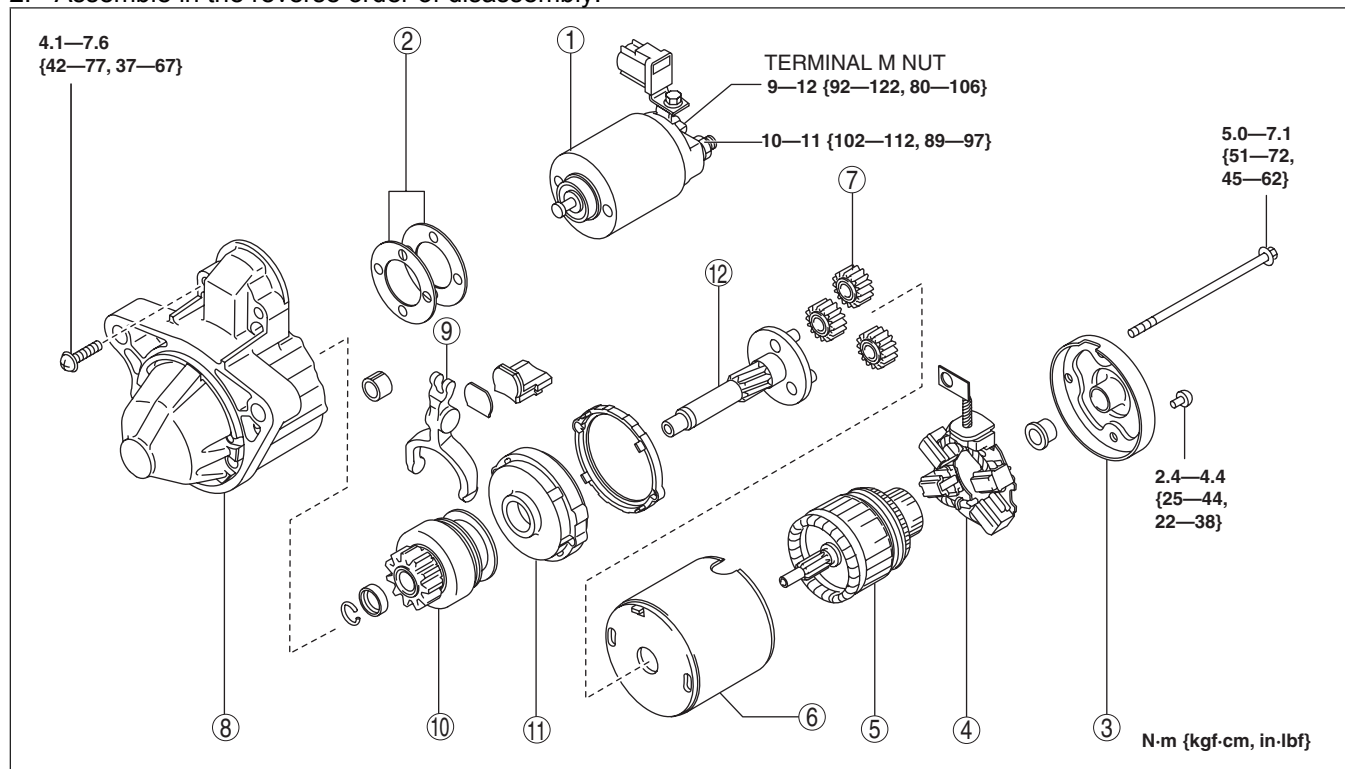


STARTER DISASSEMBLY/ASSEMBLY [SKYACTIV-G 2.0, SKYACTIV-G 2.5]

id0119i2104500

1. Disassemble in the order indicated in the table.
2. Assemble in the reverse order of disassembly.



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1	Magnetic switch
2	Adjustment washer
3	Rear housing
4	Brush and brush holder
5	Armature
6	Yoke
7	Planetary gear

8	Front cover
9	Lever
10	Drive pinion
11	Internal gear
12	Gear shaft