

## TRANSAXLE DISASSEMBLY

id051500168100

### Step 1

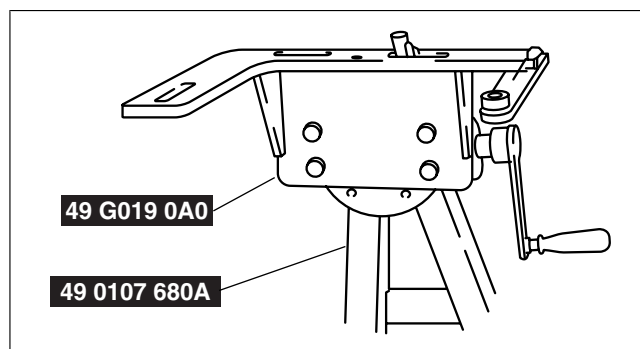
1. Assemble the **SST (49 G019 0A0)** to the **SST (49 0107 680A)**.

#### Bolt used

Part No.: 9YA02 A220 or M12×1.75 length 40 mm {1.6 in}

#### Tightening torque

88—118 N·m {9.0—12 kgf·m, 65—87 ft·lbf}



bc61um00000001

2. Assemble the MTX to the **SST**.

#### Bolt A

Part No.: 99450 1055 or M10×1.25 length 55 mm {2.2 in}, and nut (M10×1.25)

#### Bolt A tightening torque

38—52 N·m {3.9—5.3 kgf·m, 29—38 ft·lbf}

#### Bolt B

SST (49 G019 033 part of 49 G019 0A0)

