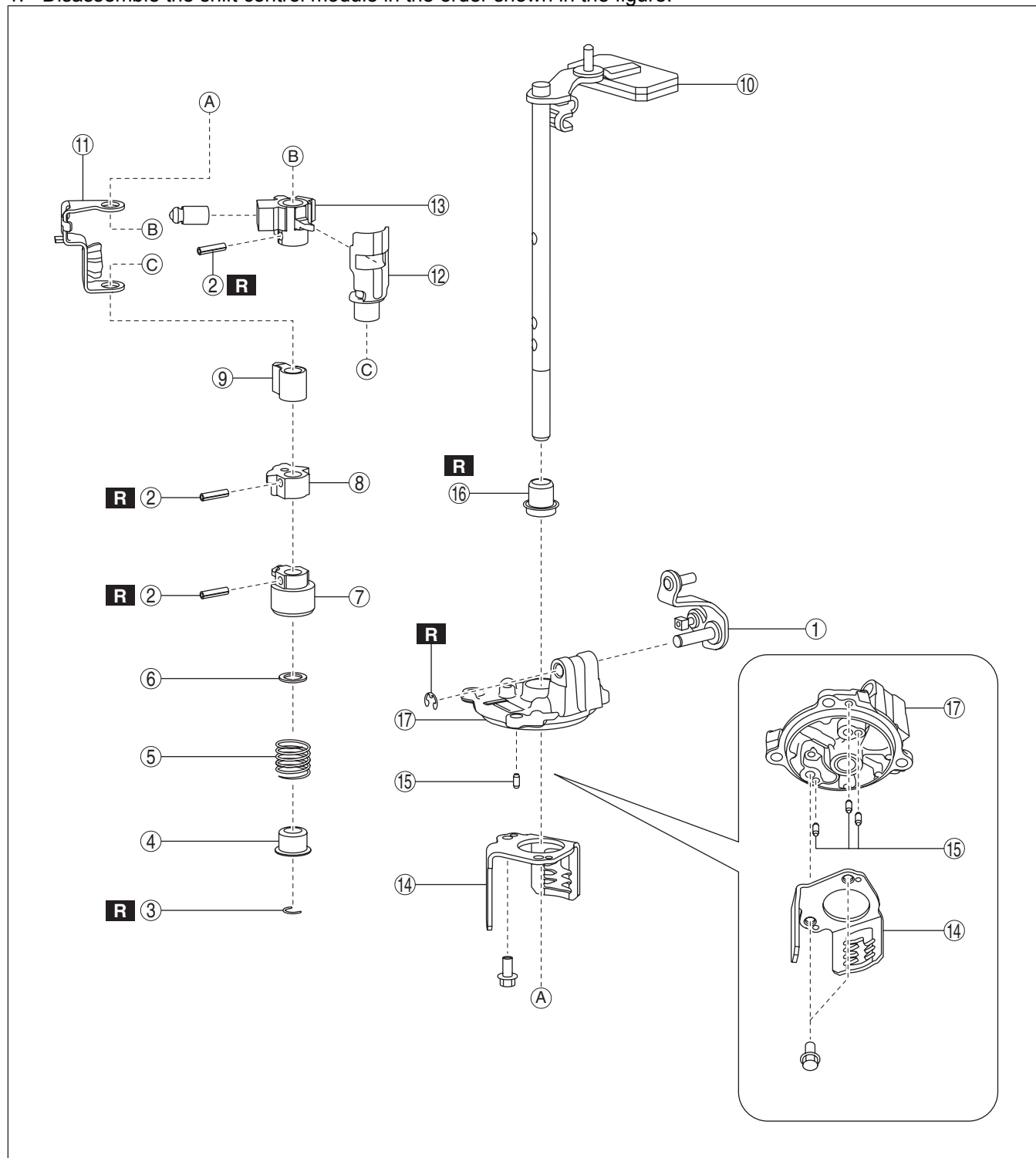


## SHIFT CONTROL MODULE DISASSEMBLY

id051500175400

1. Disassemble the shift control module in the order shown in the figure.



bd62zm00000018

1	Select lever
2	Pin (See Pin Removal Note.)
3	Clip (See Clip Removal Note.)
4	Spring seat
5	Spring
6	Washer
7	Control lever No.1
8	Switch pin No.1

