

**Caution**

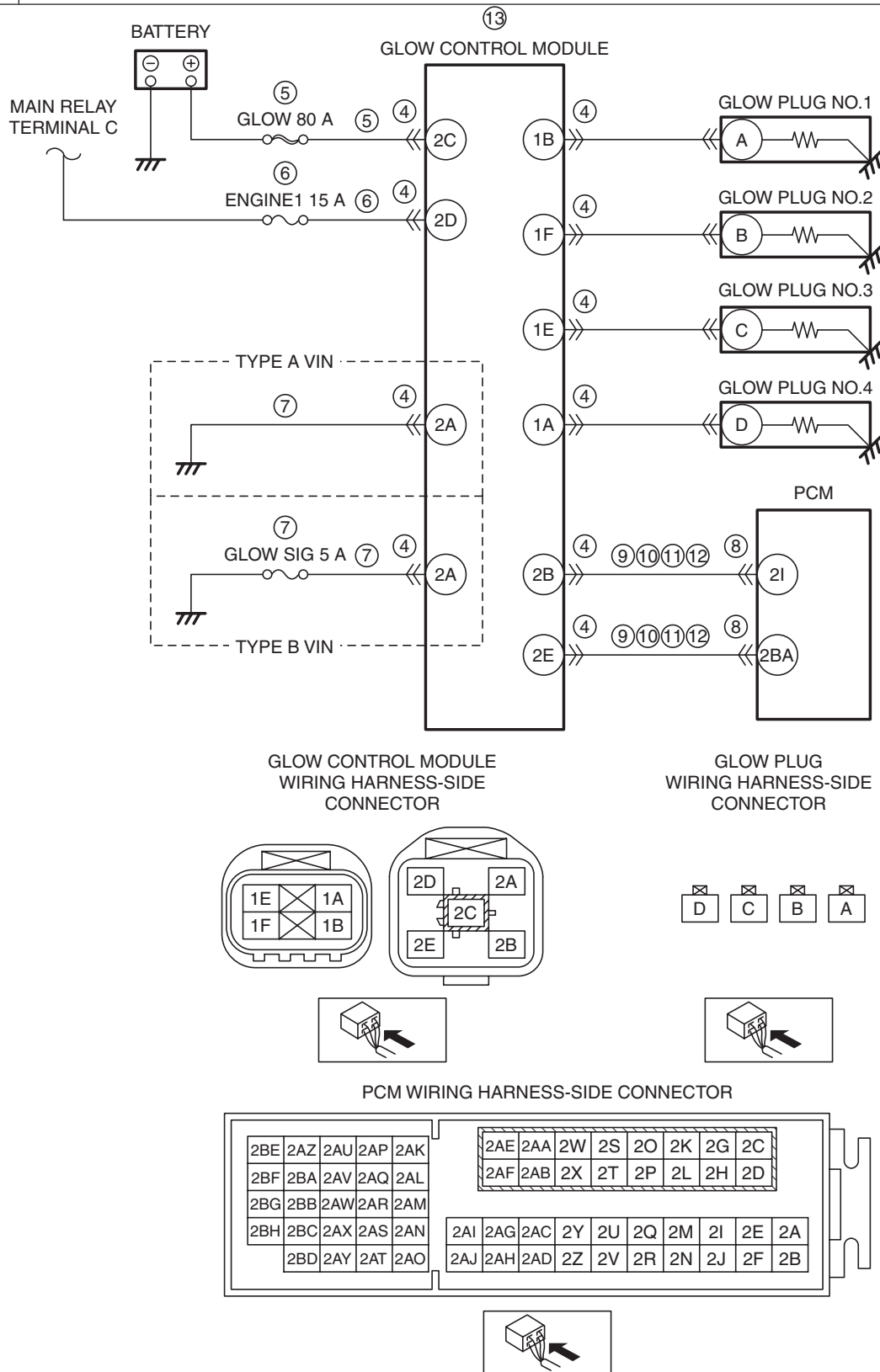
- Vehicle specifications differ depending on the vehicle identification number (VIN).

