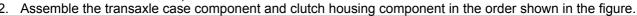
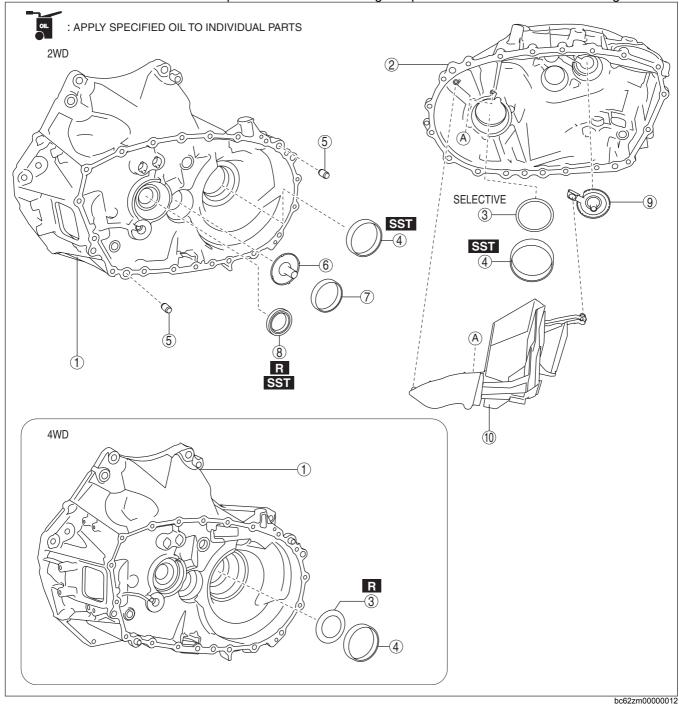
TRANSAXLE CASE AND CLUTCH HOUSING ASSEMBLY

id051500169900

1. Perform the differential preload adjustment and select a shim of the appropriate thickness. (See BEARING PRELOAD ADJUSTMENT.)





1	Clutch housing
2	Transaxle case
3	Shim
4	Bearing outer race (differential) (See Bearing Outer Race (Differential) Assembly Note.)
5	Dowel pin

	00022111000000
6	Funnel
7	Bearing outer race
8	Oil seal
	(See Oil Seal Assembly Note.)
9	Funnel
10	Oil path

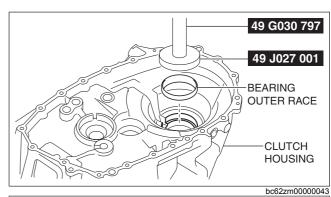
Bearing Outer Race (Differential) Assembly Note

1. Assemble the bearing outer race (differential) to the clutch housing using the SSTs.

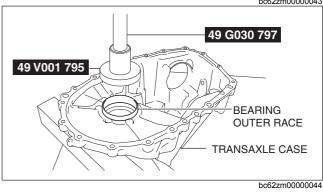
2WD

49 G030 797 49 V001 795 BEARING OUTER RACE CLUTCH HOUSING bc61um00000137

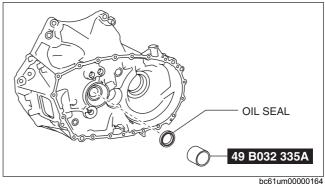
4WD



2. Assemble the bearing outer race (differential) to the transaxle case using the **SST**s.



Oil Seal Assembly Note
1. Assemble the oil seal using the SST.



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