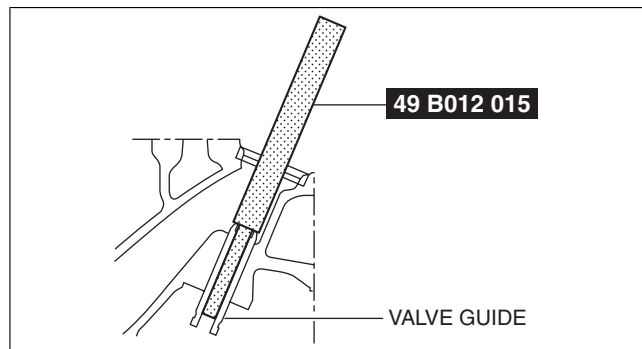


VALVE GUIDE REPLACEMENT

id011000501200

Removal

1. Tap the valve guide out from combustion chamber side using the **SST**.



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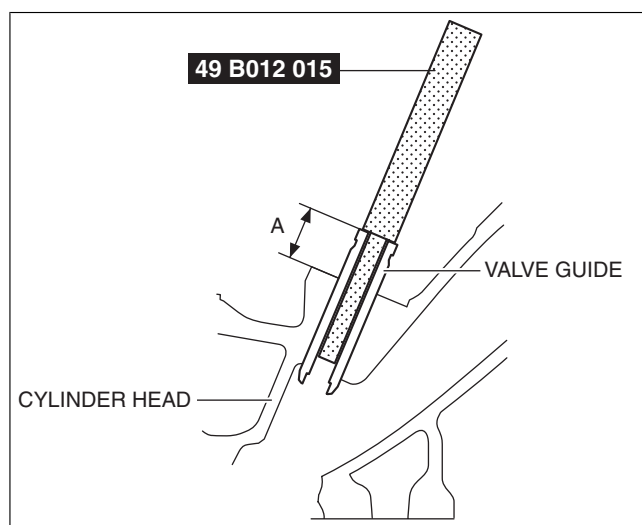
Installation

1. Apply clean engine oil to the valve guide.
2. Tap the valve guide from the camshaft side using the SST so that the projection height (dimension A) is within the specification.

Standard valve guide projection height

IN: 16.4—17.0 mm {0.646—0.669 in}

EX: 16.4—17.0 mm {0.646—0.669 in}



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