

STEERING GEAR AND LINKAGE DISASSEMBLY

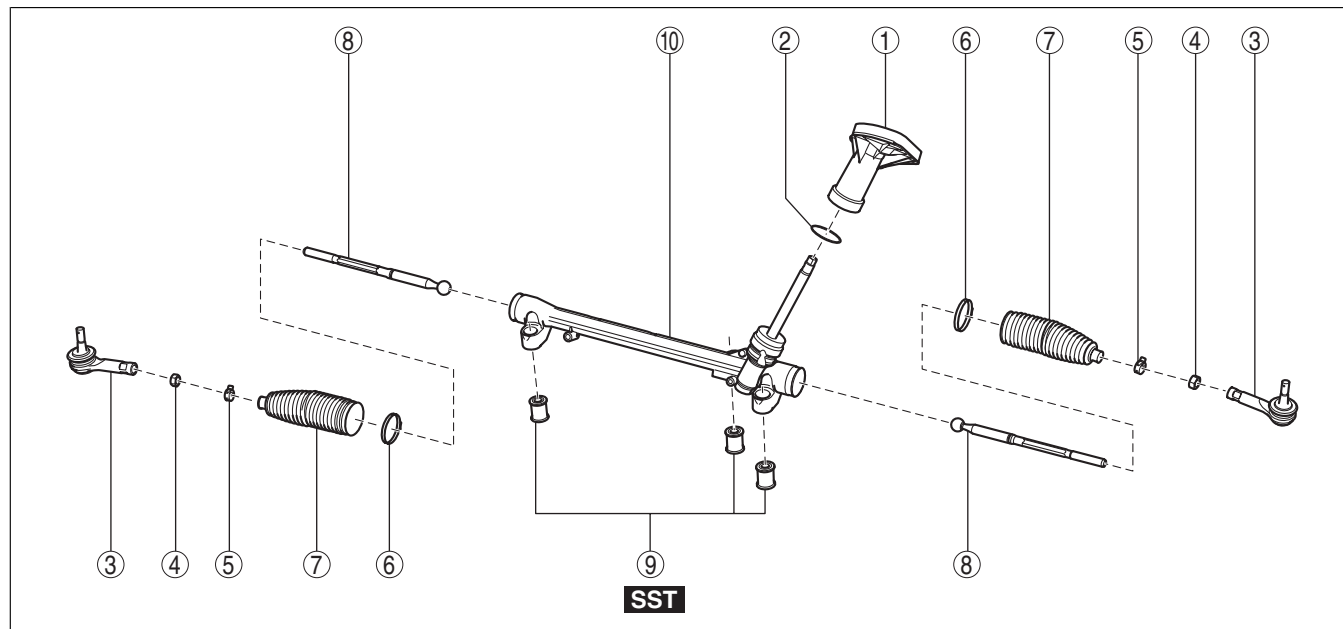
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Caution

- To prevent damage to the steering gear, secure it to the vise using a copper plate or clean cloth.

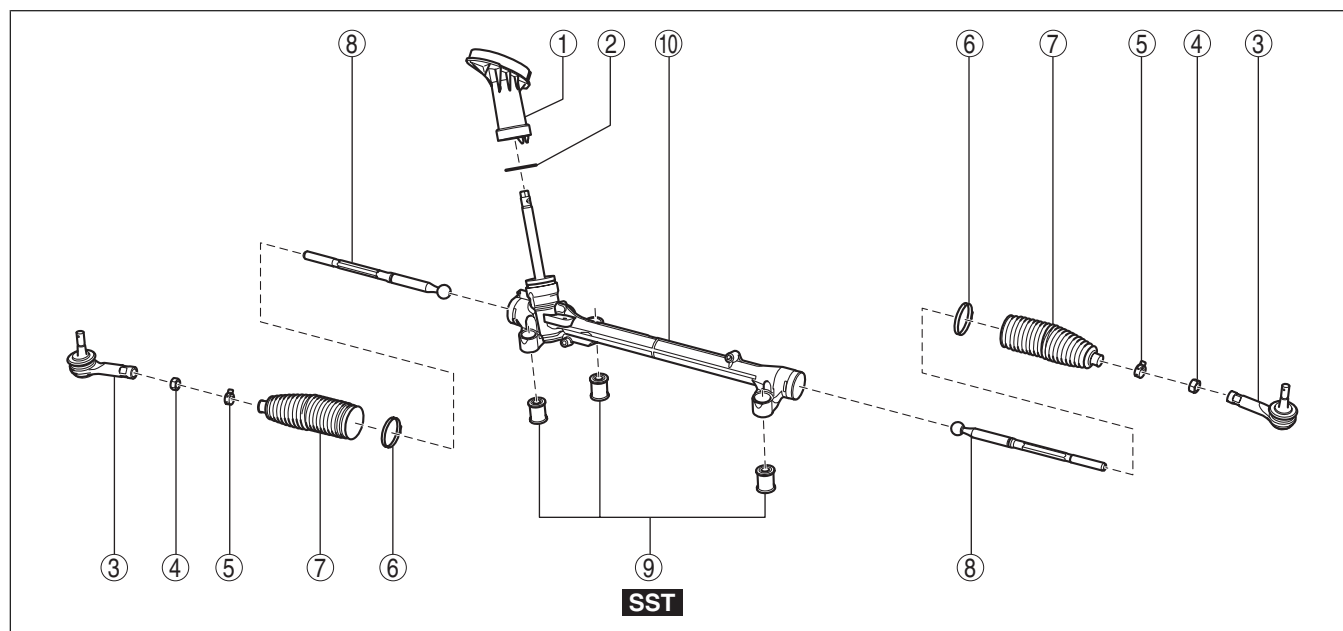
1. Disassemble in the order indicated in the figure.

