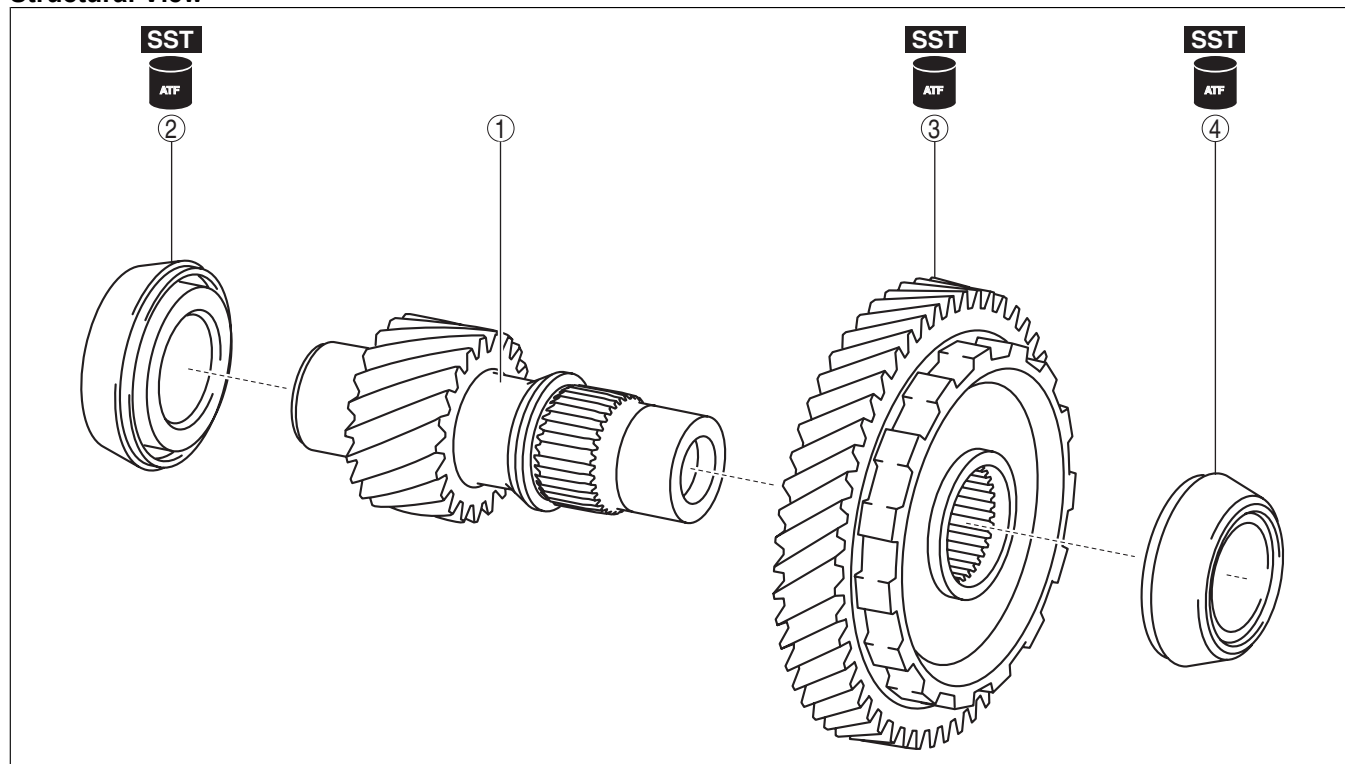


## SECONDARY GEAR AND OUTPUT GEAR ASSEMBLY

id051700664000

### Structural View



bgw3ja00000472

1	Output gear
2	Tapered roller bearing (converter housing side) (inner diameter 35.5 mm {1.40 in})
3	Secondary gear

4	Tapered roller bearing (transaxle case side) (inner diameter 35 mm {1.4 in})
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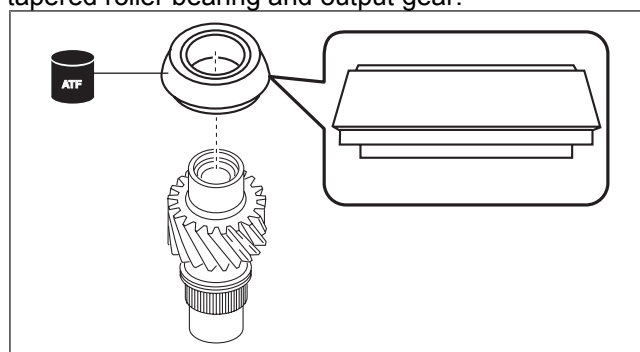
### Assembly Procedure

