

BUMPER BRACKET INSTALLATION [PANEL REPLACEMENT]

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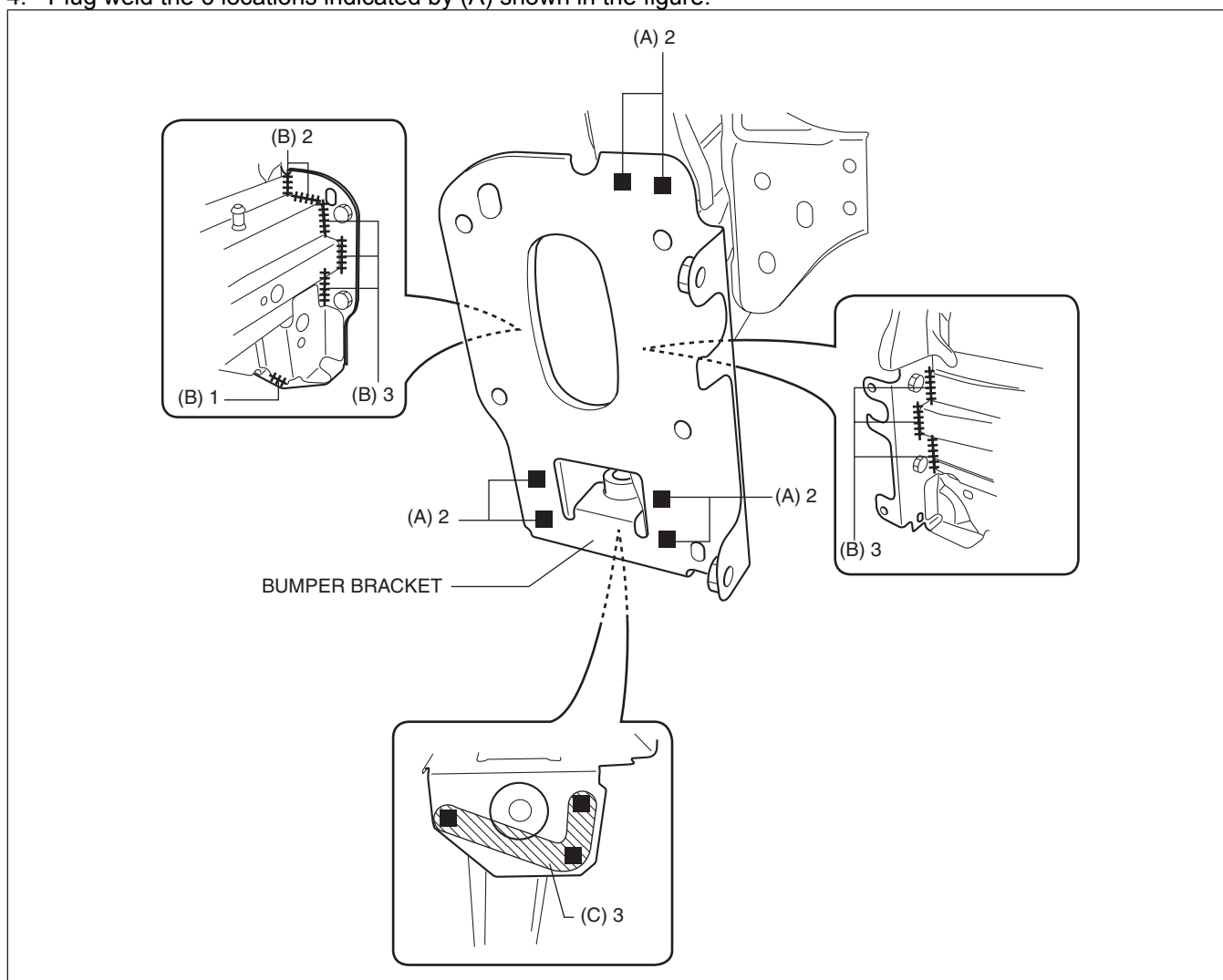
Symbol Mark

SYMBOL MARK	MEANING
■	PLUG WELDING (ARC WELDING)
	CONTINUOUS ARC WELDING (CUT-AND-JOIN LOCATION)

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Installation Procedure

- When installing new parts, measure and adjust the body as necessary to conform with standard dimensions.
- Drill holes for the plug welding 6 locations indicated by (A) and 3 locations indicated by (C) shown in the figure, before installing the new parts.
- After temporarily installing new parts, make sure the related parts fit properly.
- Plug weld the 6 locations indicated by (A) shown in the figure.



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- Continuos weld the 9 locations indicated by (B) shown in the figure from the front wheel housing and engine room.

Note

- A flange part is fixed by a hand vise, and where a welded area is press-fitted, welding is performed so that a clearance does not open in the part welded.

- Plug weld the 3 locations indicated by (C) shown in the figure, then install the bumper bracket.