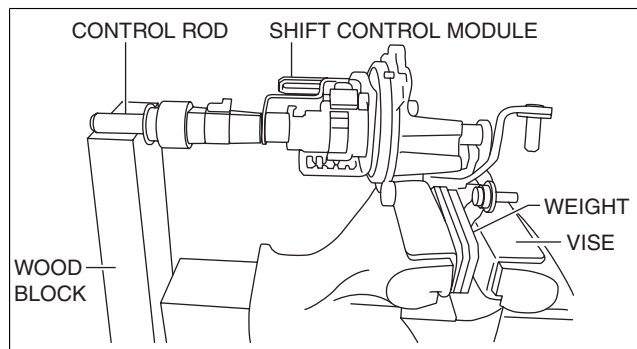
9	Switch pin No.2
10	Shift lever
11	Plate
12	Interlock sleeve
13	Control lever No.2 component
14	Guide plate
15	Dowel pin
16	Oil seal
17	Control case

### Pin Removal Note

1. Secure the weight part of the shift lever using a vice, and support the control rod part using a woodblock as shown in the figure.

#### Caution

- Insert a protective plate between the vise and the part so as not to damage the part.

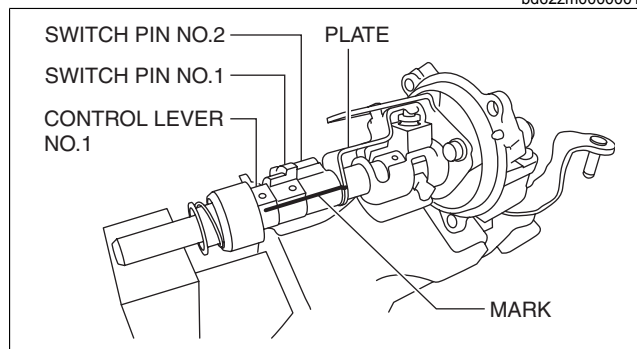


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2. Mark the control lever No.1, switch pin No.1, switch pin No.2 and holder plate as shown in the figure.

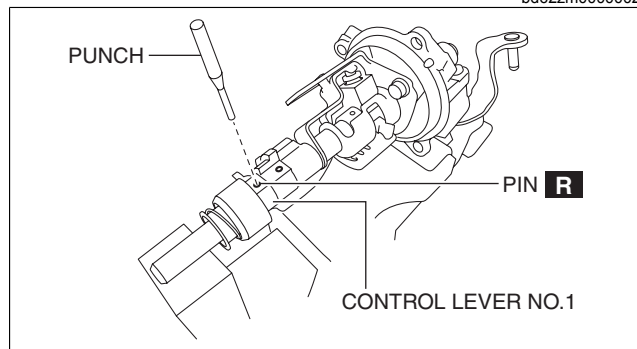
#### Note

- The control lever No.1, switch pin No.1 and switch pin No.2 has a particular installation direction.



