

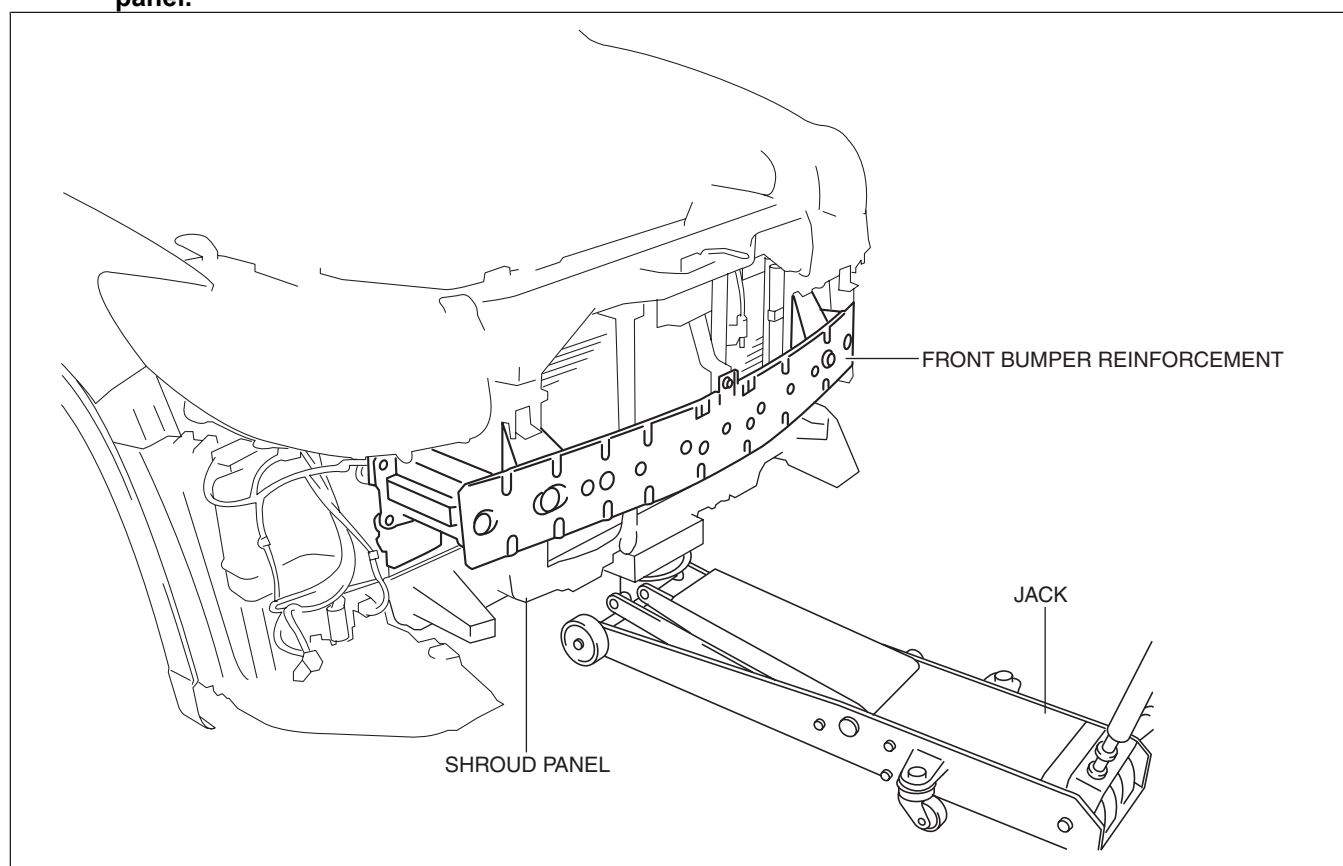
FRONT BUMPER REINFORCEMENT REMOVAL/INSTALLATION

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1. Disconnect the negative battery cable. (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5 (WITHOUT i-stop)].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-D 2.2].)
2. Remove the following parts:
 - (1) Seal board upper (See SEAL BOARD UPPER REMOVAL/INSTALLATION.)
 - (2) Front bumper (See FRONT BUMPER REMOVAL/INSTALLATION.)
 - (3) Front combination light (See FRONT COMBINATION LIGHT REMOVAL/INSTALLATION.)
 - (4) Set plate (See SET PLATE REMOVAL/INSTALLATION.)
 - (5) Energy-absorbing form (See ENERGY-ABSORBING FORM REMOVAL/INSTALLATION.)
 - (6) Front under cover No.1 (See FRONT UNDER COVER No.1 REMOVAL/INSTALLATION.)
 - (7) Bumper stiffener lower (See BUMPER STIFFENER LOWER REMOVAL/INSTALLATION.)
3. Support the shroud panel using a jack.

