Note

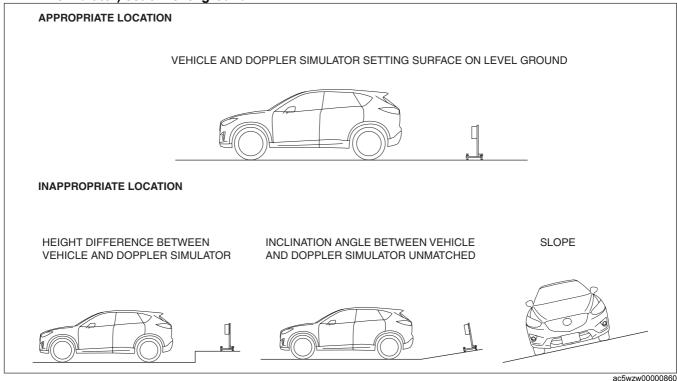
- The rear vehicle monitoring radar aiming procedure stores the radar angles in the rear vehicle monitoring
 control module based on the forced emission of radar at a SST (Doppler simulator) and performing aiming
 based on the induced tolerance with the radar as it is currently installed and reflected from the SST (Doppler
 simulator).
- The rear vehicle monitoring radar aiming is performed when the rear vehicle monitoring control module, rear vehicle monitoring bracket or the rear bumper is replaced.
- As there are two rear vehicle monitoring control modules, one each on the left and right, radar aiming is performed for each side.
- Radar aiming cannot be performed correctly if obstructions which interfere with radar emission are stuck
 on the rear vehicle monitoring control modules or the rear bumper. Perform the following procedure before
 performing the radar aiming.
 - Verify that there is no water, mud, soiling, sticker adhesion, or repairs done using putty application on the surface of the rear bumper, and that there is no mud, soiling or scratches on the rear vehicle monitoring control modules.

Radar aiming procedure

- 1. Empty the vehicle by having all occupants leave the vehicle and remove all the cargo except for the spare tire, jack and tools.
- 2. Adjust the air pressure of each tire to the specified value. (See WHEEL AND TIRE SPECIFICATION.)
- 3. Move the vehicle to level ground.

Caution

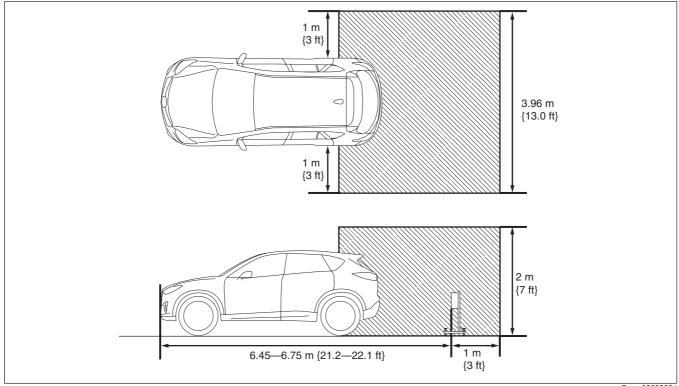
 If the setting surface height and angle between the vehicle and the SST (Doppler simulator) differs, correct radar aiming cannot be done. Perform the radar aiming with the vehicle and SST (Doppler simulator) set on level ground.



4. Verify that there are no obstructions which interfere with radar emissions such as metal objects in the radar emission area shown in the figure.

Caution

• If the radar aiming is performed in the shaded area show in the figure with obstructions such as covered drain gutters in the floor or other metal reflective objects, it could result in the radar aiming not being performed correctly. Move all obstructions out of the area, and when performing the radar aiming, do not have personnel standing in the area.



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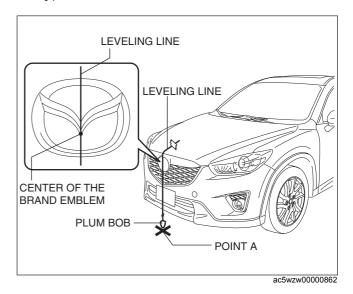
5. Perform the DTC inspection for the rear vehicle monitoring control module using the M-MDS and verify that no DTCs are displayed. (See DTC INSPECTION [REAR VEHICLE MONITORING SYSTEM].)

Note

- If any DTCs are displayed, perform malfunction repair referring to the applicable DTC troubleshooting. (See DTC TABLE [REAR VEHICLE MONITORING SYSTEM].)
- 6. Adjust the SST (plum-bob) so that it is aligned with the center of the brand emblem, determine the center position at the front of the vehicle, and mark the center position (point A) on the floor surface.

Note

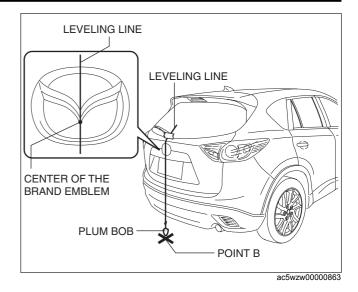
The center of the brand emblem indicates the center position of the vehicle.



