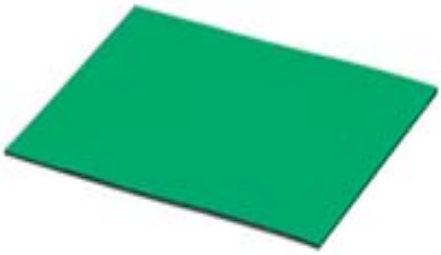
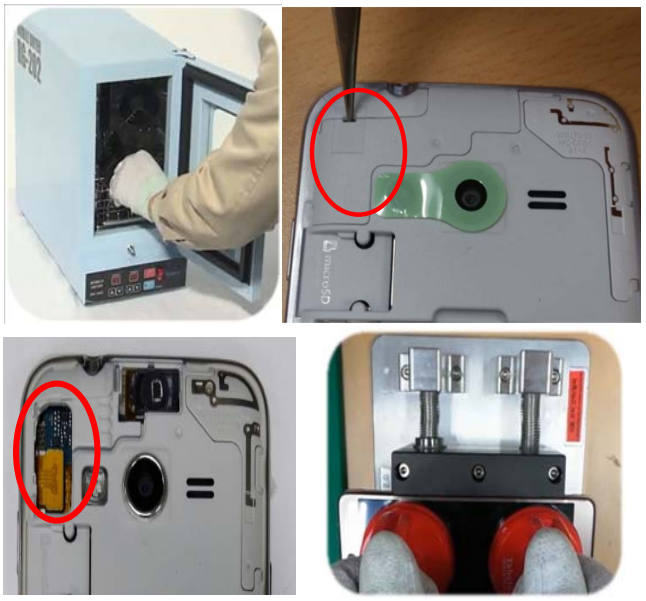
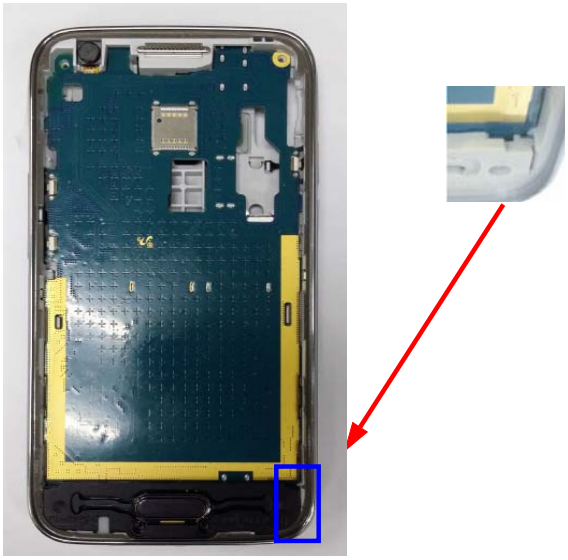
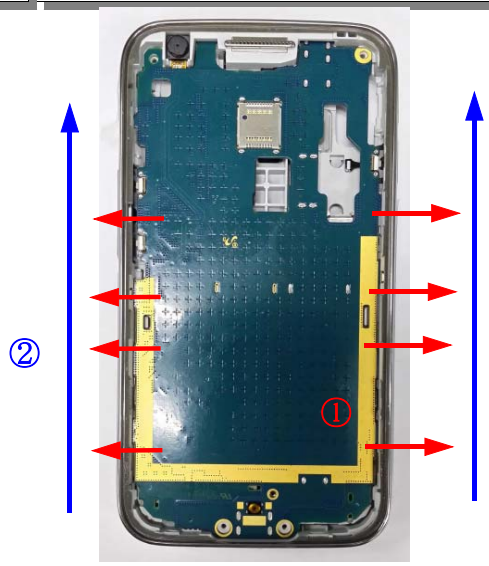
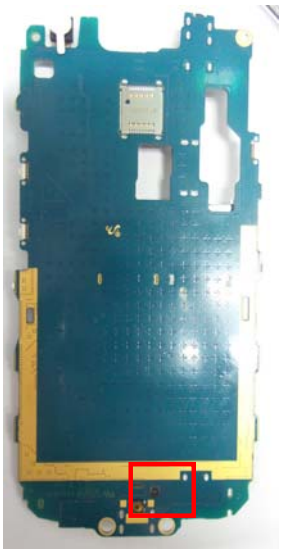
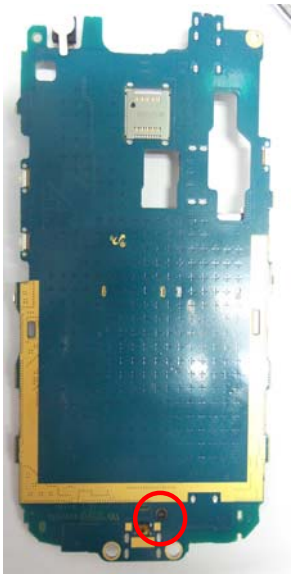
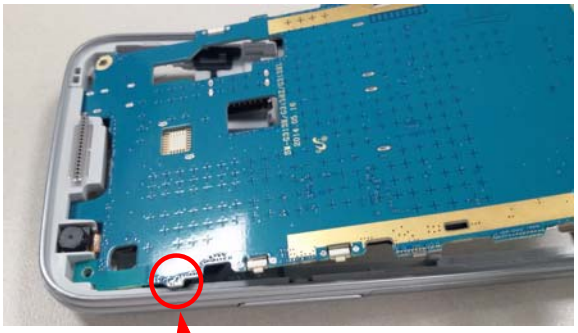
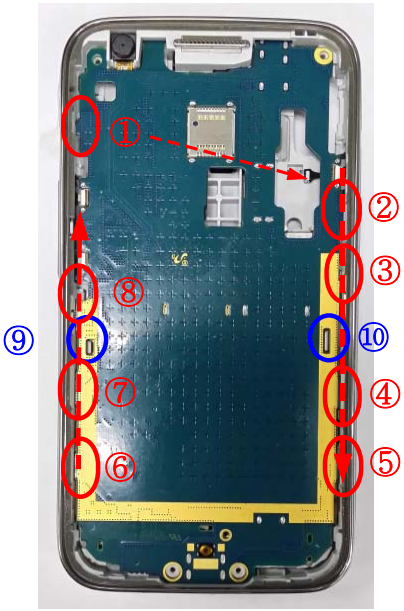
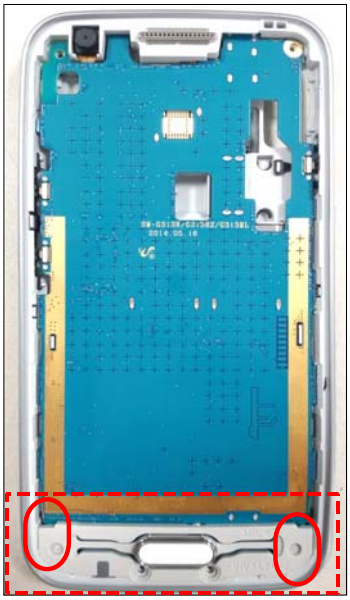
7. Level 2 Repair