L.H.D.



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R.H.D.



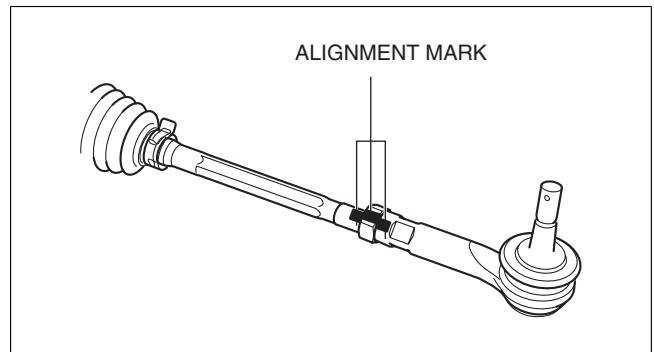
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1	Dust cover
2	O-ring
3	Tie-rod end (See Tie-rod End Disassembly Note.)
4	Locknut
5	Boot clamp
6	Boot band (See Boot Band Disassembly Note .)

7	Boot
8	Tie rod (See Tie Rod Disassembly Note.)
9	Mounting rubber (See Mounting Rubber Disassembly Note.)
10	Steering gear

Tie-rod End Disassembly Note

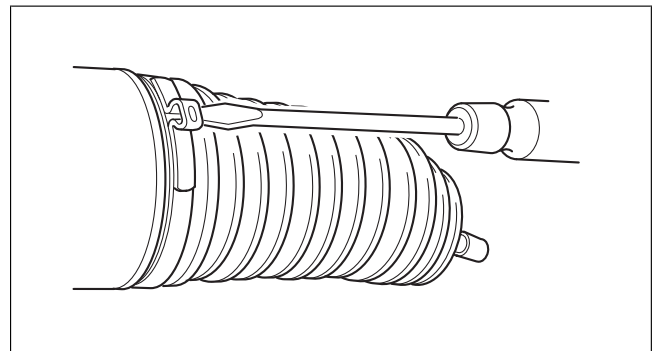
1. Place alignment marks as shown in the figure for proper installation.
2. Remove the tie-rod end.



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Boot Band Disassembly Note

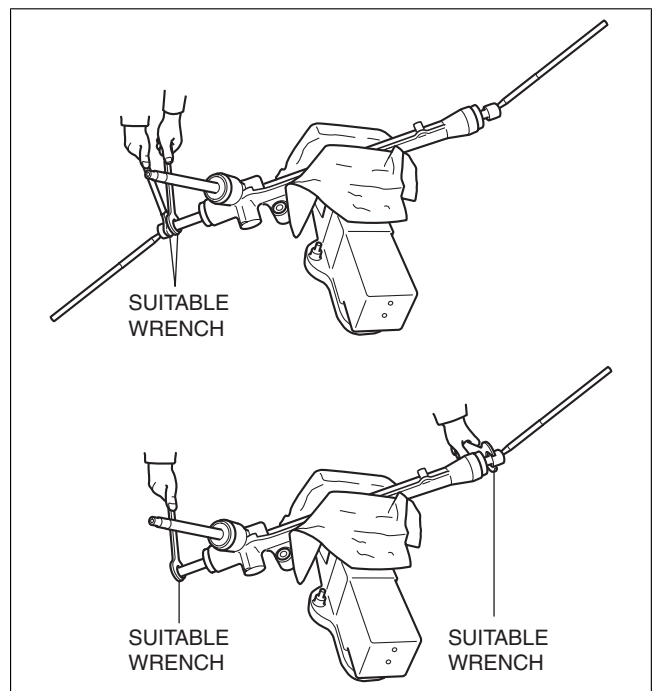
1. Insert a flathead screwdriver into the boot band as shown in the figure, then press the caulked area outward to remove the boot band.



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Tie Rod Disassembly Note

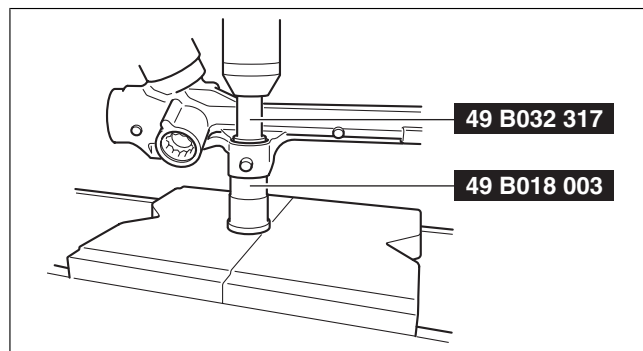
1. Lock the steering rack end (pinion gear side) against rotation with a wrench and remove the tie rod using the suitable wrench.



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Mounting Rubber Disassembly Note

1. Remove the mounting rubber from the gear housing using the **SSTs** and a press.



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