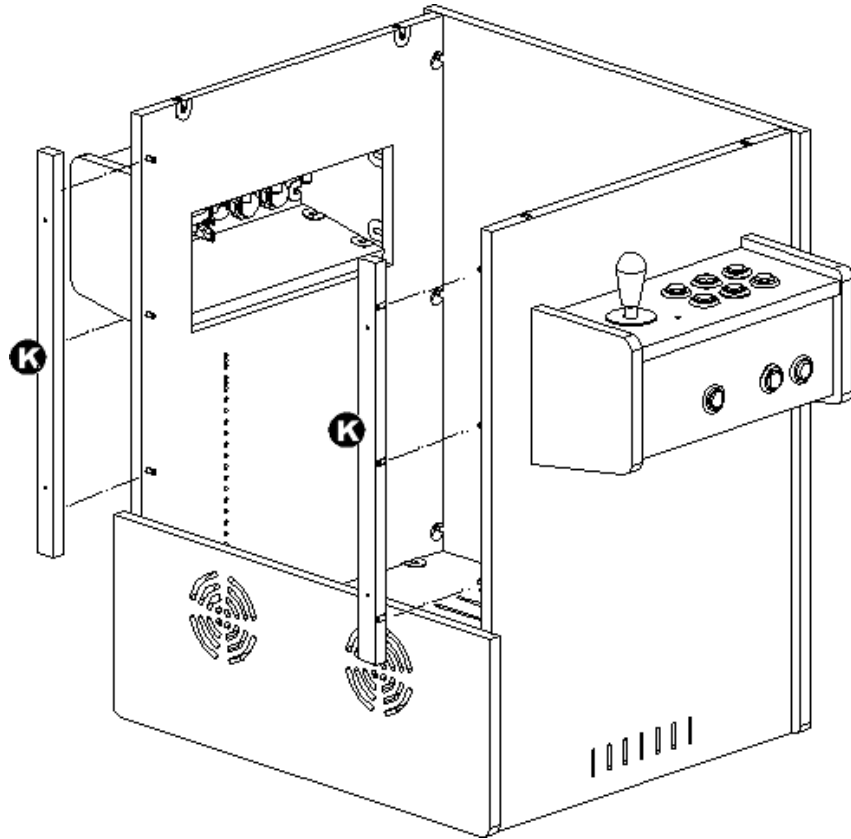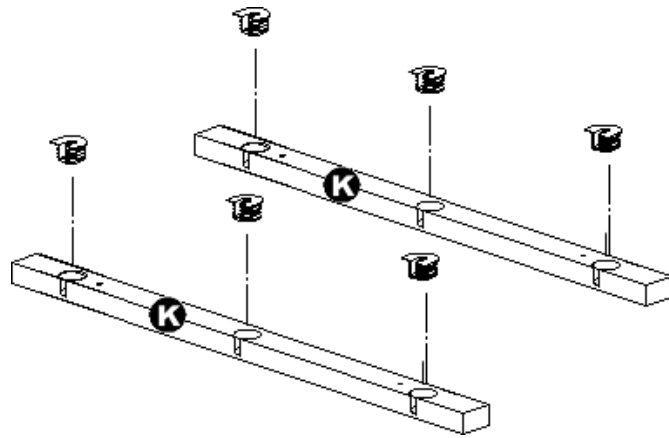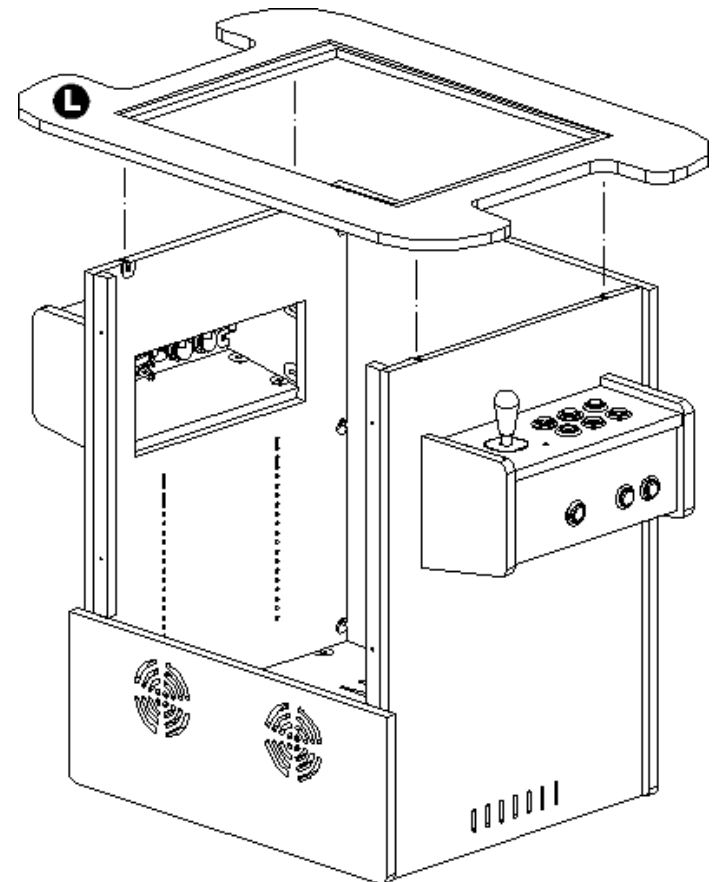Install t-molding on panel L in the pre-cut slots using the methods illustrated below. Use a rubber mallet (or hammer) to gently tap the t-molding into the pre-cut grooves in the panel. Use a razor blade to trim off any excess t-molding so the edge of the t-molding is flush with the panel.

