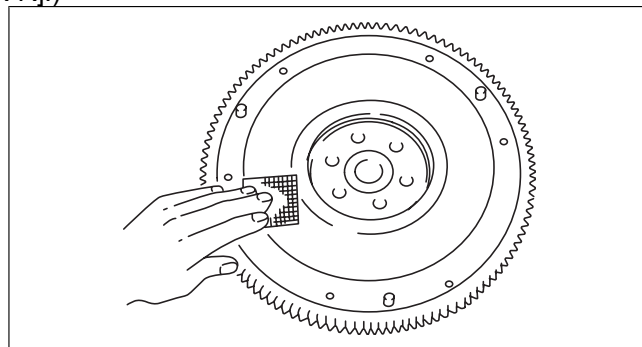


FLYWHEEL INSPECTION [C66M-R, C66MX-R]

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1. Remove the flywheel. (See CLUTCH UNIT REMOVAL/INSTALLATION [C66M-R, C66MX-R].)
2. Perform the following procedures to inspect the flywheel.
 - If there is any malfunction or it exceeds the maximum specification, replace the flywheel. (See CLUTCH UNIT REMOVAL/INSTALLATION [C66M-R, C66MX-R].)

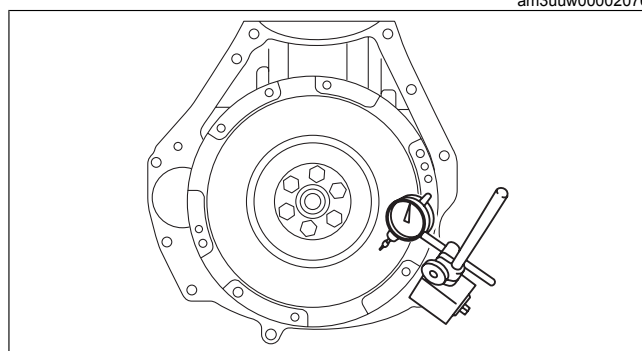
- (1) Inspect the surface that contacts the clutch disc for scratches, nicks, and discoloration.
 - Correct slight scratches and discoloration using sandpaper.
- (2) Inspect the ring gear teeth for damage and wear.



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- (3) Inspect the runout of the surface that contacts the clutch disc.
 - 1) Install the flywheel. (See CLUTCH UNIT REMOVAL/INSTALLATION [C66M-R, C66MX-R].)
 - 2) Measure the runout of the surface that contacts the clutch disc using a dial gauge.

Flywheel maximum runout
0.1 mm {0.004 in}



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