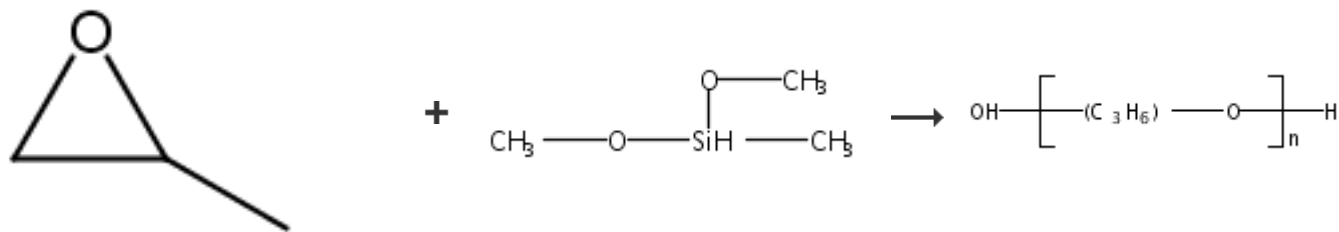


## 1. Single Step



dimethoxymethylsilyl-terminated

[Overview](#)

## Steps/Stages

1.1 R: MeC(CH<sub>2</sub>Cl)=CH<sub>2</sub>, C: 19412-90-9, S: MeOH1.2 R: BHT, S: Me(CH<sub>2</sub>)<sub>4</sub>Me, 90°C

1.3 R:



R: S, C: 11057-89-9, S: PhMe, S: Xylene, 90°C; 5 h, 90°C

## Notes

polypropylene glycol added as an initiator, alternate reaction conditions also shown, Reactants: 2, Reagents: 4, Catalysts: 2, Solvents: 4, Steps: 1, Stages: 3, Most stages in any one step: 3

## References

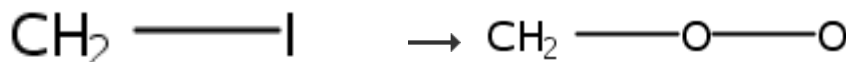
Curable silicon group-containing polyether sealing compositions with reduced stickiness, tensile strength and elasticity for architectural uses

By Odaka, Hidetoshi et al

From Eur. Pat. Appl., 1036807, 20 Sep 2000

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## 2. Single Step

[Overview](#)

## Steps/Stages

1.1 R:



298K

## Notes

kinetic study, UV light (248 nm) used, photochemical, Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

## References

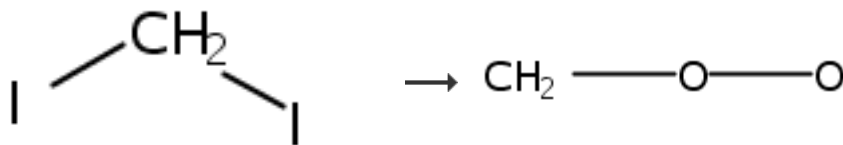
Rate coefficient of the reaction CH<sub>2</sub>O + NO<sub>2</sub> probed with a quantum-cascade laser near 11 μm

By Luo, Pei-Ling et al

From Physical Chemistry Chemical Physics, 21(32), 17578-17583; 2019

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## 3. Single Step



## Overview

### Steps/Stages

1.1 R:



298K

### Notes

248 nm used, photochemical, Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

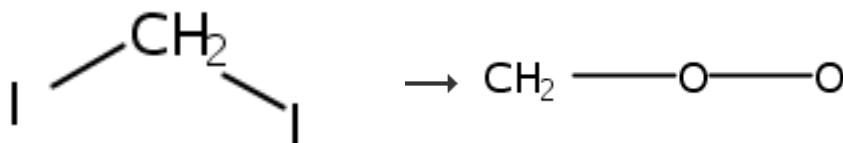
[Identification and Self-Reaction Kinetics of Criegee Intermediates syn-CH<sub>3</sub>CHOO and CH<sub>2</sub>OO via High-Resolution Infrared Spectra with a Quantum-Cascade Laser](#)

By Luo, Pei-Ling et al

From Journal of Physical Chemistry Letters, 9(15), 4391-4395; 2018

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### 4. Single Step



## Overview

### Steps/Stages

1.1 R:



### Notes

laser photolysis (248 nm) used, photochemical, Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

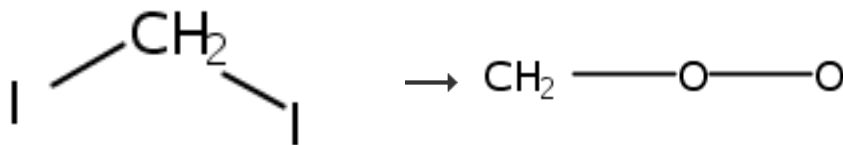
[Direct kinetics study of CH<sub>2</sub>OO + methyl vinyl ketone and CH<sub>2</sub>OO + methacrolein reactions and an upper limit determination for CH<sub>2</sub>OO + CO reaction](#)

By Eskola, Arkke J. et al

From Physical Chemistry Chemical Physics, 20(29), 19373-19381; 2018

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### 5. Single Step

[Overview](#)**Steps/Stages**1.1 R:O<sub>3</sub>

R:

**Notes**

aerobic, photochemical (UV lamp used (352 nm)), Reactants: 1, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Kinetics of the simplest Criegee intermediate reaction with ozone studied using a mid-infrared quantum cascade laser spectrometer](#)

By Chang, Yuan-Pin et al

From Physical Chemistry Chemical Physics, 20(1), 97-102; 2018

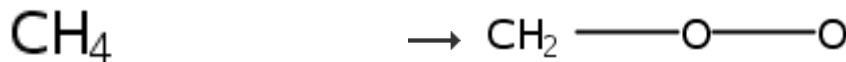
[Reaction Protocol](#)**Procedure**

1. Photolyzedus CH<sub>2</sub>I<sub>2</sub> (1-7 mTorr) mixed with O<sub>2</sub> (30 or 100 Torr) an unfocused excimer laser beam at 352 nm (laser fluence: (1.3-4.4) x 10<sup>16</sup> photon cm<sup>-2</sup>).
2. Synthesize the O<sub>3</sub> gas using a commercial ozone generator, collect by adsorption on silica gel at dry-ice temperature and purify by condensation in a stainless steel cylinder at liquid-nitrogen temperature.

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**6. Single Step**[Overview](#)**Steps/Stages****Notes**

1.1 R:



Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Relatively Selective Production of the Simplest Criegee Intermediate in a CH<sub>4</sub>/O<sub>2</sub> Electric Discharge: Kinetic Analysis of a Plausible Mechanism](#)

By Nguyen, Thanh Lam et al

From Journal of Physical Chemistry A, 119(28), 7197-7204; 2015

### Reaction Protocol

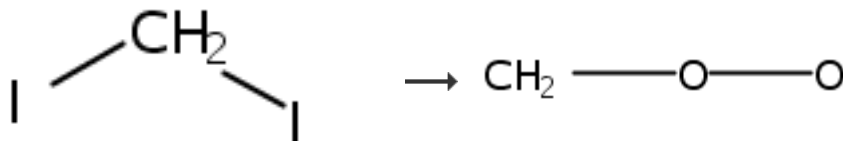
**Procedure** 1. Pass a mixture of CH<sub>4</sub> and O<sub>2</sub> gases through an electric discharge and the simplest Criegee.

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### 7. Single Step



### Overview

#### Steps/Stages

1.1 R:



rt, 20 psi

### Notes

photochemical, KrF laser used, vacuum chamber used, Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

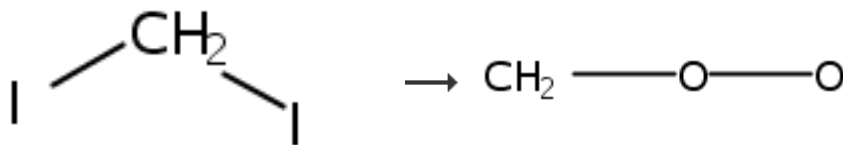
[Early time detection of OH radical products from energized Criegee intermediates CH<sub>2</sub>OO and CH<sub>3</sub>CHOO](#)

By Lu, Lu et al

From Chemical Physics Letters, 598, 23-27; 2014

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### 8. Single Step



## Overview

### Steps/Stages

1.1 R:



343K

### Notes

photochemical, frequency-tripled neodymium-doped yttrium aluminum (355 nm) used, Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

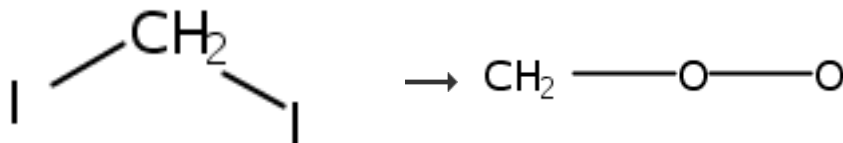
[Extremely rapid self-reaction of the simplest Criegee intermediate CH<sub>2</sub>OO and its implications in atmospheric chemistry](#)

By Su, Yu-Te et al

From Nature Chemistry, 6(6), 477-483; 2014

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### 9. Single Step



## Overview

### Steps/Stages

1.1

1.2 R:



25 psi

### Notes

photochemical, gas phase, UV light irradiation (248 nm), Reactants: 1, Reagents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

### References

[Ultraviolet Spectrum and Photochemistry of the Simplest Criegee Intermediate CH<sub>2</sub>OO](#)

By Beames, Joseph M. et al

From Journal of the American Chemical Society, 134(49), 20045-20048; 2012

## Experimental Procedure

This new synthetic route was implemented in the present study to generate CH<sub>2</sub>OO, but the low pressure flow cell was replaced with a quartz capillary tube affixed to a pulsed valve as the reaction vessel. (This approach mirrors the one employed in this laboratory in previous studies of the HOONO isomer of HONO<sub>2</sub>.<sup>15</sup>) CH<sub>2</sub>I<sub>2</sub> vapor was entrained in a 20% O<sub>2</sub>/Ar carrier gas mixture at 25 psi and photolyzed with 248 nm radiation from an excimer laser as the gas pulse passed through the capillary tube (1 mm bore, 26 mm length). The photoproducts (and unreacted gases) then were cooled in a supersonic expansion and flowed downstream as isolated species (~100 μs flight time) to a time-of-flight mass spectrometer, where they were ionized with a single photon of VUV radiation at 118 nm (10.5 eV; generated by frequency tripling of the third harmonic output of a Nd:YAG laser in a Xe:Ar gas cell). We observed a signal at *m/z* 46 when 248 nm photolysis occurred along the capillary; no *m/z* 46 signal was observed when photolysis occurred downstream of the capillary exit or the photolysis laser was blocked. Only the Criegee intermediate and no other CH<sub>2</sub>OO isomers can be photoionized at 10.5 eV<sup>12</sup>. CH<sub>2</sub>OO isomer.

## Reaction Protocol

### Procedure

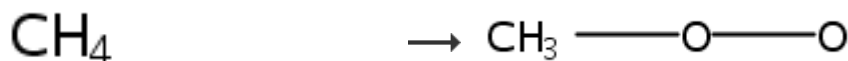
1. Add CH<sub>2</sub>I<sub>2</sub> vapor into a 20% O<sub>2</sub>/Ar carrier gas mixture at 25 psi.
2. Photolyze the mixture with 248 nm radiation from an excimer laser as the gas pulse passed through the capillary tube (1 mm bore, 26 mm length).

