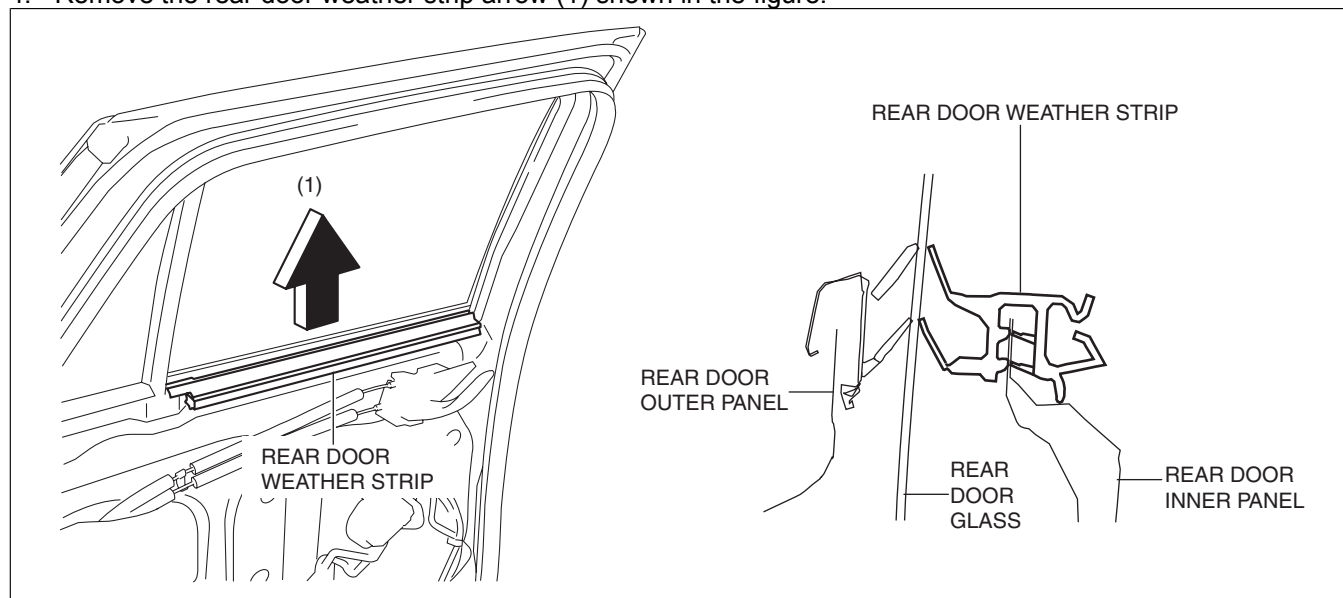


REAR DOOR QUARTER GLASS REMOVAL/INSTALLATION

id091200005600

1. Fully lower the rear door glass.
2. Disconnect the negative battery cable. (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5 (WITHOUT i-stop)].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-D 2.2].)
3. Remove the rear door trim. (See REAR DOOR TRIM REMOVAL/INSTALLATION.)
4. Remove the rear door weather strip arrow (1) shown in the figure.

