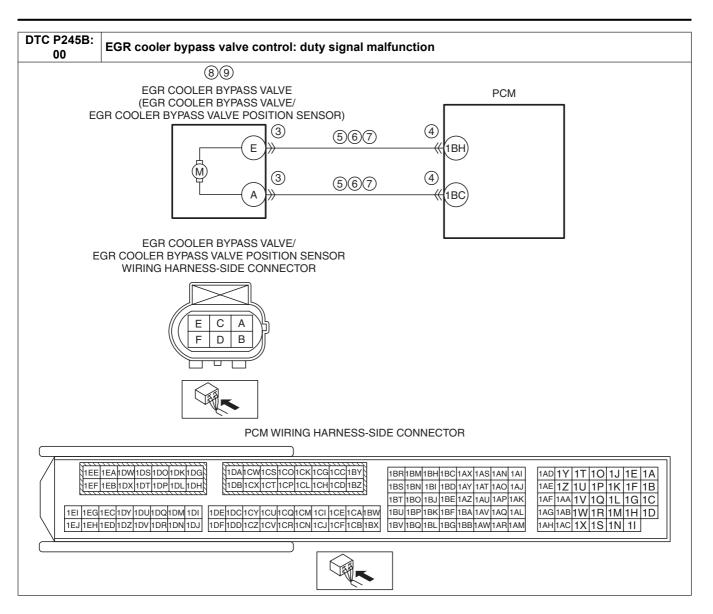
DTC P245B: 00	EGR cooler bypass valve control: duty signal malfunction					
DETECTION CONDITION	 If the duty value is 95 % for 2 s, the PCM determines that there is a EGR cooler bypass valve actuator control system range/performance problem. Diagnostic support note This is a continuous monitor (CCM). The check engine light illuminates if the PCM detects the above malfunction condition in two consecutive drive cycles or in one drive cycle while the DTC for the same malfunction has been stored in the PCM. PENDING CODE is available if the PCM detects the above malfunction condition during the first drive cycle. FREEZE FRAME DATA (Mode 2)/Snapshot data is available. DTC is stored in the PCM memory. 					
FAIL-SAFE FUNCTION	Inhibits the two-stage turbo control. -SAFE Inhibits the EGR control.					
POSSIBLE CAUSE	 EGR cooler bypass valve/EGR cooler bypass valve position sensor connector or terminals malfunction PCM connector or terminals malfunction Open circuit in wiring harness between the following terminals: EGR cooler bypass valve/EGR cooler bypass valve position sensor terminal E—PCM terminal 1BH EGR cooler bypass valve/EGR cooler bypass valve position sensor terminal A—PCM terminal 1BC Short to ground in wiring harness between the following terminals: EGR cooler bypass valve/EGR cooler bypass valve position sensor terminal E—PCM terminal 1BH EGR cooler bypass valve/EGR cooler bypass valve position sensor terminals: EGR cooler bypass valve/EGR cooler bypass valve position sensor terminal E—PCM terminal 1BH EGR cooler bypass valve/EGR cooler bypass valve position sensor terminal A—PCM terminal 1BC EGR cooler bypass valve position sensor malfunction EGR cooler bypass valve malfunction PCM malfunction 					



	ostic Procedure		
STEP	INSPECTION		ACTION
1	VERIFY FREEZE FRAME DATA (MODE 2)/	Yes	Go to the next step.
	SNAPSHOT DATA HAS BEEN RECORDED	No	Record the FREEZE FRAME DATA (Mode 2)/snapshot data
	Has the FREEZE FRAME DATA (Mode 2)/		on the repair order, then go to the next step.
	snapshot data been recorded?		
2	VERIFY RELATED SERVICE INFORMATION	Yes	Perform repair or diagnosis according to the available
	AVAILABILITY		Service Information.
	Verify related Service Information availability.		If the vehicle is not repaired, go to the next step.
	Is any related Service Information available?	No	Go to the next step.
3	INSPECT EGR COOLER BYPASS VALVE/EGR	Yes	Repair or replace the connector and/or terminals, then go to
	COOLER BYPASS VALVE POSITION SENSOR		Step 10.
	CONNECTOR CONDITION	No	Go to the next step.
	Switch the ignition off.		·
	Disconnect the EGR cooler bypass valve/EGR		
	cooler bypass valve position sensor connector.		
	Inspect for poor connection (such as damaged/		
	pulled-out pins, corrosion).		
	Is there any malfunction?		
4	INSPECT PCM CONNECTOR CONDITION	Yes	Repair or replace the connector and/or terminals, then go to
	Disconnect the PCM connector.		Step 10.
	Inspect for poor connection (such as damaged/	No	Go to the next step.
	pulled-out pins, corrosion).		
	Is there any malfunction?		

