

## **GSM TELEPHONE** GT-S5830B

# SERVICE Manual

### **GSM TELEPHONE**



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All functionality, features, specifications and other product information provided in this document including, but not limited to, the benefits, design, pricing, components, perform ance, availability, and capabiliti-es of the product are subject to change without notice or obligation. Samsung reserves the right to make changes to this document and the product described herein, at anytime, without obligation on Samsung to provide notification of such change.

# SAMSUNG ELECTRONICS



### GSPN (Global Service Partner Network)

Country	Web Site	
North America	service.samsungportal.com	
Latin America	latin.samsungportal.com	
CIS	cis.samsungportal.com	
Europe	europe.samsungportal.com	
China	china.samsungportal.com	
Asia	asia.samsungportal.com	
Mideast & Africa	mea.samsungportal.com	

### 5. MAIN Electrical Parts List

SEC CODE	DESIGN LOC	Description	
0403-001870	D600	TDZ5V6J	
0404-001646	ZD505	PMEG4005EJ	
0406-001286	ZD504	PESD5V0L5UV	
0406-001446	ZD506,ZD507	RD1301	
0407-001002	D400,D500	DAN222TL	
0504-001138	Q601	DTA114EM	
0505-002341	Q600	SI1013X-T1-GE3	
0601-002846	LED500,LED501	19-217UTD/S759/TR8	
0801-003265	U300	74AUP1G74GM	
0801-003383	U301	74LVC1G00GM	
1001-001645	U601	FSA9280AUMX	
1108-000373	UME300	KAT007012B-BRTT	
1201-003145	U102	RF7205	
1201-003168	U200	SFMG1M0Q001	
1201-003210	PAM100	SKY77554-21	
1202-001068	U502	TC75S56FE	
1203-005074	U600	AAT1146IJS-1.2-T1	
1203-006025	U504	AAT1274IWO-T1	
1203-006159	U104	AAT2146IJS-0.6-T1	
1203-006346	U500	FT8010MPX	
1203-006732	U400	MAX8899GEWZ-T	
1203-006760	U503	KTD259EHD-TR	
1205-003297	U103	RTR6285	
1205-004076	U202	AR6003G-AC2B-R	
1205-004113	U201	BCM20780C0KUBG	
1205-004180	UCP300	MSM7227-1-SCREEN	
1209-002023	C524 BMA222		
1209-002030	U604 MMC3280MS		
1404-001221	TH300	NCP15WB473J04RC	
1405-001298	V500,V501,V603,ZD500	LXES15AAA1-075	
1405-001298	ZD501,ZD502,ZD503 LXES15AAA1-075		
1405-001298	ZD600 LXES15AAA1-075		
2007-000137	R325,R513,R515,R517 RC1005J202CS		
2007-000138	R102,R111,R112,R322 RC1005J101CS		
2007-000138	R326,R608	R326,R608 RC1005J101CS	
2007-000140	R113,R303,R512	13,R303,R512 RC1005J102CS	

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2007-000141	R304,R305,R306,R307	RC1005J222CS	
2007-000141	R311,R312,R313,R314	RC1005J222CS	
2007-000144	R400	RC1005J512CS	
2007-000148	R308,R502,R600,R604	RC1005J103CS	
2007-000148	R615,R622	RC1005J103CS	
2007-000149	R607	RC1005J123CS	
2007-000151	R623,R624	RC1005J153CS	
2007-000157	R610,R611,R612,R613	RC1005J473CS	
2007-000157	R614	RC1005J473CS	
2007-000162	R300,R302,R315,R319	RC1005J104CS	
2007-000162	R320,R324,R327,R410	RC1005J104CS	
2007-000162	R508,R526,R527,R528	RC1005J104CS	
2007-000165	R518	RC1005J204CS	
2007-000166	R121	RC1005J304CS	
2007-000168	R616	RC1005J474CS	
2007-000170	R509	RC1005J105CS	
2007-000172	R603	RC1005J100CS	
2007-001295	R405,R406	RC1005J390CS	
2007-001298	R329,R401	RC1005J510CS	
2007-001301	R110	MCR01MZP5J680	
2007-001325	R129	RC1005J332CS	
2007-001333	R521	MCR01MZP5J183	
2007-001339	R609	RC1005J184CS	
2007-002796	R511,R514	MCR01MZP5J511	
2007-002965	R525	RK73K1ETP150J	
2007-002970	R500,R501	MCR01MZP5J560	
2007-003004	R106	TSR16GJ131V	
2007-003013	R128	MCR01MZP5J242	
2007-003015	R605,R606	MCR01MZP5J2R2	
2007-003030	R105 RC1005J910CS		
2007-007107	R407 RC1005F1003CS		
2007-007132	R204	R204 RC1005F153CS	
2007-007139	R309,R310	R309,R310 MCR01MZP5F4702	
2007-007309	R109	R109 MCR01MZP5F1202	
2007-007334	R402	R402 RC1005F2003CS	
2007-007468	R409	RK73H1ETP1213F	

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2007-007480	R408	RK73H1ETP1303F		
2007-007573	R403	RK73H1ETP3303F		
2007-007589	R122 RK73H1ETP6802F			
2007-007875	R529	RK73H1ETP1603F		
2007-008298	R301	RC1005F49R9CS		
2007-008766	R323,R621	ERJ2RKF6041X		
2007-008812	R404	RC1005F2153CS		
2007-009794	R205	RK73H1HTTC6191F		
2203-000233	C174,C181,C182,C214	GRP1555C1H101J		
2203-000233	C237,C329,C435	GRP1555C1H101J		
2203-000254	C106,C113,C162,C204	GRP155R71C103K		
2203-000278	C151,C200,C203,C209	GRP1555C1H100D		
2203-000278	C229,C515	GRP1555C1H100D		
2203-000330	C236	GRP1555C1H120J		
2203-000359	C503,C505,C603	GRP1555C1H151JD01E		
2203-000438	C102,C112,C163,C217	GRP155R71H102K		
2203-000489	C136,C138,C328	GRP155R71H222K		
2203-000550	C433,C434	GRP1555C1H200JZ01E		
2203-000585	C428,C517,C518	GRP155R71H221KD01E		
2203-000627	C159,C161,C173	GRM1555C1H220J		
2203-000696	C321	GRP1555C1H2R0C		
2203-000812	C103,C114,C142,C152	GRP1555C1H330J		
2203-000812	C154,C158,C208,C210	GRP1555C1H330J		
2203-000812	C211,C212,C219,C220	GRP1555C1H330J		
2203-000812	C323,C615	GRP1555C1H330J		
2203-000995	C330,C429,C610,C611	GRP1555C1H470J		
2203-001017	C168,C177 GRP1555C1H4R0C			
2203-001153	C139,C141 GRP1555C1H680J			
2203-001385	C132,C134 GRP1555C1H1R5CZ01E			
2203-001405	C406,C407 04023G223ZAT2A			
2203-002668	C116 C1005CG1H0R5BT			
2203-002677	C135,C238 CL05CR75BB5NNNC			
2203-005057	C184,C516,L125 GRP1555C1H8R2CZ01E			
2203-005249	C534	C534 GRM188R71H104K		
2203-005382	C167,C233,C235 GRP1555C1H6R0BZ01E			
2203-005393	C176	GRP1555C1H5R0BZ01E		

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2203-005480	C324	GRP155R71A333KA01E	
2203-005806	C117	GRP033R71C102KD01E	
2203-006048	C101,C157,C160,C172	GRM155R71A104K	
2203-006048	C205,C206,C223,C225	GRM155R71A104K	
2203-006048	C226,C228,C231,C232	GRM155R71A104K	
2203-006048	C242,C300,C301,C303	GRM155R71A104K	
2203-006048	C306,C308,C309,C311	GRM155R71A104K	
2203-006048	C312,C313,C314,C315	GRM155R71A104K	
2203-006048	C318,C322,C325,C326	GRM155R71A104K	
2203-006048	C327,C331,C332,C436	GRM155R71A104K	
2203-006048	C437,C442,C443,C501	GRM155R71A104K	
2203-006048	C508,C511,C512,C519	GRM155R71A104K	
2203-006048	C522,C525,C526,C529	GRM155R71A104K	
2203-006123	C218	GRM0335C1E5R6CD01D	
2203-006137	C533	CL05B223KONC	
2203-006187	C130,C131	GRM0335C1E3R9B	
2203-006201	C241	GRM188R60J225KE01D	
2203-006208	C165,C500,C612	CM105X5R475M06AT	
2203-006260	C400	GRM155R61A224KE19E	
2203-006348	C617	CV105X5R105K25AT	
2203-006399	C201,C202,C215,C216	GRM155R60J105KE19D	
2203-006399	C222,C302,C304,C305	GRM155R60J105KE19D	
2203-006399	C307,C317,C319,C320	GRM155R60J105KE19D	
2203-006399	C408,C409,C416,C417	GRM155R60J105KE19D	
2203-006399	C418,C419,C423,C424	GRM155R60J105KE19D	
2203-006399	C425,C426,C427,C430	GRM155R60J105KE19D	
2203-006399	C432,C445,C502,C601	GRM155R60J105KE19D	
2203-006399	C604,C605,C608,C609 GRM155R60J105KE19D		
2203-006399	C621,C625,C632 GRM155R60J105KE19D		
2203-006423	C169 GRM33X5R104K6.3		
2203-006474	C509 GRM21BR60J226ME		
2203-006562	C431,C444 CV05X5R105K10AH		
2203-006707	C125,C127	C125,C127 GRM0335C1E4R7C	
2203-006824	C137,C164,C401,C402	64,C401,C402 CV105X5R475K10AT	
2203-006824	C403,C404,C405,C420	C404,C405,C420 CV105X5R475K10AT	
2203-006824	C438,C439,C440,C441	CV105X5R475K10AT	

SEC CODE	DESIGN LOC	Description	
2203-006824	C527,C530,C613	CV105X5R475K10AT	
2203-006842	C234	CL05C471JB5NNNC	
2203-006846	C122,C124	ECJZEC1E2R0B	
2203-006979	C171	CL03B103KP3NNNC	
2203-007240	C310,C316,C506	CL10A226MQ8NRNE	
2203-007271	C207,C221,C224,C227	CL05A225KP5NSNC	
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2203-007271	C412,C413,C414,C415	CL05A225KP5NSNC	
2203-007271	C421,C422,C623,C624	CL05A225KP5NSNC	
2203-007279	C118,C535	CV105X5R106M10AT	
2203-007317	C170	CV05X5R475M06AH	
2203-007449	C606,C607	CV03X5R105M06AH-SAM	
2203-007701	C523,C614	QV105X5R106M10AT	
2409-001172	BAT400	SM3R3703-R01	
2703-001729	L112,L130	LL1005-FH1N8S	
2703-001747	L101,L120,L207	LL1005-FH4N7S	
2703-001750	L118	LL1005-FH2N2S	
2703-002170	L134	CIH05T6N8JNC	
2703-002176	L108,L128	CIH05T2N7SNC	
2703-002198	L117,L126	CIH05T10NJNC	
2703-002200	C129,L110	CIH05T18NJNC	
2703-002204	L300	CIH05T22NJNC	
2703-002205	C133,L132	CIH05T3N9KNC	
2703-002207	L121	CIH05T3N3SNC	
2703-002208	L114	CIH05T2N2SNC	
2703-002267	L123,L202	CIH05T4N7SNC	
2703-002268	L105,L127 CIH05T8N2JNC		
2703-002308	L129,L205,L500 CIH05T68NJNC		
2703-002309	L515,L516 CIH05T82NJNC		
2703-002314	L208	CIH05T47NJNC	
2703-002365	R104 CIH05T1N2SNC		
2703-002544	L119 LQW15AN8N2H00D		
2703-002793	L107,L109 LQP03TN5N6J00D		
2703-002795	L102,L103,L104 LQP03TN22NG00D		
2703-002861	L508	L508 LPF3010T-100M	
2703-002958	L106	CIH03T56NJNC	