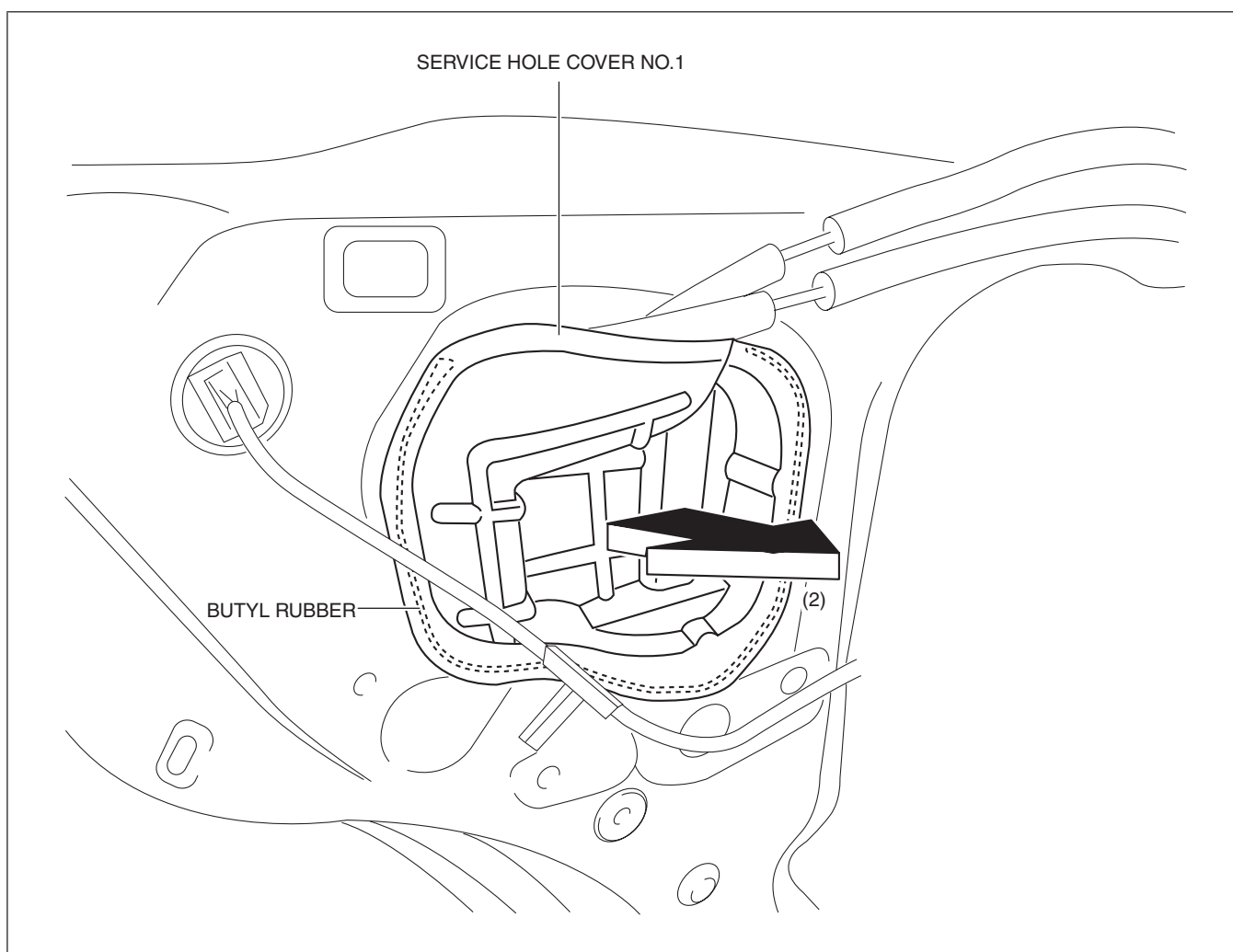


ac5uuw00001825

5. Remove the service hole cover No.1 arrow (2) shown in the figure.

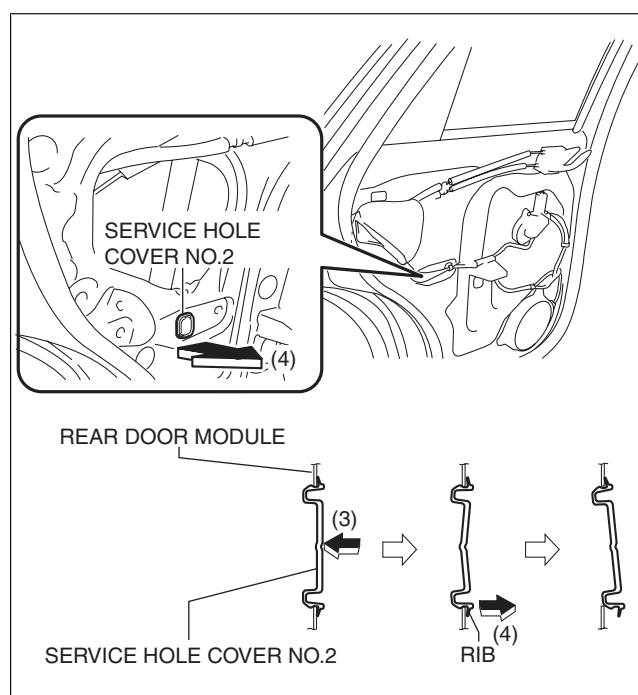
Caution

- When removing service hole cover No.1, remove it while gradually stripping the butyl rubber. Otherwise service hole cover No.1 may be deformed.



