HIGH CLUTCH HUB INSPECTION

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Bush Inner Diameter Inspection

1. Measure the inner diameter of bush in two locations shown in the figure.

Note

- When measuring, measure near the center of the bush avoiding the oil groove, and then calculate the average value of the X and Y directions as shown in the figure.
- Recommended measuring instrument: Cylinder gauge or caliper gauge

Maximum:

18.038 mm {0.71015 in}

• If it is more than the maximum specification, replace the high clutch hub with a new one.

