

General

Mirror your graphic in your cutting software and cut on the matt / reverse side. Cut the garment film using the same pressure as standard sign vinyl. Cool Flex, Artflex and Pro Flock may require a slightly higher pressure setting as these films are thicker.

You can press using a heat press using the settings detailed below or by using a domestic iron on (or just below) the hottest cotton setting with no steam and allowing a extra few seconds of application time.

Application After Care

MDP Flex (for MDP Flex + see below)



150°C





80°C

Tumble

Dry

Suitable for Polyester and Cotton

Hot Flex (for Hotflex + and Hotflex Blockout see below)













Suitable for Polyester and Cotton.

Single Sided Colours

A few colours, ie fluorescents, are single sided. These have a higher pigmentation and a result of this is there is less surface tension so layering a colour onto these can cause issues when washed (this does not effect them being layered onto other colours). Depending on accuracy of the application temperature the single sided colours may need to be left to cool slightly before peeling back the release liner.

MDP Flex + and Hotflex +

Certain MDP Flex and Hot Flex colours have different pressing settings due to the colour formulation. These are denoted by a '+' in the colour name. The + ranges are not designed to be layered on top of each other but they can be layered onto Hotflex.

MDP Flex +

Golden Yellow, Baby Pink, Azure Blue, Neon Green, Neon Orange, Neon Yellow, Neon Pink

Hot Flex +

Tomato, Strawberry, Soft Pink, Baby Blue, Light Grey, Dark Grey, Pure Silver and Pure Gold







Hot Peel







Hot Flex Blockout



160°C





Hot







Suitable for Cotton, Polyester/ Cotton and Polyester/Acrylic mixes. Medium pressure. For best results repress for 2 seconds at same settings after removing back liner.

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Application After Care

Cool Flex



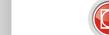
160°C





Cool Peel









Suitable for Polyester and Cotton

Gem Flex



160°C



15 sec









Dry

Suitable for Polyester and Cotton

Nylex



150°C



20 sec









Suitable for nylon garments. Apply for 20 seconds, remove backing and repress for a further 10 seconds

Pro-Flock



170°C



10-15











Suitable for Polyester and Cotton

Prem-Flock



160°C











Suitable for Polyester and Cotton

Artflex



160°C



15 sec



Cool







Suitable for Polyester and Cotton

Glow Flex





15 sec









Glow in the dark garment vinyl suitable for Polyester and Cotton.

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Application After Care

ReFlex

















Reflective garment vinyl. EN20471 Certified.

Met Flex













Metallic garment vinyl suitable for Polyester and Cotton. Medium pressure.

Stretch Flex





18 sec









Suitable for Lycra, cotton, polyester/cotton and polyester/acrylic.

Glossy Flex





20 sec









Glossy PVC garment vinyl suitable for Polyester and Cotton. Medium pressure. This garment film is thick so use a higher force setting on your cutter.

Carbon Flex





18 sec











Carbon Fibre effect garment vinyl suitable for Polyester and Cotton. Medium pressure.

Glitz Flex







Cool







Super glittery effect garment vinyl suitable for Polyester and Cotton. Medium pressure. For Silver use 180°C for pressing.

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Application After Care

Pearl Flex



150°C











Pearlescent effect garment vinyl suitable for Polyester and Cotton. Medium pressure.

Leather Flex



150°C











Leather effect garment vinyl suitable for Polyester and Cotton. Medium pressure.

Sequin Flex













Suitable for Polyester and Cotton

AFB Flex













Suitable for Polyester and Cotton. Medium pressure.



















