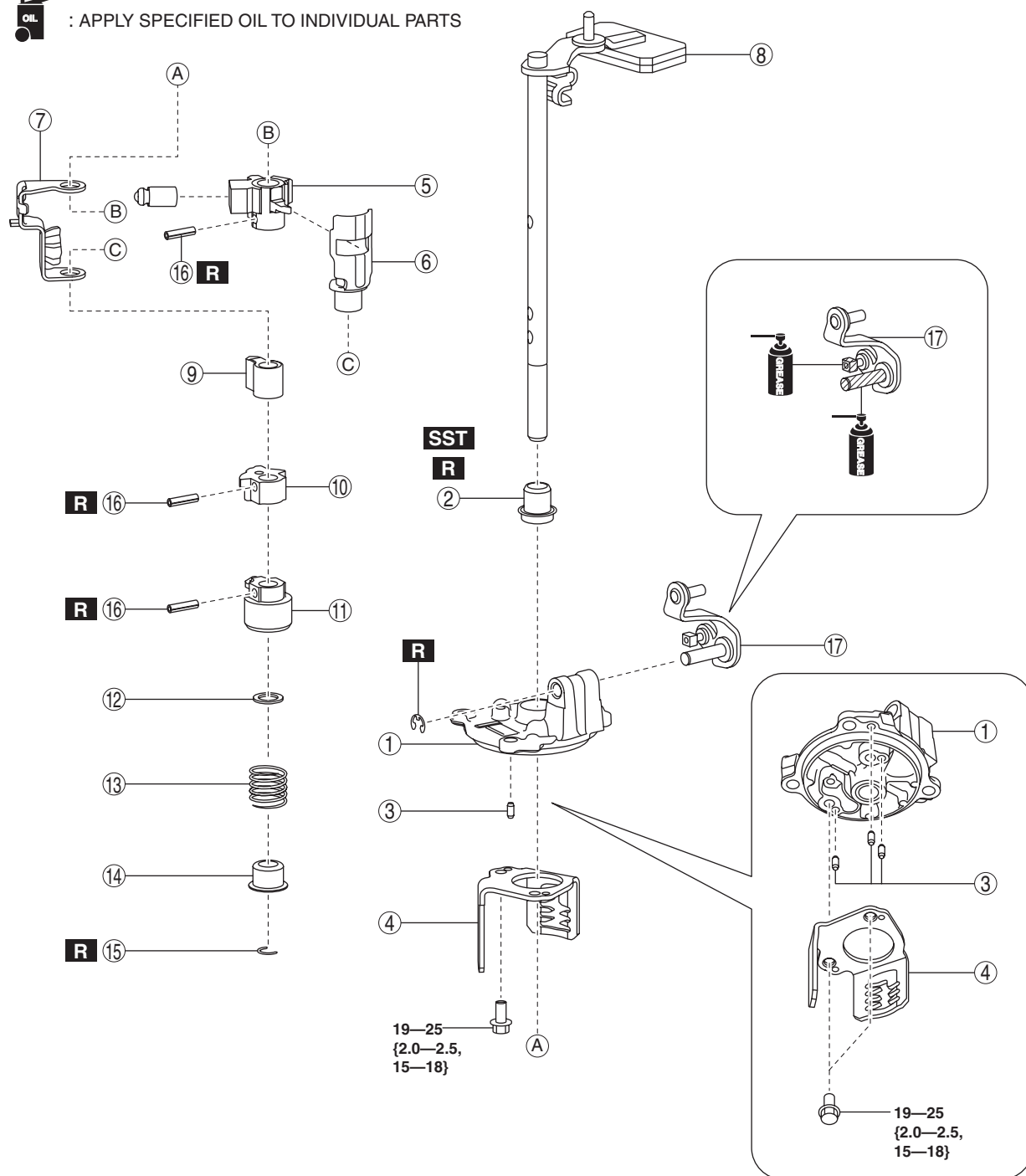


1. Assemble the shift control module using the procedure shown in the figure.



: APPLY SPECIFIED OIL TO INDIVIDUAL PARTS



N·m {kgf·m, ft·lbf}

| | |
|---|---|
| 1 | Control case |
| 2 | Oil seal (See Oil Seal Assembly Note.) |
| 3 | Dowel pin |
| 4 | Guide plate |
| 5 | Control lever No.2 component |
| 6 | Interlock sleeve |
| 7 | Plate |
| 8 | Shift lever |

| | |
|----|-----------------------------------|
| 9 | Switch pin No.2 |
| 10 | Switch pin No.1 |
| 11 | Control lever No.1 |
| 12 | Washer |
| 13 | Spring |
| 14 | Spring seat |
| 15 | Clip (See Clip Assembly Note.) |

