## NO.11 ENGINE STALLS/QUITS, ENGINE RUNS ROUGH, MISSES, BUCK/JERK, HESITATION/STUMBLE, SURGES [SKYACTIV-G 2.0, SKYACTIV-G 2.5]

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|             | ENGINE STALLS/QUITS-ACCELERATION/CRUISE  |
|-------------|--|
|             | ENGINE RUNS ROUGH-ACCELERATION/CRUISE  |
| 4.4         | MISSES-ACCELERATION/CRUISE   |
| 11          | BUCK/JERK-ACCELERATION/CRUISE/DECELERATION                                     |
|             | HESITATION/STUMBLE-ACCELERATION  |
|             | SURGES-ACCELERATION/CRUISE   |
|             | Engine stops unexpectedly at beginning of acceleration or during acceleration. |
|             | Engine stops unexpectedly while cruising.                                      |
|             | Engine speed fluctuates during acceleration or cruising.                       |
| DESCRIPTION | Engine misses during acceleration or cruising.                                 |
|             | Vehicle bucks/jerks during acceleration, cruising, or deceleration.            |
|             | Momentary pause at beginning of acceleration or during acceleration.           |
|             | Momentary minor irregularity in engine output.                                 |

**ENGINE STALLS/QUITS-ACCELERATION/CRUISE ENGINE RUNS ROUGH-ACCELERATION/CRUISE** MISSES-ACCELERATION/CRUISE 11 **BUCK/JERK-ACCELERATION/CRUISE/DECELERATION HESITATION/STUMBLE-ACCELERATION** SURGES-ACCELERATION/CRUISE · Engine overheating • Drive-by-wire control system operates with brake override system PCM DTC is stored Erratic signal to PCM APP sensor or related circuit malfunction — CPP switch or related circuit malfunction (MTX) Neutral switch No.1 or related circuit malfunction (MTX) Communication error between TCM and PCM (ATX) ECT sensor or related circuit malfunction Fuel pressure sensor or related circuit malfunction IAT sensor No.1 (integrated in MAF sensor/IAT sensor No.1) or related circuit malfunction MAF sensor or related circuit malfunction MAP sensor or related circuit malfunction A/F sensor or related circuit malfunction HO2S or related circuit malfunction Improper air/fuel mixture ratio control operation Intermittent open or short circuit MAF sensor, APP sensor, TP sensor • Improper operation of A/C system Improper operation of drive-by-wire control system • Throttle body malfunction · Incorrect fuel injection timing • Fuel injector malfunction Purge solenoid valve malfunction Improper A/F sensor signal A/F sensor malfunction Open or short circuit in related wiring harness Loose installation **POSSIBLE CAUSE**  Exhaust system leakage · Main relay intermittent malfunction · Poor fuel quality · Air leakage from intake-air system · Intake-air system restriction · Air cleaner restriction Clutch slippage (MTX) Fuel leakage Vacuum leakage • Engine mount installation loose · Erratic or no signal from CMP sensor Loose installation Damaged trigger wheel (intake camshaft and/or exhaust camshaft) Open or short circuit in related wiring harness · Erratic signal from CKP sensor Loose installation Damaged trigger wheel (crankshaft pulley) Open or short circuit in related wiring harness • Inadequate fuel pressure (high or low pressure side) Fuel pressure sensor malfunction High pressure fuel pump malfunction Spill valve control solenoid valve control circuit malfunction (damage to driver in PCM caused by short circuit to ground system) Spill valve control solenoid valve (built-into high pressure fuel pump) malfunction Relief valve (built-into high pressure fuel pump) malfunction Fuel line restricted