Insert 4 threaded pins (Part P1) into panel L. Attach panel L to the base assembly as shown below. Using a screwdriver, fully tighten all engaging cams.

Use a razor blade to cut a v-shaped notch in the t-molding at the outside corners.

Use a razor blade to cut slits in the t-molding at the inside corners.

NOTE: Improper installation of the t-molding may result in an exposed edge of the wood panel. If this should occur, remove the t-molding and reinstall as shown to the right.

CORRECT   INCORRECT
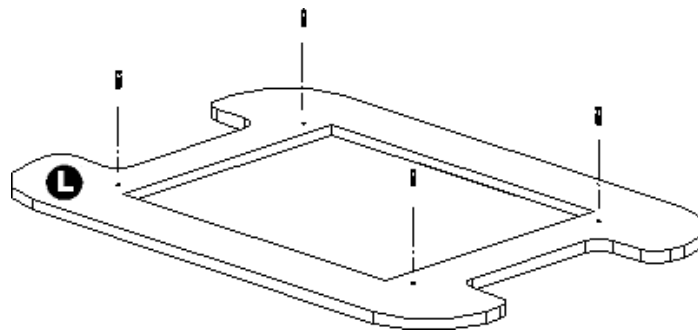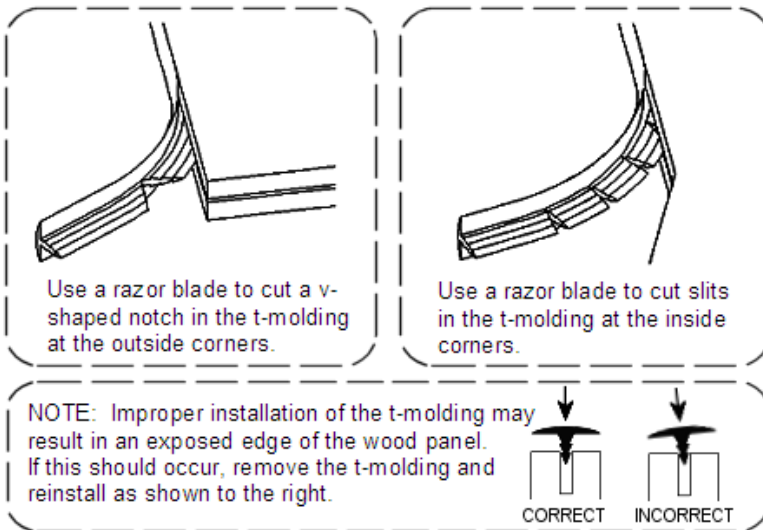
STEP 12

