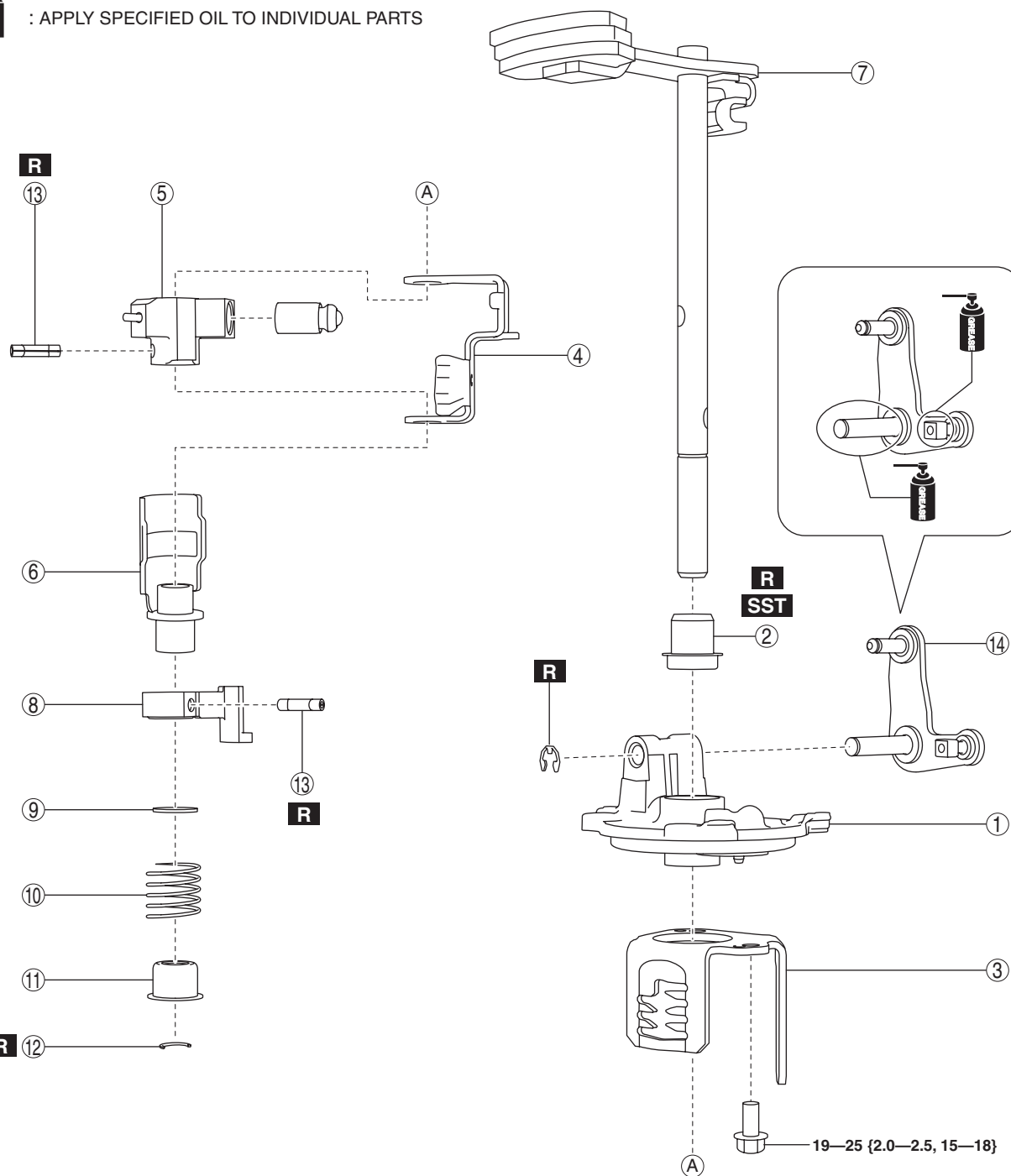


1. Assemble the shift control module using the procedure shown in the figure.



: APPLY SPECIFIED OIL TO INDIVIDUAL PARTS



N·m {kgf·m, ft·lbf}

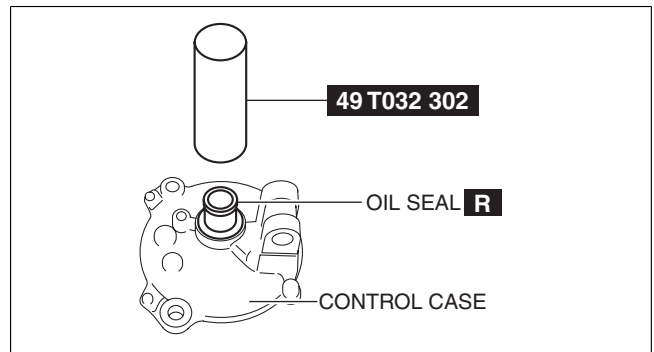
bc62zm00000019

1	Control case
2	Oil seal (See Oil Seal Assembly Note.)
3	Guide plate
4	Holder plate
5	Control lever component
6	Interlock sleeve
7	Shift lever
8	Switch pin

9	Washer
10	Spring
11	Spring seat
12	Clip (See Clip Assembly Note.)
13	Pin (See Pin Assembly Note.)
14	Selector lever

### Oil Seal Assembly Note

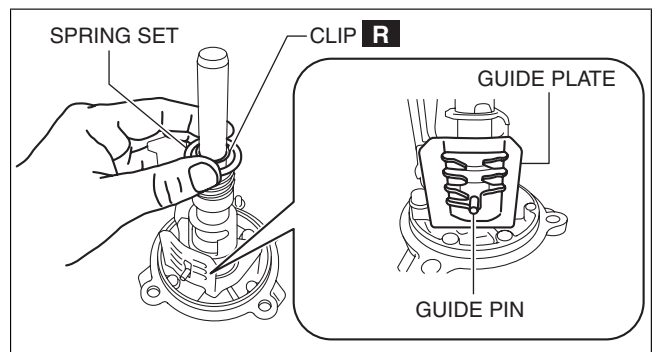
1. Assemble a new oil seal to the control case using the **SST**.



