

BUMPER BRACKET REMOVAL [PANEL REPLACEMENT]

id098008999500

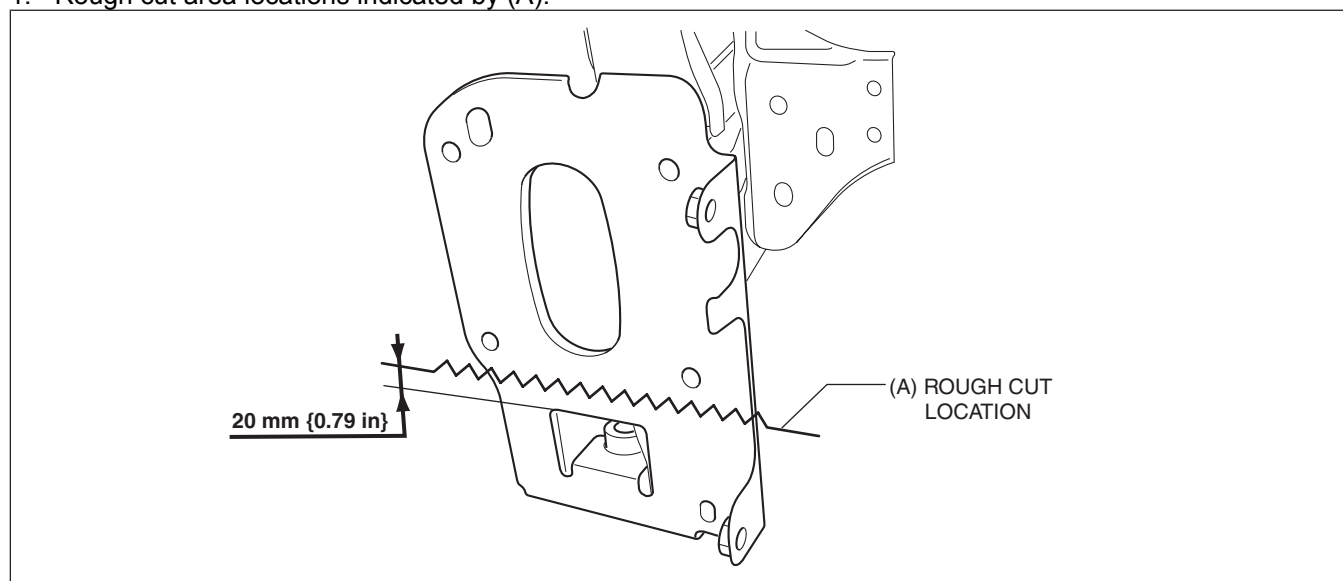
Symbol Mark

SYMBOL MARK	MEANING
●	SPOT WELDING
	CONTINUOUS WELDING
~~~~~	ROUGH CUT LOCATION

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### Removal Procedure

1. Rough cut area locations indicated by (A).



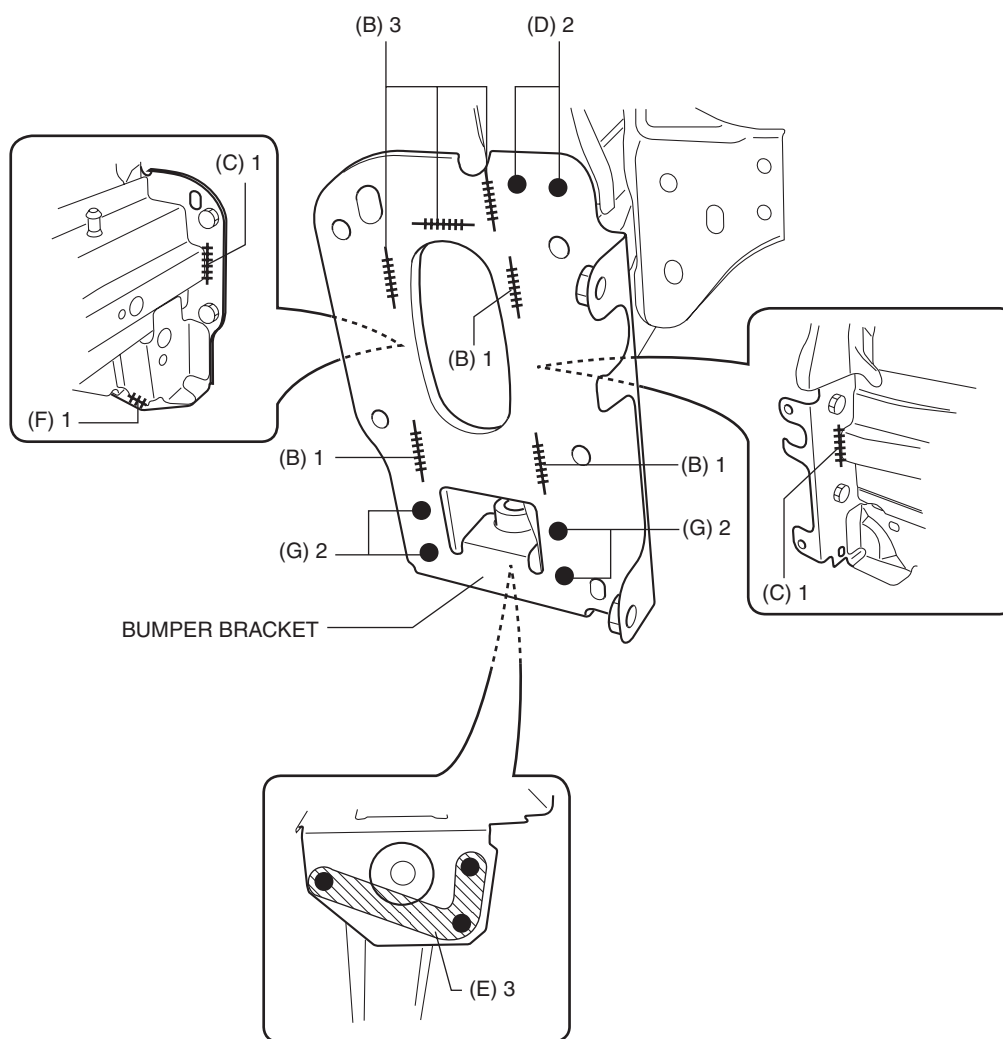
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2. Grind the 6 locations indicated by (B) shown in the figure.

#### Caution

- When grinding 6 locations indicated by (B) shown in the figure and the front side frame is damaged, there is a possibility that attachment of a bracket may become difficulty. When grinding 6 locations indicated by (B) shown in the figure, the amount removed will affect the quality of the installation.

3. Grind the 2 locations indicated by (C) shown in the figure.
4. Drill the 2 locations indicated by (D) shown in the figure, then remove the half portion above the bumper bracket.
5. Drill the 3 locations indicated by (E) shown in the figure.



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6. Grind the 1 location indicated by (F) shown in the figure.
7. Drill the 4 locations indicated by (G) shown in the figure.
8. Remove the half portion below the bumper bracket.