

## REAR SIDE FRAME INSTALLATION [PANEL REPLACEMENT]

id098008801300

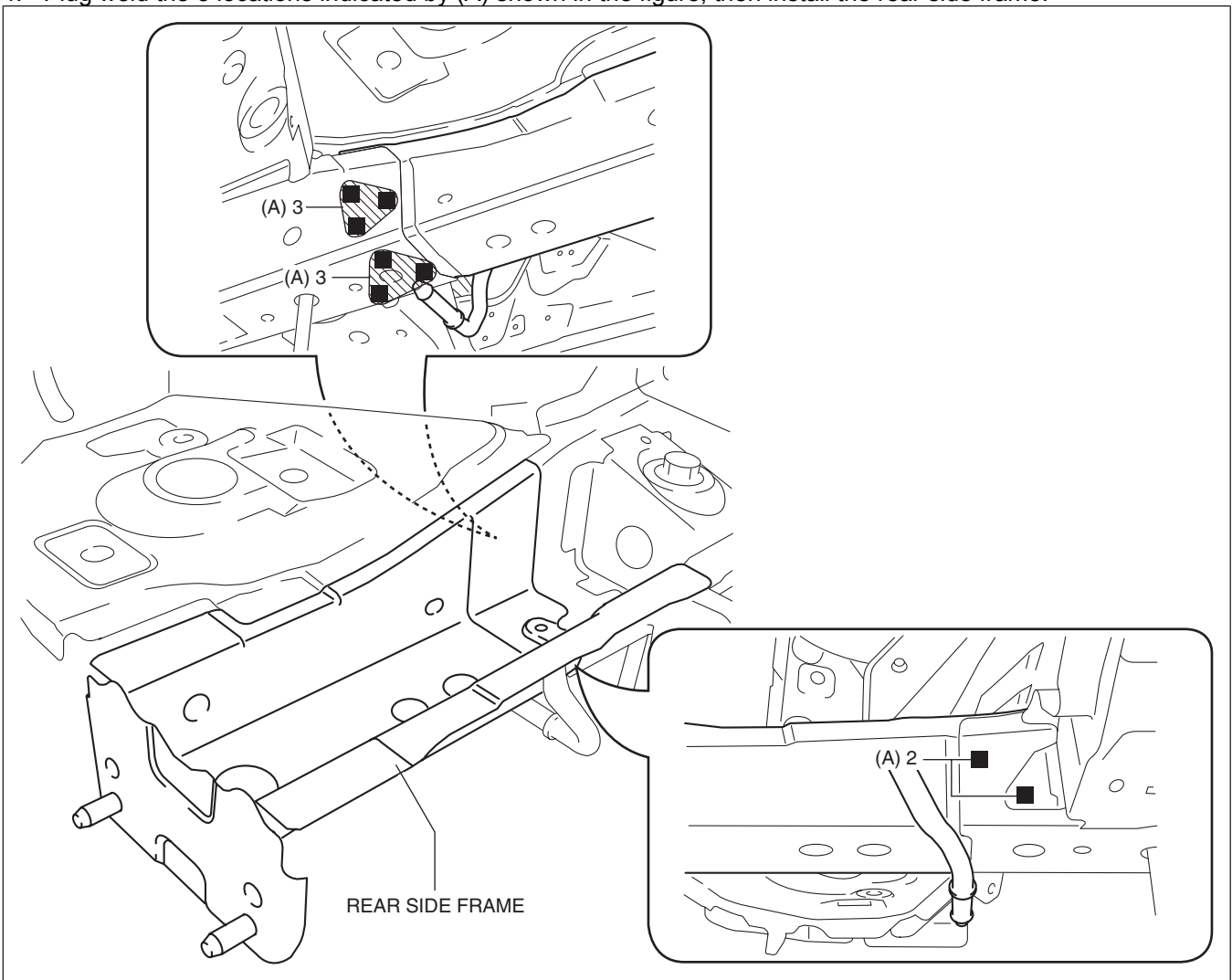
### Symbol Mark

SYMBOL MARK	MEANING
■	PLUG WELDING (ARC WELDING)
	CONTINUOUS ARC WELDING (CUT-AND-JOIN LOCATION)