ASSEMBLY INSTRUCTIONS:
Insert 4 Camfix cams (Part C1) into panels M. Insert 4 threaded pins (Part P1) into panel N. Measure the overall depth of the monitor. Position and install 4 threaded pins into panels A and B at the appropriate height as shown below.
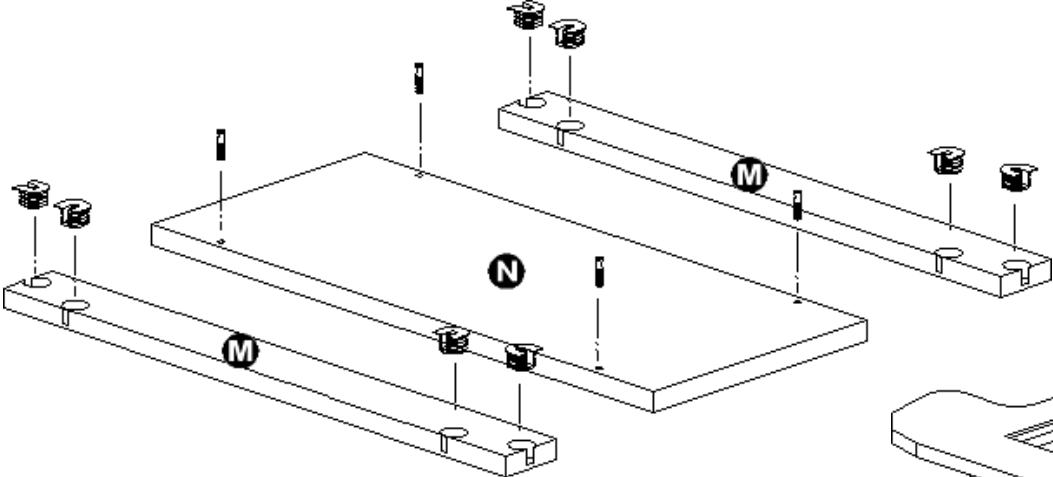
NOTE: Temporarily remove panel E if necessary.
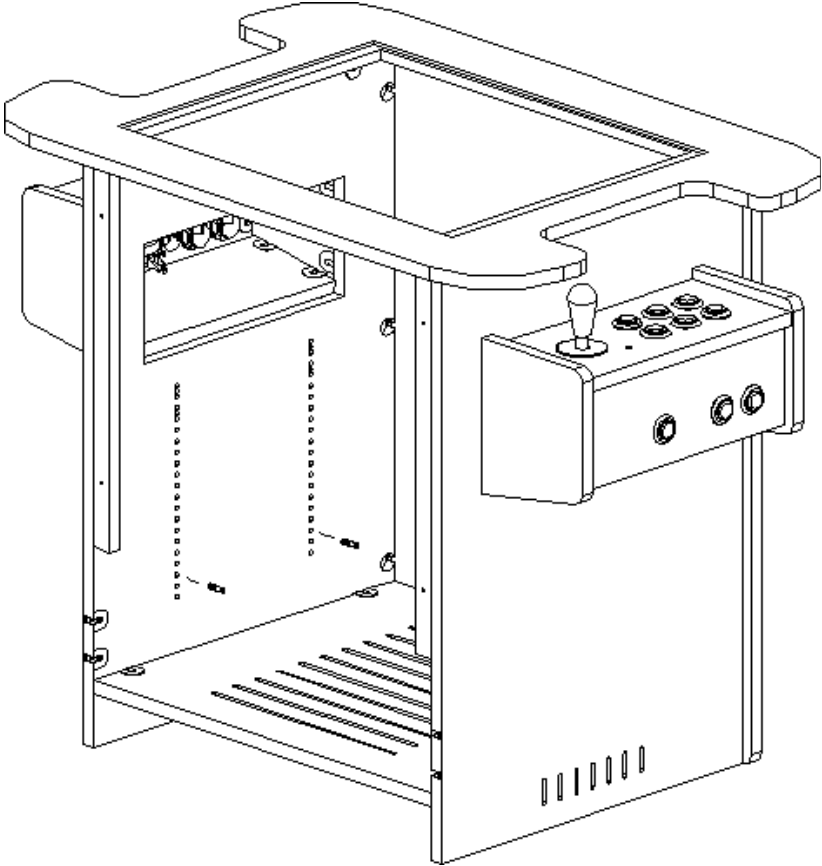
STEP 13

ASSEMBLY INSTRUCTIONS:

Attach a panel M to panels A and B as shown below and tighten engaging cams. Next, attach panel N to panel M and tighten egaging cams as shown below.

