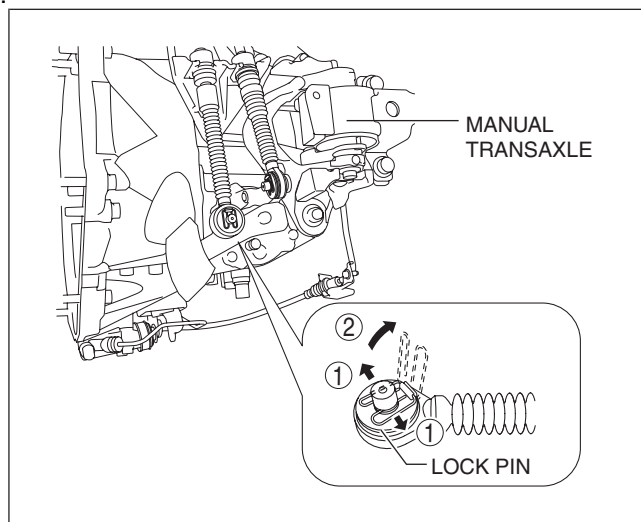


SHIFT CONTROL MODULE REMOVAL/INSTALLATION [C66M-R, C66MX-R]

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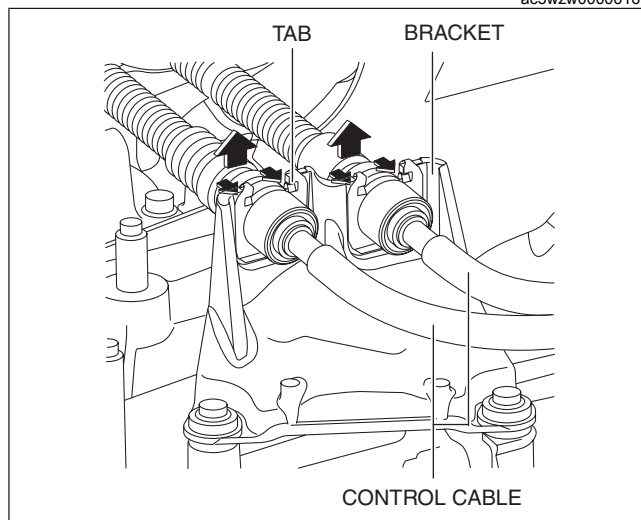
Removal

1. Shift the shift lever to the neutral position.
2. Remove the plug hole plate. (See PLUG HOLE PLATE REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
3. Disconnect the negative battery cable. (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5 (WITHOUT i-stop)].)
4. Remove the air cleaner and air hose as a single unit. (See INTAKE-AIR SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
5. Remove the battery and battery tray. (See BATTERY REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
6. Disconnect the control cable from the manual transaxle.
 - (1) Pull the lock pin in the direction of the arrow shown in the figure and release the control cable end lock.



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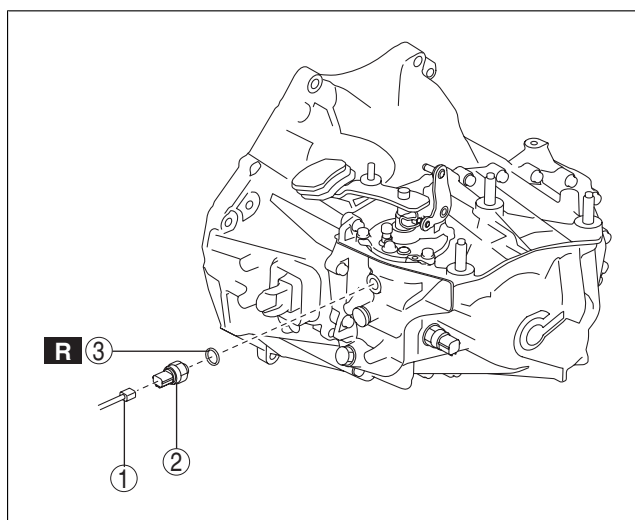
- (2) Press the tabs on the control cable and disconnect the control cable from the bracket on the manual transaxle.



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7. Remove the neutral switch in the order shown in the figure

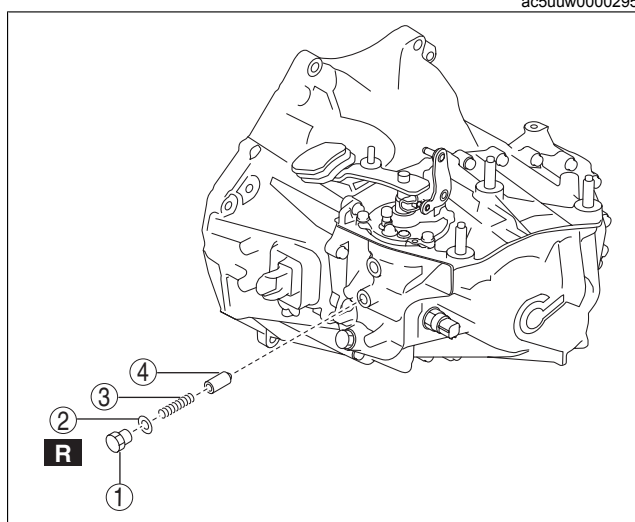
1	Connector
2	Neutral switch
3	Gasket



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8. Remove the detent ball pin in the order shown in the figure