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### 10. Single Step



## Overview

### Steps/Stages

1.1 R:N<sub>2</sub>

R:



R:Cl<sub>2</sub>

### Notes

GAS PHASE, PHOTOCHEM., HYDROGEN PEROXY RADICAL ALSO FORMED, METHANOL ALSO PRESENT IN REACTANT MIXTURE, Reactants: 1, Reagents: 3, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

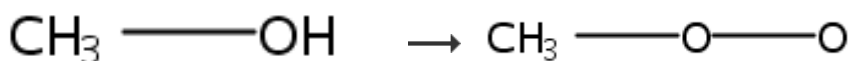
[The temperature dependence of the rate constant for the hydroperoxy + methylperoxy gas-phase reaction](#)

By Dagaut, Philippe et al

From Journal of Physical Chemistry, 92(13), 3833-6; 1988

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### 11. Single Step



[Overview](#)**Steps/Stages**1.1 R:N<sub>2</sub>

R:

R:Cl<sub>2</sub>**Notes**

GAS PHASE, PHOTOCHEM., HYDROGEN PEROXY RADICAL ALSO FORMED, METHANE ALSO PRESENT IN REACTANT MIXTURE, Reactants: 1, Reagents: 3, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[The temperature dependence of the rate constant for the hydroperoxy + methylperoxy gas-phase reaction](#)

By Dagaut, Philippe et al

From Journal of Physical Chemistry, 92(13), 3833-6; 1988

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**12. Single Step**[Overview](#)**Steps/Stages**

1.1 R:

R:SO<sub>2</sub>**Notes**

Reactants: 1, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

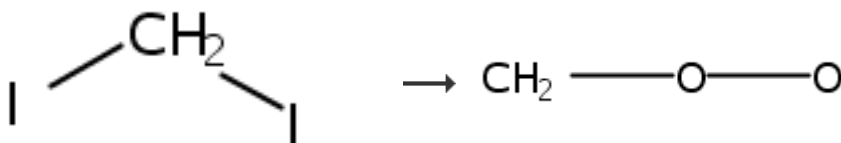
**References**

[The gas-phase reaction of the methylperoxy radical with sulfur dioxide](#)

By Cocks, Alan T. et al

From Atmospheric Environment (1967-1989), 20(12), 2359-66; 1986

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**13. 2 Steps**[Overview](#)**Steps/Stages****Notes**

1.1 R:



1) UV light (285 nm and 340 nm) used, photochemical, 2) kinetic study, UV light (248 nm) used, photochemical, Reactants: 1, Reagents: 1, Steps: 2, Stages: 2, Most stages in any one step: 1

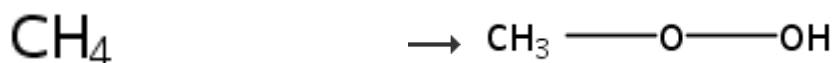
2.1 R:O<sub>2</sub>, 298K**References**

[Rate coefficient of the reaction CH<sub>2</sub>OO + NO<sub>2</sub> probed with a quantum-cascade laser near 11 μm](#)

By Luo, Pei-Ling et al

From Physical Chemistry Chemical Physics, 21(32), 17578-17583; 2019

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**14. 2 Steps**[Overview](#)**Steps/Stages**1.1 R:N<sub>2</sub>

R:

R:Cl<sub>2</sub>

2.1 R:

**Notes**

1) GAS PHASE, PHOTOCHEM., HYDROGEN PEROXY RADICAL ALSO FORMED, METHANOL ALSO PRESENT IN REACTANT MIXTURE, 2) GAS PHASE, OXYGEN FORMED, Reactants: 1, Reagents: 4, Steps: 2, Stages: 2, Most stages in any one step: 1

**References**

[The temperature dependence of the rate constant for the hydroperoxy + methylperoxy gas-phase reaction](#)

By Dagaut, Philippe et al

From Journal of Physical Chemistry, 92(13), 3833-6; 1988

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**15. 2 Steps**[Overview](#)**Steps/Stages****Notes**



1.1 R:N<sub>2</sub>

R:

R:Cl<sub>2</sub>

2.1 R:



1) GAS PHASE, PHOTOCHEM., HYDROGEN PEROXY RADICAL ALSO FORMED, METHANE ALSO PRESENT IN REACTANT MIXTURE, 2) GAS PHASE, OXYGEN FORMED, Reactants: 1, Reagents: 4, Steps: 2, Stages: 2, Most stages in any one step: 1

### References

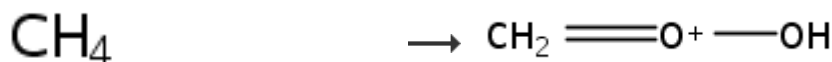
[The temperature dependence of the rate constant for the hydroperoxy + methylperoxy gas-phase reaction](#)

By Dagaut, Philippe et al

From Journal of Physical Chemistry, 92(13), 3833-6; 1988

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### 16. Single Step



### Overview

### Steps/Stages

1.1 R:



### Notes

Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

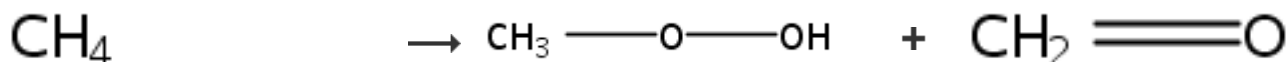
[Chemistry and structure of the CH<sub>3</sub>O<sub>2</sub><sup>+</sup> product of the dioxygenyl ion-methane reaction](#)

By Van Doren, J. M. et al

From Journal of Physical Chemistry, 90(12), 2772-7; 1986

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### 17. Single Step



### Overview

### Steps/Stages

### Notes

1.1 R:



R:H<sub>2</sub>O<sub>2</sub>, C:98-97-5, C:254449-04-2, S:MeCN, S:H<sub>2</sub>O, 25°C, 1 atm; 6 h, 25°C, 90 bar

high pressure, Reactants: 1, Reagents: 2, Catalysts: 2, Solvents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Hydroperoxidation of methane and other alkanes with H<sub>2</sub>O<sub>2</sub> catalyzed by a dinuclear iron complex and an amino acid](#)

By Nizova, Galina V. et al

From Tetrahedron, 58(45), 9231-9237; 2002

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### 18. Single Step



### Overview

#### Steps/Stages

1.1 R:H<sub>2</sub>, C:Co<sub>2</sub>(CO)<sub>8</sub>, S:H<sub>2</sub>O, 5 h, 185°C, 280 bar

1.2 R:AcOH

R:



S:H<sub>2</sub>O

1.3 R:H<sub>2</sub>, C:Ni, 10 h, 125°C, 280 bar

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### 19. Single Step



### Overview

#### Steps/Stages

1.1 R:



C:14871-92-2, 16 h, 140°C

### Notes

autoclave used, Raney-nickel used as catalyst in stage 3, high pressure (in stages 1,3), thermal (in stage 1), Reactants: 2, Reagents: 3, Catalysts: 2, Solvents: 1, Steps: 1, Stages: 3, Most stages in any one step: 3

### References

[Plasticizer composition comprising polymeric dicarboxylic esters](#)

By Pfeiffer, Matthias et al

From PCT Int. Appl., 2016026838, 25 Feb 2016

### Notes

other products also detected, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Process for oxidation of alkanes](#)

By Deshpande, Raj M. et al

From U.S. Pat. Appl. Publ., 20060142620, 29 Jun 2006

## Experimental Procedure

EXAMPLE-6 [0041] A 50 ml round bottom flask equipped with reflux condenser and thermowell was charged with 0.0171 mole decane and  $8.018 \times 10^{-5}$  mole  $\text{PdCl}_2\text{Bipy}$ . The  $\text{PdCl}_2\text{Bipy}$  complex was prepared using standard procedure as given in example-1. The round bottom flask was then flushed with  $\text{O}_2$  and heated at  $140^\circ\text{C}$ . The reaction mixture was stirred for 16 hours using magnetic stirrer under oxygen blanket provided by a balloon under slightly positive pressure. At the end of reaction the contents were cooled to room temperature. The reaction mixture was diluted with tetrahydrofuran and this solution was then analysed using gas chromatography. Analysis of the reaction mixture showed 14.71% conversion of decane, with 32.04% selectivity to C10 ketones (decanones), and 39.22% selectivity to C10 secondary alcohols (secondary decanols).

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## 20. Single Step



## Overview

## Steps/Stages

1.1 R:

C:14871-92-2, 16 h,  $140^\circ\text{C}$ 

## Notes

other products also detected, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

## References

[Process for oxidation of alkanes](#)

By Deshpande, Raj M. et al

From U.S. Pat. Appl. Publ., 20060142620, 29 Jun 2006

## Experimental Procedure

EXAMPLE-5 [0040] A reaction was conducted to check recyclability of the catalyst. A 50 ml round bottom flask equipped with reflux condenser and thermowell was charged with 0.0171 mole hexadecane and  $8.018 \times 10^{-5}$  mole  $\text{PdCl}_2\text{Bipy}$ . The  $\text{PdCl}_2\text{Bipy}$  complex was prepared using standard procedure as given in example-1. The round bottom flask was then flushed with  $\text{O}_2$  and heated at  $140^\circ\text{C}$ . The reaction mixture was stirred for 16 hours using magnetic stirrer under oxygen blanket provided by a balloon under slightly positive pressure. At the end of reaction the contents were cooled to room temperature. The catalyst was filtered and washed with pet ether (3x5 ml), and dried under vacuum. The reaction mixture was diluted with tetrahydrofuran and this solution was then analysed using gas chromatography. Analysis of the reaction mixture showed 17.28% conversion of hexadecane, with 36.65% selectivity to C16 ketones (hexadecanones), and 40.42% selectivity to C16 secondary alcohols (secondary hexadecanols). The catalyst filtered from reaction was taken in a 50 ml round bottom flask equipped with reflux condenser and thermowell. The round bottom flask was charged with 0.0171 mole hexadecane. The round bottom flask was then flushed with  $\text{O}_2$  and heated at  $140^\circ\text{C}$ . The reaction mixture was stirred for 16 hours using magnetic stirrer under oxygen blanket provided by a balloon under slightly positive pressure. At the end of reaction the contents were cooled to room temperature. The reaction mixture was diluted with tetrahydrofuran and this solution was then analysed using gas chromatography. Analysis of the reaction mixture showed 19.23% conversion of hexadecane, with 33.34% selectivity to C16 ketones (hexadecanones), and 42.31% selectivity to C16 secondary alcohols (secondary hexadecanols).

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## 21. Single Step



## Overview

## Steps/Stages

1.1 R:



C:14724-41-5, 16 h, 140°C

## Notes

other products also detected, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

## References

[Process for oxidation of alkanes](#)

By Deshpande, Raj M. et al

From U.S. Pat. Appl. Publ., 20060142620, 29 Jun 2006

## Experimental Procedure

EXAMPLE-4 [0039] A 50 ml round bottom flask equipped with reflux condenser and thermowell was charged with 0.0171 mole hexadecane and 8.018×10 mole Pd(OAc)<sub>2</sub>Bipy. The round bottom flask was then flushed with O<sub>2</sub> and heated at 140° C. The reaction mixture was stirred for 16 hours using magnetic stirrer under oxygen blanket provided by a balloon under slightly positive pressure. At the end of reaction the contents were cooled to room temperature. The whole reaction mixture was diluted with tetrahydrofuran and this solution was then analysed using gas chromatography. Analysis of the reaction mixture showed 23.88% conversion of hexadecane, with 32.3% selectivity to C16 ketones (hexadecanones), and 39.4% selectivity to C16 secondary alcohols (secondary hexadecanols).

