School of Mathematics, Thapar University Operations Research (UMA-019) Tutorial Sheet 1

- **Q1.** A Company manufactures two types of chips, A and B. The unit selling price for A and B is Rs. 15 and Rs. 25. Profits are proportional to the selling prices. To manufacture A, the Company has to invest 3 Hrs of skilled labour, 2 Hrs. of unskilled labour and 1 unit of raw material. This data for B is 4, 3 Hours and 2 units respectively. The Company has 100 Hrs of skilled labour, 70 Hrs. of unskilled labour and 30 units of raw material. The Company has to produce at least 3 units of chip B. Formulate the problem as a LPP.
- **Q2.** The NDMC has two plants, each of which produces and supplies two products: milk and butter. Each plant can work up to 16 Hrs a day. In plant A, it takes 3 Hrs to prepare and pack 1000 liters of milk and 1 Hr to prepare and pack 100 Kg of butter. In plant B, these figures are 2 Hrs. and 1.5 Hrs. In plant A(B) it cost Rs.15,000(18,000) to prepare and pack 1000 liter of milk and Rs. 28,000(26,000) for 100 Kg. of butter daily. The NDMC is obliged to produce daily at least 10000 liters of milk and 800 kg. of butter. Formulate the problem as a LPP.
- Q3. Material Science department of TIET needs circular metallic plates of diameter 3 cm and 6 cm to perform experiments on heat treatment studies and requires minimum 2500 and 1500 units respectively. These are to be cut from parent metallic sheets of dimension 6 x 15 cm2. Formulate the problem as a LPP so that minimum number pf parent metallic sheets are used.
- **Q4.** A dairy firm has two milk plants with, daily milk production of 6 millions liters and, 9 milion liters, respectively. Each day, thr firm must fulfill the needs of its three distributions centers which have the milk requirement of 7, 5 and 3 million liters respectively. Cost of shipping 1 milion liters of milk from each plant to each distribution center is given in hundreds of rupees below. Formulate the LP model to minimize the transportation cost.

Distribution Center						
Plant	1	2	3	Supply		
1	2	3	11	6		
2	1	9	6	9		
Demand	7	5	3			

Q5. A company manufacturing TV and Radio sets has four major departments, chasis, cabinet, assembly and final testing. Monthly capacities are:

Capacity -	TV		Radio
Departments ♦			
Chasis	2500	or	4500
Cabinet	2000	or	8000
Assembly	3000	or	4000
Final Testing	4500	or	9000

The profit per TV set is Rs. 250 and that of a radio set is Rs. 50. Assuming that the company can sell any quantity of either product, determine the optimal combination of output. Formulate it as Linear programming problem.

Q6. A metal slitting company cuts master rolls with width 200 centimeters into subrolls of small width. Customer specify that they need subrolls of different widths given in the following table:

Width of subroll (in cm)	Numbers required	
35	200	
80	90	
90	350	
120	850	

The objective is to use a minimum number of master rolls to satisfy set of customers' orders. Formulate the problem as linear programming problem.

- Q7. A company has two grades of inspectors, I and II, who are to be assigned for a quality control inspection. It is required that at least 2000 pieces be inspected per 8 hour day. Grade I inspectors can check pieces at the rate of 50 per hour with an accuracy of 97%. Grade II inspectors can check pieces at the rate of 40 per hour with an accuracy of 95%. The wage rate of grade I inspector is Rs. 4.50 per hour and that of grade II is Rs. 2.50 per hour. Each time an error is made by an inspector, the cost to the company is Rs. 2.00. The company has available for inspection job, 10 grade I and 5 grade II inspectors. Formulate the problem (DO NOT SOLVE) to minimize the total cost of inspection.
- **Q8.** A company produces two types of hats. Type 1 requires twice as much labour time as type 2 alone. If all labour time is dedicated to type 2 alone, the company can produce a total of 400 hats of type 2 per day. Respective market limits for two types are 150 and 200 per day. The profit is Rs. 8 per type 1 hat and Rs. 5 per type 2 hat. Find the optimum number of hats to be prepared so that it maximizes company's profits.