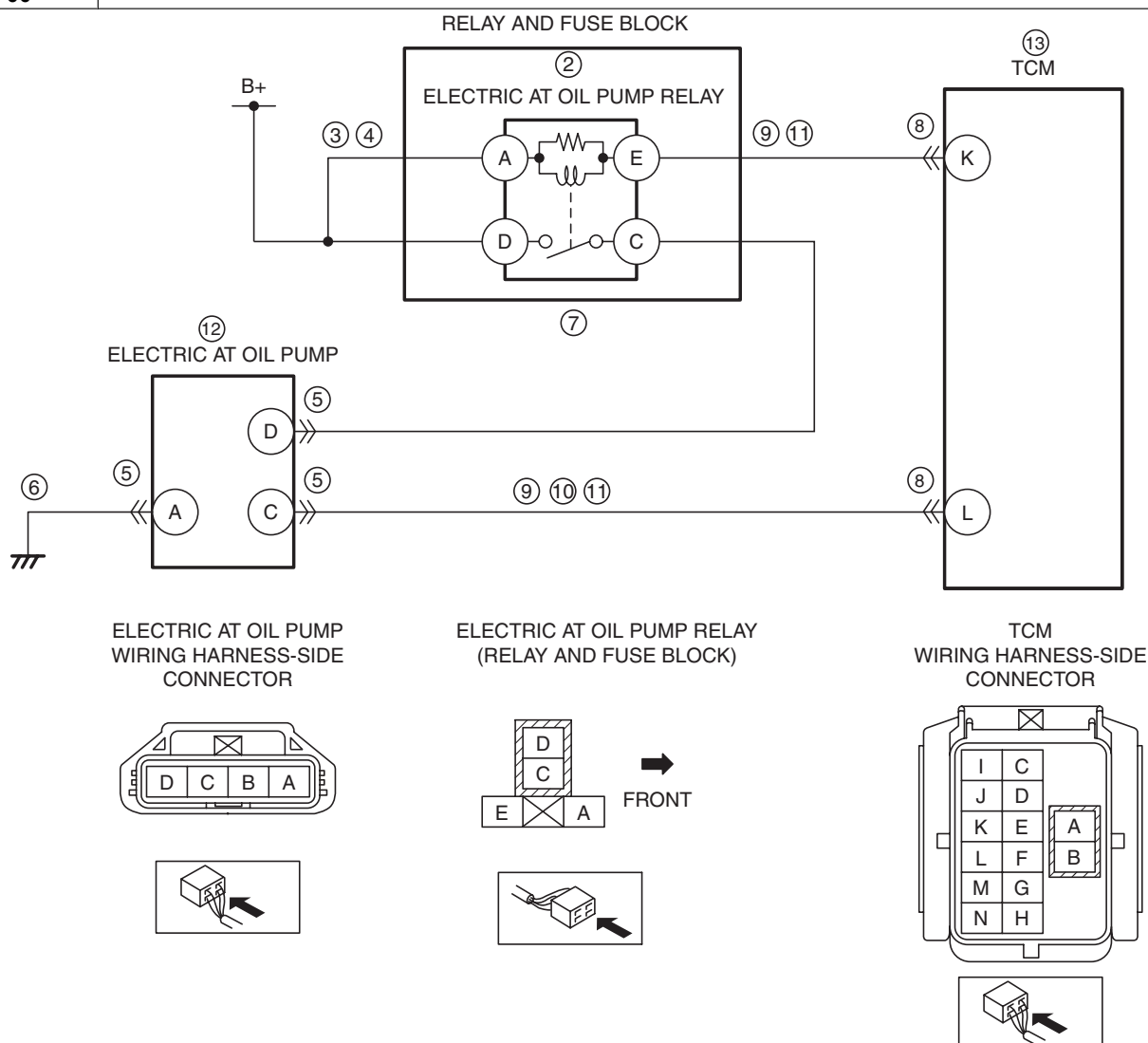


**DTC P181F:00 [FW6A-EL, FW6AX-EL]**

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<b>DTC P181F:00</b>	<b>Electric AT oil pump/Electric AT oil pump relay circuit malfunction</b>
<b>DETECTION CONDITION</b>	<ul style="list-style-type: none"><li>• If the TCM detects any of the following conditions for a continuous <b>5 s</b>:<ul style="list-style-type: none"><li>— Electric AT oil pump circuit has a malfunction.</li><li>— Electric AT oil pump relay circuit has a malfunction.</li></ul></li></ul> <p><b>Diagnostic support note</b></p> <ul style="list-style-type: none"><li>• The MIL does not illuminate.</li><li>• The shift position indicator light does not illuminate.</li><li>• PENDING CODE is available.</li><li>• FREEZE FRAME DATA is not available.</li><li>• DTC is stored in the TCM memory.</li></ul>
<b>FAIL-SAFE FUNCTION</b>	<ul style="list-style-type: none"><li>• Inhibits i-stop control.</li></ul>
<b>POSSIBLE CAUSE</b>	<ul style="list-style-type: none"><li>• Electric AT oil pump relay malfunction</li><li>• Short to ground in wiring harness between electric AT oil pump relay terminal A and electric AT oil pump relay terminal D</li><li>• Open circuit in wiring harness between electric AT oil pump relay terminal A and electric AT oil pump relay terminal D</li><li>• Electric AT oil pump connector or terminals malfunction</li><li>• Open circuit in wiring harness between electric AT oil pump terminal A and body ground</li><li>• Short to ground or open circuit in wiring harness between battery positive terminal and electric AT oil pump terminal D</li><li>• TCM connector or terminals malfunction</li><li>• Short to ground in wiring harness between the following terminals:<ul style="list-style-type: none"><li>— Electric AT oil pump relay terminal E—TCM terminal K</li><li>— Electric AT oil pump terminal C—TCM terminal L</li></ul></li><li>• Short to power supply in wiring harness between electric AT oil pump terminal C and TCM terminal L</li><li>• Open circuit in wiring harness between the following terminals:<ul style="list-style-type: none"><li>— Electric AT oil pump relay terminal E—TCM terminal K</li><li>— Electric AT oil pump terminal C—TCM terminal L</li></ul></li><li>• Electric AT oil pump malfunction</li><li>• TCM malfunction</li></ul>

**DTC P181F: 00 Electric AT oil pump/Electric AT oil pump relay circuit malfunction**



**Diagnostic procedure**

STEP	INSPECTION	ACTION
1	<b>VERIFY RELATED SERVICE INFORMATION AVAILABILITY</b> • Verify related Service Information availability. • Is any related Service Information available?	Yes Perform repair or diagnosis according to the available Service Information. • If the vehicle is not repaired, go to the next step.
		No Go to the next step.
2	<b>INSPECT ELECTRIC AT OIL PUMP RELAY</b> • Switch the ignition off. • Remove the electric AT oil pump relay. (See RELAY LOCATION.) • Inspect the electric AT oil pump relay. (See RELAY INSPECTION.) • Is there any malfunction?	Yes Replace the electric AT oil pump relay, then go to Step 13. (See RELAY LOCATION.)