Fuel pump mechanical malfunction

| TION/CRUISE   |
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| TION/CRUISE   |
| TOTAL OTTO TOTAL  |
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| FION  |
|   |
| ning chain jumping  |
| timing chain jumping  |
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|   |
|   |
| on (DCM DTC is stored.)   |
| n (PCM DTC is stored.)  |
|   |
| ation.  |
| ction   |
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|   |
| w chart contains the fuel system diagnosis and repair               |
| varnings before performing the fuel system services:                |
| asily ignite, causing serious injury and damage. Always keep        |
| el.   |
| er.<br>dangerous. Fuel can ignite and cause serious injury or death |
| te skin and eyes. To prevent this, always complete "BEFORE          |
| FTER SERVICE PRECAUTION" described in this manual. (See             |
|   |
| N [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See AFTER SERVICE             |
| , SKYACTIV-G 2.5].)   |
|   |
| uick release connector without cleaning it may possibly             |
| nd quick release connector. Always clean the quick release          |
| onnecting/connecting, and make sure that it is free of foreign      |
| 5 5,  |
|   |

Diagnostic Procedure

| STEP | INSPECTION  | RESULTS | ACTION  |
|------|---|---------|---|
| 1    | VERIFY IF MALFUNCTION INCLUDES HARD                   | Yes     | If the engine is unable to start, perform the symptom |
|      | ENGINE STARTING                                       |         | troubleshooting "NO.3 WILL NOT CRANK" and "NO.6       |
|      | • Is the engine unable to start after it has stalled? |         | CRANKS NORMALLY BUT WILL NOT START".                  |
|      |   |         | (See NO.3 WILL NOT CRANK [SKYACTIV-G 2.0,             |
|      |   |         | SKYACTIV-G 2.5].)                                     |
|      |   |         | (See NO.6 CRANKS NORMALLY BUT WILL NOT                |
|      |   |         | START [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)              |
|      |   | No      | Go to the next step.                                  |
| 2    | VERIFY IF MALFUNCTION INCLUDES                        | Yes     | Perform the symptom troubleshooting "NO.8 ENGINE      |
|      | ROUGH IDLING  |         | RUNS ROUGH/ROLLING IDLE".                             |
|      | Does the engine idle rough?                           |         | (See NO.8 ENGINE RUNS ROUGH/ROLLING IDLE              |
|      |   |         | [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)                    |
|      |   | No      | Go to the next step.                                  |

| STEP | INSPECTION  | RESULTS   | ACTION  |
|------|---|-----------|---|
| 3    | VERIFY IF MALFUNCTION CAUSE IS  | Yes       | Go to the next step.  |
| 3    | Caution  • While performing this step, always operate the vehicle in a safe and lawful manner.  • When the M-MDS is used to observe monitor system status while driving, be sure to have another technician with you, or record the data in the M-MDS using the PID/DATA MONITOR AND RECORD capturing function and inspect later.  • Access the ECT PID using the M-MDS. (See ON-BOARD DIAGNOSTIC TEST [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)  • Is the ECT PID value less than 116 °C {241 ° | Yes<br>No | The cause of this concern could be from the cooling system overheating.  • Perform the symptom troubleshooting "NO.17 COOLING SYSTEM CONCERNS-OVERHEATING". (See NO.17 COOLING SYSTEM CONCERNS-OVERHEATING [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) |
| 4    | F} during driving? VERIFY DRIVE-BY-WIRE CONTROL SYSTEM  | Yes       | Co to the applicable DTC inspection (drive by wire  |
| 4    | OPERATES WITH BRAKE OVERRIDE SYSTEM • Retrieve the PCM DTC using the M-MDS.   | res       | Go to the applicable DTC inspection. (drive-by-wire control system operates with brake override system.) (See DTC P2299:00 [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)   |
|      | (See ON-BOARD DIAGNOSTIC TEST [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) • Is the DTC P2299:00 present?   | No        | Go to the next step.  |
| 5    | • Retrieve any DTCs using the M-MDS. (See ON-BOARD DIAGNOSTIC TEST  | Yes       | Go to the applicable DTC inspection. (See DTC TABLE [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)  |
|      | [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) • Are any DTCs present?  | No        | Go to the next step.  |

