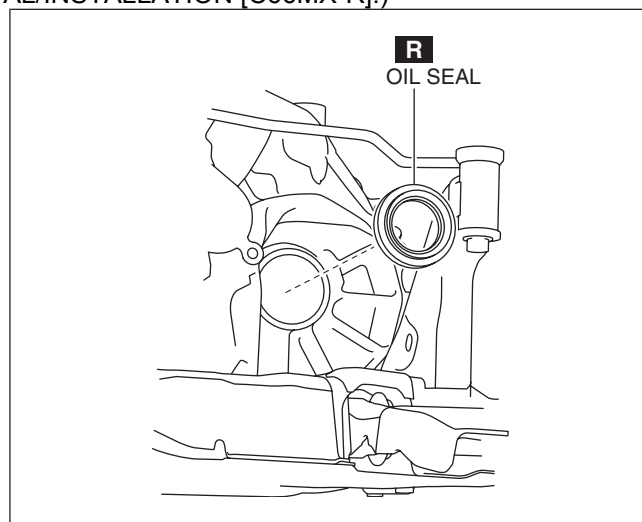


OIL SEAL (DIFFERENTIAL) REPLACEMENT [C66M-R, C66MX-R]

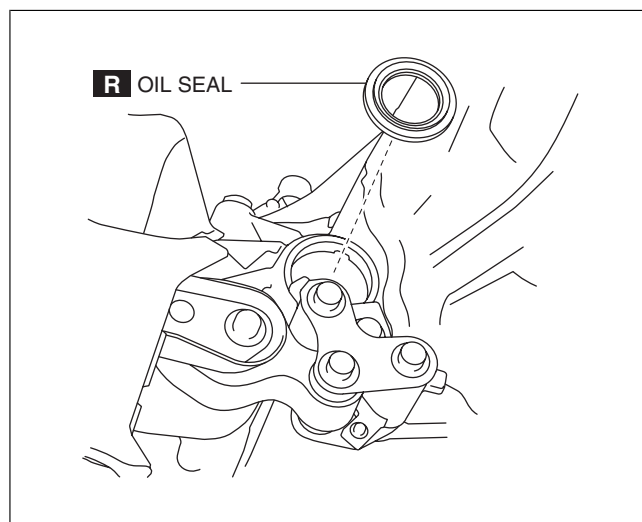
id0515ma160100

1. Remove the front under cover No.2. (See FRONT UNDER COVER No.2 REMOVAL/INSTALLATION.)
2. Drain the manual transaxle oil. (See MANUAL TRANSAXLE OIL REPLACEMENT [C66M-R].)
3. Disconnect the drive shaft (LH) from the manual transaxle. (See FRONT DRIVE SHAFT REMOVAL/INSTALLATION.)
4. Disconnect the drive shaft (RH) from the manual transaxle. (2WD) (See FRONT DRIVE SHAFT REMOVAL/INSTALLATION.)
5. Remove the drive shaft (RH). (4WD) (See FRONT DRIVE SHAFT REMOVAL/INSTALLATION.)
6. Remove the front crossmember component and No.1 engine mount rubber as a single unit. (See FRONT CROSSMEMBER REMOVAL/INSTALLATION.)
7. Remove the exhaust manifold. (4WD) (See EXHAUST SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
8. Remove the transfer. (4WD) (See TRANSFER REMOVAL/INSTALLATION [C66MX-R].)
9. Remove the oil seal (LH).



