FOREWORD [GW6A-EL, GW6AX-EL]

id050320100100

• If there is any vehicle malfunction complaint lodged by a customer, perform malfunction diagnosis according to the troubleshooting procedure.

Troubleshooting Procedure MALFUNCTIONING **VEHICLE ARRIVES** ACCURATELY VERIFY CUSTOMER COMPLAINT VERIFY REPAIR ORDER AND SYMPTOM. IN REPAIR ORDER FORM. PERFORM DTC INSPECTION. INSPECT FOR ANY DTCs USING M-MDS. PERFORM INSPECTION FOR DTCs OUTPUT BEFORE AND AFTER PERFORM THE ON-BOARD DIAGNOSTIC TEST MODE PERFORMING ON-BOARD DIAGNOSTIC TEST MODE. BROWSE TECHNICAL INFORMATION AND VERIFY SERVICE INFORMATION. SEARCH SERVICE INFORMATION. DOES ANY SERVICE VERIFY MALFUNCTION USING MALFUNCTION YES INFORMATION MATCH VERIFICATION PROCEDURE IN SERVICE INFORMATION. SYMPTOM AND CAUSE? AND REPAIR ACCORDING TO SERVICE INFORMATION. Ų NO DOES NO MALFUNCTION SEE ACTION FOR NON-REPEATABLE MALFUNCTION. RECUR? YES VERIFY MALFUNCTION SYMPTOM. VERIFY MALFUNCTION SYMPTOM ON ACTUAL VEHICLE. SEE "CAN MALFUNCTION DIAGNOSIS FLOW"*1 AND PERFORM PERFORM CAN MALFUNCTION DIAGNOSIS DIAGNOSIS FOR CAN RELATED MALFUNCTION. SEE ON-BOARD DIAGNOSIS SYSTEM AND PERFORM YES ARE ANY DTCs DTC TROUBLESHOOTING. **OUTPUT?** NO USE M-MDS DATA MONITOR FUNCTION TO PID/DATA MONITOR PERFORM INSPECTION WHILE MONITORING SYMPTOM INSPECTION INPUT/OUTPUT SIGNALS. **TROUBLESHOOTING** USE M-MDS FUNCTIONS ON THE USE M-MDS SIMULATION FUNCTION TO INSPECT RIGHT TO PERFORM DIAGNOSIS ACTIVE COMMAND FOR INCOMPLETE ELECTRICAL CIRCUIT OR EFFICIENTLY. MODES INSPECTION VALVE STICKING WHILE OPERATING EACH OUTPUT PART WITH THE IGNITION SWITCHED ON. VERIFY MALFUNCTION IS REPAIRED. SERVICE COMPLETED

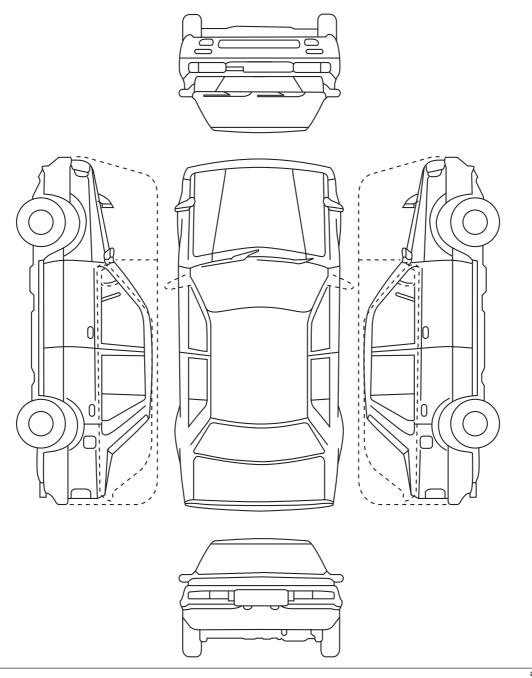
 $^{\star 1}$: CONTROLLER AREA NETWORK (CAN) MALFUNCTION DIAGNOSIS FLOW [SKYACTIV-D 2.2 (L.H.D.)]/ CONTROLLER AREA NETWORK (CAN) MALFUNCTION DIAGNOSIS FLOW [SKYACTIV-D 2.2 (R.H.D.)]