- Type A VIN:  
 JM0 KE\*\*\*\*\* 100001—  
 JM6 KE\*\*\*\*\* 100001—  
 JM8 KE\*\*\*\*\* 100001—  
 JMZ KE\*\*\*\*\* 100001—
- Type B VIN:  
 JM0 KE\*\*\*\*\* 200001—  
 JM6 KE\*\*\*\*\* 200001—  
 JM8 KE\*\*\*\*\* 200001—  
 JMZ KE\*\*\*\*\* 200001—

<b>DTC P0683:00</b>	<b>Glow control module control circuit problem</b>
<b>DETECTION CONDITION</b>	<ul style="list-style-type: none"> <li>• If the following conditions are met, the PCM determines that there is the glow control module control circuit problem.               <ul style="list-style-type: none"> <li>— The voltage of the glow control module control signal remains low for <b>5 s. (approx. 0 V)</b></li> <li>— The voltage of the glow control module control signal remains high for <b>5 s. (approx. 5 V)</b></li> </ul> </li> <li><b>MONITORING CONDITIONS</b> <ul style="list-style-type: none"> <li>— Battery voltage: <b>8—20 V</b></li> <li>— Detects that the output duty value of the glow plug is <b>10 to 90 % for 1 s or more.</b></li> </ul> </li> <li><b>Diagnostic support note</b> <ul style="list-style-type: none"> <li>• This is a continuous monitor (CCM).</li> <li>• The check engine light illuminates if the PCM detects the above malfunction condition during the first drive cycle.</li> <li>• FREEZE FRAME DATA (Mode 2)/Snapshot data is available.</li> <li>• DTC is stored in the PCM memory.</li> </ul> </li> </ul>
<b>FAIL-SAFE FUNCTION</b>	<ul style="list-style-type: none"> <li>• Inhibits engine-stop by operating the i-stop function.</li> </ul>
<b>POSSIBLE CAUSE</b>	<ul style="list-style-type: none"> <li>• Glow control module connector or terminals malfunction</li> <li>• Short to ground or open circuit in glow control module power supply circuit               <ul style="list-style-type: none"> <li>— Short to ground in wiring harness between GLOW 80 A fuse and glow control module terminal 2C</li> <li>— GLOW 80 A fuse malfunction</li> <li>— Open circuit in wiring harness between battery positive terminal and glow control module terminal 2C</li> </ul> </li> <li>• Short to ground or open circuit in glow control module power supply circuit               <ul style="list-style-type: none"> <li>— Short to ground in wiring harness between ENGINE1 15 A and glow control module terminal 2D</li> <li>— ENGINE1 15 A fuse malfunction</li> <li>— Open circuit in wiring harness between main relay terminal C and glow control module terminal 2D</li> </ul> </li> <li>• Open circuit in wiring harness between glow control module terminal 2A and body ground               <ul style="list-style-type: none"> <li>— GLOW SIG 5 A fuse malfunction (Type B VIN)</li> </ul> </li> <li>• PCM connector or terminals malfunction</li> <li>• Short to ground in wiring harness between the following terminals:               <ul style="list-style-type: none"> <li>— Glow control module terminal 2B—PCM terminal 2I</li> <li>— Glow control module terminal 2E—PCM terminal 2BA</li> </ul> </li> <li>• Short to power supply in wiring harness between the following terminals:               <ul style="list-style-type: none"> <li>— Glow control module terminal 2B—PCM terminal 2I</li> <li>— Glow control module terminal 2E—PCM terminal 2BA</li> </ul> </li> <li>• Glow control module circuits are shorted to each other</li> <li>• Open circuit in wiring harness between the following terminals:               <ul style="list-style-type: none"> <li>— Glow control module terminal 2B—PCM terminal 2I</li> <li>— Glow control module terminal 2E—PCM terminal 2BA</li> </ul> </li> <li>• Glow control module temperature is too high (<b>more than 125 °C {257 °F}</b>)</li> <li>• Glow control module malfunction</li> <li>• PCM malfunction</li> </ul>

**DTC  
P0683:00**

**Glow control module control circuit problem**



**Diagnostic Procedure**

STEP	INSPECTION		ACTION
1	<b>VERIFY FREEZE FRAME DATA (MODE 2)/ SNAPSHOT DATA HAS BEEN RECORDED</b> • Has the FREEZE FRAME DATA (Mode 2)/ snapshot data been recorded?	Yes	Go to the next step.
		No	Record the FREEZE FRAME DATA (Mode 2)/snapshot data on the repair order, then go to the next step.

