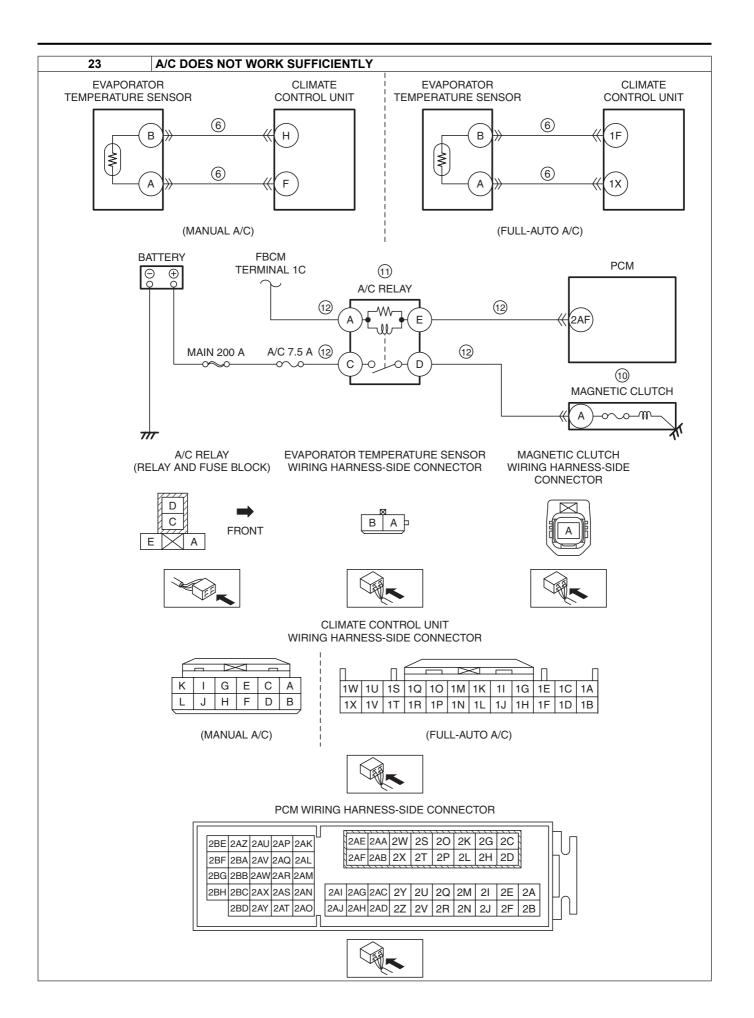
## NO.23 A/C DOES NOT WORK SUFFICIENTLY [SKYACTIV-G 2.0, SKYACTIV-G 2.5]

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• A/C compressor magnetic clutch does not engage when A/C switch is turned on.     • PCM, instrument cluster or climate control unit DTC is stored	
PCM, instrument cluster or climate control unit DTC is stored	
Refrigerant pressure sensor malfunction Improper refrigerant charging amount Seized A/C compressor Evaporator temperature sensor malfunction Open or short circuit in wiring harness between the following terminals: Evaporator temperature sensor terminal B—Climate control unit terminal H (with manual air conditioner) Evaporator temperature sensor terminal A—Climate control unit terminal F (with manual air conditioner) Evaporator temperature sensor terminal B—Climate control unit terminal 1F (with full-auto air conditioner) Evaporator temperature sensor terminal A—Climate control unit terminal 1X (with full-auto air conditioner)  Forsible Cause  Possible Cause  Po	r ansmit



