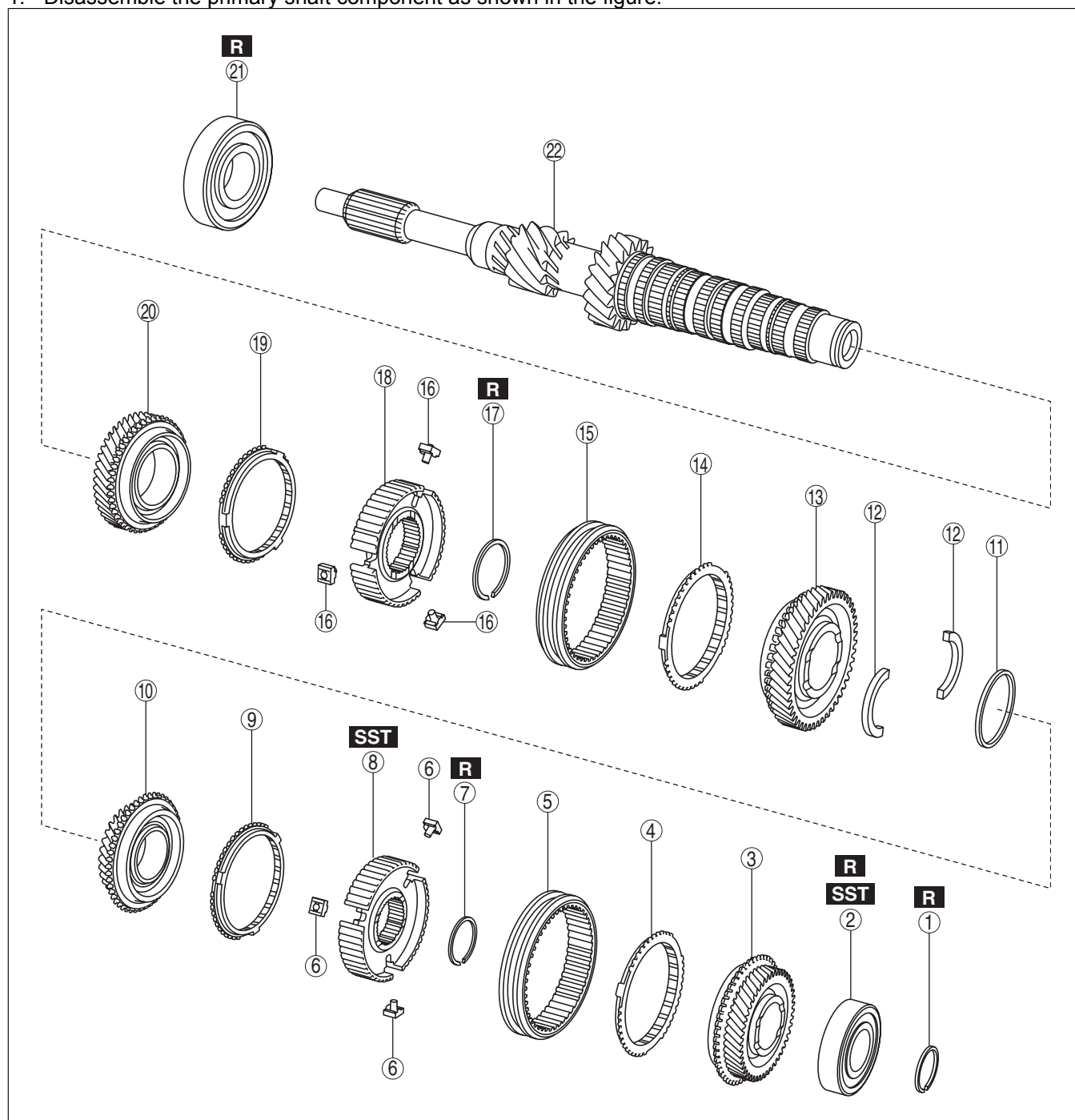


PRIMARY SHAFT COMPONENT DISASSEMBLY

id051500168700

1. Disassemble the primary shaft component as shown in the figure.



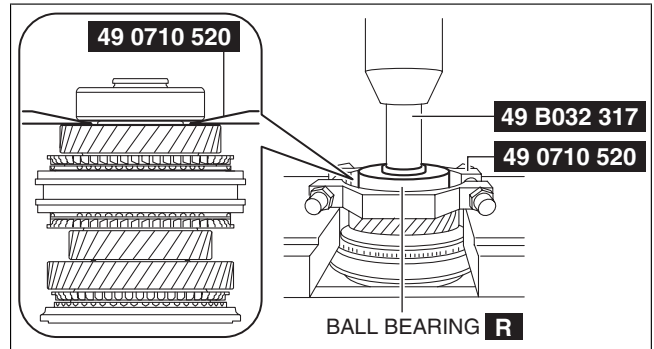
bc61um00000019

1	Clip
2	Ball bearing (See Ball Bearing (Transaxle Case Side) Removal Note.)
3	4th gear
4	Synchronizer ring
5	Clutch hub sleeve
6	Synchronizer key
7	Clip
8	Clutch hub (3GR/4GR) (See Clutch Hub (3GR/4GR) Removal Note.)
9	Synchronizer ring
10	3rd gear

11	Holder
12	Retaining ring
13	6th gear
14	Synchronizer ring
15	Clutch hub sleeve
16	Synchronizer key
17	Clip
18	Clutch hub (5GR/6GR) (See Clutch Hub (5GR/6GR) Removal Note.)
19	Synchronizer ring
20	5th gear
21	Ball bearing (See Ball Bearing (Clutch Housing Side) Removal Note.)

Ball Bearing (Transaxle Case Side) Removal Note

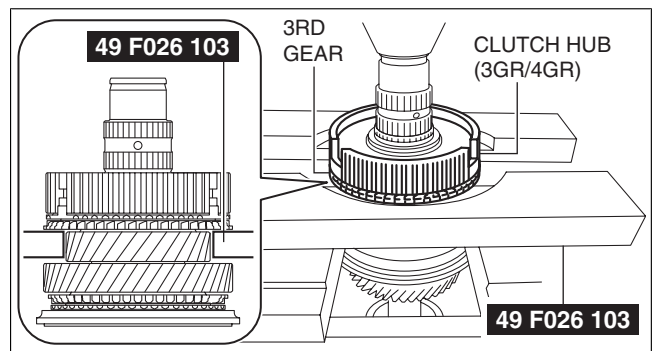
1. Set the primary shaft component and **SSTs** in a press as shown in the figure.
