



REAR SIDE FRAME REMOVAL [PANEL REPLACEMENT]

id098008801200

Symbol Mark

SYMBOL MARK	MEANING
	SPOT WELDING
	ROUGH CUT LOCATION

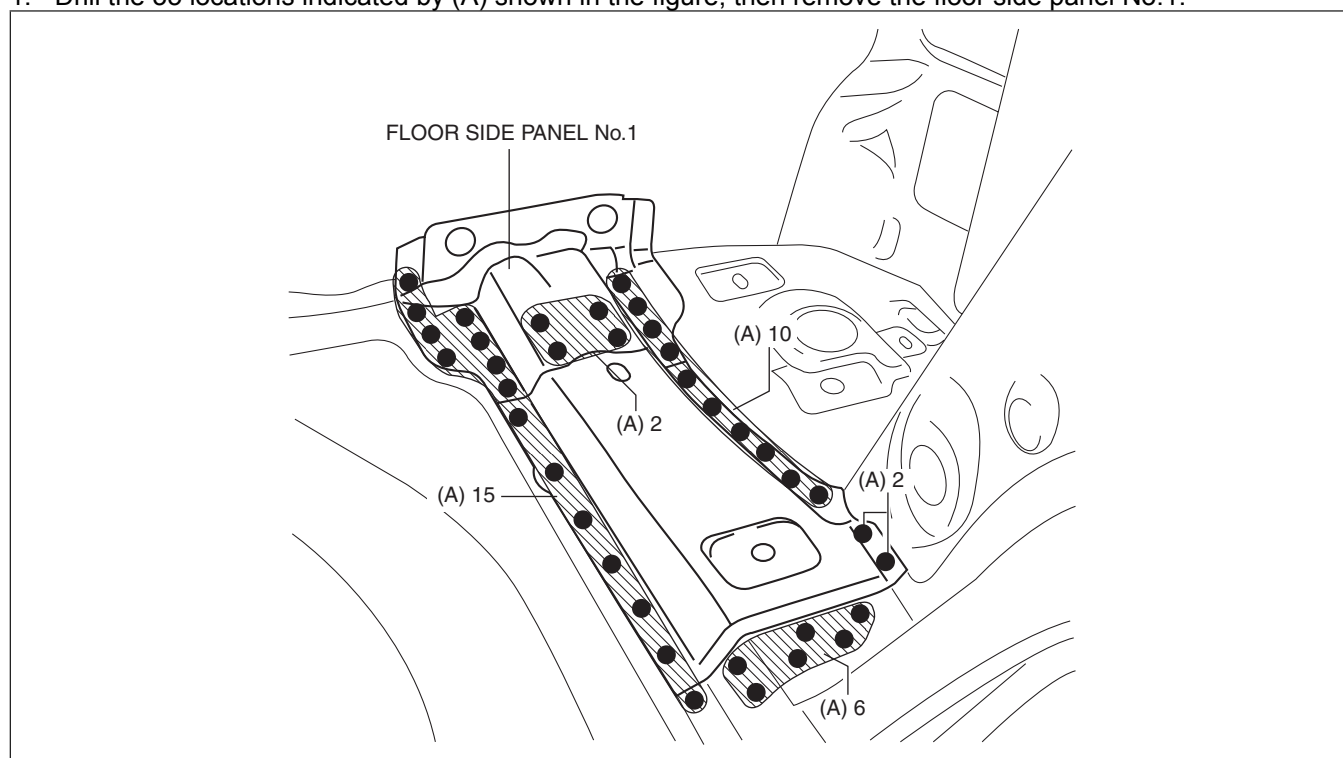
ac5wzb00000092

Removal Procedure

Note

- When drilling the 35 locations indicated by (A) and 4 locations indicated by (C) shown in the figure, do not drill a hole all the way through or there could be a problem when installing the new part.

- Drill the 35 locations indicated by (A) shown in the figure, then remove the floor side panel No.1.



ac5wzb000000149

- Rough cut area location indicated by (B) shown in the figure.

