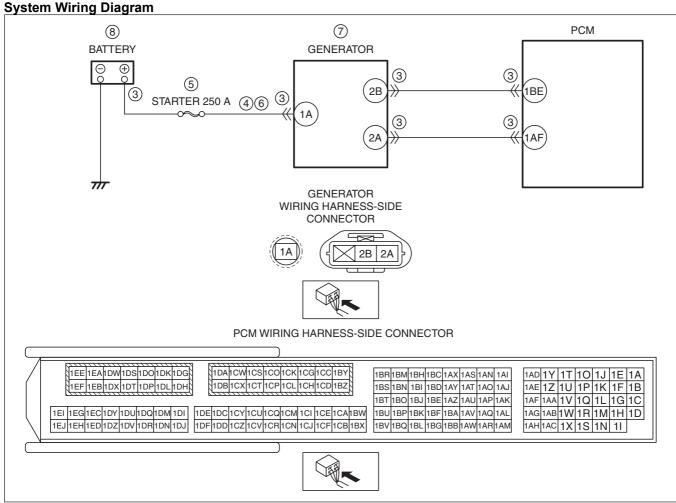
DTC P2504:00 [SKYACTIV-G 2.0, SKYACTIV-G 2.5]

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Details On DTCs

DESCRIPTIO N	Generator system: Voltage generated by generator is high			
	Determination conditions	• The voltage generated by the generator is 18.5 V or higher or the battery voltage is 16 V or higher for a continuous specified time.		
	Preconditions	While engine is running		
DETECTION	Malfunction determination period	• 5 s period		
CONDITION	Drive cycle	•1		
	Self test type	CMDTC self test		
	Sensor used	PCM Generator		
FAIL-SAFE FUNCTION	Inhibits engine-stop by operating the i-stop function. Generator control is inhibited.			
VEHICLE STATUS WHEN DTCs ARE OUTPUT	,			
	Idling feel due to generator-stop may occur.			
POSSIBLE CAUSE	 Poor connection of the following parts: Battery Generator PCM Connector or terminal malfunction of the following parts: Battery Generator PCM Short to power supply in wiring harness between battery positive terminal and generator terminal 1A STARTER 250 A fuse malfunction Open circuit in wiring harness between battery positive terminal and generator terminal 1A Generator malfunction Battery malfunction PCM malfunction 			



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Function Explanation (DTC Detection Outline)

- When the charge/discharge circuit for the power supplying the vehicle is normal, the vehicle will operate normally.
- The PCM determines an over-charge malfunction by detecting that the generator terminal voltage or battery terminal voltage are abnormally high, and verification of vehicle malfunctions/safety assurance is performed.

Repeatability Verification Procedure

- Clear the DTC from the PCM memory using the M-MDS. (See AFTER REPAIR PROCEDURE [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
- Start the engine.
- Leave for **30** s while idling with no electrical load.
- Leave for **30 s** while idling with high electrical load.

PID Item/Simulation Item Used In Diagnosis

Not applicable

Troubleshooting Diagnostic Procedure Intention of troubleshooting procedure

- Step 1—6
 - Perform an inspection of each signal transmission system.
- Step 7
 - Perform a unit inspection of the generator.
- Step 8—10
 - Verify that the primary malfunction is resolved and there are no other malfunctions.

