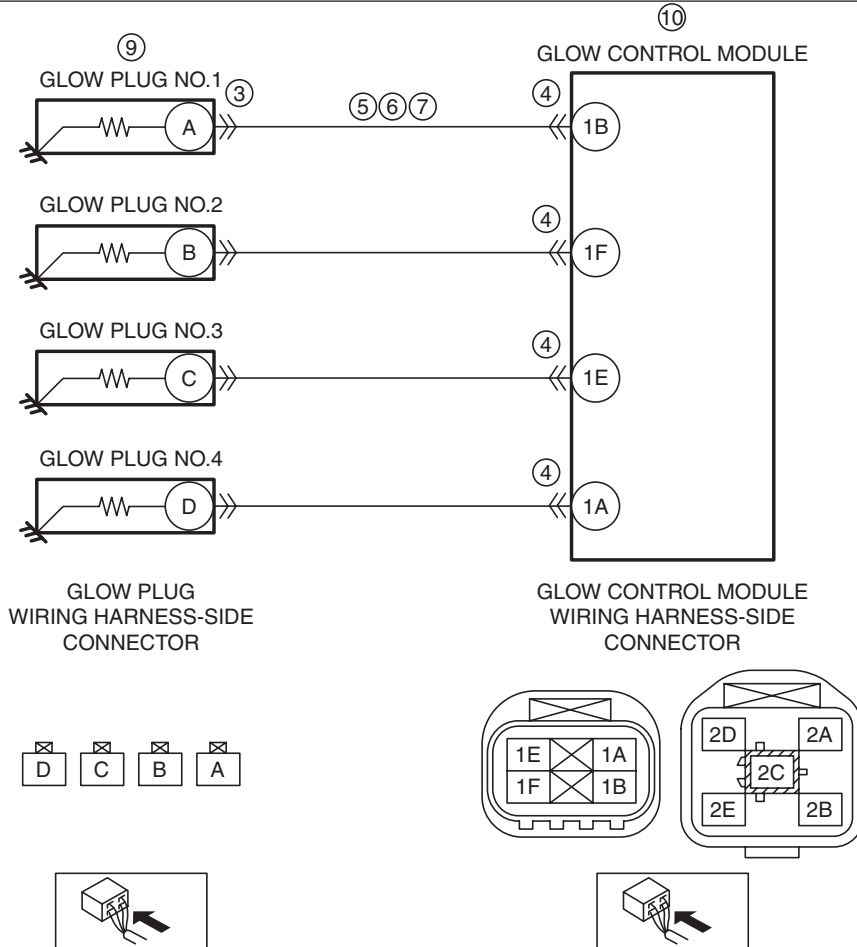


DTC P0671:00	Glow plug No.1 control circuit problem
DETECTION CONDITION	<ul style="list-style-type: none"> <li>If the input voltage is <b>below 5 V</b> for <b>5 s</b>, the PCM determines that the glow plug No.1 circuit problem.</li> </ul> <p><b>MONITORING CONDITIONS</b></p> <ul style="list-style-type: none"> <li>Battery voltage: <b>8—20 V</b></li> <li>Detects that the output duty value of the glow plug is <b>10 to 90 %</b> for <b>1 s or more</b>.</li> </ul> <p><b>Diagnostic support note</b></p> <ul style="list-style-type: none"> <li>This is a continuous monitor (CCM).</li> <li>The check engine light illuminates if the PCM detects the above malfunction condition during the first drive cycle.</li> <li>FREEZE FRAME DATA (Mode 2)/Snapshot data is available.</li> <li>DTC is stored in the PCM memory.</li> </ul>
FAIL-SAFE FUNCTION	<ul style="list-style-type: none"> <li>Inhibits engine-stop by operating the i-stop function.</li> </ul>
POSSIBLE CAUSE	<ul style="list-style-type: none"> <li>Glow plug No.1 connector or terminals malfunction</li> <li>Glow control module connector or terminals malfunction</li> <li>Open circuit in wiring harness between glow plug No.1 terminal A and glow control module terminal 1B</li> <li>Short to ground in wiring harness between glow plug No.1 terminal A and glow control module terminal 1B</li> <li>Short to power supply in wiring harness between glow plug No.1 terminal A and glow control module terminal 1B</li> <li>PCM connector or terminals malfunction</li> <li>Glow plug No.1 malfunction</li> <li>Glow control module malfunction</li> <li>PCM malfunction</li> </ul>
 <p>The diagram illustrates the electrical connection between the glow plugs and the glow control module. On the left, the 'GLOW PLUG WIRING HARNESS-SIDE CONNECTOR' shows terminals A, B, C, and D for Glow Plug No.1 through No.4. On the right, the 'GLOW CONTROL MODULE WIRING HARNESS-SIDE CONNECTOR' shows terminals 1A, 1B, 1E, and 1F. Wires connect terminal A to 1B, B to 1F, C to 1E, and D to 1A. A note indicates that the glow plug No.1 terminal A is connected to the glow control module terminal 1B. Below the main diagram, there are two detailed views of the connectors: the glow plug connector (terminals A, B, C, D) and the glow control module connector (terminals 1A, 1B, 1E, 1F, 2A, 2B, 2C, 2D, 2E).</p>	

