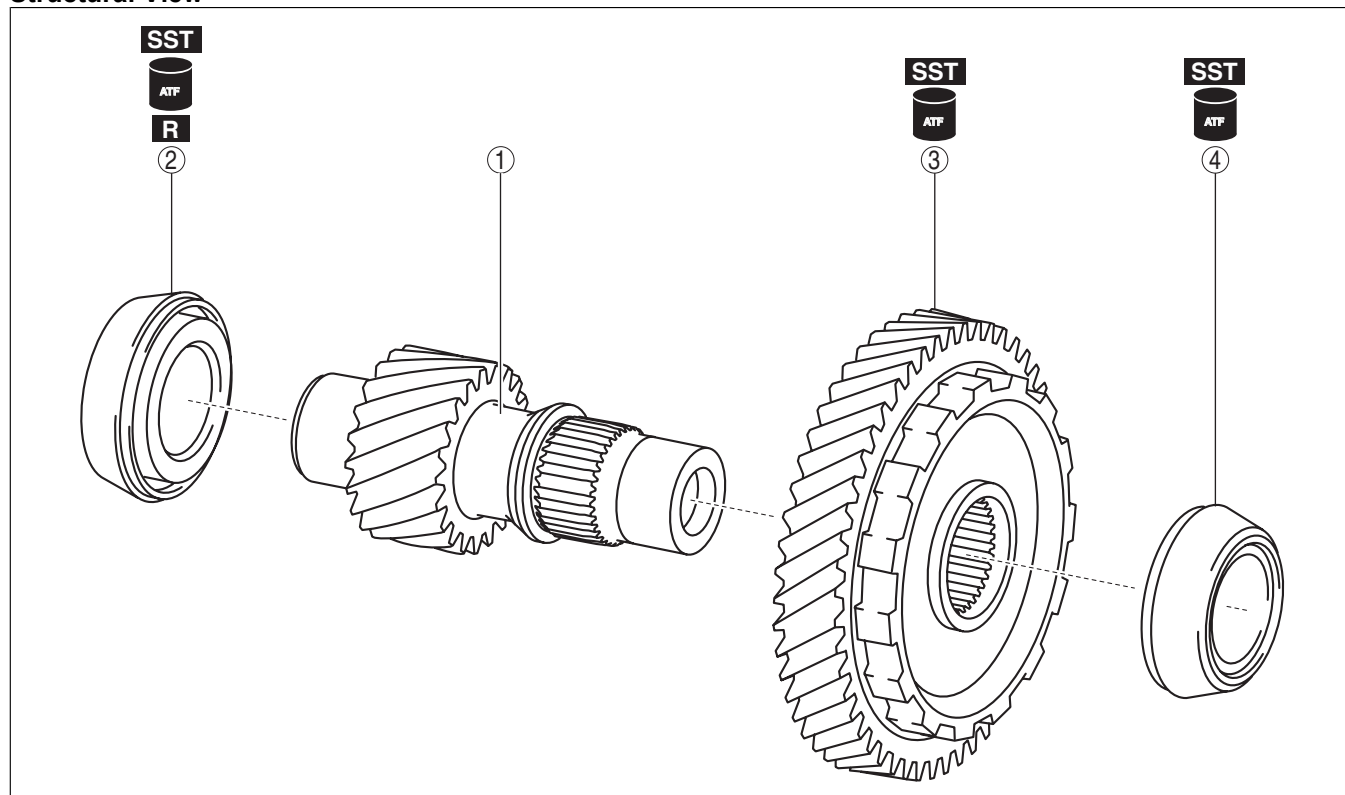


## SECONDARY GEAR AND OUTPUT GEAR ASSEMBLY

id051700664000

### Structural View



azzijw00001533

1	Output gear
2	Taper roller bearing (converter housing side) (inner diameter 35.5 mm {1.398 in})
3	Secondary gear

4	Taper roller bearing (transaxle case side) (inner diameter 35 mm {1.378 in})
---	--

### Assembly Procedure

1. Assemble a new taper roller bearing (converter housing side) using the following procedure:

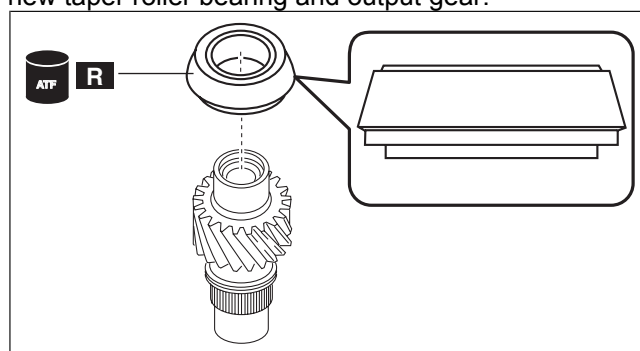
#### Caution

- Use a new taper roller bearing. If taper roller bearing with a deformed cage are reused, it may cause a transaxle malfunction.