**Diagnostic Procedure** 

STEP	INSPECTION	RESULTS	ACTION
1	VERIFY PCM, INSTRUMENT CLUSTER AND	Yes	Go to the applicable DTC inspection.
	CLIMATE CONTROL UNIT DTC		(See DTC TABLE [SKYACTIV-G 2.0, SKYACTIV-G
	Retrieve the PCM, instrument cluster and		2.5].)
	climate control unit DTCs using the M-MDS.		(See DTC TABLE [INSTRUMENT CLUSTER].)
	(See ON-BOARD DIAGNOSTIC TEST		(See DTC TABLE [FULL-AUTO AIR CONDITIONER].)
	[SKYACTIV-G 2.0, SKYACTIV-G 2.5].)	No	Go to the next step.
	(See DTC INSPECTION [INSTRUMENT		
	CLUSTER].)		
	(See DTC DISPLAY [FULL-AUTO AIR		
	CONDITIONER].)		
	Are any DTCs present?		
2	DETERMINE IF MALFUNCTION CAUSE IS A/C	Yes	Go to the next step.
	RELAY CONTROL SIGNAL OR A/C REQUEST	No	Go to Step 9.
	SIGNAL		
	Access the PCM PID ACCS using the M-MDS.		
	(See ON-BOARD DIAGNOSTIC TEST		
	[SKYACTIV-G 2.0, SKYACTIV-G 2.5].)		
	Start the engine and idle it.		
	• Turn the ACCS PID to ON from OFF using the		
	M-MDS simulation function.		
	Is the magnetic clutch engaged?		
3	DETERMINE IF MALFUNCTION CAUSE IS	Yes	Go to the next step.
	REFRIGERANT PRESSURE SENSOR OR	No	Go to Step 5.
	OTHER " POMBID AS BEST IN M		
	Access the PCM PID AC_REQ using the M-		
	MDS.		
	(See ON-BOARD DIAGNOSTIC TEST		
	[SKYACTIV-G 2.0, SKYACTIV-G 2.5].)		
	Monitor the AC_REQ PID while turning on and     off the disconditionary using the switch on the		
	off the air conditioner using the switch on the		
	control panel.		
	Is the AC_REQ PID value normal?     (See PCM INSPECTION [SKYACTIV-G 2.0,		
	SKYACTIV-G 2.5].)		
4	INSPECT REFRIGERANT PRESSURE	Yes	Repair or replace the malfunctioning part according to
"	SENSOR	103	the inspection results.
	Inspect the refrigerant pressure sensor.	No	Inspect the following:
	(See REFRIGERANT PRESSURE SENSOR	140	Refrigerant charging amount
	INSPECTION [MANUAL AIR CONDITIONER].)		A/C compressor seized
	(See REFRIGERANT PRESSURE SENSOR		Repair or replace the malfunctioning part according to
	INSPECTION [FULL-AUTO AIR		the inspection results if necessary.
	CONDITIONER].)		
	• Is there any malfunction?		
5	DETERMINE IF MALFUNCTION CAUSE IS	Yes	With manual air conditioner:
	<b>EVAPORATOR TEMPERATURE SENSOR OR</b>		• Go to Step 7.
	OTHER		With full-auto air conditioner:
	Measure the voltage at the climate control unit		Go to Step 9.
	terminal H (wiring harness-side). (with manual	No	Go to the next step.
	air conditioner)		
	Measure the voltage at the climate control unit		
	terminal 1F (wiring harness-side). (with full-auto		
	air conditioner)		
	Is the voltage normal?		
	(See CLIMATE CONTROL UNIT INSPECTION		
	[MANUAL AIR CONDITIONER].)		
	(See CLIMATE CONTROL UNIT INSPECTION		
	[FULL-AUTO AIR CONDITIONER].)		

