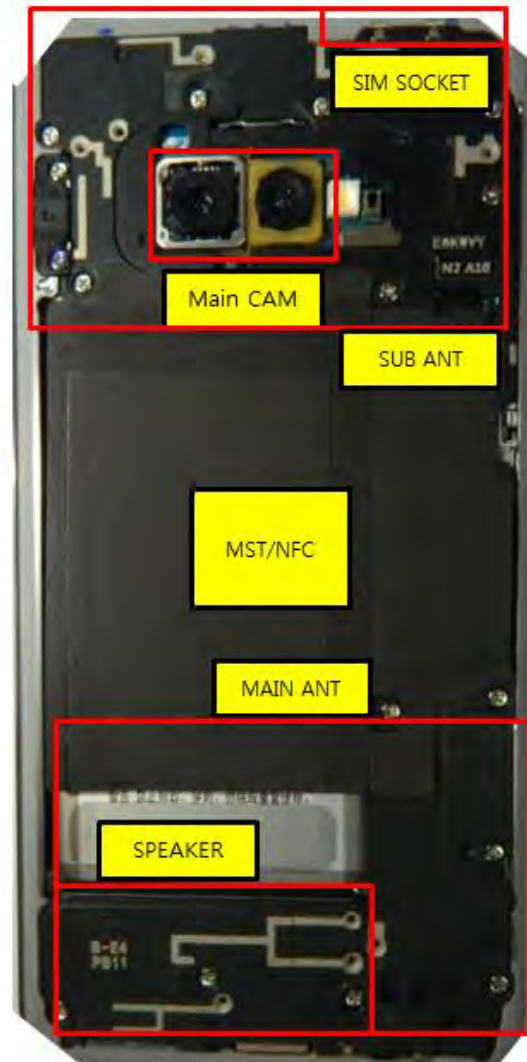
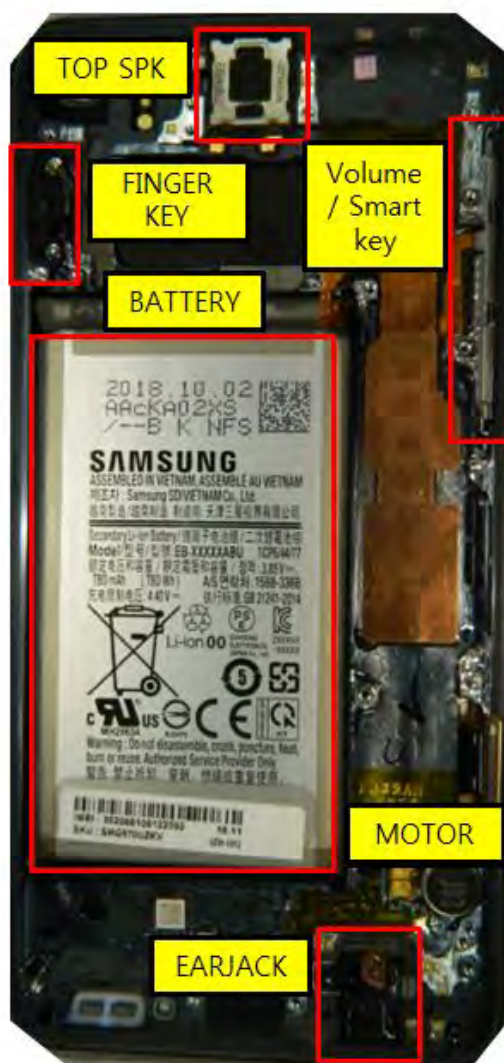


## 7. Level 2 Repair

### 7-1. Components on the Rear Case



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## 7. Level 2 Repair

### 7-2. Pre-requisite

	
Tweezers / Disass'y Stick / Screw Driver	Anti-static Gloves
	
Anti-static Mat	Hot Plate
	
A OCTA Disassembly Holder	OCTA Disassembly Upper
	
Ethyl Alcohol	Cotton Swab

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## 7. Level 2 Repair

### 7-3. Parts which must be changed after repair

BOM description & part code	KIT code	Image	Remarks
<b>Backglass Outside tape</b> <a href="#">[GH81-16436A]</a>	<a href="#">GH82-18798A</a>		<b>Replace for Backglass</b>
<b>Cam sealing tape</b> <a href="#">[GH02-17355A]</a>			
<b>Mic sealing tape</b> <a href="#">[GH02-07406A]</a>			

## 7. Level 2 Repair

### 7-4. Disassembly

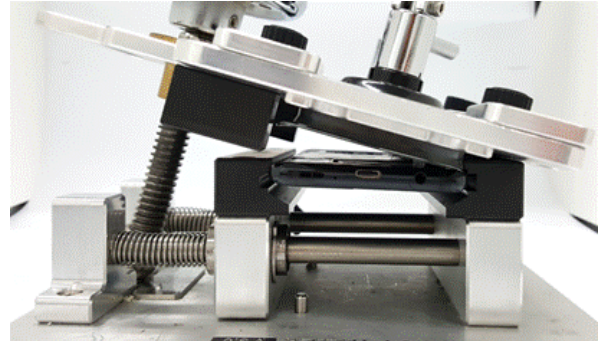
1

Put the device in the chamber as following below heating condition  
 - SOC 68%↓: 70°C/10~20 minute  
 - SOC 68%↑: 60°C/10~20 minute  
 ※ Please confirm the heating condition released lastly, and follow it.



