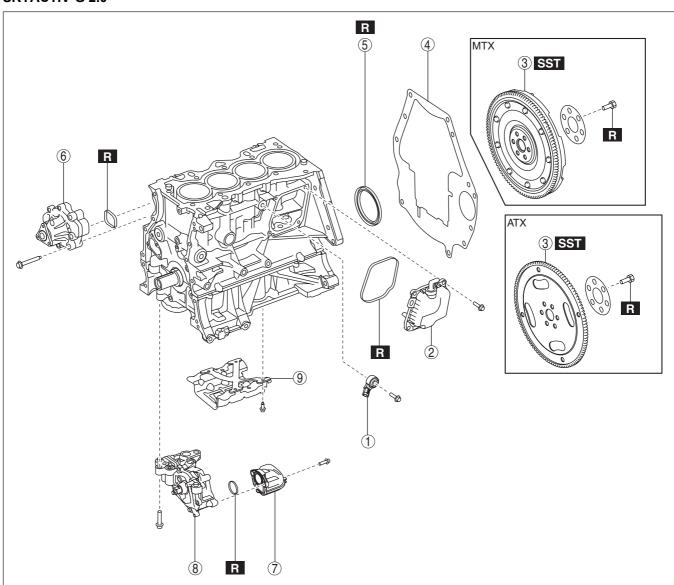
CYLINDER BLOCK DISASSEMBLY (I)

id011000500600

Caution

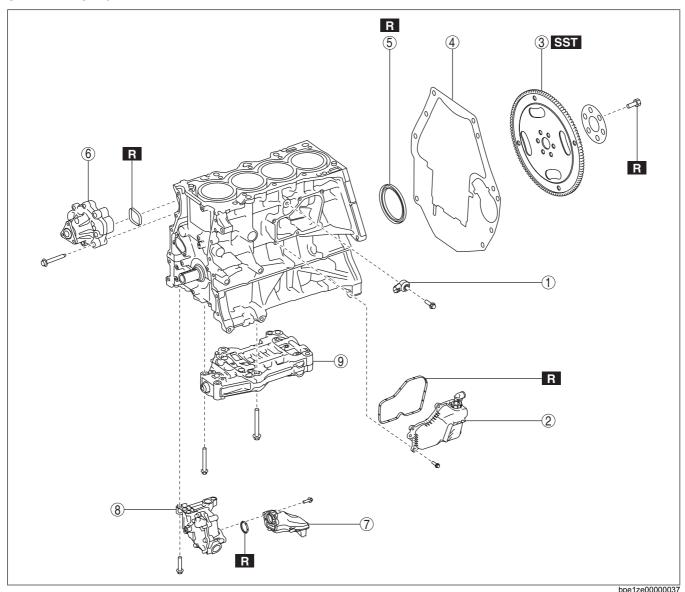
- Do not disassemble the oil pump, water pump and balancer unit because it is a precision unit.
- 1. Disassemble in the order indicated in the table. ${\bf SKYACTIV\text{-}G}$ 2.0



| 1 | Knock sensor (KS) |
|---|--|
| 2 | Oil separator |
| 3 | Flywheel (MTX), drive plate (ATX) |
| | (See Flywheel (MTX), Drive Plate (ATX) |
| | Disassembly Note.) |
| 4 | End plate |
| 5 | Rear oil seal |
| | (See Rear Oil Seal Disassembly Note.) |
| | |

| | bpe2ue0000001 |
|---|---------------------------------------|
| 6 | Water pump |
| 7 | Oil strainer |
| 8 | Oil pump |
| 9 | Oil baffle plate |
| | · · · · · · · · · · · · · · · · · · · |

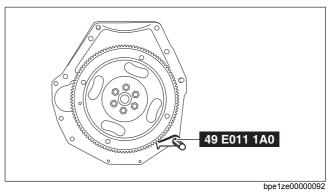
SKYACTIV-G 2.5



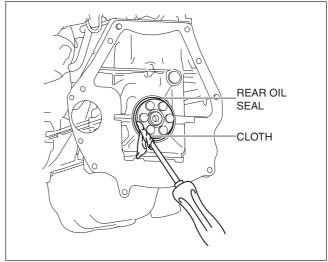
| 1 | Knock sensor (KS) |
|---|--|
| 2 | Oil separator |
| 3 | Flywheel (MTX), drive plate (ATX) |
| | (See Flywheel (MTX), Drive Plate (ATX) |
| | Disassembly Note.) |
| 4 | End plate |
| 5 | Rear oil seal |
| | (See Rear Oil Seal Disassembly Note.) |

| | bpe 12e0000003 |
|---|----------------|
| 6 | Water pump |
| 7 | Oil strainer |
| 8 | Oil pump |
| 9 | Balancer unit |

Flywheel (MTX), Drive Plate (ATX) Disassembly Note 1. Hold the crankshaft using the SST.



- Rear Oil Seal Disassembly Note
 Cut the oil seal lip using a utility knife.
 Remove the oil seal using a flathead screwdriver with the tip protected by a clean cloth to prevent damage to the oil seal sliding part of the crankshaft.



am3uuw00008834