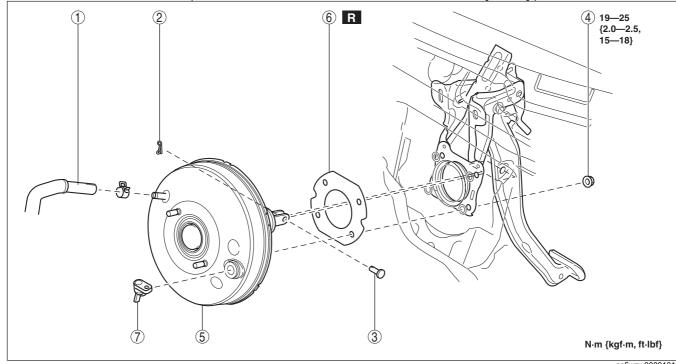
POWER BRAKE UNIT REMOVAL/INSTALLATION [L.H.D.]

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Caution

- Once the brake switch clearance has automatically been adjusted, it cannot be adjusted again.
 Therefore, replace the switch with a new one when replacing the power brake unit or performing any procedure that changes the pedal stroke.
- 1. Remove the battery and battery tray. (See BATTERY REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See BATTERY REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
- 2. Remove the windshield wiper arm and blade. (See WINDSHIELD WIPER ARM AND BLADE REMOVAL/INSTALLATION.)
- 3. Remove the cowl grille. (See COWL GRILLE REMOVAL/INSTALLATION.)
- 4. Remove the windshield wiper motor and link. (See WINDSHIELD WIPER MOTOR AND LINK REMOVAL/INSTALLATION.)
- 5. Remove the cowl panel. (See COWL PANEL REMOVAL/INSTALLATION.)
- 6. Remove the master cylinder. (See MASTER CYLINDER REMOVAL/INSTALLATION.)
- 7. Remove the power brake unit vacuum sensor. (See POWER BRAKE UNIT VACUUM SENSOR REMOVAL/INSTALLATION.)
- 8. Remove in the order indicated in the table.
- 9. Install in the reverse order of removal.
- 10. After installation, add brake fluid, bleed the air, and inspect for fluid leakage. (See BRAKE FLUID AIR BLEEDING.)
- 11. Remove the brake switch. (See BRAKE PEDAL REMOVAL/INSTALLATION [L.H.D.].)
- 12. Inspect the brake pedal. (See BRAKE PEDAL INSPECTION.)
- 13. Install a new brake switch. (See BRAKE PEDAL REMOVAL/INSTALLATION [L.H.D.].)



1	Vacuum hose
2	Snap pin
3	Clevis pin
4	Nut

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5	Power brake unit	
6	Gasket	
7	Power brake unit vacuum sensor joint	