



FRONT SIDE FRAME (PARTIAL CUTTING) REMOVAL [PANEL REPLACEMENT]

id098008742100

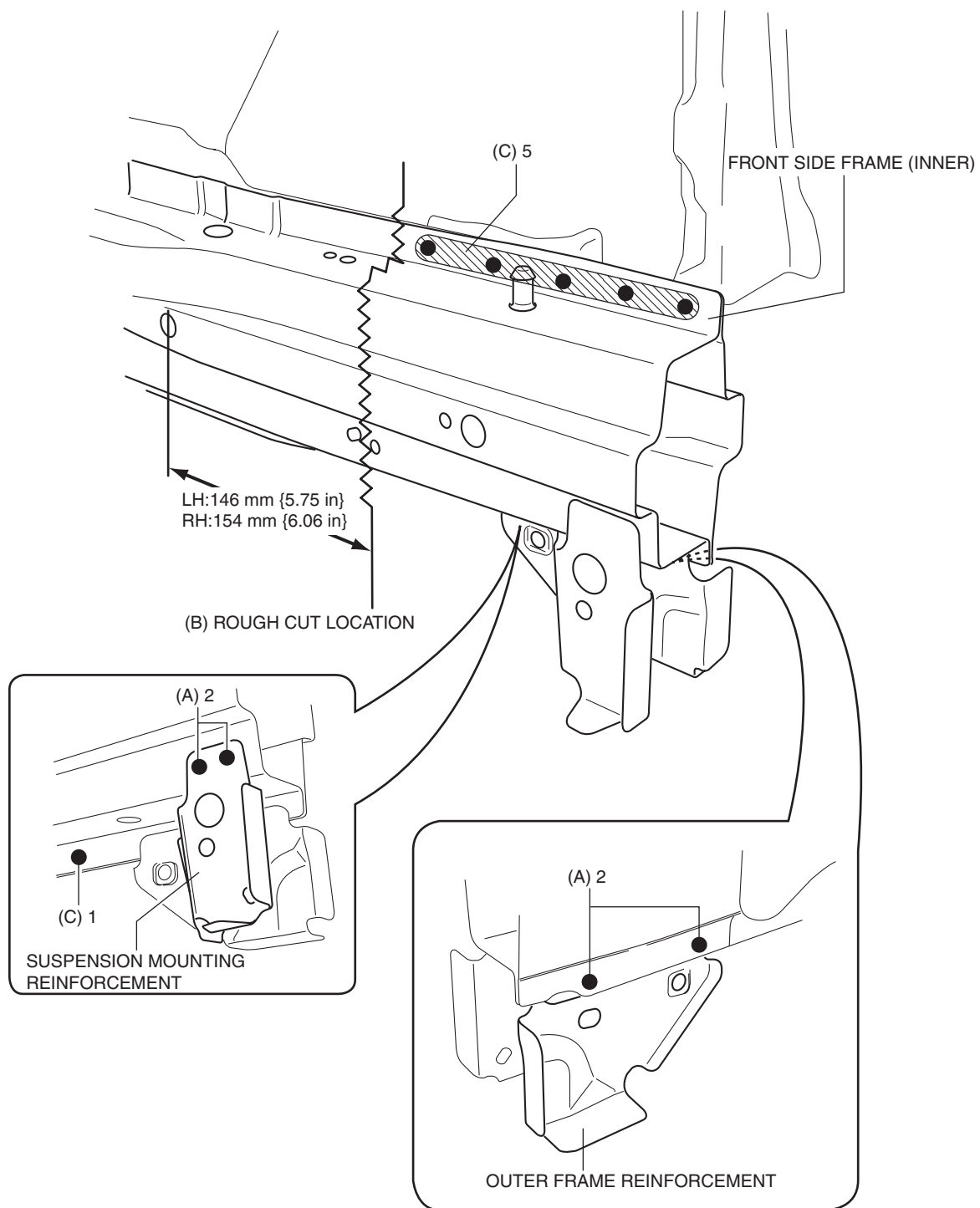
Symbol Mark

SYMBOL MARK	MEANING
	SPOT WELDING
	ROUGH CUT LOCATION

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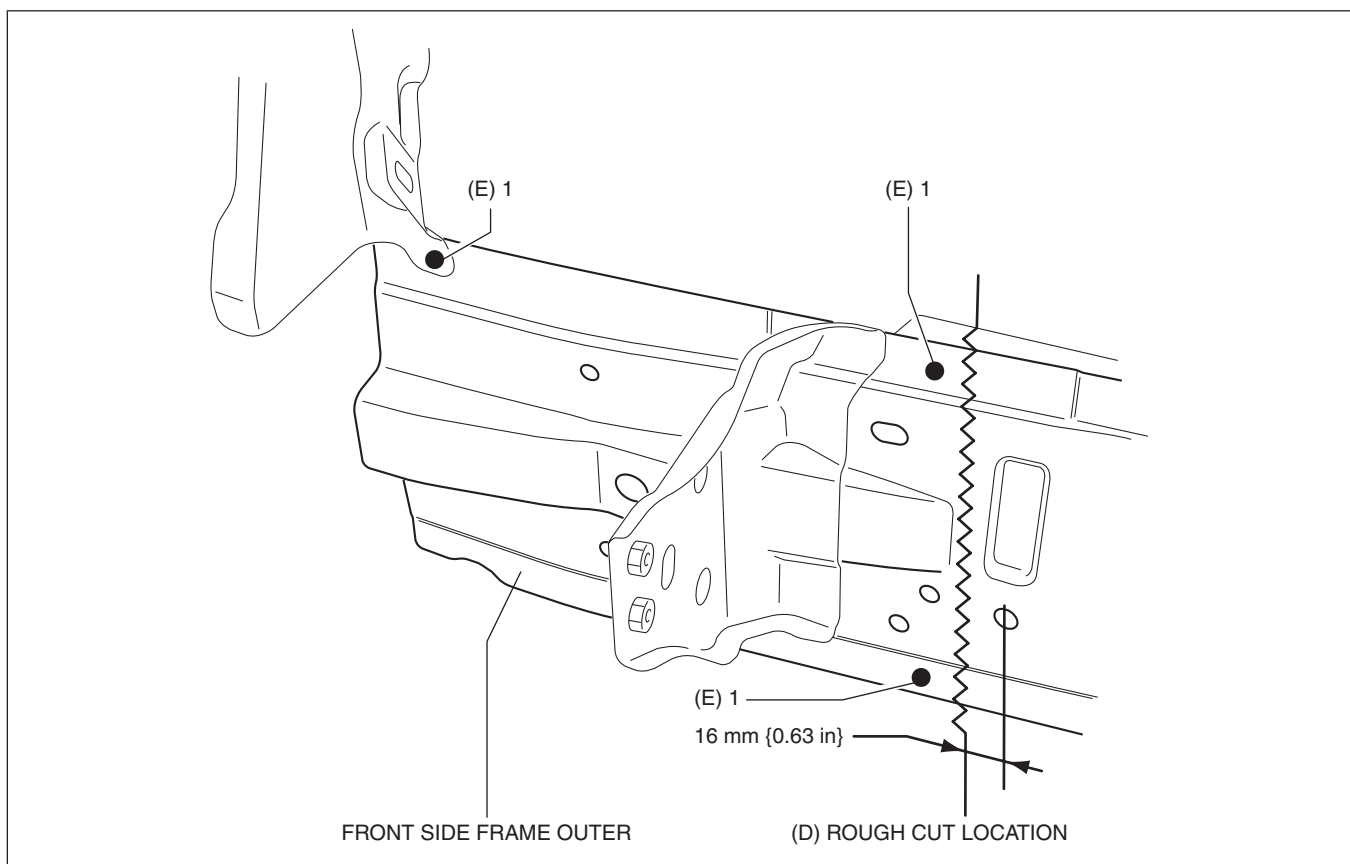
Removal Procedure

1. Drill the 4 locations indicated by (A) shown in the figure, then remove suspension mounting reinforcement and outer frame reinforcement.
2. Rough cut location indicated by (B) shown in the figure.
3. Drill the 6 locations indicated by (C) shown in the figure, then remove the front side frame (inner).



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4. Rough cut location indicated by (D) shown in the figure.
5. Drill the 3 locations indicated by (E) shown in the figure.



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6. Remove the front side frame (outer).