STEP	INSPECTION		ACTION
5	INSPECT EGR COOLER BYPASS VALVE	Yes	Go to the next step.
	CIRCUIT FOR OPEN CIRCUIT	No	Repair or replace the wiring harness for a possible open
	Verify that the EGR cooler bypass valve/EGR	110	circuit, then go to Step 10.
	cooler bypass valve position sensor and PCM		on oak, then go to otop To.
	connectors are disconnected.		
	Inspect for continuity between the following		
	terminals (wiring harness-side):		
	EGR cooler bypass valve/EGR cooler bypass		
	valve position sensor terminal E—PCM		
	terminal 1BH		
	EGR cooler bypass valve/EGR cooler bypass		
	valve position sensor terminal A—PCM		
	terminal 1BC		
	• Is there continuity?		
6	INSPECT EGR COOLER BYPASS VALVE	Yes	Repair or replace the wiring harness for a possible short to
	POSITION SENSOR CIRCUIT FOR SHORT TO	100	ground, then go to Step 10.
	GROUND	No	Go to the next step.
	Verify that the EGR cooler bypass valve/EGR	110	Go to the next step.
	cooler bypass valve position sensor and PCM		
	connectors are disconnected.		
	Inspect for continuity between the following		
	terminals (wiring harness-side) and body ground:		
	EGR cooler bypass valve/EGR cooler bypass		
	valve position sensor terminal E		
	EGR cooler bypass valve/EGR cooler bypass		
	valve position sensor terminal A		
	Is there continuity?		
7	INSPECT EGR COOLER BYPASS VALVE	Yes	Go to the next step.
	CIRCUIT FOR SHORT TO POWER SUPPLY	No	Repair or replace the wiring harness for a possible short to
	Verify that the EGR cooler bypass valve/EGR		power supply, then go to Step 10.
	cooler bypass valve position sensor and PCM		
	connectors are disconnected.		
	Switch the ignition ON (engine off).		
	Measure the voltage at the following terminals		
	(wiring harness-side):		
	EGR cooler bypass valve/EGR cooler bypass		
	valve position sensor terminal E		
	 EGR cooler bypass valve/EGR cooler bypass valve position sensor terminal A 		
	• Is the voltage 0 V ?		
8	INSPECT EGR COOLER BYPASS VALVE	Yes	Replace the EGR cooler bypass valve, then go to Step 10.
	POSITION SENSOR	103	(See EGR COOLER BYPASS VALVE REMOVAL/
	Reconnect all disconnected connectors.		INSTALLATION [SKYACTIV-D 2.2].)
	Inspect the EGR cooler bypass valve position	No	Go to the next step.
	sensor.		
	(See EGR COOLER BYPASS VALVE POSITION		
	SENSOR INSPECTION [SKYACTIV-D 2.2].)		
	• Is there any malfunction?		
9	INSPECT EGR COOLER BYPASS VALVE	Yes	Replace the EGR cooler bypass valve, then go to the next
	Inspect the EGR cooler bypass valve.		step.
	(See EGR COOLER BYPASS VALVE		(See EGR COOLER BYPASS VALVE REMOVAL/
	INSPECTION [SKYACTIV-D 2.2].)		INSTALLATION [SKYACTIV-D 2.2].)
	Is there any malfunction?	No	Go to the next step.
	•	<u> </u>	ı

STEP	INSPECTION		ACTION
10	VERIFY DTC TROUBLESHOOTING COMPLETED • Always reconnect all disconnected connectors. • Clear the DTC from the PCM memory using the M-MDS. (See AFTER REPAIR PROCEDURE [SKYACTIV-D 2.2].) • Perform the Pending Trouble Code Access Procedure. (See ON-BOARD DIAGNOSTIC TEST [SKYACTIV-D 2.2].) • Is the PENDING CODE for this DTC present?	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-D 2.2].) Go to the next step. Go to the next step.
11	• Perform the "AFTER REPAIR PROCEDURE". (See AFTER REPAIR PROCEDURE [SKYACTIV-D 2.2].) • Are any DTCs present?	Yes No	Go to the applicable DTC inspection. (See DTC TABLE [SKYACTIV-D 2.2].) DTC troubleshooting completed.