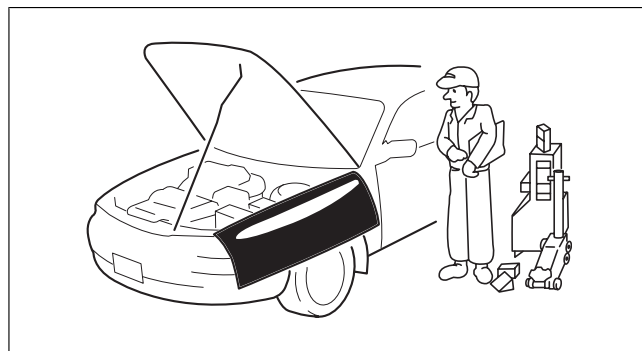


## FUNDAMENTAL PROCEDURES

id000000811000

### Preparation of Tools and Measuring Equipment

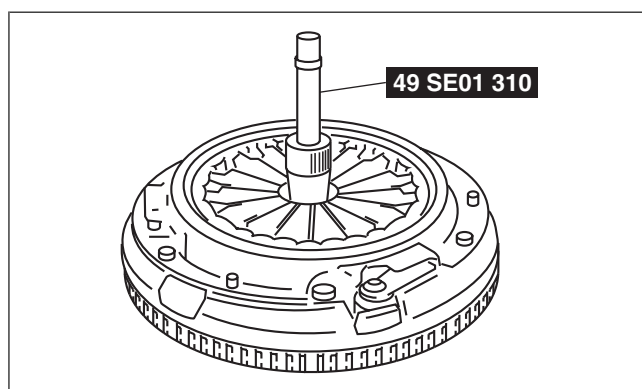
- Be sure that all necessary tools and measuring equipment are available before starting any work.



bpe2ue00000110

### Special Service Tools

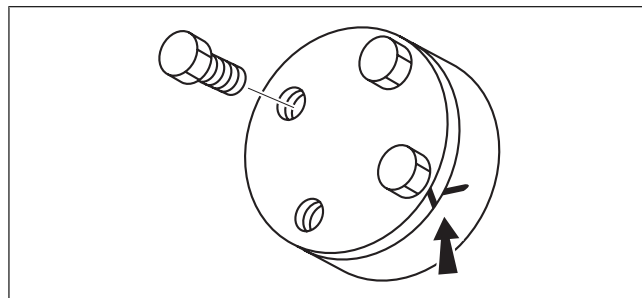
- Use special service tools or equivalent when they are required.



bpe2ue00000111

### Disassembly

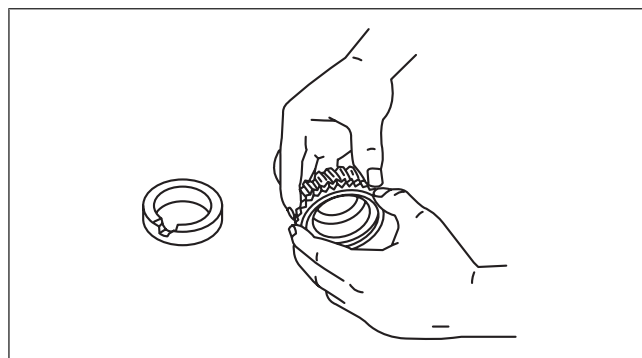
- If the disassembly procedure is complex, requiring many parts to be disassembled, all parts should be marked in a place that will not affect their performance or external appearance and identified so that reassembly can be performed easily and efficiently.



bpe2ue00000112

### Inspection During Removal, Disassembly

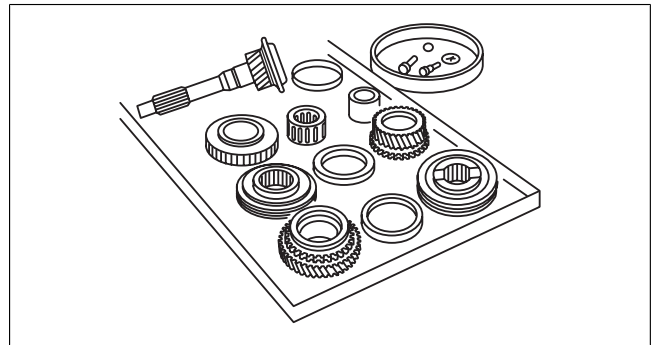
- When removed, each part should be carefully inspected for malfunction, deformation, damage and other problems.