		No Go to the next step.

STEP	INSPECTION		ACTION
3	<b>INSPECT ELECTRIC AT OIL PUMP RELAY CIRCUIT FOR SHORT TO GROUND</b> <ul style="list-style-type: none"> <li>• Verify that the electric AT oil pump relay is removed.</li> <li>• Inspect for continuity between electric AT oil pump relay terminal A (wiring harness-side) and body ground.</li> <li>• Is there continuity?</li> </ul>	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between electric AT oil pump relay terminal A and electric AT oil pump relay terminal D. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to ground.</li> </ul> Go to Step 13.
		No	Go to the next step.
4	<b>INSPECT ELECTRIC AT OIL PUMP RELAY CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the electric AT oil pump relay is removed.</li> <li>• Inspect for continuity between electric AT oil pump relay terminal A (wiring harness-side) and electric AT oil pump relay terminal D (wiring harness-side).</li> <li>• Is there continuity?</li> </ul>	Yes	Install the electric AT oil pump relay, then go to the next step. (See RELAY LOCATION.)
		No	Refer to the wiring diagram and verify whether or not there is a common connector between electric AT oil pump relay terminal A and electric AT oil pump relay terminal D. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> Go to Step 13.
5	<b>INSPECT ELECTRIC AT OIL PUMP CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>• Disconnect the electric AT oil pump connector.</li> <li>• Inspect for poor connection (such as damaged/ pulled-out pins, corrosion).</li> <li>• Is there any malfunction</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 13.
		No	Go to the next step.
6	<b>INSPECT ELECTRIC AT OIL PUMP GROUND CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the electric AT oil pump connector is disconnected.</li> <li>• Inspect for continuity between electric AT oil pump terminal A (wiring harness-side) and body ground.</li> <li>• Is there continuity?</li> </ul>	Yes	Go to the next step.
		No	Refer to the wiring diagram and verify whether or not there is a common connector between electric AT oil pump terminal A and body ground. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> Go to Step 13.
7	<b>INSPECT ELECTRIC AT OIL PUMP POWER SUPPLY CIRCUIT FOR SHORT TO GROUND OR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the electric AT oil pump connector is disconnected.</li> <li>• Switch the electric AT oil pump relay to ON using the simulation item EOP_RLY. (See ON-BOARD DIAGNOSTIC SYSTEM SIMULATION INSPECTION [FW6A-EL, FW6AX-EL].)</li> <li>• Measure the voltage at the electric AT oil pump terminal D (wiring harness-side).</li> <li>• Is the voltage <b>0 V</b>?</li> </ul>	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between battery positive terminal and electric AT oil pump terminal D. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground or open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to ground.</li> </ul> Go to Step 13.
		No	Go to the next step.