| STEP | INSPECTION  | RESULTS | ACTION   |
|------|---|---------|--|
| 6    | VERIFY CURRENT INPUT SIGNAL STATUS                                    | Yes     | Go to the next step.   |
|      |   | No      | APP1, APP2 PIDs are not as specified:                                      |
|      | Caution   |         | Inspect the APP sensor.  |
|      | <ul> <li>While performing this step, always</li> </ul>                |         | (See ACCELERATOR PEDAL POSITION (APP)                                      |
|      | operate the vehicle in a safe and lawful                              |         | SENSOR INSPECTION [SKYACTIV-G 2.0,   |
|      | manner.   |         | SKYACTIV-G 2.5].)  |
|      | When the M-MDS is used to observe                                     |         | CPP PID is not as specified: (MTX)   |
|      | monitor system status while driving, be                               |         | • Inspect the CPP switch.  |
|      | sure to have another technician with you,                             |         | (See CLUTCH PEDAL POSITION (CPP) SWITCH                                    |
|      | or record the data in the M-MDS using the PID/DATA MONITOR AND RECORD |         | INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)                              |
|      | capturing function and inspect later.                                 |         | CPP/PNP PID is not as specified: (MTX)  • Inspect the neutral switch No.1. |
|      | oupturing furiotion and mopost fator.                                 |         | (See NEUTRAL SWITCH INSPECTION [SKYACTIV-                                  |
|      | Access the following PIDs using the M-MDS:                            |         | G 2.0, SKYACTIV-G 2.5].)   |
|      | (See ON-BOARD DIAGNOSTIC TEST   |         | ECT PID is not as specified:   |
|      | [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)                                    |         | • Inspect the ECT sensor.  |
|      | — APP1  |         | (See ENGINE COOLANT TEMPERATURE (ECT)                                      |
|      | — APP2  |         | SENSOR INSPECTION [SKYACTIV-G 2.0,   |
|      | — CPP (MTX)   |         | SKYACTIV-G 2.5].)  |
|      | — CPP/PNP (MTX)   |         | FUEL_PRES PID is not as specified:   |
|      | — ECT   |         | Inspect the fuel pressure sensor.  |
|      | — FUEL_PRES<br>— IAT  |         | (See FUEL PRESSURE SENSOR INSPECTION                                       |
|      | — MAF   |         | [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)   |
|      | — MAP   |         | IAT PID is not as specified:   |
|      | — O2S11   |         | Inspect the IAT sensor No.1.     (See INTAKE AIR TEMPERATURE (IAT) SENSOR  |
|      | — O2S12   |         | INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)                              |
|      | — SHRTFT1   |         | MAF PID is not as specified:   |
|      | — LONGFT1   |         | • Inspect the MAF sensor.  |
|      | Do the PIDs indicate the correct values under                         |         | (See MASS AIR FLOW (MAF) SENSOR  |
|      | the malfunction condition?  |         | INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)                              |
|      | (See PCM INSPECTION [SKYACTIV-G 2.0,                                  |         | MAP PID is not as specified:   |
|      | SKYACTIV-G 2.5].)   |         | Inspect the MAP sensor.  |
|      |   |         | (See MANIFOLD ABSOLUTE PRESSURE (MAP)                                      |
|      |   |         | SENSOR INSPECTION [SKYACTIV-G 2.0,   |
|      |   |         | SKYACTIV-G 2.5].)  |
|      |   |         | O2S11, SHRTFT1, LONGFT1 PIDs are not as specified:                         |
|      |   |         | • Inspect the A/F sensor.  |
|      |   |         | (See AIR FUEL RATIO (A/F) SENSOR INSPECTION                                |
|      |   |         | [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)   |
|      |   |         | O2S12 PID is not as specified:   |
|      |   |         | Inspect the HO2S.  |
|      |   |         | (See HEATED OXYGEN SENSOR (HO2S)   |
|      |   |         | INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)                              |
|      |   |         | Repair or replace the malfunctioning part according to                     |
|      |   |         | the inspection results.  |
|      |   |         | • If the malfunction remains:  |
|      |   |         | Inspect communication error between TCM and  BOM (ATX)                     |
|      |   |         | PCM. (ATX) • Repair or replace the malfunctioning part                     |
|      |   |         | according to the inspection results if necessary.                          |
|      |   |         | Perform the "INTERMITTENT CONCERN  |
|      |   |         | TROUBLESHOOTING" procedure.  |
|      |   |         | (See INTERMITTENT CONCERN  |
|      |   |         | TROUBLESHOOTING [SKYACTIV-G 2.0,   |
|      |   |         | SKYACTIV-G 2.5].)  |

