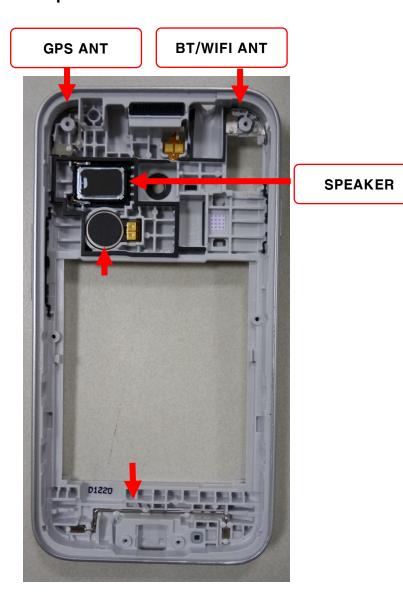
### 7-1. Components on the Rear Case



### 7-2. Pre-requisite



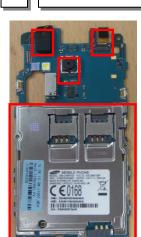
## 7-3. Parts which must be changed after repair

BOM Discription	Picture	Remarks
TAPE WINDOW TSP SVC [GH81-13633A]		
TAPE WINDOW LCD SVC [GH81-14176A]		Replace when LCD, TSP Assy Part
TAPE LCD-L [GH02-12192A]		
TAPE LCD-R [GH02-12194A]		

#### 7-4. Assembly

**X** Be careful to put on antistatic wrist strap!

Assemble PBA Ass'y[1]



SM-J106F





2

Assemble PBA Ass'y[2]

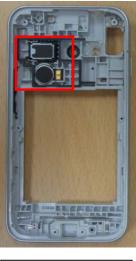




1. Assemble MEGA Camera/VGA Camera/ EP Rubber/Shieldcan on the PBA Ass'y.

- 1. Screw 1Point in order
- 2. Assemble Home Key Dummy on PBA Ass'y.

3 Assemble Rear Ass'y



SM-J106F



SM-J106H

4 Assemble Rear Ass'y & PBA Ass'y[1]

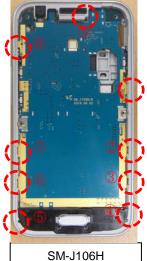


1. Assemble Speaker/ Moter on Rear.

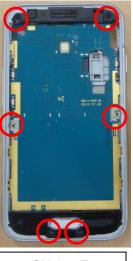
1. Insert the top side of PBA Ass'y into Rear first.

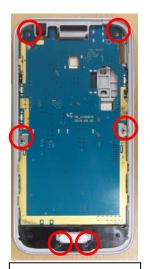
5 Assemble Rear Ass'y & PBA Ass'y[2]





6 Assemble REAR Ass'y & PBA Ass'y[3]





SM-J106F

SM-J106H

- 1. Assemble 8points of hooks accurately as the order on the picture.
- \*Be careful not to damage

Assemble RCV Dummy on Rear.(Only SM-J106F)
 Screw 6points in order

-.Torque: 1.4±0.1kgf

-.Size: 1.6\*4.0 (6002-001612)

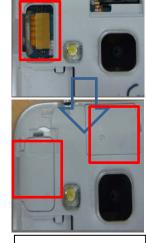
7 Assemble LCD Ass'y & Rear Ass'y[1]



8 Assemble LCD Ass'y & Rear Ass'y[2]







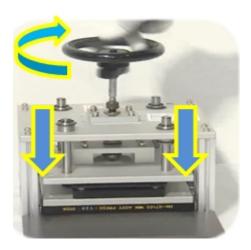
SM-J106F

SM-J106H

- 1. Remove a release paper on LCD Ass'y back. Insert LCD Connector into Rear. And then, attach LCD Ass'y Y to Rear.
- \*Must check Home key assembled.

- 1. Assemble the LCD Connector
- 2. Assemble the LCD Connector cap.
- 3. Assemble the RCV cap. (Only SM-J106H)

9 Assemble LCD Ass'y & Rear Ass'y[3]

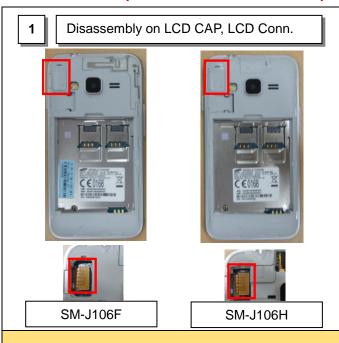


1. Press the set using pressure JIG.

\*1N for 1minute

#### 7-5. Disassembly

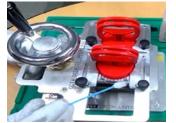
**X** Be careful to put on antistatic wrist strap!



2 Disassembe the LCD Ass'y



Mobile dayer 70°C/10mins





1. Disassembly LCD CAP and Connector from Rear. \*Be care for no scratch.

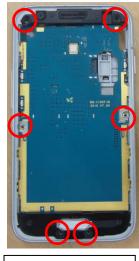
- 1. Hot plate, Mobile dryer 75℃/5min
- 2. Disassemble the Back glass using Ethyl alcohol with Disassembly Jig.
- 3. Use disassembly JIG to diassemble LCD Ass'y and Rear Ass'y.

\*Be careful not to damage of LCD

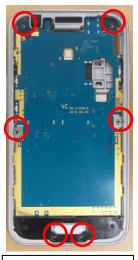
3 Disassemble the Rear Ass'y[1]



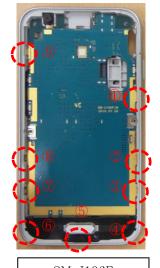
Disassemble the Rear Ass'y[2]



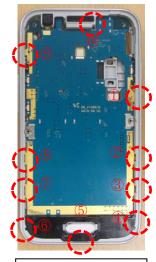
SM-J106F



SM-J106H



SM-J106F



SM-J106H

1. Loosen 6points of screw. 2.Disassemble RCV Dummy on REAR(Only SM-J106F) 1. Disassemble PBA Ass'y and Rear starting from bottom hook first as the order on the picture.
\*Be careful not to damage of PBA