ASSEMBLY INSTRUCTIONS:
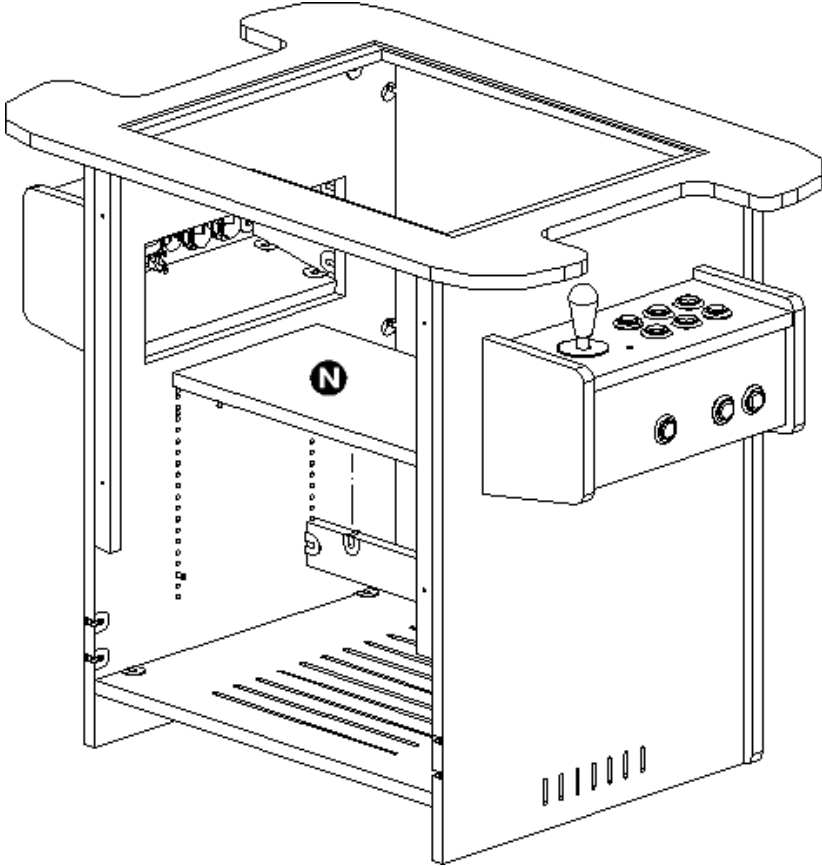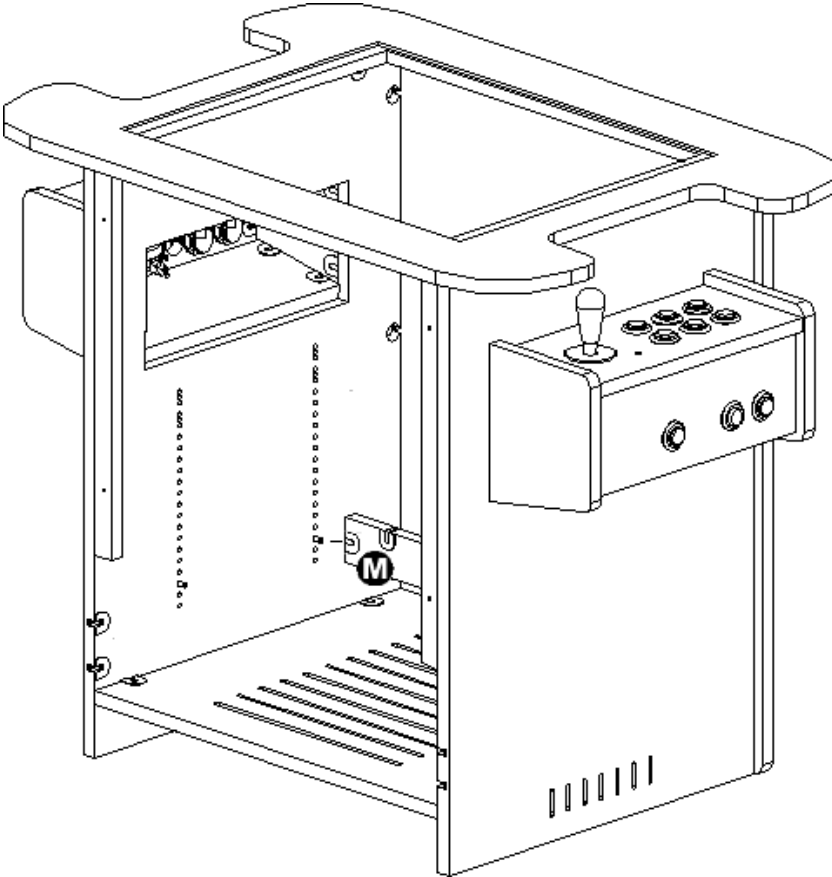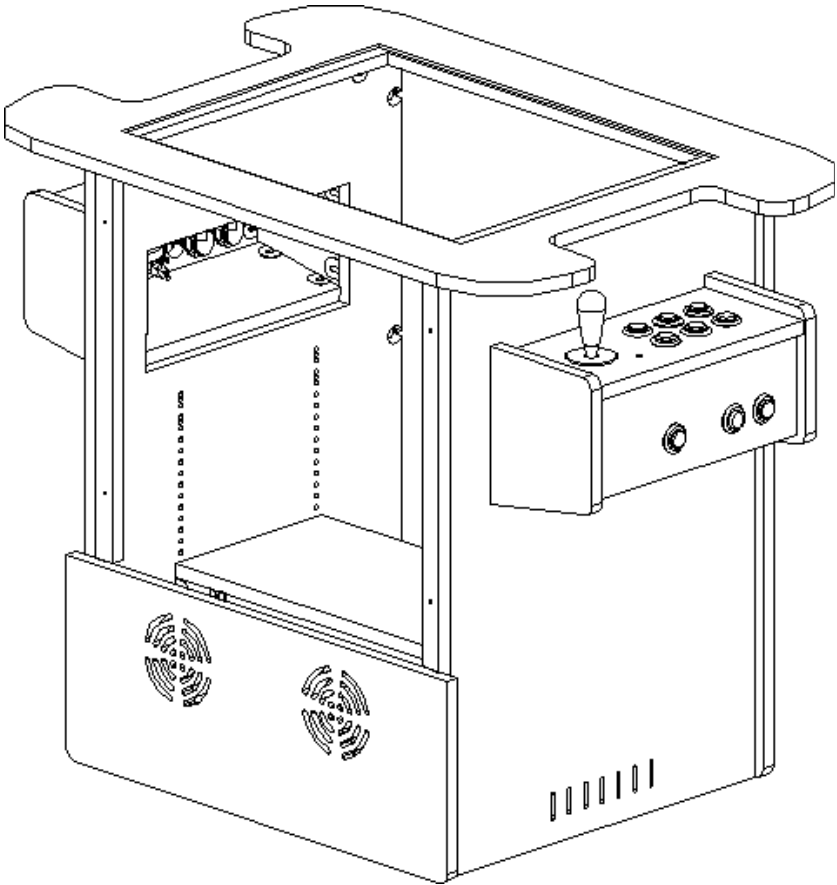