7. Adjust the SST (plum-bob) so that it is aligned with the center of the brand emblem, determine the center position at the rear of the vehicle, and mark the center position (point B) on the floor surface.

Note

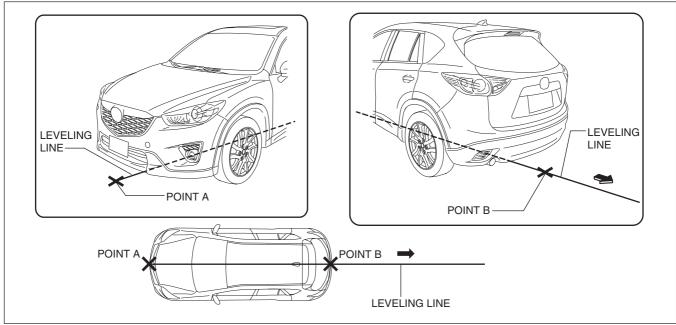
 The center of the brand emblem indicates the center position of the vehicle.



8. Secure the end of the leveling line over point A.

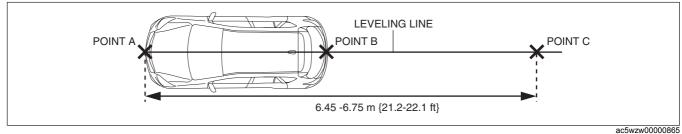
Note

· Use a commercially-available leveling line.

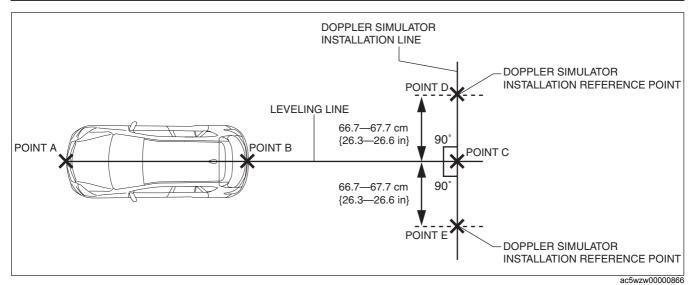


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- 9. Pull the unsecured end of the leveling line over the vehicle and to the rear and adjust it so that passes over point B.
- 10. Mark the line (position C) within the range of **6.45** —**6.75** m **{21.2—22.1** ft**}** from point A and in the direction rearward of the vehicle.

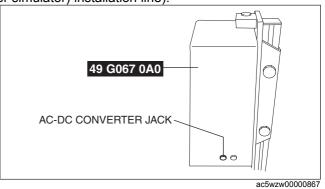


11. Mark the points (points D and E) (SST (Doppler simulator) installation reference points) **66.7—67.7 cm {26.3—26.6 in}** from point C on the line which runs perpendicular to the vehicle center line (SST (Doppler simulator) installation reference point).



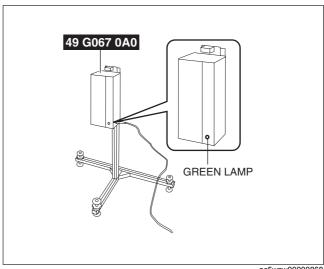
12. Pull the connected points D, C and E lines (SST (Doppler simulator) installation line).

13. Insert the SST (AC-DC converter) into the side of the SST (Doppler simulator) and turn on the power.



Note

 Verify that the green lamp on the SST (Doppler simulator) unit illuminates.

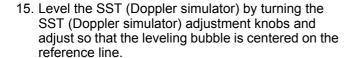


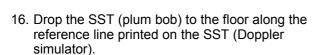
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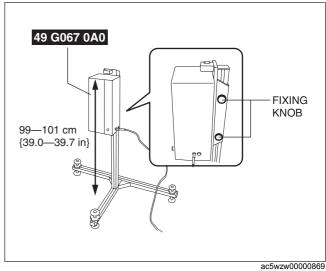
14. Loosen the fixing knobs on the side of the SST (Doppler simulator) and adjust the height of the SST (Doppler simulator) so that the height is between 99 —101 cm {39.0—39.7 in} from the floor.

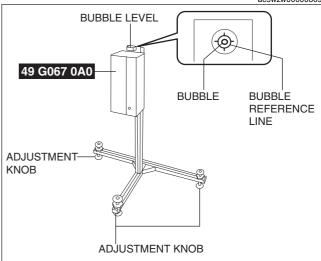
Caution

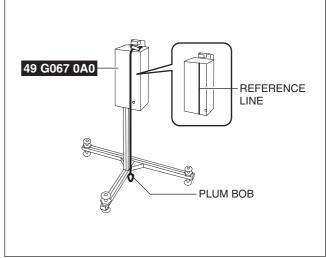
 If the knobs are loosened excessively, the SST (Doppler simulator) could fall and become damaged. Support the SST (Doppler simulator) with one hand while loosening the fixing knobs.







