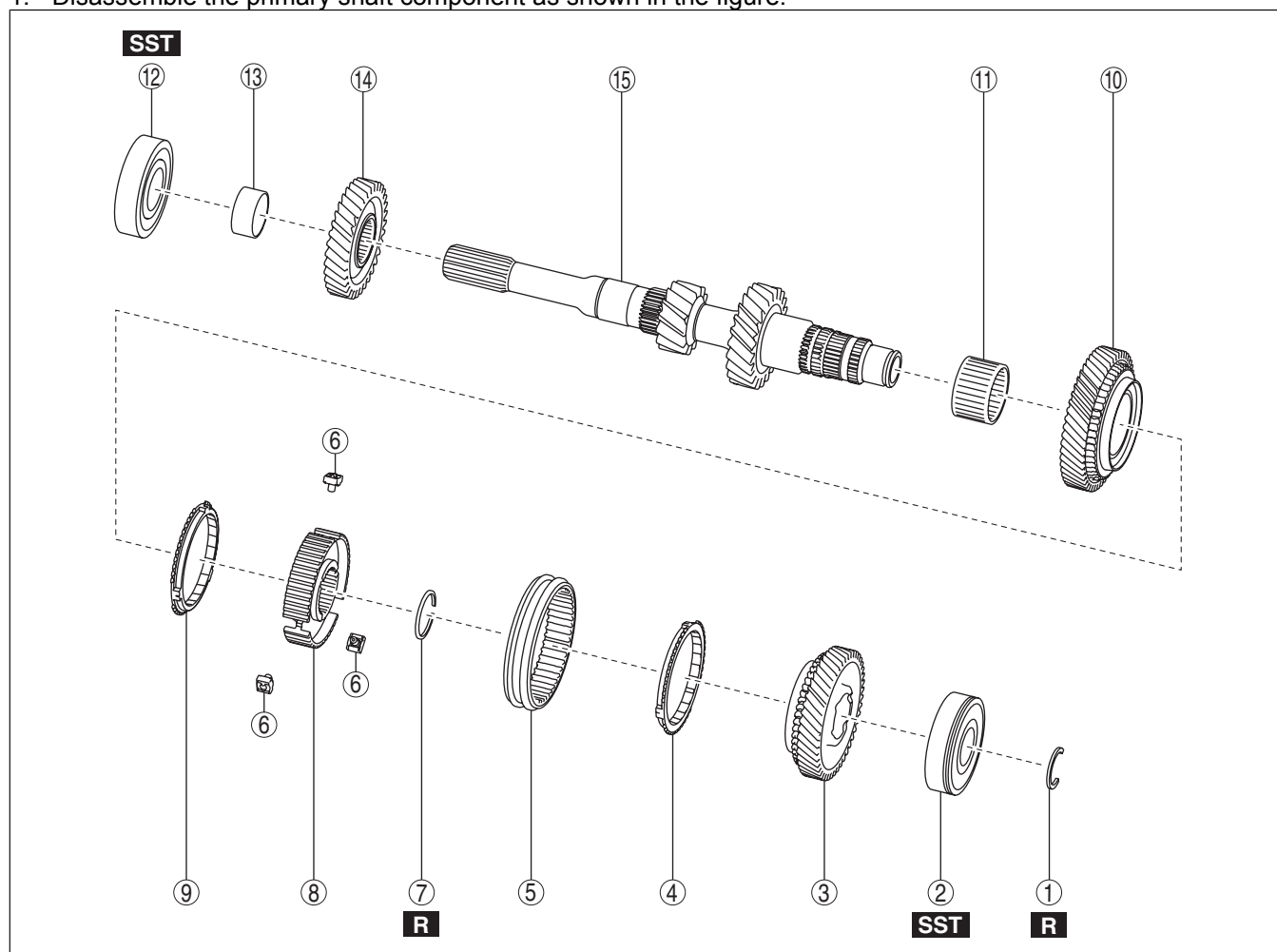


PRIMARY SHAFT COMPONENT DISASSEMBLY

id051500175700

1. Disassemble the primary shaft component as shown in the figure.



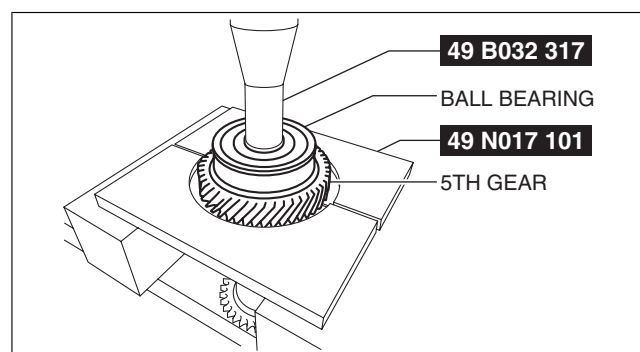
bd62zm00000039

1	Clip
2	Ball bearing (transaxle case side) (See Ball Bearing (Transaxle Case Side) Removal Note.)
3	5th gear
4	Synchronizer ring (5GR)
5	Clutch hub sleeve
6	Synchronizer key
7	Clip
8	Clutch hub
9	Synchronizer ring (6GR)

10	6th gear
11	Needle bearing
12	Ball bearing (clutch housing side) (See Ball Bearing (Clutch Housing Side) Removal Note.)
13	Spacer
14	4th gear (See 4th Gear Removal Note.)
15	Primary shaft

Ball Bearing (Transaxle Case Side) Removal Note

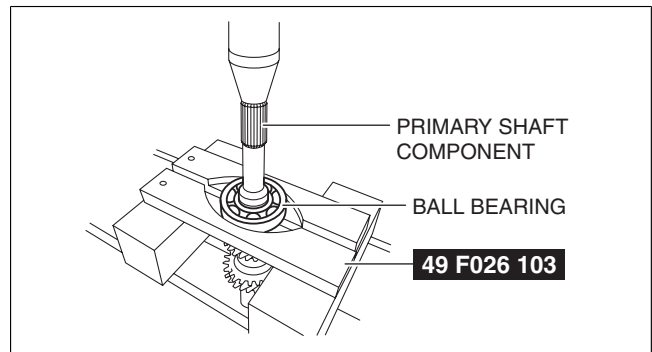
- Set the primary shaft component and SSTs in a press as shown in the figure.
- Disassemble the ball bearing using the press.



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Ball Bearing (Clutch Housing Side) Removal Note

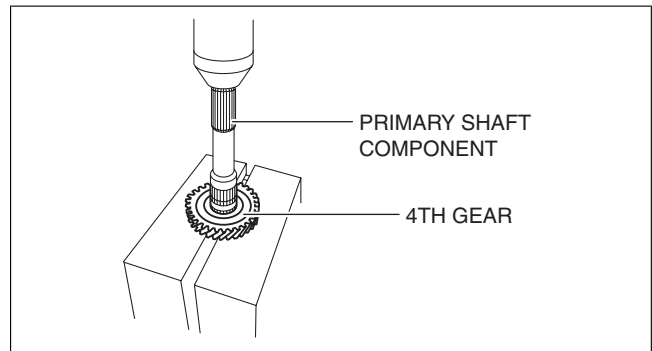
1. Set the primary shaft component and **SST** in a press as shown in the figure.
2. Disassemble the ball bearing using the press.



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4th Gear Removal Note

1. Set the primary shaft component in a press as shown in the figure.
2. Disassemble the 4th gear using the press.



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