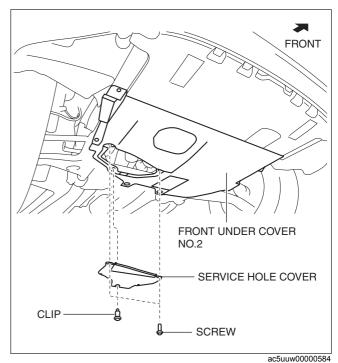
## Warning

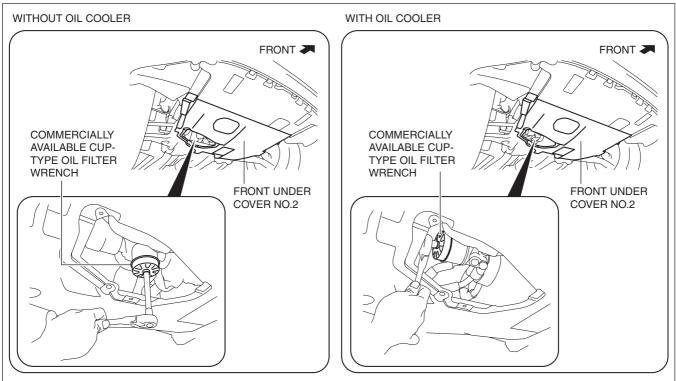
- Hot engines and engine oil can cause severe burns. Turn off the engine and wait until it and the engine oil have cooled.
- A vehicle that is lifted but not securely supported on safety stands is dangerous. It can slip or fall, causing death or serious injury. Never work around or under a lifted vehicle if it is not securely supported on safety stands.
- Continuous exposure to USED engine oil has caused skin cancer in laboratory mice. Protect your skin by washing with soap and water immediately after working with engine oil.

## Caution

- If engine oil is spilled on the exhaust system, wipe it off completely. If you fail to wipe the spilled engine oil, it will produce fumes because of the heat.
- 1. Remove the service hole cover (installed to front under cover No.2) used to remove the oil filter.



2. Remove the oil filter using the commercially available, cup-type oil filter wrench (67 mm {2.6 in} diameter, 14 sided).



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- 3. Use a clean rag to wipe off the mounting surface.
- 4. Apply clean engine oil to the O-ring of a new oil filter.
- 5. Tighten the oil filter according to the instructions on the package or side of the oil filter.

## Tightening torque (reference value) 12—16 N·m {123—163 kgf·cm, 107—141 in·lbf}

- 6. Start the engine and confirm that there is no oil leakage.
  - If there is oil leakage, repair or replace the applicable part.
- 7. Inspect the oil level. (See ENGINE OIL LEVEL INSPECTION [SKYACTIV-G 2.0].)
- 8. Install the service hole cover.