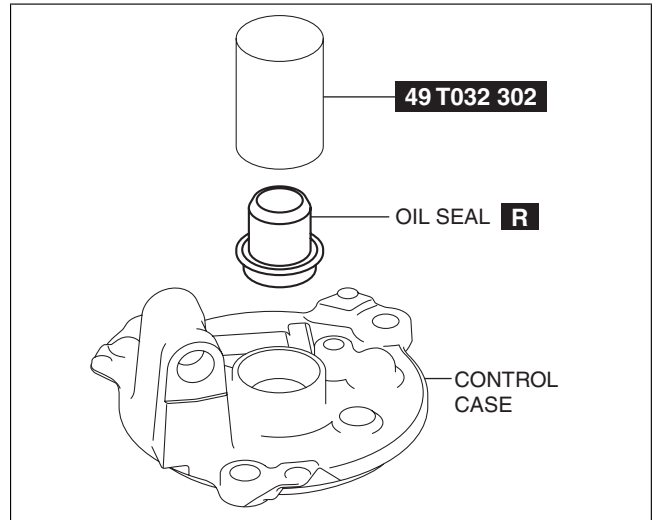
16

Pin
(See Pin Assembly Note.)

17 Selector lever

Oil Seal Assembly Note

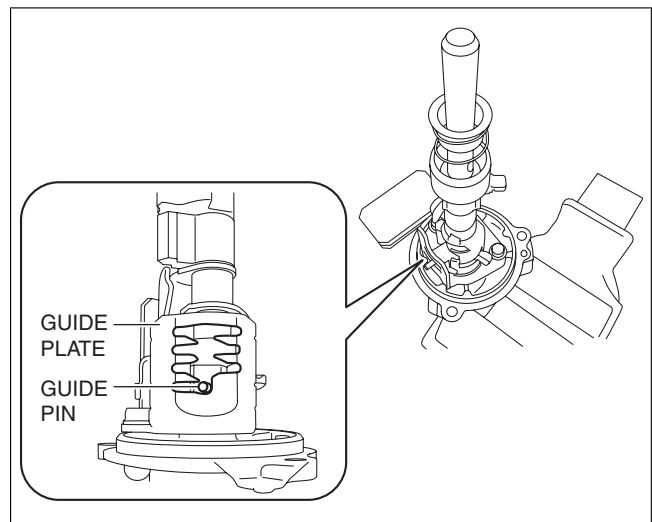
1. Assemble a new oil seal to the control case using the **SST**.



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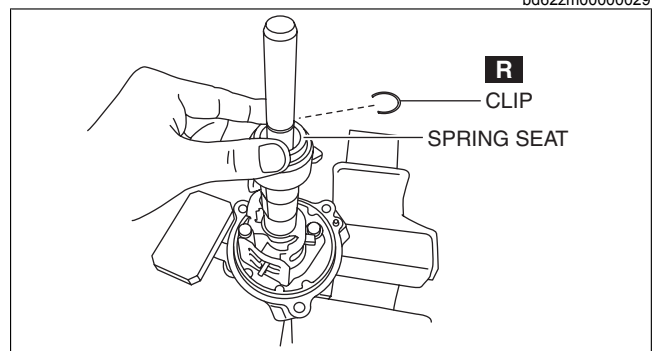
Clip Assembly Note

1. Move the guide pin to the position shown in the figure for the guide plate.



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2. Push down the spring seat by hand.
3. Assemble the clip.



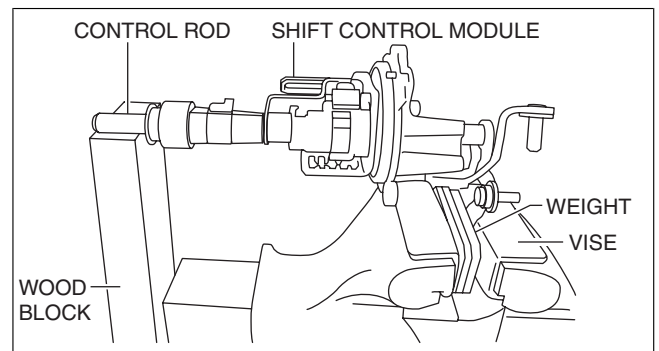
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Pin Assembly Note

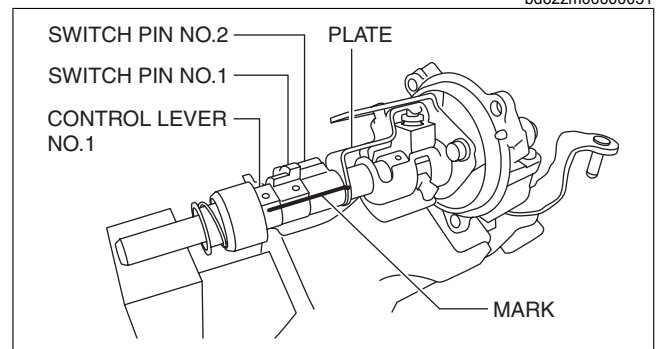
1. Secure the weight part of the shift lever using a vise, and support the control rod part using a woodblock as shown in the figure.

