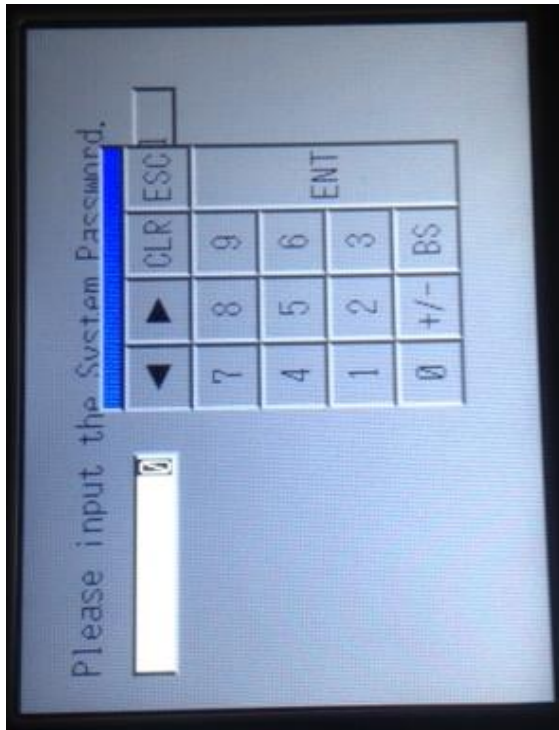**Software update Procedure, Domaille Cure Oven**

This procedure describes the process of loading new software on the Domaille Engineering Cure Oven Models CO6700 and CO6800.
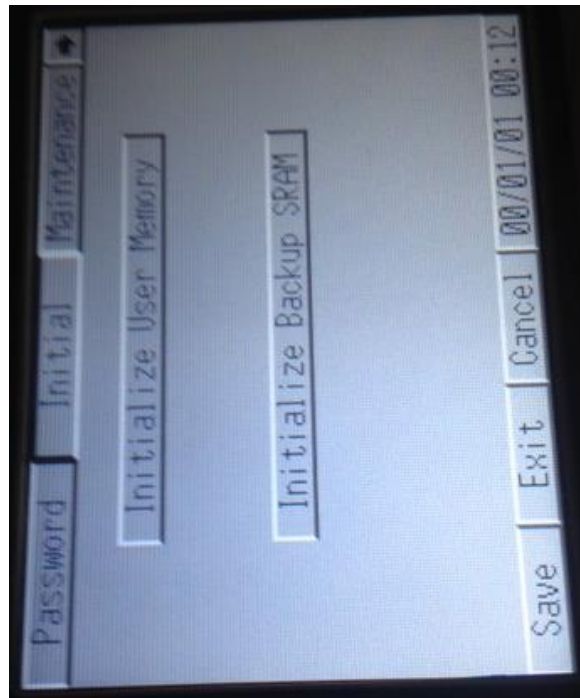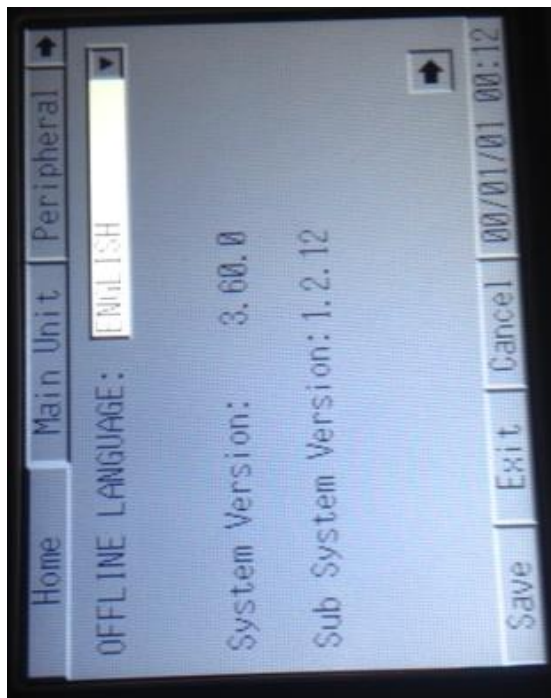
Step 1. Press and release the bottom left corner of the HMI screen and then quickly press and release the top right. This sequence should initialize the OFFLINE mode menu bar as shown below.
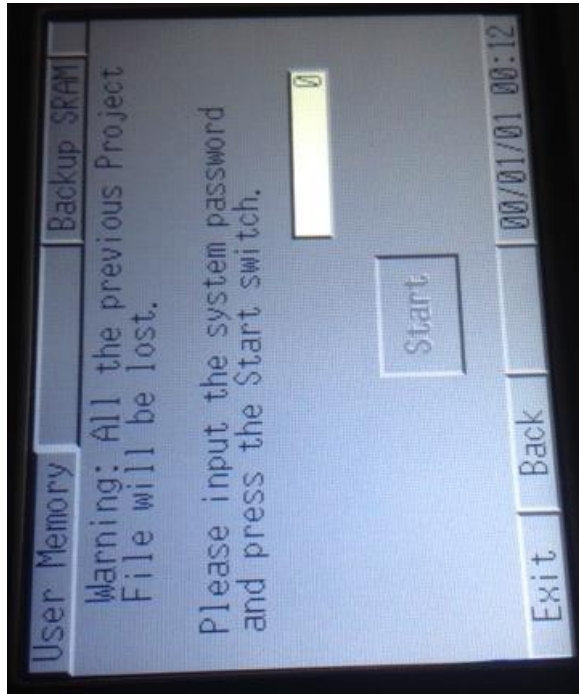

Step 2. Press the OFFLINE button on the menu bar and enter the system password 7171 using the numeric keypad as shown below.

