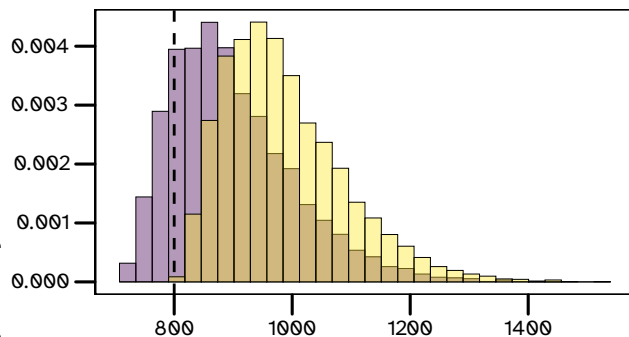
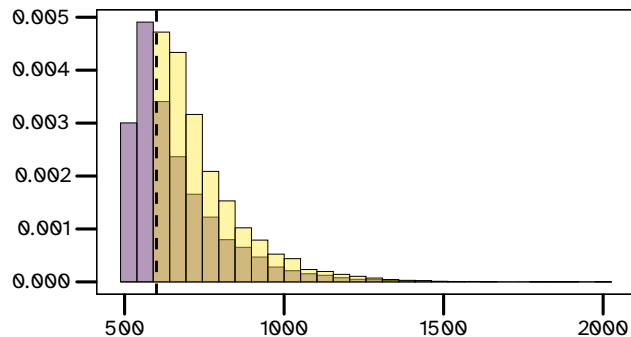


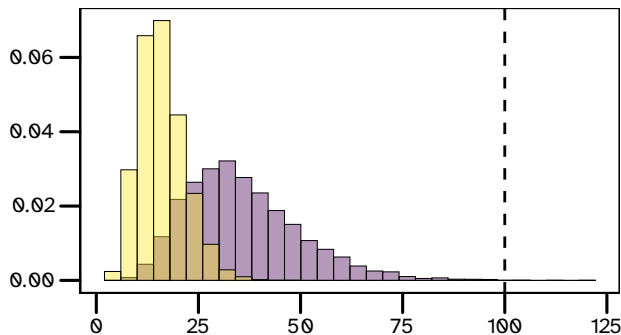
cracking



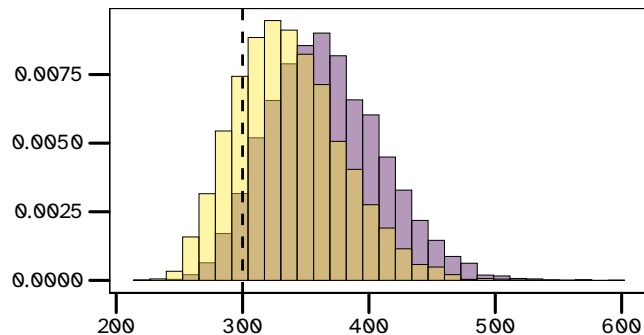
lack of penetration



no anomaly



porosity



quality assurance cost per radiograph, £