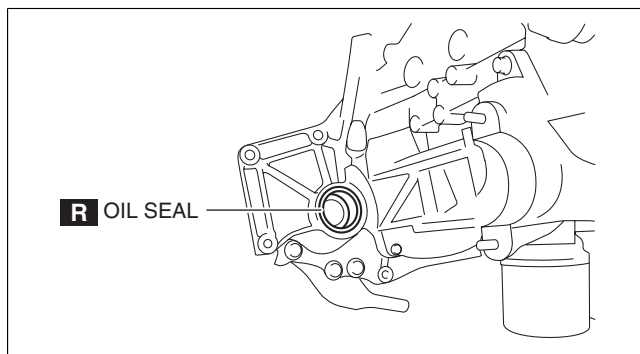
ac5uuw00000758

10. Remove the oil seal (RH).
- 2WD**



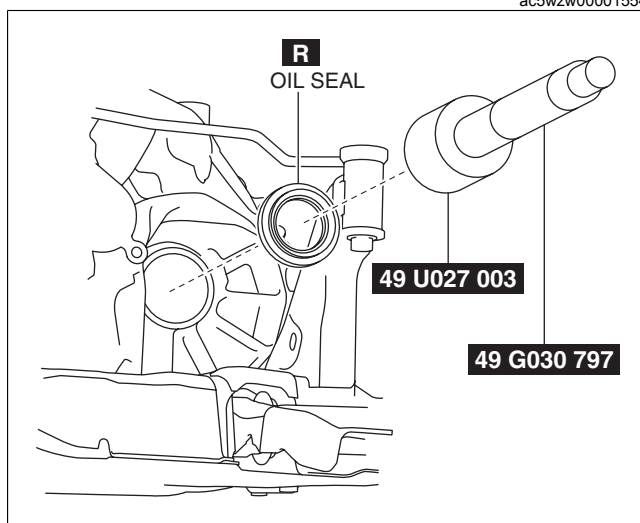
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4WD



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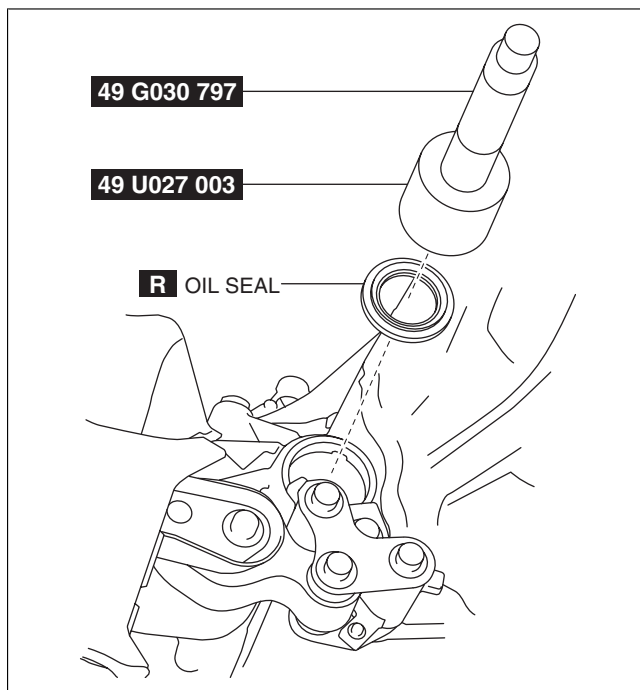
11. Using the **SSTs** and a hammer, tap a new oil seal (LH) in evenly until the **SST** (49 U027 003) contacts the transaxle case.



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12. Using the **SSTs** and a hammer, tap a new oil seal (RH) in evenly until the **SST** (49 U027 003) contacts the transaxle case.

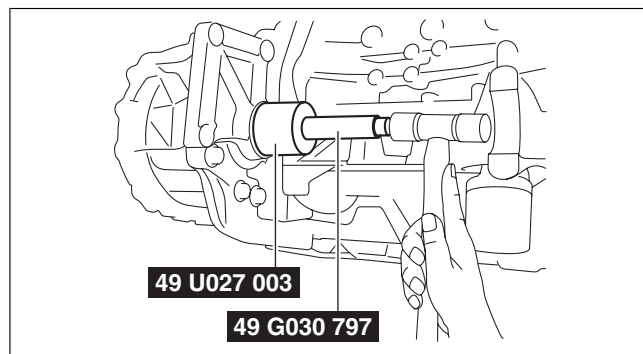
2WD



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4WD

13. Coat the lip of each oil seal with manual transaxle oil.
14. Install the transfer. (4WD) (See TRANSFER REMOVAL/INSTALLATION [C66MX-R].)
15. Install the exhaust manifold. (4WD) (See EXHAUST SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
16. Install the front crossmember component and No.1 engine mount rubber as a single unit. (See FRONT CROSSMEMBER REMOVAL/INSTALLATION.)
17. Install the drive shaft (RH). (4WD) (See FRONT DRIVE SHAFT REMOVAL/INSTALLATION.)
18. Install the drive shaft (RH) from the manual transaxle. (2WD) (See FRONT DRIVE SHAFT REMOVAL/INSTALLATION.)
19. Install the drive shaft (LH) from the manual transaxle. (See FRONT DRIVE SHAFT REMOVAL/INSTALLATION.)
20. Add the specified amount of specified manual transaxle oil. (See MANUAL TRANSAXLE OIL REPLACEMENT [C66M-R].)
21. Install the front under cover No.2. (See FRONT UNDER COVER No.2 REMOVAL/INSTALLATION.)



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