1. Assemble the tapered roller bearing (converter housing side) using the following procedure:

#### Note

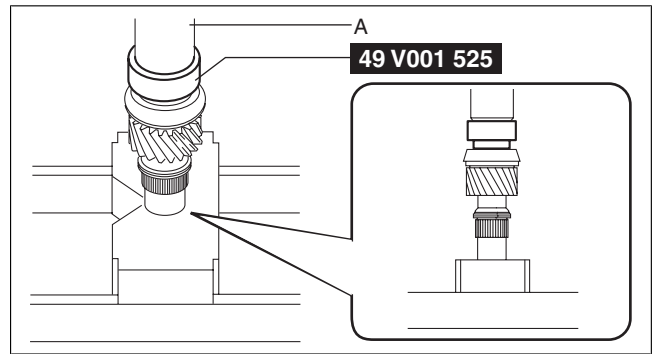
- Tapered roller bearing size: Inner diameter approx. 35.5 mm {1.40 in}

- (1) Apply ATF (ATF FZ) to the engagement area of the tapered roller bearing and output gear.
- (2) Using the SST and press, assemble the tapered roller bearing.



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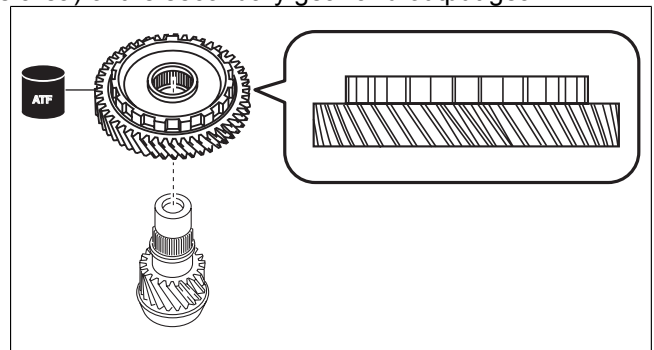
A : Press



azzjiw00000994

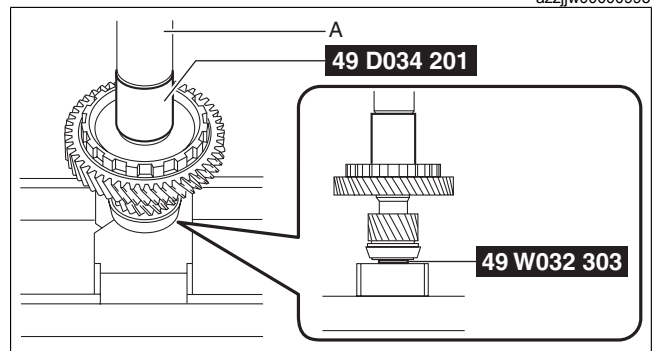
2. Assemble the secondary gear using the following procedure:

- (1) Apply ATF (ATF FZ) to the engagement area (spline area) of the secondary gear and output gear.
- (2) Using the SST and press, assemble the secondary gear.



azzjiw00000995

A : Press



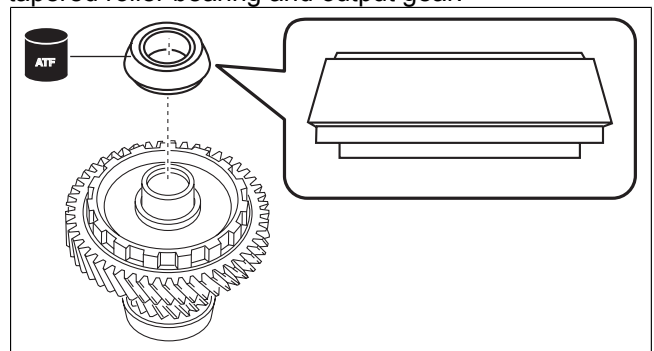
bgw3ja00000474

3. Assemble the tapered roller bearing (transaxle case side) using the following procedure:

**Note**

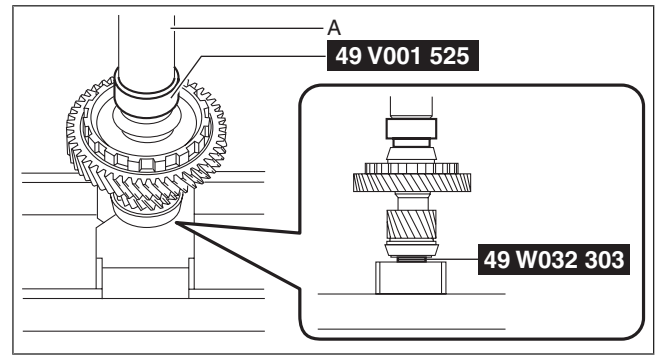
- Tapered roller bearing size: Inner diameter approx. 35 mm {1.4 in}

- (1) Apply ATF (ATF FZ) to the engagement area of the tapered roller bearing and output gear.
- (2) Using the SST and press, assemble the tapered roller bearing.



azzjiw00000997

A : Press



bgw3ja00000475