

CENTER PILLAR REMOVAL [PANEL REPLACEMENT]

id098008743900

Symbol Mark

| SYMBOL MARK | MEANING |
|-------------|--------------------|
| ● | SPOT WELDING |
| — / — | ROUGH CUT LOCATION |

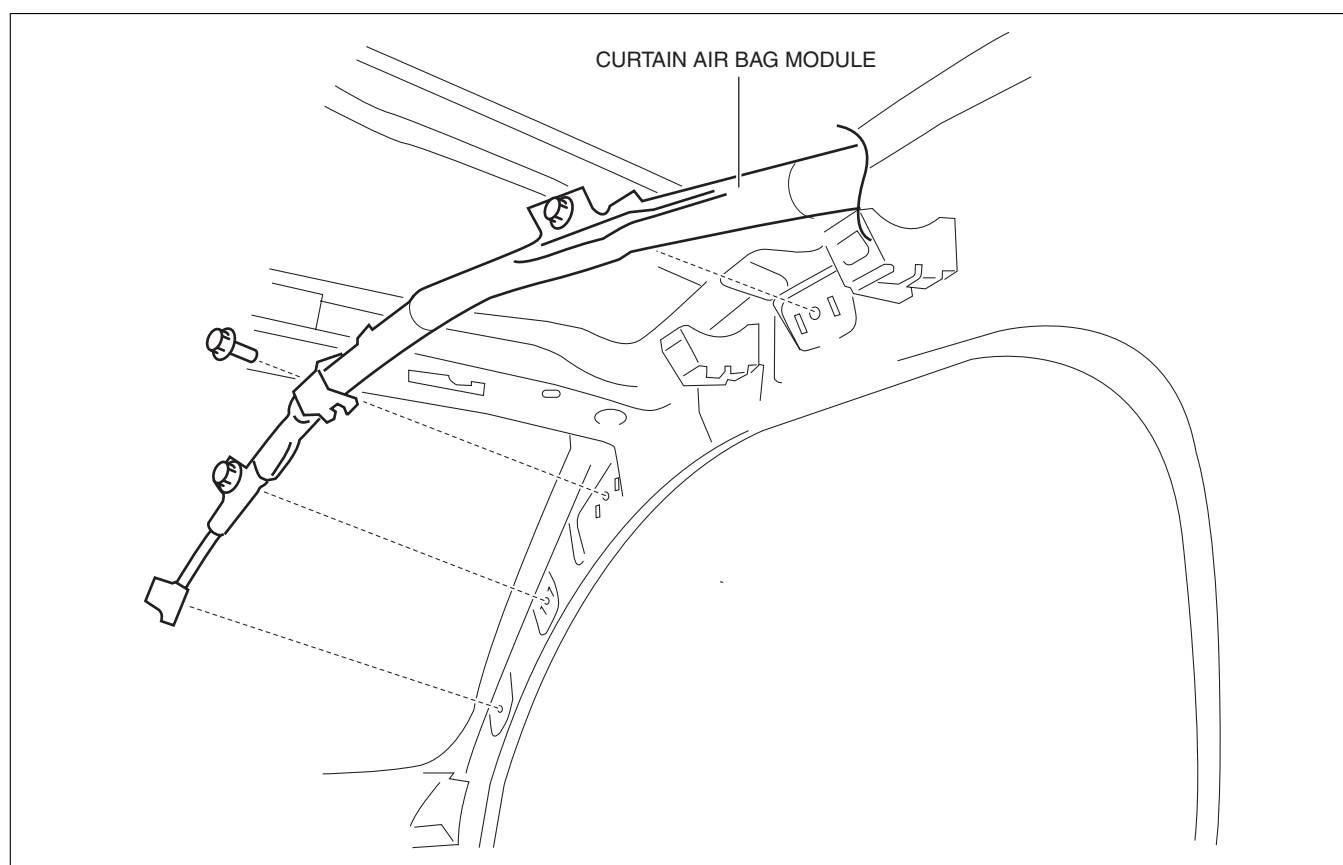
ac5wzb00000001

