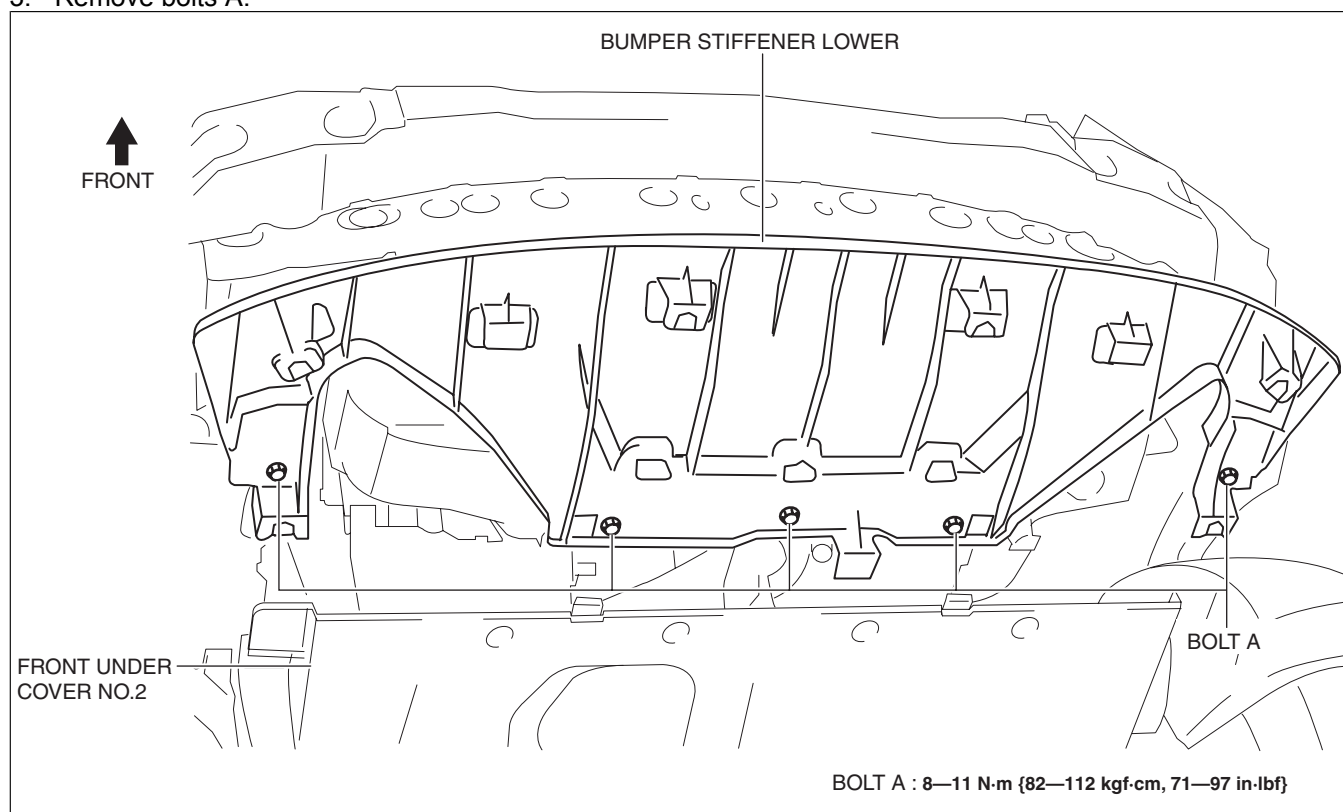


BUMPER STIFFENER LOWER REMOVAL/INSTALLATION

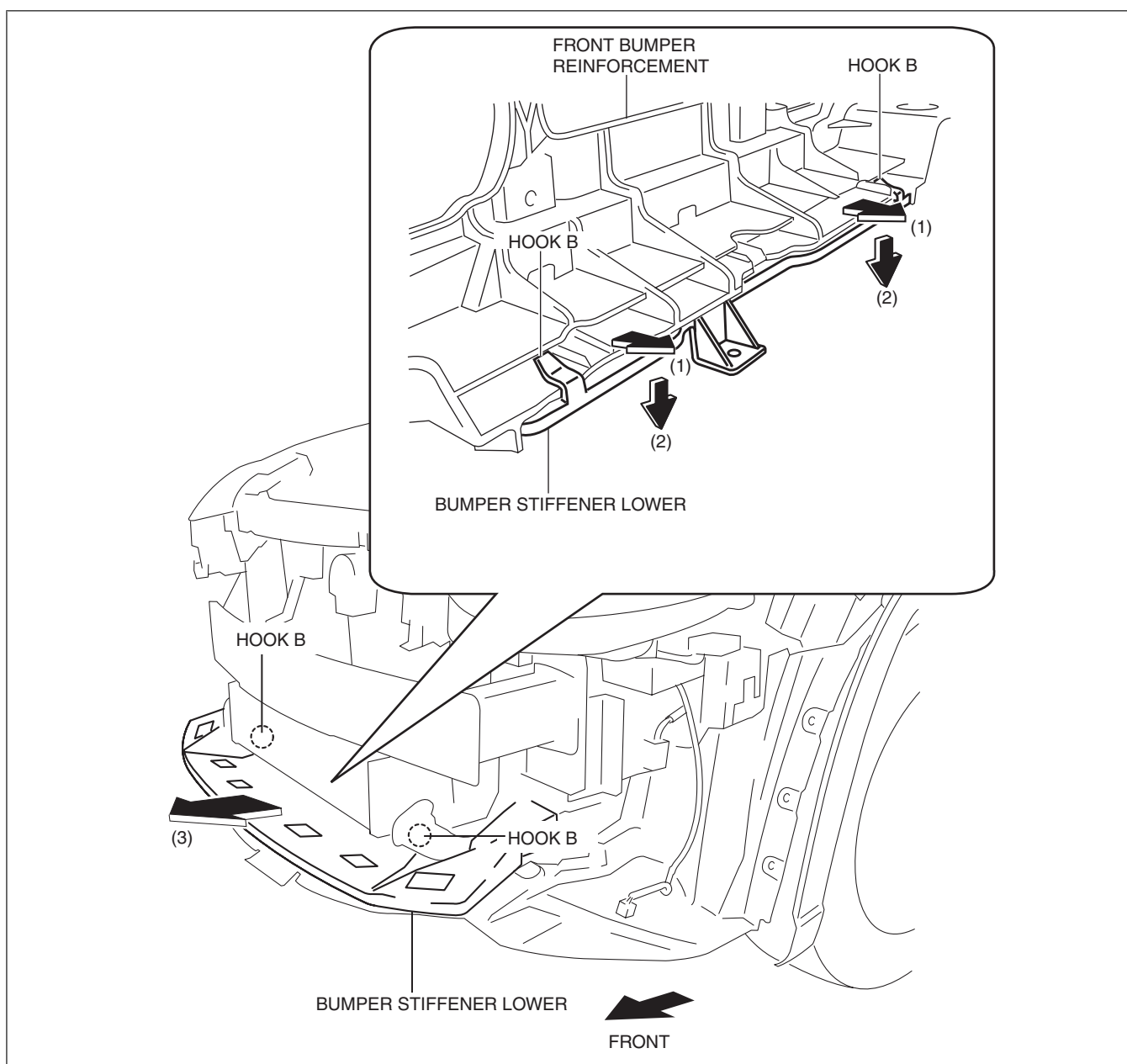
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1. Disconnect the negative battery cable. (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5 (WITHOUT i-stop)].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-D 2.2].)
2. Remove the following parts:
 - (1) Seal board upper (See SEAL BOARD UPPER REMOVAL/INSTALLATION.)
 - (2) Front bumper (See FRONT BUMPER REMOVAL/INSTALLATION.)
 - (3) Seal plate (See SEAL PLATE REMOVAL/INSTALLATION.)
 - (4) Front under cover No.1 (See FRONT UNDER COVER No.1 REMOVAL/INSTALLATION.)
3. Remove bolts A.



4. Pull the bumper stiffener lower in the direction of the arrow (1), (2) shown in the figure, detach hooks B.

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5. Remove the bumper stiffener lower in the direction of the arrow (3) shown in the figure.
6. Install in the reverse order of removal.
7. Adjust the headlight aiming. (See HEADLIGHT AIMING.)
8. Adjust the front fog light aiming. (with front fog lights) (See FRONT FOG LIGHT AIMING.)