



SIDE SILL PANEL REMOVAL [PANEL REPLACEMENT]

id098008615300

Symbol Mark

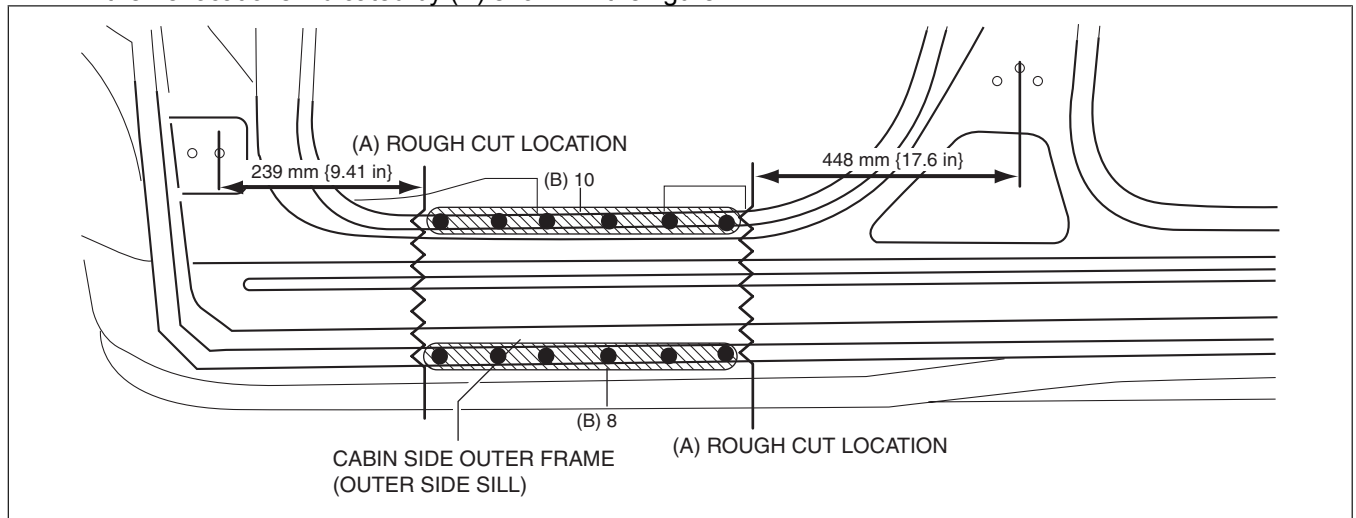
SYMBOL MARK	MEANING
	SPOT WELDING
	ROUGH CUT LOCATION

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Removal Procedure

Side sill (front side)

1. Rough cut the 2 locations indicated by (A) shown in the figure.
2. Drill the 18 locations indicated by (B) shown in the figure.

