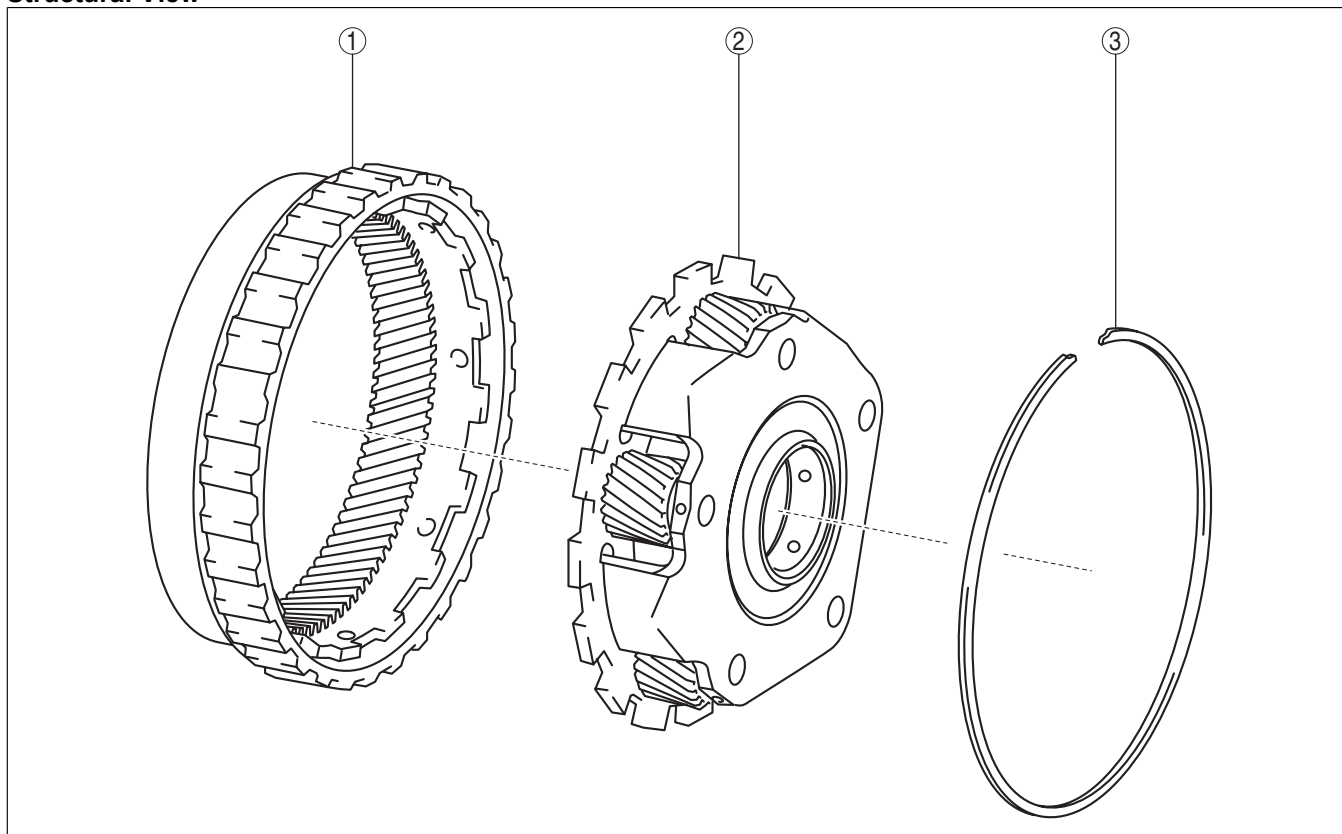


## REDUCTION PLANETARY GEAR ASSEMBLY

id051700663900

### Structural View



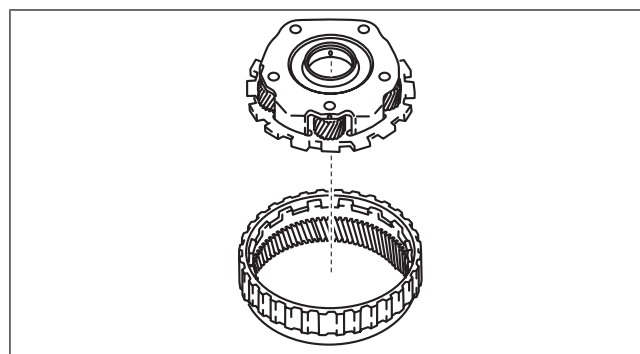
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1	Rear internal gear
2	Reduction planetary carrier

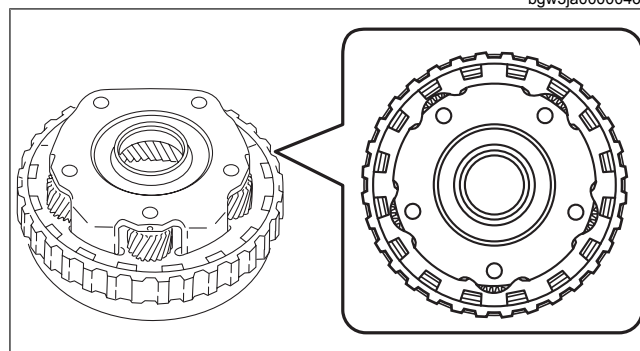
3	Snap ring (outer diameter approx. 142.5 mm {5.610 in})
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### Assembly Procedure

1. Assemble the reduction planetary carrier.



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2. Assemble the snap ring.

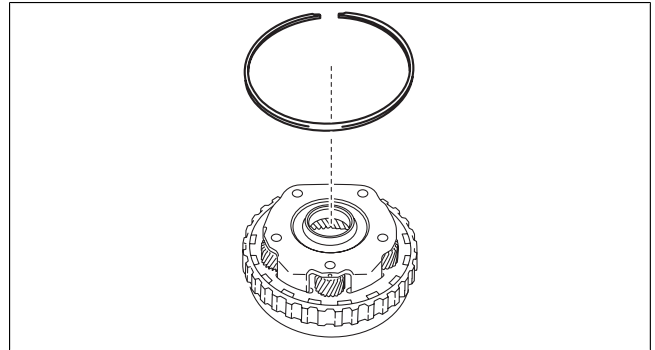
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**Caution**

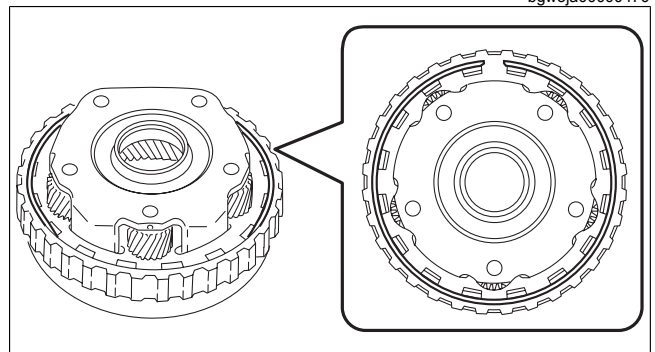
- After assembling the snap ring, verify that the snap ring is securely inserted into the bottom of the snap ring groove.

**Note**

- Snap ring size: Outer diameter approx. 142.5 mm {5.610 in}



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