STEP	INSPECTION	RESULTS	ACTION
6	INSPECT EVAPORATOR TEMPERATURE	Yes	Replace the evaporator temperature sensor.
	SENSOR		(See EVAPORATOR TEMPERATURE SENSOR
	Inspect the evaporator temperature sensor.		REMOVAL/INSTALLATION [MANUAL AIR
	(See EVAPORATOR TEMPERATURE		CONDITIONER].)
	SENSOR INSPECTION [MANUAL AIR		(See EVAPORATOR TEMPERATURE SENSOR
	CONDITIONER].)		REMOVAL/INSTALLATION [FULL-AUTO AIR
	(See EVAPORATOR TEMPERATURE		CONDITIONER].)
	SENSOR INSPECTION [FULL-AUTO AIR	No	Inspect for a short or open circuit between the following
	CONDITIONER].)  • Is there any malfunction?		terminals:
	and there any manufaction:		Evaporator temperature sensor terminal B—Climate control unit terminal H (with manual air conditioner)
			Evaporator temperature sensor terminal A—Climate
			control unit terminal F (with manual air conditioner)
			Evaporator temperature sensor terminal B—Climate
			control unit terminal 1F (with full-auto air conditioner)
			Evaporator temperature sensor terminal A—Climate
			control unit terminal 1X (with full-auto air conditioner)
			Repair or replace the suspected wiring harness if
			necessary.
7	DETERMINE IF MALFUNCTION CAUSE IS	Yes	Instrument cluster does not receive the A/C request
	INSTRUMENT CLUSTER OR OTHER		signal from climate control unit or transmit it to PCM.
	<ul> <li>Verify the information display indication of A/C system while turning on and off the air</li> </ul>		Replace the instrument cluster.     (See INSTRUMENT CLUSTER REMOVAL/
	conditioner using the switch on the control		INSTALLATION.)
	panel.	No	Go to the next step.
	• Does the information display indicate properly?	110	Ou to the flext step.
8	DETERMINE IF MALFUNCTION CAUSE IS A/C	Yes	Repair or replace the suspected wiring harness.
	REQUEST SIGNAL RELATED WIRING	No	A/C switch malfunction, or climate control unit cannot
	HARNESS OR CLIMATE CONTROL UNIT		determine the A/C request or transmit the A/C request
	Switch the ignition off.		signal.
	Inspect for an open or short circuit between		Replace the climate control unit.
	climate control unit terminal B (wiring harness-		(See CLIMATE CONTROL UNIT REMOVAL/
	side) and instrument cluster terminal L (wiring harness-side).		INSTALLATION [MANUAL AIR CONDITIONER].) (See CLIMATE CONTROL UNIT REMOVAL/
	• Is there any malfunction?		INSTALLATION [FULL-AUTO AIR CONDITIONER].)
9	DETERMINE IF MALFUNCTION CAUSE IS A/C	Yes	Go to the next step.
	CONTROL SIGNAL OR MAGNETIC CLUTCH	No	Go to Step 11.
	Start the engine and idle it.		·
	• Access the PCM PID ACCS using the M-MDS.		
	(See ON-BOARD DIAGNOSTIC TEST		
	[SKYACTIV-G 2.0, SKYACTIV-G 2.5].)		
	• Turn the ACCS PID to ON from OFF using the		
	M-MDS simulation function.		
	Measure the voltage at the magnetic clutch terminal A (wiring harness-side).		
	• Is the voltage 10.5 V or more?		
10	INSPECT IF MALFUNCTION CAUSE IS	Yes	Inspect the magnetic clutch.
	MAGNETIC CLUTCH OR MAGNETIC CLUTCH		(See MAGNETIC CLUTCH INSPECTION [MANUAL
	GROUND CIRCUIT		AIR CONDITIONER].)
	Switch the ignition off.		(See MAGNETIC CLUTCH INSPECTION [FULL-AUTO
	Disconnect the magnetic clutch connector.		AIR CONDITIONER].)
	Inspect for continuity between magnetic clutch		Replace the magnetic clutch if necessary.
	terminal A (part-side) and body ground.	No	Inspect the A/C compressor. (poor contact to ground)
	Is there continuity?		If there is any malfunction:  Page 1 is a graph of the graph of t
			Repair or replace the malfunctioning part  according to the imprection regults.
			according to the inspection results.  • If there is no malfunction:
			Replace the A/C compressor. (internal circuit)
			open)
			opon)

STEP	INSPECTION	RESULTS	ACTION			
11	INSPECT A/C RELAY	Yes	Replace the A/C relay.			
	Switch the ignition off.	No	Go to the next step.			
	Remove the A/C relay.					
	Inspect the A/C relay.					
	(See RELAY INSPECTION.)					
	Is there any malfunction?					
12	INSPECT A/C RELAY CONTROL CIRCUIT	Yes	Inspect for continuity between the following:			
	FOR OPEN CIRCUIT		• Front body control module (FBCM) terminal 1C—A/C			
	A/C relay is removed.		relay terminal A			
	Disconnect the PCM connector.		Battery positive terminal—A/C relay terminal C			
	Inspect for continuity between A/C relay		A/C relay terminal D—Magnetic clutch terminal A			
	terminal E (wiring harness-side) and PCM		Repair or replace the wiring harness for a possible open			
	terminal 2AF (wiring harness-side).		circuit.			
	• Is there continuity?	No	Repair or replace the wiring harness for a possible open circuit.			
13	13 Verify the test results.					
	onal symptoms.					
	(See SYMPTOM DIAGNOSTIC INDEX [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)					
	<ul> <li>If a malfunction remains, inspect the related Service Information and perform the repair or diagnosis.</li> <li>If the vehicle is repaired, troubleshooting is completed.</li> </ul>					
	<ul> <li>If the vehicle is not repaired or additional diagnostic information is not available, replace the PCM.</li> </ul>					
	(See PCM REMOVAL/INSTALLATION [SK	2.0, SKYACTIV-G 2.5].)				