bpe2ue00000113

### Arrangement of Parts

- All disassembled parts should be carefully arranged for reassembly.
- Be sure to separate or otherwise identify the parts to be replaced from those that will be reused.



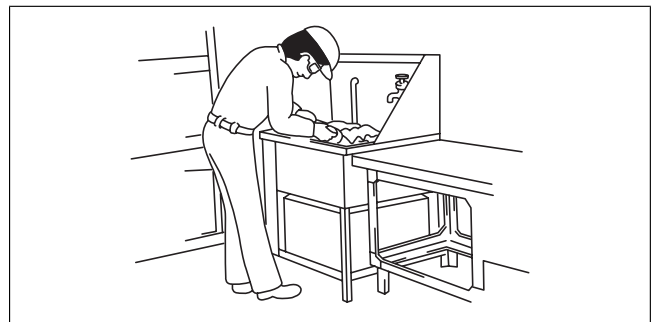
bpe2ue00000114

### Cleaning of Parts

- All parts to be reused should be carefully and thoroughly cleaned in the appropriate method.

#### Warning

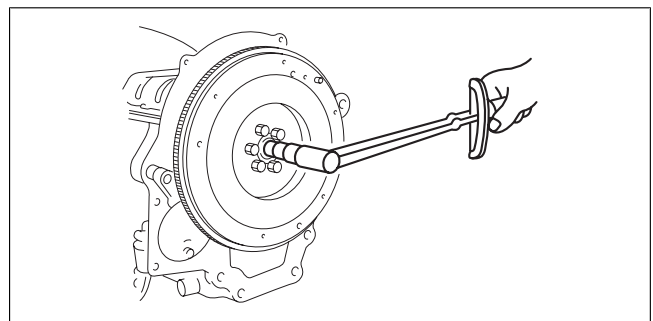
- **Using compressed air can cause dirt and other particles to fly out causing injury to the eyes. Wear protective eye wear whenever using compressed air.**



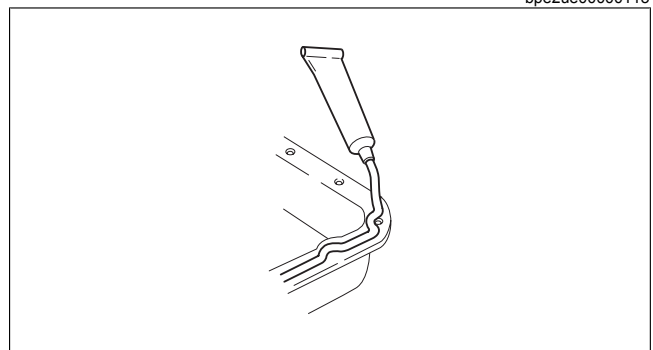
bpe2ue00000002

### Reassembly

- Standard values, such as torques and certain adjustments, must be strictly observed in the reassembly of all parts.
- If removed, the following parts should be replaced with new ones:
  - Oil seals
  - Gaskets
  - O-rings
  - Lockwashers
  - Cotter pins
  - Nylon nuts
- Depending on location:
  - Sealant and gaskets, or both, should be applied to specified locations. When sealant is applied, parts should be installed before sealant hardens to prevent leakage.
  - Oil should be applied to the moving components of parts.
  - Specified oil or grease should be applied at the prescribed locations (such as oil seals) before reassembly.



