

## REAR PILLAR (OUTER) INSTALLATION [PANEL REPLACEMENT]

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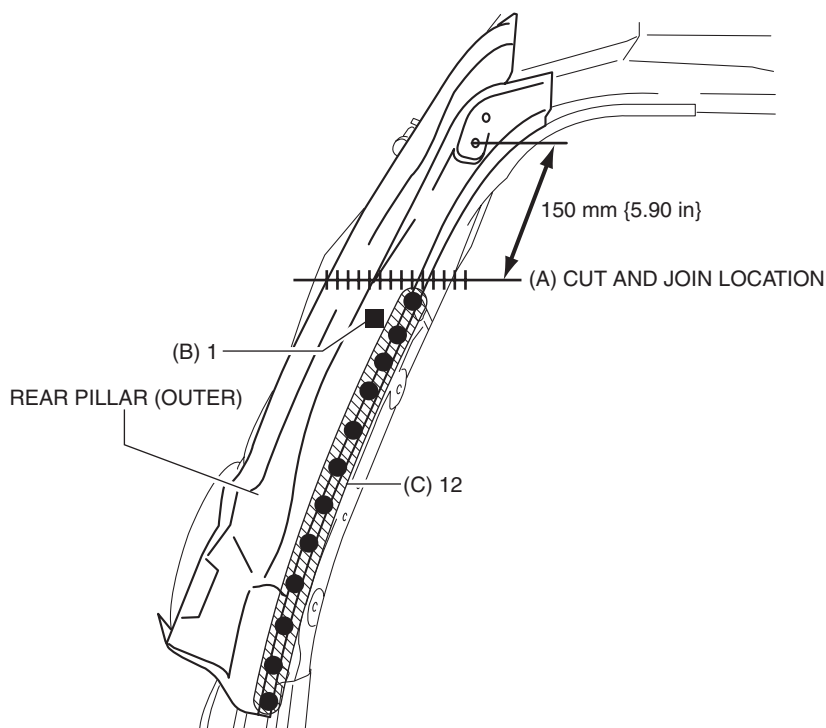
### Symbol Mark

SYMBOL MARK	MEANING
●	SPOT WELDING
■	PLUG WELDING (ARC WELDING)
—     —	CONTINUOUS ARC WELDING (CUT-AND-JOIN LOCATION)

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### Installation Procedure

1. When installing new parts, measure and adjust the body as necessary to conform with standard dimensions.
2. Drill holes for the plug welding before installing the new parts.
3. After temporarily installing new parts, make sure the related parts fit properly.
4. Cut and join the area location indicated by (A) shown in the figure.
5. Plug weld the 1 location indicated by (B) shown in the figure.
6. Spot weld the 12 locations indicated by (C) shown in the figure, then install the rear pillar (outer).



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