REAR FENDER PANEL INSTALLATION [PANEL REPLACEMENT]

id098008745000

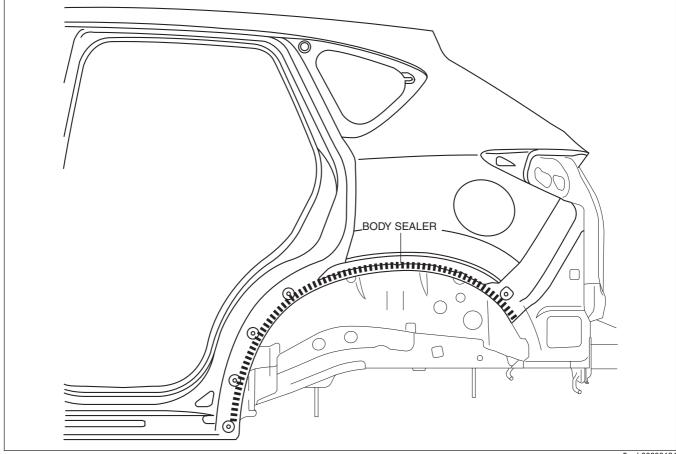
Symbol Mark

| SYMBOL MARK | MEANING |
|-------------|--|
| | PLUG WELDING (ARC WELDING) |
| | CONTINUOUS ARC WELDING (CUT-AND-JOIN LOCATION) |

ac5wzb00000222

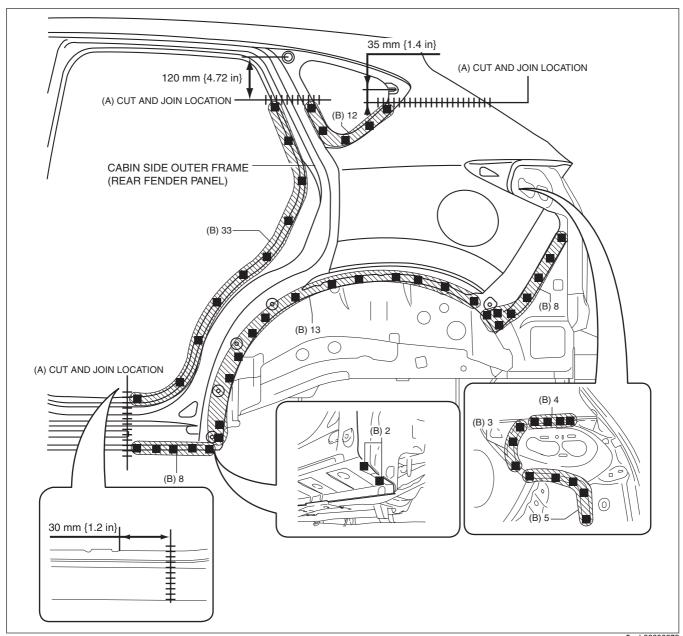
Installation Procedure

- 1. When installing new parts, measure and adjust the body as necessary to conform with standard dimensions.
- 2. Drill holes for the plug welding before installing the new parts.
- 3. After temporarily installing new parts, make sure the related parts fit properly.
- Before installing new parts, apply body sealer to the wheel arch line.

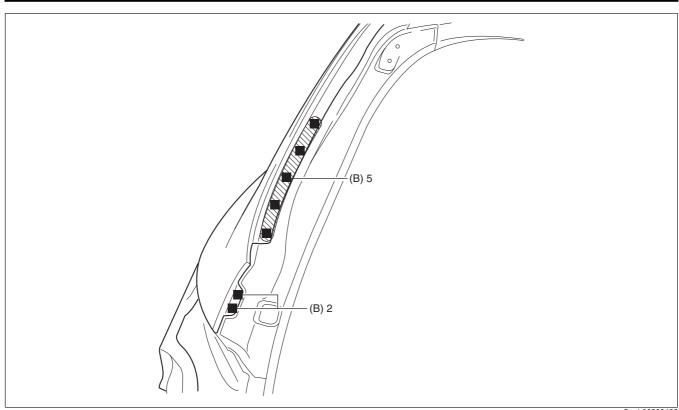


ac5wzb00000124

- Cut and join the 3 locations indicated by (A) shown in the figure.
- Plug weld the 95 locations indicated by (B) shown in the figure, then install the cabin side outer frame (rear fender panel).



ac5uub00000072



ac5wzb00000126