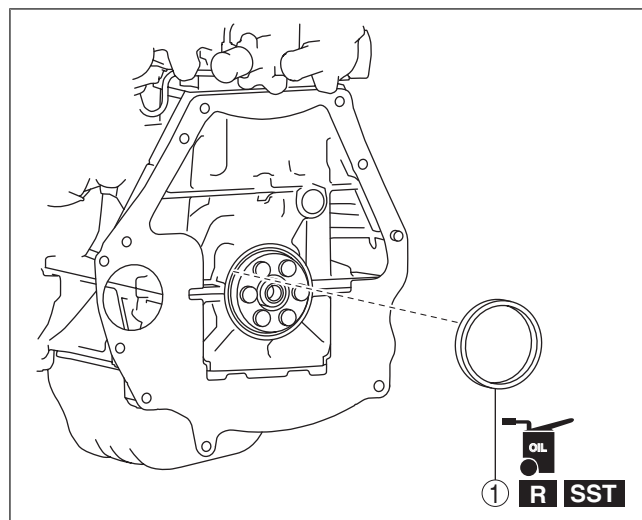


REAR OIL SEAL REPLACEMENT [SKYACTIV-G 2.0, SKYACTIV-G 2.5]

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1. Remove the transaxle. (See MANUAL TRANSAXLE REMOVAL/INSTALLATION [C66M-R] (MTX, 2WD).) (See MANUAL TRANSAXLE REMOVAL/INSTALLATION [C66MX-R] (MTX, 4WD).) (See AUTOMATIC TRANSAXLE REMOVAL/INSTALLATION [FW6A-EL] (ATX, 2WD).) (See AUTOMATIC TRANSAXLE REMOVAL/INSTALLATION [FW6AX-EL] (ATX, 4WD).)
2. Remove the flywheel (MTX) or the drive plate (ATX). (See CLUTCH UNIT REMOVAL/INSTALLATION [C66M-R, C66MX-R] (MTX).) (See DRIVE PLATE REMOVAL/INSTALLATION [FW6A-EL, FW6AX-EL] (ATX).)
3. Remove in the order indicated in the table.
4. Install in the reverse order of removal.

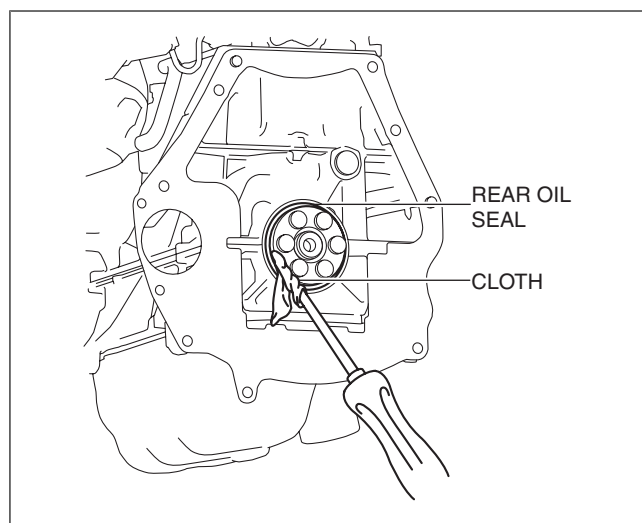
1	Rear oil seal (See Rear Oil Seal Removal Note.) (See Rear Oil Seal Installation Note.)
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Rear Oil Seal Removal Note

1. Cut the oil seal lip using a utility knife.
2. Remove the oil seal using a flathead screwdriver with the tip protected by a clean cloth to prevent damage to the oil seal sliding part of the crankshaft.

