

FRONT SEAT BACK COMPONENT REMOVAL/INSTALLATION

id091300911200

Warning

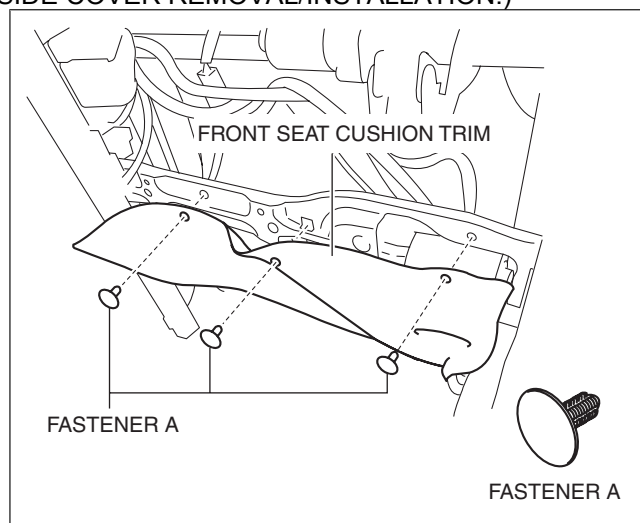
- Handling a side air bag improperly can accidentally operate (deploy) the air bag, which may seriously injure you. Read the service warnings/cautions in the Workshop Manual before handling the front seat (side air bag integrated). (See AIR BAG SYSTEM SERVICE WARNINGS.) (See AIR BAG SYSTEM SERVICE CAUTIONS.)
- If the sliding mechanisms on both sides are not locked after assembling the front seat, the front seat will operate accidentally while the vehicle is driven, which could result in serious injury. After assembling the front seat, shake it up and down and verify that the sliding mechanism on the both sides are locked.

Caution

- If the slide lever is operated after the front seat is removed, the left/right slide positions will deviate and the adjuster unit could be damaged after the front seat is installed. After removing a front seat, do not operate the slide lever.
- Verify that there are no malfunctions in the forward/back slide of the seat and in the adjuster unit after installing a front seat.
- When performing the procedure with a front seat removed from the vehicle, perform the procedure on a clean cloth so as not to damage or soil the seat.

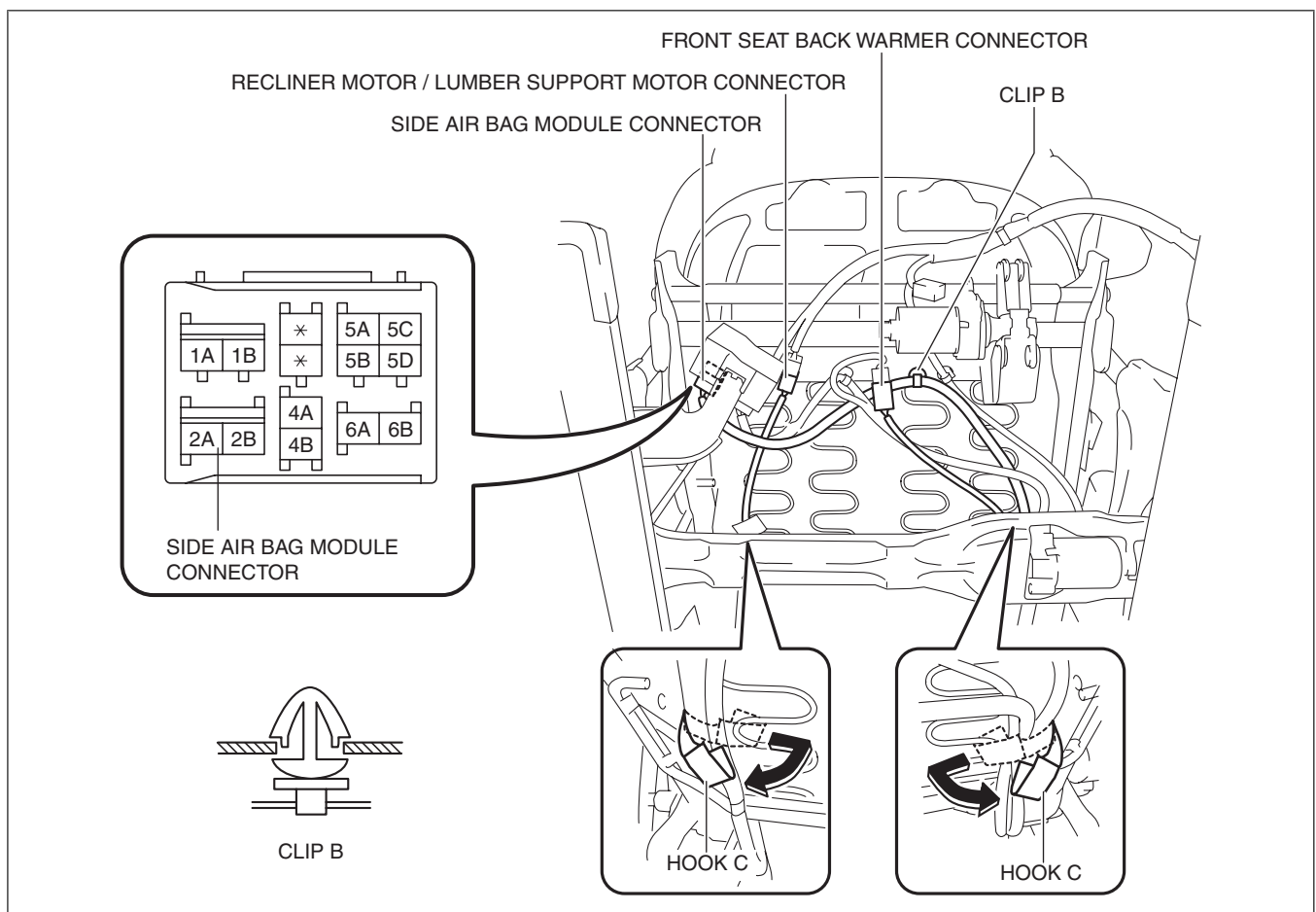
Driver-side (with power seat system)