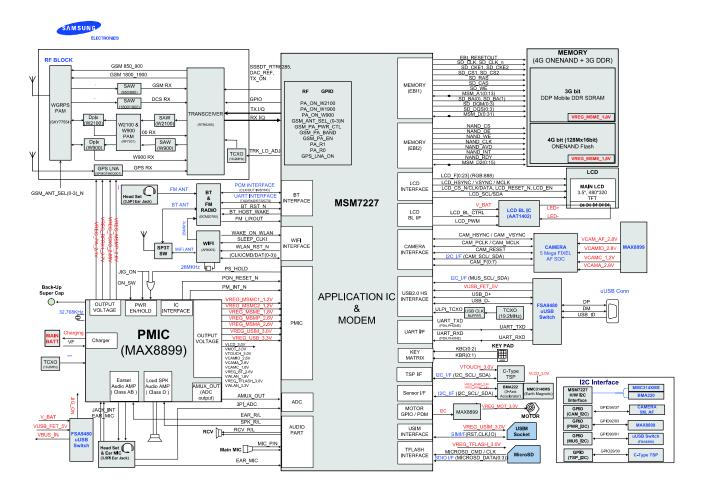
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2703-003347	L512	CIG22L1R0MNE	
2703-003685	L124,L600	CIG21L4R7MNE	
2703-003686	L400,L401,L402,L403	CIG21L2R2MNE	
2801-004909	OSC400	EXS00A-MU00031	
2801-005045	OSC200	CXC6X260000GHVRE00	
2809-001366	OSC100	1XTV19200AEB	
2901-001424	F600,F601,F602,F603	AVRC-14S-03Q-030-100R	
2901-001424	F604,F605,F606	AVRC-14S-03Q-030-100R	
2904-001658	F103	SFDG50AQ101	
2904-001702	F104	SFHG40YQ101	
2904-001889	F100	SFRM81DY102	
2904-001920	F101	SFRG42MY002	
2910-000068	DUF100	SAYFP836MCA0F00	
2910-000099	DUF101	SFXG50PD502	
2911-000158	F200	LMFEFAGB-C05	
3301-001438	L204	BLM15BB750SN1D	
3301-001659	L200,L201,L510	BLM15AG601SN1	
3301-001756	L100	BLM15HG102SN1D	
3301-001789	L601	BLM15EG121SN1D	
3301-001885	L501,L502,L503,L504	BLM15HD182SN1D	
3301-001885	L505,L507,L509	BLM15HD182SN1D	
3301-002037	L513,L514	BLM18KG601SN1	
3705-001731	RFS100	KMS-560-002-BEF	
3709-001456	SIM600	500-6P-2.7X	
3709-001575	CD600	SCHA4B0301	
3710-002632	HDC602	AXT410164AW1	
3711-005550	HDC500	AXK8L10125SJ	
3711-006856	HDC601	14-5801-050-002-829	
3711-007107	HDC600 AXE630124AW1		
3711-007533	BTC600 202-03000-00347		
3712-001326	ANT201 HM01-AR0145		
3712-001348	ANT500,ANT501	ANT500,ANT501 HJ-ICT-05Y	
3712-001361	ANT200 HJ-ICT-02Y		
3722-003065	IFC600	IFC600 HY07-AB0721	
GH59-08444A	LED502	CHP-C4040-200-PB2016	
GH80-03320A	R108,R118,R200	PB-SHORT-1005	

SEC CODE	DESIGN LOC	Description	
0403-001870	D600	TDZ5V6J	
0404-001646	ZD505	PMEG4005EJ	
0406-001286	ZD504	PESD5V0L5UV	
0406-001446	ZD506,ZD507	RD1301	
0407-001002	D400,D500	DAN222TL	

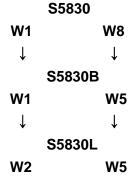
Please consult the GSPN website (Samsung Portal) for the most recent version of the product's part list.

### 8. Level 3 Repair

### 8-1.Block Diagram

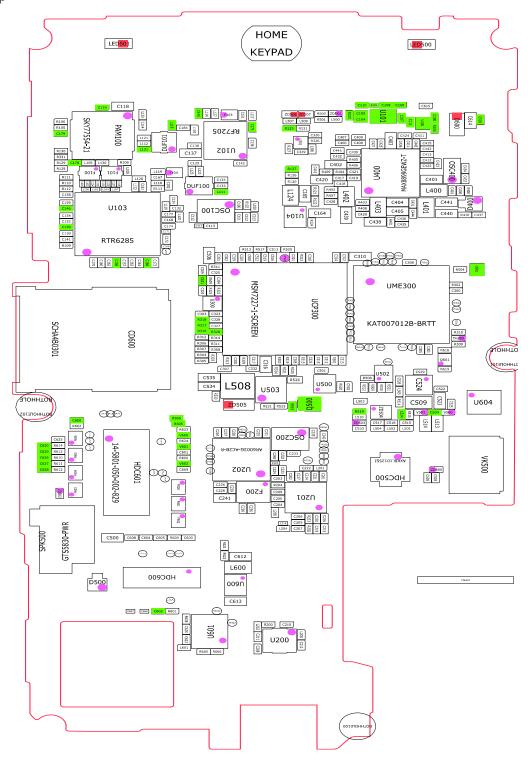


Model / 3GBand	W1	W2	W5	W8
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S5830L	X	0	0	X
S5830B	0	X	0	X

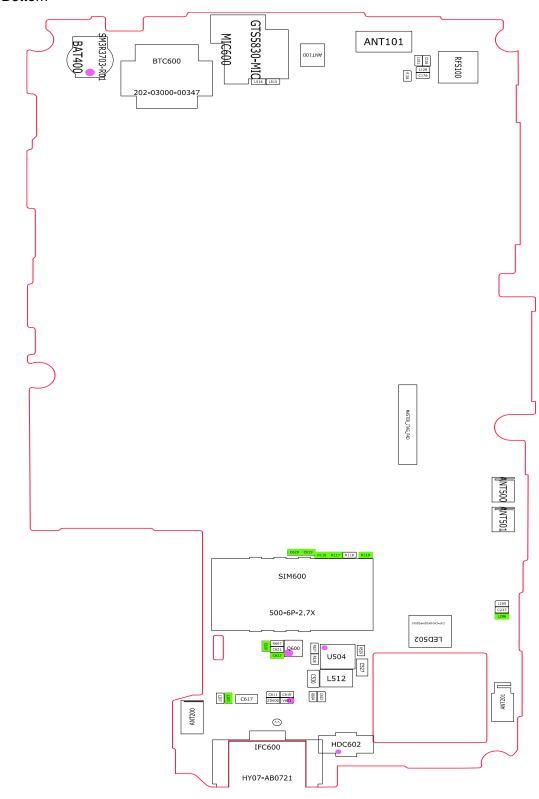


### 8-2. PCB Diagrams

### 8-2-1. Top

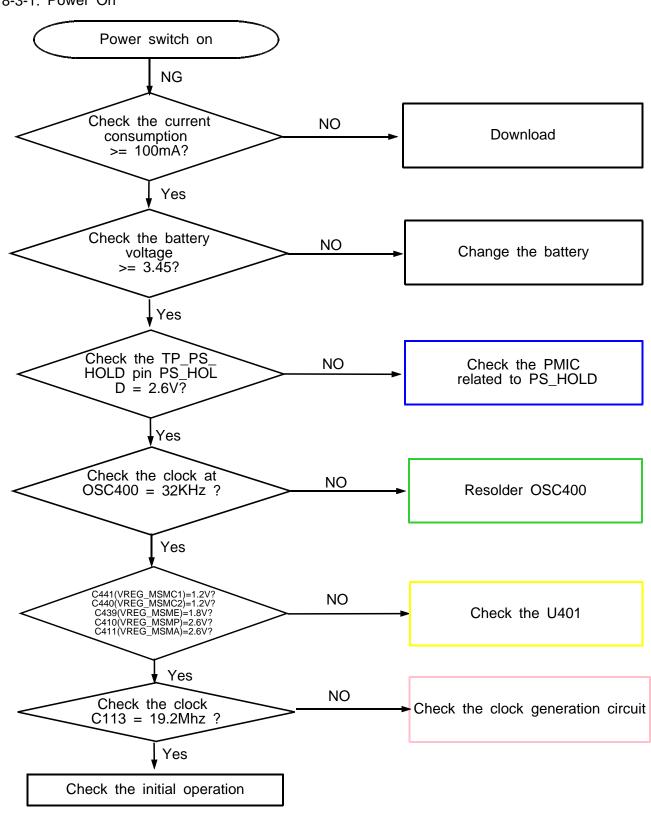


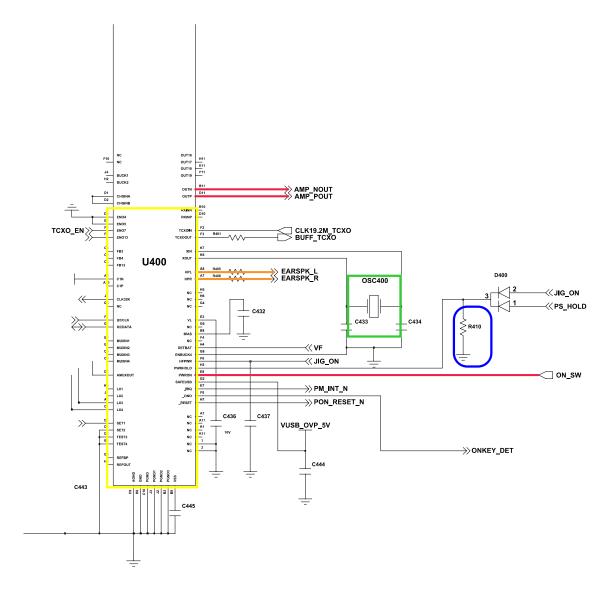
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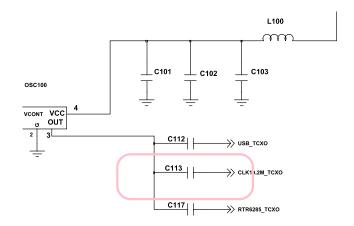
#### 8-3. LOGIC

