## DTC U0323:00 [SKYACTIV-G 2.0]

id0102h1901400

DTC U0323:00	Instrument cluster error					
When any of the following conditions is met:						
FAIL-SAFE FUNCTION						
POSSIBLE CAUSE	CAN drive error (instrument cluster or PCM)     CAN communication line between instrument cluster and PCM malfunction     PCM connector or terminals malfunction					
	⑤ PCM					
INSTRUMENT CLUSTER    B  A  B  A  B  A  B  A  B  A  B  A  B  A  B  A  B  A  B  A  B  B						
W U S Q O M K I G E C A X V T R P N L J H F D B						
PCM WIRING HARNESS-SIDE CONNECTOR						
2BE 2AZ 2AU 2AP 2AK 2BF 2BA 2AV 2AQ 2AL 2BG 2BB 2AW2AR 2AM 2BH 2BC 2AX 2AS 2AN 2BD 2AY 2AT 2AO  2AE 2AA 2W 2S 2O 2K 2G 2C 2AF 2AB 2X 2T 2P 2L 2H 2D  2AI 2AG 2AC 2Y 2U 2Q 2M 2I 2E 2A 2AJ 2AH 2AD 2Z 2V 2R 2N 2J 2F 2B						

**Diagnostic Procedure** 

Diagnostio i roccatio						
STEP	INSPECTION		ACTION			
1	VERIFY RELATED SERVICE INFORMATION	Yes	Perform repair or diagnosis according to the available			
	AVAILABILITY		Service Information.			
	<ul> <li>Verify related Service Information availability.</li> </ul>		If the vehicle is not repaired, go to the next step.			
	• Is any related Service Information available?	No	Go to the next step.			

STEP	INSPECTION		ACTION
2	VERIFY DTC FOR MODULE COMMUNICATION	Yes	Go to the applicable PENDING CODE or DTC inspection.
	• Switch the ignition to off, then to ON (engine off).		(See DTC TABLE [SKYACTIV-G 2.0].)
	Perform the DTC Reading Procedure.	No	Go to the next step.
	(See ON-BOARD DIAGNOSTIC TEST		
	[SKYACTIV-G 2.0].)		
	Are any other PENDING CODEs and/or DTCs		
	present?		
3	CONFIRM INSTRUMENT CLUSTER DTC	Yes	
	Perform the instrument cluster DTC inspection     Winds the MARC.		• CAN communication line can be considered the cause.
	using the M-MDS. (See DTC INSPECTION [INSTRUMENT		Repair or replace the wiring harness between PCM and instrument cluster, then go to the next step.
	CLUSTER].)		DTC other than U0100:00 is displayed:
	• Are any DTCs present?		Go to the applicable DTC inspection.
	7 The diffy 15 Too present:		(See DTC TABLE [INSTRUMENT CLUSTER].)
		No	Go to the next step.
4	INSPECT INSTRUMENT CLUSTER	Yes	Repair or replace the connector and/or terminals, then go to
	CONNECTOR CONDITION		Step 6.
	Switch the ignition to off.	No	Go to the next step.
	Disconnect the instrument cluster connector.		·
	Inspect for poor connection (such as damaged/		
	pulled-out pins, corrosion).		
	• Is there any malfunction?	.,	
5	INSPECT PCM CONNECTOR CONDITION  • Disconnect the PCM connector.	Yes	Repair or replace the connector and/or terminals, then go to Step 6.
	Inspect for poor connection (such as damaged/	No	Replace the instrument cluster, then go to the next step.
	pulled-out pins, corrosion).	INO	(See INSTRUMENT CLUSTER REMOVAL/
	• Is there any malfunction?		INSTALLATION.)
6	VERIFY DTC TROUBLESHOOTING	Yes	Repeat the inspection from Step 1.
	COMPLETED		If the malfunction recurs, replace the PCM.
	Make sure to reconnect all disconnected		(See PCM REMOVAL/INSTALLATION [SKYACTIV-G
	connectors.		2.0].)
	Clear the DTC from the PCM memory using the		Go to the next step.
	M-MDS.	No	Go to the next step.
	(See AFTER REPAIR PROCEDURE		
	[SKYACTIV-G 2.0].)		
	• Perform the KOEO or KOER self test.		
	(See KOEO/KOER SELF TEST [SKYACTIV-G		
	2.0].) • Is the same DTC present?		
7	VERIFY AFTER REPAIR PROCEDURE	Yes	Go to the applicable DTC inspection.
'	Perform the "AFTER REPAIR PROCEDURE".	163	(See DTC TABLE [SKYACTIV-G 2.0].)
	(See AFTER REPAIR PROCEDURE	No	DTC troubleshooting completed.
	[SKYACTIV-G 2.0].)	'	2.0 a dabloomoding completed.
	• Are any DTCs present?		
	Alle dily bros present:		