#### Note

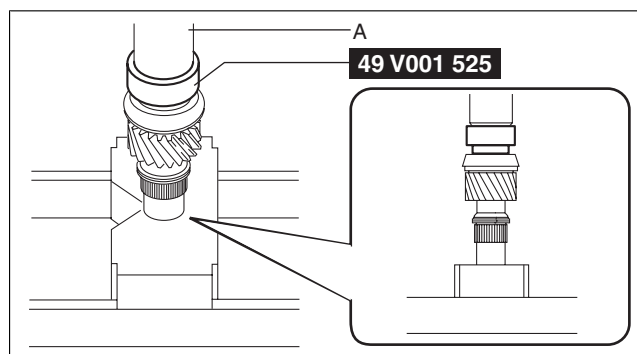
- Taper roller bearing size: Inner diameter approx. 35.5 mm {1.398 in}

- (1) Apply ATF (ATF FZ) to the engagement area of the new taper roller bearing and output gear.
- (2) Using the SST and press, assemble the new taper roller bearing.



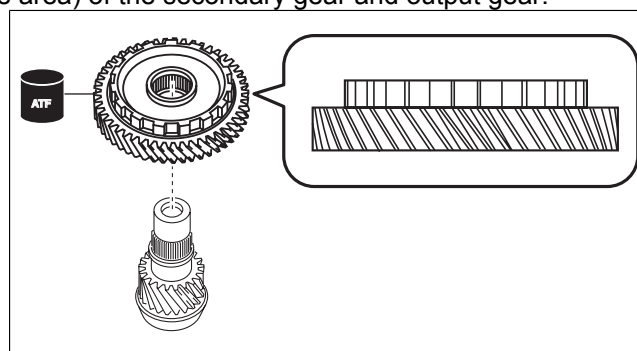
azzijw00000993

A : Press



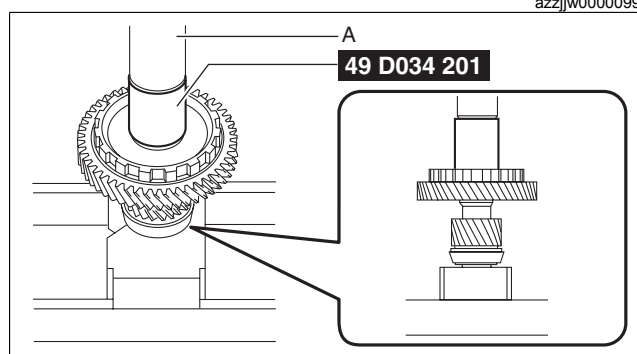
azzjiw00000994

2. Assemble the secondary gear using the following procedure:
- (1) Apply ATF (ATF FZ) to the engagement area (spline area) of the secondary gear and output gear.
  - (2) Using the SST and press, assemble the secondary gear.



azzjiw00000995

A : Press



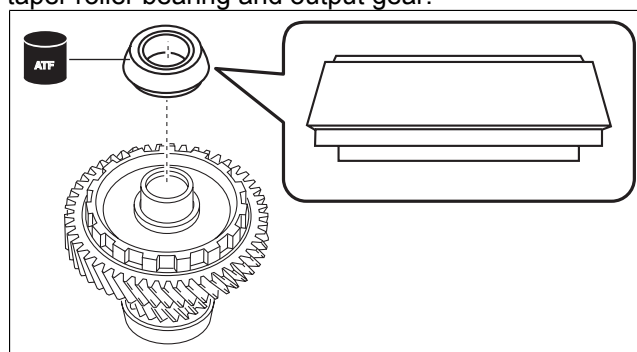
azzjiw00000996

3. Assemble the taper roller bearing (transaxle case side) using the following procedure:

**Note**

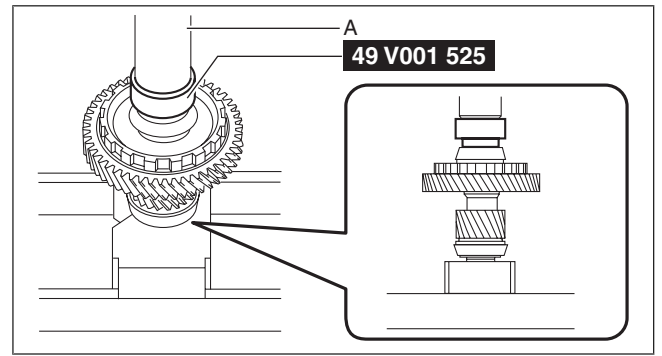
- Taper roller bearing size: Inner diameter approx. 35 mm {1.378 in}

- (1) Apply ATF (ATF FZ) to the engagement area of the taper roller bearing and output gear.
- (2) Using the SST and press, assemble the taper roller bearing.



azzjiw00000997

A : Press



azzjw00000998