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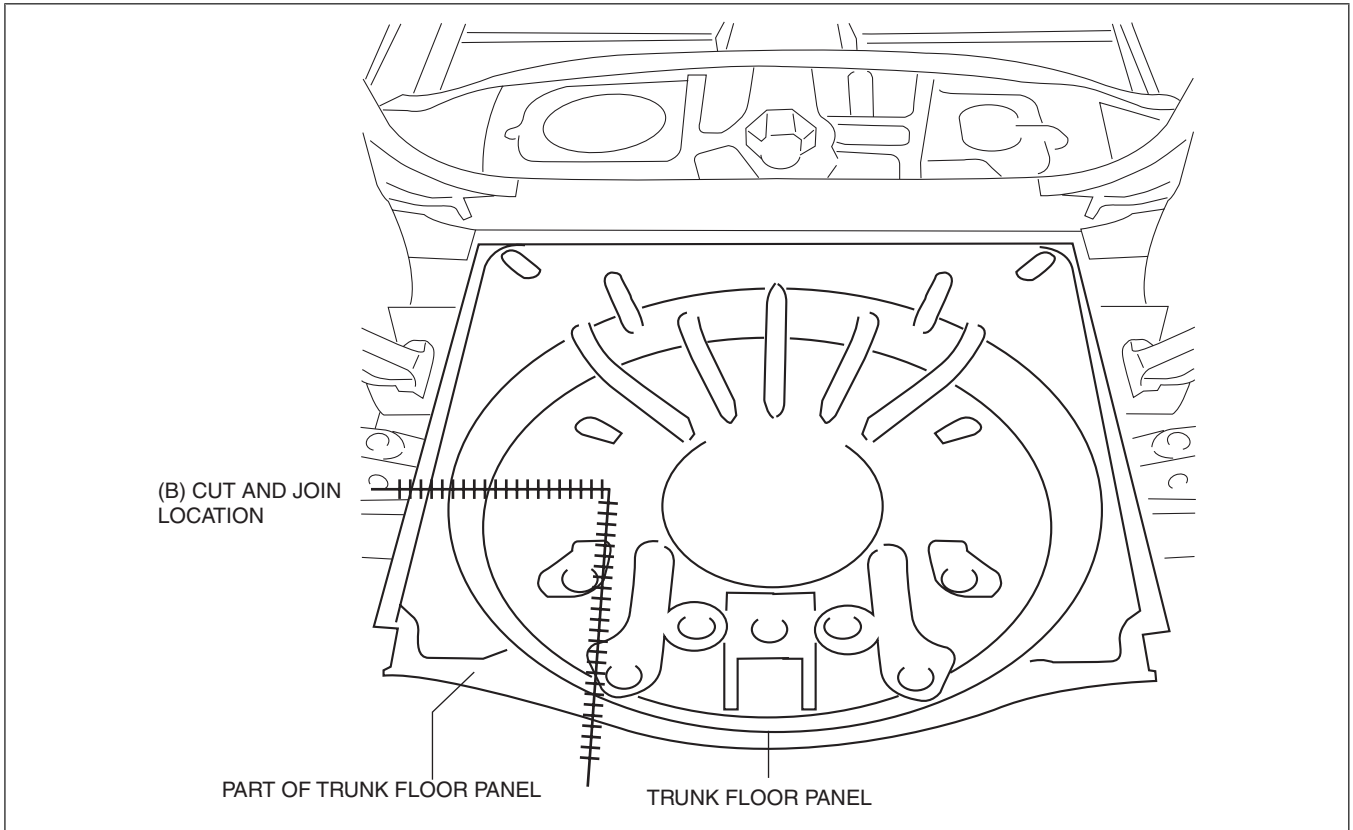
### Installation Procedure

1. When installing new parts, measure and adjust the body as necessary to conform with standard dimensions.
2. Drill holes for the plug welding before installing the new parts.
3. After temporarily installing new parts, make sure the related parts fit properly.
4. Plug weld the 8 locations indicated by (A) shown in the figure, then install the rear side frame.