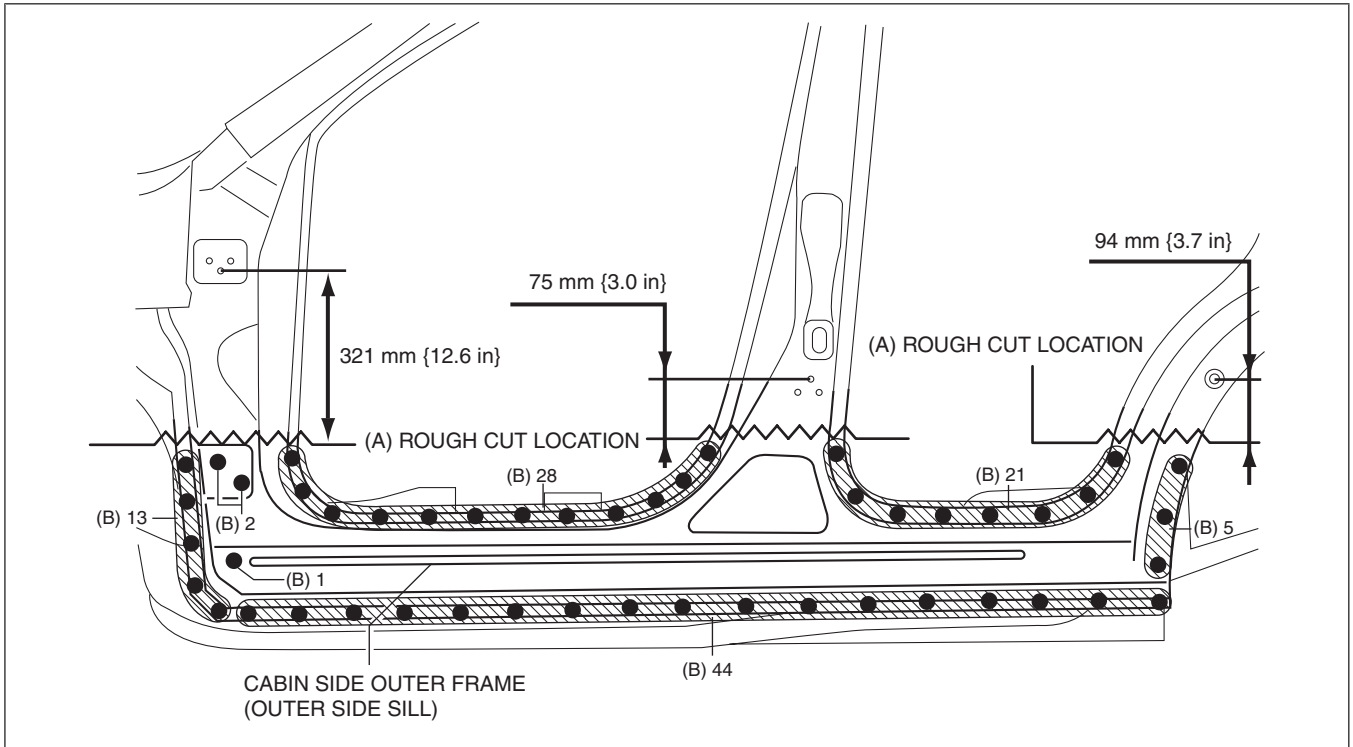


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3. Remove the cabin side outer frame (outer side sill).

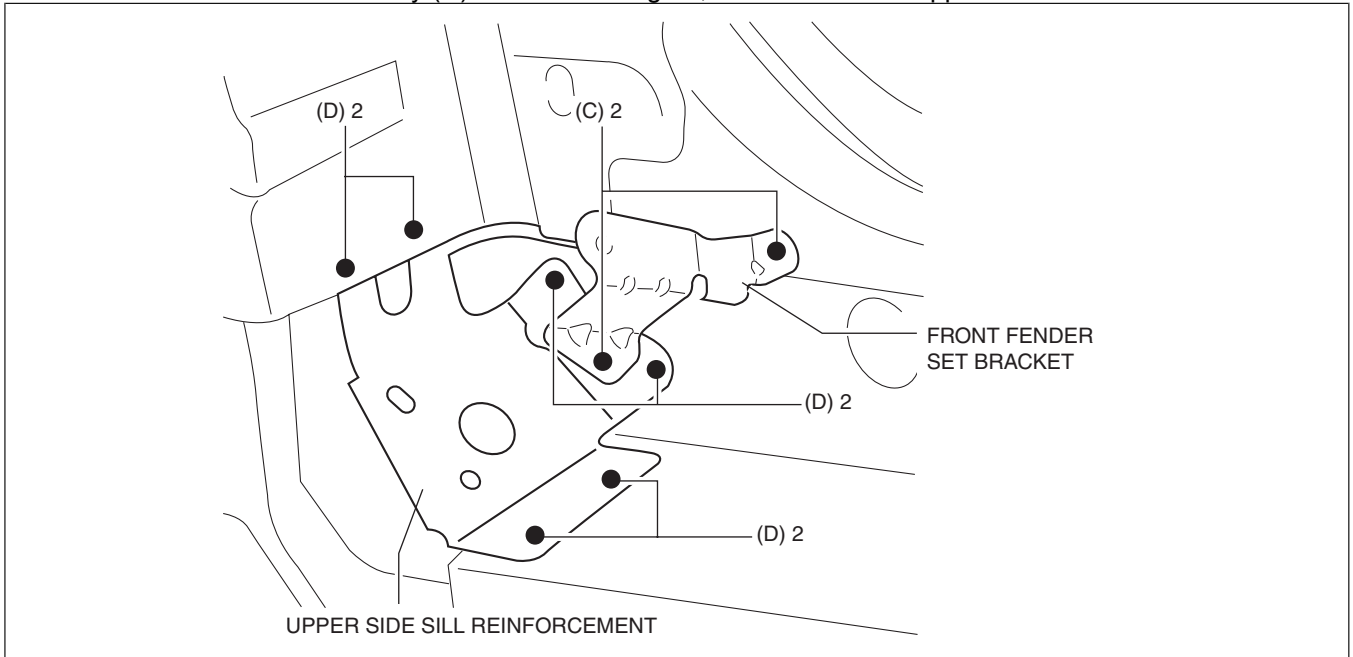
Side sill (component)