| STEP | INSPECTION   | RESULTS   | ACTION   |
|------|--|-----------|--|
| 7    | INSPECT A/C CUT-OFF CONTROL SYSTEM   | Yes       | Go to the next step.   |
|      | OPERATION  | No        | Repair or replace the malfunctioning part according to                       |
|      | Perform the A/C Cut-off Control System   |           | the inspection results.  |
|      | Inspection.  |           |  |
|      | (See ENGINE CONTROL SYSTEM   |           |  |
|      | OPERATION INSPECTION [SKYACTIV-G 2.0,  |           |  |
|      | SKYACTIV-G 2.5].)  |           |  |
| 8    | • Does the A/C cut-off operation work properly?  INSPECT DRIVE-BY-WIRE CONTROL | Yes       | Visually inspect the throttle body (damage/scratching).                      |
| °    | SYSTEM OPERATION   | res       | If there is any malfunction:   |
|      | Perform the TP sweep inspection.   |           | Repair or replace the malfunctioning part                                    |
|      | (See ENGINE CONTROL SYSTEM   |           | according to the inspection results.   |
|      | OPERATION INSPECTION [SKYACTIV-G 2.0,  |           | If there is no malfunction:  |
|      | SKYACTIV-G 2.5].)  |           | Go to the next step.   |
|      | Does the drive-by-wire control system work                                     | No        | Repair or replace the malfunctioning part according to                       |
|      | properly?  |           | the inspection results.  |
| 9    | INSPECT FUEL INJECTOR OPERATION  | Yes       | Go to the next step.   |
|      | Perform the Fuel Injector Operation Inspection.                                | No        | Repair or replace the malfunctioning part according to                       |
|      | (See ENGINE CONTROL SYSTEM   |           | the inspection results.  |
|      | OPERATION INSPECTION [SKYACTIV-G 2.0,  |           |  |
|      | SKYACTIV-G 2.5].)  |           |  |
| 10   | Do the fuel injectors operate properly?  INSPECT PURGE CONTROL SYSTEM          | Voc       | Co to the most stars   |
| 10   | OPERATION  | Yes<br>No | Go to the next step.  Repair or replace the malfunctioning part according to |
|      | Perform the Purge Control System Inspection.                                   | INO       | the inspection results.  |
|      | (See ENGINE CONTROL SYSTEM   |           | the inspection results.  |
|      | OPERATION INSPECTION [SKYACTIV-G 2.0,  |           |  |
|      | SKYACTIV-G 2.5].)  |           |  |
|      | • Does the purge solenoid valve work properly?                                 |           |  |
| 11   | INSPECT CURRENT A/F SENSOR SIGNAL  | Yes       | Go to the next step.   |
|      | Inspect the A/F sensor.  | No        | Go to Step 13.   |
|      | (See AIR FUEL RATIO (A/F) SENSOR   |           |  |
|      | INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G   |           |  |
|      | 2.5].)   |           |  |
| 12   | • Is there any malfunction?  DETERMINE IF MALFUNCTION CAUSE IS A/F             | Yes       | Replace the A/F sensor.  |
| 12   | SENSOR MALFUNCTION OR A/F SENSOR   | 103       | (See AIR FUEL RATIO (A/F) SENSOR REMOVAL/                                    |
|      | RELATED WIRING HARNESS MALFUNCTION   |           | INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G                                     |
|      |  |           | 2.5].)   |
|      | Note   | No        | Inspect the following:   |
|      | • If the inspection in Step 12 is performed, the                               |           | Exhaust system leakage between exhaust manifold                              |
|      | PCM detects a DTC and performs fail-safe                                       |           | and A/F sensor   |
|      | control. After performing the inspection,                                      |           | Loose installation of A/F sensor   |
|      | clear DTCs using the M-MDS.  |           | If there is any malfunction:   |
|      | Switch the ignition off.   |           | Repair or replace the malfunctioning part                                    |
|      | Disconnect the A/F sensor connector.   |           | according to the inspection results.  — If there is no malfunction:          |
|      | Verify the symptom.  |           | In there is no manufaction:     Inspect the A/F sensor signal circuit.       |
|      | Does the symptom disappear?  |           | Repair or replace the suspected wiring harness                               |
|      |  |           | if necessary.  |
| 13   | INSPECT MAIN RELAY OPERATION   | Yes       | Go to the next step.   |
|      | Perform the Main Relay Operation Inspection                                    | No        | Repair or replace the malfunctioning part according to                       |
|      | with wiggle the related harness.   |           | the inspection results.  |
|      | (See ENGINE CONTROL SYSTEM   |           |  |
|      | OPERATION INSPECTION [SKYACTIV-G 2.0,  |           |  |
|      | SKYACTIV-G 2.5].)  |           |  |
|      | Does the main relay operate properly?  |           |  |

