

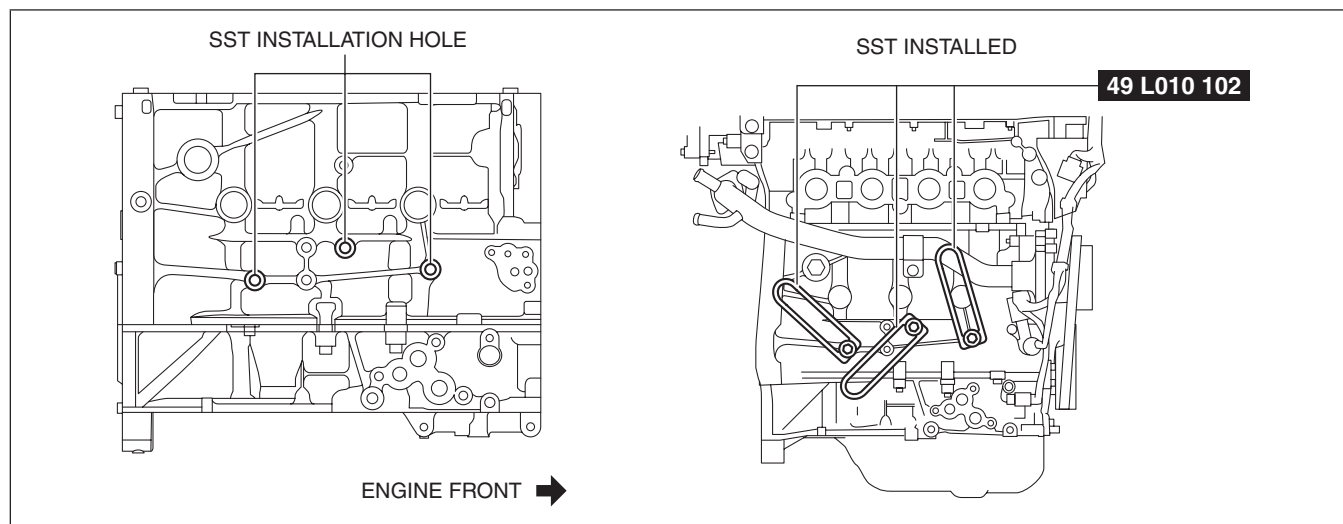
ENGINE MOUNTING/DISMOUNTING

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Mounting

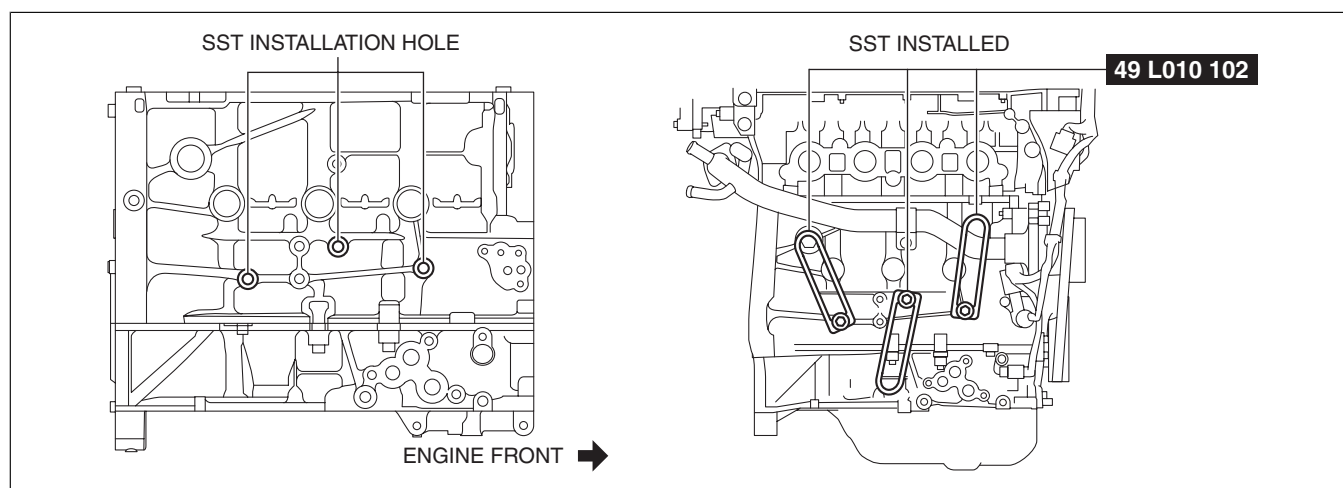
1. Install the **SST** (arms) to the three positions as shown in the figure and temporarily tighten the bolts (Part No. **9YA20-1003** or **M10 × 1.5** length **90 mm {3.55 in}**).

SKYACTIV-G 2.0



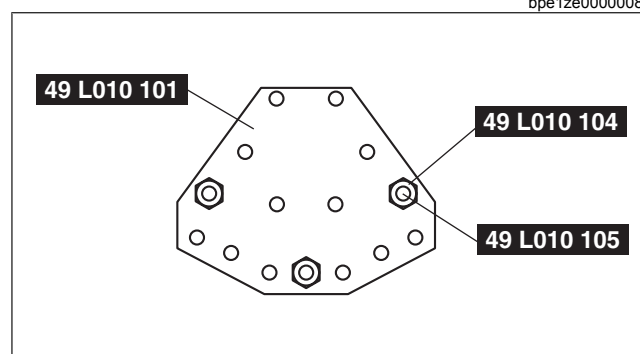
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2. Install the **SSTs** (bolts and nuts) to the three positions of the **SST** (plate) as shown in the figure.



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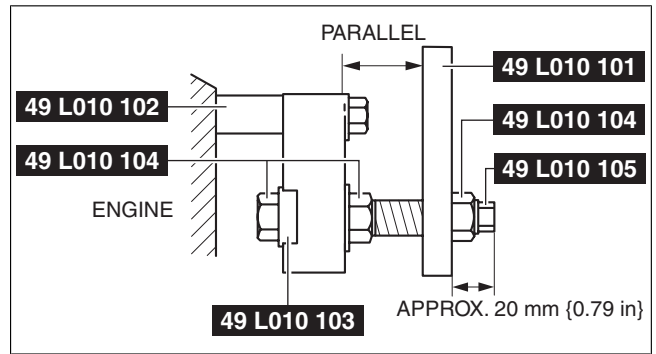
3. Install the **SST** (bolts, nuts and plate) set in Step 2 to the **SST** (arms) set in Step 1 using the **SSTs** (hook and nuts).
4. Adjust the bolts so that **approx. 20 mm {0.79 in}** of thread is exposed from the side of the plate.
5. Adjust the bolts and nuts so that the plate and arms are parallel.
6. Tighten the **SSTs** (bolts and nuts) to affix the **SST** firmly.
7. Install the engine to the **SST** (engine stand).
8. Remove the oil drain plug and drain the engine oil.
9. Replace the gasket with a new one and install the oil pan drain plug.

Tightening torque

30—41 N·m {3.1—4.1 kgf·m, 23—30 ft·lbf}

Dismounting

1. Dismount in the reverse order of mounting.



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