Removal Procedure

Caution

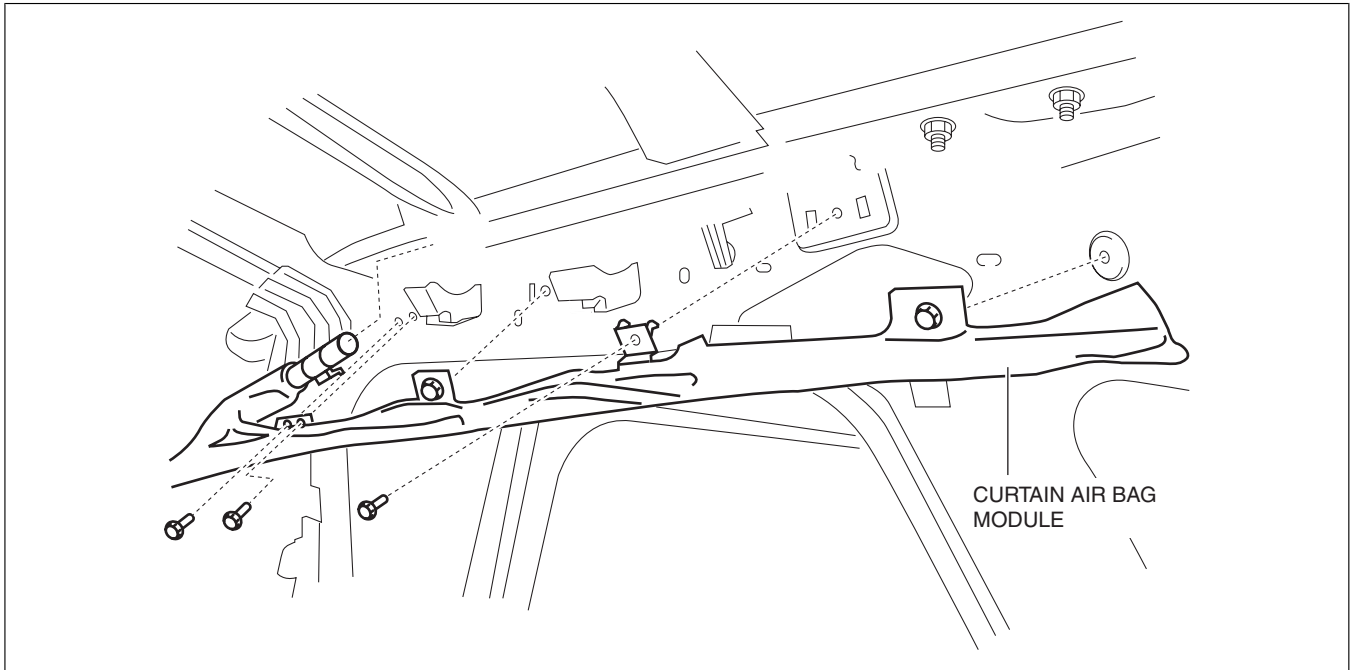
- Remove the curtain air bag module to prevent damage before servicing.

Front-side



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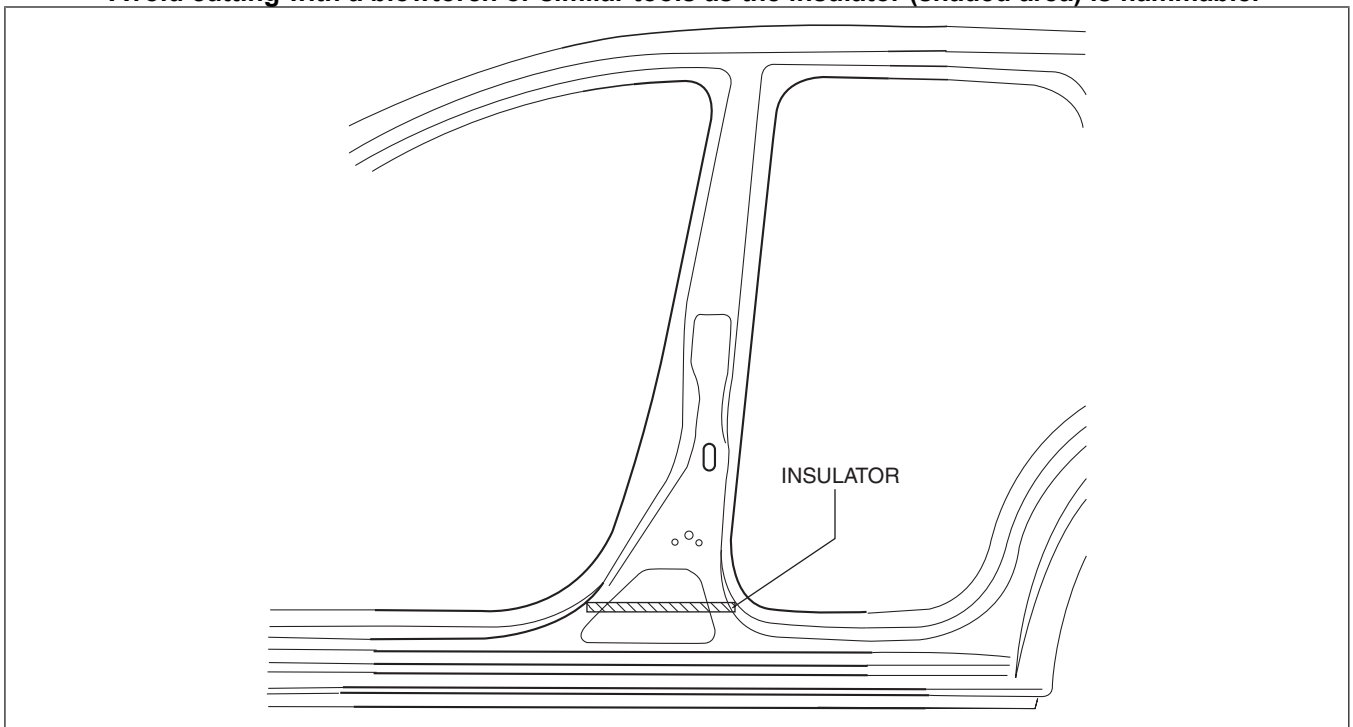
Rear-side



