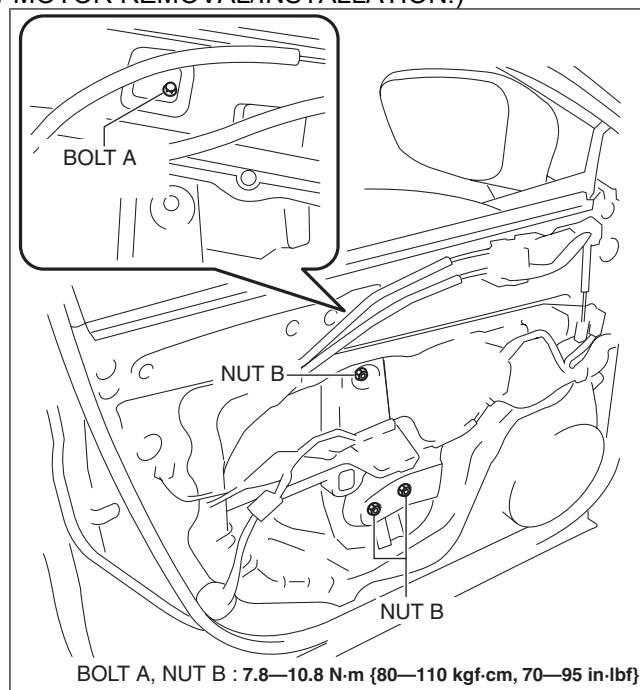


## FRONT POWER WINDOW REGULATOR REMOVAL/INSTALLATION

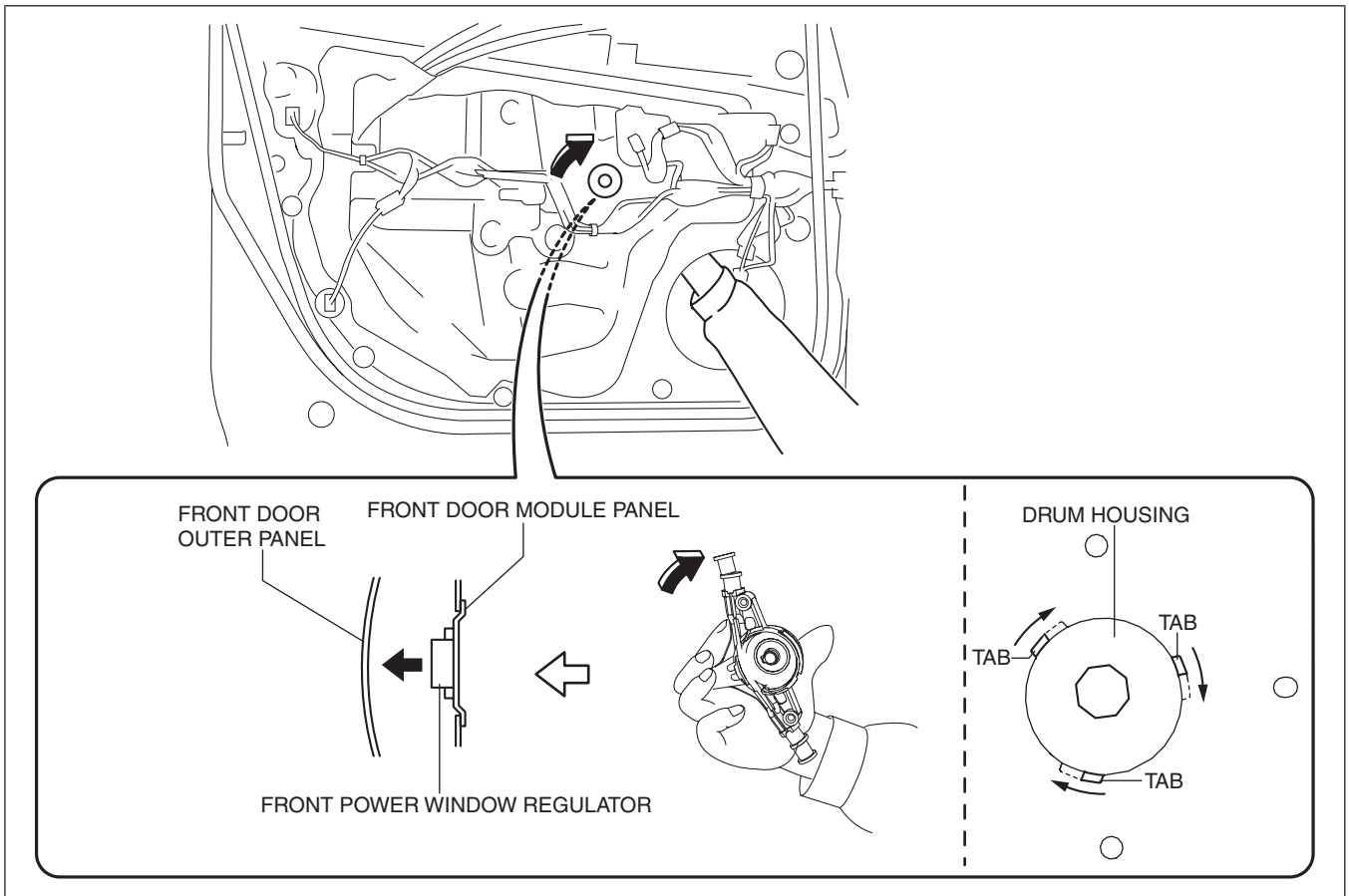
id091200001100

1. Perform the front door glass preparation. (See FRONT DOOR GLASS REMOVAL/INSTALLATION.)
2. Disconnect the negative battery cable. (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5 (WITHOUT i-stop)].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-D 2.2].)
3. Remove the following parts:
  - (1) Inner garnish (See INNER GARNISH REMOVAL/INSTALLATION.)
  - (2) Front door trim (See FRONT DOOR TRIM REMOVAL/INSTALLATION.)
  - (3) Front door glass (See FRONT DOOR GLASS REMOVAL/INSTALLATION.)
  - (4) Front door speaker (See FRONT DOOR SPEAKER REMOVAL/INSTALLATION.)
  - (5) Front power window motor (See POWER WINDOW MOTOR REMOVAL/INSTALLATION.)
4. Remove bolt A.