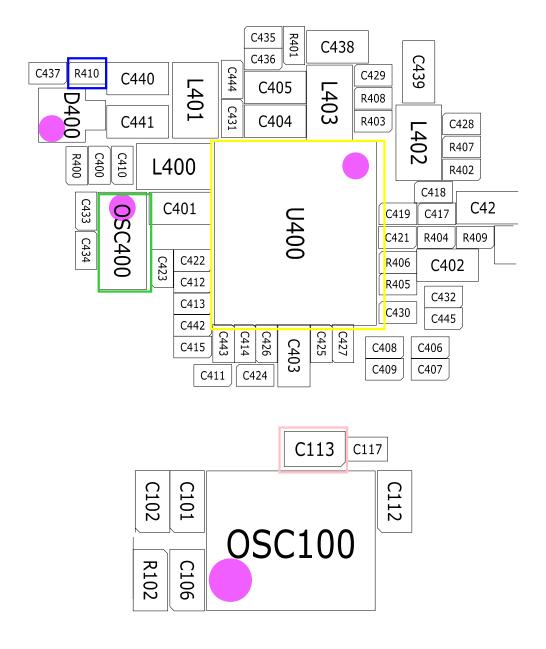
#### 8-3-1. Power On



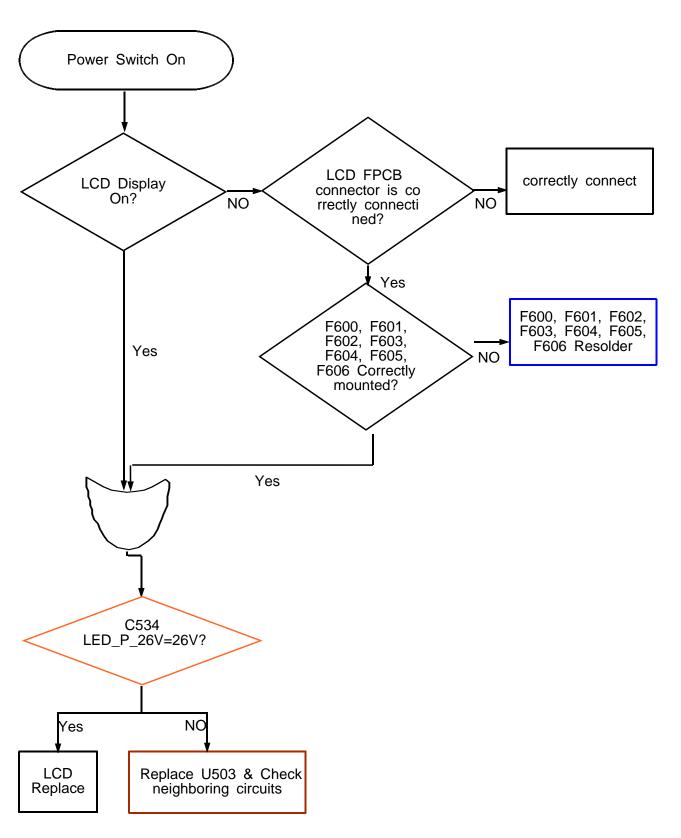


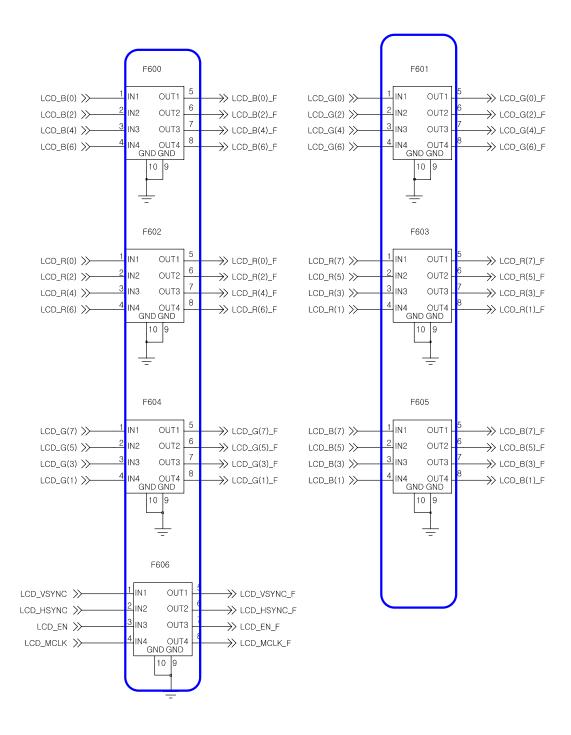
### **PMIC**

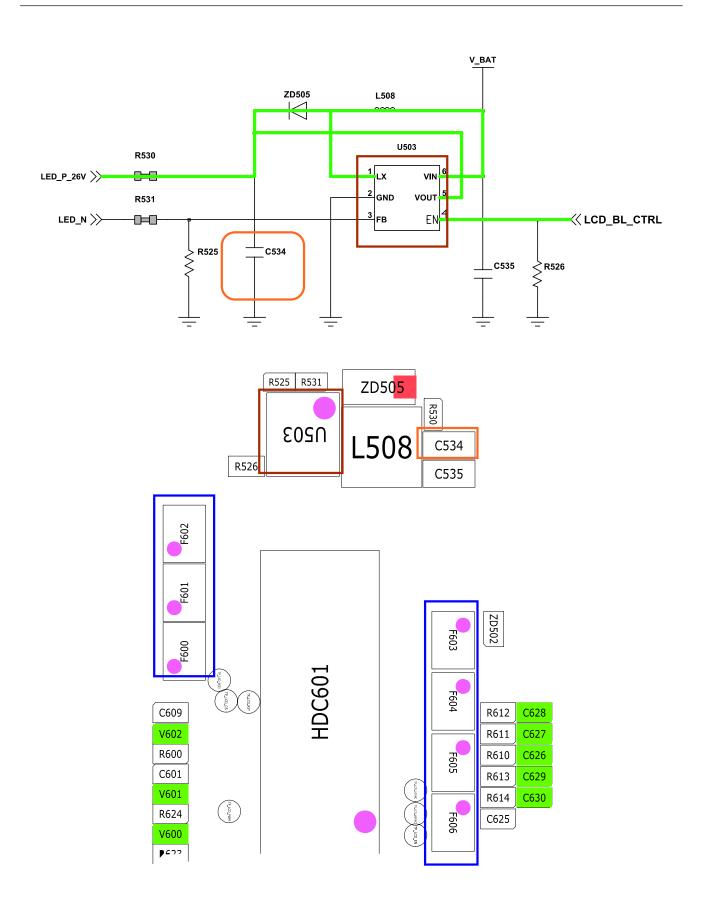




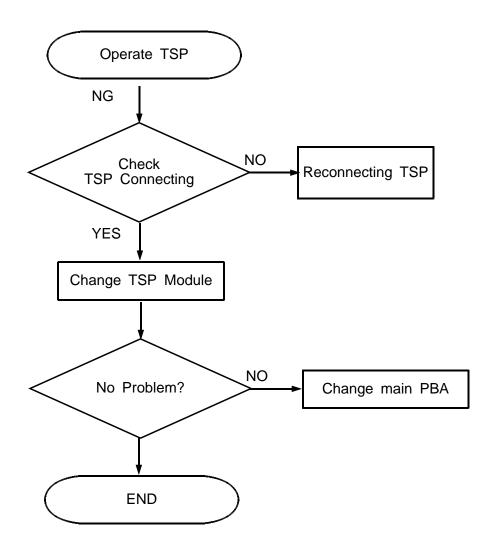
### 8-3-2. LCD Working





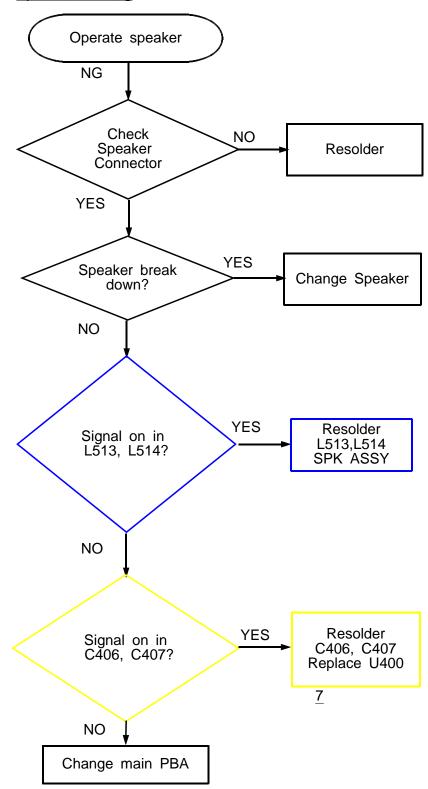


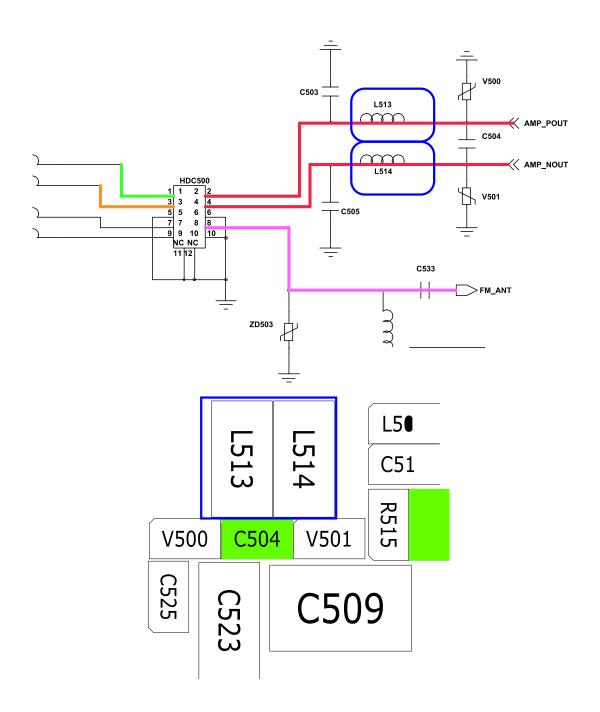
8-3-3. TSP

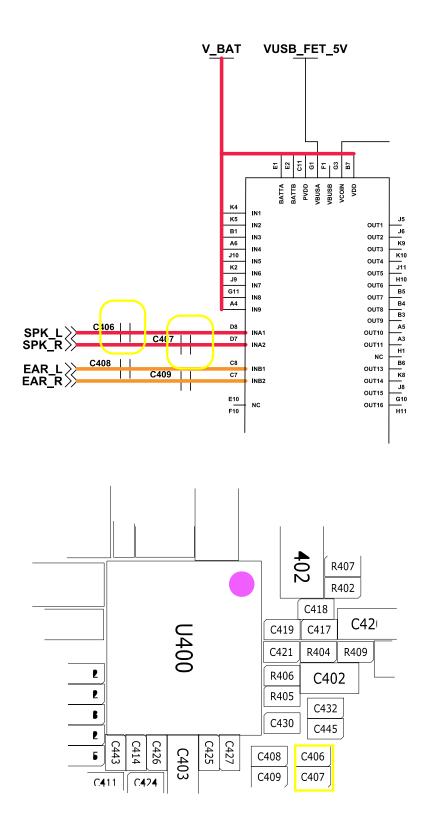


### 8-3-3. Audio Working

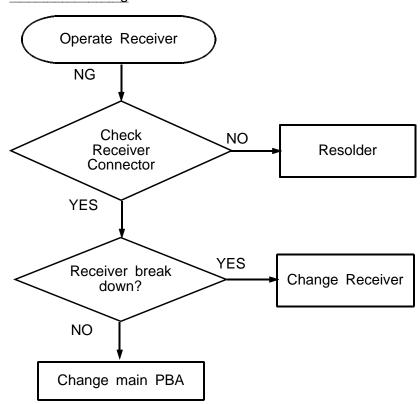
### Speaker Working



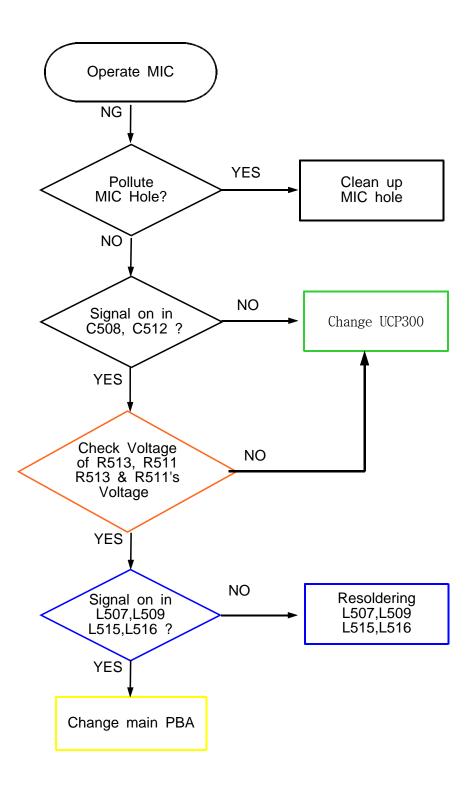


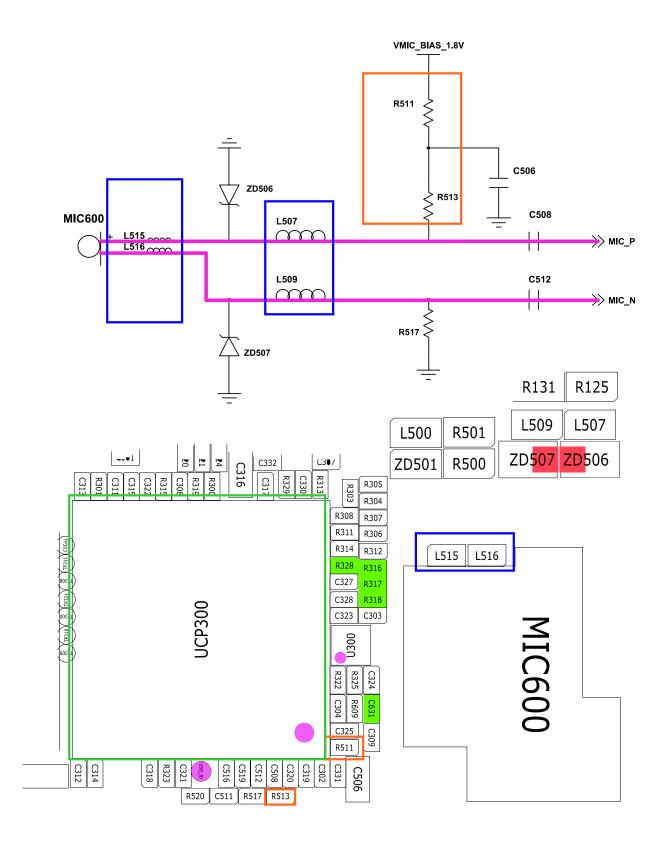


### • Receiver Working

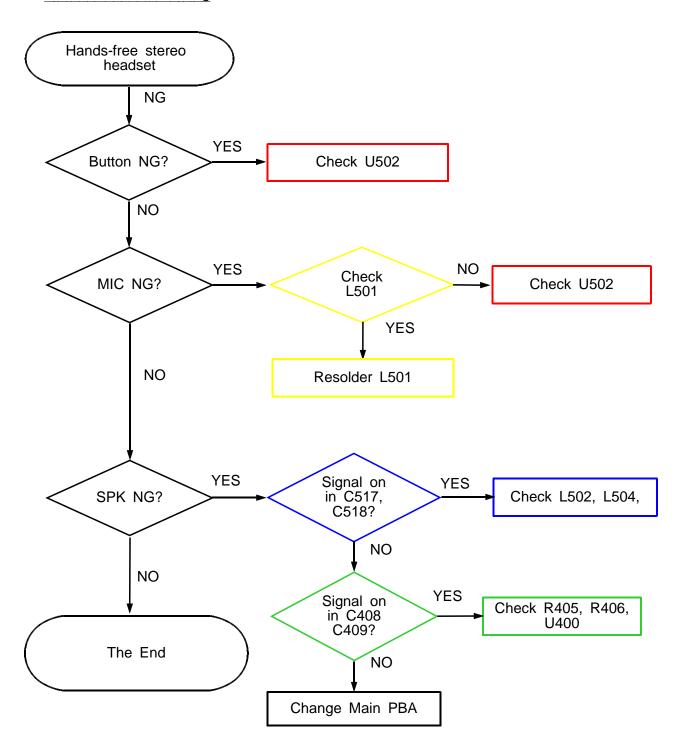


