## **BATTERY REMOVAL/INSTALLATION [SKYACTIV-G 2.0]**

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## **Operation After Replacing Battery (Vehicle With i-stop)**

#### Note

- If the battery charge/discharge flow (number of times battery can operate) exceeds the specification, a DTC is recorded and the i-stop warning light (amber) flashes. If the battery charge/discharge flow (number of times battery can operate) exceeds the specification, replace the battery with a new one.
- When replacing the battery, perform the following procedure: When replacing the PCM simultaneously, perform the PCM configuration first. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.0].) (See PCM CONFIGURATION (USING READ/WRITE FUNCTION) [SKYACTIV-G 2.0].) (See PCM CONFIGURATION (USING AS-BUILT DATA) [SKYACTIV-G 2.0].)

Without TFT LCD display

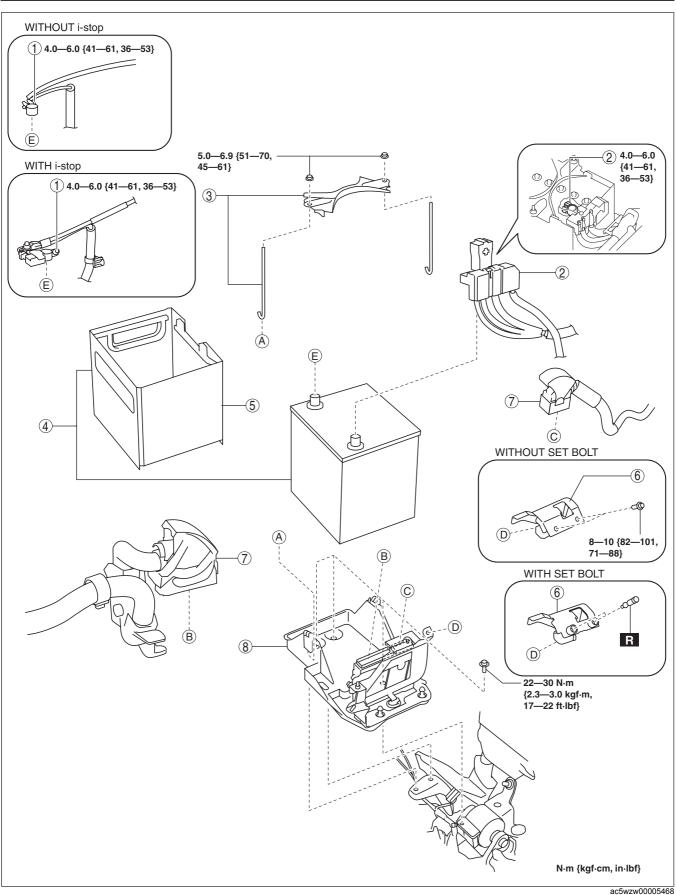
Step	Action
1	Switch the ignition ON (engine off).
2	Shift the selector lever to the N position.
3	Perform the following work with the brake pedal depressed.
	1. Depress the accelerator pedal for 5 s or more.
	2. Verify that the charging system warning light and the master warning light flash.
	3. Depress and release the accelerator pedal 3 times.
	4. Verify that the charging system warning light illuminates and the master warning light turns off.
4	Switch the ignition off and disconnect the negative battery cable. (See NEGATIVE BATTERY CABLE
	DISCONNECTION/CONNECTION [SKYACTIV-G 2.0].)
5	Verifying battery condition initialization setting (i-stop setting). (See BATTERY CONDITION INITIALIZATION
	SETTING (i-stop SETTING) [SKYACTIV-G 2.0].)