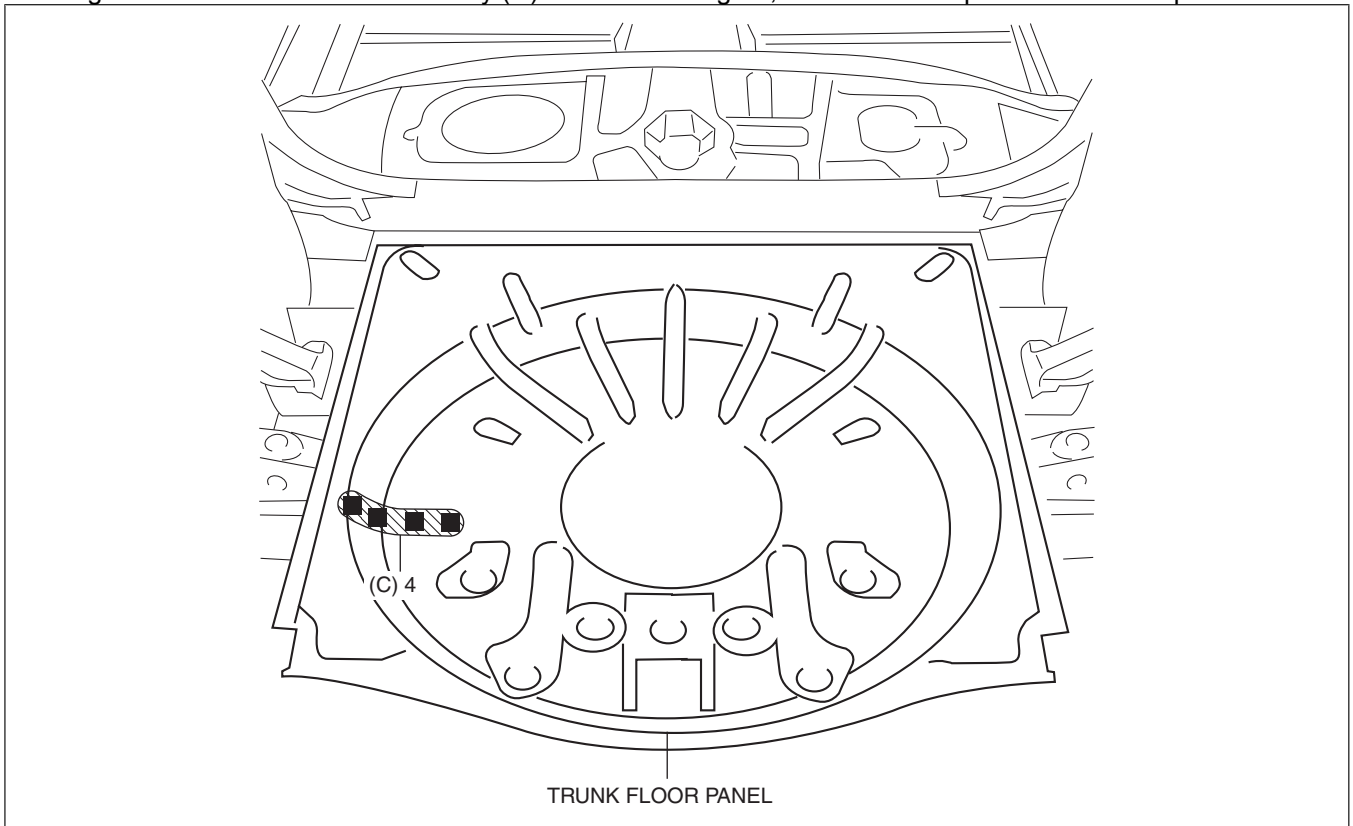
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5. Cut and join the area location indicated by (B) shown in the figure.



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6. Plug weld the 4 locations indicated by (C) shown in the figure, then install the part of trunk floor panel.



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7. Plug weld the 35 locations indicated by (D) shown in the figure, then install the floor side panel No.2.

FLOOR SIDE PANEL No.1