STEP	INSPECTION		ACTION
8	<b>INSPECT TCM CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>• Disconnect the TCM connector.</li> <li>• Visually inspect the TCM connector and terminals.</li> <li>• Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 13.
		No	Go to the next step.
9	<b>INSPECT ELECTRIC AT OIL PUMP CIRCUIT FOR SHORT TO GROUND</b> <ul style="list-style-type: none"> <li>• Verify that the electric AT oil pump and TCM connectors are disconnected.</li> <li>• Inspect for continuity between the following terminals (wiring harness-side) and body ground: <ul style="list-style-type: none"> <li>— Electric AT oil pump relay terminal E</li> <li>— Electric AT oil pump terminal C</li> </ul> </li> <li>• Is there continuity?</li> </ul>	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: <ul style="list-style-type: none"> <li>• Electric AT oil pump relay terminal E—TCM terminal K</li> <li>• Electric AT oil pump terminal C—TCM terminal L</li> </ul> <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to ground.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to ground.</li> </ul> Go to Step 13.
		No	Go to the next step.
10	<b>INSPECT ELECTRIC AT OIL PUMP CIRCUIT FOR SHORT TO POWER SUPPLY</b> <ul style="list-style-type: none"> <li>• Verify that the electric AT oil pump and TCM connectors are disconnected.</li> <li>• Switch the ignition ON (engine on).</li> <li>• Measure the voltage at the electric AT oil pump terminal C (wiring harness-side).</li> <li>• Is the voltage 0 V?</li> </ul>	Yes	Go to the next step.
		No	Refer to the wiring diagram and verify whether or not there is a common connector between electric AT oil pump terminal C and TCM terminal L. <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for a short to power supply.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has a short to power supply.</li> </ul> Go to Step 13.
11	<b>INSPECT ELECTRIC AT OIL PUMP CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>• Verify that the electric AT oil pump and TCM connectors are disconnected.</li> <li>• Switch the ignition off.</li> <li>• Visually inspect the wiring harness between the following terminals (wiring harness-side): <ul style="list-style-type: none"> <li>— Electric AT oil pump relay terminal E—TCM terminal K</li> <li>— Electric AT oil pump terminal C—TCM terminal L</li> </ul> </li> <li>• Is there any malfunction?</li> </ul>	Yes	Refer to the wiring diagram and verify whether or not there is a common connector between the following terminals: <ul style="list-style-type: none"> <li>• Electric AT oil pump relay terminal E—TCM terminal K</li> <li>• Electric AT oil pump terminal C—TCM terminal L</li> </ul> <b>If there is a common connector:</b> <ul style="list-style-type: none"> <li>• Determine the malfunctioning part by inspecting the common connector and the terminal for corrosion, damage, or pin disconnection, and the common wiring harness for an open circuit.</li> <li>• Repair or replace the malfunctioning part.</li> </ul> <b>If there is no common connector:</b> <ul style="list-style-type: none"> <li>• Repair or replace the wiring harness which has an open circuit.</li> </ul> Go to the next step.
		No	Go to the next step.
12	<b>INSPECT ELECTRIC AT OIL PUMP</b> <ul style="list-style-type: none"> <li>• Remove the electric AT oil pump. (See ELECTRIC AT OIL PUMP REMOVAL/INSTALLATION [FW6A-EL, FW6AX-EL].)</li> <li>• Verify that the resistance according to the following: <ul style="list-style-type: none"> <li>— Between electric AT oil pump terminal D and A: <b>Approx. 18.2 Kiloohms</b></li> <li>— Between electric AT oil pump terminal C and A: <b>Approx. 21.5 Kiloohms</b></li> </ul> </li> <li>• Is the resistance normal?</li> </ul>	Yes	Go to the next step.
		No	Replace the electric AT oil pump, then go to the next step. (See ELECTRIC AT OIL PUMP REMOVAL/INSTALLATION [FW6A-EL, FW6AX-EL].)

STEP	INSPECTION	ACTION	
13	<b>VERIFY DTC TROUBLESHOOTING COMPLETED</b> <ul style="list-style-type: none"> <li>• Always reconnect all disconnected connectors.</li> <li>• Clear the DTC using the M-MDS. (See ON-BOARD DIAGNOSTIC SYSTEM DTC INSPECTION [FW6A-EL, FW6AX-EL].)</li> <li>• Perform the following procedure to ensure that the DTC has been resolved:               <ol style="list-style-type: none"> <li>1. Operates the i-stop.</li> </ol> </li> <li>• Perform the DTC inspection using the M-MDS. (See ON-BOARD DIAGNOSTIC SYSTEM DTC INSPECTION [FW6A-EL, FW6AX-EL].)</li> <li>• Is the DTC P181F:00 present?</li> </ul>	Yes	Replace the control valve body, then go to the next step. (See CONTROL VALVE BODY REMOVAL/INSTALLATION [FW6A-EL, FW6AX-EL].)
		No	Go to the next step.
14	<b>VERIFY NO DTC HAS BEEN PRESENTED</b> <ul style="list-style-type: none"> <li>• Are any DTCs present?</li> </ul>	Yes	Go to the applicable DTC inspection. (See ON-BOARD DIAGNOSTIC SYSTEM DTC TABLE [FW6A-EL, FW6AX-EL].)
		No	DTC troubleshooting completed.