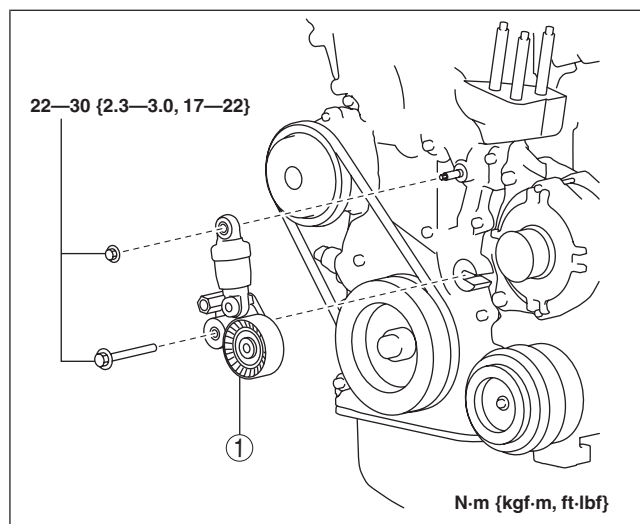


## DRIVE BELT AUTO TENSIONER REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5]

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1. Remove the plug hole plate. (See PLUG HOLE PLATE REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
2. Remove the generator drive belt. (See DRIVE BELT REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
3. Remove in the order indicated in the table.
4. Install in the reverse order of removal.

1	Drive belt auto tensioner (See Drive Belt Auto Tensioner Installation Note.)
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### Drive Belt Auto Tensioner Installation Note

#### Caution

- To allow the drive belt auto tensioner to function correctly, always bleed the air from the drive belt auto tensioner using the following procedure after assembling the drive belt auto tensioner.

1. Install the drive belt auto tensioner to the engine.

#### Tightening torque

22—30 N·m {2.3—3.0 kgf·m, 17—22 ft·lbf}

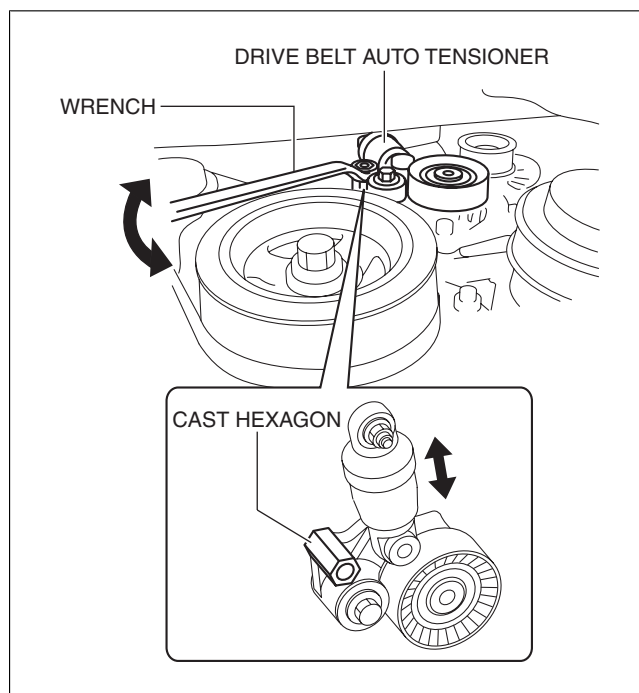
#### Caution

- To prevent damage to the drive belt auto tensioner, do not apply excessive torque after the tensioner moves full-stroke.

2. Insert the wrench onto the cast hexagon on the drive belt auto tensioner, move the drive belt auto tensioner up and down at full-stroke three times to bleed the air.

**Note**

- By moving the drive belt auto tensioner up and down full-stroke three times, the piston inside the tensioner moves to bleed the air.



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