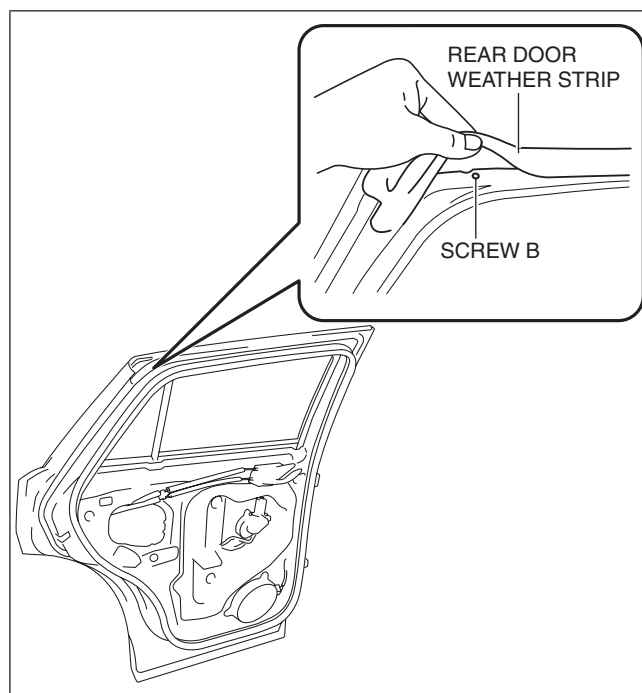
ac5uuw00001973

6. Remove the service hole cover No.2 arrow in the order of (3), (4) shown in the figure.



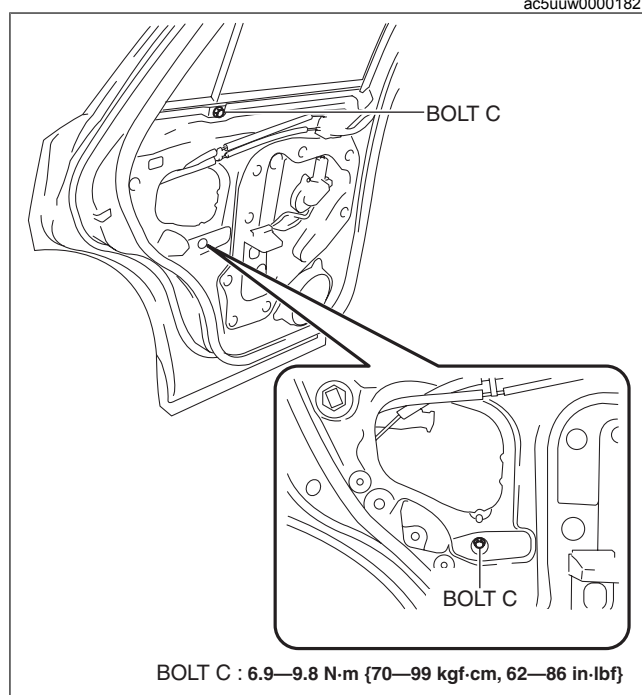
ac5wzw00002724

7. Partially peel back rear door weather strip.
