

## DRIVE BELT REMOVAL/INSTALLATION [SKYACTIV-D 2.2]

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### Warning

- A hot engine can cause severe burns. Turn off the engine and wait until it is cool before servicing.

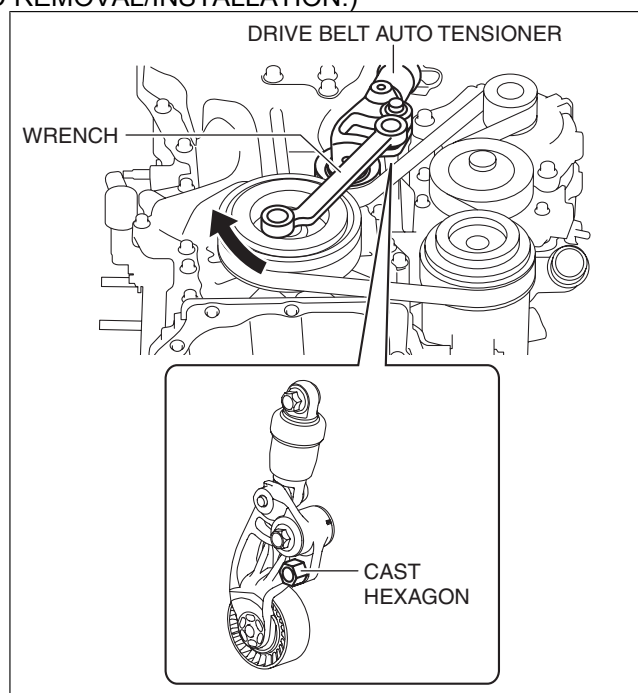
### Caution

- To prevent damage to the drive belt auto tensioner, do not apply excessive torque after the tensioner moves full-stroke.

### Note

- Remove/install the drive belt from the underside of the vehicle.

1. Remove the front under cover No.2. (See FRONT UNDER COVER No.2 REMOVAL/INSTALLATION.)
2. Remove the splash shield. (RH) (See SPLASH SHIELD REMOVAL/INSTALLATION.)
3. Insert a wrench onto the cast hexagon on the drive belt auto tensioner and release the tension by slowly turning in the direction shown in the figure.
4. Remove the drive belt.
5. Install the drive belt.
6. Rotate the crankshaft pulley clockwise approx. a half a turn and verify that the drive belt is installed correctly.
  - If the rib of the drive belt and the groove of each pulley are not aligned, remove the drive belt and re-install it.
7. Verify that the drive belt auto tensioner indicator mark does not exceeds the limit.(See DRIVE BELT INSPECTION [SKYACTIV-D 2.2].)
8. Install the splash shield. (RH) (See SPLASH SHIELD REMOVAL/INSTALLATION.)
9. Install the front under cover No.2. (See FRONT UNDER COVER No.2 REMOVAL/INSTALLATION.)



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