| STEP | INSPECTION  | RESULTS | ACTION  |
|------|---|---------|---|
| 14   | INSPECT RELATED PART CONDITION  | Yes     | Service if necessary.   |
|      | Inspect the following:  |         | Repeat this step.   |
|      | <ul> <li>Fuel quality (proper octane, contamination, winter/summer blend)</li> <li>Air leakage from intake-air system</li> <li>Intake-air system restriction</li> <li>Air cleaner element</li> <li>Clutch slippage (MTX)</li> <li>Fuel leakage from fuel line</li> <li>Vacuum leakage</li> <li>Engine mount loose</li> <li>CKP sensor, intake CMP sensor and exhaust CMP sensor</li> <li>Installation condition         <ul> <li>(See CRANKSHAFT POSITION (CKP) SENSOR REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)</li> <li>(See CAMSHAFT POSITION (CMP) SENSOR REMOVAL/INSTALLATION</li> </ul> </li> </ul> | No      | • Repeat this step.  Go to the next step.   |
|      | <ul><li>[SKYACTIV-G 2.0, SKYACTIV-G 2.5].)</li><li>Damaged trigger wheel, intake camshaft<br/>and exhaust camshaft</li></ul>  |         |   |
|      | • Is there any malfunction?   |         |   |
| 15   | INSPECT FUEL PRESSURE (HIGH-SIDE)   | Yes     | Go to Step 19.  |
|      | Start the engine and warm it up completely. Access the FUEL_PRES PID using the M-MDS at idle. (See ON-BOARD DIAGNOSTIC TEST [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) Is the FUEL_PRES PID value approx. 3 MPa {31 kgf/cm², 435 psi}?  | No      | Lower than 3 MPa {31 kgf/cm2, 435 psi}: Inspect the following: Fuel leakage at the fuel line and fuel injector Fuel pump Perform the Fuel Pump (Low-pressure Side) Operation Inspection. (See ENGINE CONTROL SYSTEM OPERATION INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) Fuel pressure sensor (See FUEL PRESSURE SENSOR INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) High pressure fuel pump (See HIGH PRESSURE FUEL PUMP INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) If there is any malfunction: Repair or replace the malfunctioning part according to the inspection results.  If there is no malfunction: Go to Step 18. Higher than 3 MPa {31 kgf/cm2, 435 psi}: Go to the next step. |
| 16   | DETERMINE IF MALFUNCTION CAUSE IS   | Yes     | Go to the next step.  |
|      | FUEL PRESSURE SENSOR OR HIGH PRESSURE FUEL PUMP • Is the vehicle acceleration performance normal?   | No      | Go to Step 18.  |
| 17   | INSPECT FUEL PRESSURE SENSOR  Inspect the fuel pressure sensor.  (See FUEL PRESSURE SENSOR  | Yes     | Replace the fuel distributor.<br>(See FUEL INJECTOR REMOVAL/INSTALLATION<br>[SKYACTIV-G 2.0, SKYACTIV-G 2.5].)  |
|      | INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) • Is there any malfunction?   | No      | Go to Step 19.  |