5. Remove nuts B.



6. Insert a hand through the speaker installation hole, rotate the drum housing in the direction shown in the figure to detach tabs from the front door module panel.

ac5wzw00002812

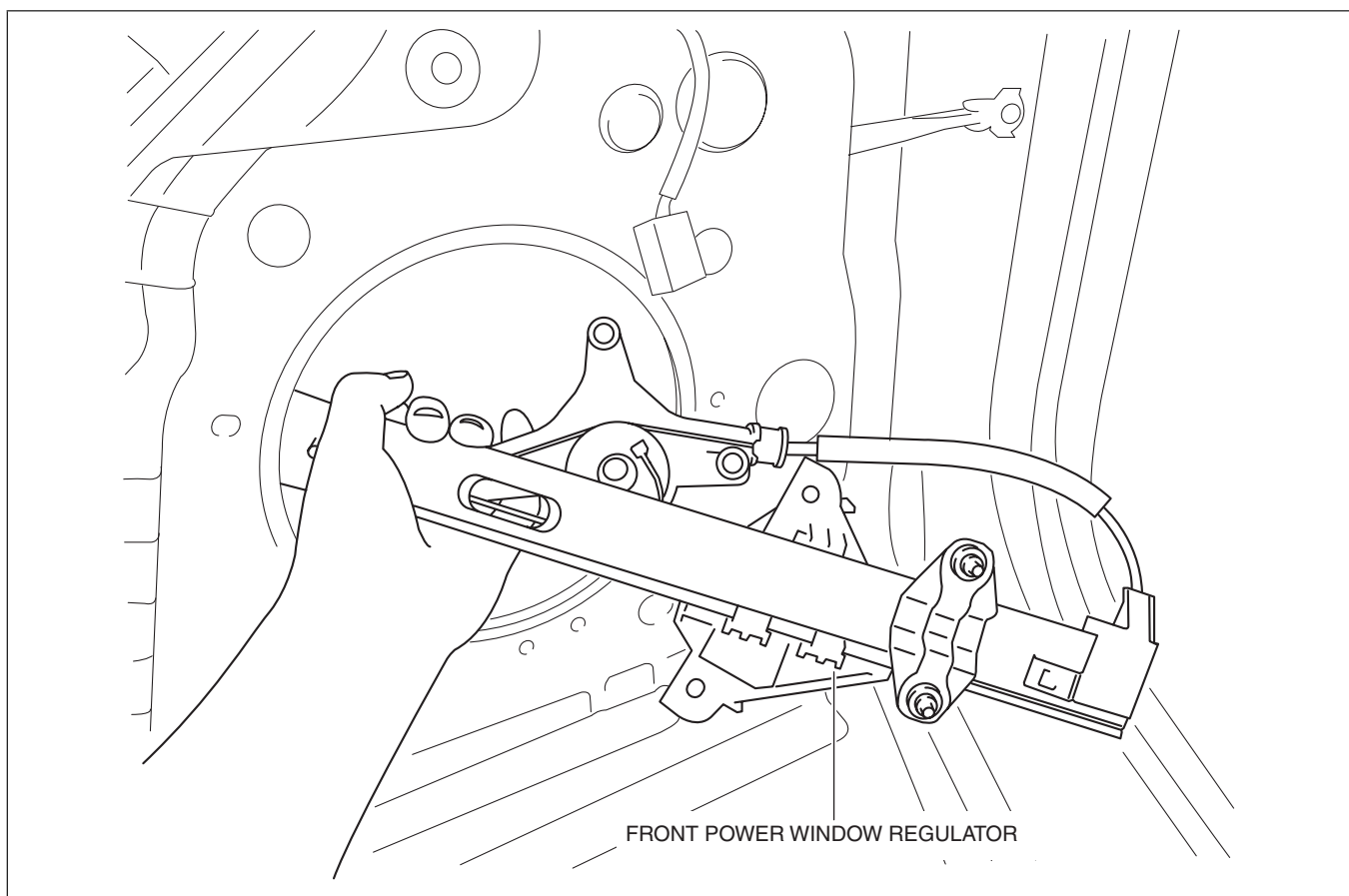


ac5wzw00003144

7. Remove the front power window regulator through the speaker installation hole.

#### Caution

- When removing the front power window regulator, the front power window regulator may contact the front door speaker installation hole, and the coating film of the front door inner panel and the front power window regulator could be damaged. Remove the front power window regulator while verifying that the front power window regulator and the front door speaker installation hole do not contact each other.



ac5wzw00001230

8. Install in the reverse order of removal.