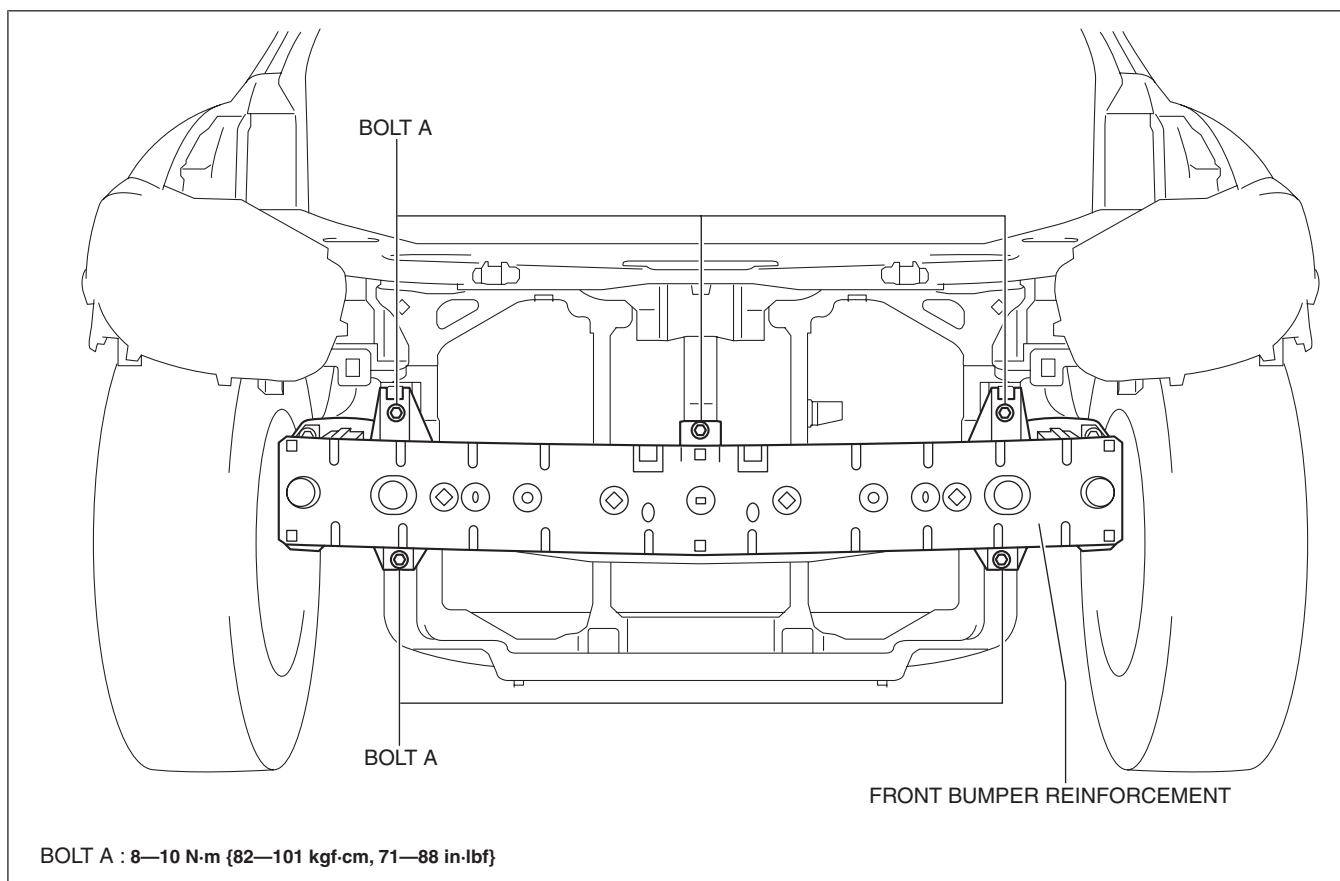
Caution

- Because the shroud panel is installed to the bumper reinforcement, support the shroud panel using a jack before removing the bumper reinforcement so as not to apply excessive force to the shroud panel.



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4. Remove bolts A.

