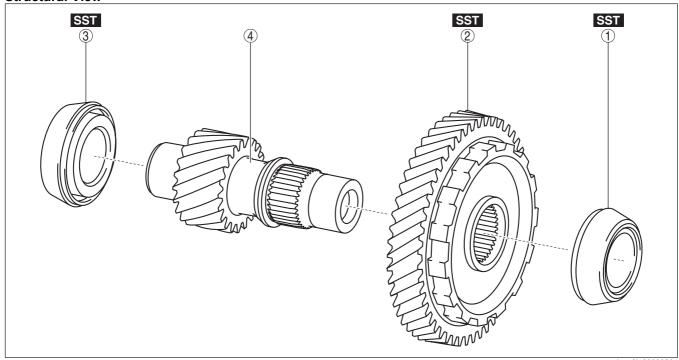
## SECONDARY GEAR AND OUTPUT GEAR DISASSEMBLY

id051700661000

## **Structural View**



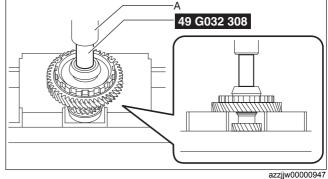
1	Tapered roller bearing (transaxle case side)
2	Secondary gear
3	Tapered roller bearing (converter housing side)

bgw3ja00000204 Output gear

## **Disassembly Procedure**

1. Perform the following inspection:

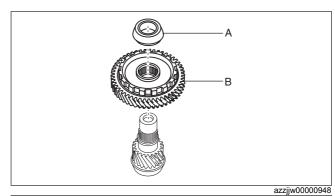
- If there is no malfunction based on the results of the inspection, it not necessary to disassemble the secondary gear and output gear.
- · Visual inspection of parts (See VISUAL INSPECTION OF PARTS)
- Secondary gear and output gear inspection (See SECONDARY GEAR AND OUTPUT GEAR INSPECTION)
- If there is a malfunction, disassemble the secondary gear and output gear and replace the malfunctioning part with a new part.
- 2. Using the SST and press, remove the secondary gear and the tapered roller bearing (transaxle case side).
- A: Press

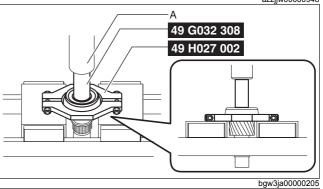


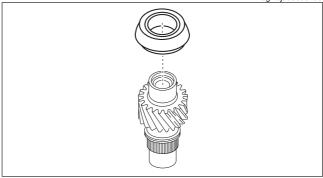
A: Tapered roller bearing (transaxle case side)

B : Secondary gear

- 3. Using the SSTs and press, remove the tapered roller bearing (converter housing side).
- A : Press
- 4. Clean the disassembled parts. (See AUTOMATIC TRANSAXLE CLEANING.)







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