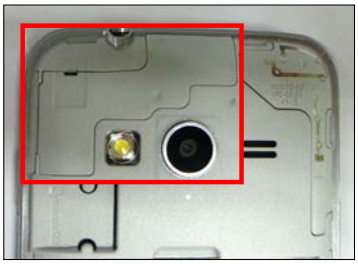
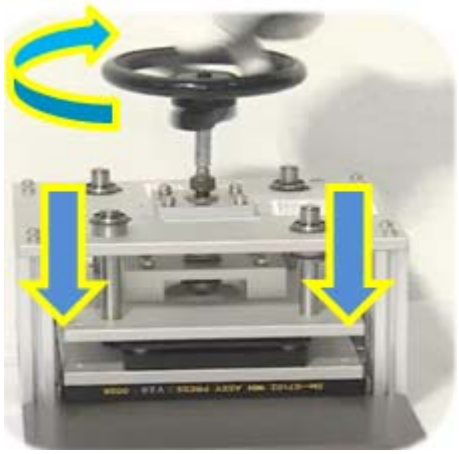
	
Tweezers / Disass'y Stick / Screw Driver	**Anti-statoc Gloves**
	
OCTA Disassembly Holder	**Anti-static Mat**
	
Acryl Jig Rework Form	**Glass Absorbers (2ea)**
	
Tape Rework Form	**Mobile Dryer**

1 Disassemble REAR Dummy and Disassemble LCD Conn.	2 Disassemble REAR
	
1.Put the device in the chamber for 5~10 minutes under 70~80℃. 2.The dryer & glass absorber Used to disassemble the LCD ASS'Y and REAR assy. 3.Detech the OCTA with Disass'y JIG.	1. Disassemble 4 point screws.
3 Disassemble Home Key Dummy	**4 Disassemble PBA Ass'y**
	
1. Home Key DUMMY right home using tweezers to lift the back round Remove the HOME KEY Dummy.	1. REAR pulling outward from the hook to the bottom 2. Disassemble side hook first, and after that, disassemble from downside to upside

5 Disassemble SHIELD CAN Screw 	
1. Disassemble 1 point screw.	

1 Assemble LCD & TSP	2 Assemble SHIELD CAN
	
1. Attach LCD and TSP and Connet TSP FPCB Conn.	1. SHIELD CAN & VGA assemble the PBA
3 Screw 1 points	**4 Assemble REAR Ass'y**
	
1. Drive the SHIELD CAN SCREW 1Point (Screw torque : 1.1 +-0.1, Machine screw)	1. Assemble the RCV, SPK, MOT, INTENNA to the REAR.

5 Assemble PBA ASS'Y and REAR ASS'Y  	6 Assemble PBA ASS'Y and REAR ASS'Y 
1. Insert the earjack side(upside) first to the REAR.	1. REAR hook correctly 10point Combined.
7 Assemble Home Key Dummy 	8 Screw 4 points (Screw torque : 1.1 ~ 1.3kgf) 
1. Assemble HOME KEY DUMMY 45º to to the REAR ASS'Y. Press hook ① → ② and Make sure that both hooks are well combined	1. Drive the 4Point screws

9 Assemble LCD ASS'Y	10 Connected LCD Conn. and Assemble Rear Dummy
	 
1. REAR LCD connector, insert the Attach the rear LCD ASS'Y to REAR.	1.Tighten the LCD connector combines REAR Dummy.
	
- Pressure : 1N - Time: 1 minute	