#### Bolt B tightening torque

88—118 N·m {9.0—12 kgf·m, 65—87 ft·lbf}

#### Bolt C

Part No.: 9YA02 1080 or M10×1.5 length 55 mm {2.2 in}

#### Bolt C tightening torque

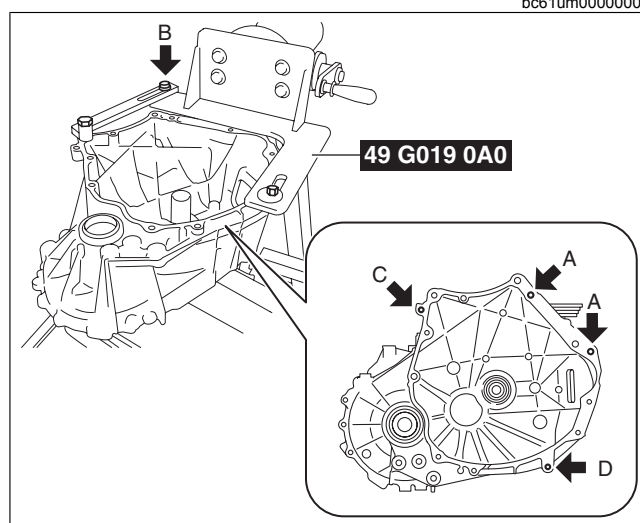
38—52 N·m {3.9—5.3 kgf·m, 29—38 ft·lbf}

#### Bolt D

Part No.: 99450 1030 or M10×1.25 length 30 mm {1.2 in}

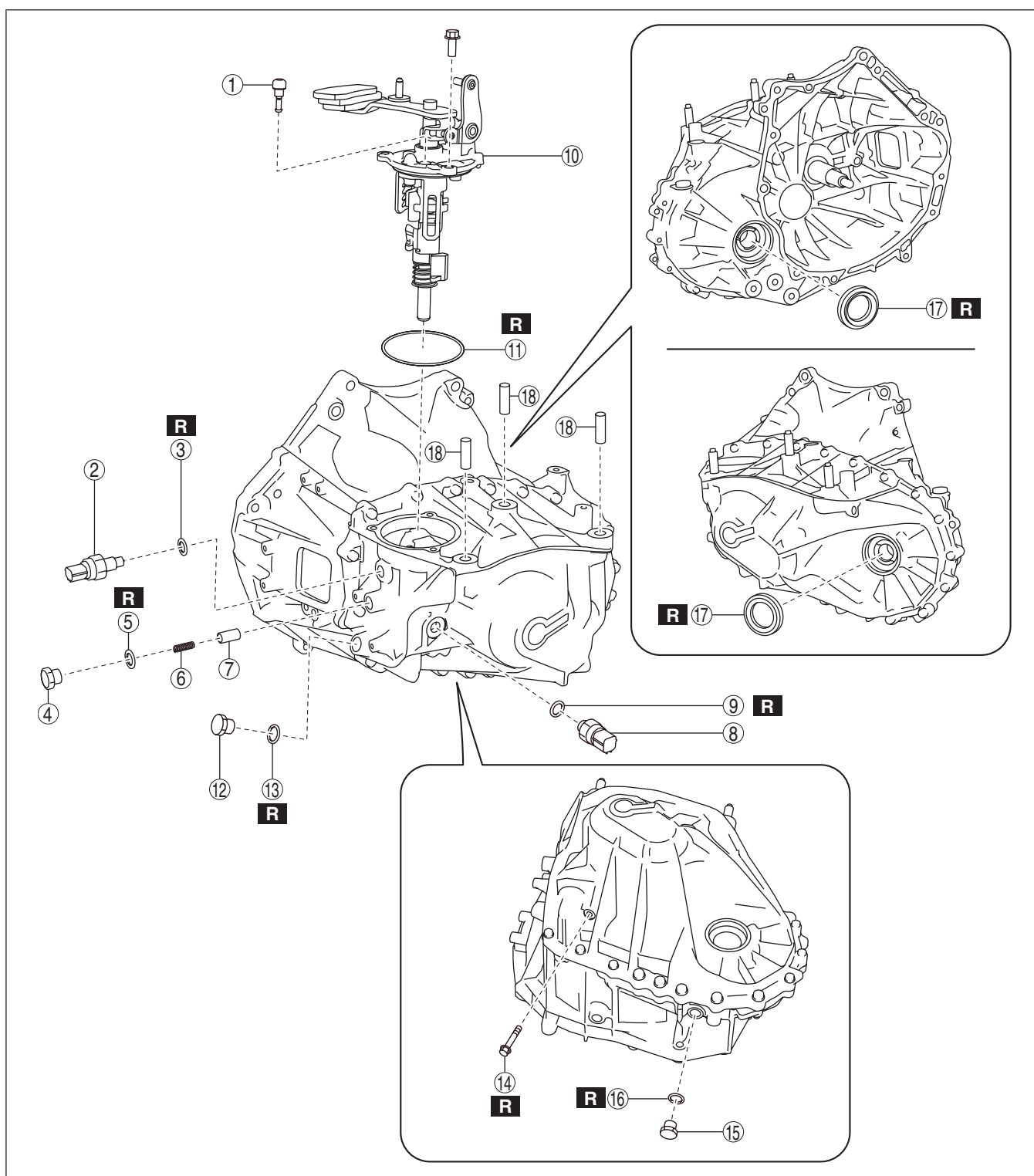
#### Bolt D tightening torque

38—52 N·m {3.9—5.3 kgf·m, 29—38 ft·lbf}



bc61um00000126

3. Remove the parts around the MTX using the procedure shown in the figure.



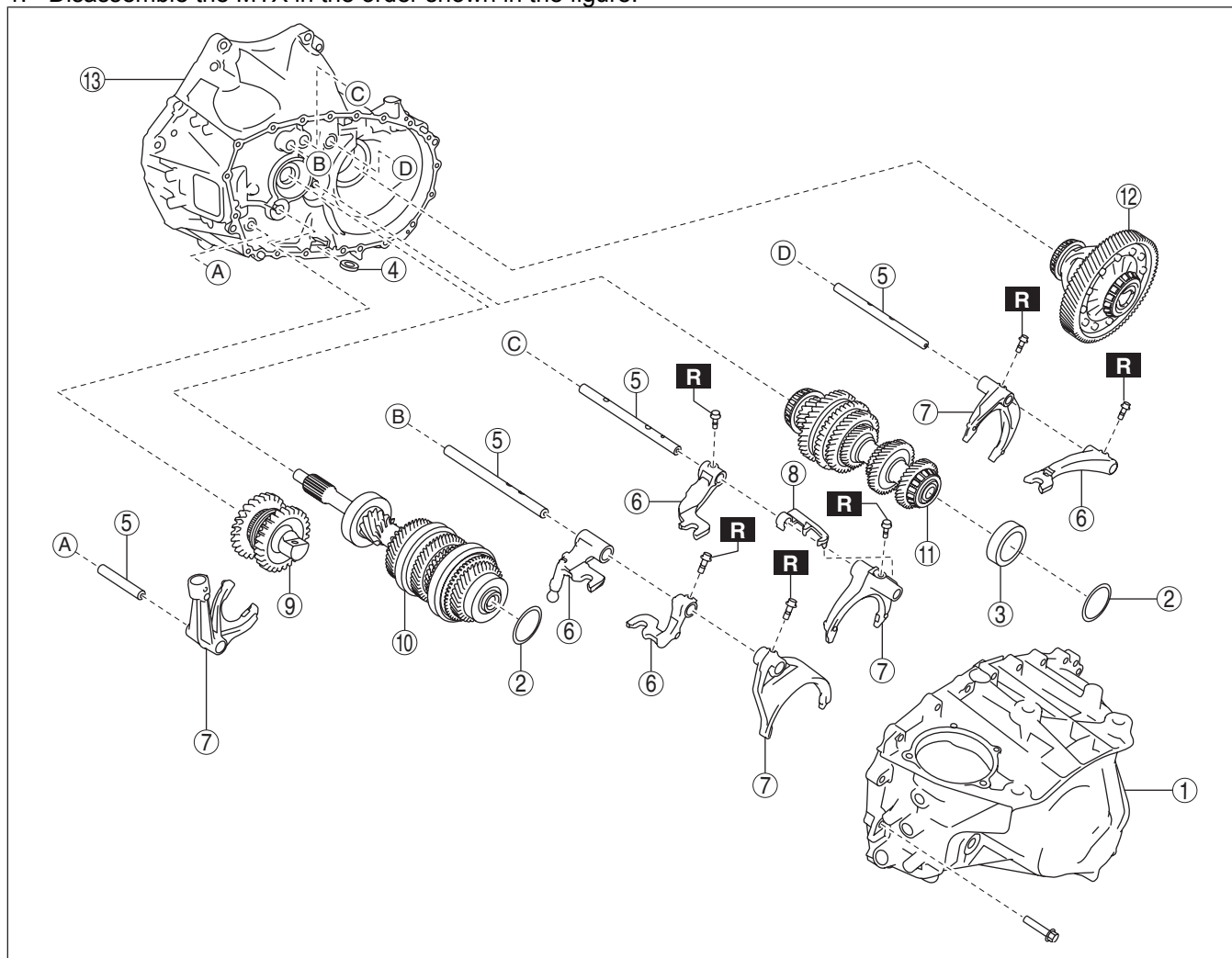
bc62zm0000001

1	Breather
2	Neutral switch
3	Gasket
4	Plug
5	Gasket
6	Spring
7	Detent ball pin
8	Back-up light switch
9	Gasket
10	Shift control module
11	O-ring
12	Oil level plug

13	Gasket
14	Reverse gear shaft anchor bolt
15	Drain plug
16	Gasket
17	Oil seal
18	Stud bolt

## Step 2

1. Disassemble the MTX in the order shown in the figure.



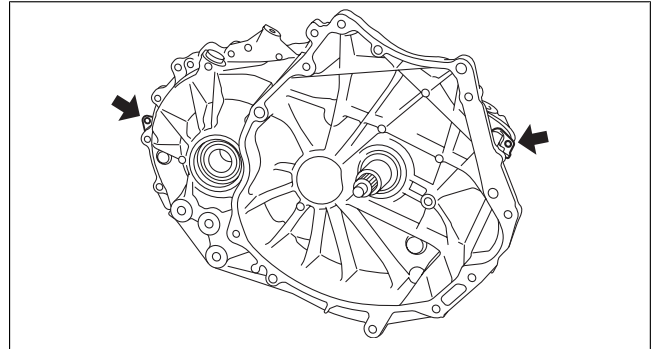