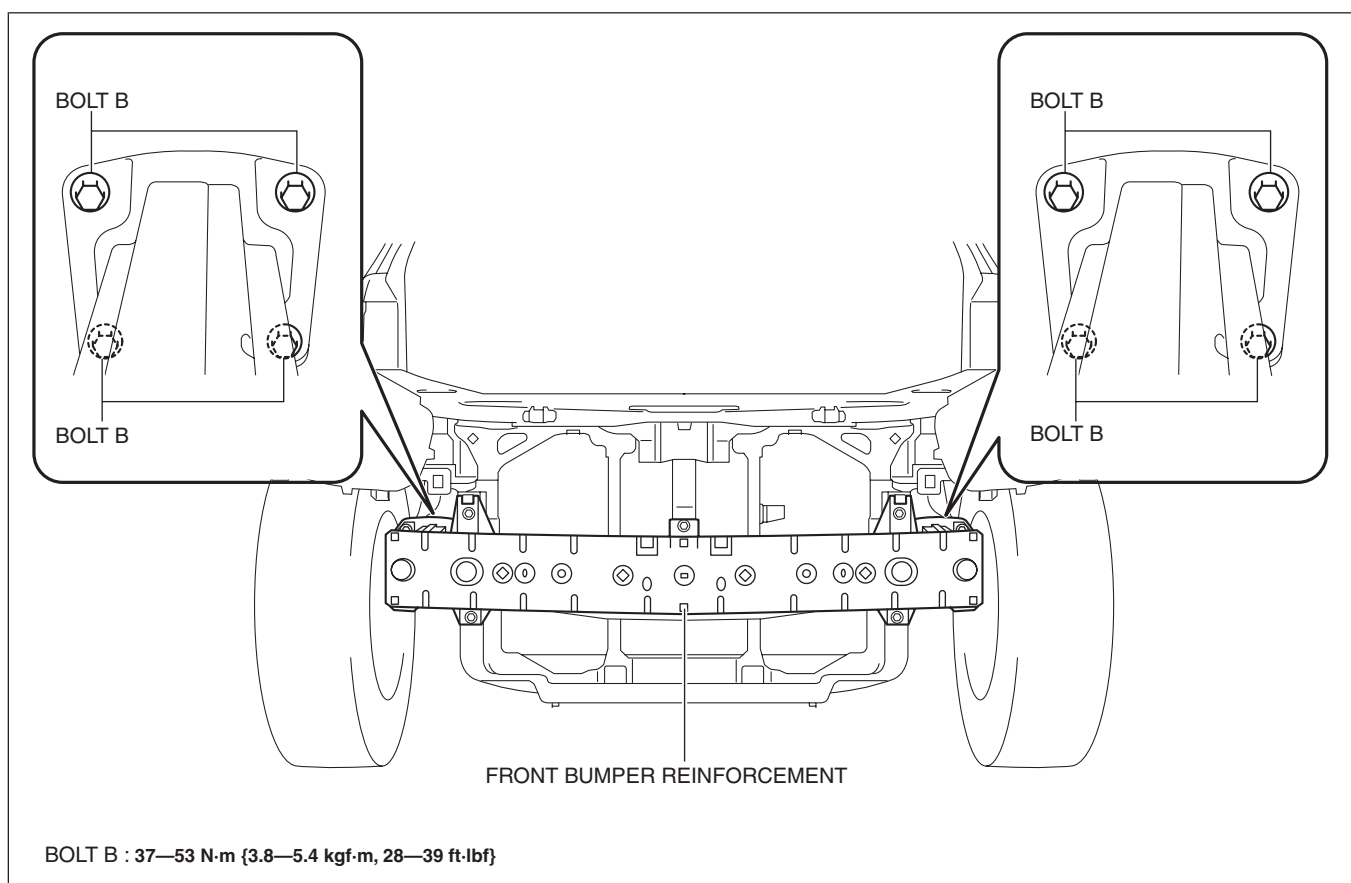


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5. Remove bolts B.

Caution

- **Removing the front bumper reinforcement without supporting it could cause the front bumper reinforcement to fall and cause serious injury. Always perform the procedure with at least another person to prevent the front bumper reinforcement from falling.**



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6. Remove the front bumper reinforcement.
7. Install in the reverse order of removal.
8. Adjust the headlight aiming. (See HEADLIGHT AIMING.)
9. Adjust the front fog light aiming. (with front fog lights) (See FRONT FOG LIGHT AIMING.)