STEP	INSPECTION		ACTION
2	<b>VERIFY RELATED SERVICE INFORMATION AVAILABILITY</b> <ul style="list-style-type: none"> <li>• Verify related Service Information availability.</li> <li>• Is any related Service Information available?</li> </ul>	Yes	Perform repair or diagnosis according to the available Service Information. • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
3	<b>VERIFY RELATED PENDING CODE AND/OR DTC</b> <ul style="list-style-type: none"> <li>• Switch the ignition off, then ON (engine off).</li> <li>• Perform the Pending Trouble Code Access Procedure and DTC Reading Procedure. (See ON-BOARD DIAGNOSTIC TEST [SKYACTIV-D 2.2].)</li> <li>• Are any other PENDING CODEs and/or DTCs present?</li> </ul>	Yes	Go to the applicable PENDING CODE or DTC inspection. (See DTC TABLE [SKYACTIV-D 2.2].)
		No	Go to the next step.
4	<b>INSPECT GLOW CONTROL MODULE CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>• Switch the ignition off.</li> <li>• Disconnect the glow control module connector.</li> <li>• Inspect for poor connection (such as damaged/pulled-out pins, corrosion).</li> <li>• Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 14.
		No	Go to the next step.
5	<b>INSPECT GLOW CONTROL MODULE POWER SUPPLY CIRCUIT FOR SHORT TO GROUND OR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the glow control module connector is disconnected.</li> <li>• Measure the voltage at the glow control module terminal 2C (wiring harness-side).</li> <li>• Is the voltage <b>B+</b>?</li> </ul>	Yes	Go to the next step.
		No	Inspect the GLOW 80 A fuse. <ul style="list-style-type: none"> <li>• If the fuse is blown:               <ul style="list-style-type: none"> <li>— Repair or replace the wiring harness for a possible short to ground.</li> <li>— Replace the fuse.</li> </ul> </li> <li>• If the fuse is deteriorated:               <ul style="list-style-type: none"> <li>— Replace the fuse.</li> </ul> </li> <li>• If the fuse is normal:               <ul style="list-style-type: none"> <li>— Repair or replace the wiring harness for a possible open circuit.</li> </ul> </li> </ul> Go to Step 14.
6	<b>INSPECT GLOW CONTROL MODULE POWER SUPPLY CIRCUIT FOR SHORT TO GROUND OR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the glow control module connector is disconnected.</li> <li>• Switch the ignition ON (engine off).</li> <li>• Measure the voltage at the glow control module terminal 2D (wiring harness-side).</li> <li>• Is the voltage <b>B+</b>?</li> </ul>	Yes	Go to the next step.
		No	Inspect the ENGINE1 15 A fuse. <ul style="list-style-type: none"> <li>• If the fuse is blown:               <ul style="list-style-type: none"> <li>— Repair or replace the wiring harness for a possible short to ground.</li> <li>— Replace the fuse.</li> </ul> </li> <li>• If the fuse is deteriorated:               <ul style="list-style-type: none"> <li>— Replace the fuse.</li> </ul> </li> <li>• If the fuse is normal:               <ul style="list-style-type: none"> <li>— Repair or replace the wiring harness for a possible open circuit.</li> </ul> </li> </ul> Go to Step 14.
7	<b>INSPECT GLOW CONTROL MODULE GROUND CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the glow control module connector is disconnected.</li> <li>• Switch the ignition off.</li> <li>• Inspect for continuity between glow control module terminal 2A (wiring harness-side) and body ground.</li> <li>• Is there continuity?</li> </ul>	Yes	Go to the next step.
		No	Type A VIN: <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness for a possible open circuit, then go to Step 14.</li> </ul> Type B VIN: <ul style="list-style-type: none"> <li>• Inspect the GLOW SIG 5 A fuse.               <ul style="list-style-type: none"> <li>— If the fuse is burnt out or deteriorated:                   <ul style="list-style-type: none"> <li>• Replace the fuse.</li> </ul> </li> <li>— If the fuse is normal:                   <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness for a possible open circuit.</li> </ul> </li> </ul> </li> <li>• Go to Step 14.</li> </ul>
8	<b>INSPECT PCM CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>• Disconnect the PCM connector.</li> <li>• Inspect for poor connection (such as damaged/pulled-out pins, corrosion).</li> <li>• Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 14.
		No	Go to the next step.