bc62zm00000024

1	Transaxle case component (See Transaxle case component removal note.)
2	Shim
3	Bearing outer race
4	Magnet
5	Shift rod
6	Shift rod end
7	Shift fork
8	Oil path
9	Reverse idler gear component
10	Primary shaft component (See Primary shaft component, secondary shaft component removal note.)
11	Secondary shaft component (See Primary shaft component, secondary shaft component removal note.)
12	Differential

2. Remove the silicone sealant of the transaxle case component and clutch housing component, and clean all the parts.

**Transaxle case component removal note**

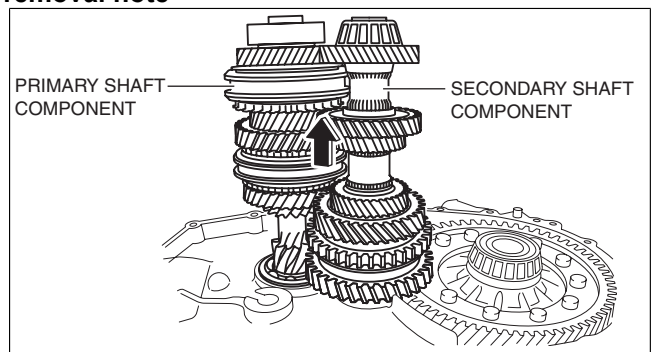
1. Tap the locations shown in the figure using a plastic hammer to remove the transaxle case component.



bc61um00000005

**Primary shaft component, secondary shaft component removal note**

1. Remove the primary shaft component and secondary shaft component as a single unit.



bc61um00000006