## Diagnostic Procedure

STEP	INSPECTION		ACTION
1	<b>VERIFY FREEZE FRAME DATA (MODE 2)/ SNAPSHOT DATA HAS BEEN RECORDED</b> <ul style="list-style-type: none"> <li>Has the FREEZE FRAME DATA (Mode 2)/ snapshot data been recorded?</li> </ul>	Yes	Go to the next step.
		No	Record the FREEZE FRAME DATA (Mode 2)/snapshot data on the repair order, then go to the next step.
2	<b>VERIFY RELATED SERVICE INFORMATION AVAILABILITY</b> <ul style="list-style-type: none"> <li>Verify related Service Information availability.</li> <li>Is any related Service Information available?</li> </ul>	Yes	Perform repair or diagnosis according to the available Service Information. • If the vehicle is not repaired, go to the next step.
		No	Go to the next step.
3	<b>INSPECT GLOW PLUG NO.1 CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>Switch the ignition off.</li> <li>Disconnect the glow plug No.1 connector.</li> <li>Inspect for poor connection (such as damaged/ pulled-out pins, corrosion).</li> <li>Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 11.
		No	Go to the next step.
4	<b>INSPECT GLOW CONTROL MODULE CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>Disconnect the glow control module connector.</li> <li>Inspect for poor connection (such as damaged/ pulled-out pins, corrosion).</li> <li>Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 11.
		No	Go to the next step.
5	<b>INSPECT GLOW PLUG NO.1 CONTROL CIRCUIT FOR OPEN CIRCUIT</b> <ul style="list-style-type: none"> <li>Verify that the glow plug No.1 and glow control module connectors are disconnected.</li> <li>Inspect for continuity between glow plug No.1 terminal A (wiring harness-side) and glow control module terminal 1B (wiring harness-side).</li> <li>Is there continuity?</li> </ul>	Yes	Go to the next step.
		No	Repair or replace the wiring harness for a possible open circuit, then go to Step 11.
6	<b>INSPECT GLOW PLUG NO.1 CONTROL CIRCUIT FOR SHORT TO GROUND</b> <ul style="list-style-type: none"> <li>Verify that the glow plug No.1 and glow control module connectors are disconnected.</li> <li>Inspect for continuity between glow plug No.1 terminal A (wiring harness-side) and body ground.</li> <li>Is there continuity?</li> </ul>	Yes	Repair or replace the wiring harness for a possible short to ground, then go to Step 11.
		No	Go to the next step.
7	<b>INSPECT GLOW PLUG NO.1 CONTROL CIRCUIT FOR SHORT TO POWER SUPPLY</b> <ul style="list-style-type: none"> <li>Verify that the glow plug No.1 and glow control module connectors are disconnected.</li> <li>Switch the ignition ON (engine off).</li> <li>Measure the voltage at the glow plug No.1 terminal A (wiring harness-side).</li> <li>Is the voltage 0 V?</li> </ul>	Yes	Go to the next step.
		No	Repair or replace the wiring harness for a possible short to power supply, then go to Step 11.
8	<b>INSPECT PCM CONNECTOR CONDITION</b> <ul style="list-style-type: none"> <li>Switch the ignition off.</li> <li>Disconnect the PCM connector.</li> <li>Inspect for poor connection (such as damaged/ pulled-out pins, corrosion).</li> <li>Is there any malfunction?</li> </ul>	Yes	Repair or replace the connector and/or terminals, then go to Step 11.
		No	Go to the next step.
9	<b>INSPECT GLOW PLUG NO.1</b> <ul style="list-style-type: none"> <li>Inspect the glow plug No.1. (See GLOW PLUG INSPECTION [SKYACTIV-D 2.2].)</li> <li>Is there any malfunction?</li> </ul>	Yes	Replace the glow plug No.1, then go to Step 11. (See GLOW PLUG REMOVAL/INSTALLATION [SKYACTIV-D 2.2].)
		No	Go to the next step.
10	<b>INSPECT GLOW CONTROL MODULE</b> <ul style="list-style-type: none"> <li>Inspect the glow control module. (See GLOW PLUG CONTROL MODULE INSPECTION [SKYACTIV-D 2.2].)</li> <li>Is there any malfunction?</li> </ul>	Yes	Replace the glow control module, then go to the next step. (See GLOW PLUG CONTROL MODULE REMOVAL/ INSTALLATION [SKYACTIV-D 2.2].)
		No	Go to the next step.

STEP	INSPECTION	ACTION	
11	<b>VERIFY DTC TROUBLESHOOTING COMPLETED</b> <ul style="list-style-type: none"> <li>• Always reconnect all disconnected connectors.</li> <li>• Clear the DTC from the PCM memory using the M-MDS. (See AFTER REPAIR PROCEDURE [SKYACTIV-D 2.2].)</li> <li>• Perform the DTC Reading Procedure. (See ON-BOARD DIAGNOSTIC TEST [SKYACTIV-D 2.2].)</li> <li>• Is the same DTC present?</li> </ul>	Yes	Repeat the inspection from Step 1. • If the malfunction recurs, replace the PCM. (See PCM REMOVAL/INSTALLATION [SKYACTIV-D 2.2].) Go to the next step.
		No	Go to the next step.
12	<b>VERIFY AFTER REPAIR PROCEDURE</b> <ul style="list-style-type: none"> <li>• Perform the "AFTER REPAIR PROCEDURE". (See AFTER REPAIR PROCEDURE [SKYACTIV-D 2.2].)</li> <li>• Are any DTCs present?</li> </ul>	Yes	Go to the applicable DTC inspection. (See DTC TABLE [SKYACTIV-D 2.2].)
		No	DTC troubleshooting completed.