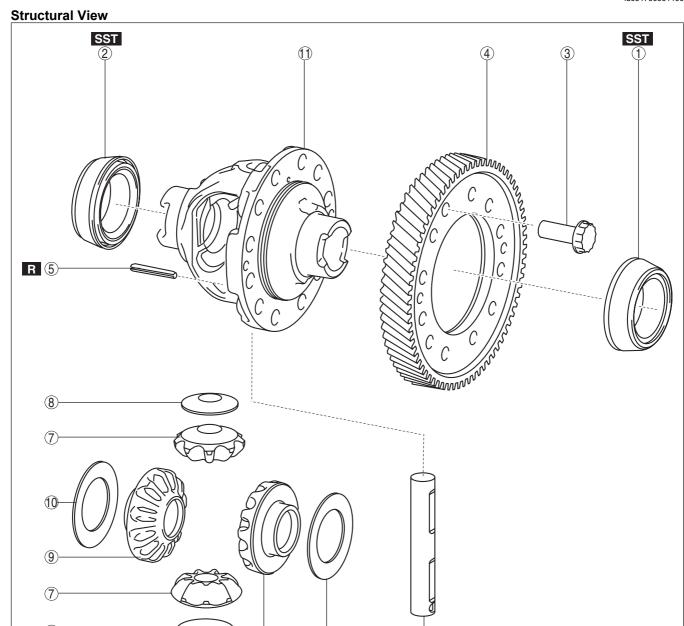
# RING GEAR AND DIFFERENTIAL DISASSEMBLY

id051700661100



1	Tapered roller bearing (transaxle case side)
2	Tapered roller bearing (converter housing side)
3	12 bolts
4	Ring gear
5	Roll pin
6	Pinion shaft

	bgw3ja0000020
7	Pinion gear
8	Thrust washer
9	Side gear
10	Thrust washer
11	Differential gear case

# **Disassembly Procedure**

1. Perform the following inspection:

## Caution

- If there is no malfunction based on the results of the inspection, it is not necessary to disassemble the ring gear and differential.
- · Visual inspection of parts (See VISUAL INSPECTION OF PARTS)

9

Ring gear and differential inspection (See RING GEAR AND DIFFERENTIAL INSPECTION)

10

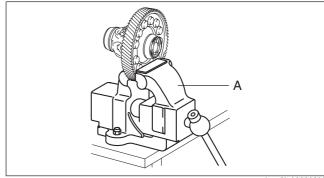
**6**)

- If there is a malfunction, disassemble the ring gear and differential and replace the malfunctioning part with a new part.
- 2. Remove the tapered roller bearing (transaxle case side) using the following procedure:
  - (1) Secure the ring gear and differential in a vise.

#### Caution

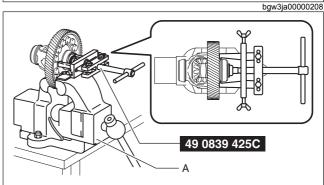
• Insert a protective plate between the vise and the part so as not to damage the part.

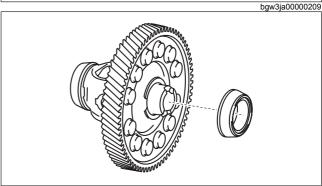
A: Vise



(2) Remove the tapered roller bearing (transaxle case side) using the SST.

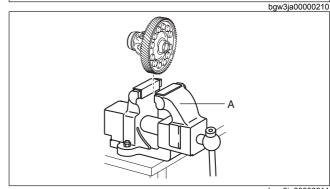
A: Vise





(3) Remove the ring gear and differential from the vise.

A: Vise



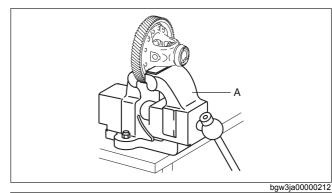
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3. Remove the tapered roller bearing (converter housing side) using the following procedure: (1) Secure the ring gear and differential in a vise.

#### Caution

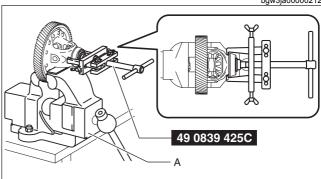
· Insert a protective plate between the vise and the part so as not to damage the part.

A: Vise



(2) Remove the tapered roller bearing (converter housing side) using the SST.