2

Detach the Back Glass.  
 Detach the left side of Back glass.



※ Caution  
 Be care of scratch.

※ Caution  
 Be care of scratch.

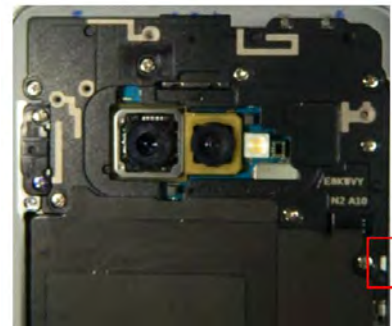
3

Unscrew 15 Point and disassemble SIM Tray from device.



4

Disassemble Upper Rear.  
 (Use disassemble hole left/right side of Rear to detach it)



Rear Top disassemble hole.

※ Caution  
 Be care of Rear damage.

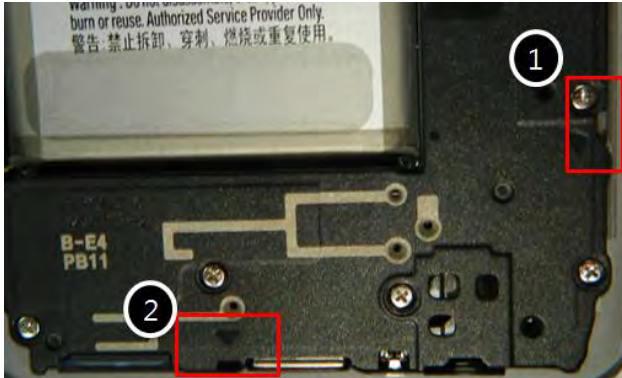
※ Caution  
 1) Be care of scratch.  
 2) Be care of Rear and connector damage.



## 7. Level 2 Repair

5

Finally Disassemble Rear of bottom side.  
(Use disassemble hole right side of Rear to detach it)



※ Caution

- 1) Be care of scratch.
- 2) Be care of Rear and connector damage.
- 3) Be careful not to damage the PBA.

6

Unscrew PBA 3points.



※ Caution

Be careful not to damage the PBA.

7

Battery connect and the other connectors.  
(5 Point).

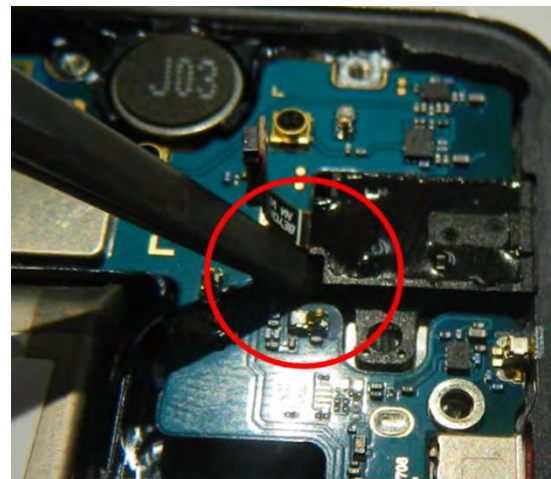


※ Caution

- 1) Be care of scratch.
- 2) Be care of connector damage.

8

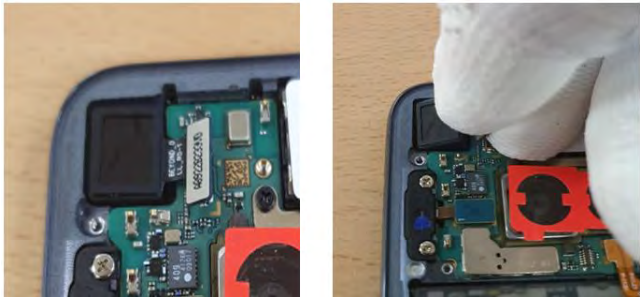
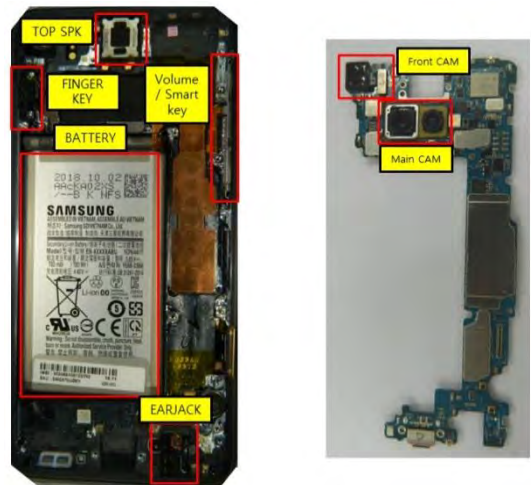
Detach Ear Jack.