8. Remove screw B.



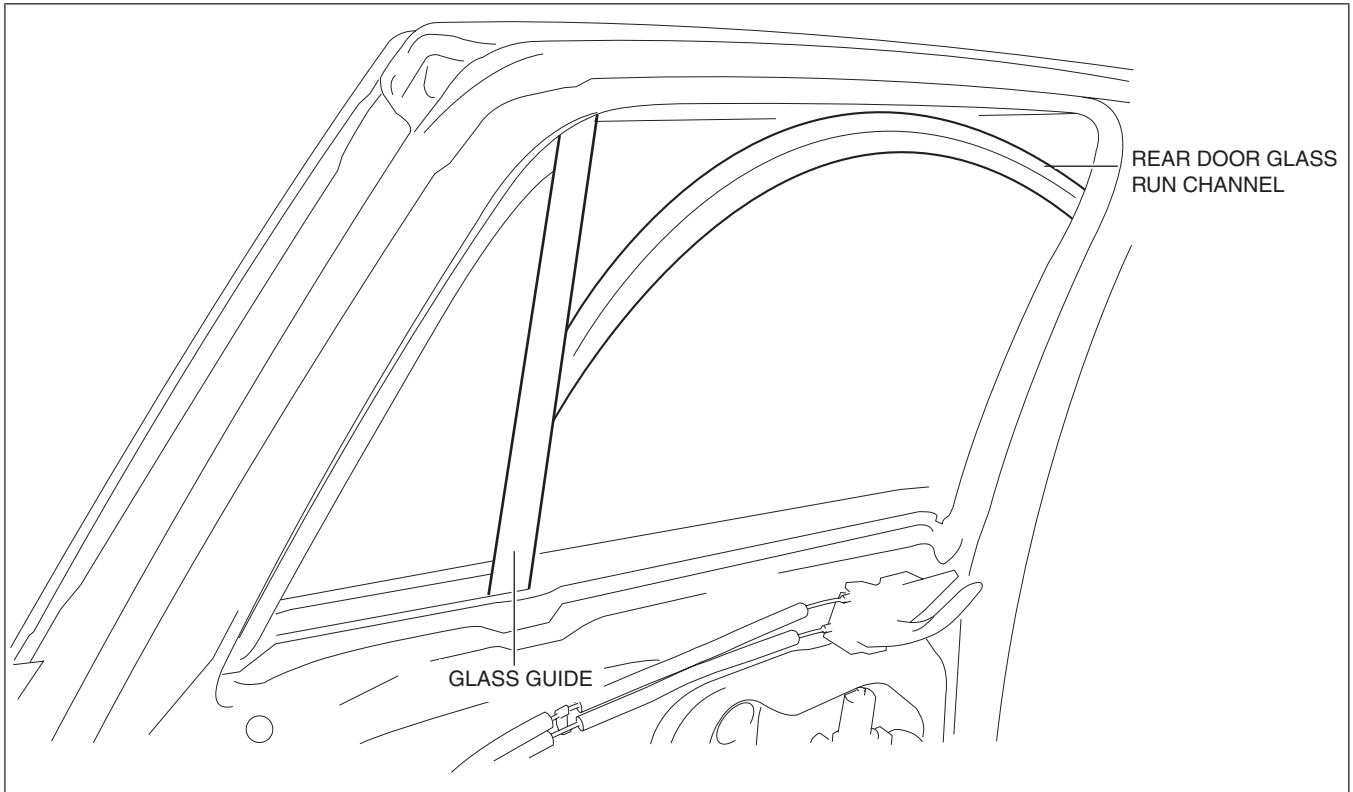
ac5uuw00001827

9. Remove bolts C.



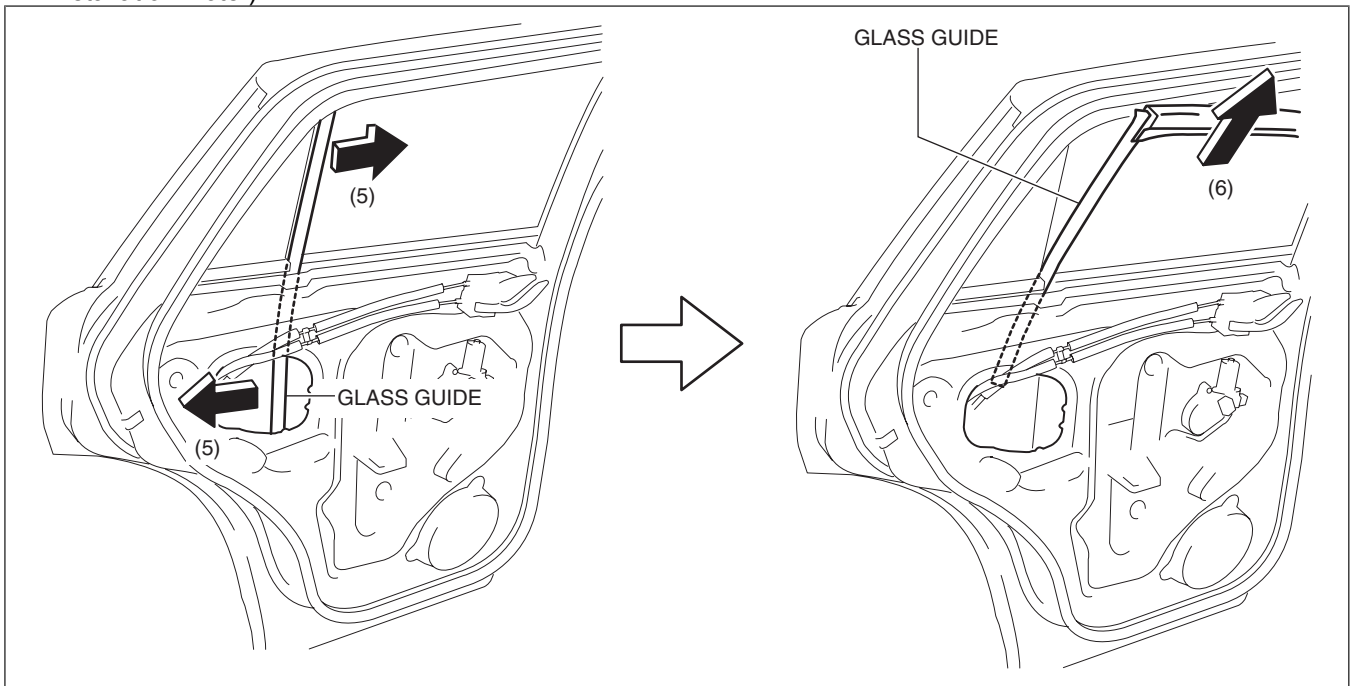
ac5uuw00001974

10. Partially peel back the rear door glass run channel.



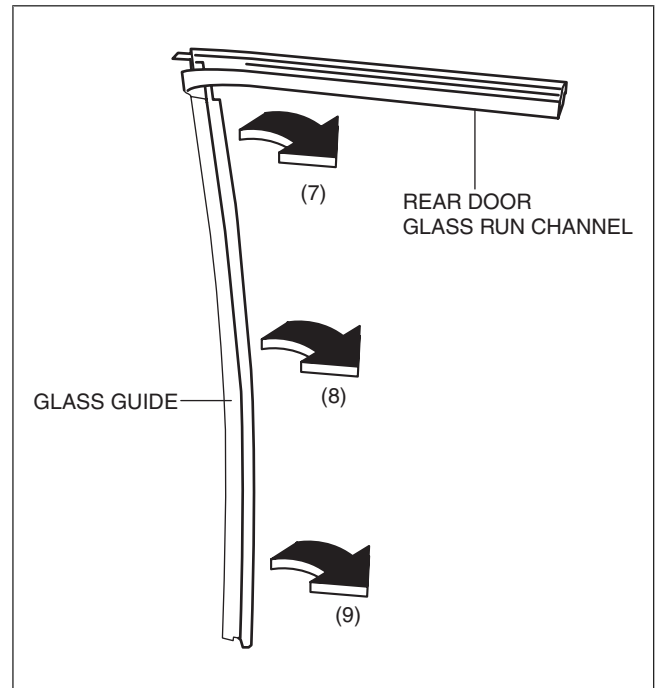
ac5wzw00002985

11. Pull the glass guide in the direction of the arrow (5) shown in the figure, then remove the glass guide direction of the arrow (6) shown in the figure. (See Rear Door Glass Run Channel Installation Note.) (See Glass Guide Installation Note.)