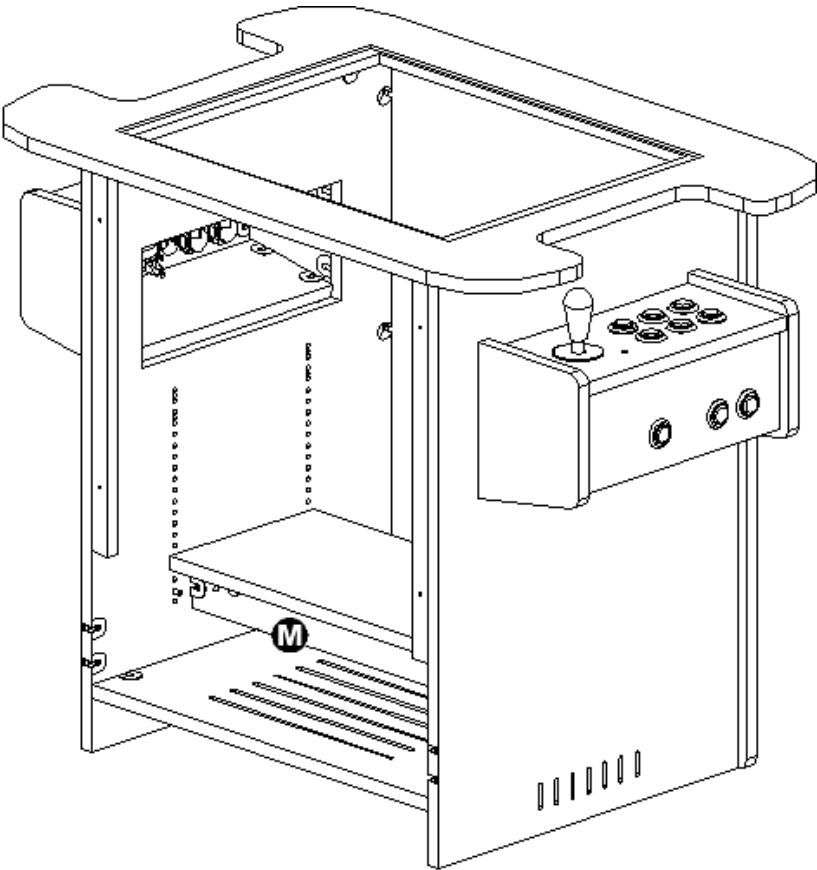Attach remaining panel M to panels A, B and N as shown below and tighten engaging cams. Re-attach panel E if removed.

