DTC P167B: 00	Fuel injection amount learning not completed in fuel injection system				
DETECTION CONDITION	 Fuel injector injection amount correction is not completed. Diagnostic support note This is a continuous monitor (other). The check engine light illuminates if the PCM detects the above malfunction condition during the first drive 				
	cycle. • FREEZE FRAME DATA (Mode 2)/Snapshot data is available. • DTC is stored in the PCM memory.				
FAIL-SAFE FUNCTION	Inhibits engine-stop by operating the i-stop function.				
POSSIBLE	Fuel injector injection amount correction is not completed.				
CAUSE	• PCM malfunction				
SYSTEM					
WIRING	IG Not applicable				
DIAGRAM					

Diagno	ostic Procedure		
STEP	INSPECTION		ACTION
1	VERIFY RELATED SERVICE INFORMATION	Yes	Perform repair or diagnosis according to the available
	AVAILABILITY		Service Information.
	 Verify related Service Information availability. 		If the vehicle is not repaired, go to the next step.
	• Is any related Service Information available?	No	Go to the next step.
2	VERIFY RELATED PENDING CODE AND/OR	Yes	Go to the applicable PENDING CODE or DTC inspection.
	DTC		(See DTC TABLE [SKYACTIV-D 2.2].)
	 Switch the ignition off, then ON (engine off). 	No	Go to the next step.
	Perform the Pending Trouble Code Access		
	Procedure and DTC Reading Procedure.		
	(See ON-BOARD DIAGNOSTIC TEST		
	[SKYACTIV-D 2.2].)		
	Are any other PENDING CODEs and/or DTCs		
	present?		
3	PERFORM FUEL INJECTOR INJECTION	Yes	Re-perform the PCM fuel injection amount adjustment.
	AMOUNT CORRECTION		(Perform the FUEL INJECTOR DATA RESET and FUEL
	Perform the FUEL INJECTOR INJECTION		INJECTOR CODE PROGRAM using the M-MDS.)
	AMOUNT CORRECTION.		(See FUEL INJECTOR DATA RESET [SKYACTIV-D 2.2].)
	(See FUEL INJECTOR INJECTION AMOUNT		(See FUEL INJECTOR CODE PROGRAM [SKYACTIV-D
	CORRECTION [SKYACTIV-D 2.2].)		2.2].)
	Start the engine.		Go to the next step.
	Verify the glow indicator light.	No	Go to the next step.
	Does the glow indicator light illuminate?		
4	VERIFY DTCs	Yes	Repeat the inspection from Step 1.
	Clear the DTC from the PCM memory using the		• If a malfunction occurs, change the learning method (use/
	M-MDS.		do not use M-MDS), and re-implement the FUEL INJECTOR INJECTION AMOUNT CORRECTION.
	(See AFTER REPAIR PROCEDURE		
	[SKYACTIV-D 2.2].) • Perform the DTC Reading Procedure.		(See FUEL INJECTOR INJECTION AMOUNT CORRECTION [SKYACTIV-D 2.2].)
	(See ON-BOARD DIAGNOSTIC TEST		Go to the next step.
	[SKYACTIV-D 2.2].)	No	Go to Step 6.
	• Is the same DTC present?	INO	30 to Step 6.
5	VERIFY DTC TROUBLESHOOTING	Yes	Repeat the inspection from Step 1.
	COMPLETED	103	If the malfunction recurs, replace the PCM.
	Clear the DTC from the PCM memory using the		(See PCM REMOVAL/INSTALLATION [SKYACTIV-D
	M-MDS.		2.2].)
	(See AFTER REPAIR PROCEDURE		Go to the next step.
	[SKYACTIV-D 2.2].)	No	Go to the next step.
	Perform the DTC Reading Procedure.		
	(See ON-BOARD DIAGNOSTIC TEST		
	[SKYACTIV-D 2.2].)		
	• Is the same DTC present?		
	Is the same DTC present?		

STEP	INSPECTION		ACTION
6	VERIFY AFTER REPAIR PROCEDURE	Yes	Go to the applicable DTC inspection.
	Perform the "AFTER REPAIR PROCEDURE".		(See DTC TABLE [SKYACTIV-D 2.2].)
	(See AFTER REPAIR PROCEDURE	No	DTC troubleshooting completed.
	[SKYACTIV-D 2.2].)		-
	Are any DTCs present?		