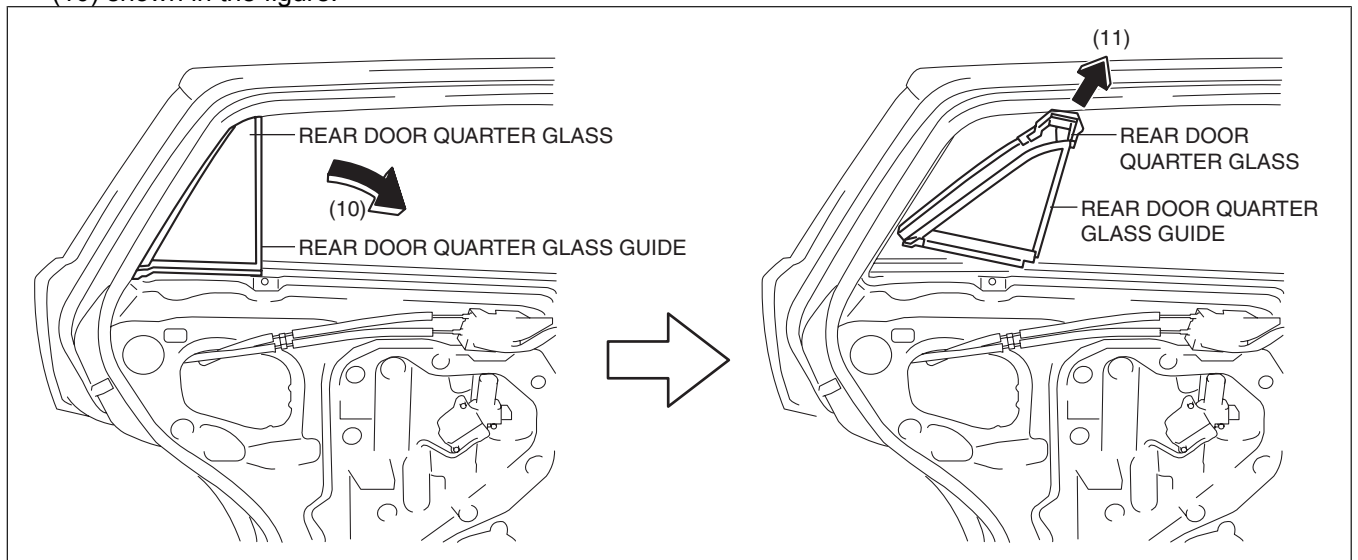
ac5wzw00002986

12. Pull the rear door glass run channel in the direction of the arrow in the order of (7),(8),(9) then remove the rear door glass run channel.