ac5wzb00000003

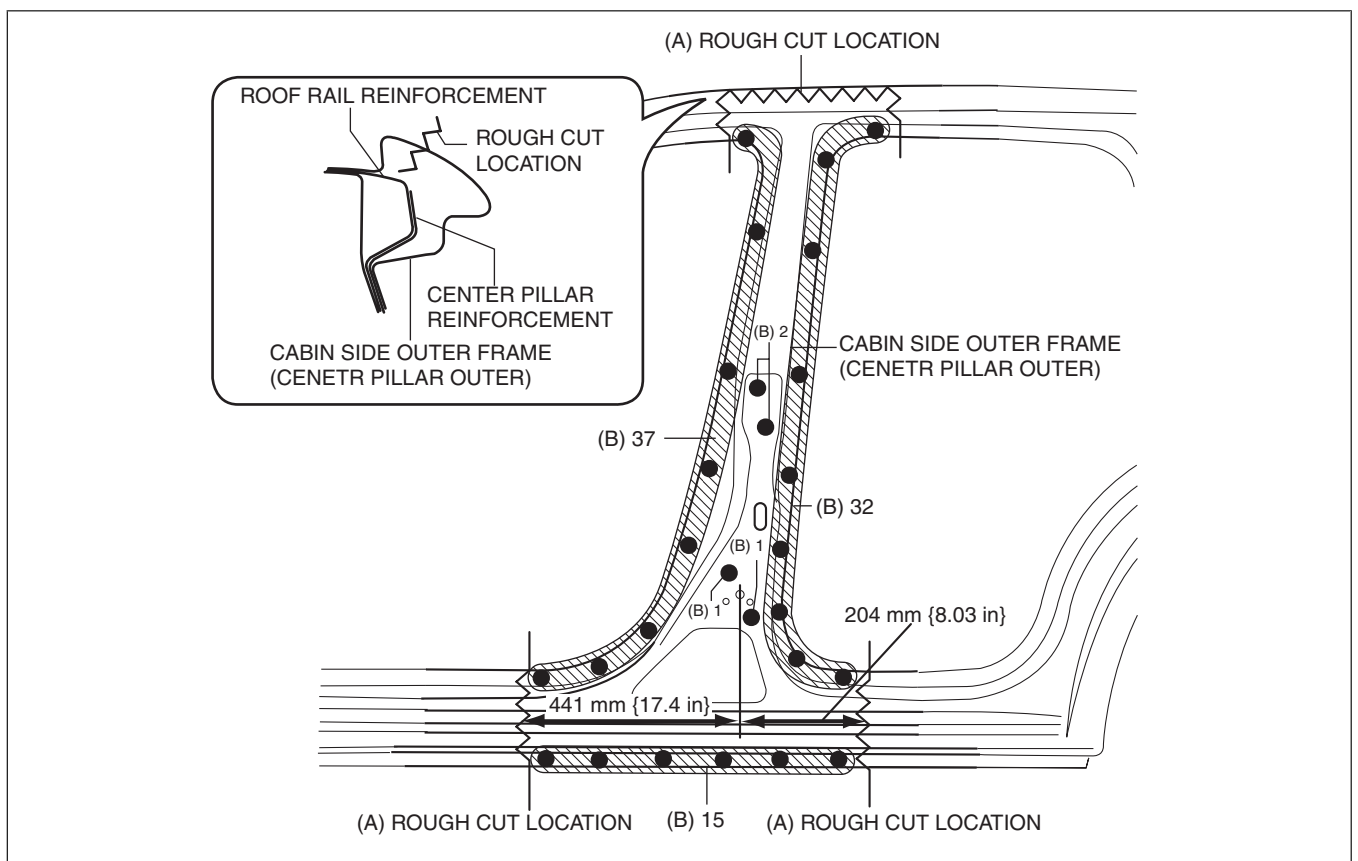
Caution

- Avoid cutting with a blowtorch or similar tools as the insulator (shaded area) is flammable.



