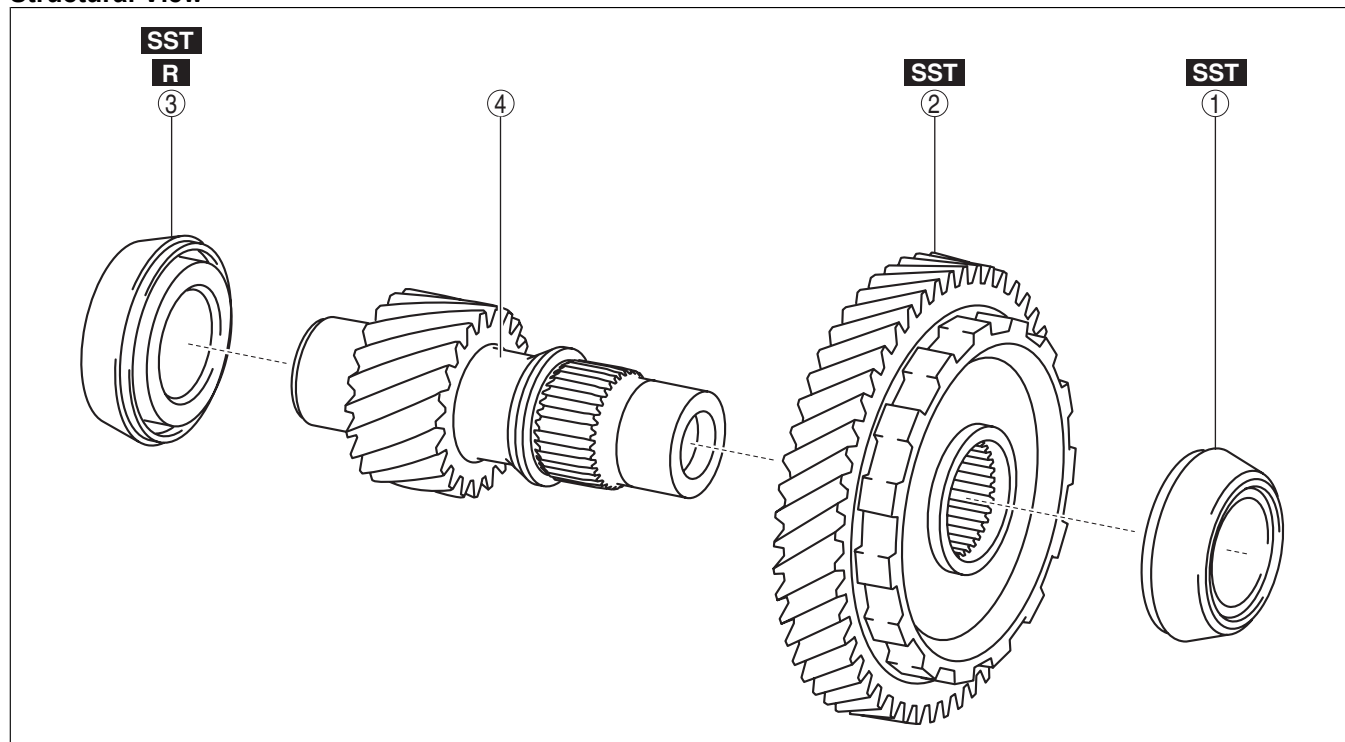


SECONDARY GEAR AND OUTPUT GEAR DISASSEMBLY

id051700661000

Structural View



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1	Taper roller bearing (transaxle case side)
2	Secondary gear
3	Taper roller bearing (converter housing side)

4	Output gear
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Disassembly Procedure

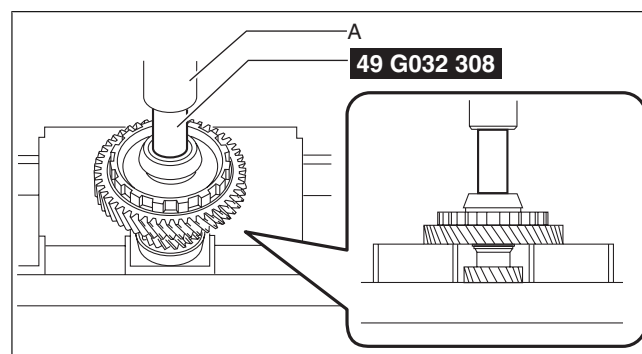
1. Perform the following inspection:

Caution

- If there is no malfunction based on the results of the inspection, it not necessary to disassemble the secondary gear and output gear.
- Visual inspection of parts (See VISUAL INSPECTION OF PARTS [FW6A-EL])(See VISUAL INSPECTION OF PARTS [FW6AX-EL])
- Secondary gear and output gear inspection (See SECONDARY GEAR AND OUTPUT GEAR INSPECTION)
- If there is a malfunction, disassemble the secondary gear and output gear and replace the malfunctioning part with a new part.

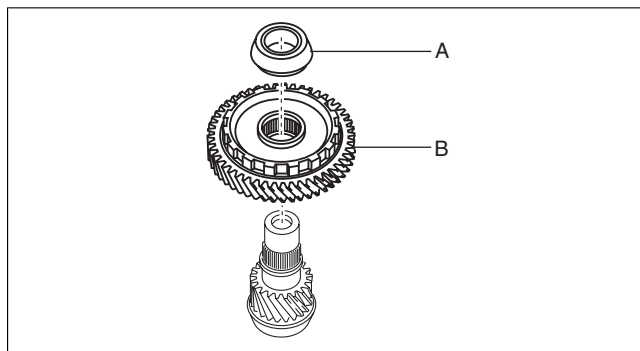
2. Using the SST and press, remove the secondary gear and the taper roller bearing (transaxle case side).

A : Press



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A : Taper roller bearing (transaxle case side)
B : Secondary gear



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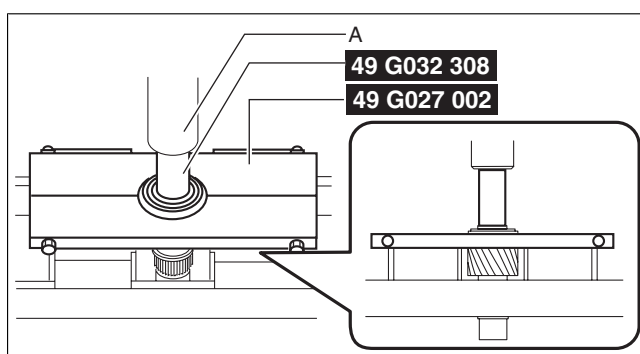
3. Using the SSTs and press, remove the taper roller bearing (converter housing side).

Caution

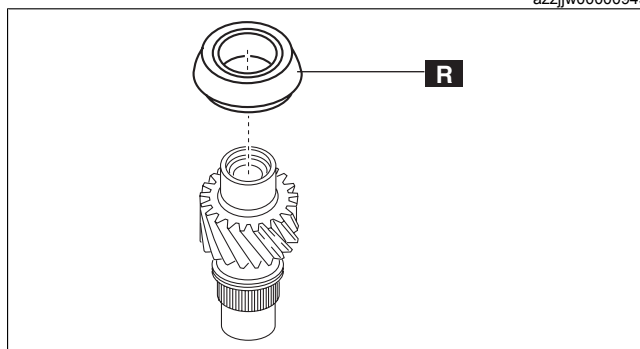
- When removing the taper roller bearing, the cage will deform when the SST is put on the taper roller bearing cage. When assembling the secondary gear and output gear, use a new taper roller bearing.

A : Press

4. Clean the disassembled parts. (See AUTOMATIC TRANSAXLE CLEANING.)



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