bc61um00000110

### Clip Assembly Note

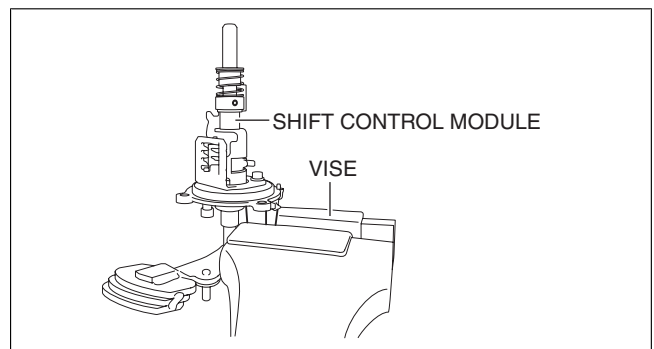
1. Move the guide pin to the position shown in the figure for the guide plate.
2. Push down the spring seat by hand.
3. Assemble the clip.



bc62zm00000048

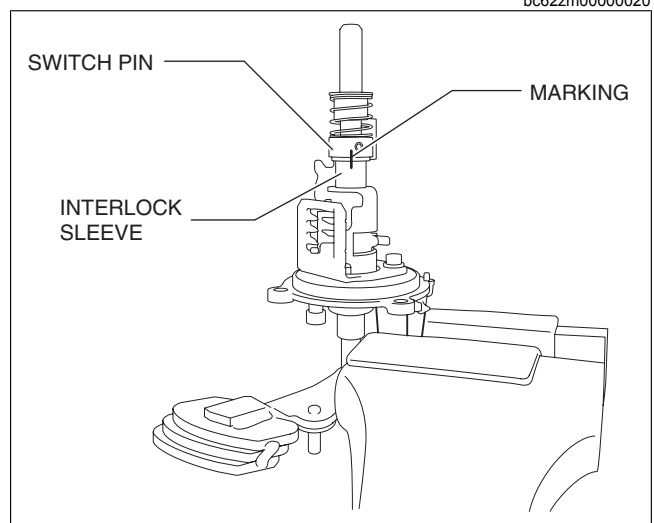
### Pin Assembly Note

1. Secure the shift control module in a vise.



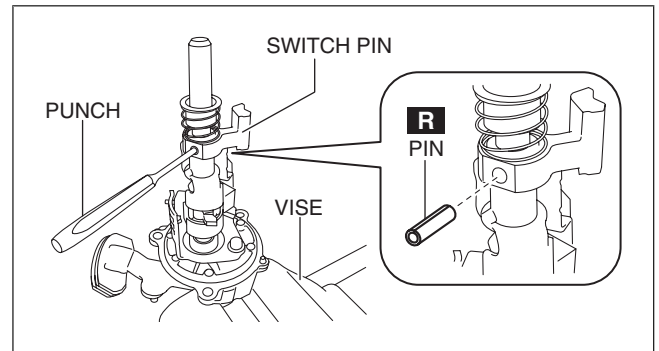
bc62zm00000020

2. Align the switch pin and interlock sleeve markings.



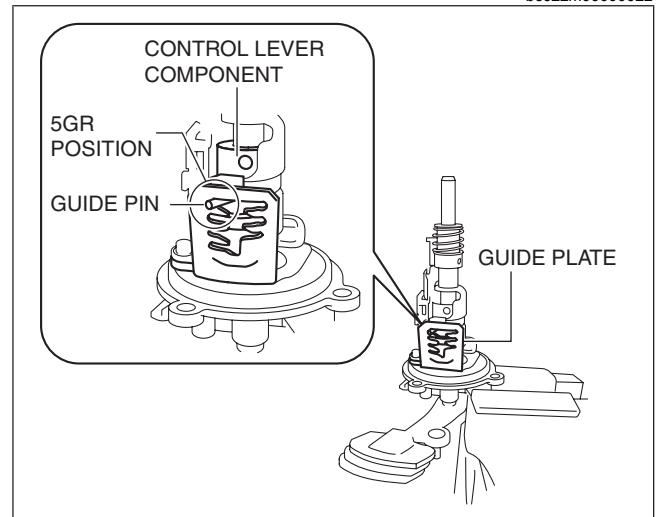
bc62zm00000021

3. Assemble a new pin to the switch pin using a punch.



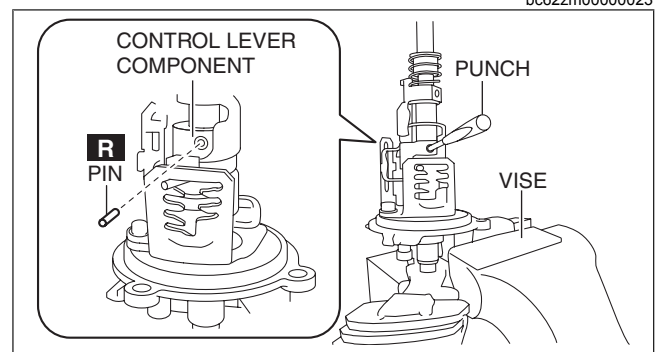
bc62zm00000022

4. Move the control lever component to set the guide pin to the 5GR position of the guide plate.



bc62zm00000023

5. Assemble a new pin to the control lever component using a punch.



bc62zm00000049