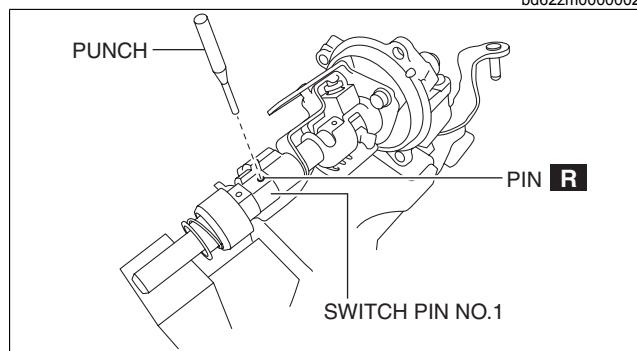
bd62zm00000020

3. Remove the pin from the control lever No.1 using a punch.



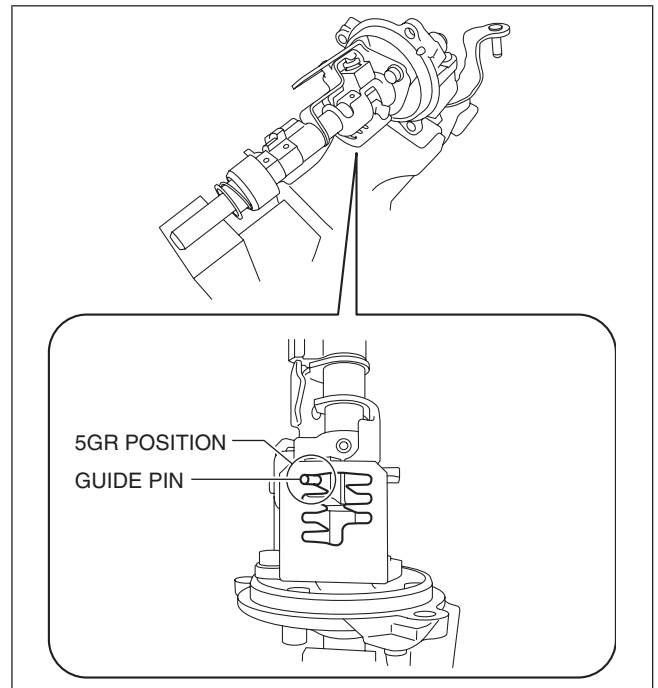
bd62zm00000021

4. Remove the pin from the switch pin No.1 using a punch.



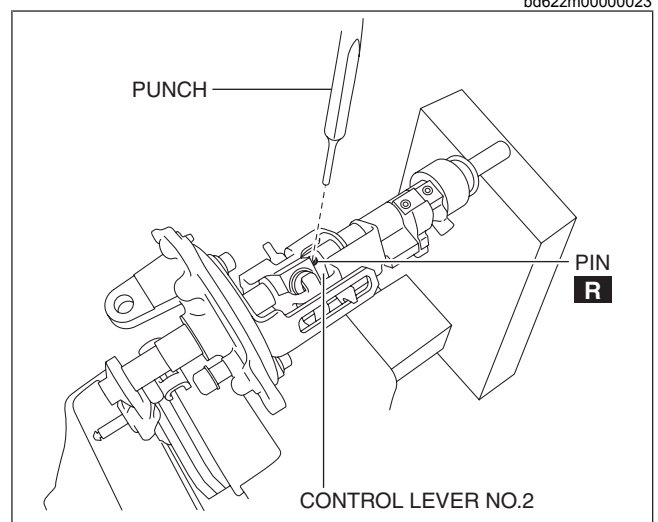
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5. Move the shift lever to set the guide pin to the 5GR position of the guide plate.



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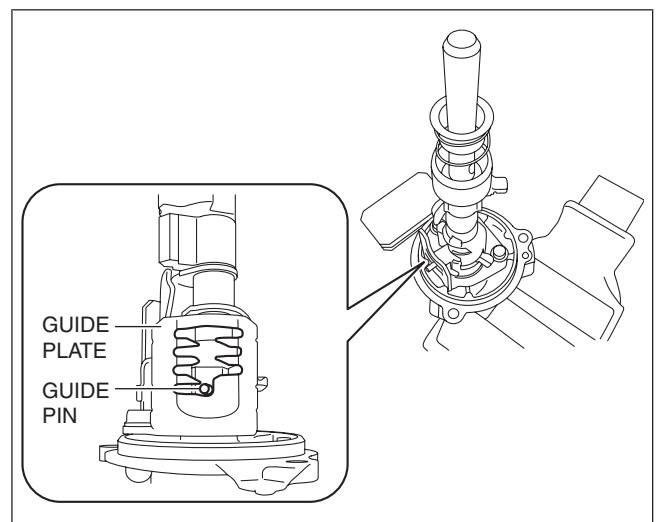
6. Remove the pin from the control lever No.2 using a punch.



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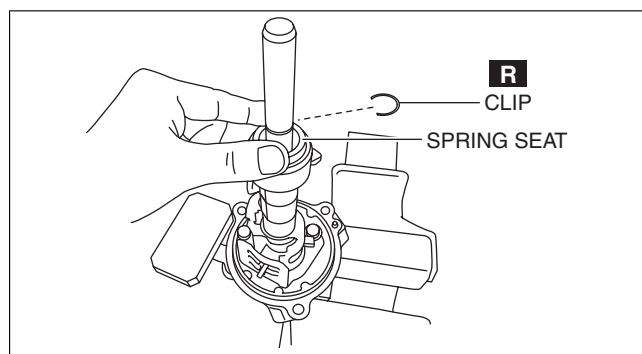
### Clip Removal Note

1. Move the guide pin to the position shown in the figure for the guide plate.



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2. Push down the spring seat by hand.
  3. Detach the clip.



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