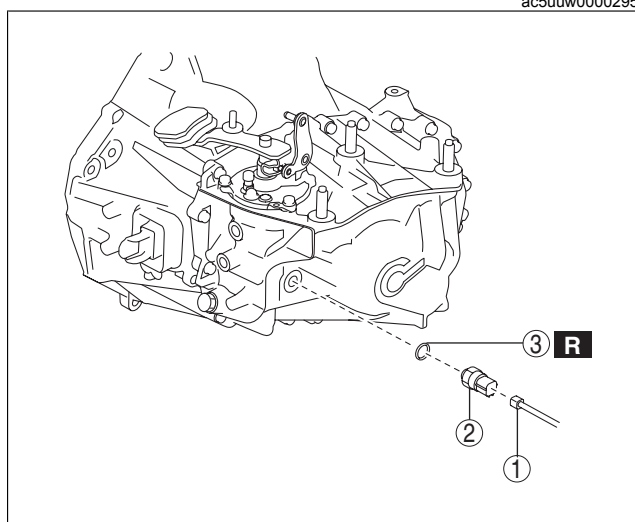
1	Plug
2	Gasket
3	Spring
4	Detent ball pin



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9. Remove the back-up light switch in the order shown in the figure

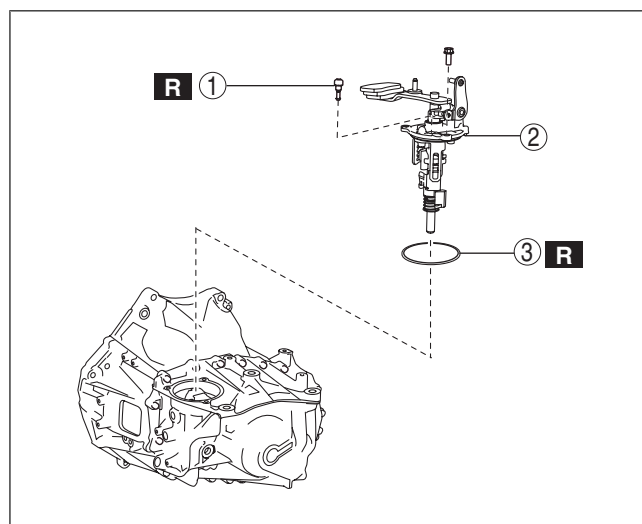
1	Connector
2	Back-up light switch
3	Gasket



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10. Remove the shift control module in the order shown in the figure

1	Breather
2	Shift control module
3	O-ring



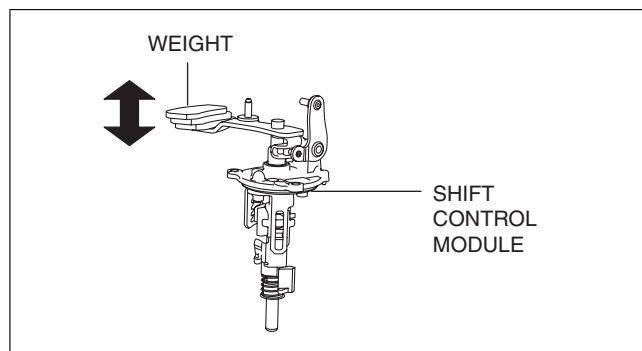
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Installation

1. Verify that the shift control module is in the neutral position.

Note

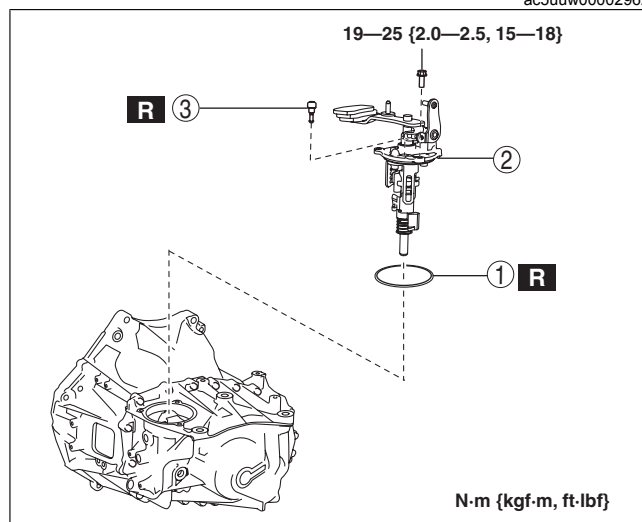
- If the shift control module is in the neutral position, the shift lever with the weight can be moved up and down to a large extent.