1. Rough cut the 3 locations indicated by (A) shown in the figure.
2. Drill the 114 locations indicated by (B) shown in the figure, then remove the cabin side outer frame (outer side sill).



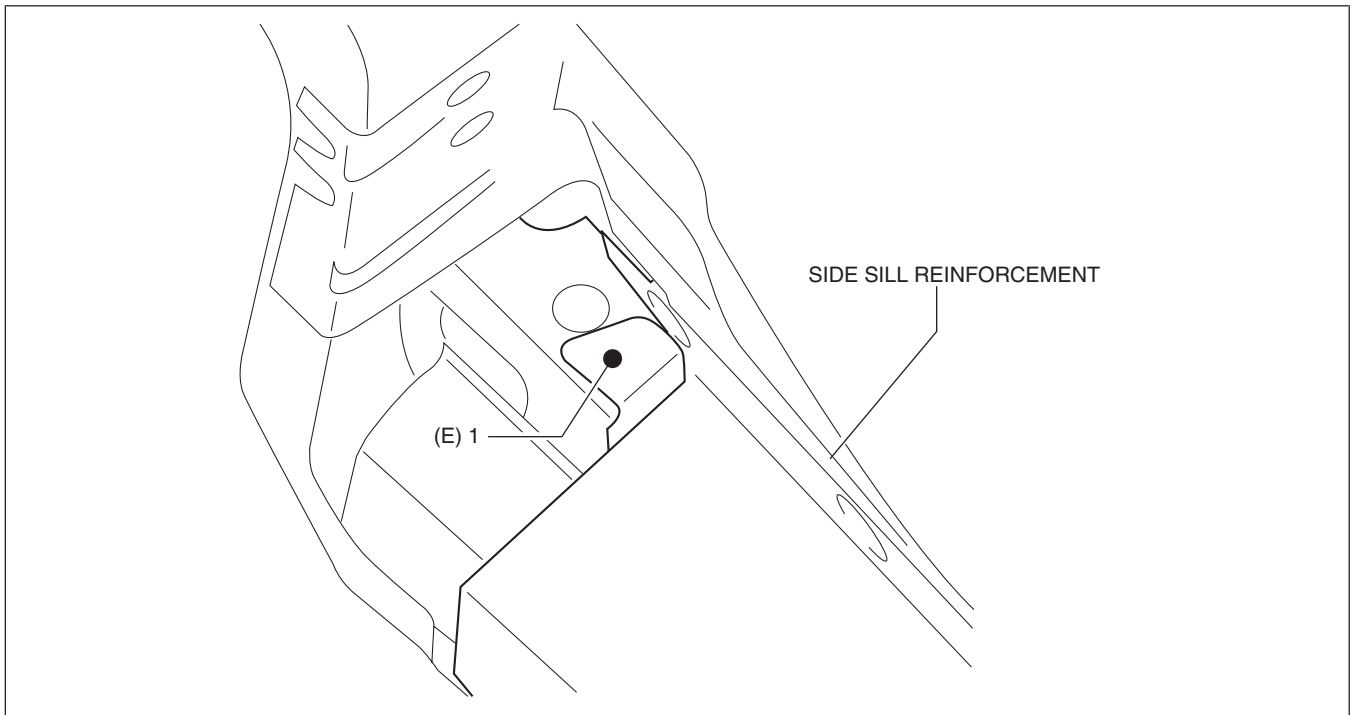
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3. Drill the 2 locations indicated by (C) shown in the figure, then remove the front fender set bracket.
4. Drill the 6 locations indicated by (D) shown in the figure, then remove the upper side sill reinforcement.



