## SIDE MEMBER REMOVAL [PANEL REPLACEMENT]

id098008928100

## Symbol Mark

SYMBOL MARK	MEANING
•	SPOT WELDING

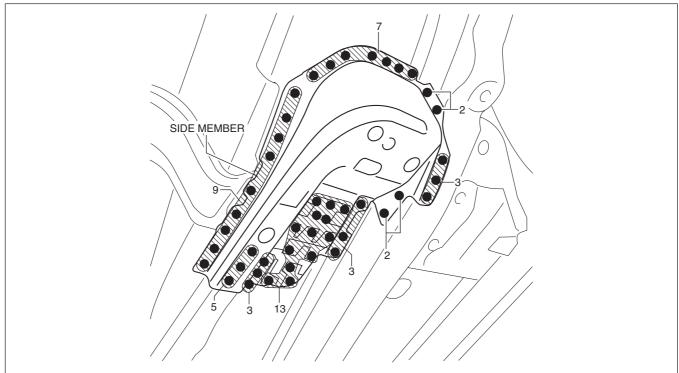
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## **Removal Procedure**

1. Drill the 45 locations shown in the figure.

## Note

• When drilling, do not drill a hole all the way through or there could be a problem when installing the new part.



2. Remove the side member.

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