Step 3. In the system menu use the arrow in the top right to scroll to the menu titled INITIAL. Press the INITIAL button to get to the screen shown below.

Step 4. Press the button labeled INITIALIZE USER MEMORY. This will pop-up the screen shown below that allows the user to clear the old program from user memory. Use the system password 7171 when prompted. After entering the password press START and YES that you are sure that you want to clear the memory.

Step 5. Plug the USB thumb drive with the new version of cure oven software into the USB slot on the back of the cure oven.

Step 6.   Cycle power on the cure oven and wait until the HMI prompts the user for a message to enter a connection key.   Enter the connection key of "ABCabc123!#@" and then SAVE and EXIT.

Step 7. Next wait for the message that no project data exists on the unit as shown below. Press the close button (ie solid X) in the top right to remove message.
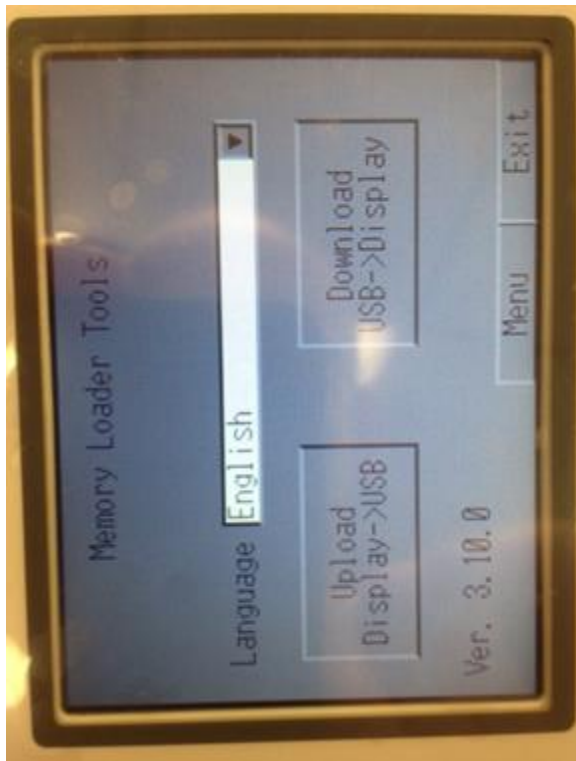

Step 7. Press the bottom left and then shortly after top right corners of the HMI screen to bring up the system menu bar. Use the arrow to scroll to screen 2 of 3 and select the SD/USB button.
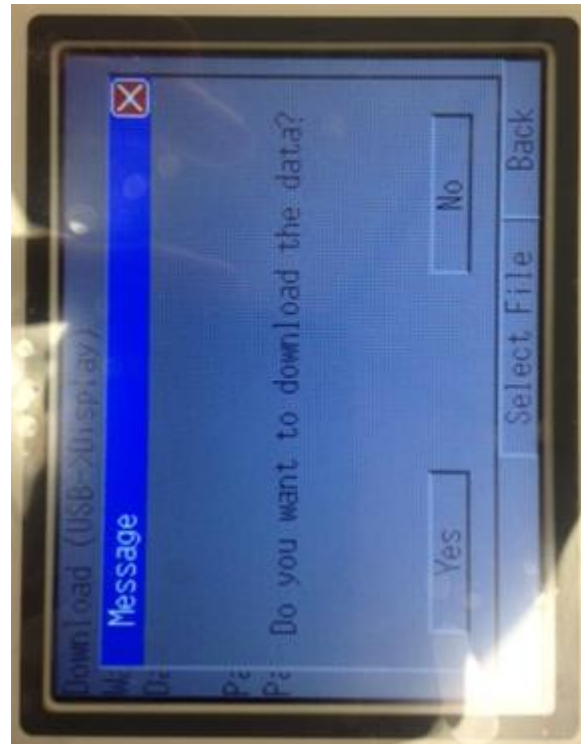
Step 8. Press USBStart button (2 times) to initialize a re-load using the new software on the USB thumb drive.

Step 9. Select English when prompted and then Download, USB→Display

Step 10. Press the Start button to initiate a download and then YES to confirm

Step 11. After the download process has completed, press the BACK button and then cycle power on the cure oven. This should bring you to the MAIN MENU screen and cure oven should be operational with new software.