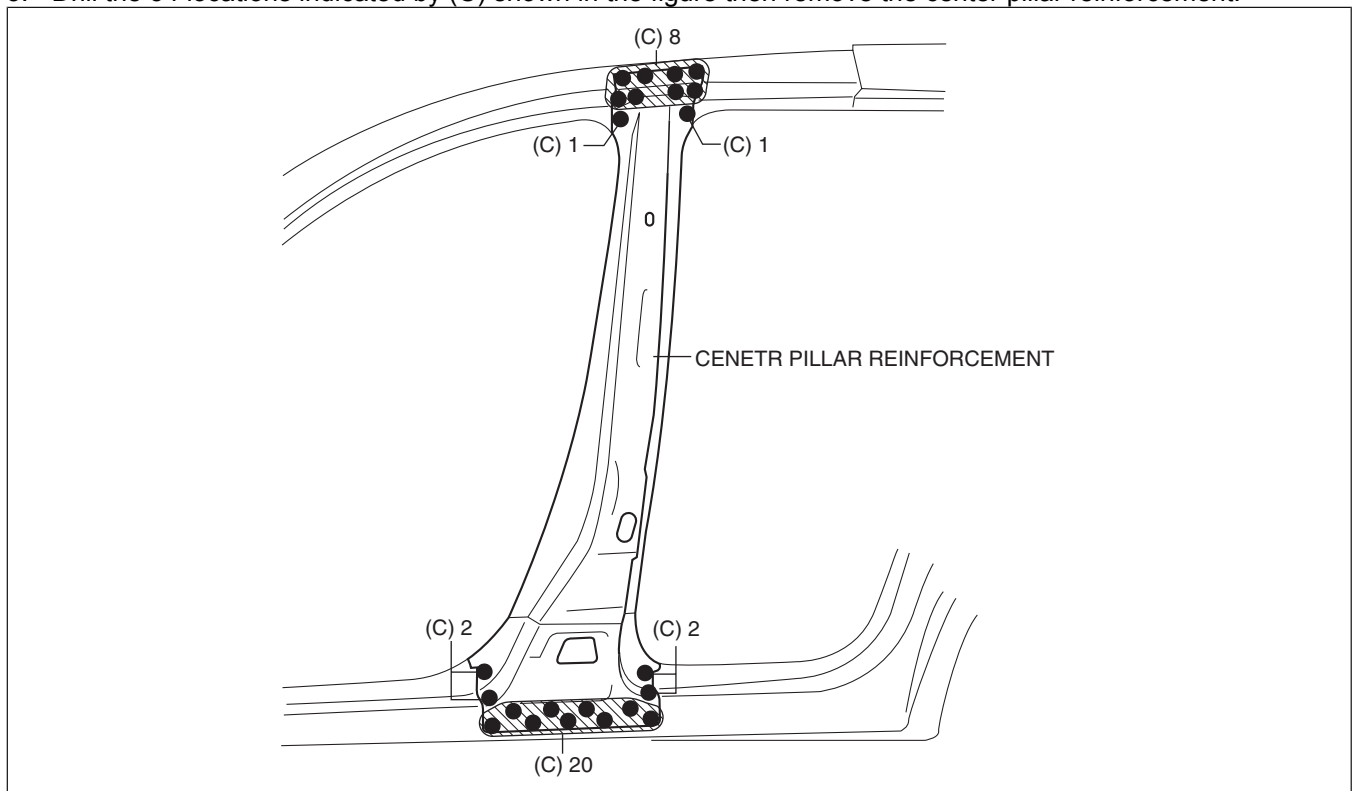
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1. Rough cut the area locations indicated by (A).
2. Drill the 88 locations indicated by (B) shown in the figure then remove the cabin side outer frame (outer center pillar).



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3. Drill the 34 locations indicated by (C) shown in the figure then remove the center pillar reinforcement.



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4. Rough cut the area locations indicated by (D).
5. Drill the 3 locations indicated by (E) shown in the figure.
6. Pull the inner center pillar in the direction of arrow shown in the figure, then remove it from between the inner side sill and side sill reinforcement.