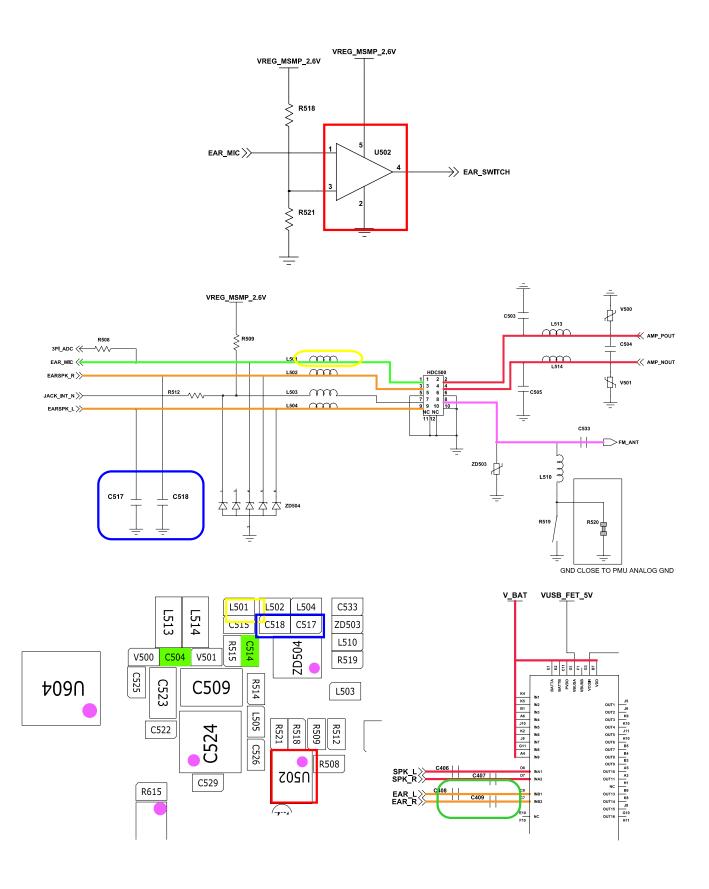
### MIC Working

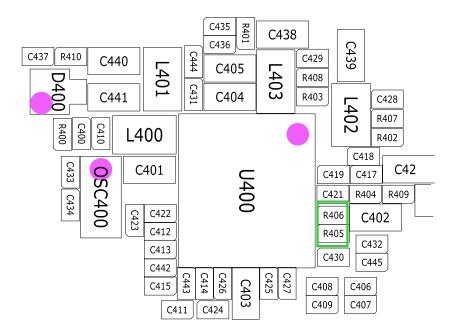




### ■ Stereo Headset Working

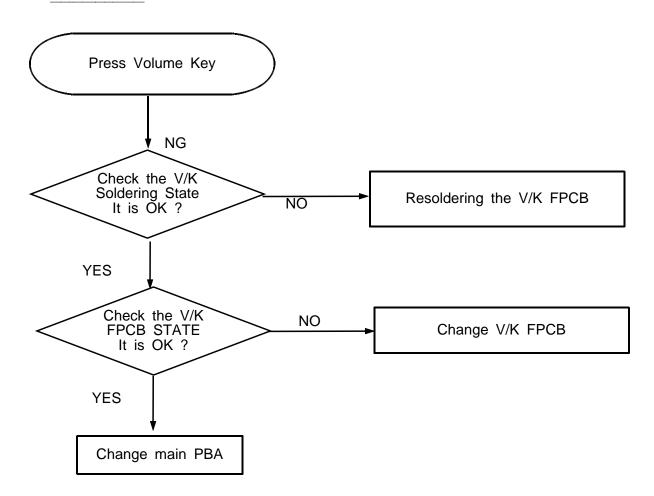




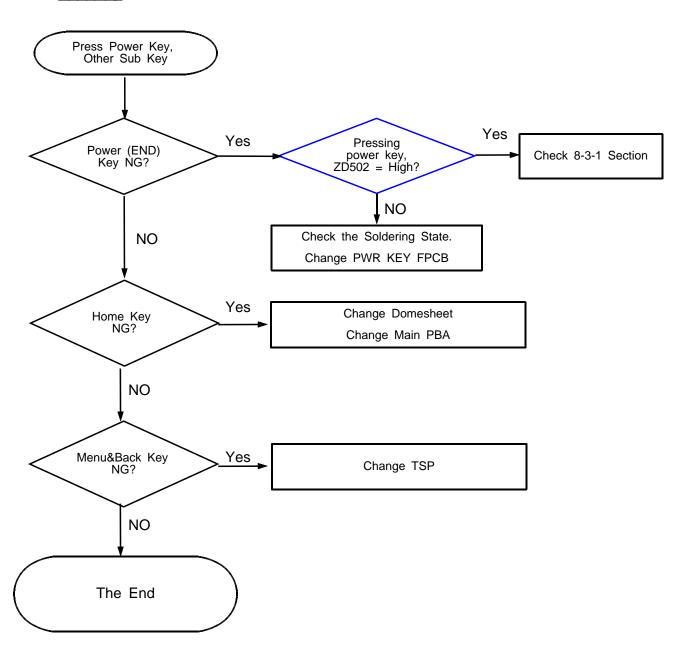


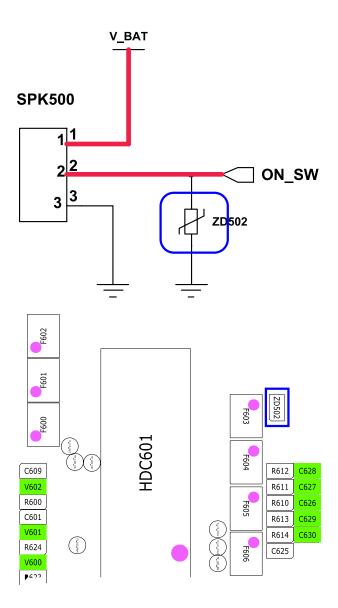
### 8-3-5. KEY Working

### Volume KEY

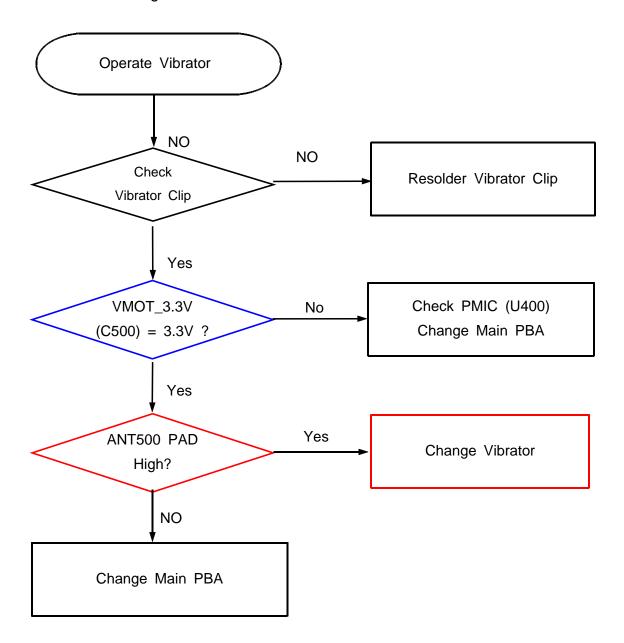


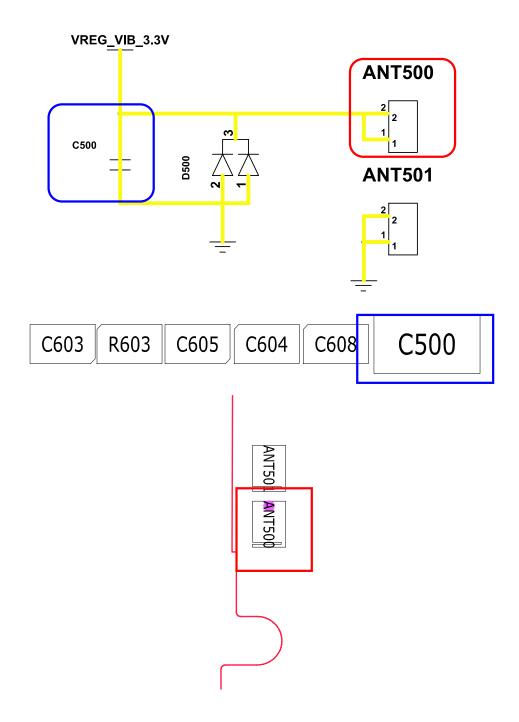
### Sub Key



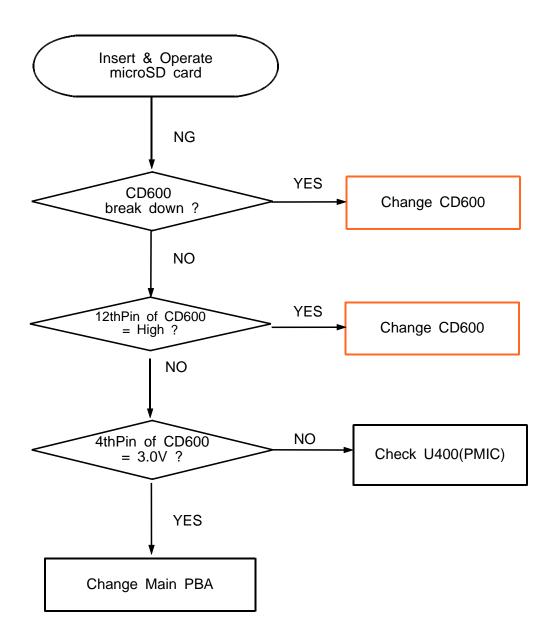


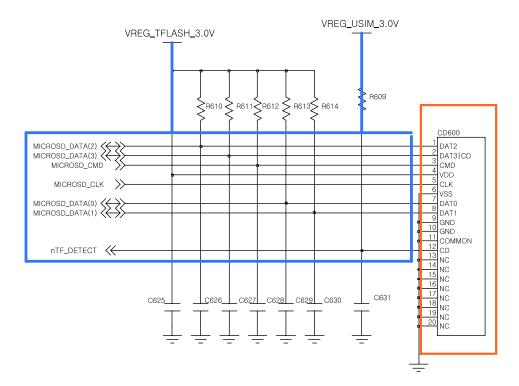
### 8-3-6. Vibrator Working



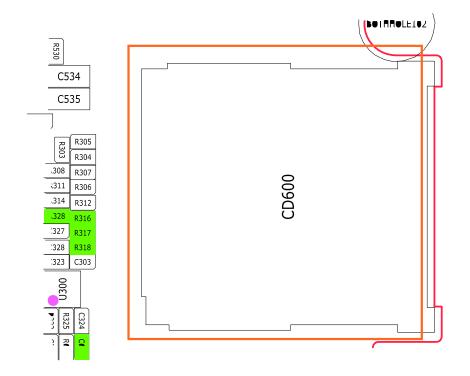


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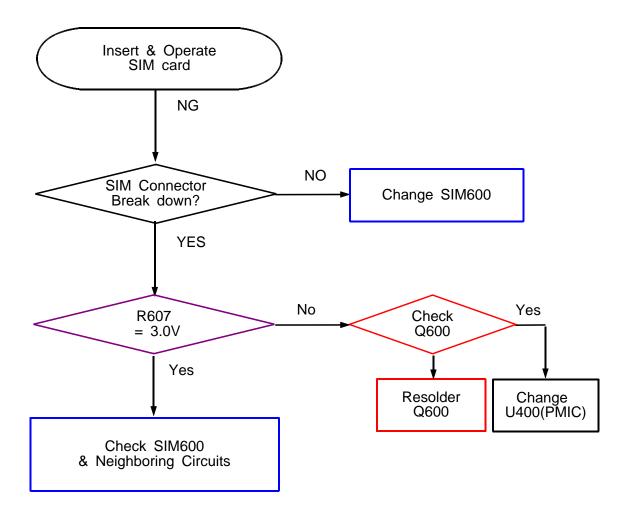