1. Switch the ignition off (LOCK).
2. Disconnect the negative battery cable and wait for **1 min or more**. (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5 (WITHOUT i-stop)].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-D 2.2].)
3. Remove the front seat. (See FRONT SEAT REMOVAL/INSTALLATION.)
4. Remove the front seat side cover. (See FRONT SEAT SIDE COVER REMOVAL/INSTALLATION.)
5. Remove fasteners A and set the front seat cushion trim aside.



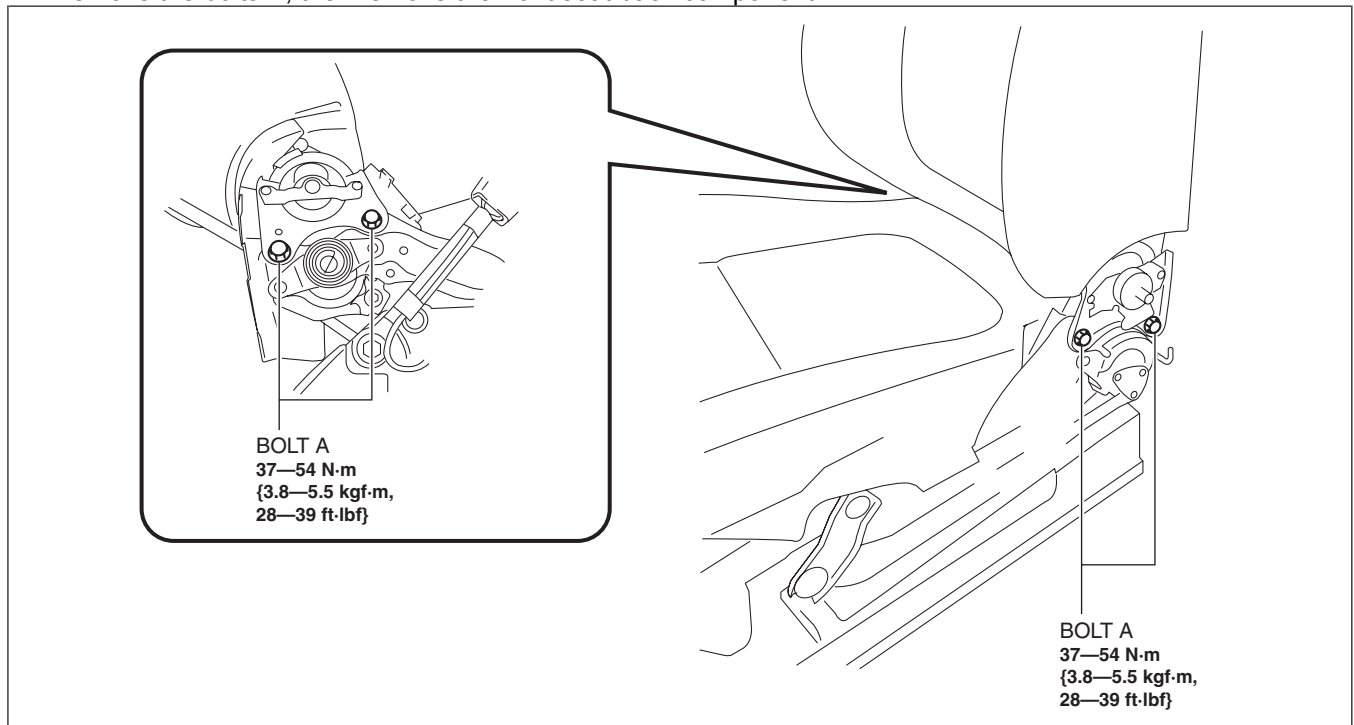
ac5jjw00002776