※ Caution

- 1) Be care of FPCB damage.
- 2) Be care of Ear jack connector.

## 7. Level 2 Repair

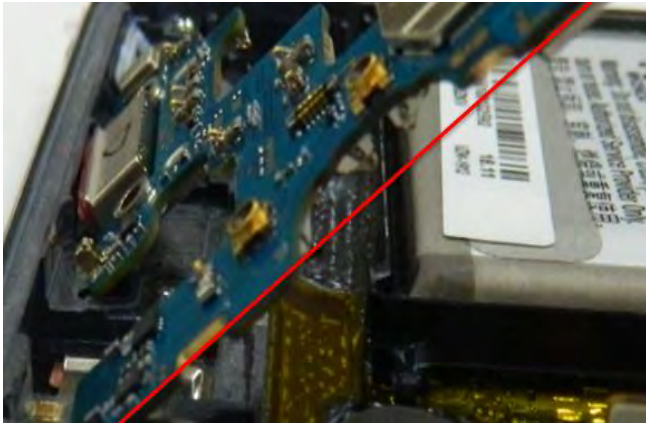
<div data-bbox="119 246 778 309"> <div>9</div> <div>Detach Front CAM.</div> </div> <div data-bbox="124 409 766 705">  </div> <div data-bbox="108 896 489 981"> <p>※ Caution</p> <ol style="list-style-type: none"> <li>1) Be care of PBA damage.</li> <li>2) Be care of Front CAM connector.</li> </ol> </div>	<div data-bbox="826 246 1469 309"> <div>10</div> <div>Detach other components.</div> </div> <div data-bbox="869 358 1401 840">  </div> <div data-bbox="802 909 1197 969"> <p>※ Caution</p> <p>Be care of several kinds of damage.</p> </div>
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## 7. Level 2 Repair

### 7-5. Assembly

1

Assemble PBA on Front.  
About 30 degrees will be inserted into the PBA.



※ Caution  
Be care of FPCB damage.

2

Battery connect and the other connectors.  
(5 Point)



※ Caution  
Be care of FPCB and Y-OCTA damage.

3

Screw 3 Point s of the PBA  
(\* Torque value : 1.3kgf)



※ Caution  
Be careful not to damage the PBA.

4

Assemble the Bottom REAR in sequence.



※ Caution  
Be care of scratch and REAR damage

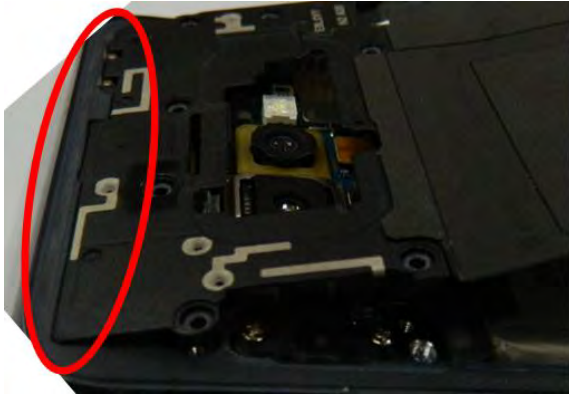
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## 7. Level 2 Repair

5

Assemble the TOP+MID REAR Assy in sequence.



6

Screw 15points of the Front. And Insert sim tray  
(\* Torque : 1.3 kgf)



※ Caution

Be care of scratch and REAR damage.

※ Caution

Be care of scratch and REAR damage.

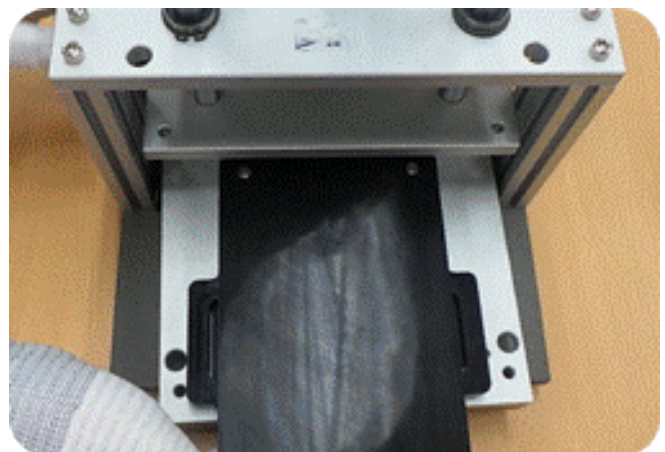
7

Assemble backglass.



8

Press Back Glass.  
Pressing force : 1 N  
Pressing time : 1 minute



※ Caution

Be care of scratch and tilt.

※ Caution

Be care of scratch.