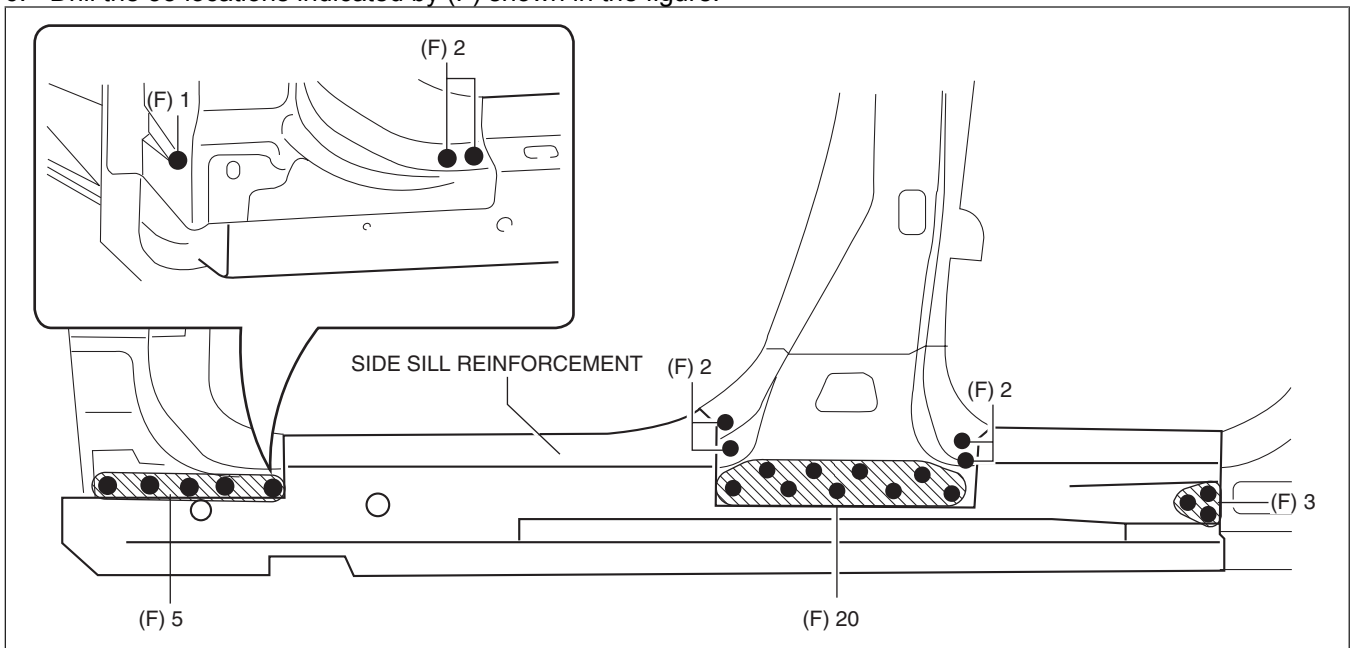
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5. Drill the 1 location indicated by (E) shown in the figure.



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6. Drill the 35 locations indicated by (F) shown in the figure.



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7. Pull the side sill reinforcement from the inner side sill, hinge reinforcement and center pillar reinforcement, and then remove it.