

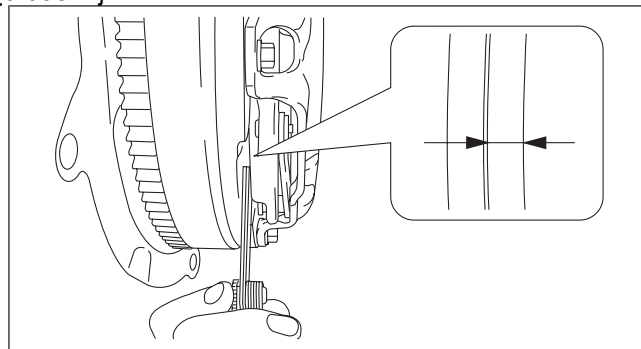
## CLUTCH DISC INSPECTION [D66M-R, D66MX-R]

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### Caution

- The clutch cover equipped on the D66M(X)-R cannot be removed once and then reinstalled. For this reason, do not remove the clutch cover when performing the inspection.

1. Remove the manual transaxle. (See MANUAL TRANSAXLE REMOVAL/INSTALLATION [D66M-R].) (See MANUAL TRANSAXLE REMOVAL/INSTALLATION [D66MX-R].)
2. Adjust the thickness of the thickness gauge to 2.5 mm {0.098 in}.
3. Insert the thickness gauge from the notch of the dual-mass flywheel and verify that the facing on the clutch cover side is thicker than the thickness gauge.
  - If the facing on the clutch cover side is thinner than the thickness gauge, replace the clutch disc and clutch cover as a single unit.



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### Clutch disc facing thickness on clutch cover side

**New part (2WD): 3.6 mm {0.14 in}**

**New part (4WD): 3.7 mm {0.15 in}**

**Maximum: 2.5 mm {0.098 in}**