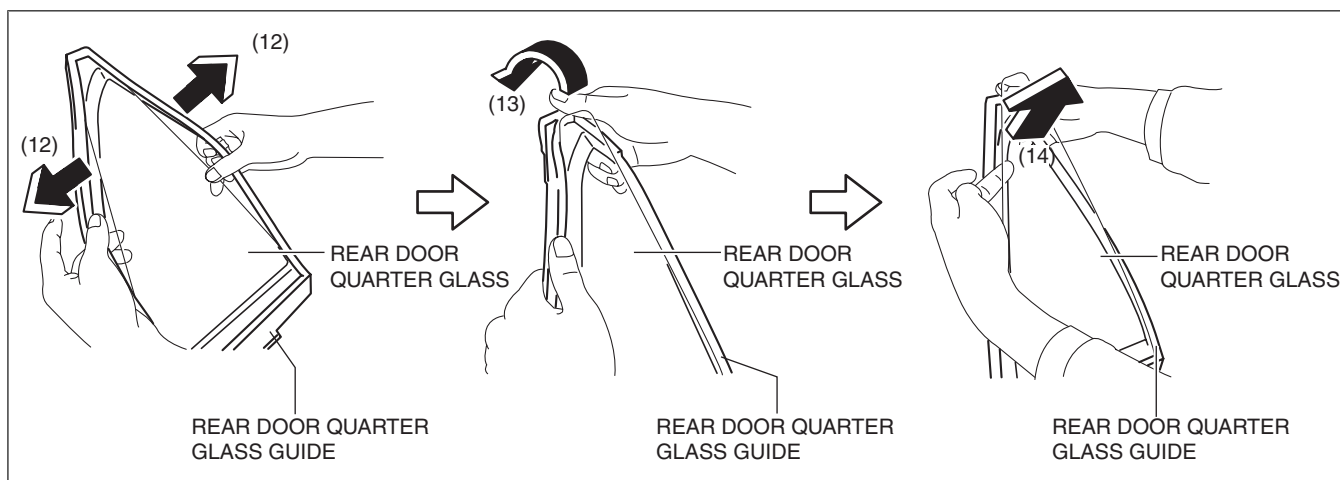
ac5uuw00001830

13. Slide the rear door quarter glass and rear door quarter glass guide as a single unit in the direction of the arrow (10) shown in the figure.



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14. Remove the rear door quarter glass and rear door quarter glass guide as a single unit in the direction of the arrow (11) shown in the figure.
15. Pull the rear door quarter glass guide in the direction of the arrow in the order of (12), (13), (14) and remove the rear door quarter glass.

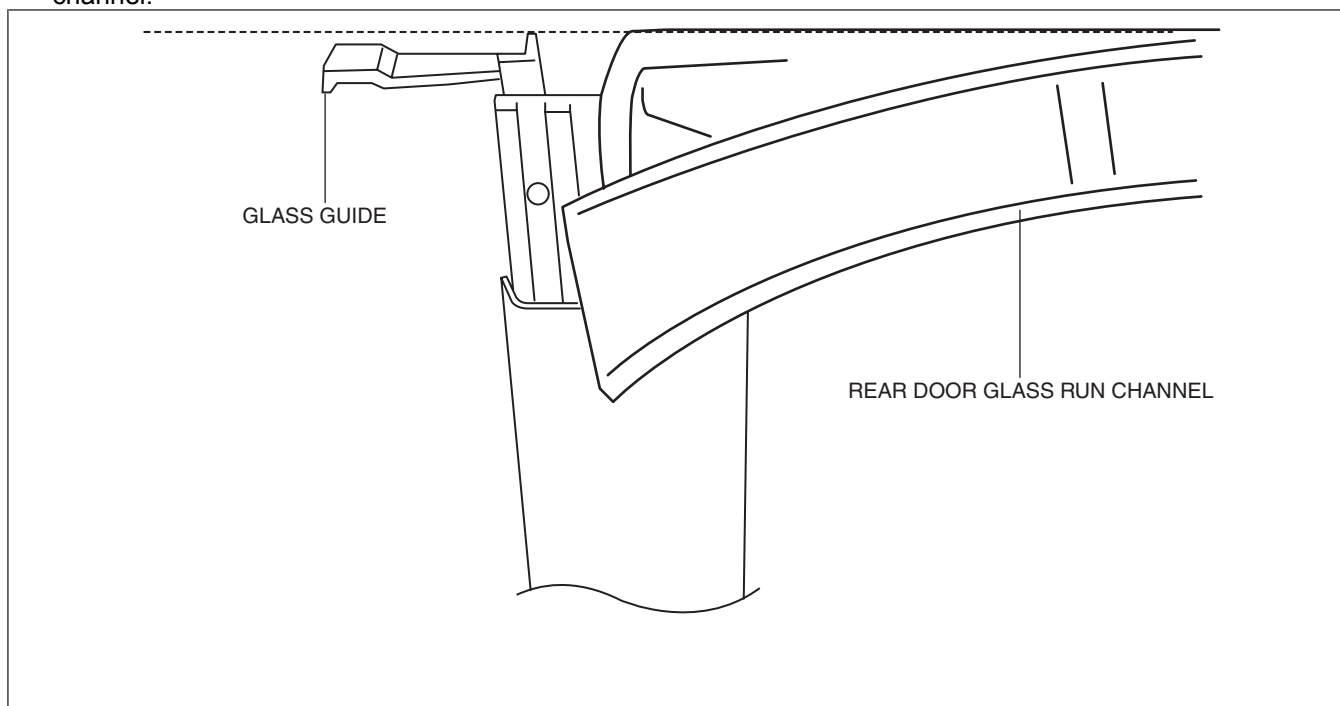


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16. Install in the reverse order of removal.

