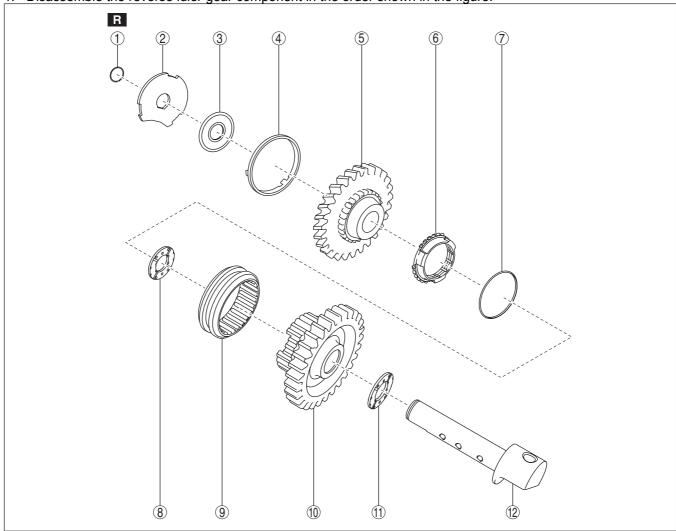
REVERSE IDLER GEAR COMPONENT DISASSEMBLY

id051500168300

1. Disassemble the reverse idler gear component in the order shown in the figure.



1	Clip
2	Shim
3	Needle bearing
4	Friction damper
5	Reverse idler gear
6	Synchronizer ring
7	Reverse synchronizer key spring

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8	Thrust washer
9	Clutch hub sleeve
10	Reverse idler gear
11	Thrust washer
12	Reverse gear shaft