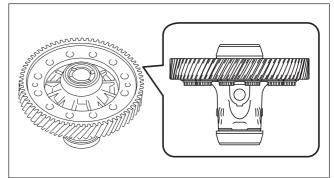
RING GEAR AND DIFFERENTIAL INSPECTION [FW6A-EL]

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Taper Roller Bearing Inspection

1. Place the ring gear and differential with the ring gear side pointing upward on a workbench.

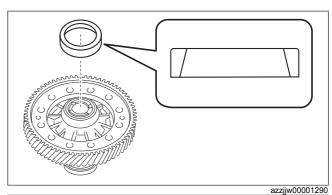


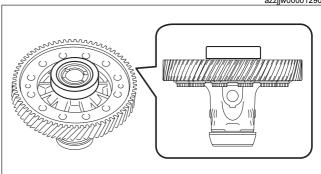
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2. Assemble the bearing race to the ring gear and differential.

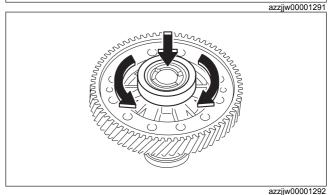
Note

• Bearing race size: Outer diameter approx. 80 mm {3.1 in}

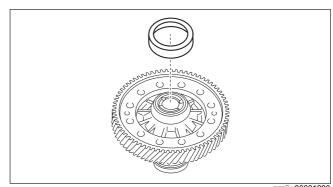




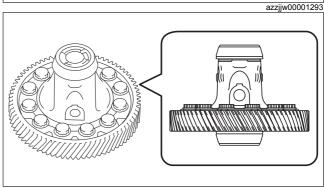
- 3. With a load applied by hand to the bearing race, rotate the bearing race and verify that there is no malfunction in the taper roller bearing (rotation sticking).
 - If there is a malfunction, disassemble the ring gear and differential and replace the taper roller bearing with a new one. (See RING GEAR AND DIFFERENTIAL DISASSEMBLY [FW6A-EL].) (See RING GEAR AND DIFFERENTIAL ASSEMBLY [FW6A-EL].)



4. Remove the bearing race.



5. Place the ring gear and differential with the ring gear side pointing downward on a workbench.

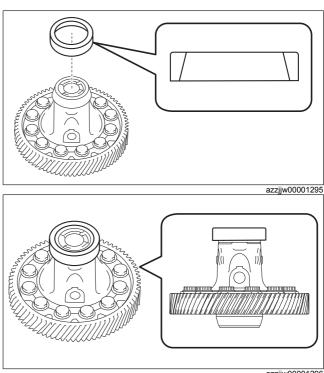


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6. Assemble the bearing race to the ring gear and differential.

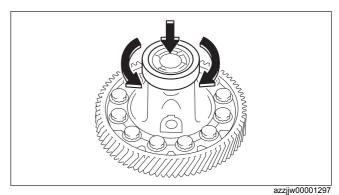
Note

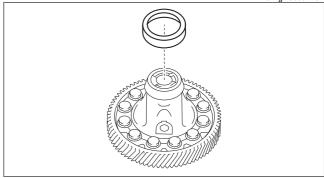
• Bearing race size: Outer diameter approx. 80 mm {3.1 in}



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- 7. With a load applied by hand to the bearing race, rotate the bearing race and verify that there is no malfunction in the taper roller bearing (rotation sticking).
 - If there is a malfunction, disassemble the ring gear and differential and replace the taper roller bearing with a new one.
 (See RING GEAR AND DIFFERENTIAL DISASSEMBLY [FW6A-EL].)
 (See RING GEAR AND DIFFERENTIAL ASSEMBLY [FW6A-EL].)
- 8. Remove the bearing race.





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Differential Journal Inspection

1. Measure the inner diameter of the journal (front side) shown in the figure.

Note

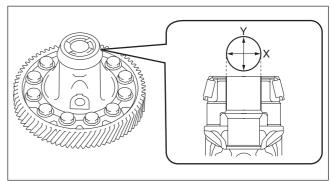
- When measuring, measure near the center of the journal avoiding the oil groove, and then calculate the average value of the X and Y directions as shown in the figure.
- Recommended measuring instrument: Cylinder gauge or caliper gauge
- The inner diameter of the journal (front side) differs depending on the vehicle model.

Maximum:

Type A: 30.048 mm {1.1830 in} Type B: 33.545 mm {1.3207 in}

 If it is more than the maximum specification, disassemble the ring gear and differential and replace the differential gear case with a new one

(See RING GEAR AND DIFFERENTIAL DISASSEMBLY [FW6A-EL].) (See RING GEAR AND DIFFERENTIAL ASSEMBLY [FW6A-EL].)



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2. Measure the inner diameter of the journal (rear side) shown in the figure.

Note

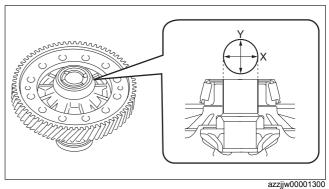
- When measuring, measure near the center of the journal avoiding the oil groove, and then calculate the average value of the X and Y directions as shown in the figure.
- Recommended measuring instrument: Cylinder gauge or caliper gauge
- The inner diameter of the journal (rear side) differs depending on the vehicle model.

Maximum:

Type A: 30.048 mm {1.1830 in} Type B: 33.545 mm {1.3207 in}

· If it is more than the maximum specification, disassemble the ring gear and differential and replace the differential gear case with a new one.

(See RING GEAR AND DIFFERENTIAL DISASSEMBLY [FW6A-EL].) (See RING GEAR AND DIFFERENTIAL ASSEMBLY [FW6A-EL].)



Differential Backlash Inspection

- 1. Perform the following the inspection and measurement/adjustment in the order and replace a malfunctioning part with a new one.
 - (1) Drive shaft journal inspection (See DRIVE SHAFT JOURNAL INSPECTION.)
 - (2) Differential backlash measurement/adjustment (See DIFFERENTIAL BACKLASH MEASUREMENT/ ADJUSTMENT.)