2. Disassemble the ball bearing using the press.



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Clutch Hub (3GR/4GR) Removal Note

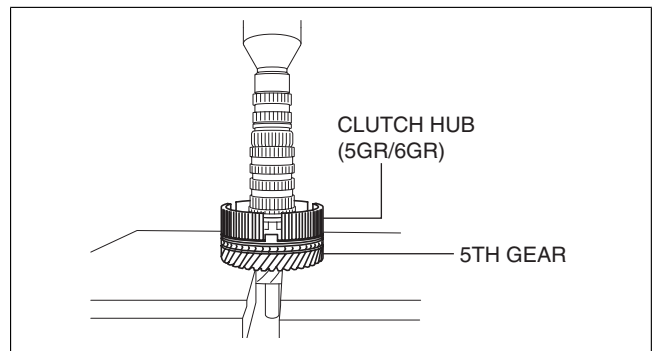
1. Set the primary shaft component and **SST** in a press as shown in the figure.
2. Remove the clutch hub (3GR/4GR), synchronizer ring and 3rd gear as a single unit using the press.



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Clutch Hub (5GR/6GR) Removal Note

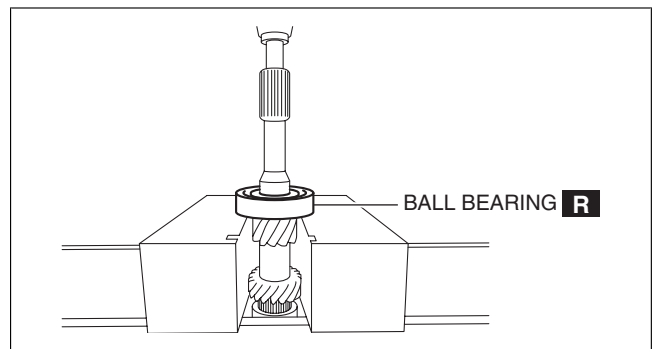
1. Set the primary shaft component in a press as shown in the figure.
2. Remove the clutch hub (5GR/6GR), synchronizer ring and 5th gear as a single unit using the press.



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Ball Bearing (Clutch Housing Side) Removal Note

1. Set the primary shaft component in a press as shown in the figure.
2. Remove the ball bearing using the press.



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