Rear Door Glass Run Channel Installation Note

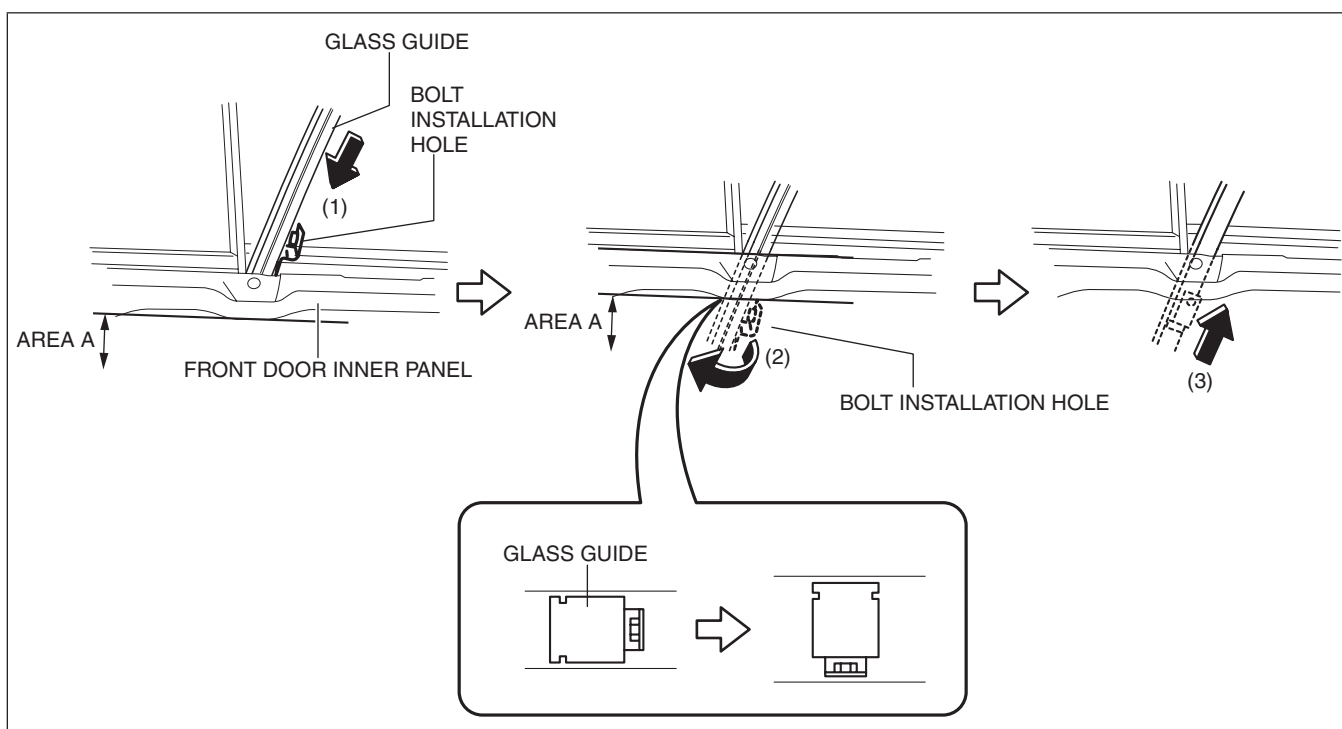
- Install the rear door glass run channel so that the glass guide is aligned with the top of the rear door glass run channel.



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Glass Guide Installation Note

1. Set the glass guide in the direction shown in the figure, and insert the bolt installation hole in the direction of arrow (1) until it reaches area A.



2. When the bolt installation hole of the glass guide reaches area A, rotate the glass guide in the direction of arrow (2) shown in the figure.
3. Move the glass guide in the direction of arrow (3) shown in the figure to adjust the position of the front door inner panel and the bolt installation holes of the glass guide.
4. Move the glass guide in the direction of arrow (4) shown in the figure and while aligning it to the screw installation hole in the rear door inner panel, set it to the rear door quarter glass and the rear door glass.

