

## 7. Level 2 Repair

### 7-2. Disassembly

1

- 1) Put the device in the chamber for 5 minutes under 70~80℃.
- 2) Detech the Back Glass.



※ **Caution**

- 1) Be care of scratch and time

2

**Unscrew 13 Point.**



※ **Caution**

- 1) Be care of scratch

3

**Disassemble the REAR.**



※ **Caution**

- 1) Be care of REAR damage




4

**Detach coaxial cable and connector. (5 Point)**



※ **Caution**

- 1) Be care of connector/cable damage

<div data-bbox="162 231 812 294"><div>5</div><div>Detach main PBA from bracket.</div></div> <div data-bbox="162 315 812 924"></div>	<div data-bbox="852 231 1461 294"><div>6</div><div>UnScrew 1 Point</div></div> <div data-bbox="852 315 1461 924"></div>
<div data-bbox="162 934 812 1060"><p>※ <b>Caution</b></p><p>1) Be care of FPCB damage</p><p>2) Be care of SUB PBA connector</p></div>	<div data-bbox="852 934 1461 1060"><p>※ <b>Caution</b></p><p>1) Be care of damage</p></div>
<div data-bbox="162 1071 812 1134"><div>7</div><div>Detach other components.</div></div> <div data-bbox="162 1155 812 1827"></div>	
<div data-bbox="162 1764 812 1848"><p>※ <b>Caution</b></p><p>1) Be care of FPCB damage</p></div>	

### 7-3. Aassembly

1

Attach Battery in Front bracket.



※ Caution

1) Be care of tilt

2

Pressure Battery using JIG.

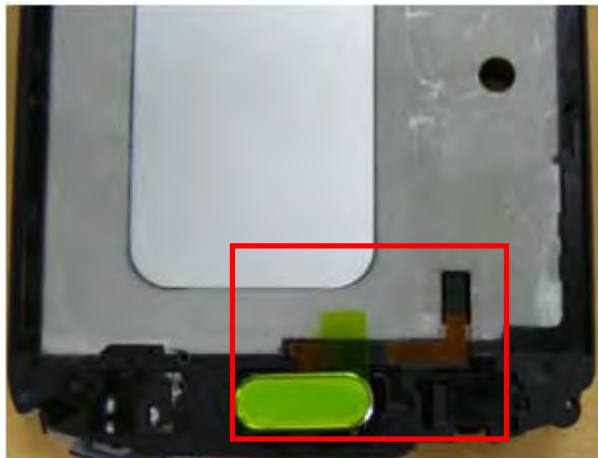


※ Caution

1) Be care of press power/time

3

Attach Home key in Front bracket.



※ Caution

1) Be care of Homekey FPCB connector

4

Attach SUB PBA in Front bracket.



※ Caution

1) Be care of coaxial cable damage



5

Screw 1 point in SUB PBA.



6

Attach OCTA in Front bracket



※ Caution

※ Caution

1) Be care of FPCB damage and tilt

7

Pressure OCTA Assy



8

Attach components in OCTA assy (RCV module, Motor)



※ Caution

1) be care of Pressure Power/Time

※ Caution

1) MIC -> IR LED -> RCV

9

**Attach PBA assy In Front Assy.  
(PBA+Front / Rear CAM)**



※ **Caution**

- 1) Be care of Push SUB PBA connector.
- 2) Be care of components FPCB.
- 1) Be care of Lens from finger print.

10

**Attach coaxial cable and connector in PBA. (7 Point)**



※ **Caution**

- 1) Be care of connector damage.

11

**Assemble the REAR.**



※ **Caution**

- 1) Be care of scratch and REAR damage.
- 2) assemble bottom ->center -> top



12

**Screw 13 Point**



※ **Caution**

- 1) Be care of scratch

<div data-bbox="162 231 248 296">13</div> <div data-bbox="272 231 800 296">Attach the Back Glass.</div> <div data-bbox="370 315 686 947"></div> <div data-bbox="162 957 800 1035"><p>※ <b>Caution</b> 1) Be care of scratch</p></div>	<div data-bbox="823 231 909 296">14</div> <div data-bbox="922 231 1450 296">Pressure Back Glass.</div> <div data-bbox="899 380 1390 888"></div> <div data-bbox="823 957 1450 1035"><p>※ <b>Caution</b> 1) Be care of scratch</p></div>
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