6. Disconnect the side air bag module connector.



ac5wzw00003156

7. Disengage clip B.
8. Disconnect the front seat back warmer connector.
9. Disconnect the recliner motor/lumber support motor connectors.
10. Set hooks C aside in the direction of the arrow (1) shown in the figure.
11. Remove the bolts A, then remove the front seat back component.

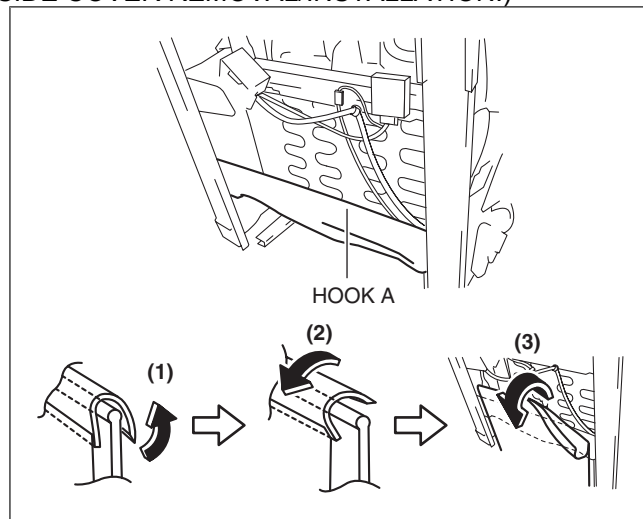


ac5jiw00002744

12. Install in the reverse order of removal.

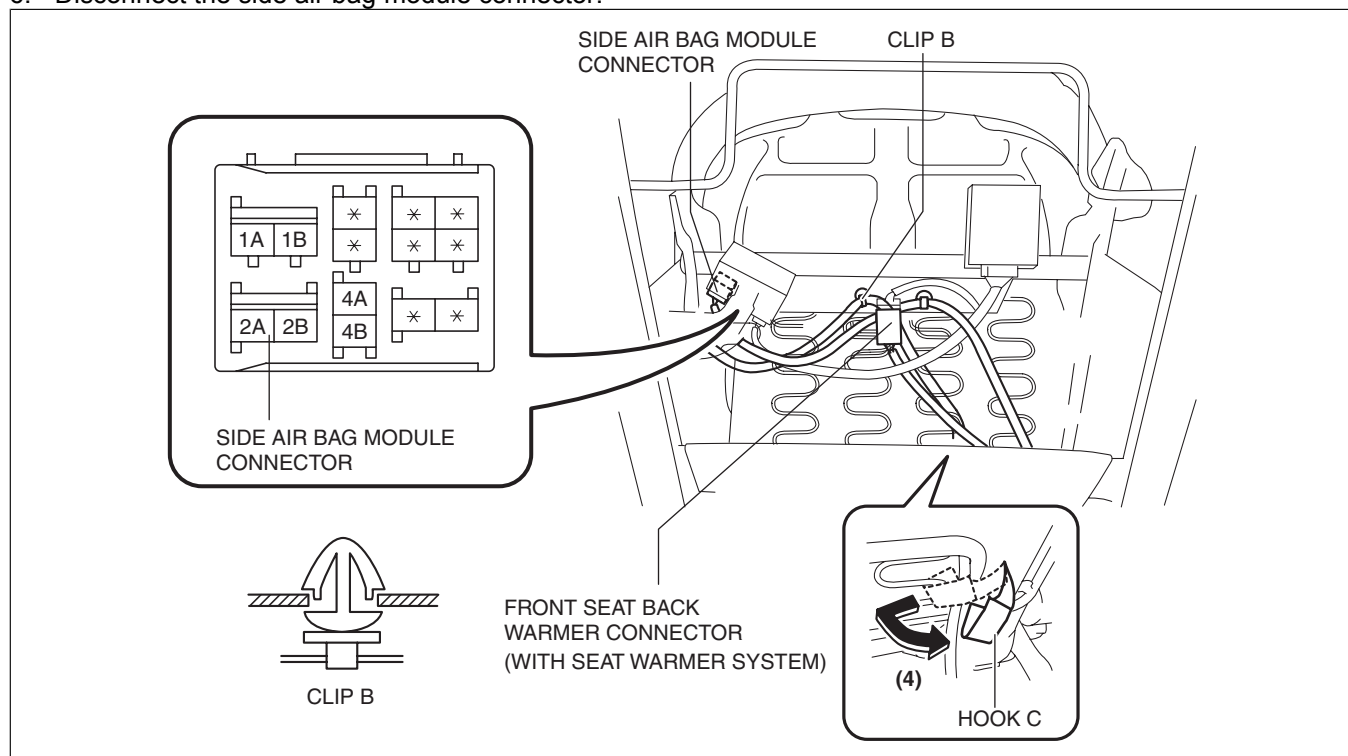
Driver-side (without power seat system)