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## 22. Single Step



## Overview

## Steps/Stages

1.1 R:



C:14871-92-2, 1200 psi; rt → 120°C; 120°C → 150°C; 150°C → 120°C; 120°C → rt

## Notes

gas phase, high pressure, optimization study, other products also detected, thermal, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

## References

[Process for oxidation of alkanes](#)

By Deshpande, Raj M. et al

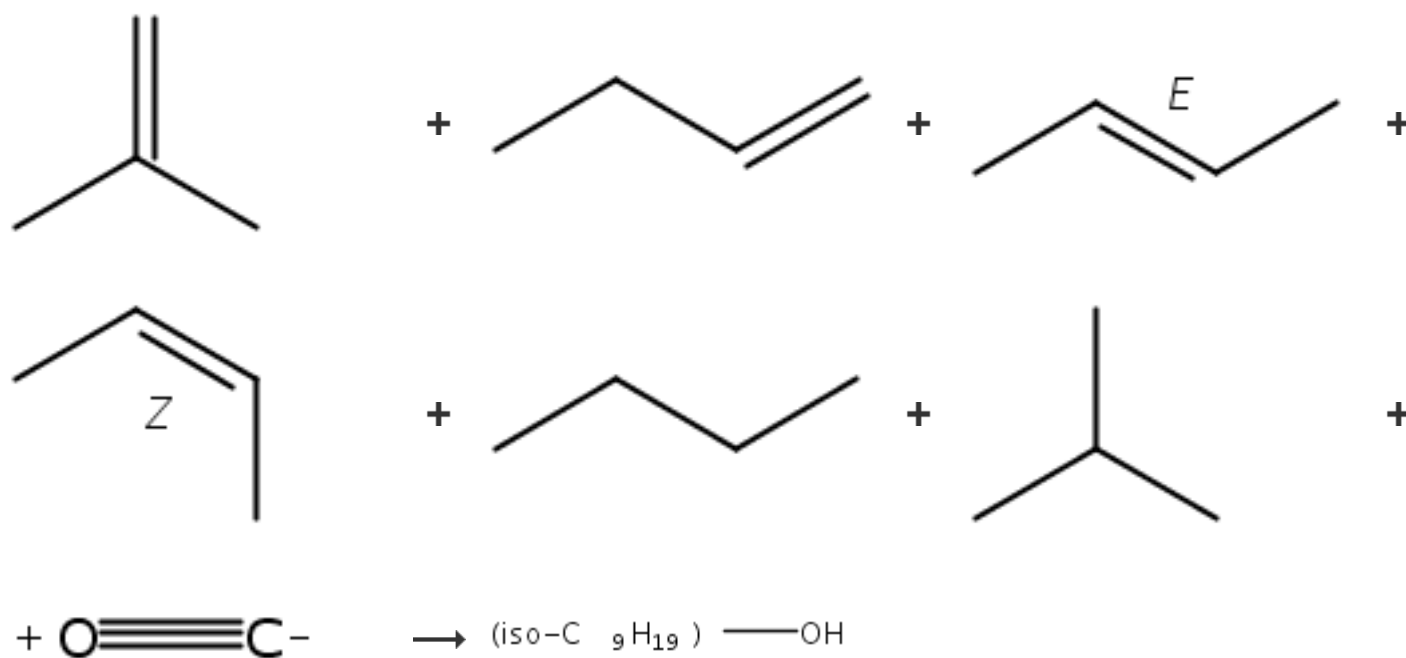
From U.S. Pat. Appl. Publ., 20060142620, 29 Jun 2006

## Experimental Procedure

EXAMPLE-13 [0049] A 50 ml autoclave equipped with magnetic stirrer, automatic temperature controller. The reactor was charged with 0.05 mole hexadecane and 1.60×10<sup>-4</sup> mole PdCl<sub>2</sub>Bipy. The PdCl<sub>2</sub>Bipy complex was prepared using standard procedure as given in example-1. The reactor was flushed with 5% O<sub>2</sub> in N<sub>2</sub> and pressurized up to 1200 psig at room temperature. The reactor was then heated to 120° C. under stirring. The reactor temperature increased to 150° C. after attaining 120° C. temperature and then decreased to 120° C. gradually. The reactor was then cooled to room temperature and discharged after venting the gas. The reaction mixture was diluted with tetrahydrofuran and this solution was then analysed using gas chromatography. Analysis of the reaction mixture showed 31.51% conversion of hexadecane, with 35.49% selectivity to C16 ketones (hexadecanones) and 54.86% selectivity to C16 secondary alcohols (secondary hexadecanols).

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## 23. 2 Steps



[Step 2.1]

[Overview](#)

## Steps/Stages

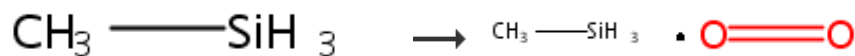
- 1.1 C:TiO<sub>2</sub>, C:NiO, C:Al<sub>2</sub>O<sub>3</sub>, C:SiO<sub>2</sub>, 38°C, 30 bar; 60°C, 30 bar
- 2.1 R:H<sub>2</sub>, C:Co<sub>2</sub>(CO)<sub>8</sub>, S:H<sub>2</sub>O, 5 h, 185°C, 280 bar
- 2.2 R:AcOH
- R:

S:H<sub>2</sub>O

- 2.3 R:H<sub>2</sub>, C:Ni, 10 h, 125°C, 280 bar

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## 24. Single Step



reaction products with methane

[Overview](#)

## Steps/Stages

## Notes

1) raffinate II used as reactant source, high pressure, 2) autoclave used, Raney-nickel used as catalyst in stage 3, high pressure (in stages 1,3), thermal (in stage 1), Reactants: 7, Reagents: 3, Catalysts: 6, Solvents: 1, Steps: 2, Stages: 4, Most stages in any one step: 3

## References

[Plasticizer composition comprising polymeric dicarboxylic esters](#)

By Pfeiffer, Matthias et al

From PCT Int. Appl., 2016026838, 25 Feb 2016

## Notes

1.1 R:O<sub>2</sub>, S:CH<sub>4</sub> reaction products with monomethylsilane-ox

product depends on reaction conditions,  
Reactants: 1, Reagents: 1, Solvents: 1, Steps:  
1, Stages: 1, Most stages in any one step: 1

## References

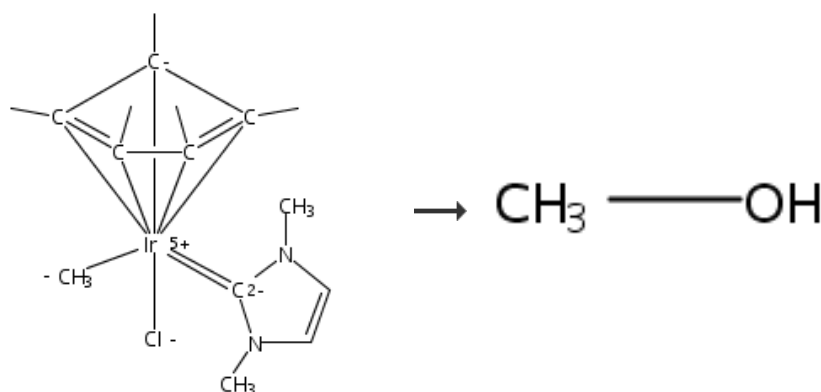
[Hydrophilic films with long-term hydrophilicity and manufacture thereof](#)

By Arakawa, Takami

From Jpn. Kokai Tokkyo Koho, 2012091352,  
17 May 2012

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## 25. Single Step



100%

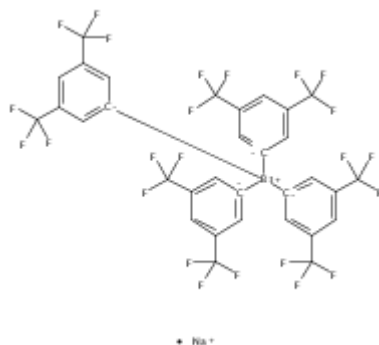
## Overview

## Steps/Stages

1.1 R:



R:



S:EtOH, S:CH<sub>2</sub>Cl<sub>2</sub>, 30 min, rt

## Notes

alternative preparation shown, optimization study, Reactants: 1, Reagents: 2, Solvents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

## References

[Oxygenation with Cp\\*IrIII\(NHC\)\(Me\)\(Cl\) with O<sub>2</sub>: Identification of a Rare Bimetallic IrIV μ-Oxo Intermediate](#)

By Lehman, Matthew C. et al

From Journal of the American Chemical Society, 137(10), 3574-3584; 2015

## Experimental Procedure

**General Procedure for Methanol Formation in CD<sub>2</sub>Cl<sub>2</sub> from 1.** In an ~3 mL Schlenk tube, **1** (7.1 mg, 0.015 mmol) was added to a solution containing 0.5 mL of 0.03 M 1,3,5-trimethoxybenzene in CD<sub>2</sub>Cl<sub>2</sub> and 0.15 M ethanol. NaBARF<sub>4</sub> (26.6 mg, 0.03 mmol) was added to initiate the reaction. The solution was allowed to stir open to air for the allotted amount of time. The reaction was then removed from the stir plate, and the crude reaction mixture was then transferred to an NMR tube for <sup>1</sup>H NMR analysis.

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## 26. Single Step



100%

### Overview

#### Steps/Stages

1.1 R:



C:MnSO<sub>4</sub>, 30 min, 553K

#### Notes

optimization study, fixed bed flow microreactor used, optimized on temperature, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

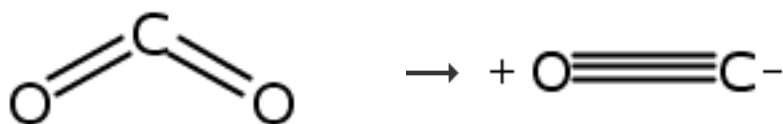
[Taking advantage of a priori unwanted catalysts modifications](#)

By Arendt, E. and Gaigneaux, E. M.