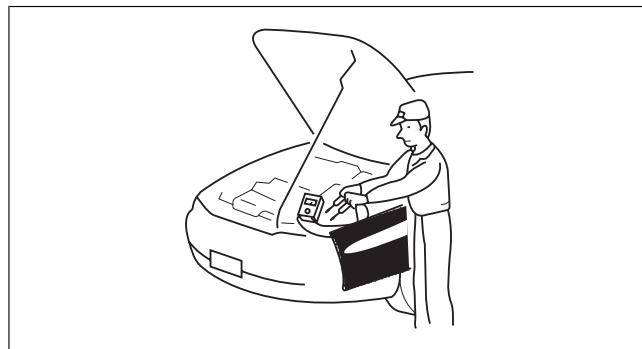
bpe2ue00000115



bpe2ue00000116

## Adjustment

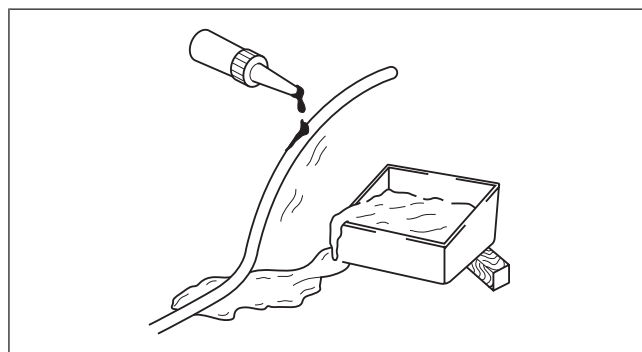
- Use suitable gauges and testers when making adjustments.



bpe2ue00000117

## Rubber Parts and Tubing

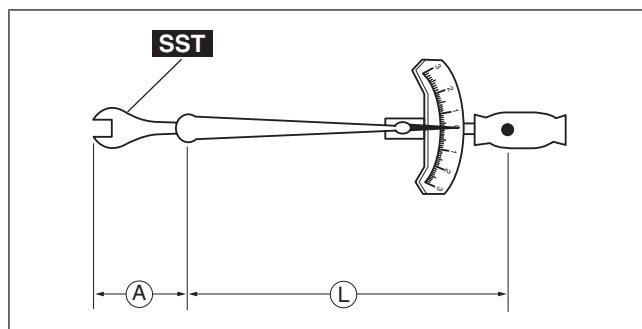
- Prevent gasoline or oil from getting on rubber parts or tubing.



bpe2ue00000118

## Torque Formulas

- When using a torque wrench-**SST** or equivalent combination, the written torque must be recalculated due to the extra length that the **SST** or equivalent adds to the torque wrench. Recalculate the torque by using the following formulas. Choose the formula that applies to you.



bpe2ue00000119

Torque Unit	Formula
N·m	$N \cdot m \times [L/(L+A)]$
kgf·m	$kgf \cdot m \times [L/(L+A)]$
kgf·cm	$kgf \cdot cm \times [L/(L+A)]$

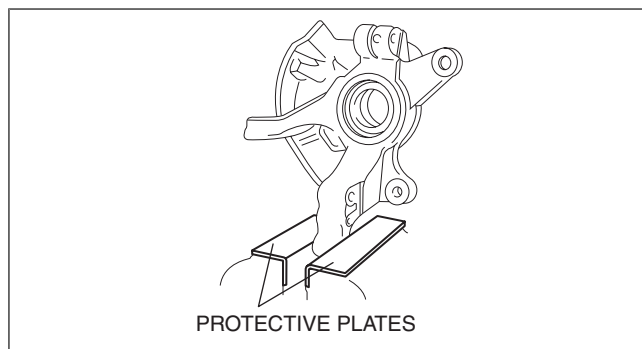
A : The length of the **SST** past the torque wrench drive.

L : The length of the torque wrench.

Torque Unit	Formula
ft·lbf	$ft \cdot lbf \times [L/(L+A)]$
in·lbf	$in \cdot lbf \times [L/(L+A)]$

## Vise

- When using a vise, put protective plates in the jaws of the vise to prevent damage to parts.



bpe2ue00000120