| STEP | INSPECTION  | RESULTS   | ACTION   |
|------|---|-----------|--|
| 18   | INSPECT SPILL VALVE CONTROL SOLENOID VALVE CONTROL CIRCUIT FOR SHORT TO GROUND • Switch the ignition off. • Disconnect the high pressure fuel pump and PCM connectors. • Inspect for continuity between high pressure fuel pump terminal A (wiring harness-side) and body ground. • Is there continuity?  | Yes       | Repair or replace the wiring harness for a possible short to ground.  • If the malfunction remains:  — Replace the PCM. (damage to driver in PCM)  (See PCM REMOVAL/INSTALLATION  [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)  Replace the high pressure fuel pump. (See HIGH PRESSURE FUEL PUMP REMOVAL/ INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)           |
| 19   | INSPECT FUEL PRESSURE (LOW-SIDE)  • Connect the fuel pressure gauge between fuel pump and high pressure fuel pump.  • Measure the low side fuel pressure.  (See FUEL LINE PRESSURE INSPECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)  • Is the low side fuel pressure within specification?  Specification:  • 405—485 kPa {4.13—4.94 kgf/cm², 58.8—70.3 psi} | Yes<br>No | Go to the next step.  Inspect the following:  • Fuel line restriction  • Fuel filter clogged  — If there is any malfunction:  • Repair or replace the malfunctioning part according to the inspection results.  — If there is no malfunction:  • Replace the fuel pump unit.  (See FUEL PUMP UNIT REMOVAL/ INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) |
| 20   | NSPECT THROTTLE BODY FOR CLOGGING     Visually inspect the throttle valve.     (See INTAKE-AIR SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)     Is any foreign matter adhering around the throttle valve?   | Yes<br>No | Clean the throttle valve.  Go to the next step.  |

