

CORNER JUNCTION INSTALLATION [PANEL REPLACEMENT]

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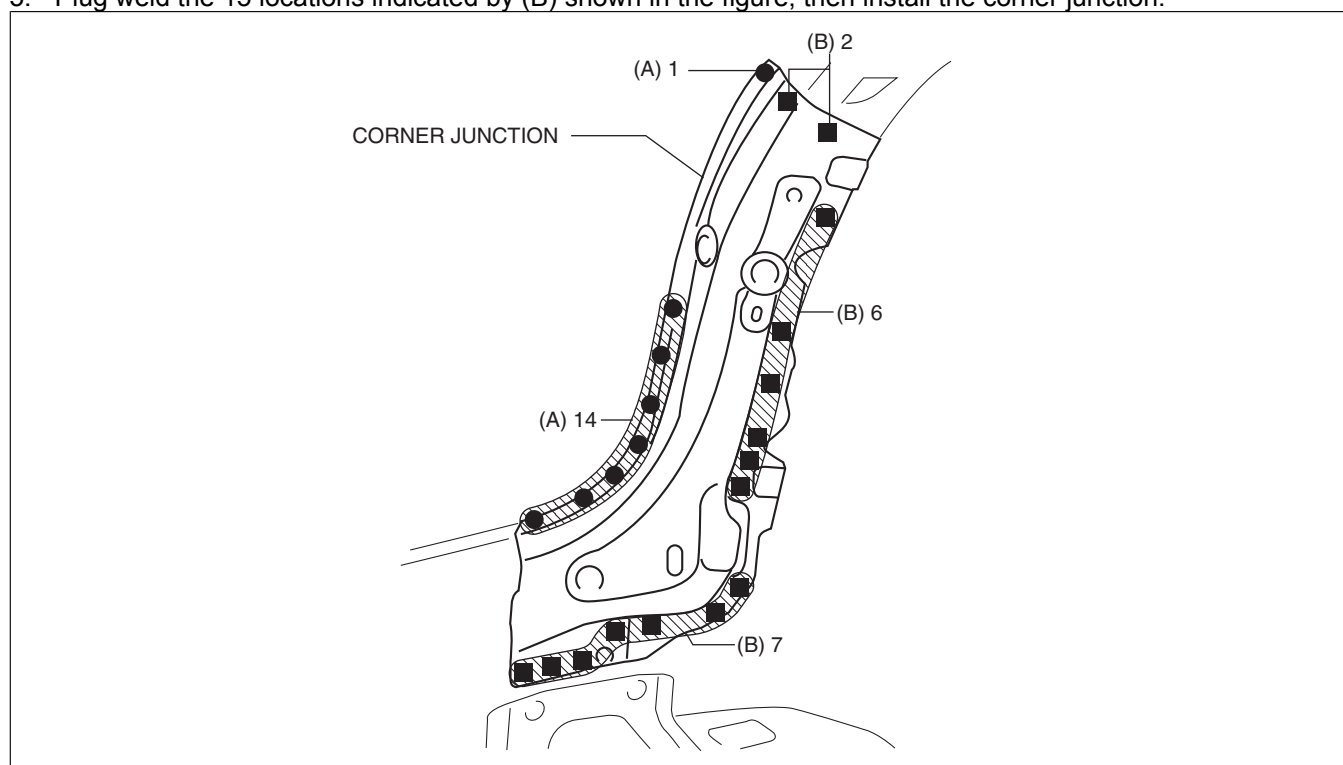
Symbol Mark

SYMBOL MARK	MEANING
●	SPOT WELDING
■	PLUG WELDING (ARC WELDING)

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Installation Procedure

1. When installing new parts, measure and adjust the body as necessary to conform with standard dimensions.
2. Drill holes for the plug welding before installing the new parts.
3. After temporarily installing new parts, make sure the related parts fit properly.
4. Spot weld the 15 locations indicated by (A) shown in the figure.
5. Plug weld the 15 locations indicated by (B) shown in the figure, then install the corner junction.



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