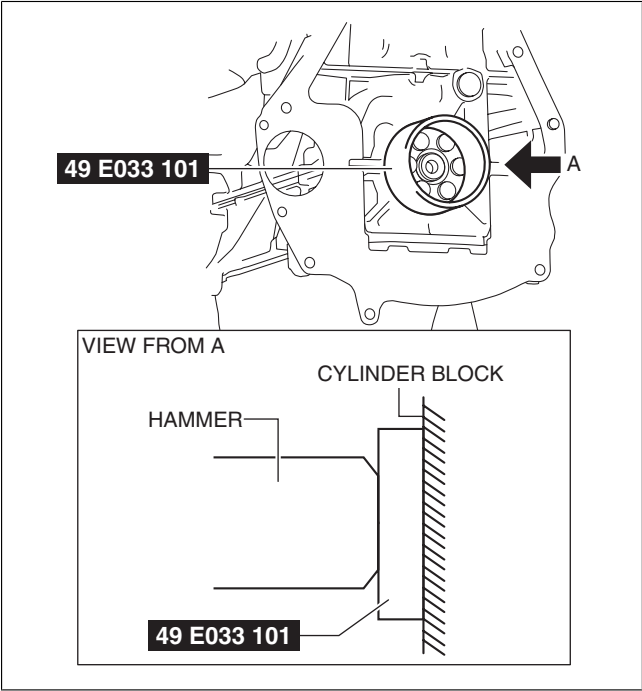


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Rear Oil Seal Installation Note

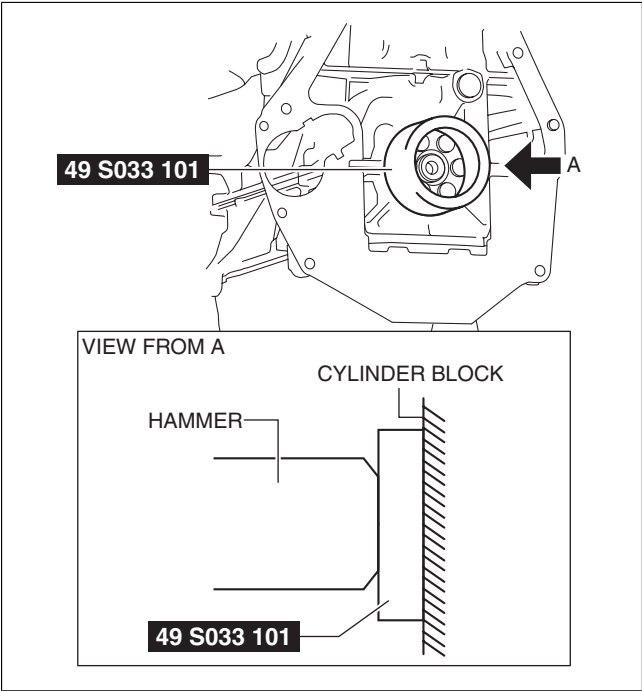
1. Apply clean engine oil to the inner surface of a new rear oil seal.
2. Insert the rear oil seal into the cylinder block by hand.
3. Tap the oil seal in evenly using the **SST** and a hammer.

SKYACTIV-G 2.0



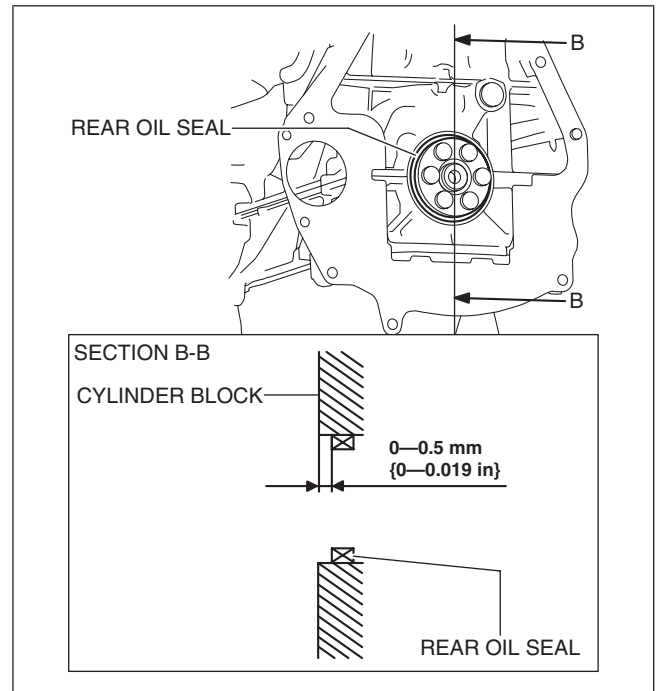
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SKYACTIV-G 2.5



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Rear oil seal press on amount
0—0.5 mm {0—0.019 in}



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