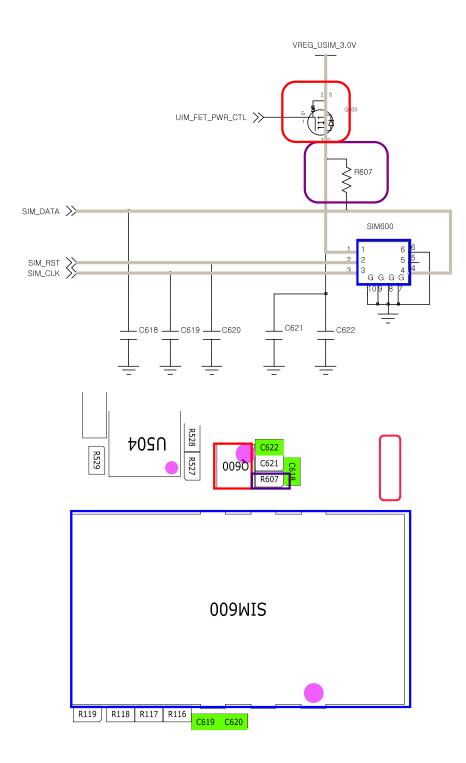


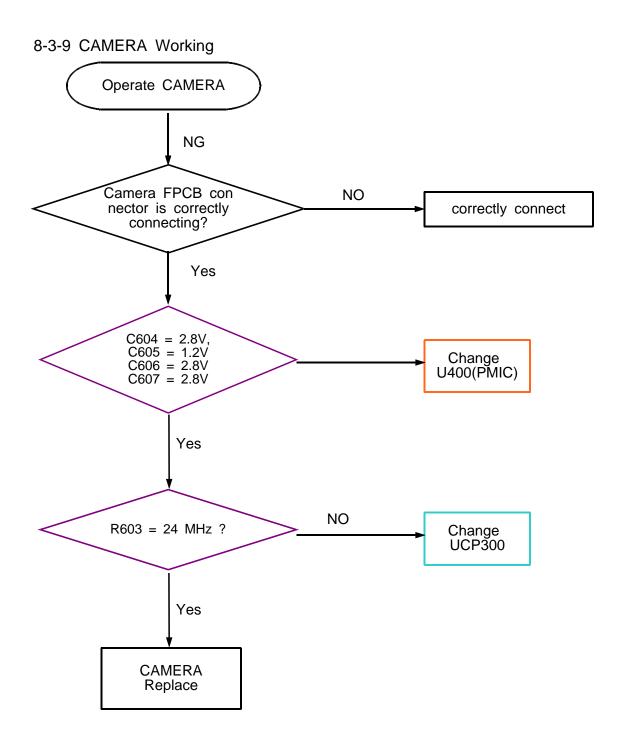
## T-FLASH

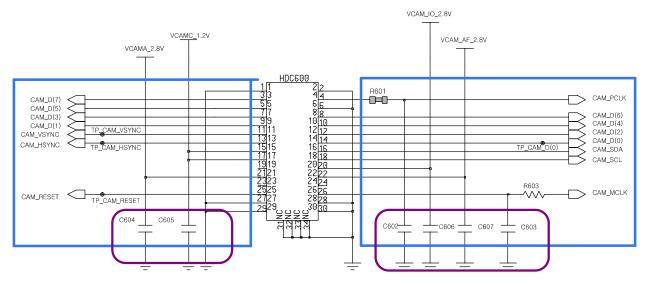


### 8-3-8. SIM Card Working

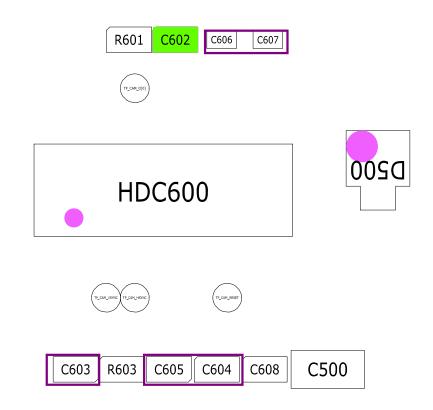


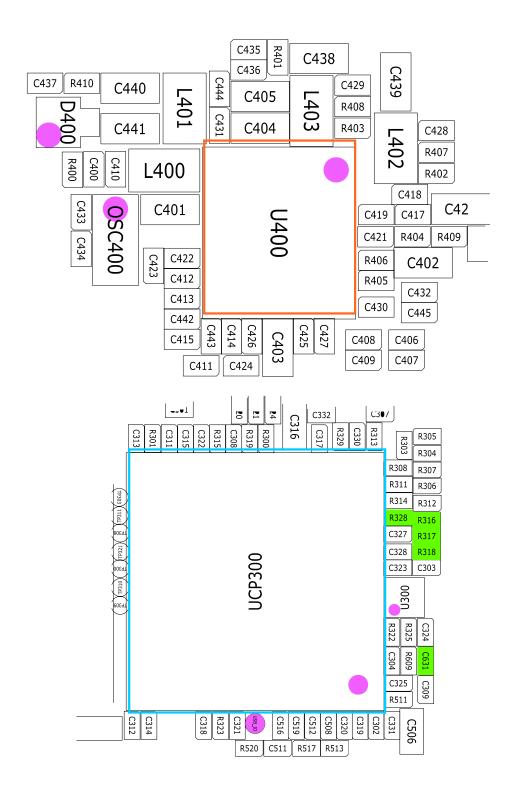






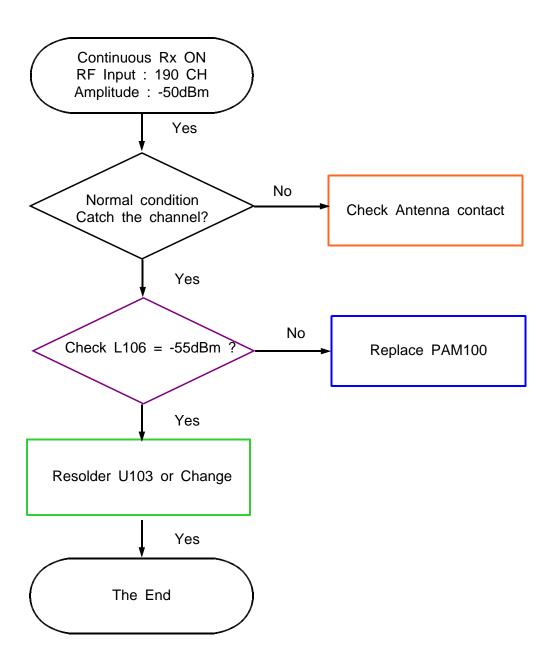
# 5M SOC\_CAMERA





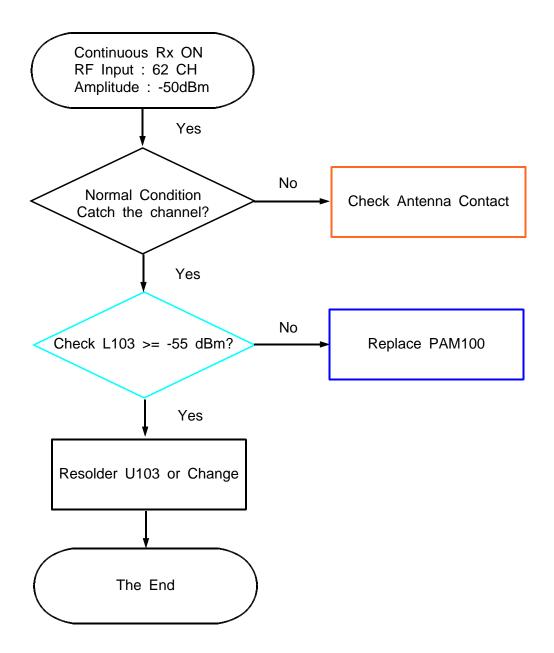
#### 8-4-1. GSM850 RX

\*\*If you check the tx chain,



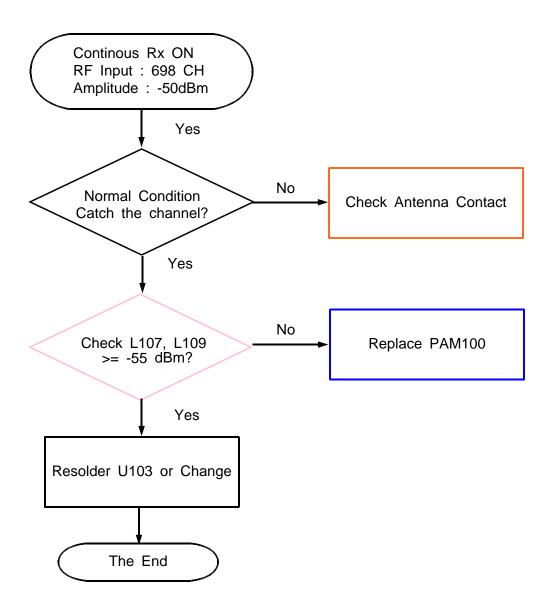
#### 8-4-2. GSM900 RX

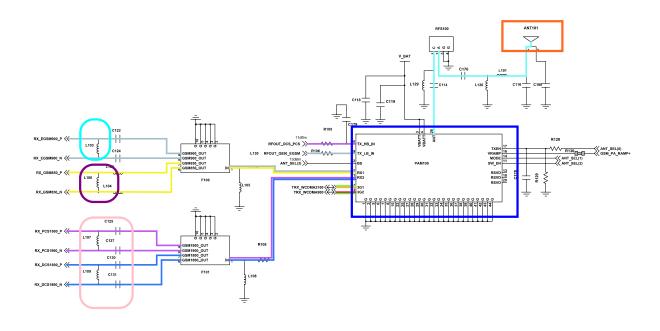
\*\*If you check the tx chain,

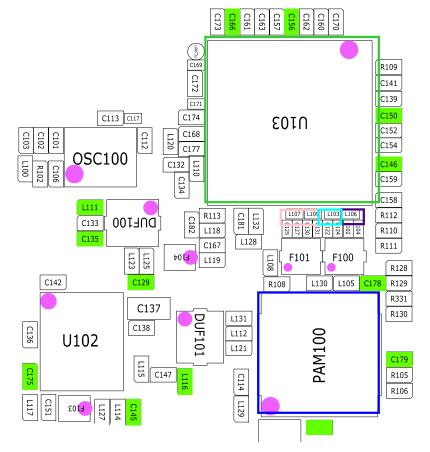


#### 8-4-3. DCS/PCS RX

\*\*If you check the tx chain,

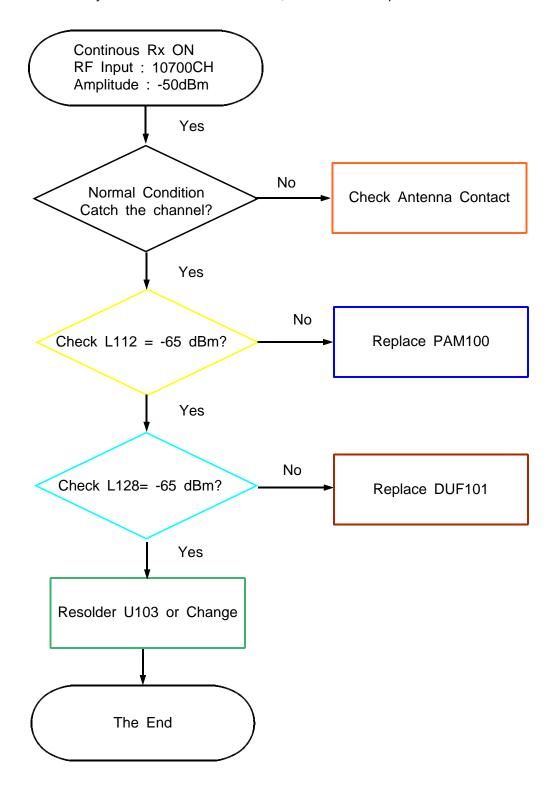






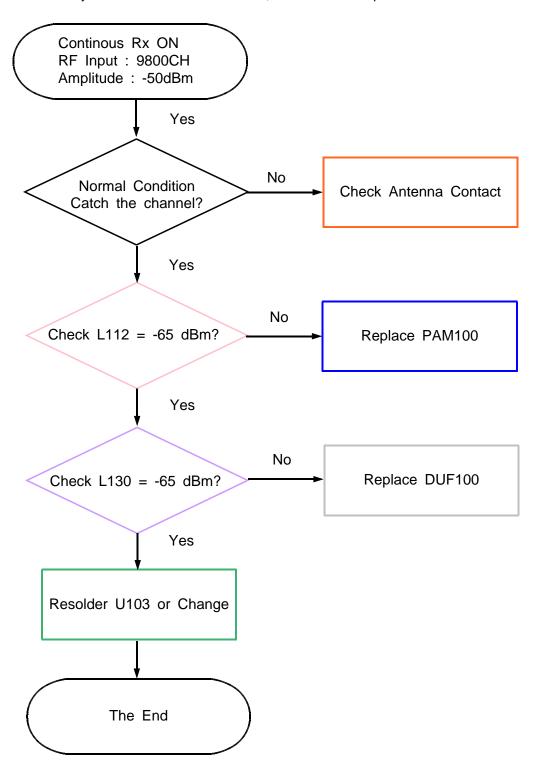
# 8-4-4. WCDMA Band1 RX (S5830B only)