From Applied Catalysis, A: General, 474, 51-58; 2014

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## 27. Single Step



100%

### Overview

#### Steps/Stages

#### Notes



1.1 R:



900°C

solid-supported catalyst, thermal, quartz reactor tube used, syngas formed, Rh-Ce supported on alumina prepared and used as catalyst, Reactants: 4, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

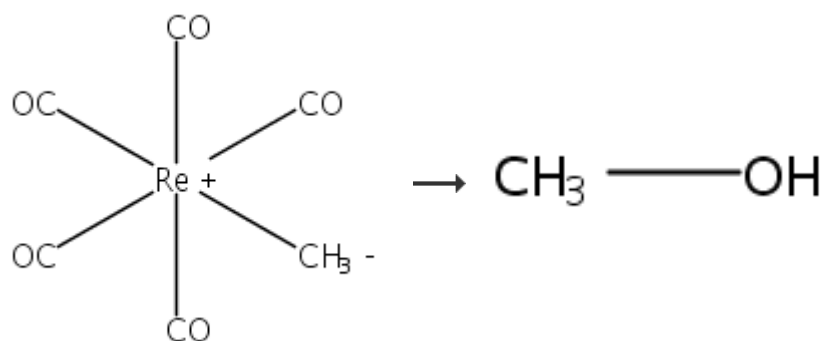
**References**

[Improved utilization of biomass-derived carbon by co-processing with hydrogen-rich feedstocks in millisecond reactors](#)

By Colby, Joshua L. et al

From Green Chemistry, 12(3), 378-380; 2010

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**28. Single Step**

100%

**Overview****Steps/Stages**1.1 R:SeO<sub>2</sub>

R:

S:CD<sub>3</sub>C.tbd.N, S:D<sub>2</sub>O, 30 min, 100°C**Notes**

optimization study, Reactants: 1, Reagents: 2, Solvents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Catalytic process for oxidative functionalization of methane by rhenium\(I\)-mediated carbon-hydrogen bond activation](#)

By Periana, Roy A. et al

From PCT Int. Appl., 2009091918, 23 Jul 2009

**Experimental Procedure**

EXAMPLE 3. Reaction of CH<sub>3</sub>Re(CO)<sub>5</sub> with H<sub>2</sub>SeO<sub>3</sub> as oxidant. All reactions were carried out in 9:1 CD<sub>3</sub>CN/D<sub>2</sub>O in 8" NMR tubes equipped with a resealable J-Young Teflon valve. Approximately 30 mg (0.088 mmol) methyl rhenium(I) pentacarbonyl was charged to the NMR tube, followed by 1 equivalent of SeO<sub>2</sub> (9.76 mg, 0.088 mmol), followed by CD<sub>3</sub>CN and D<sub>2</sub>O (9:1, 0.7 mL added), along with 0.6 µL of cyclohexane for use as an internal standard. All appropriate blanks were taken to assign solvent peaks, starting material peaks, and product (methanol) formation. Reactions were typically carried out under air at 100°C for 30 minutes. Yield of CH<sub>3</sub>SeO<sub>2</sub>H appeared quantitative by <sup>1</sup>H NMR. CH<sub>3</sub>SeO<sub>2</sub>H(D): <sup>1</sup>H NMR (9:1 CD<sub>3</sub>CN/D<sub>2</sub>O): δ 2.65(s, 3H, Se-CH<sub>3</sub>, <sup>2</sup>J<sub>Se-H</sub> 13.2 Hz). <sup>13</sup>C{<sup>1</sup>H} NMR (9:1 CD<sub>3</sub>CN/D<sub>2</sub>O): δ 42.2(Se-CH<sub>3</sub>, <sup>1</sup>J<sub>Se-H</sub> 90.2 Hz).

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**29. Single Step**



[Overview](#)**Steps/Stages**

1.1 R:

C:Al<sub>2</sub>O<sub>3</sub>, C:MgO, C:Ni, C:Au, 72 h, 900°C**Notes**

gas phase, solid-supported catalyst, thermal, syngas formed, optimization study, optimized on catalyst, reaction temperature and time, 5%nickel-2%gold supported on alumina-magnesium oxide prepared and used as catalyst, Reactants: 1, Reagents: 1, Catalysts: 4, Steps: 1, Stages: 1, Most stages in any one step: 1

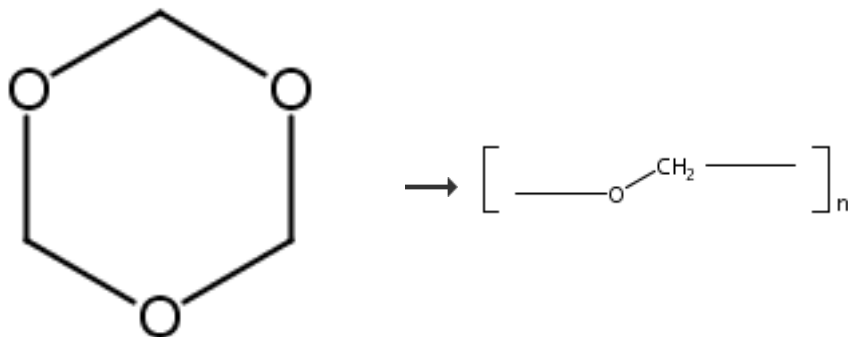
**References**

[Effect of the chemical composition of \(MgO\)<sub>x</sub>\(Al<sub>2</sub>O<sub>3</sub>\)<sub>y</sub> support on the catalytic performance of Ni and Ni-Au catalysts for the partial oxidation of methane](#)

By Maniecki, Tomasz P. et al

From Chemical Engineering Journal (Amsterdam, Netherlands), 154(1-3), 142-148; 2009

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**30. Single Step**

92%

[Overview](#)**Steps/Stages**1.1 R:BF<sub>3</sub>-Et<sub>2</sub>O

R:



S:AcOEt, 80°C

**Notes**

optimization study, optimized on reagent and solvent, Reactants: 1, Reagents: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

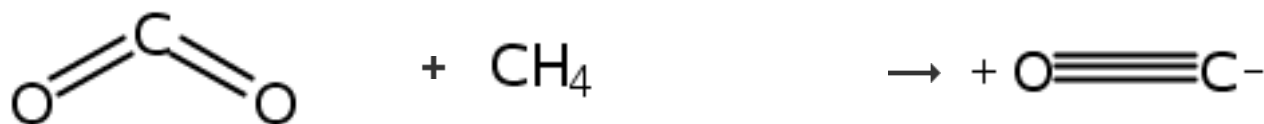
[Process of making an oxymethylene polymer using ester and Lewis acid for manufacture of a film, fiber or shaped article](#)

By Heitz, Thomas et al

From PCT Int. Appl., 2018134075, 26 Jul 2018

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### 31. Single Step



89%

#### Overview

#### Steps/Stages

1.1 R:



C:Al<sub>2</sub>O<sub>3</sub>, C:Ca, C:Ni, 20 h, 1023K

#### Notes

solid-supported catalyst, thermal, gas phase, hydrogen also formed as a by-product, syngas formed, stainless steel-tube fixed bed microreactor used, space velocity=19560 milliliter per hour per gram, alumina supported alkaline earth metal (calcium) modified nickel prepared by co-impregnation method and used as catalyst, optimization study, optimized on catalyst and reaction time, 97.7% conversion for CH<sub>4</sub> and 72.1% conversion for CO<sub>2</sub>, Reactants: 2, Reagents: 1, Catalysts: 3, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

[Effect of different metal promoters on Ni-based catalyst for CO<sub>2</sub> reforming and partial oxidation of methane to syngas](#)

By Liu, Yuanfeng et al

From Asian Journal of Chemistry, 25(7), 4074-4076; 2013

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### 32. Single Step



93%

#### Overview

#### Steps/Stages

#### Notes

1.1 R:



C:Ni, C:Au, 800°C

gas phase, solid-supported catalyst, Al<sub>2</sub>O<sub>3</sub>-Cr<sub>2</sub>O<sub>3</sub> used as support, flow system used, optimization study, optimized on catalyst, Reactants: 1, Reagents: 1, Catalysts: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Physicochemical properties and catalytic activity of Al<sub>2</sub>O<sub>3</sub>-Cr<sub>2</sub>O<sub>3</sub>-supported Ni-Au catalysts for partial oxidation of methane](#)

By Maniecki, Tomasz P. et al

From *Przemysl Chemiczny*, 86(9), 857-860; 2007

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**33. Single Step**

88%

[Overview](#)**Steps/Stages**

1.1 R:

C:Pt, C:Ru, C:Ce, C:Al<sub>2</sub>O<sub>3</sub>, 1173K**Notes**

solid-supported catalyst, Pt-Ru supported on Ce-Al<sub>2</sub>O<sub>3</sub> used as catalyst, Reactants: 1, Reagents: 1, Catalysts: 4, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Production of Synthesis-Gas on Low-Percentage Pt-, Ru- and Pt-Ru Catalysts](#)

By Tungatarova, S. A. et al

From *Topics in Catalysis*, 53(15-18), 1285-1288; 2010

[Experimental Procedure](#)

Pt-Ru catalysts supported on 2% Ce/(θ + α)-Al<sub>2</sub>O<sub>3</sub> with 0.05, 0.1, 0.15, 0.2, 0.5 and 1.0% content of metals and various ratio of Pt and Ru have been prepared by incipient wetness on (θ + α)-Al<sub>2</sub>O<sub>3</sub> (100-200 μm, S = 57.7 m<sup>2</sup>/g) from water solutions of salts with subsequent heating and reduction with H<sub>2</sub> + Ar at 623-1,023 K. Tests were carried out in a continuous flow quartz micro reactor by a literature technique [1]. Initial reaction mixture CH<sub>4</sub>:O<sub>2</sub>:Ar = 1.6:0.8:97.6 (%) supplied into reactor at 623-1,223 K and ζ = 2.3 x 10<sup>-3</sup> - 5.7 x 10<sup>-3</sup> s. Final product.

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**34. Single Step**

79%

[Overview](#)**Steps/Stages****Notes**

1.1 R:



C:Co, 60 min, 150°C

zeolite HZSM-5 supported cobalt used as catalyst, optimization study, optimized on time, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Direct synthesis of methanol by partial oxidation of methane with oxygen over cobalt modified mesoporous H-ZSM-5 catalyst](#)

By Krisnandi, Yuni Krisyuningsih et al

From Indonesian Journal of Chemistry, 15(3), 263-268; 2015

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**35. Single Step**

80%

[Overview](#)**Steps/Stages**

1.1 R:

C:158847-66-6, S:H<sub>2</sub>O, S:Me<sub>2</sub>CO**Notes**

Reactants: 1, Reagents: 1, Catalysts: 1, Solvents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Process and ruthenium catalysts for the oxidation of alkanes and aromatic hydrocarbons into alcohols and/or ketones](#)

By Khan, Mirza M. T.

