

ROOF PANEL INSTALLATION [PANEL REPLACEMENT]

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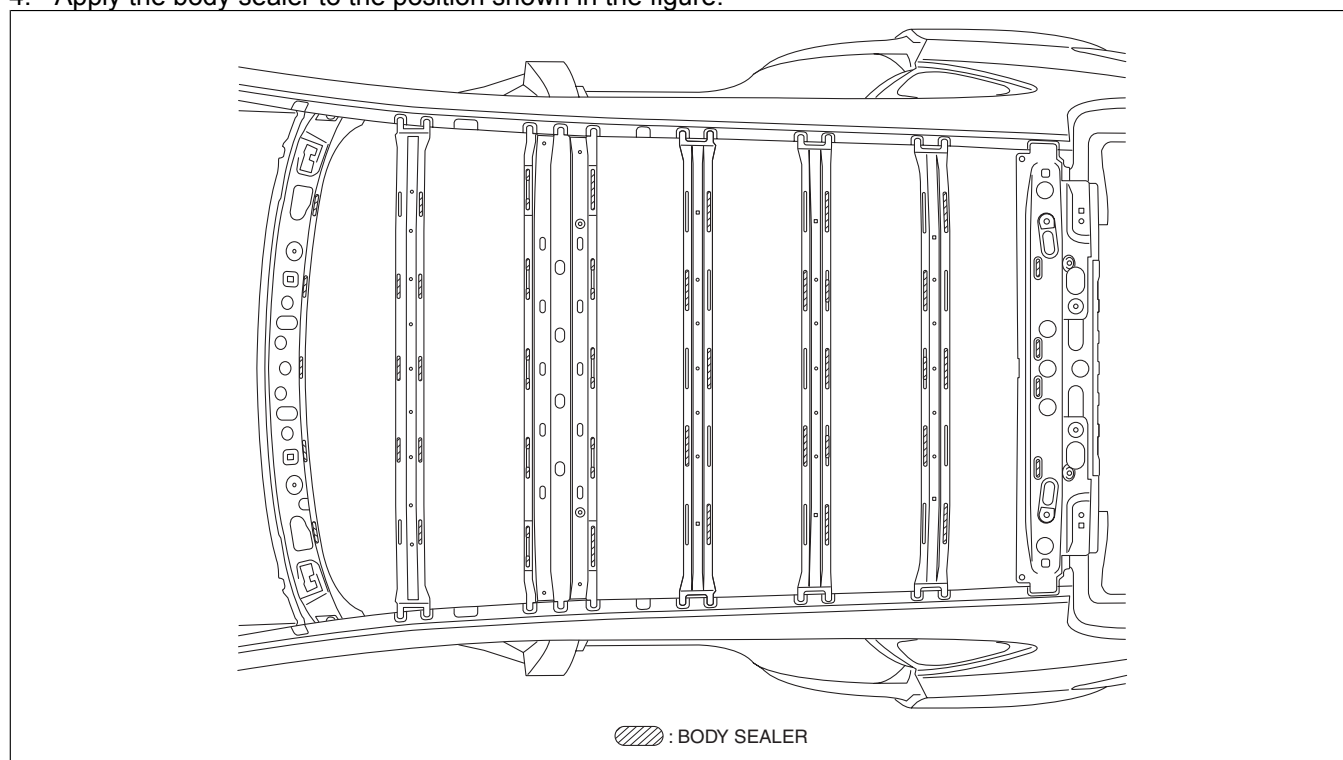
Symbol Mark

| SYMBOL MARK | MEANING |
|-------------|----------------------------|
| ● | SPOT WELDING |
| ■ | PLUG WELDING (ARC WELDING) |

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Installation Procedure

1. When installing new parts, measure and adjust the body as necessary to conform with standard dimensions.
2. Drill holes for the plug welding before installing the new parts.
3. After temporarily installing new parts, make sure the related parts fit properly.
4. Apply the body sealer to the position shown in the figure.



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5. Plug weld the 83 locations indicated by (A) shown in the figure.
6. Spot weld the 47 locations indicated by (B) shown in the figure, then install the roof panel.