\*\*If you check the tx chain,



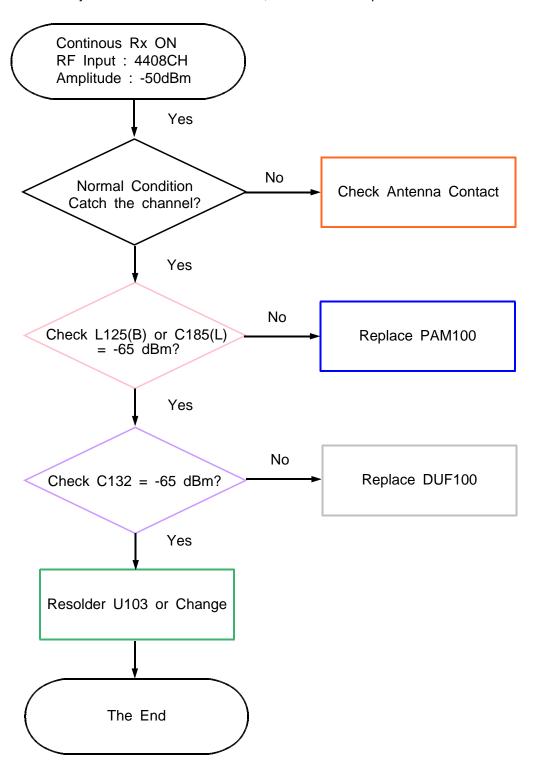
# 8-4-5. WCDMA Band2 RX (S5830L only)

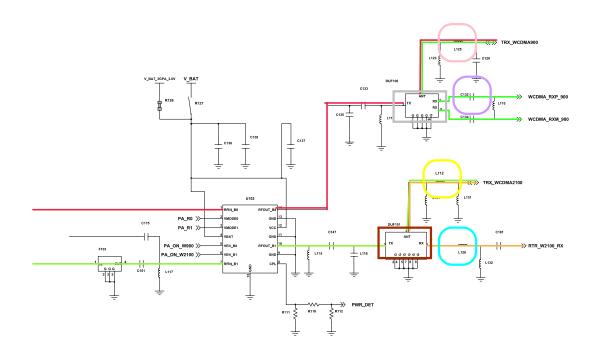
\*\*If you check the tx chain,

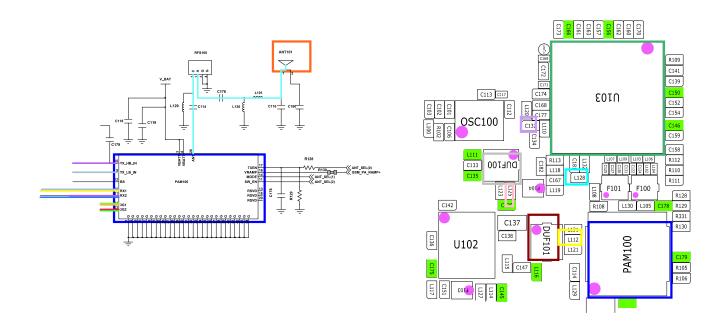


# 8-4-6. WCDMA Band5 RX

\*\*If you check the tx chain,

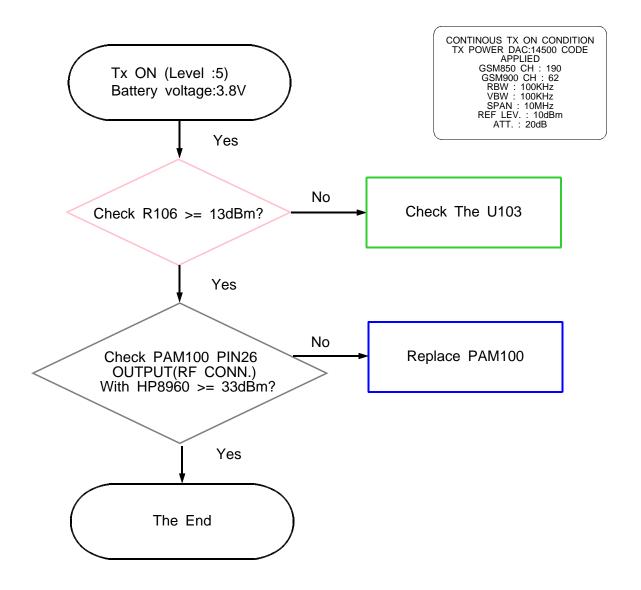






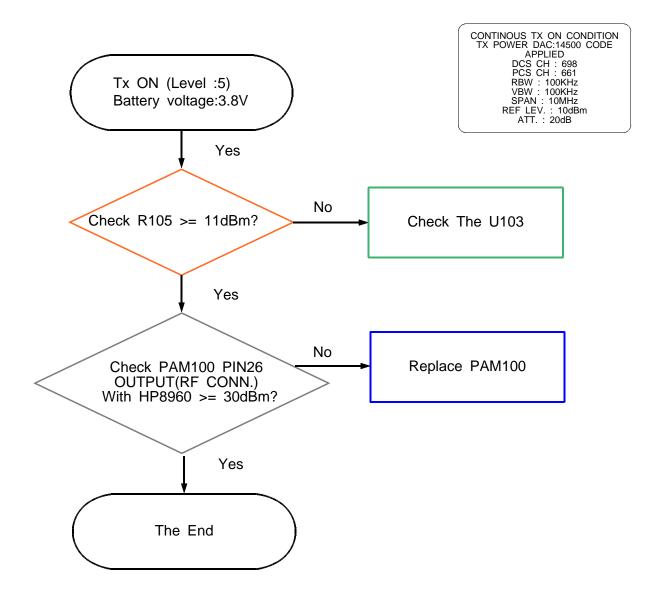
#### 8-4-7. GSM850/900 TX

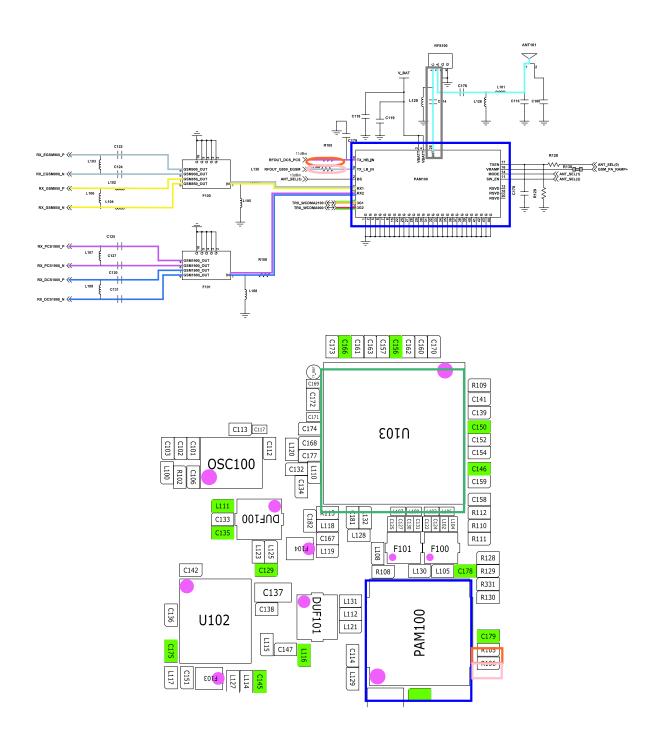
\*\*If you check the tx chain,



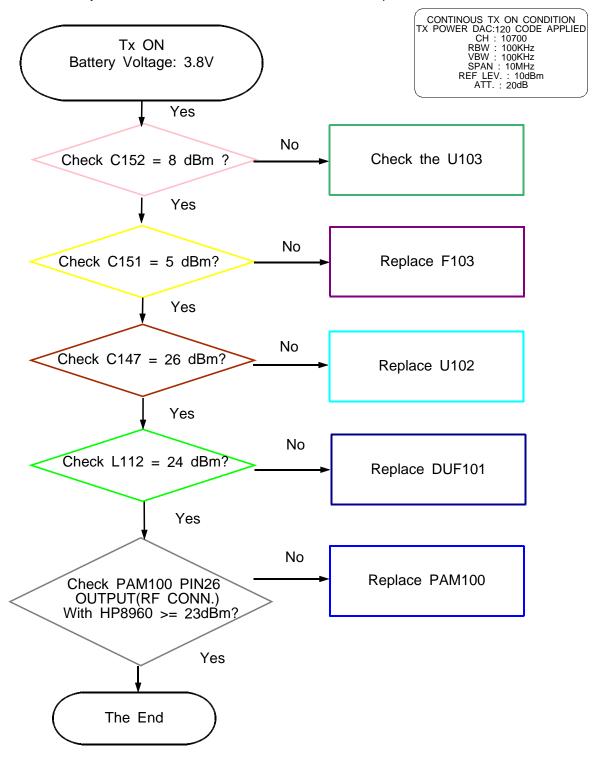
#### 8-4-8. DCS/PCS TX

\*\*If you check the tx chain,



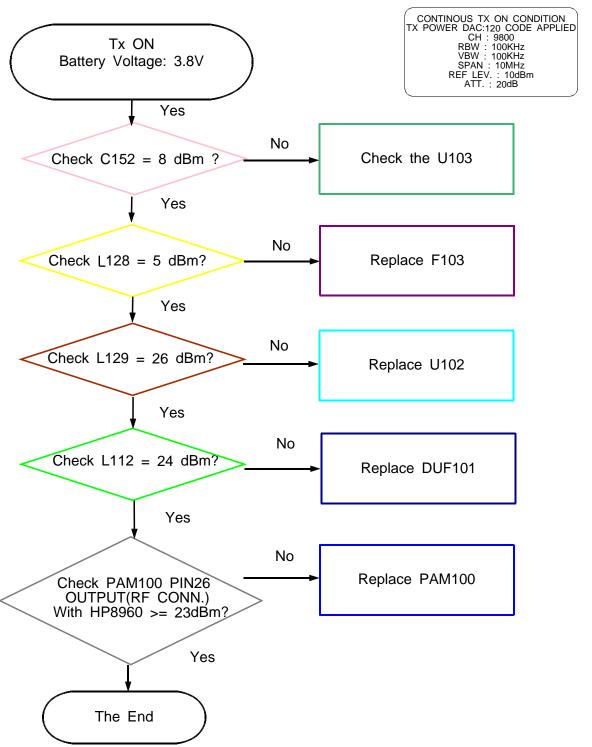


# 8-4-9. WCDMA Band1 TX (S5830B only)



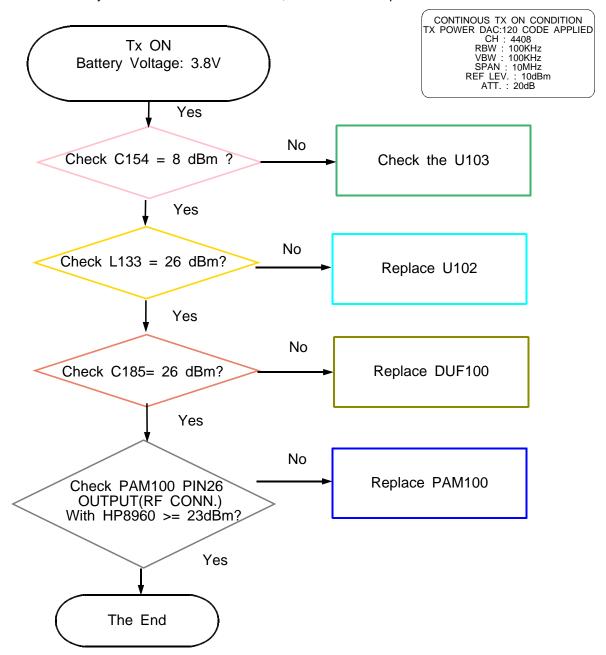
<sup>\*\*</sup>If you check the tx chain,