From U.S., 5347057, 13 Sep 1994

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**36. Single Step**

65%

[Overview](#)**Steps/Stages****Notes**

1.1 R:



C:13454-96-1, 160-180°C, 3.5-4.5 MPa

1.2 S:H<sub>2</sub>O

yield depends on reaction conditions,  
 Reactants: 1, Reagents: 1, Catalysts: 1,  
 Solvents: 1, Steps: 1, Stages: 2, Most stages  
 in any one step: 2

**References**

[Nonclassical prospective methods of  
 obtaining methanol and formaldehyde](#)

By Michalkiewicz, Beata and Ziebro, Janusz  
 From Inzynieria Chemiczna i Procesowa,  
 25(3/4), 1973-1980; 2004

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**37. Single Step**[Overview](#)**Steps/Stages**1.1 R:BCl<sub>3</sub>

R:



163°C

**Notes**

other products also detected, gas phase,  
 Reactants: 1, Reagents: 2, Steps: 1, Stages:  
 1, Most stages in any one step: 1

**References**

[Novel Method for the Oxidation of Aliphatic  
 Hydrocarbons to Alcohols](#)

By Kapralova, G. A. and Chaikin, A. M.  
 From Russian Journal of Physical Chemistry  
 B, 12(5), 836-847; 2018

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**38. Single Step**[Overview](#)**Steps/Stages**

1.1 R:



C:Ag, 20 min, 600-650°C, 0.14 MPa

**Notes**

low pressure, Reactants: 1, Reagents: 1,  
 Catalysts: 1, Steps: 1, Stages: 1, Most stages  
 in any one step: 1

**References**

[System and method for recycling dilute  
 formaldehyde in paraformaldehyde production](#)

By Meng, Weidong et al  
 From Faming Zhuanli Shenqing, 110041183,  
 23 Jul 2019

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### 39. Single Step



#### Overview

#### Steps/Stages

1.1 R:9,10-Anthraquinone

R:



C:CuCl<sub>2</sub>, C:*i*-BuOH, S:174899-83-3, 3 h, rt → 150°C, 1 MPa

#### Notes

high pressure autoclave used, alternative reaction conditions shown, green chemistry-catalyst, Reactants: 1, Reagents: 2, Catalysts: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

[Method for C-H partial oxidation of alkane in ionic liquid](#)

By Zhang, Zongchao and Huang, Tingyu  
From Faming Zhuanli Shenqing, 109809966,  
28 May 2019

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### 40. Single Step



#### Overview

#### Steps/Stages

1.1 R:



60 min, 200°C, 1 atm

#### Notes

copper-exchanged ZSM-5 zeolite used as catalyst, Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

[Isothermal cyclic conversion of methane to methanol using copper-exchanged ZSM-5 zeolite materials under mild conditions](#)

By Burnett, L. et al  
From Applied Catalysis, A: General, 587,  
117272; 2019

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### 41. Single Step



## Overview

### Steps/Stages

1.1 R:



C:Cu, 30 min, 473K, 1.5 bar

### Notes

autoclave used, omega Zeolite (MAZ-B) catalyst prepared and used, aerobic, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

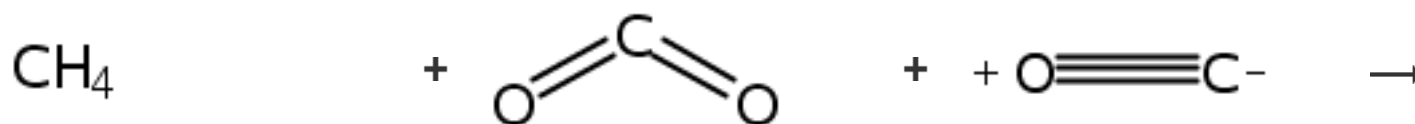
[Comparative performance of Cu-zeolites in the isothermal conversion of methane to methanol](#)

By Knorpp, Amy J. et al

From Chemical Communications (Cambridge, United Kingdom), 55(78), 11794-11797; 2019

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### 42. Single Step



## Overview

### Steps/Stages

1.1 R:H<sub>2</sub>

R:



5.5 MPa

### Notes

gas phase, high pressure, Reactants: 3, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Method for producing methanol synthesis gas from gas generated in iron alloy smelting](#)

By Da, Nashan et al

From Faming Zhuanli Shenqing, 109627134, 16 Apr 2019

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### 43. Single Step



[Overview](#)**Steps/Stages**

1.1 R:

C:Cu(NO<sub>3</sub>)<sub>2</sub>, 1.5 h, 423K, 50 mbar**Notes**

copper-modified zeolite Na-ZSM-5 catalyst prepared and used, aerobic, alternative reaction conditions shown, solid-state NMR analysis used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Mechanistic Insights on the Direct Conversion of Methane into Methanol over Cu/Na-ZSM-5 Zeolite: Evidence from EPR and Solid-State NMR](#)

By Wu, Jian-Feng et al

From ACS Catalysis, 9(9), 8677-8681; 2019

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**44. Single Step**[Overview](#)**Steps/Stages**1.1 R:H<sub>2</sub>

R:



S:H<sub>2</sub>O, rt → 150°C; 150°C → 400°C; 400°C → 170°C, 4 MPa;  
300°C, 3 MPa

**Notes**

high pressure, thermal, Reactants: 1, Reagents: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Device and method for production of methanol by direct steam reforming of coke oven waste gas](#)

By Wang, Jianying et al

From Faming Zhuanli Shenqing, 109553508, 02 Apr 2019

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**45. Single Step**[Overview](#)**Steps/Stages****Notes**



1.1 R:



C:1643442-00-5, 3 h, 700°C

hydrothermal, catalyst prepared and used,  
Reactants: 1, Reagents: 1, Catalysts: 1, Steps:  
1, Stages: 1, Most stages in any one step: 1

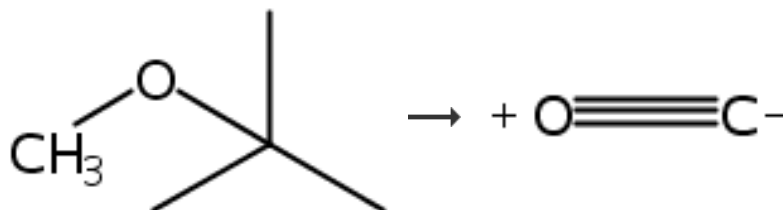
**References**

[Copper-iridium composite oxide catalyst for methane oxidation to methanol and its preparation method](#)

By Rui, Zebao et al

From Faming Zhuanli Shenqing, 110038591,  
23 Jul 2019

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**46. Single Step**[Overview](#)**Steps/Stages**

1.1 R:



1023-1447K, 3.5 atm; 1023-1447K, 12 atm

**Notes**

kinetic study, alternative preparation shown, shock tube reactor used, alternate method may be used, other products also detected, high pressure, Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

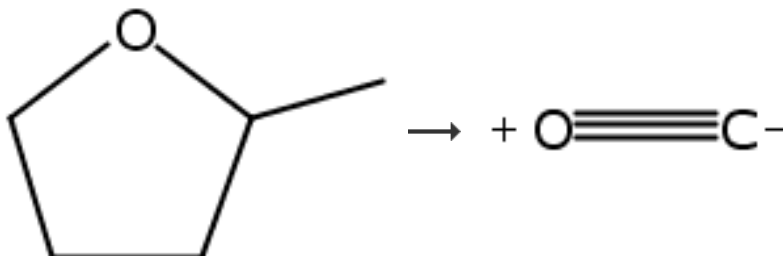
**References**

[Shock tube investigation of methyl tert butyl ether and methyl tetrahydrofuran high-temperature kinetics](#)

By Jouzdani, Shirin et al

From International Journal of Chemical Kinetics, 51(11), 848-860; 2019

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**47. Single Step**

[Overview](#)**Steps/Stages**

1.1 R:



1034-1403K, 3.3 atm; 1034-1403K, 12 atm

**Notes**

kinetic study, alternative preparation shown, shock tube reactor used, alternate method may be used, other products also detected, high pressure, Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Shock tube investigation of methyl tert butyl ether and methyl tetrahydrofuran high-temperature kinetics](#)

By Jouzdani, Shirin et al

From International Journal of Chemical Kinetics, 51(11), 848-860; 2019

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**48. Single Step**[Overview](#)**Steps/Stages**

1.1 R:



C:Cu, 20 h, 723K, 35 atm

**Notes**

catalyst supported on modernite zeolite, optimization study (optimized on pressure, time and stoichiometry of catalyst), selectivity = 90%, high pressure, solid-supported catalyst, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Insights into the Speciation of Cu in the Cu-H-Mordenite Catalyst for the Oxidation of Methane to Methanol](#)

By Brezicki, Gordon et al

From ACS Catalysis, 9(6), 5308-5319; 2019

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**49. Single Step**[Overview](#)**Steps/Stages****Notes**

1.1 R:EDTA

R:



C:74506-37-9, 30°C

biotransformation, enzymic, described medium, DH-1 stock used, Reactants: 1, Reagents: 2, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Method for producing methanol from methane using methanotrophic bacteria without external reducing power](#)

By Na, Jeong Geol et al

From Repub. Korean Kongkae Taeho Kongbo, 2019049573, 09 May 2019

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### 50. Single Step



#### Overview

#### Steps/Stages

1.1 R:



C:Pt, 30 min, 200°C

#### Notes

platinum exchanged copper mordenite type zeolite catalyst prepared and used, alternate palladium exchanged copper mordenite type zeolite catalyst may be used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Increasing the activity of copper exchanged mordenite in the direct isothermal conversion of methane to methanol by Pt and Pd doping](#)

By Tomkins, P. et al

From Chemical Science, 10(1), 167-171; 2019

#### Reaction Protocol

##### Procedure

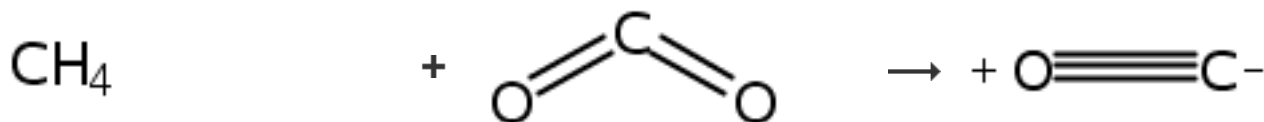
1. Activate the material in a flow of oxygen and maintain the reactor at to 200°C.
2. Purge the reactor with helium and introduce methane at ambient pressure for 30 min.

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### 51. Single Step



## Overview

### Steps/Stages

1.1 R:



C:Ni

### Notes

nickel supported mesoporous aluminum magnesium oxide catalyst prepared and used, hydrogen formed as byproduct, gas phase, solid-supported catalyst, Reactants: 2, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Mesoporous nanostructured Ni/MgAl<sub>2</sub>O<sub>4</sub> catalysts: Highly active and stable catalysts for syngas production in combined dry reforming and partial oxidation](#)

By Jalali, Ramin et al

From International Journal of Hydrogen Energy, 44(21), 10427-10442; 2019

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### 52. Single Step



## Overview

### Steps/Stages

1.1 R:



C:Pt, 3 h, 30°C, 1 atm

### Notes

electrochemical, steel plate used as a electrode, dielectric barrier discharge plasma reactor used, conversion =37%, selectivity =62.6%, Pt film supported In<sub>2</sub>O<sub>3</sub> catalyst prepared and used, alternate reaction conditions also shown, gas phase, solid-supported catalyst, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Highly dispersed Pt-based catalysts for selective CO<sub>2</sub> hydrogenation to methanol at atmospheric pressure](#)

By Men, Yu-Long et al

From Chemical Engineering Science, 200, 167-175; 2019

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### 53. Single Step



#### Overview

#### Steps/Stages

1.1 R:



C:154769-61-6, C:189619-69-0, rt

#### Notes

carbon nitride decorated cesium tungstate nanocomposite catalyst prepared and used, Xe lamp used, reaction carried out under air, photochemical, Reactants: 1, Reagents: 1, Catalysts: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

[Selective Photocatalytic Oxidation of Low Concentration Methane over Graphitic Carbon Nitride-Decorated Tungsten Bronze Cesium](#)

By Li, Yuan et al

From ACS Sustainable Chemistry & Engineering, 7(4), 4382-4389; 2019

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### 54. Single Step



#### Overview

#### Steps/Stages

1.1 R:



C:Al<sub>2</sub>O<sub>3</sub>, C:PdO, 250°C

#### Notes

Reactants: 1, Reagents: 1, Catalysts: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

[Surface reaction kinetics of methane oxidation over PdO](#)

By Stotz, H. et al

From Journal of Catalysis, 370, 152-175; 2019

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### 55. Single Step

[Overview](#)**Steps/Stages**

1.1 R:



C:2288816-94-2, 850-950°C, 2 atm

**Notes**

fixed bed quartz reactor used, aerobic, alternative reaction conditions shown, catalyst prepared and used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Trimetallic NiCoM catalysts \(M = Mn, Fe, Cu\) for methane conversion into synthesis gas](#)

By Zagaynov, Igor V. et al

From Mendelev Communications, 29(1), 22-24; 2019

[Reaction Protocol](#)**Procedure**

1. Perform the partial oxidation and dry reforming of methane using a single-pass plug-flow setup including a flow-fixed bed quartz reactor.
2. Equip the reactor with a pocket for a thermocouple.