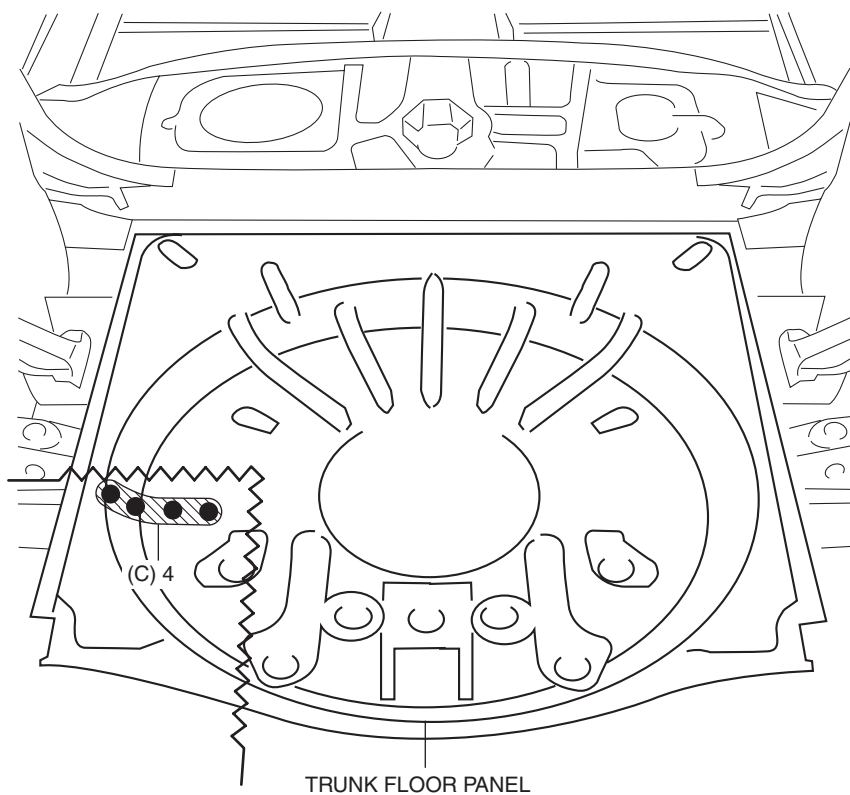
(B) ROUGH CUT
LOCATION

PART OF TRUNK FLOOR PANEL

TRUNK FLOOR PANEL

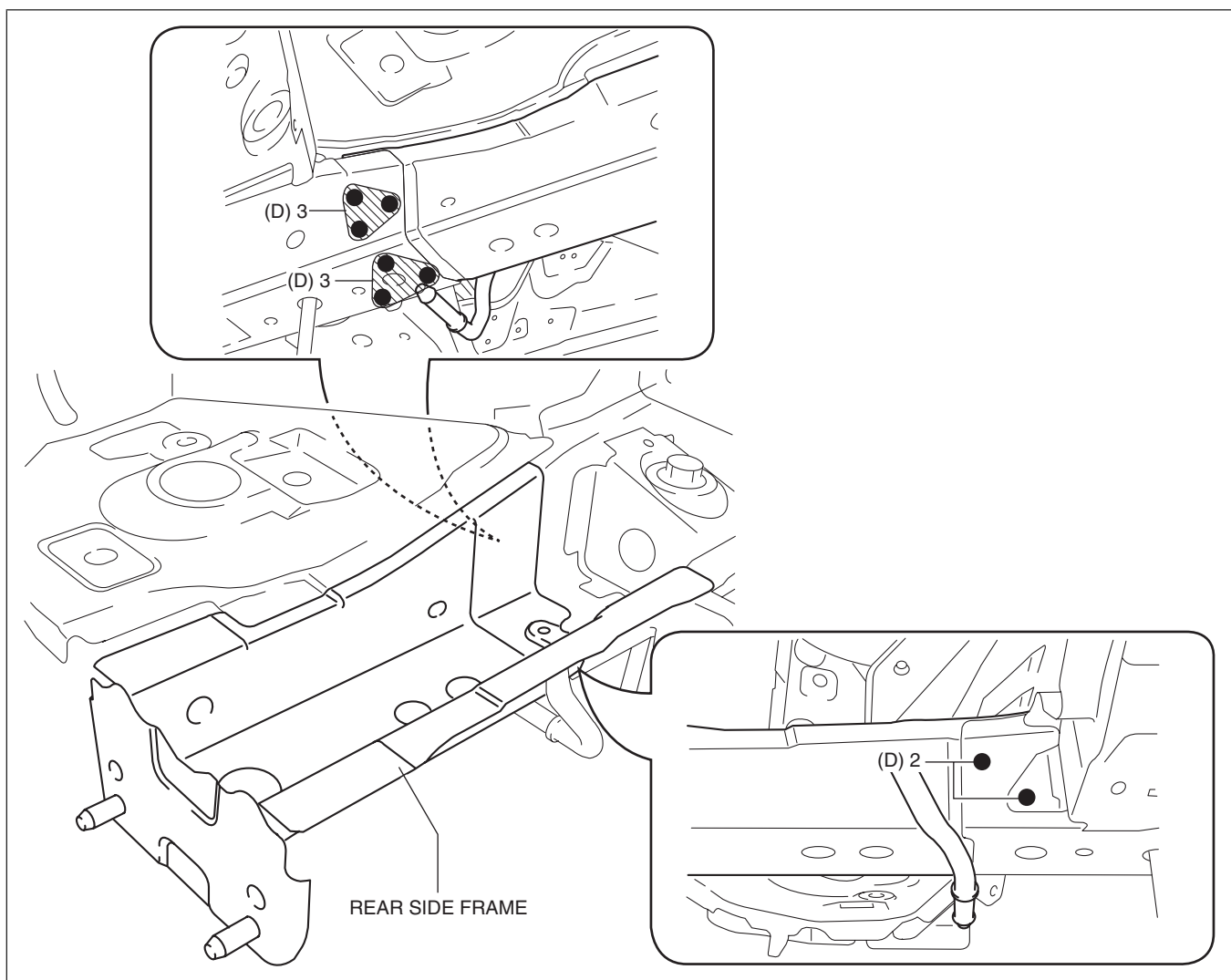
ac5wzb00000321

3. Drill the 4 locations indicated by (C) shown in the figure, then remove the part of trunk floor panel.



ac5wzb00000328

4. Drill the 8 locations indicated by (D) shown in the figure.



ac5wzb00000152

5. Remove the rear side frame.