STEP	INSPECTION		ACTION
9	<b>INSPECT GLOW CONTROL MODULE CIRCUIT FOR SHORT TO GROUND</b> <ul style="list-style-type: none"> <li>• Verify that the glow control module and PCM connectors are disconnected.</li> <li>• Inspect for continuity between the following terminals (wiring harness-side) and body ground: <ul style="list-style-type: none"> <li>— Glow control module terminal 2B</li> <li>— Glow control module terminal 2E</li> </ul> </li> <li>• Is there continuity?</li> </ul>	Yes	Repair or replace the wiring harness for a possible short to ground, then go to Step 14.
		No	Go to the next step.
10	<b>INSPECT GLOW CONTROL MODULE CIRCUIT FOR SHORT TO POWER SUPPLY</b> <ul style="list-style-type: none"> <li>• Verify that the glow control module and PCM connectors are disconnected.</li> <li>• Switch the ignition ON (engine off).</li> <li>• Measure the voltage at the following terminals (wiring harness-side): <ul style="list-style-type: none"> <li>— Glow control module terminal 2B</li> <li>— Glow control module terminal 2E</li> </ul> </li> <li>• Is the voltage 0 V?</li> </ul>	Yes	Go to the next step.
		No	Repair or replace the wiring harness for a possible short to power supply, then go to Step 14.
11	<b>INSPECT GLOW CONTROL MODULE CIRCUITS FOR SHORT TO EACH OTHER</b> <ul style="list-style-type: none"> <li>• Verify that the glow control module and PCM connectors are disconnected.</li> <li>• Switch the ignition off.</li> <li>• Inspect for continuity between glow control module terminals 2B and 2E (wiring harness-side).</li> <li>• Is there continuity?</li> </ul>	Yes	Repair or replace the wiring harness for a possible short to each other, then go to Step 14.
		No	Go to the next step.
12	<b>INSPECT GLOW CONTROL MODULE CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the glow control module and PCM connectors are disconnected.</li> <li>• Inspect for continuity between the following terminals (wiring harness-side): <ul style="list-style-type: none"> <li>— Glow control module terminal 2B—PCM terminal 2I</li> <li>— Glow control module terminal 2E—PCM terminal 2BA</li> </ul> </li> <li>• Is there continuity?</li> </ul>	Yes	Go to the next step.
		No	Repair or replace the wiring harness for a possible open circuit, then go to Step 14.
13	<b>INSPECT GLOW CONTROL MODULE</b> <ul style="list-style-type: none"> <li>• Inspect the glow control module. (See GLOW PLUG CONTROL MODULE INSPECTION [SKYACTIV-D 2.2].)</li> <li>• Is there any malfunction?</li> </ul>	Yes	Replace the glow control module, then go to the next step. (See GLOW PLUG CONTROL MODULE REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
		No	Go to the next step.
14	<b>VERIFY DTC TROUBLESHOOTING COMPLETED</b> <ul style="list-style-type: none"> <li>• Always reconnect all disconnected connectors.</li> <li>• Clear the DTC from the PCM memory using the M-MDS. (See AFTER REPAIR PROCEDURE [SKYACTIV-D 2.2].)</li> <li>• Perform the DTC Reading Procedure. (See ON-BOARD DIAGNOSTIC TEST [SKYACTIV-D 2.2].)</li> <li>• Is the same DTC present?</li> </ul>	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-D 2.2].) Go to the next step.
		No	Go to the next step.
15	<b>VERIFY AFTER REPAIR PROCEDURE</b> <ul style="list-style-type: none"> <li>• Perform the “AFTER REPAIR PROCEDURE”. (See AFTER REPAIR PROCEDURE [SKYACTIV-D 2.2].)</li> <li>• Are any DTCs present?</li> </ul>	Yes	Go to the applicable DTC inspection. (See DTC TABLE [SKYACTIV-D 2.2].)
		No	DTC troubleshooting completed.