STEP	INSPECTION	RESULTS	ACTION
1	PURPOSE: VERIFY RELATED SERVICE	Yes	Perform repair or diagnosis according to the available
	INFORMATION AVAILABILITY		Service Information.
	Verify related Service Information		If the vehicle is not repaired, go to the next step.
	availability.	No	Go to the next step.
	• Is any related Service Information available?		
2	PURPOSE: VERIFY IF POOR	Yes	Go to the next step.
	CONNECTION OF EACH PART AFFECTS DIAGNOSTIC RESULTS	No	Connect each part or the connector correctly, then go to Step 8.
	Switch the ignition off.		Step 6.
	Inspect the connection condition (part)		
	installation condition, connector connection		
	condition) for the following parts:		
	— Battery		
	Generator		
	— PCM		
	• Is the connection condition (part installation		
	condition, connector connection condition)		
3	for each part normal? PURPOSE: VERIFY IF CONNECTOR	Yes	Repair or replace the connector and/or terminals, then go
3	DAMAGE OF EACH PART AFFECTS	163	to Step 8.
	DIAGNOSTIC RESULTS	No	Go to the next step.
	Disconnect the connector of the following		or to the more stop.
	parts.		
	Battery		
	Generator		
	— PCM		
	• Inspect for poor connection (such as		
	damaged/pulled-out pins, corrosion). • Is there any malfunction?		
4	PURPOSE: VERIFY IF SHORT TO POWER	Yes	Go to the next step.
-	SUPPLY IN GENERATOR CHARGE/	No	Refer to the wiring diagram and verify whether or not there
	DISCHARGE CIRCUIT AFFECTS		is a common connector between battery positive terminal
	DIAGNOSTIC RESULTS		and generator terminal 1A.
	Verify that the battery, generator and PCM		If there is a common connector:
	connectors are disconnected.		Determine the malfunctioning part by inspecting the
	Switch the ignition ON (engine off).		common connector and the terminal for corrosion,
	Note		damage, or pin disconnection, and the common wiring
	Another DTC may be stored by the PCM		harness for a short to power supply. • Repair or replace the malfunctioning part.
	detecting an open circuit.		If there is no common connector:
	Measure the voltage at the generator		Repair or replace the wiring harness which has a short to
	terminal 1A (wiring harness-side).		power supply.
	• Is the voltage 0 V ?		Go to Step 8.
5	PURPOSE: INSPECT FUSE	Yes	If the fuse is burnt out:
	• Switch the ignition off.		Refer to the wiring diagram and verify whether or not
	Remove the STARTER 250 A fuse.		there is a common connector between battery positive
	• Inspect the STARTER 250 A fuse.		terminal and generator terminal 1A.
	Is there any malfunction?		If there is a common connector: — Determine the malfunctioning part by inspecting the
			common connector and the terminal for corrosion,
			damage, or pin disconnection, and the common
			wiring harness for a short to ground.
			Repair or replace the malfunctioning part.
			If there is no common connector:
			Repair or replace the wiring harness which has a
			short to ground.
			Replace the malfunctioning fuse.
			If the fuse is damaged:
			Replace the fuse. Go to Step 8.
		No	Reinstall the STARTER 250 A fuse, then go to the next
		140	step.
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STEP	INSPECTION	RESULTS	ACTION
6	PURPOSE: VERIFY IF OPEN CIRCUIT IN	Yes	Go to the next step.
	GENERATOR CHARGE/DISCHARGE CIRCUIT AFFECTS DIAGNOSTIC RESULTS • Verify that the battery, generator and PCM connectors are disconnected. • Inspect for continuity between battery positive terminal (wiring harness-side) and generator terminal 1A (wiring harness-side). • Is there continuity?	No	Refer to the wiring diagram and verify whether or not there is a common connector between battery positive terminal and generator terminal 1A. If there is a common connector: • Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit. • Repair or replace the malfunctioning part. If there is no common connector: • Repair or replace the wiring harness which has an open circuit. Go to Step 8.
	PURPOSE: DETERMINE INTEGRITY OF GENERATOR Inspect the generator. (See GENERATOR INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) Is there any malfunction?	Yes	Replace the generator, then go to the next step. (See GENERATOR REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
		No	Go to the next step.
8	PURPOSE: VERIFY CONDITIONS OF BATTERY • Inspect the battery. (See BATTERY INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See BATTERY INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5 (WITHOUT istop)].)	_	Follow the inspection instructions, then go to the next step.
9	PURPOSE: VERIFICATION OF VEHICLE REPAIR COMPLETION • Always reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See AFTER REPAIR PROCEDURE [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) Go to the next step. Go to the next step.
	 Implement the repeatability verification procedure. (See Repeatability Verification Procedure.) Perform the DTC Reading Procedure. (See ON-BOARD DIAGNOSTIC TEST [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) Is the same DTC present? 		
10	PURPOSE: VERIFY IF THERE IS ANY OTHER MALFUNCTION	Yes	Go to the applicable DTC inspection. (See DTC TABLE [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
	Is any other DTC or pending code stored?	No	DTC troubleshooting completed.