ASSEMBLY INSTRUCTIONS:

Install monitor (Not Included) in a vertical position as shown below. Center the monitor screen in the tabletop opening. Temporarily mount the monitor bezel to ensure proper screen alignment. Measure the distance from the edge of the monitor and the side of the cabinet. Bend the flat brackets (Part B1) accordingly as shown below right. Secure the brackets with ½" long screws (Part S2).

NOTE: Due to the variations in monitor designs, an alternate method for securing the monitor within the cocktail cabinet may need to be determined at the time of installation.

Install all electrical components at this time.
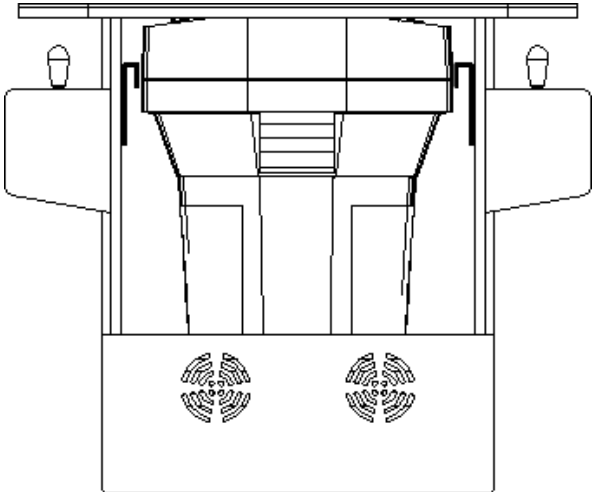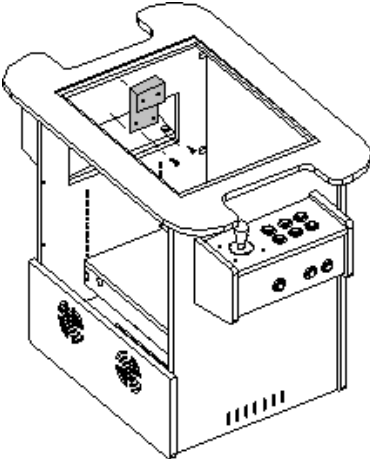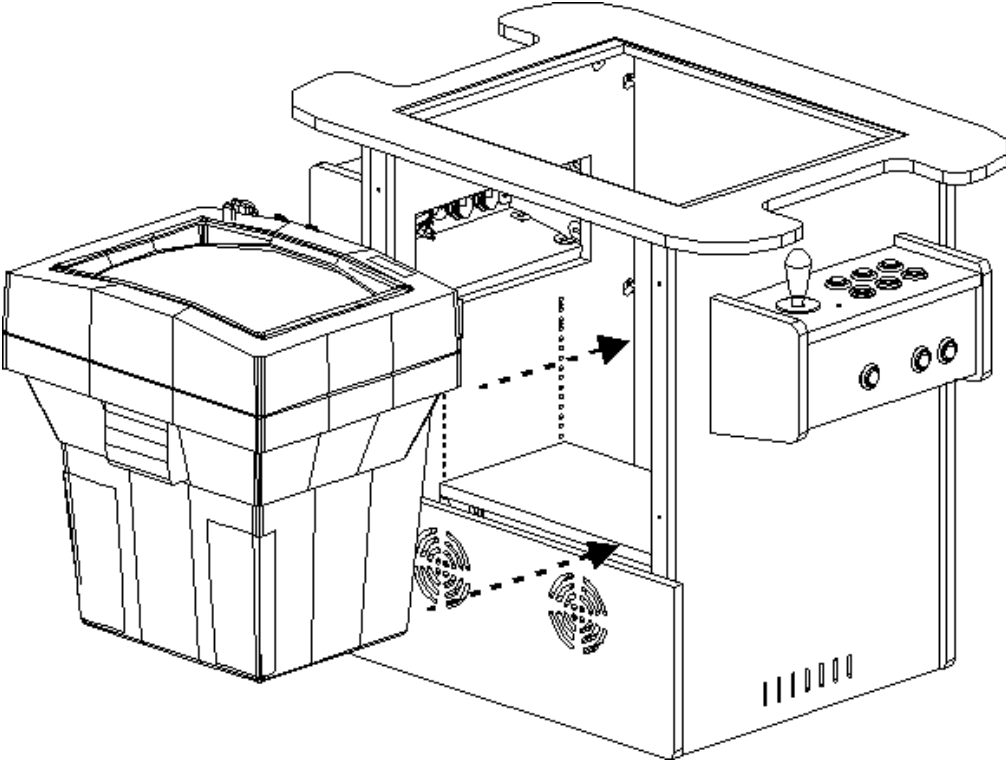
STEP 16   ASSEMBLY INSTRUCTIONS:

