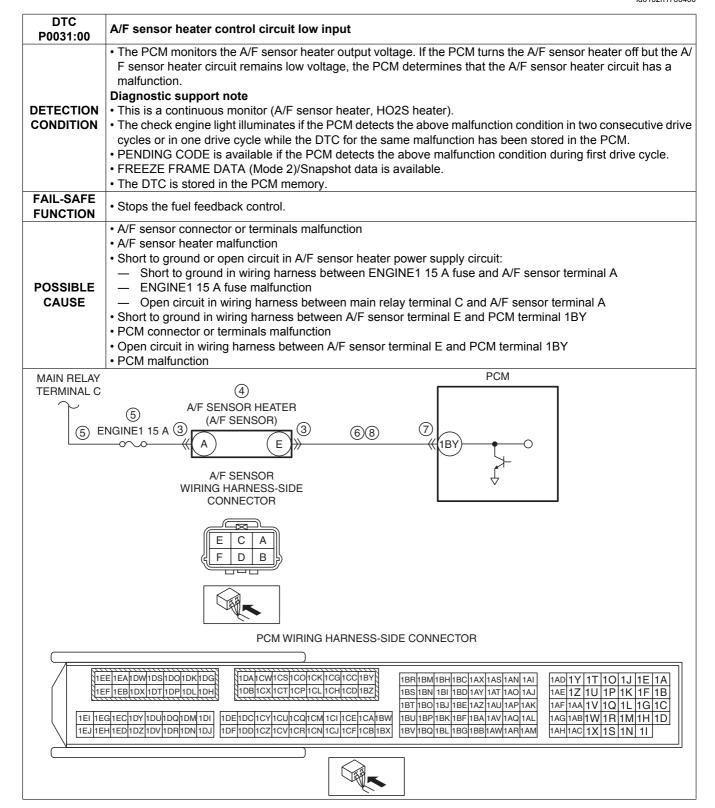
DTC P0031:00 [SKYACTIV-G 2.0]

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Diagnostic Procedure

STEP	INSPECTION		ACTION
1	VERIFY FREEZE FRAME DATA (MODE 2)/	Yes	Go to the next step.
'	SNAPSHOT DATA AND DIAGNOSTIC MONITORING TEST RESULTS HAVE BEEN RECORDED • Have the FREEZE FRAME DATA (Mode 2)/ snapshot data and DIAGNOSTIC MONITORING TEST RESULTS (A/F sensor heater, HO2S heater related) been recorded?	No	Record the FREEZE FRAME DATA (Mode 2)/snapshot data and DIAGNOSTIC MONITORING TEST RESULTS on the repair order, then go to the next step.
2	VERIFY RELATED SERVICE INFORMATION	Yes	Perform repair or diagnosis according to the available
2	AVAILABILITY Verify related Service Information availability. Is any related Service Information available?	No	Service Information. • If the vehicle is not repaired, go to the next step. Go to the next step.
3	INSPECT A/F SENSOR CONNECTOR	Yes	Repair or replace the connector and/or terminals, then go to
	CONDITION Switch the ignition to off. Disconnect the A/F sensor connector. Inspect for poor connection (such as damaged/pulled-out pins, corrosion). Is there any malfunction?	No	Step 9. Go to the next step.
4	INSPECT A/F SENSOR HEATER Inspect the A/F sensor heater. (See AIR FUEL RATIO (A/F) SENSOR	Yes	Replace the A/F sensor, then go to Step 9. (See AIR FUEL RATIO (A/F) SENSOR REMOVAL/ INSTALLATION [SKYACTIV-G 2.0].)
	INSPECTION [SKYACTIV-G 2.0].) • Is there any malfunction?	No	Go to the next step.
5	INSPECT A/F SENSOR HEATER POWER SUPPLY CIRCUIT FOR SHORT TO GROUND OR OPEN CIRCUIT • Verify that the A/F sensor connector is disconnected. • Switch the ignition ON (engine off or on). • Measure the voltage at the A/F sensor terminal A (wiring harness-side). • Is the voltage B+? INSPECT A/F SENSOR HEATER CONTROL	Yes No	Go to the next step. Inspect the ENGINE1 15 A fuse. If the fuse is blown: Repair or replace the wiring harness for a possible short to ground. Replace the fuse. If the fuse is deteriorated: Replace the fuse. If the fuse is normal: Repair or replace the wiring harness for a possible open circuit. Go to Step 9. If the short to ground circuit could be detected in the wiring
	 CIRCUIT FOR SHORT TO GROUND Verify that the A/F sensor connector is disconnected. Switch the ignition to off. Inspect for continuity between A/F sensor terminal E (wiring harness-side) and body ground. Is there continuity? 	No	harness: Repair or replace the wiring harness for a possible short to ground. If the short to ground circuit could not be detected in the wiring harness: Replace the PCM (short to ground in the PCM internal circuit). (See PCM REMOVAL/INSTALLATION [SKYACTIV-G 2.0].) Go to Step 9. Go to the next step.
7	INSPECT PCM CONNECTOR CONDITION	Yes	Repair or replace the connector and/or terminals, then go to
	 Disconnect the PCM connector. Inspect for poor connection (such as damaged/pulled-out pins, corrosion). Is there any malfunction? 	No	Step 9. Go to the next step.
8	INSPECT A/F SENSOR HEATER CONTROL	Yes	Go to the next step.
	Verify that the A/F sensor and PCM connectors are disconnected. Inspect for continuity between A/F sensor terminal E (wiring harness-side) and PCM terminal 1BY (wiring harness-side). Is there continuity?	No	Repair or replace the wiring harness for a possible open circuit, then go to the next step.

STEP	INSPECTION		ACTION
9	VERIFY DTC TROUBLESHOOTING COMPLETED • Make sure to reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See AFTER REPAIR PROCEDURE [SKYACTIV-G 2.0].) • Perform the KOER self test. (See KOEO/KOER SELF TEST [SKYACTIV-G	Yes	1121121
	2.0].) • Is the PENDING CODE for this DTC present?		
10	VERIFY AFTER REPAIR PROCEDURE • Perform the "AFTER REPAIR PROCEDURE".	Yes	Go to the applicable DTC inspection. (See DTC TABLE [SKYACTIV-G 2.0].)
	(See AFTER REPAIR PROCEDURE [SKYACTIV-G 2.0].) • Are any DTCs present?	No	DTC troubleshooting completed.