1. Switch the ignition off (LOCK).
2. Disconnect the negative battery cable and wait for **1 min or more**. (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5 (WITHOUT i-stop)].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-D 2.2].)
3. Remove the front seat. (See FRONT SEAT REMOVAL/INSTALLATION.)
4. Remove the front seat side cover. (See FRONT SEAT SIDE COVER REMOVAL/INSTALLATION.)
5. Slide hook A in the order of arrows (1), (2), (3) shown in the figure and set the front seat cushion trim aside.



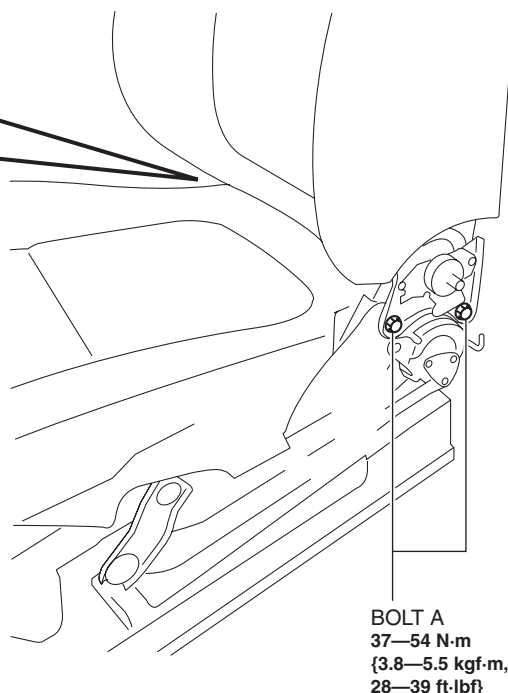
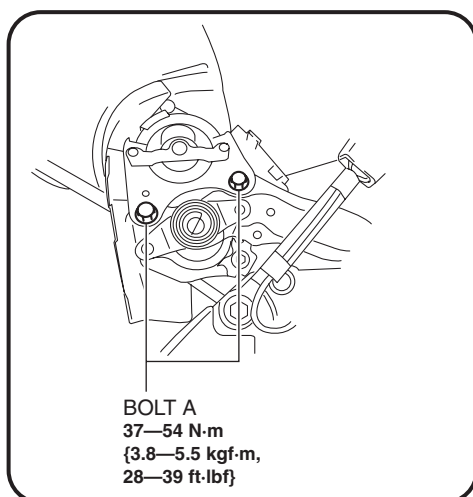
ac5wzw00003157

6. Disconnect the side air bag module connector.



ac5wzw00003158

7. Disengage clip B.
8. Disconnect the front seat back warmer connector. (with seat warmer system)
9. Set hook C aside in the direction of the arrow (4) shown in the figure.
10. Remove the bolts A, then remove the front seat back component.