With TFT LCD display

AAICH II I	LCD display
Step	Action
1	Close the all doors.
2	Switch the ignition ON (engine off).
3	If a warning message is displayed in the LCD display, clear the screen using the INFO switch and then go to the next
	step.
4	Shift the selector lever to the N position.
5	Perform the following work with the brake pedal depressed.
	1. Depress the accelerator pedal for 5 s or more.
	2. Verify that a warning message (master warning light) on the LCD flashes.
	3. Depress and release the accelerator pedal 3 times.
	4. Verify that a warning message (master warning light) on the LCD turn off.
6	Switch the ignition off and disconnect the negative battery cable. (See NEGATIVE BATTERY CABLE
	DISCONNECTION/CONNECTION [SKYACTIV-G 2.0].)
7	Verifying battery condition initialization setting (i-stop setting). (See BATTERY CONDITION INITIALIZATION
	SETTING (i-stop SETTING) [SKYACTIV-G 2.0].)

#### **Battery Removal/Installation**

- 1. Remove in the order indicated in the table.
- 2. Install in the reverse order of removal.



1 Negative battery cable
(See NEGATIVE BATTERY CABLE
DISCONNECTION/CONNECTION [SKYACTIV-G
2.0])
(See NEGATIVE BATTERY CABLE
DISCONNECTION/CONNECTION [SKYACTIV-G
2.0 (WITHOUT i-stop)])

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2	Positive battery cable
3	Battery clamp
4	Battery, battery box
	(See Battery, battery box removal Note.)

5	Battery box
	(See Battery box installation note.)
6	PCM cover
	(See PCM REMOVAL/INSTALLATION [SKYACTIV-
	G 2.0])
7	PCM connector
	(See PCM REMOVAL/INSTALLATION [SKYACTIV-
	G 2.0])

Battery tray and PCM component
(See Battery tray and PCM component Removal
note.)

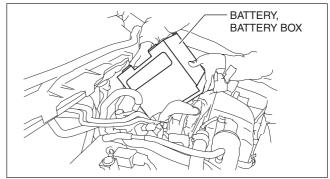
## Battery, battery box removal Note

#### Caution

• When removing the battery, do not place the battery on the PCM connector or hit it with the battery. Otherwise, the PCM or PCM connector could be damaged.

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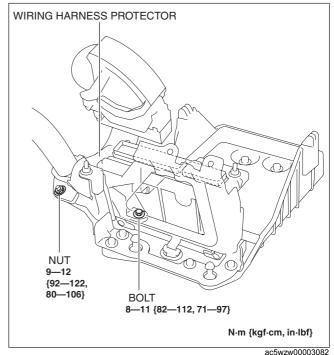
1. Remove the battery with the battery box while the battery is positioned at an angle as shown in the figure.



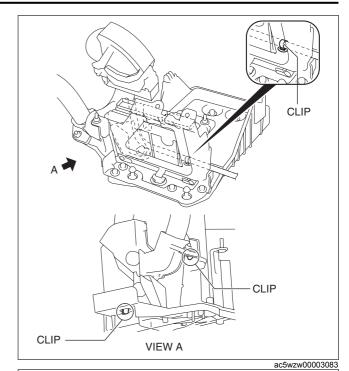
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# **Battery tray and PCM component Removal note**

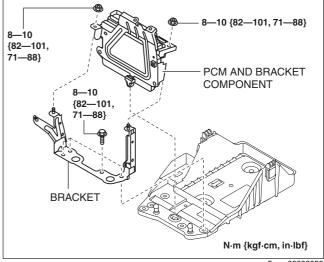
- 1. Remove the air cleaner, air hose and fresh air duct component. (See INTAKE-AIR SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G 2.0].)
- 2. Remove the bolt and nut securing the wiring harness protector to the battery tray.
- 3. Remove three battery tray bolts so that the battery tray is free to move.



4. Release the wiring harness clips at the three locations shown in the figure and remove the battery tray and PCM component.



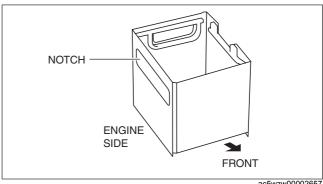
- 5. When replacing the battery tray with a new one, perform the following procedure:
  (1) Remove the PCM and bracket component.
  (2) Remove the bracket.



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## **Battery box installation note**

1. Install the battery box so that the side with the larger notch faces toward the engine side.



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