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**56. Single Step**[Overview](#)**Steps/Stages**

1.1 R:



C:2288816-93-1, 850-950°C, 2 atm

**Notes**

fixed bed quartz reactor used, aerobic, alternative reaction conditions shown, catalyst prepared and used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Trimetallic NiCoM catalysts \(M = Mn, Fe, Cu\) for methane conversion into synthesis gas](#)

By Zagaynov, Igor V. et al

From Mendelev Communications, 29(1), 22-24; 2019

[Reaction Protocol](#)

**Procedure**

1. Perform the partial oxidation and dry reforming of methane using a single-pass plug-flow setup including a flow-fixed bed quartz reactor.
2. Equip the reactor with a pocket for a thermocouple.

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**57. Single Step**[Overview](#)**Steps/Stages**

1.1 R:



C:2288816-92-0, 850-950°C, 2 atm

**Notes**

fixed bed quartz reactor used, aerobic, alternative reaction conditions shown, catalyst prepared and used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Trimetallic NiCoM catalysts \(M = Mn, Fe, Cu\) for methane conversion into synthesis gas](#)

By Zagaynov, Igor V. et al

From Mendeleev Communications, 29(1), 22-24; 2019

[Reaction Protocol](#)**Procedure**

1. Perform the partial oxidation and dry reforming of methane using a single-pass plug-flow setup including a flow-fixed bed quartz reactor.
2. Equip the reactor with a pocket for a thermocouple.

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**58. Single Step**

[Overview](#)**Steps/Stages**

1.1 R:



C:497233-26-8, 850-950°C, 2 atm

**Notes**

fixed bed quartz reactor used, aerobic, alternative reaction conditions shown, catalyst prepared and used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Trimetallic NiCoM catalysts \(M = Mn, Fe, Cu\) for methane conversion into synthesis gas](#)

By Zagaynov, Igor V. et al

From Mendeleev Communications, 29(1), 22-24; 2019

[Reaction Protocol](#)**Procedure**

1. Perform the partial oxidation and dry reforming of methane using a single-pass plug-flow setup including a flow-fixed bed quartz reactor.
2. Equip the reactor with a pocket for a thermocouple.

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**59. Single Step**[Overview](#)**Steps/Stages**

1.1 R:



C:2288816-91-9, 850-950°C, 2 atm

**Notes**

fixed bed quartz reactor used, aerobic, alternative reaction conditions shown, catalyst prepared and used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Trimetallic NiCoM catalysts \(M = Mn, Fe, Cu\) for methane conversion into synthesis gas](#)

By Zagaynov, Igor V. et al

From Mendeleev Communications, 29(1), 22-24; 2019

[Reaction Protocol](#)**Procedure**

1. Perform the partial oxidation and dry reforming of methane using a single-pass plug-flow setup including a flow-fixed bed quartz reactor.
2. Equip the reactor with a pocket for a thermocouple.



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## 60. Single Step

[Overview](#)

### Steps/Stages

1.1 R:



C:2288816-90-8, 850-950°C, 2 atm

### Notes

fixed bed quartz reactor used, aerobic, alternative reaction conditions shown, catalyst prepared and used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Trimetallic NiCoM catalysts \(M = Mn, Fe, Cu\) for methane conversion into synthesis gas](#)

By Zagaynov, Igor V. et al

From Mendelevov Communications, 29(1), 22-24; 2019

### Reaction Protocol

#### Procedure

1. Perform the partial oxidation and dry reforming of methane using a single-pass plug-flow setup including a flow-fixed bed quartz reactor.
2. Equip the reactor with a pocket for a thermocouple.

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## 61. Single Step

[Overview](#)

### Steps/Stages

### Notes

1.1 R:



C:1801747-45-4, 850-950°C, 2 atm

fixed bed quartz reactor used, aerobic, alternative reaction conditions shown, catalyst prepared and used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Trimetallic NiCoM catalysts \(M = Mn, Fe, Cu\) for methane conversion into synthesis gas](#)

By Zagaynov, Igor V. et al

From Mendelev Communications, 29(1), 22-24; 2019

**Reaction Protocol****Procedure**

1. Perform the partial oxidation and dry reforming of methane using a single-pass plug-flow setup including a flow-fixed bed quartz reactor.
2. Equip the reactor with a pocket for a thermocouple.

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**62. Single Step****Overview****Steps/Stages**

1.1 R:

**Notes**

Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Highly abrasion-resistant silicone oil coating and preparation method thereof](#)

By Cao, Yu

From Faming Zhuanli Shenqing, 109161335, 08 Jan 2019

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**63. Single Step**

[Overview](#)**Steps/Stages**

1.1 R:

R:H<sub>2</sub>O, C:10045-86-0, 200-500°C**Notes**

Reactants: 1, Reagents: 2, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Application of Mossbauer spectroscopy in industrial heterogeneous catalysis: effect of oxidant on FePO<sub>4</sub> material phase transformations in direct methanol synthesis from methane](#)

By Dasireddy, Venkata D. B. C. et al

From Hyperfine Interactions, 238(1), 1-9; 2017

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**64. Single Step**[Overview](#)**Steps/Stages**1.1 R:H<sub>2</sub>O<sub>2</sub>

R:

C:1436512-81-0, C:SiO<sub>2</sub>, C:Al, S:MeCN, 3 h, rt**Notes**

solid-supported catalyst, reuseable catalyst used, CuEthp@AIMSN30-ex catalyst prepared and used, Reactants: 1, Reagents: 2, Catalysts: 3, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Heterogeneous formulation of the tricopper complex for efficient catalytic conversion of methane into methanol at ambient temperature and pressure](#)

By Liu, Chih-Cheng et al

From Energy &amp; Environmental Science, 9(4), 1361-1374; 2016

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**65. Single Step**[Overview](#)**Steps/Stages****Notes**

1.1 R:H<sub>2</sub>O<sub>2</sub>

R:

C:1430342-14-5, C:SiO<sub>2</sub>, C:Al, S:MeCN, 3 h, rt

solid-supported catalyst, CuEtp@AIMSN30-ex catalyst prepared and used, reuseable catalyst used, Reactants: 1, Reagents: 2, Catalysts: 3, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Heterogeneous formulation of the tricopper complex for efficient catalytic conversion of methane into methanol at ambient temperature and pressure](#)

By Liu, Chih-Cheng et al

From Energy & Environmental Science, 9(4), 1361-1374; 2016

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**66. Single Step****Overview****Steps/Stages**1.1 R:H<sub>2</sub>O<sub>2</sub>

R:

C:1436512-81-0, C:SiO<sub>2</sub>, S:MeCN, 3 h, rt**Notes**

solid-supported catalyst, CuEtp@MSN-TP catalyst prepared and used, reuseable catalyst used, Reactants: 1, Reagents: 2, Catalysts: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Heterogeneous formulation of the tricopper complex for efficient catalytic conversion of methane into methanol at ambient temperature and pressure](#)

By Liu, Chih-Cheng et al

From Energy & Environmental Science, 9(4), 1361-1374; 2016

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**67. Single Step****Overview****Steps/Stages****Notes**

1.1 R:H<sub>2</sub>O<sub>2</sub>

R:

C:1430342-14-5, C:SiO<sub>2</sub>, S:MeCN, 3 h, rt

solid-supported catalyst, CuEtp@MSN-TP catalyst prepared and used, reusable catalyst used, Reactants: 1, Reagents: 2, Catalysts: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Heterogeneous formulation of the tricopper complex for efficient catalytic conversion of methane into methanol at ambient temperature and pressure](#)

By Liu, Chih-Cheng et al

From Energy & Environmental Science, 9(4), 1361-1374; 2016

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**68. Single Step**[Overview](#)**Steps/Stages**

1.1 R:

C:SiO<sub>2</sub>, C:Cu**Notes**

zeolite support used, solid-supported catalyst, Reactants: 1, Reagents: 1, Catalysts: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Copper-modified zeolites and silica for conversion of methane to methanol](#)

By Wang, Xueting et al

From Catalysts, 8(11), 545/1-545/10; 2018

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**69. Single Step**[Overview](#)**Steps/Stages****Notes**

1.1 R:Na ascorbate, C:1430342-13-4, C:SiO<sub>2</sub>, S:H<sub>2</sub>O, S:MeCN, rt

1.2 R:



10 min, rt, 2.44 atm

1.3 R:H<sub>2</sub>O<sub>2</sub>, S:H<sub>2</sub>O, 3 h, rt

copper complex supported on mesoporous silica nanoparticle catalyst prepared and used, reusable catalyst, in-situ generated catalyst in stage, solid-supported catalyst, Reactants: 1, Reagents: 3, Catalysts: 2, Solvents: 2, Steps: 1, Stages: 3, Most stages in any one step: 3

### References

[Catalytic Oxidation of Light Alkanes Mediated at Room Temperature by a Tricopper Cluster Complex Immobilized in Mesoporous Silica Nanoparticles](#)

By Liu, Chih-Cheng et al

From ACS Sustainable Chemistry & Engineering, 6(4), 5431-5440; 2018

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### 70. Single Step



#### Overview

#### Steps/Stages

1.1 R:NaOH

R:



#### Notes

electrolytic cell used, Reactants: 1, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Preparation method of octamethylcyclotetrasiloxane by using liquid methane](#)

By Cao, Yu

From Faming Zhuanli Shenqing, 109096322, 28 Dec 2018

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### 71. Single Step



#### Overview

#### Steps/Stages

#### Notes

1.1 R:H<sub>2</sub>

R:



150°C, 1.23 MPa

alternate reaction conditions may be used, high pressure, Reactants: 1, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

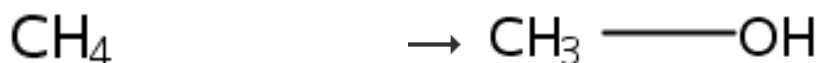
**References**

[Methanol production from water-splitting process and plant process](#)

By Johnson, Justin R. et al

From PCT Int. Appl., 2018232060, 20 Dec 2018

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**72. Single Step**[Overview](#)**Steps/Stages**

1.1 R:



C:Cu(NO<sub>3</sub>)<sub>2</sub>, C:SiO<sub>2</sub>, C:Al<sub>2</sub>O<sub>3</sub>, C:Na<sub>2</sub>O, 723K → 473K, 30 bar; 15 min, 473K

1.2 30 min, 473K

**Notes**

selective reaction, autoclave used, catalyst prepared and used, high pressure, solid-supported catalyst (Copper-Exchanged Omega (MAZ) Zeolite used as catalyst), Reactants: 1, Reagents: 1, Catalysts: 4, Steps: 1, Stages: 2, Most stages in any one step: 2

**References**

[Copper-Exchanged Omega \(MAZ\) Zeolite: Copper-concentration Dependent Active Sites and its Unprecedented Methane to Methanol Conversion](#)

By Knorpp, Amy J. et al

From ChemCatChem, 10(24), 5593-5596; 2018

[Reaction Protocol](#)**Procedure**

1. Sieve zeolite samples to 150-250µm.
2. Load 0.5 grams of samples into stainless steel autoclave (Premex Reactor Ag).

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**73. Single Step**



## Overview

### Steps/Stages

1.1 R:



C:Cu, 150°C → 500°C; 480 min, 500°C; 500°C → 200°C

1.2 360 min, 200°C

### Notes

Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

### References

[The Nuclearity of the Active Site for Methane to Methanol Conversion in Cu-Mordenite: A Quantitative Assessment](#)

By Pappas, Dimitrios K. et al

From Journal of the American Chemical Society, 140(45), 15270-15278; 2018

## Reaction Protocol

### Procedure

1. Evaluate Cu-MOR zeolites with respect to the activity towards the MTM conversion in a quartz plug flow reactor (ID = 6 mm).
2. Control the temperature by a tubular oven monitored by a thermocouple placed in the center of the bed.