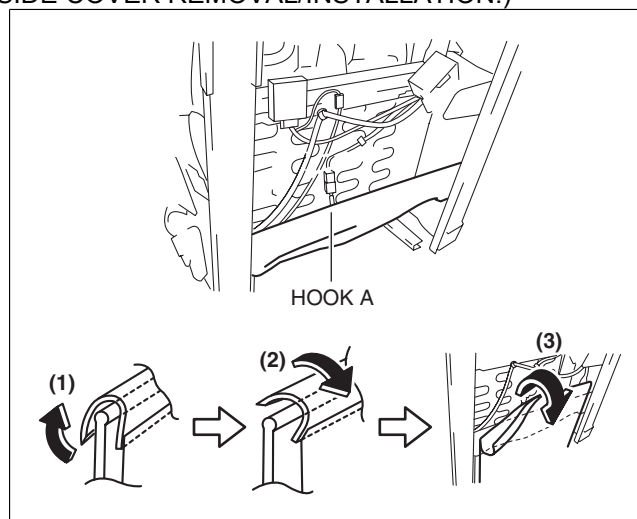


ac5jjw00002744

11. Install in the reverse order of removal.

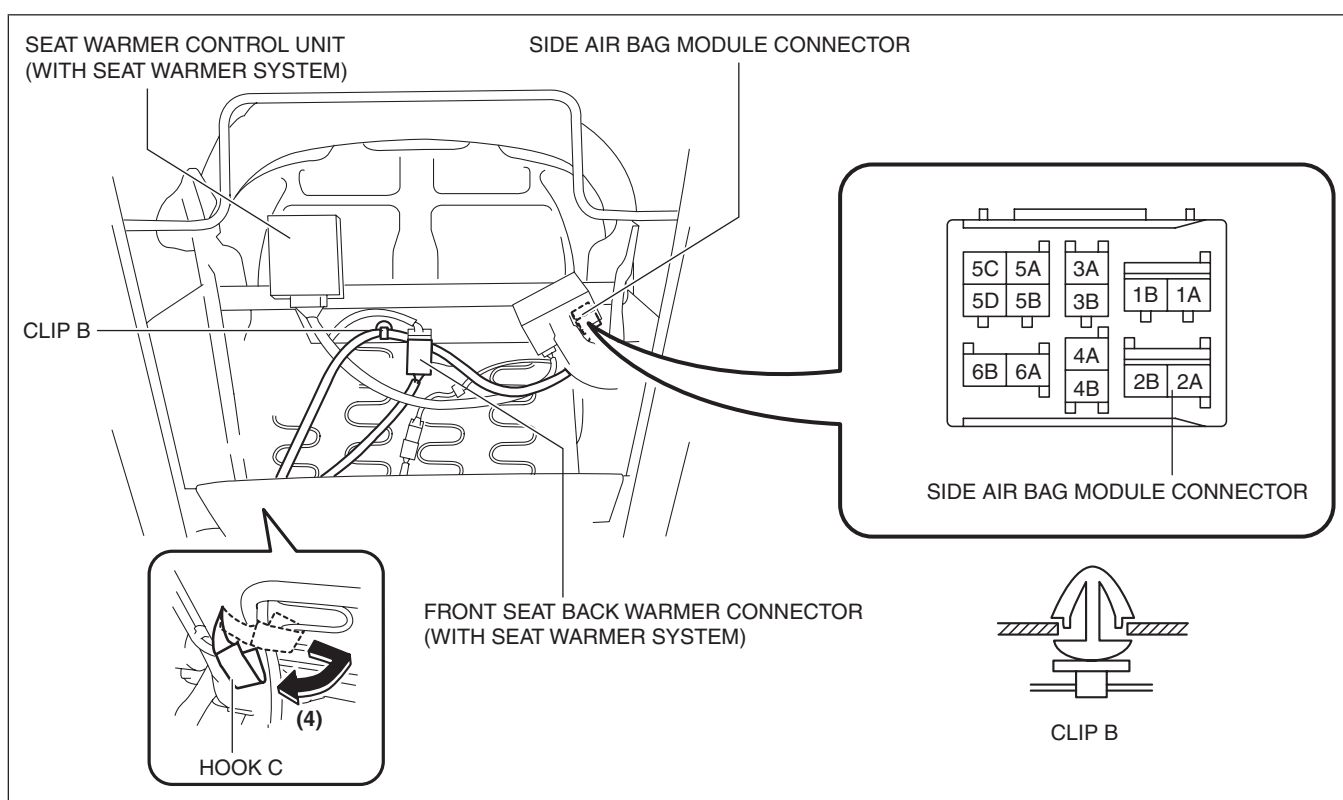
Passenger-side

1. Switch the ignition off (LOCK).
2. Disconnect the negative battery cable and wait for **1 min or more**. (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5 (WITHOUT i-stop)].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-D 2.2].)
3. Remove the front seat. (See FRONT SEAT REMOVAL/INSTALLATION.)
4. Remove the front seat side cover. (See FRONT SEAT SIDE COVER REMOVAL/INSTALLATION.)