# 8-4-10. WCDMA Band2 TX (S5830L only)

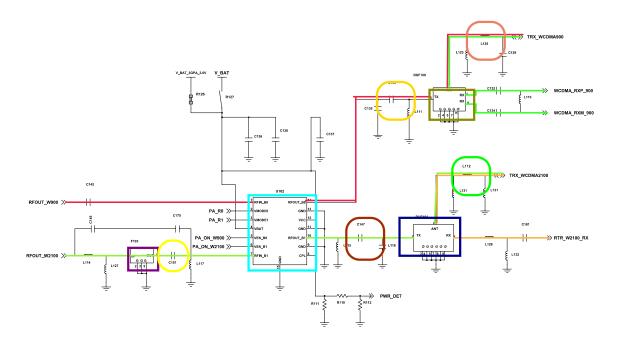


<sup>\*\*</sup>If you check the tx chain,

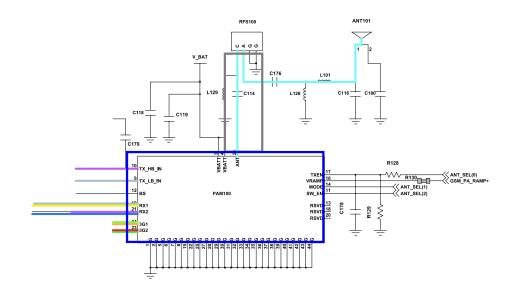
#### 8-4-11. WCDMA Band5 TX

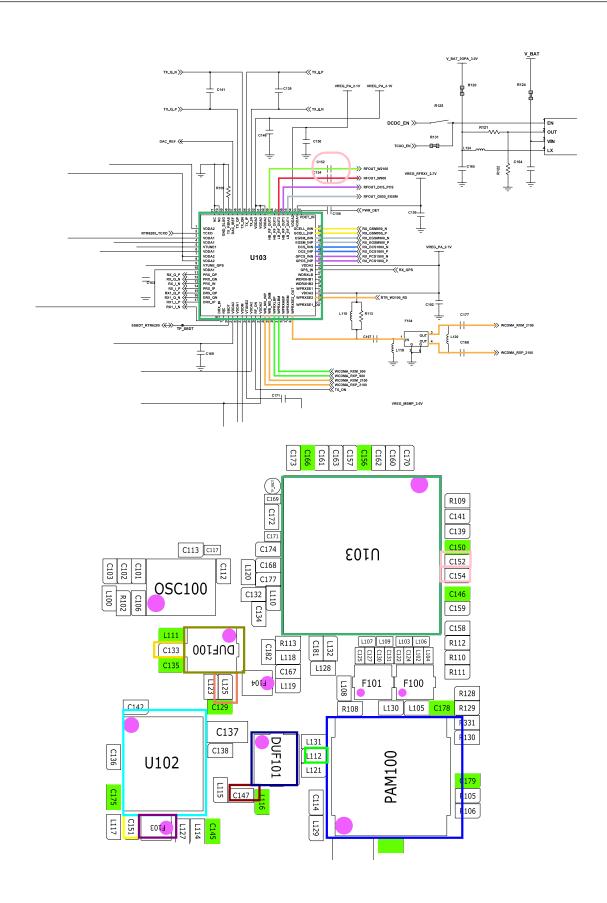


<sup>\*\*</sup>If you check the tx chain,

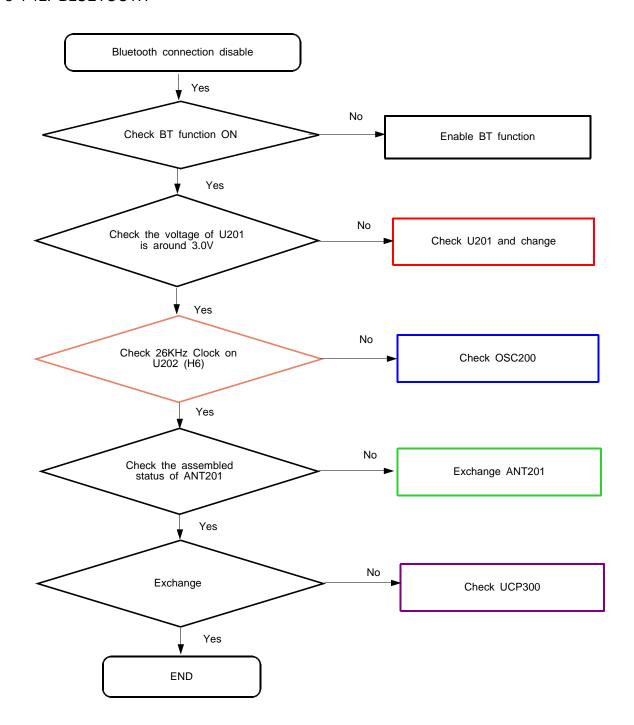


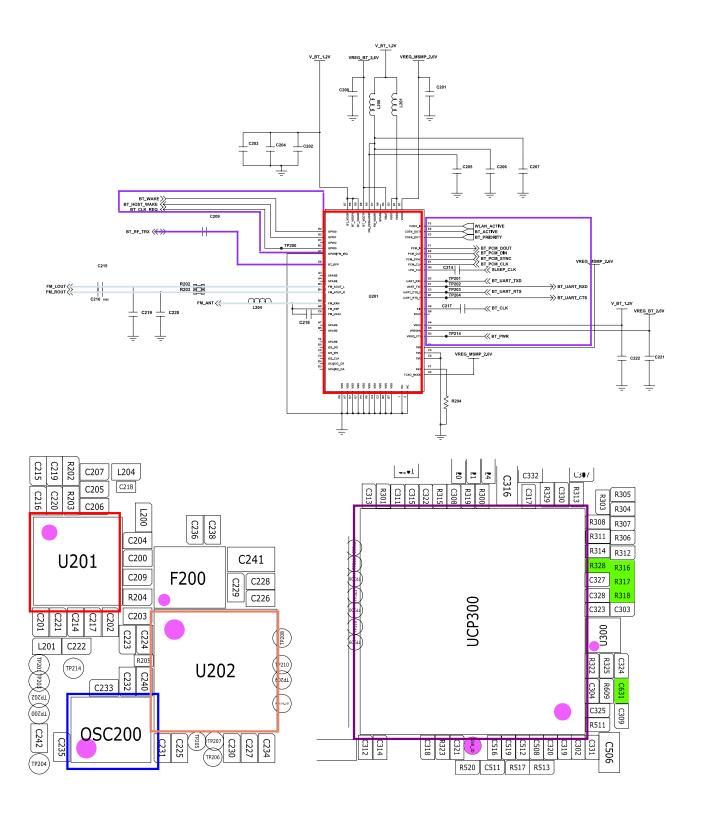
# <WCDMA 900 & 2100 PAM>

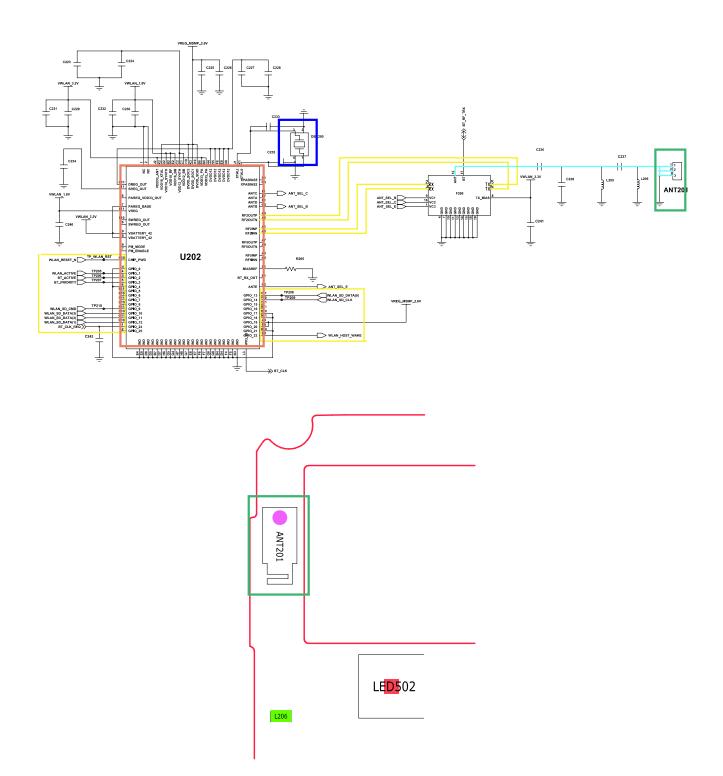




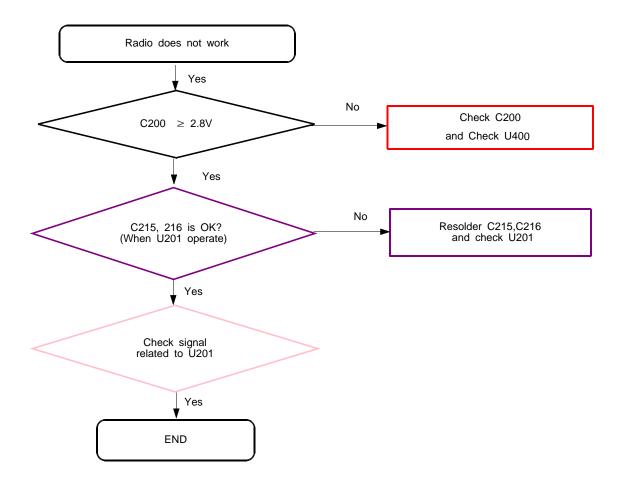
# 8-4-12. BLUETOOTH

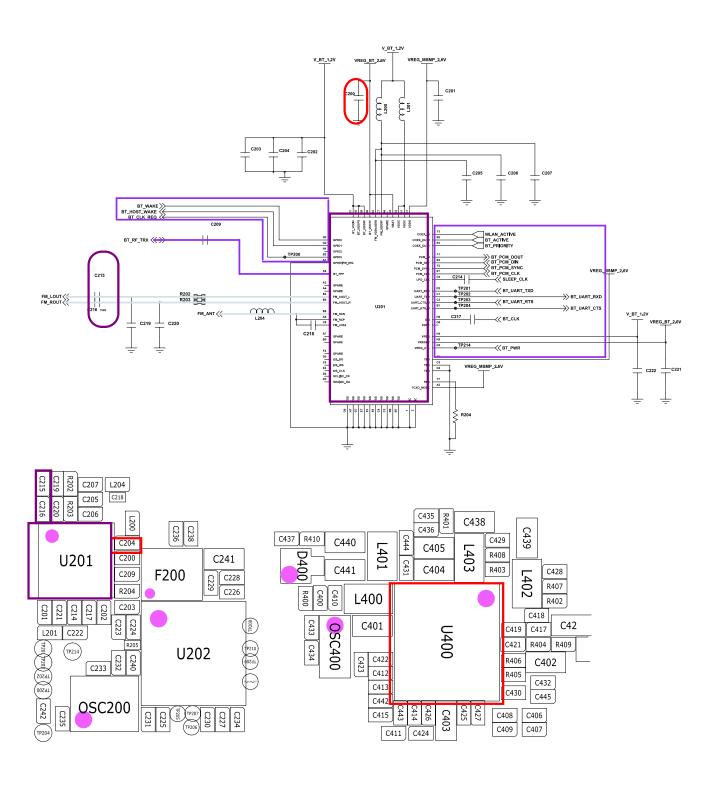




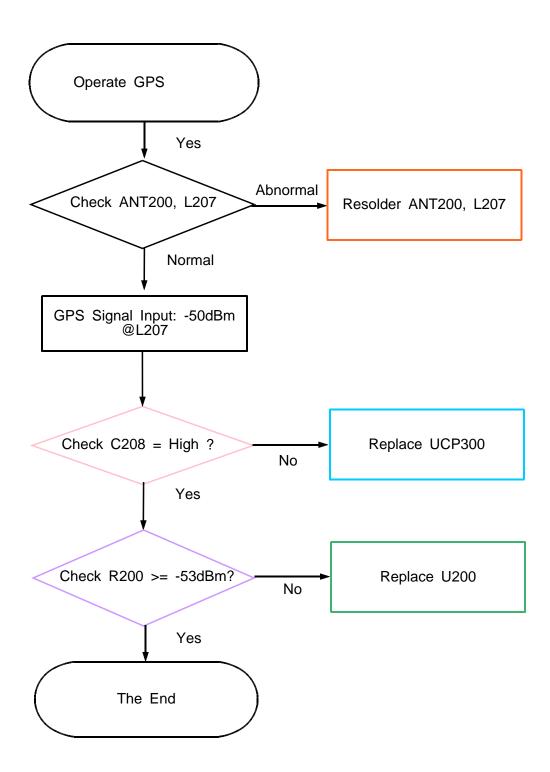


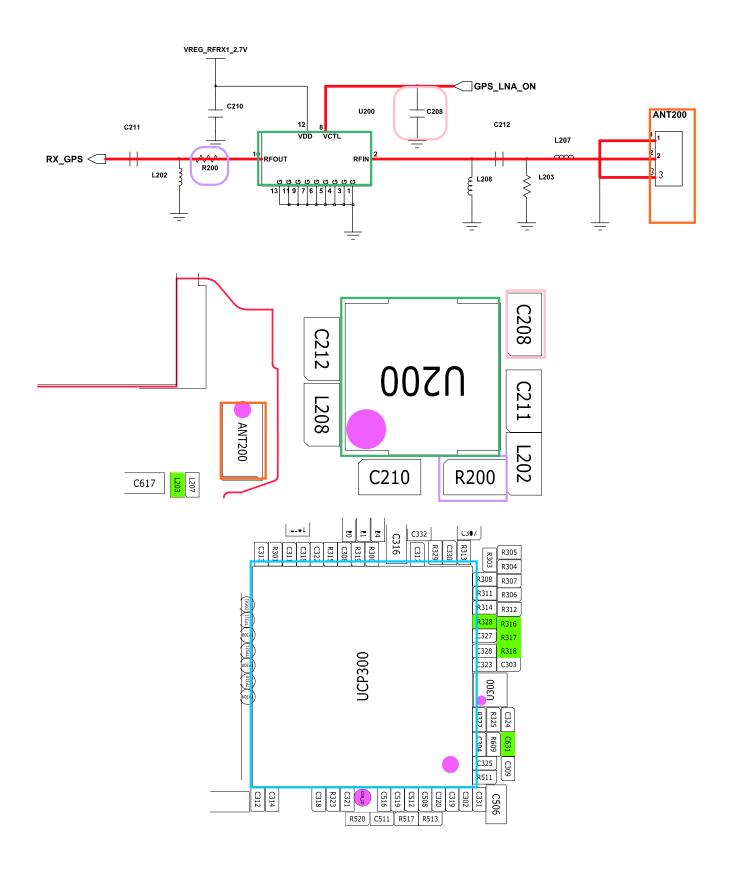
# 8-4-13. FM RADIO





#### 8-4-14. GPS



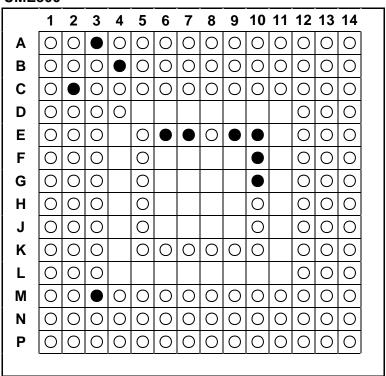


#### 8-5. Service Schematics

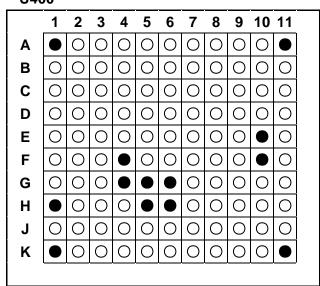
# - NC Point(Top View)

● : NC

#### **UME300**



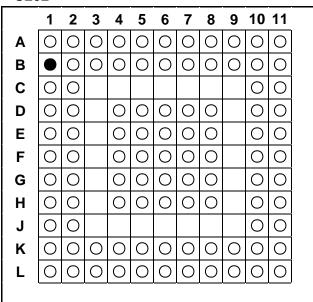
# **U400**



# **UCP300**

UCP300																												
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28
Α					•		•		•	•	•	•	•	•		•	•	•	•		•	•	•		•			Α
В	•	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		В
С	•	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		С
D	$\bullet$	0	0																						0	0		D
Ε	•	0	0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	0		Е
F	•	0	0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	0		F
G		0	0		0	0																0	0		0	0		G
Н	•	0	0		0	0		0	0	0	0	0	0	0	0	0	0	0	0	0		0	0		0	0		Н
J	•	0	0		0	0		0	0	0	0	0	0	0	0	0	0	0	0	0		0	0		0	0		J
K	•	0	0		0	0		0	0										0	0		0	0		0	0		K
L		0	0		0	0		0	0			0	0	0	0	0	0		0	0		0	0		0	0		L
M	•	0	0		0	0		0	0		0	0	0	0	0	0	0		0	0		0	0		0	0		М
N		0	0		0	0		0	0		0	0	0	0	0	0	0		0	0		0	0		0	0		N
Р	•	0	0		0	0		0	0		0	0	0	0	0	0	0		0	0		0	0		0	0		Р
R	•	0	0		0	0		0	0		0	0	0	0	0	0	0		0	0		0	0		0	0		R
Т	•	0	0		0	0		0	0		0	0	0	0	0	0	0		0	0		0	0		0	0		Т
U	•	0	0		0	0		0	0		0	0	0	0	0	0	0		0	0		0	0		0	0		U
٧	•	0	0		0	0		0	0										0	0		0	0		0	0		V
W		0	0		0	0		0	0	0	0	0	0	0	0	0	0	0	0	0		0	0		0	0		W
Υ		0	0		0	0		0	0	0	0	0	0	0	0	0	0	0	0	0		0	0		0	0		Υ
AA		0	0		0	0																0	0		0	0		AA
AB		0	0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	0		AB
AC		0	0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	0		AC
AD		0	0	_		_		_		_					_					_				_	0	0	_	AD
ΑE	•	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	_	AE
AF	•	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	_	AF
AG							•									•												AG
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	

# U202



# 7. Level 2 Repair

# 7-1. Disassembly

1 1) Unscrew the 7 points.



Disassemble the REAR CASE like below picture.
Lift the REAR CASE from below.



#### **\* Caution**

1) Be care of scratch and molding damage.

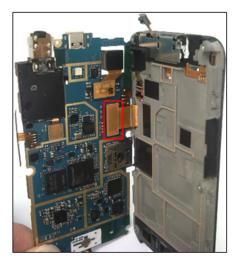
#### **\* Caution**

1) Be care of scratch and molding damage.

- 3 1 1 Detach the 2 KEY FPCB.
