


COWL UPPER PLATE INSTALLATION [PANEL REPLACEMENT]

id098008957200

Symbol Mark

SYMBOL MARK	MEANING
	PLUG WELDING (ARC WELDING)

ac5wzb00000214

Installation Procedure

1. When installing new parts, measure and adjust the body as necessary to conform with standard dimensions.
2. Drill holes for the plug welding before installing the new parts.
3. After temporarily installing new parts, make sure the related parts fit properly.
4. Plug weld the 9 locations indicated by (A) shown in the figure.
5. Plug weld the 2 locations indicated by (B) from the front wheel housing side shown in the figure.
6. Plug weld the 2 locations indicated by (C) from the inside shown in the figure, then install the cowl upper plate.