5. Slide hook A in the order of arrows (1), (2), (3) shown in the figure and set the front seat cushion trim aside.



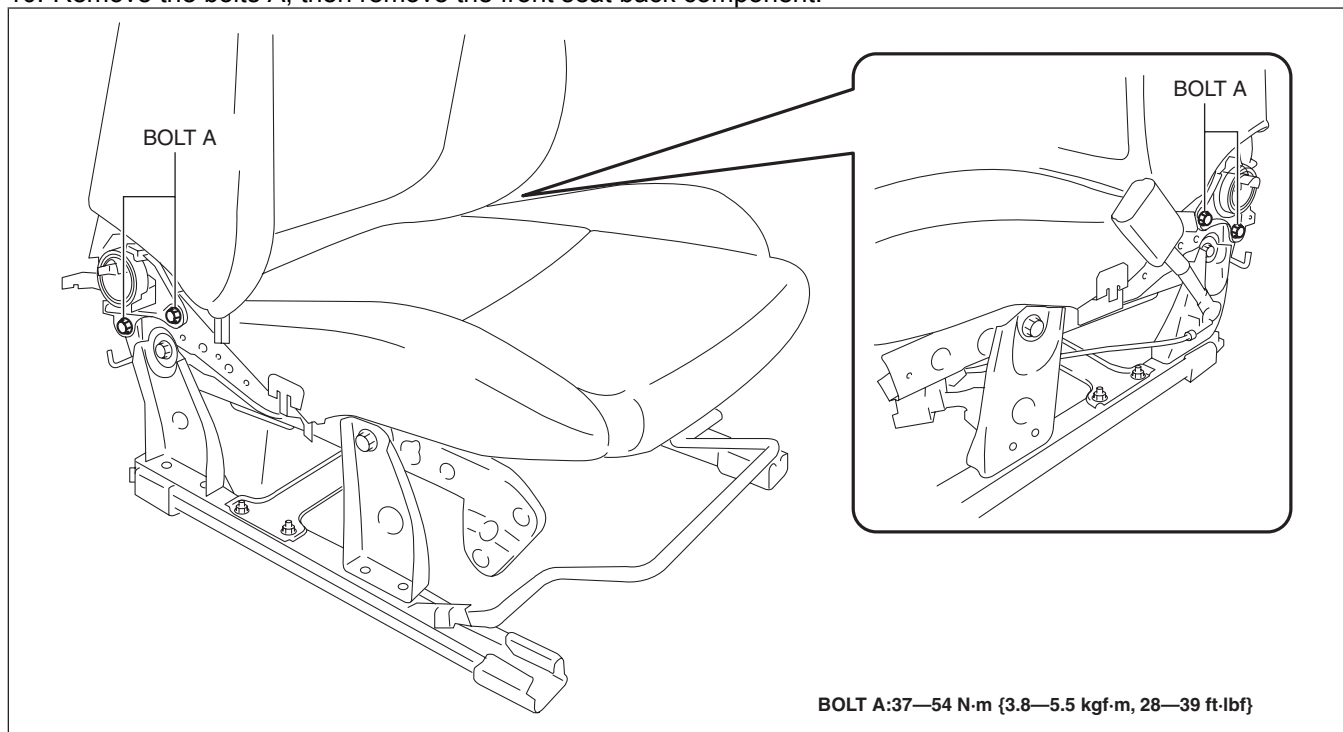
ac5wzw00003159

6. Disconnect the side air bag module connector.



ac5wzw00003114

7. Disconnect the front seat back warmer connector. (With seat warmer system)
8. Disengage clip B.
9. Set hook C aside in the direction of the arrow (4) shown in the figure.
10. Remove the bolts A, then remove the front seat back component.



ac5wzw00003160

11. Install in the reverse order of removal.