Install t-molding on panel O in the pre-cut slots using the methods illustrated to the right. Use a rubber mallet (or hammer) to gently tap the t-molding into the pre-cut grooves in the panel. Use a razor blade to trim off any excess t-molding so the edge of the t-molding is flush with the panel.
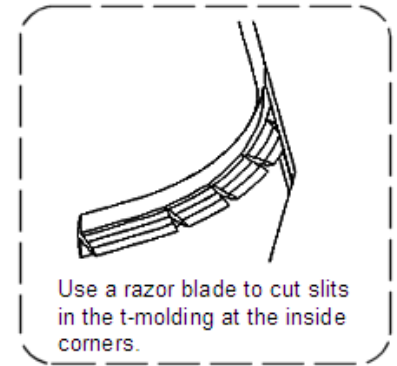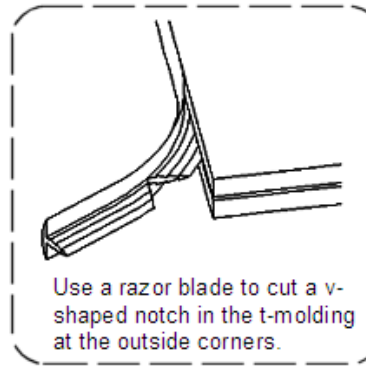
Attach panel O to panels K using 4 wood screws (Part S1). Insert 4 hole caps (Part H1) in the countersunk screw holes:
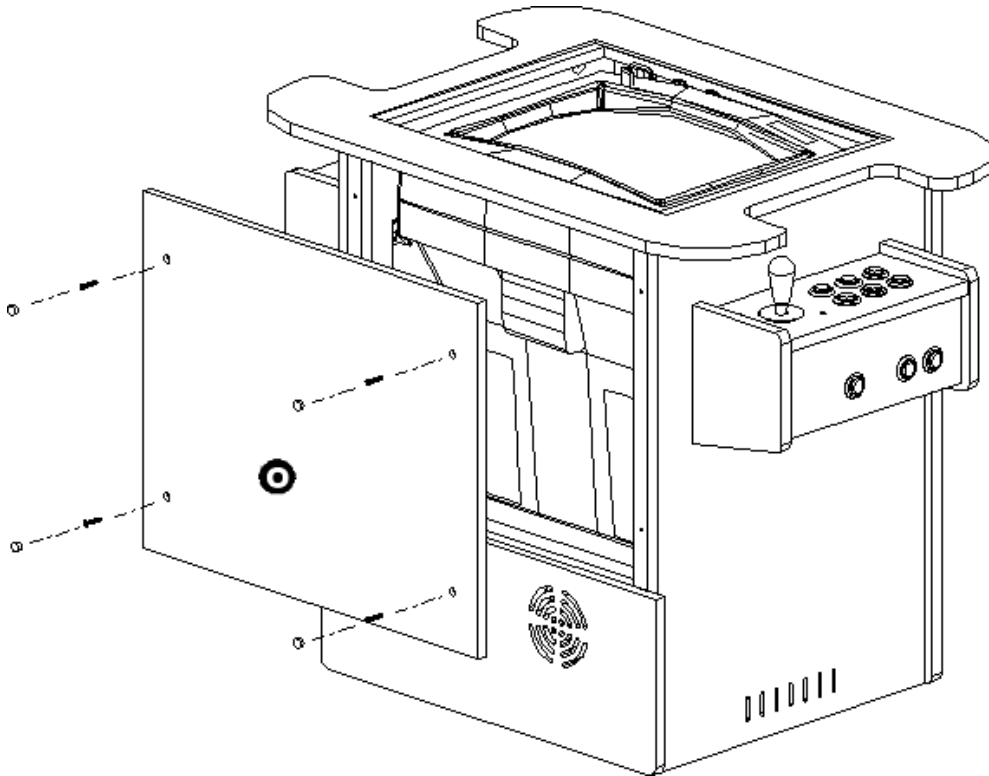
Use a razor blade to cut a v-shaped notch in the t-molding at the outside corners.