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### 74. Single Step



## Overview

### Steps/Stages

1.1 R:



C:13446-18-9, C:7784-27-2, C:10139-58-9, C:58719-23-6, 50 h, 750°C

### Notes

exothermic, aerobic, solid-supported catalyst (Rh nanoparticles supported on Rh/Mg/Al hydrotalcite-type catalyst prepared and used), Reactants: 1, Reagents: 1, Catalysts: 4, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Coprecipitated-like hydrotalcite-derived coatings on open-cell metallic foams by electrodeposition: Rh nanoparticles on oxide layers stable under harsh reaction conditions](#)

By Ho, Phuoc Hoang et al

From Applied Catalysis, A: General, 560, 12-20; 2018



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### 75. Single Step



#### Overview

#### Steps/Stages

1.1 R:AcONa, R:Cu(NO<sub>3</sub>)<sub>2</sub>

R:



400°C; 30 min, 200°C, 7 bar

#### Notes

aerobic oxidation, CuMOR prepared and used, alternate reaction conditions also shown, selectivity = 98%, Reactants: 1, Reagents: 3, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

[The Effect of the Active-Site Structure on the Activity of Copper Mordenite in the Aerobic and Anaerobic Conversion of Methane into Methanol](#)

By Sushkevich, Vitaly L. et al

From *Angewandte Chemie, International Edition*, 57(29), 8906-8910; 2018

#### Reaction Protocol

##### Procedure

1. Calcine CuMOR in a flow of oxygen (50 ml/min) at 673K and 1 bar for 1 h with heating rate of 5K/min for oxygen pre-treatment.
2. Activate, introduce a helium flow of 40 ml/min for 20 min to remove the traces of oxygen and water at 673K and cool the sample to 473K with the rate of 10K/min.

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### 76. Single Step



#### Overview

#### Steps/Stages

#### Notes

1.1 R:

C:Ni, C:CeO<sub>2</sub>, S:H<sub>2</sub>O, 450K, 4 Torr

Reactants: 1, Reagents: 1, Catalysts: 2,  
Solvents: 1, Steps: 1, Stages: 1, Most stages  
in any one step: 1

**References**

[Direct Conversion of Methane to Methanol on Ni-Ceria Surfaces: Metal-Support Interactions and Water-Enabled Catalytic Conversion by Site Blocking](#)

By Lustemberg, Pablo G. et al

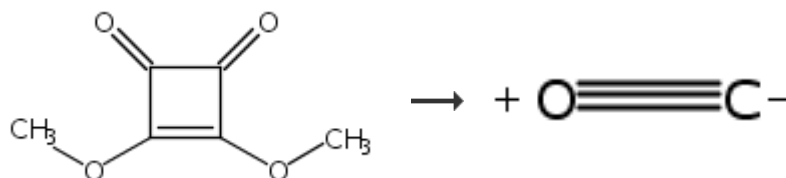
From Journal of the American Chemical Society, 140(24), 7681-7687; 2018

**Reaction Protocol****Procedure**

1. Transfer the sample in vacuo to the micro reactor at room temperature.
2. Introduce the hydrocarbon (1 Torr) to the micro reactor.

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**77. Single Step****Overview****Steps/Stages**1.1 R:Cu(OAc)<sub>2</sub>, R:PhC.tbd.CPh, R:K<sub>2</sub>CO<sub>3</sub>

R:

C:52462-29-0, C:Ph<sub>2</sub>P(CH<sub>2</sub>)<sub>3</sub>PPh<sub>2</sub>, S:HOcMe<sub>2</sub>Et, 8 h, 90°C**Notes**

reaction carried out under air, reactant also recovered as product, Reactants: 1, Reagents: 4, Catalysts: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Ru\(II\)-Catalyzed C-H Activation and Annulation Reaction via Carbon-Carbon Triple Bond Cleavage](#)

By Prakash, Rashmi et al

From Organic Letters, 20(8), 2297-2300; 2018

**Reaction Protocol****Procedure**

1. Stir a mixture of 2-phenyl-2,3-dihydrophthalazine-1,4-dione derivative (60 mg), alkyne (52 mg), [RuCl<sub>2</sub>(p-cymene)]<sub>2</sub> (5.0 mol%), K<sub>2</sub>CO<sub>3</sub> (0.25 mmol), Cu(OAc)<sub>2</sub>·H<sub>2</sub>O (0.25 mmol) and 1,3-bis(diphenylphosphino)propane (10.0 mol%) in tAmOH (4.0 mL) at 90 °C under open air for 8 hours.
2. Remove the solvent under vacuo.

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### 78. Single Step



[Overview](#)

#### Steps/Stages

1.1 R:



C:12271-42-0, C:Cu(NO<sub>3</sub>)<sub>2</sub>, C:Cu(OAc)<sub>2</sub>, 4 h, 550°C; 550°C →  
200°C

1.2 30 min, 200°C

#### Notes

fixed bed reactor used, catalyst prepared and used, Reactants: 1, Reagents: 1, Catalysts: 3, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

[Comparative Study of Diverse Copper Zeolites for the Conversion of Methane into Methanol](#)

By Park, Min Bum et al

From ChemCatChem, 9(19), 3705-3713; 2017

#### Reaction Protocol

##### Procedure

1. Conduct the reaction of methane-to-methanol under atmospheric pressure in a continuous-flow fixed-bed micro reactor containing about 0.5 gofa copper-loaded zeolite sieve fraction.
2. Activate each catalyst in a flow of pure oxygen (30 mL min<sup>-1</sup>) by heating to obtain temperature (200, 350, 450, or 550 °C) at aramping rate of 1 ° C min<sup>-1</sup>, keep at the obtain temperature for 4h.

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### 79. Single Step



[Overview](#)

#### Steps/Stages

#### Notes

1.1 R:CO<sub>2</sub>

R:

R:H<sub>2</sub>, C:Ni, C:La<sub>2</sub>O<sub>3</sub>, 720°C, 1 atm

Reactants: 1, Reagents: 3, Catalysts: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

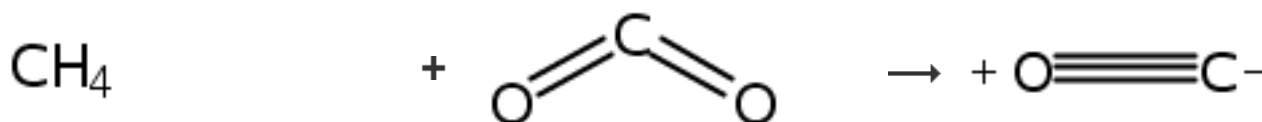
**References**

[Oxidative conversion of hydrocarbon feed to olefins, aromatic hydrocarbons, lower paraffins and syngas](#)

By Mamedov, Aghaddin

From PCT Int. Appl., 2017085626, 26 May 2017

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**80. Single Step**[Overview](#)**Steps/Stages**

1.1 R:

C:Ni, C:La<sub>2</sub>O<sub>3</sub>, 710°C**Notes**

H<sub>2</sub> obtained as product, Reactants: 2, Reagents: 1, Catalysts: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

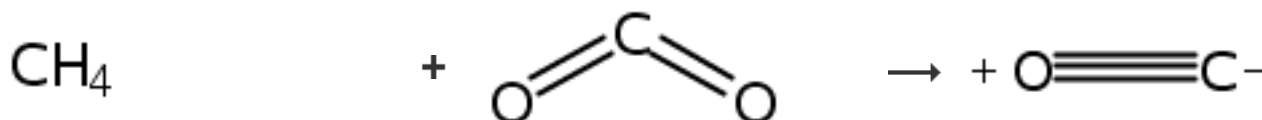
**References**

[Two-step process of CO<sub>2</sub> assisted oxidative conversion of methane to syngas and methane assisted conversion of syngas to olefins](#)

By Mamedov, Aghaddin

From PCT Int. Appl., 2017093859, 08 Jun 2017

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**81. Single Step**[Overview](#)**Steps/Stages****Notes**

1.1 R:Ce

R:

(reactive species), C:Ni, C:SiO<sub>2</sub>, 750°C

hydrogen also formed as a by-product, fixed-bed reactor used, nickel nanoparticles supported on silica catalyst prepared and used, solid-supported catalyst, Reactants: 2, Reagents: 2, Catalysts: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[In situ preparation of Ni nanoparticles in cerium-modified silica aerogels for coking- and sintering-resistant dry reforming of methane](#)

By Zhao, Xiaoyuan et al

From New Journal of Chemistry, 41(12), 4869-4878; 2017

**Reaction Protocol****Procedure**

1. Observe the performance of dry reforming of methane in a fixed-bed reactor with a quartz tube (8 mm internal diameter).
2. Load a small amount of catalyst (0.15 g, 40-60 mesh) was loaded into the quartz tube.