| STEP | INSPECTION   | RESULTS | ACTION   |
|------|--|---------|--|
| 21   | INSPECT ENGINE COMPRESSION   | Yes     | Go to the next step.                                   |
|      | Measure the compression pressure for each                                | No      | Inspect the following:                                 |
|      | cylinder.  |         | Damaged valve seat                                     |
|      | (See COMPRESSION INSPECTION  |         | Worn valve stem and valve guide                        |
|      | SKYACTIV-G 2.0, SKYACTIV-G 2.5].)  |         | Worn or stuck piston ring                              |
|      | Are compression pressures within   |         | Worn piston, piston ring or cylinder                   |
|      | specification?   |         | Improper intake valve timing                           |
|      | Specification:   |         | Improper exhaust valve timing                          |
|      | Compression [SKYACTIV-G 2.0, European                                    |         | Service if necessary.                                  |
|      | (L.H.D. U.K.) specs.]  |         | ,  |
|      | <ul> <li>Standard: 978 kPa {9.97 kgf/cm<sup>2</sup>, 142 psi}</li> </ul> |         |  |
|      | (300 rpm)  |         |  |
|      | <ul> <li>Minimum: 783 kPa {7.98 kgf/cm², 114 psi}</li> </ul>             |         |  |
|      |  |         |  |
|      | (300 rpm)  |         |  |
|      | Maximum difference between cylinders:                                    |         |  |
|      | 166 kPa {1.69 kgf/cm <sup>2</sup> , 24.1 psi} (300                       |         |  |
|      | rpm)   |         |  |
|      | Compression [SKYACTIV-G 2.0, Except                                      |         |  |
|      | European (L.H.D. U.K.) specs.]   |         |  |
|      | — Standard: 885 kPa {9.02 kgf/cm², 128 psi}<br>(300 rpm)                 |         |  |
|      | <ul> <li>Minimum: 708 kPa {7.22 kgf/cm<sup>2</sup>, 103 psi}</li> </ul>  |         |  |
|      |  |         |  |
|      | (300 rpm)  |         |  |
|      | Maximum difference between cylinders:                                    |         |  |
|      | 150 kPa {1.53 kgf/cm <sup>2</sup> , 21.8 psi} (300                       |         |  |
|      | rpm)   |         |  |
|      | Compression [SKYACTIV-G 2.5]   |         |  |
|      | — Standard: 954 kPa {9.73 kgf/cm², 138 psi}<br>(300 rpm)                 |         |  |
|      | — Minimum: 763 kPa {7.78 kgf/cm <sup>2</sup> , 111 psi}                  |         |  |
|      | (300 rpm)  |         |  |
|      | <ul> <li>Maximum difference between cylinders:</li> </ul>                |         |  |
|      | 161 kPa {1.64 kgf/cm <sup>2</sup> , 23.4 psi} (300                       |         |  |
|      | rpm)   |         |  |
|      | · <b>/</b> )   |         |  |
|      | Note   |         |  |
|      | <ul> <li>Because the SKYACTIV-G 2.0 and</li> </ul>                       |         |  |
|      | SKYACTIV-G 2.5 retards the intake valve                                  |         |  |
|      | closing timing, compression pressure is low.                             |         |  |
| 22   | INSPECT IGNITION SYSTEM OPERATION  | Yes     | Go to the next step.                                   |
|      | Perform the Spark Test.  | No      | Repair or replace the malfunctioning part according to |
|      | (See ENGINE CONTROL SYSTEM   |         | the inspection results.                                |
|      | OPERATION INSPECTION [SKYACTIV-G 2.0,                                    |         |  |
|      | SKYACTIV-G 2.5].)  |         |  |
|      | • Is a strong blue spark visible at each cylinder?                       |         |  |
| 23   | INSPECT EXHAUST SYSTEM FOR   | Yes     | Repair or replace the malfunctioning part according to |
|      | RESTRICTION  |         | the inspection results.                                |
|      | • Inspect for restriction in the exhaust system and                      | No      | Go to the next step.                                   |
|      | the TWC.   |         |  |
| L    | Is there any restriction?  |         |  |
| 24   | INSPECT IF MALFUNCTION CAUSE IS PCV                                      | Yes     | Replace the PCV valve.                                 |
|      | VALVE OR INJECTOR DRIVER (PCM  |         | (See POSITIVE CRANKCASE VENTILATION (PCV)              |
|      | INTEGRATED)  |         | VALVE REMOVAL/INSTALLATION [SKYACTIV-G 2.0,            |
|      | • Inspect the PCV valve.   |         | SKYACTIV-G 2.5].)                                      |
|      | (See POSITIVE CRANKCASE VENTILATION                                      | No      | Injector driver malfunction.                           |
|      | (PCV) VALVE INSPECTION [SKYACTIV-G                                       |         | Replace the PCM.                                       |
|      | 2.0, SKYACTIV-G 2.5].)   |         | (See PCM REMOVAL/INSTALLATION [SKYACTIV-G              |
|      | Is there any malfunction?  |         | 2.0, SKYACTIV-G 2.5].)                                 |
|      |  |         | If the problem remains, overhaul the engine.           |

| STEP | INSPECTION   | RESULTS       | ACTION                |
|------|--|---------------|-----------------------|
| 25   | Verify the test results.   |               |                       |
|      | • If normal, return to the diagnostic index to service   | ce any additi | onal symptoms.        |
|      | (See SYMPTOM DIAGNOSTIC INDEX [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)   |               |                       |
|      | <ul> <li>If a malfunction remains, inspect the related Service Information and perform the repair or diagnosis.</li> </ul> |               |                       |
|      | <ul> <li>If the vehicle is repaired, troubleshooting is completed.</li> </ul>  |               |                       |
|      | <ul> <li>If the vehicle is not repaired or additional diagnostic information is not available, replace the PCM.</li> </ul> |               |                       |
|      | (See PCM REMOVAL/INSTALLATION [SK  | YACTIV-G 2    | .0, SKYACTIV-G 2.5].) |