

Fabrication Services

HUTCH
Hutchens Industries



Material Handling

- Numerous cranes of various sizes
- Capacities up to 30 tons

Laser Cutting

- Cutting tables up to 10' x 50'
- Can cut Mild Steel to Armor Plate in thicknesses up to 3/4"
- Fully programmable lasers provide maximum efficiency and minimum waste
- Programs may be customer-provided, or developed in-house

Stamping

- Presses from 75 tons to 1,000 tons
- Numerous bed sizes can accommodate both small and large materials
- Many presses can be coil-fed to allow for longer, more efficient runs

Tool and Die/Machine Shop

- From Static to Progressive dies, we can utilize tooling provided by our customer or help develop the appropriate tooling



Press Braking

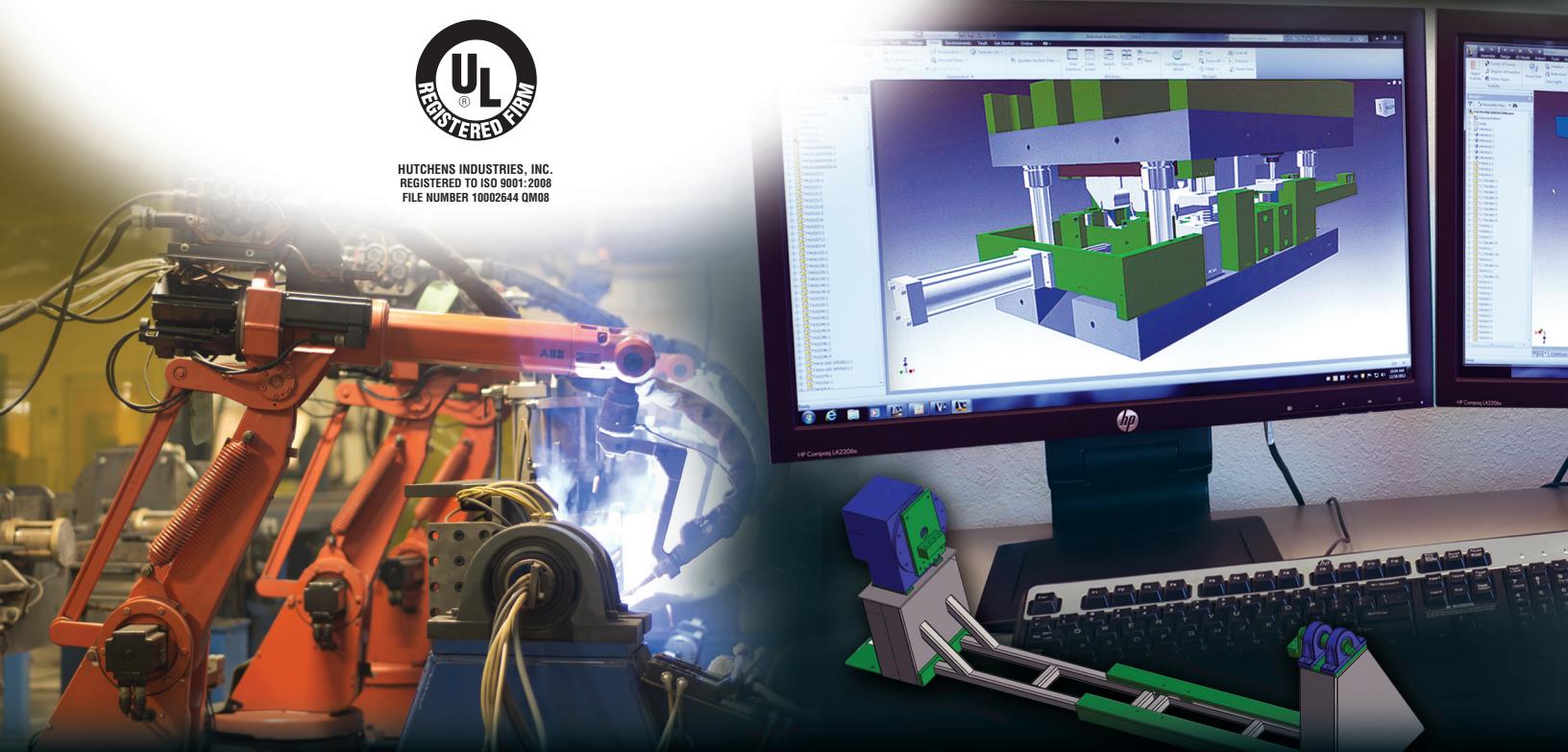
- Press brakes from 175 tons to 700 tons
- Bed sizes from 10' to 24' facilitate the bending of both short and long material
- Programmable CNC support systems and deflection compensation ensure accurate and precise bends for even the largest of pieces

Welding

- Automated robotic welding cells ensure consistency and quality for large pieces or long runs
- With many Certified Welders, we have the ability to handle smaller projects that may require the efficiencies of custom hand welding

Engineering

- Our 3-D modeling capabilities and automated manufacturing processes ensure quality throughout the process



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