Repair order form

D!						Repa	air order	Check	with customer	Dia	ignosis	F	Repair	Explanation to customer
Repair order form and malfunction symptom check sheet				Date/time		5.1.2	With odolomo.		Diagnosis		Терап	Explanation to ducto		
					In-charge	•								
Customer	r statement (When?	What? What time	(s)? Whe	ere it occurs. V	Narning lig	ht illumination?	Can anyone rep	licate problem?)	1					
!		<i></i>	,			<i></i>					,			

l														
Vehicle bo	ody number:				Registrati	on date:			Date of malfunction or	ccurrence:	-		Odometer readin	ng km {mph}
Fasina / C	Engine (SOHC/DOHC/RE/DE) (Cab /EGI/ Turbo/ Miller cycle/ LPG								Transmission (MT/HAT/EC-AT/CVT)					
Engine (S	3OHC/DOHC/RE/DE	:)(Cab/EGI/Tu	DO/ WILLE	er cycle/ LPG/	Direct injec	tion)				Transmiss	ion (IVIT/HAT	/EG-AT/GVT)		
	Environmental conditions			Driving o				Driving cond	ditions					
Weather	Ambient temp.	Drive scenario	Grade	Occurrence frequency	Fuel	Warm-up condition	Driving operation	Driving posture	Load	Accelerator opening angle	Shift position	Eng RPM	Vehicle speed	Pattern of use
Sunny Cloudy Rain Snow High wind Wind gusts N/A Other	25—30°C (77—86°F) 30—35°C (86—95°F) 35—4(0°C (95—104°F) 40—45°C (104—113°F) 45°C (113°F) or more N/A Other	Depart/arrive Traffic jam (city) Standard city street Suburbs Highway Uneven road Dry road surface Wet road surface Snow bound road lcy road Other	Flat Upgrade Down grade N/A Other	4-5 times/day Many times/day Once/week 2-3 times/week 4-5 times/week Once/month 4-5 times/month 4-5 times/month Other	Fuel gauge	H	When starting After starting After starting Re-starting (min. after stopped) Idling Racing Accel. from stop Normal driving Deceleration Braking Soft braking Clutch disengage Sudden accel. Light accel. Shifting km/h {mph} → km/h {mph}) Other	Vehicle stopped Straight-on driving Reversing Right turn Left turn Other	Headlights on Exterior lights on A/C on AUTO 'C('F) Blower: 1 step Blower: 2 steps Blower: 3 steps Blower: 4 steps Power steering lock to lock Rear defrost on Wipers on Audio on Other	0/8 1/8 2/8 3/8 4/8 5/8 6/8 7/8 8/8	AT Hold M (km/h (mph))	Idle Less than 1,000 Less than 1,500 Less than 2,000 Less than 2,500 Less than 3,000 Less than 4,500 Less than 4,500 Less than 6,000 Less than 6,500 Less than 6,500 7,000 or more	5 km/h (3 mph) 10 km/h (6.2 mph) 20 km/h (12 mph) 30 km/h (12 mph) 30 km/h (19 mph) 40 km/h (25 mph) 50 km/h (31 mph) 60 km/h (34 mph) 70 km/h (43 mph) 80 km/h (50 mph) 90 km/h (56 mph) 100 km/h (62.1 mph) 110 km/h (68.4 mph) 120 km/h (74.6 mph) 130 km/h (80.8 mph) 140 km/h (87 mph) 150 km/h (99.2 mph) 160 km/h (99.4 mph)	Work

Dealer nan	ne:		Vehicle body n	umber:		Odometer reading:						
Vehicle-in	late:		Estimated repa	air completion d	ate:	Person in-charge:						
	Subject (Content): Audio memory											
	1	2	3	4	5	6	Fuel level					
FM1							E F					
FM2												
AM												



Action for Non-repeatable Malfunction

- If the malfunction does not recur, verify the malfunction cause by performing the following actions:
 Verify that no DTCs are stored. (See ON-BOARD DIAGNOSTIC SYSTEM DTC INSPECTION [GW6A-EL,
 - Based on the repair order form, attempt to drive the vehicle or perform tests to replicate the malfunction, record the data at that time, and detect the malfunction cause.
- If the malfunction does not recur after the above servicing, explain to the customer that the vehicle is normal.