## TORQUE BOX REMOVAL [PANEL REPLACEMENT]

id098008607100

## Symbol Mark

SYMBOL MARK	MEANING
•	SPOT WELDING

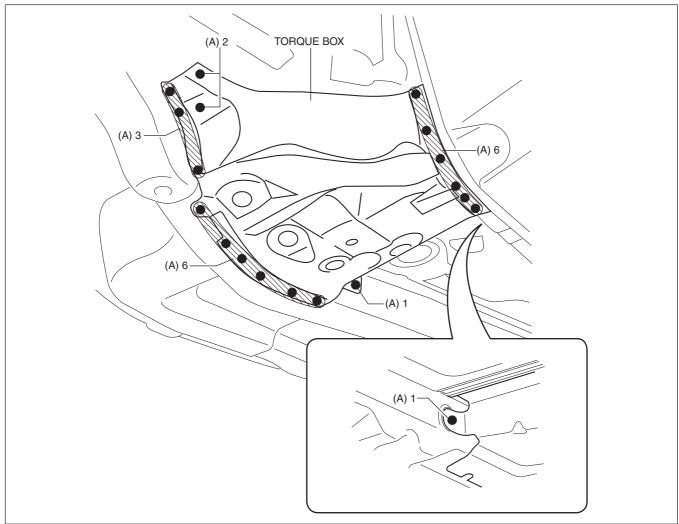
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## **Removal Procedure**

1. Drill the 19 locations indicated by (A) shown in the figure.

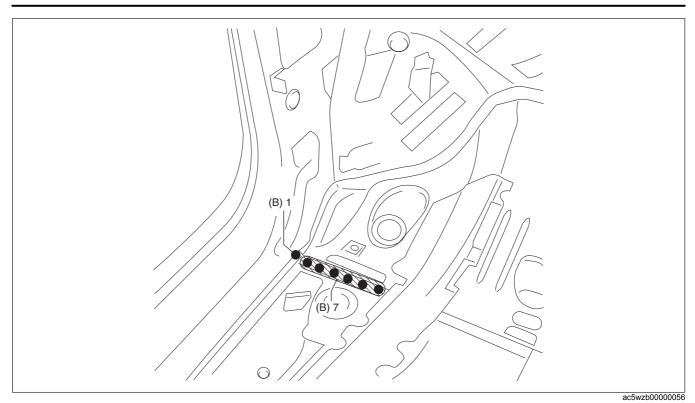
## Note

 When drilling the 19 locations indicated by (A) shown in the figure, do not drill a hole all the way through or there could be a problem when installing the new part.



2. Drill the 8 locations indicated by (B) from the inside shown in the figure.

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3. Remove the torque box.