

7. Level 2 Repair

7-1. Pre-requisite

	
Tweezers / Disass'y Stick / Screw Driver	Anti-static Gloves
	
Anti-static Mat	Anti-static Mat
	
A OCTA Disassembly Holder	OCTA Disassembly Upper
	
Ethyl Alcohol	Cotton Swab

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7-2. Parts which must be changed after repair

BOM Description	Picture	Remarks
<p>TSP Window Rework Tape</p> <p>[GH81-14224A]</p>		
<p>TSP TOP TAPE</p> <p>[GH81-13031A]</p>		
<p>Bracket Gasket Tape</p> <p>[GH02-13757A]</p>		

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7-3. Assembly

1

Assamble the RCV/EARJACK module, Motor on Bracket



2

Assemble the VT, MEGA Camera on PBA



✖ **Caution**

Be care of damage to the part

✖ **Caution**

Be care of damage to the part and it's FPCB

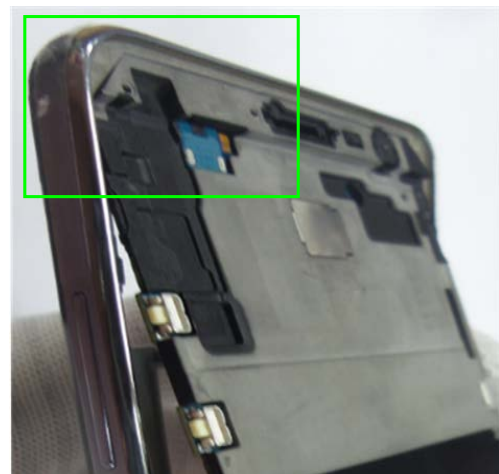
3

1) Assemble RCV/EARJACK module on PBA
2) Hang the 2 hook for PBA



4

First, insert a bracket from EARJACK part of REAR



✖ **Caution**

Be care of damage to PBA

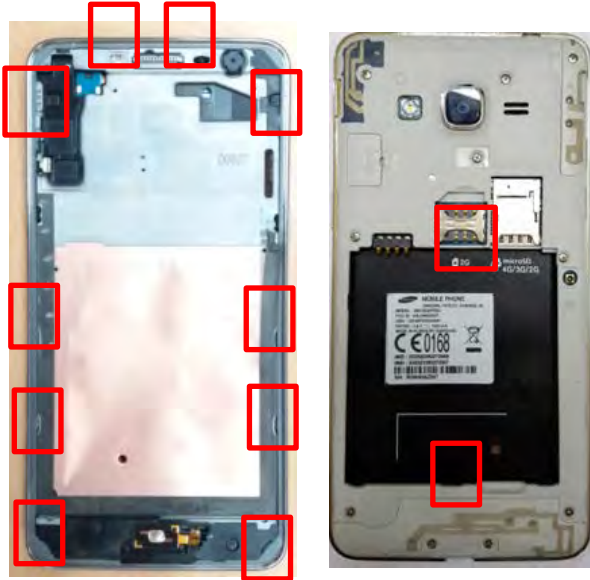
✖ **Caution**

Be care of damage to the REAR and Bracket

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5

Hang the 10 hooks, 2 ribs and press it



6

Screw the 10 points of the Rear
1.1 ± 0.1 Kg/cm²



※ **Caution**

Press the 10 hooks and 2 ribs

※ **Caution**

Be care of scratch and molding damage

7

Attach the LCD assay to the Rear Assay



8

Assemble LCD connector



※ **Caution**

Be care of scratch and molding damage

※ **Caution**

Be care of scratch, LCD FPCB and PBA

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Assemble LCD connector protect cover



※ **Caution**

Be care of scratch and molding damage

10

Press the set 2 times using pressure jig



※ **Caution**

- Torque : 1N
- Press time : 1 minute

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7-4. Disassembly

<div data-bbox="118 300 772 371"> <div>1</div> <div>Disassemble LCD connector protect cover</div> </div> <div data-bbox="271 418 601 1025"> </div>	<div data-bbox="823 300 1493 371"> <div>2</div> <div>Separate the LCD connector</div> </div> <div data-bbox="979 409 1329 1014"> </div>
<p>※ Caution Be care of scratch and time</p>	<p>※ Caution 1) Be care of scratch and molding damage 2) Be care of damage to the LCD FPCB and PBA</p>
<div data-bbox="134 1153 783 1310"> <div>3</div> <div>1) Displace the temperature chamber for 10 minute 2) Detach the TSP/LCD Assay using Vaccum jig</div> </div> <div data-bbox="145 1464 772 1706"> </div>	<div data-bbox="823 1153 1493 1223"> <div>4</div> <div>Unscrew the 10 points</div> </div> <div data-bbox="1010 1292 1249 1747"> </div>
<p>※ Caution 1) Before disassembling, Use heating chamber. 2) Be care of scratch and molding damage.</p>	<p>※ Caution Be care of scratch and molding damage.</p>

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- 1) Release the 10 hooks according to a guide
- 2) Detach the REAR and Bracket Assy



※ Caution

- 1) Be care of damage to the Bracket
- 2) Be care of damage to the PBA Assy
- 3) Use Please use the tablet dissemble tool.

6

- Disassemble the EARJACK module from PBA



※ Caution

- 1) Be care of damage to Earjack module
- 2) Be care of damage to the part's FPCB

7

- Separate the VT, MEGA Camera from PBA



※ Caution

Be care of damage to the part's FPCB

8

- Separate the RCV, Motor, Earjack module



※ Caution

Be care of scratch, molding damage and part