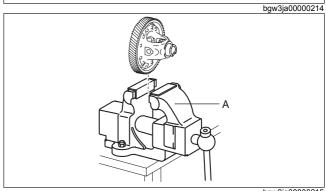
A: Vise



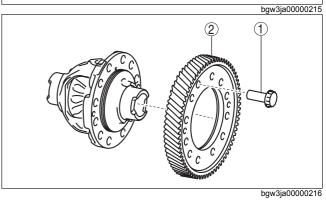
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(3) Remove the ring gear and differential from the vise.

A: Vise



4. Remove the ring gear using the following procedure:

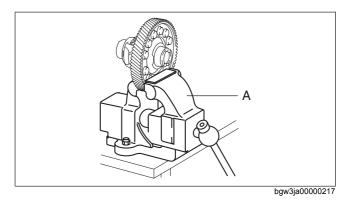


(1) Secure the ring gear and differential in a vise.

# Caution

• Insert a protective plate between the vise and the part so as not to damage the part.

A: Vise



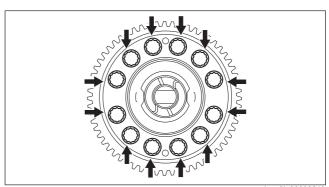
(2) Loosen the bolts shown in the figure.

## Caution

• If the bolts are removed, the differential may separate from the ring gear and fall off. Only loosen the bolts but do not remove them.

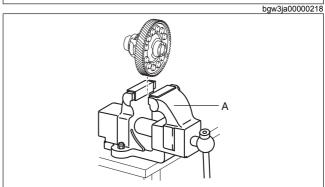
## Note

• Change the securing position of the ring gear and differential with the vise and loosen all of the bolts shown in the figure.

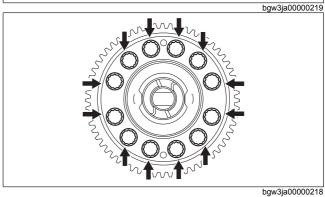


(3) Remove the ring gear and differential from the vise.

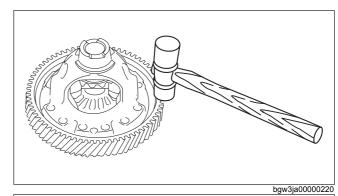
A: Vise



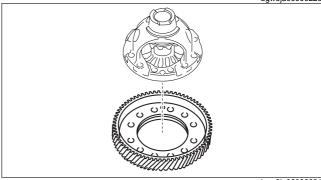
(4) Remove the bolts shown in the figure.



(5) Lightly tap the ring gear with a plastic hammer and remove the ring gear.



1	12 bolts
2	Ring gear

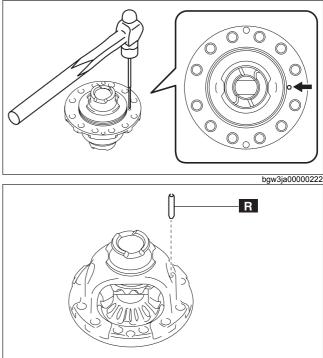


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5. Remove the roll pin shown in the figure using a pin punch.

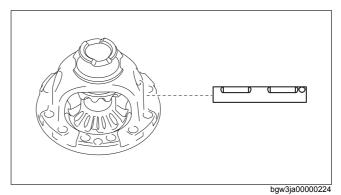
# Note

• Use a pin punch with an end outer diameter of 3 mm {0.119 in} or more, and within 4 mm {0.157 in} and an end length of 60 mm {2.4 in} or more.

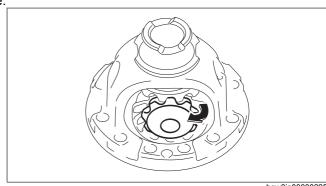


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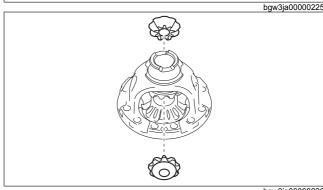
6. Remove the pinion shaft.



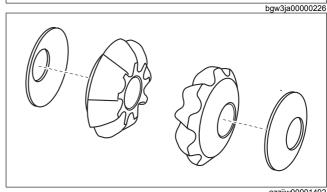
7. Remove the pinion gears using the following procedure: (1) Rotate the pinion gears as shown in the figure.



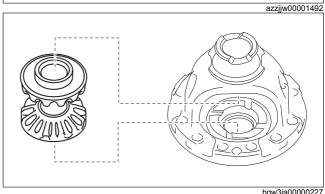
(2) Remove the pinion gears.



8. Remove the thrust washers from the pinion gears.



9. Remove the side gears.



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- 10. Remove the thrust washers from the side gears.11. Clean the disassembled parts. (See AUTOMATIC TRANSAXLE CLEANING.)