Use a razor blade to cut slits in the t-molding at the inside corners.

NOTE: Improper installation of the t-molding may result in an exposed edge of the wood panel. If this should occur, remove the t-molding and reinstall as shown to the right.

CORRECT   INCORRECT
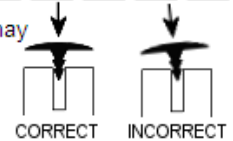
The Ultimate Arcade II cabinet is designed to use a plastic bezel frame (Not included) from Happ Controls (www.happcontrols.com).

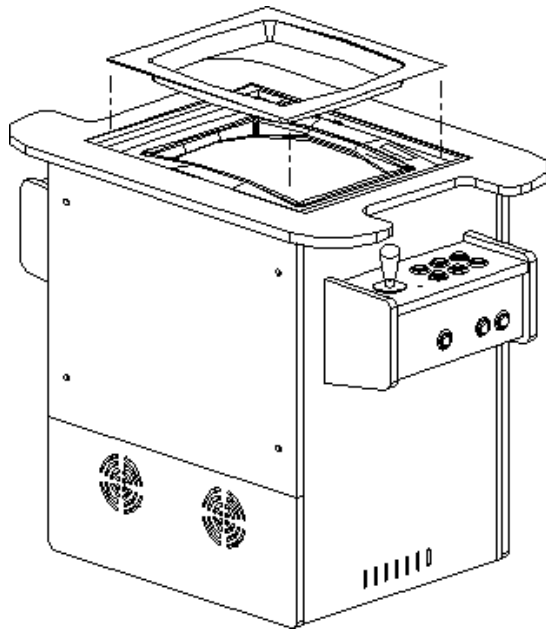The bezel frame will need to be cut down to size (20" x 15 ¼"). Be sure to align the bezel frame opening with the monitor screen before cutting.

Not Included:
13" BEZEL FRAME (PART #49-3090-00)
19" BEZEL FRAME (PART #49-0105-00)

How to create a custom bezel:
A custom bezel may be created using a 20" x 15 1/4" x 1/8" sheet of Plexiglas (Not included). Temporarily install the sheet of Plexiglas against the bezel frame cutout. Using a felt tipped marker or pencil, carefully trace the outline of the monitor/TV screen area. Remove the Plexiglas sheet. Using masking tape, tape off the inside area where the screen will be displayed. Use flat paint (either spray paint or brush on latex) and paint the unmasked areas of the Plexiglas. Allow to dry and remove masking tape.   The painted side of the Plexiglas will face in towards the cabinet.

NOTE: You may need to use a razor blade and carefully cut around the edge of the masking tape)
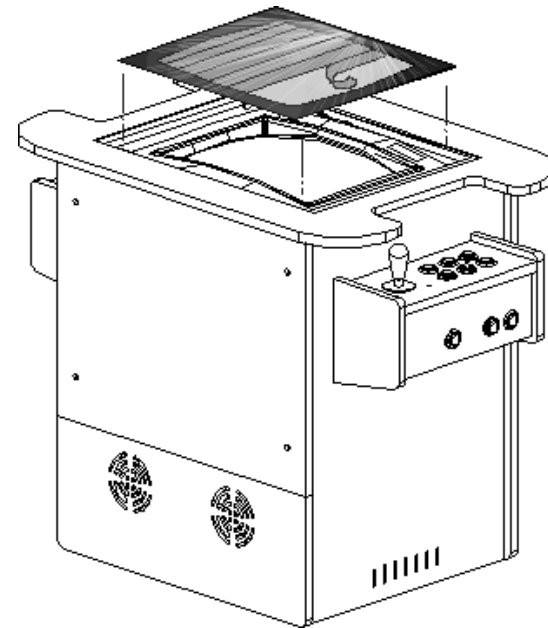
ASSEMBLY INSTRUCTIONS: Tabletop Installation (Optional)

Your Ultimate Cocktail cabinet kit may be fitted with a ¼" thick glass/plastic top.   Use thin rubber pads to keep the glass top from sitting directly onto the top panel and to hold the tabletop in place. For a permanent/secure installation, attach the tabletop using glass clips (available at www.gamecabinetsinc.com)

NOTE: If not included with your kit, you may have a custom top made from your local glass shop using the dimensions provided below. Be sure to have the edges polished/sanded and you may also want to have the glass "tempered" for additional strength. A tinted glass is recommended.

1'-10"

2'-8"

R4"