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**82. Single Step****Overview****Steps/Stages**1.1 R:H<sub>2</sub>

R:



rt → 430°C; 430°C → 600°C, 2.48 MPa

**Notes**

aerobic, Reactants: 1, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Enzymatic production of carbohydrates from dihydroxyacetone](#)

By Milan, Jay L. and Mannan, Ramasamy Mannar

From PCT Int. Appl., 2016201110, 15 Dec 2016

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**83. Single Step**



## Overview

### Steps/Stages

1.1 R:



C:Pt, 25°C

### Notes

supported on titanium dioxide nanobelt, Pt/TiNB-ac catalyst prepared and used, water vapor used, reaction carried out with various catalyst, conversion, 91%, water also formed as a by product, solid-supported catalyst, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Acid-treated TiO<sub>2</sub> nanobelt supported platinum nanoparticles for the catalytic oxidation of formaldehyde at ambient conditions](#)

By Cui, Weiyi et al

From Applied Surface Science, 411, 105-112; 2017

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### 84. Single Step



## Overview

### Steps/Stages

1.1 R:



rt → 200°C; 13 h, 200°C, 36 bar

1.2 -15°C

### Notes

autoclave used, high pressure in stage 1, Cu zeolite catalyst activated at 450 degree Celsius used in stage 1, purging with helium in stage 2, gas phase, Reactants: 1, Reagents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

### References

[Direct Conversion of Methane to Methanol under Mild Conditions over Cu-Zeolites and beyond](#)

By Tomkins, Patrick et al

From Accounts of Chemical Research, 50(2), 418-425; 2017

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### 85. Single Step



## Overview

### Steps/Stages

1.1 R:



C:Cu, 200°C, 6 bar

### Notes

optimized on catalyst, optimized on pressure, optimized on temperature, copper mordenite used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[A process for methane to methanol conversion at low temperature](#)

By Ranocchiari, Marco et al

From PCT Int. Appl., 2016177542, 10 Nov 2016

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### 86. Single Step



## Overview

### Steps/Stages

1.1 R:



C:Na<sub>2</sub>WO<sub>4</sub>, C:Mn, C:SiO<sub>2</sub>, 1073K

### Notes

catalyst prepared and used, Reactants: 1, Reagents: 1, Catalysts: 3, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Investigation of the surface reaction network of the oxidative coupling of methane over Na<sub>2</sub>WO<sub>4</sub>/Mn/SiO<sub>2</sub> catalyst by temperature programmed and dynamic experiments](#)

By Fleischer, Vinzenz et al

From Journal of Catalysis, 341, 91-103; 2016

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### 87. Single Step



## Overview

### Steps/Stages

### Notes

1.1 R:



C:Cu, 1 h, 450°C; 450°C → 200°C

1.2 8 h, 200°C

Cu/ZSM-5 Zeolite used as catalyst, catalyst prepared and used, selective oxidation, other products also detected, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

### References

[Effect of Location and Distribution of Al Sites in ZSM-5 on the Formation of Cu-Oxo Clusters Active for Direct Conversion of Methane to Methanol](#)

By Markovits, Monica A. C. et al

From Topics in Catalysis, 59(17-18), 1554-1563; 2016

### Reaction Protocol

#### Procedure

1. Activate the 0.1 g of Cu/ZSM-5 (250-400 lm) by calcination in pure O<sub>2</sub> flow (16 ml/min) at 450 °C for 1 hour.
2. Cool the activated sample to 200 °C in O<sub>2</sub> and flush in He.

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### 88. Single Step



### Overview

#### Steps/Stages

1.1 R:



C:Cu(OAc)<sub>2</sub> exchange products with mordenite zeolite, C:CuCl exchange products with mordenite zeolite, 30 min, 200°C

### Notes

copper mordenite catalyst prepared and used, recyclable catalyst, aerobic, optimization study, optimized on catalyst, alternative reaction conditions shown, Reactants: 1, Reagents: 1, Catalysts: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Methane to methanol over copper mordenite: yield improvement through multiple cycles and different synthesis techniques](#)

By Bozbag, Selmi E. et al

From Catalysis Science & Technology, 6(13), 5011-5022; 2016

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### 89. Single Step





## Overview

### Steps/Stages

1.1 R:



C:Ni, 970-1170K

### Notes

reactant and air preheated at 600k before use, syngas generator used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Systems and methods for manufacture of methanol from natural gas and flare gas feedstock](#)

By Zubrin, Robert M. et al

From U.S. Pat. Appl. Publ., 20160159714, 09 Jun 2016

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### 90. Single Step



## Overview

### Steps/Stages

1.1 R:



1-24 h, rt → 260°C, 2-12 atm

### Notes

high pressure, gas phase, high pressure reactor used, ligands grafted with SBA and transition metals used as catalyst, catalyst prepared and used, Reactants: 1, Reagents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Silica matrix-supported low-temperature manufacture of methanol by direct oxidation of methane](#)

By Elgammal, Ramez

From PCT Int. Appl., 2016043736, 24 Mar 2016

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### 91. Single Step



[Overview](#)**Steps/Stages**

1.1 R:



C:Cu, 323-473K

**Notes**

solid-supported catalyst, zeolite support used, other reagent (N<sub>2</sub>O) may also be used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Theoretical Insights into the Selective Oxidation of Methane to Methanol in Copper-Exchanged Mordenite](#)

By Zhao, Zhi-Jian et al

From ACS Catalysis, 6(6), 3760-3766; 2016

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**92. Single Step**[Overview](#)**Steps/Stages**1.1 C:CuCl<sub>2</sub>, C:Cu, S:D<sub>2</sub>O, 10 min, rt, pH 7

1.2 R:



1 h, rt

1.3 1 h, rt

**Notes**

in-situ generated catalyst in stage 1, Reactants: 1, Reagents: 1, Catalysts: 2, Solvents: 1, Steps: 1, Stages: 3, Most stages in any one step: 3

**References**

[Tetrapeptide copper catalysts capable of oxidizing hydrocarbons at room temperature](#)

By Singh, Gurdial and Nicholas-Lewis, Latisha Candice

From U.S. Pat. Appl. Publ., 20160060292, 03 Mar 2016

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**93. Single Step**[Overview](#)**Steps/Stages****Notes**

1.1 R:



C:Cu

solid-supported catalyst, zeolite support used (ZSM-5), Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Stability and reactivity of copper oxo-clusters in ZSM-5 zeolite for selective methane oxidation to methanol](#)

By Li, Guanna et al

From Journal of Catalysis, 338, 305-312; 2016

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**94. Single Step**[Overview](#)**Steps/Stages**

1.1 R:CO

R:

**Notes**

Reactants: 1, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Method for producing high-efficiency methanol capable of reducing emission of carbon dioxide](#)

By Jun, Ki Won et al

From PCT Int. Appl., 2016021836, 11 Feb 2016

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**95. Single Step**[Overview](#)**Steps/Stages****Notes**

1.1 R:



C:Cu, 1 h, 450°C; 450°C → 200°C; 4 h, 200°C; 200°C → 135°C

solid-supported catalyst, catalyst prepared and used, mordenite-type zeolite support used, recyclable catalyst used, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Single-site trinuclear copper oxygen clusters in mordenite for selective conversion of methane to methanol](#)

By Grundner, Sebastian et al

From Nature Communications, 6, 7546pp.; 2015

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**96. Single Step**[Overview](#)**Steps/Stages**1.1 R:SO<sub>2</sub>

R:

C:CuO, C:NiO, C:CeO<sub>2</sub>, C:ZrO<sub>2</sub>, C:Y<sub>2</sub>O<sub>3</sub>, C:Pt, 800°C**Notes**

solid-supported catalyst, optimization study, optimized on catalyst, copper oxide and nickel oxide supported on yttrium oxide and zirconia used, Reactants: 1, Reagents: 2, Catalysts: 6, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Effect of the composition and structural and size characteristics of composites based on stabilized zirconia and transition metal \(Cu, Co, Ni\) oxides on their catalytic properties in methane oxidation reactions](#)

By Orlyk, S. N. and Shashkova, T. K.

From Kinetics and Catalysis, 55(5), 599-610; 2014

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**97. Single Step**[Overview](#)**Steps/Stages****Notes**

1.1 R:



C:485324-38-7 oxygen-deficient, 80 h, 90°C

>98% conversion, alumina supported nickel oxide-based catalyst used, solid-supported catalyst, Reactants: 1, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Effect of the B-Site Composition on the Oxygen Permeability and the CO<sub>2</sub> Stability of Pr<sub>0.6</sub>Sr<sub>0.4</sub>CoxFe<sub>1-x</sub>O<sub>3-δ</sub> \(0.0 ≤ x ≤ 1.0\) Membranes](#)

By Partovi, Kaveh et al

From Chemistry of Materials, 27(8), 2911-2919; 2015

**Reaction Protocol****Procedure**

1. Select in an attempt to assess the applicability of our PSCF membranes for the POM reaction, the membrane with a Co content of  $x = 0.2$  because of its relatively good performance in the previously discussed oxygen permeation operations with pure CO<sub>2</sub> as the sweep gas.
2. Increase the conversion rate of methane from 90% to >98%.

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**98. Single Step****Overview****Steps/Stages**1.1 R:F<sub>3</sub>CCO<sub>2</sub>H

R:

R:CO, C:CuCl<sub>2</sub>, C:Pd, S:H<sub>2</sub>O, 20 h, 80-85°C**Notes**

Reactants: 1, Reagents: 3, Catalysts: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

**References**

[Copper\(II\) chloride](#)

By Cosford, Nicholas D. P. et al

From e-EROS Encyclopedia of Reagents for Organic Synthesis, , 1-8; 2015

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**99. Single Step**



## Overview

### Steps/Stages

1.1 R:HCl, R:H<sub>2</sub>

R:



C:Cu, C:ZnO, C:Pd, C:Al<sub>2</sub>O<sub>3</sub>, rt

### Notes

Reactants: 1, Reagents: 3, Catalysts: 4, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Method for preparing methanol with tail gas generated in preparation process of veterinary medicine pre-mixing agent](#)

By Zheng, Xiaogang et al

From Faming Zhuanli Shenqing, 105175226, 23 Dec 2015

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### 100. Single Step



## Overview

### Steps/Stages

1.1 R:



C:Ni, C:CeO<sub>2</sub>, C:64417-98-7, C:7699-43-6, 800°C

### Notes

fixed bed tubular reactor used, Ni-doped (CeO<sub>2</sub>)-YSZ used as catalyst, catalyst prepared and used, aerobic, selectivity = 100%, Reactants: 1, Reagents: 1, Catalysts: 4, Steps: 1, Stages: 1, Most stages in any one step: 1

### References

[Ni-doped \(CeO<sub>2</sub>-δ\)-YSZ mesoarchitected with nanocrystalline framework: The effect of thermal treatment on structure, surface chemistry and catalytic properties in the partial oxidation of methane \(CPOM\)](#)

By Somacescu, Simona et al

From Journal of Nanoparticle Research, 17(11), 1-16; 2015

## Experimental Procedure

Catalytic studies In our study, the conversion profile recorded on NCYZTR800 for the catalytic partial oxidation of methane (see Fig. 8a) showed that this material is active above 400 °C with methane completely converted at 800 °C, with a selectivity of almost 100 % in CO. Blank tests performed in the presence of quartz wool and using the same reaction parameters as during the catalyst screening showed no detectable occurrence of homogeneous reactions. Figure 8a presents the effect of temperature on the catalytic activity. The methane conversion values were taken after 30 min of reaction at each temperature. Products of methane oxidative coupling (C<sub>2</sub> and higher hydrocarbons) have not been observed on the entire temperature range. Oxygen is totally consumed starting with 500 °C; therefore, the conversion is not given in the results section. At the initial reaction temperature of 400 °C, conversion of CH<sub>4</sub> was only 10 %, and the main reaction products were CO<sub>2</sub> and H<sub>2</sub>O. As the temperature was increased stepwise to 700 °C, the CH<sub>4</sub> conversion increased to 73 %, but total oxidation to CO<sub>2</sub> and H<sub>2</sub>O remained the dominant reaction. A further increase in reaction temperature to 750 °C, however, resulted in a sudden change in selectivity. The selectivity of CO increases with temperature, in detriment of CO<sub>2</sub> formation (Fig. 8) as thermodynamically expected (Miao et al. 1997).

#### Reaction Protocol

##### Procedure

1. Record the conversion profile on NCYZTR800 for the catalytic partial oxidation of methane showed that this material is active above 400 °C with methane completely converted at 800 °C, with a selectivity of almost 100 % in CO.
2. Perform blank tests in the presence of quartz wool.

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