  - 2) Separate the LCD connector.
  - 3) Lift the MIC FPCB



1) Separate the LCD connector.



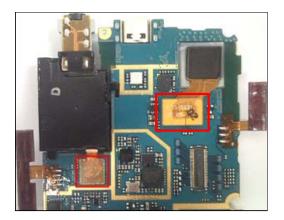
#### **\* Caution**

- 1) Be care of scratch and molding damage.
- 2) Be care of damage to the FPCB.

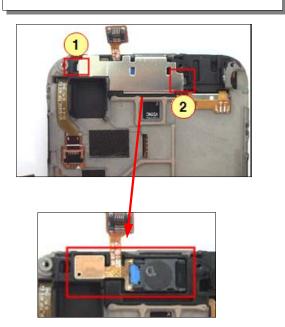
# **\*** Caution

- 1) Be care of scratch and molding damage.
- 2) Be care of damage to the FPCB.

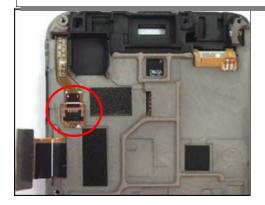
1) Separate the EARJACK connector and CAMERA connector from PBA.



1) Disassemble the SUS and RCV from BRACKET.

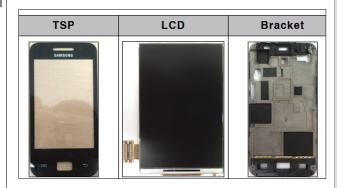


- **\* Caution**
- 1) Be care of damage to the EARJACK Module.
- 2) Be care of damage to the CAMERA.
  - 1) Open the TSP connector then separate TSP from BRACKET.



#### **\* Caution**

- 1) Be care of damage to RCV.
  - 8 1) Remove LCD from BRACKET.



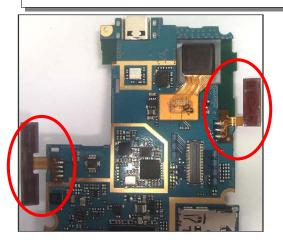
- 1) Be care of damage to the TSP FPCB.
- 1) Be care of scratch and molding damage.
- 2) Be care of damage to the TSP & LCD.

# 7-2. Assembly

1 1) Solder the MIC.



1) Solder the VOLUME KEY & POWER KEY FPCB.



#### **\* Caution**

3

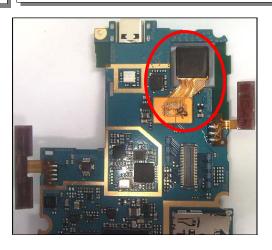
1) Be care of damage the FPCB.

#### **\*** Caution

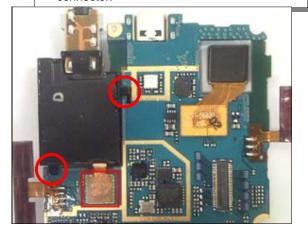
2

1) Be care of damage to PBA and MOTOR wire

1) Assemble the CAMERA.



1) Assemble the EARJACK module and connector.



#### **\* Caution**

- 1) Be care of damage to PBA.
- 2) Be care of damage to CAMERA.

#### **\* Caution**

1) Be care of damage to PBA.

5 1) Place LCD on the BRACKET.



1) Pass FPCB to BRACKET hole and then attach the TSP to BRACKET using JIG.



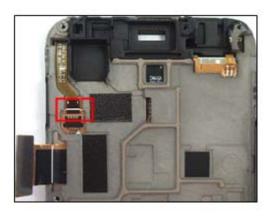
#### **\*** Caution

1) Be care of damage to LCD FPCB.

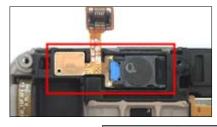
#### **\* Caution**

- 1) Be care of damage the TSP FPCB.
- 2) Be care of scratch and molding damage.

**7** Connect the TSP connector.



- 1) Put the RCV to BRACKET.
  - 2) Assemble the SUS to BRACKET.





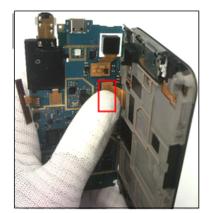
#### **\*** Caution

- 1) Be care of scratch and molding damage.
- 2) Be care of TSP Fpcb damage.

#### **\*** Caution

- 1) Be care of damage the RCV.
- 2) Be care of scratch and molding damage.

9 1) Connect the LCD connector.

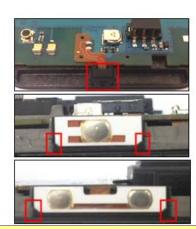


10 | 1) Put the PBA to the BRACKET

2) Attach two KEYFPCB to the BRACKET and

place the MIC.





#### **\* Caution**

- 1) Be care of scratch and molding damage.
- 2) Be care of damage to LCD FPCB.
- **\* Caution**

12

- 1) Be care of scratch and molding damage.
- 2) Be care of damage to FPCB.

11 1) Assemble the REAR from upside.



1) Screw 7 points.

● Torque : 1.0 ~ 1.2 Kgf·cm

Size: M1.4 \* L4.0





#### **\* Caution**

1) Be care of scratch and molding damage.

#### **\* Caution**

1) Be care of scratch and molding damage.

# www.s-manuals.com