Caution

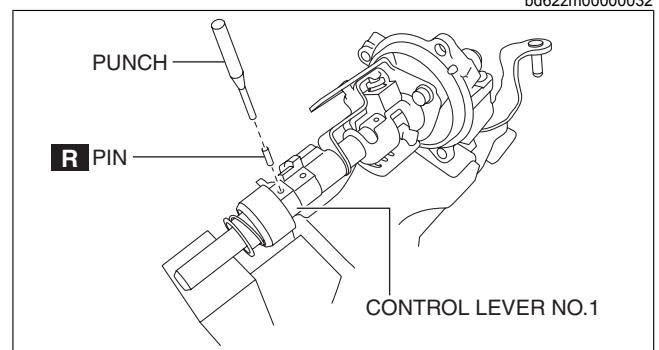
- Insert a protective plate between the vise and the part so as not to damage the part.



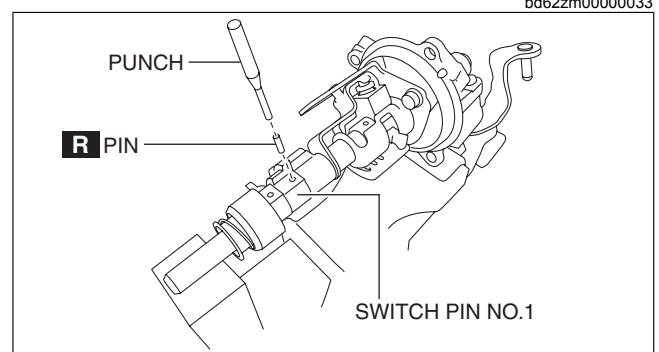
2. Align the control lever No.1, switch pin No.1, switch pin No.2 and holder plate markings.



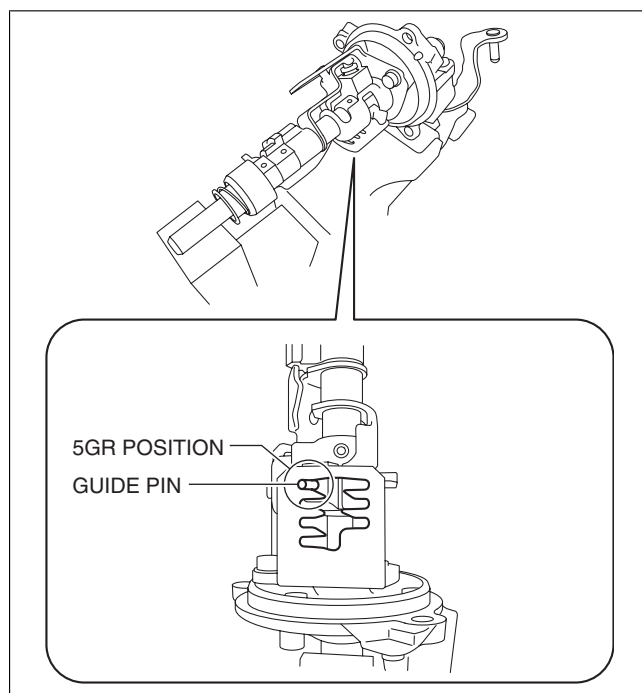
3. Assemble a new pin to the control lever No.1 using a punch.



4. Assemble a new pin to the switch pin No.1 using a punch.

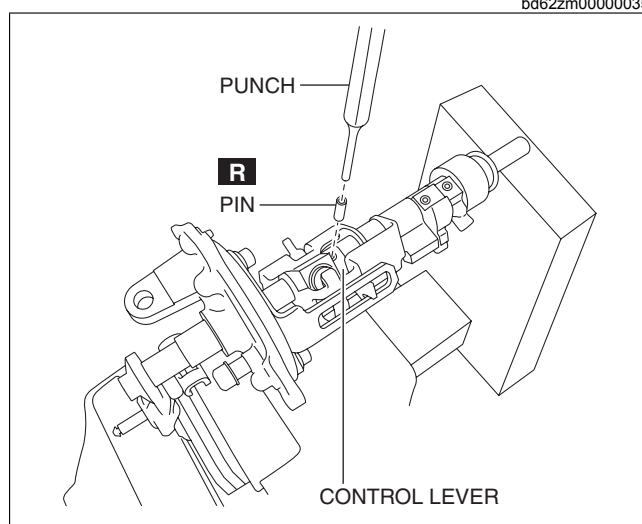


5. Move the control lever component to set the guide pin to the 5GR position of the guide plate.



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6. Assemble a new pin to the control lever No.2 using a punch.



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