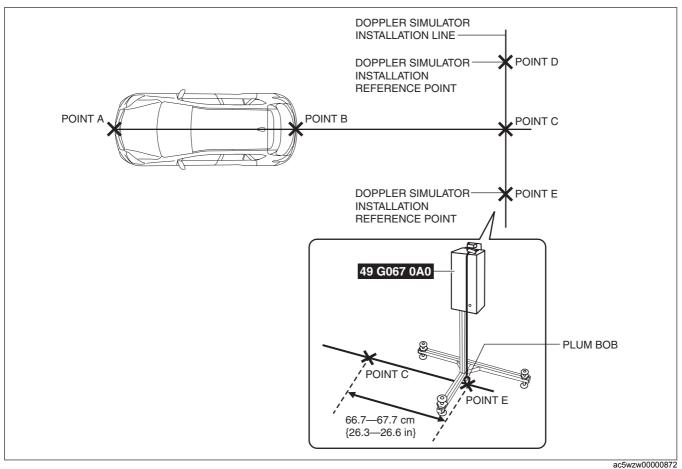




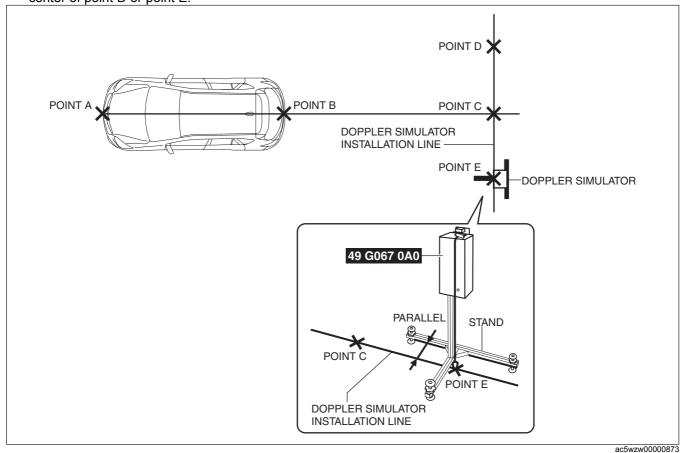
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17. Align point D or point E with the end of the SST (plum bomb).



18. Align so that the SST (Doppler simulator) installation line and the SST stand (Doppler simulator) are level at the center of point D or point E.



19. Remove the SST (plum bob).

- 20. Perform the radar aiming using the M-MDS.
- 21. Connect the M-MDS to the DLC-2.
- 22. After vehicle identification, the following can be selected from the M-MDS initialization screen.
 - 1. "Electrical components"
 - 2. "RVM aiming"
- 23. Select either the left or right rear vehicle monitoring control module and perform the radar aiming according to the instructions on the M-MDS screen.
- 24. Verify the M-MDS display.
 - If "Procedure completed successfully" is displayed
 - The radar aiming procedure is complete
 - If "This test found error." Or, "Procedure not completed successfully" is displayed.
 - Perform an inspection according to the following table.

Step	Inspection	Action	
1	DOPPLER SIMULATOR POSITION SET	Yes	Go to the next step.
	VERIFICATION	No	Set the Doppler simulator in the correct position
	Verify if the Doppler simulator installation position is		and perform the rear vehicle monitoring radar
	correct.		aiming.
	Is the Doppler simulator set in the correct position?		
2	INSPECT REAR BUMPER	Yes	Replace the rear bumper and perform the RVM
	Remove the rear bumper.		radar aiming procedure.
	(See REAR BUMPER REMOVAL/INSTALLATION.)		(See REAR BUMPER REMOVAL/
	Perform the rear vehicle monitoring radar aiming		INSTALLATION.)
	procedure.	No	Go to the next step.
	Is "Procedure completed successfully." displayed?		
3	VERIFY IF RVM CONTROL MODULE OR RVM	Yes	Repair or replace the malfunctioning part and
	BRACKET IS MIS-INSTALLED AND IF THERE IS		perform the RVM radar aiming procedure.
	DISTORTION TO VEHICLE INSTALLATION	No	Go to the next step.
	SURFACE		
	Verify whether a RVM control module or RVM bracket Lead to the second of the		
	has been mis-installed, and if there is distortion to the		
	vehicle installation surface.		
4	• Is there poor installation or distortion? REPEAT REAR MONITORING RADAR AIMING	Yes	The rear vehicle manifering radar siming is
4	Perform the rear vehicle monitoring radar aiming	165	The rear vehicle monitoring radar aiming is completed.
	procedure.	No	Replace the applicable rear vehicle monitoring
	Repeat the M-MDS operation for the rear vehicle	INO	control module.
	monitoring radar aiming 2 or 3 times (Steps 22 to 23).		Control module.
	Is "Procedure completed correctly." displayed?		