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2. Install the shift control module in the order shown in the figure

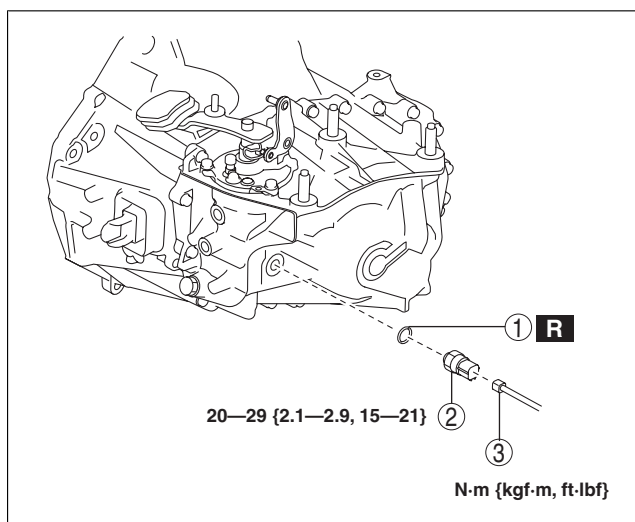
1	O-ring
2	Shift control module
3	Breather



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3. Install the back-up light switch in the order shown in the figure

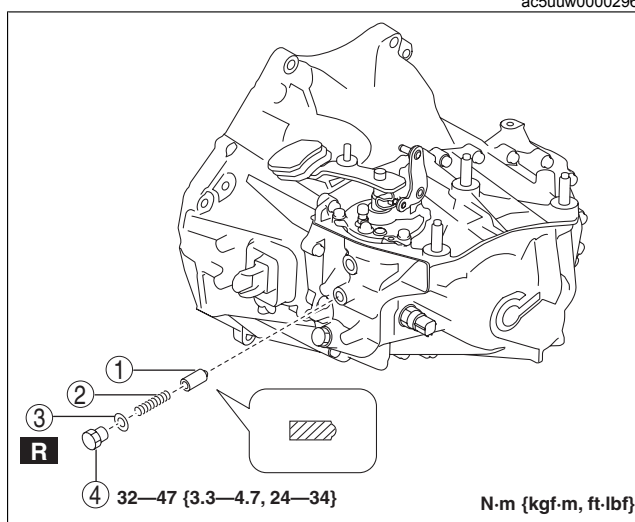
1	Gasket
2	Back-up light switch
3	Connector



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4. Install the detent ball pin in the order shown in the figure

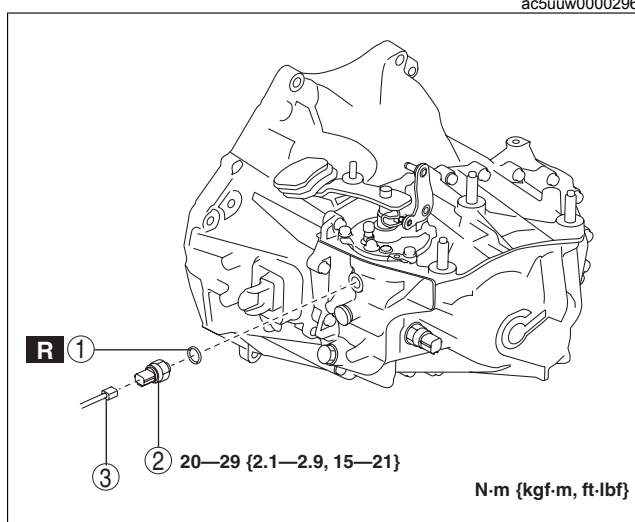
1	Detent ball pin
2	Spring
3	Gasket
4	Plug



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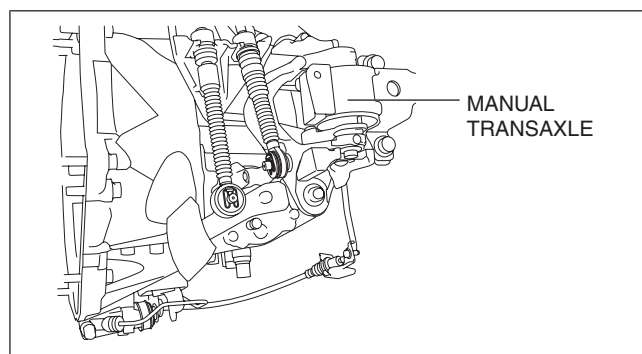
5. Install the neutral switch in the order shown in the figure

1	Gasket
2	Neutral switch
3	Connector



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6. Connect the control cable to the manual transaxle.
7. Make sure that the shift lever can be shifted smoothly.
8. Install the battery tray and battery. (See BATTERY REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
9. Install the air cleaner and air hose as a single unit. (See INTAKE-AIR SYSTEM REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)
10. Connect the negative battery cable. (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].) (See NEGATIVE BATTERY CABLE DISCONNECTION/CONNECTION [SKYACTIV-G 2.0, SKYACTIV-G 2.5 (WITHOUT i-stop)].)
11. Install the plug hole plate. (See PLUG HOLE PLATE REMOVAL/INSTALLATION [SKYACTIV-G 2.0, SKYACTIV-G 2.5].)



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