

DOMAILLE ENGINEERING APM-HDC-5300

Update Domaille Software
In your APM-HDC-5300
via the USB Port

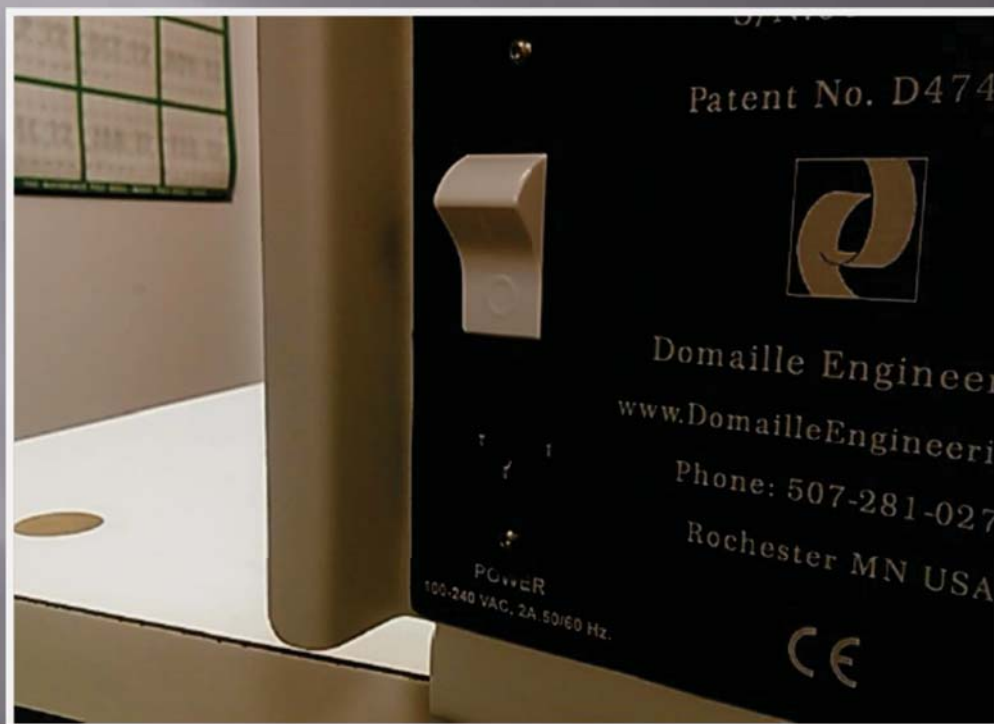
Step 1

- ▣ With the machine power OFF. Insert your USB card with the Domaille master project on it into either USB port on the machine.



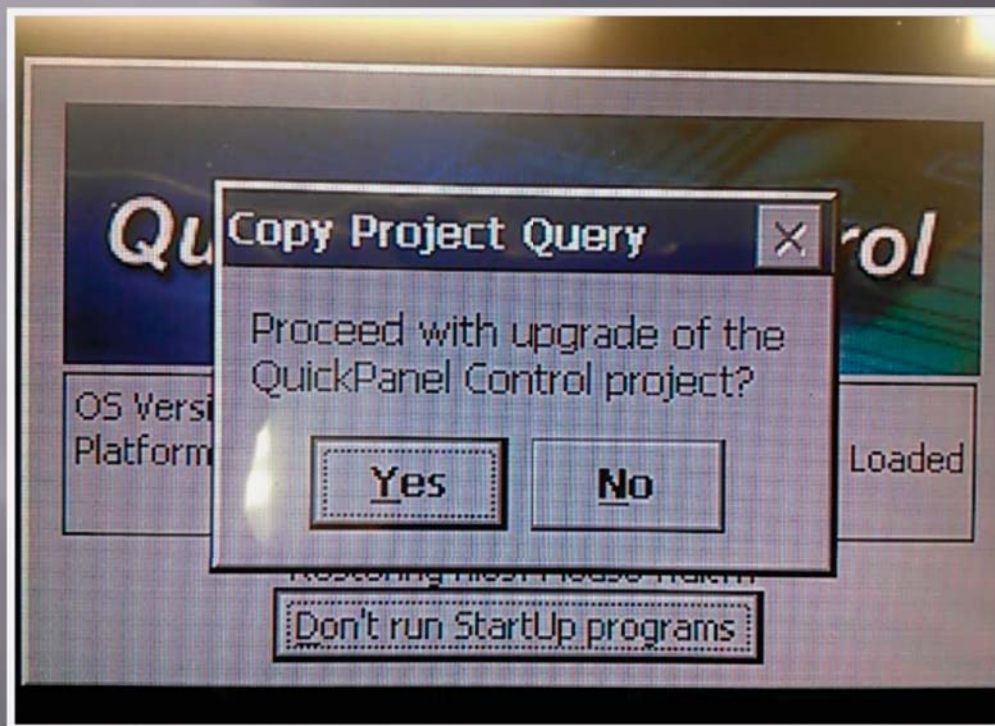
Step 2

Power up the machine.



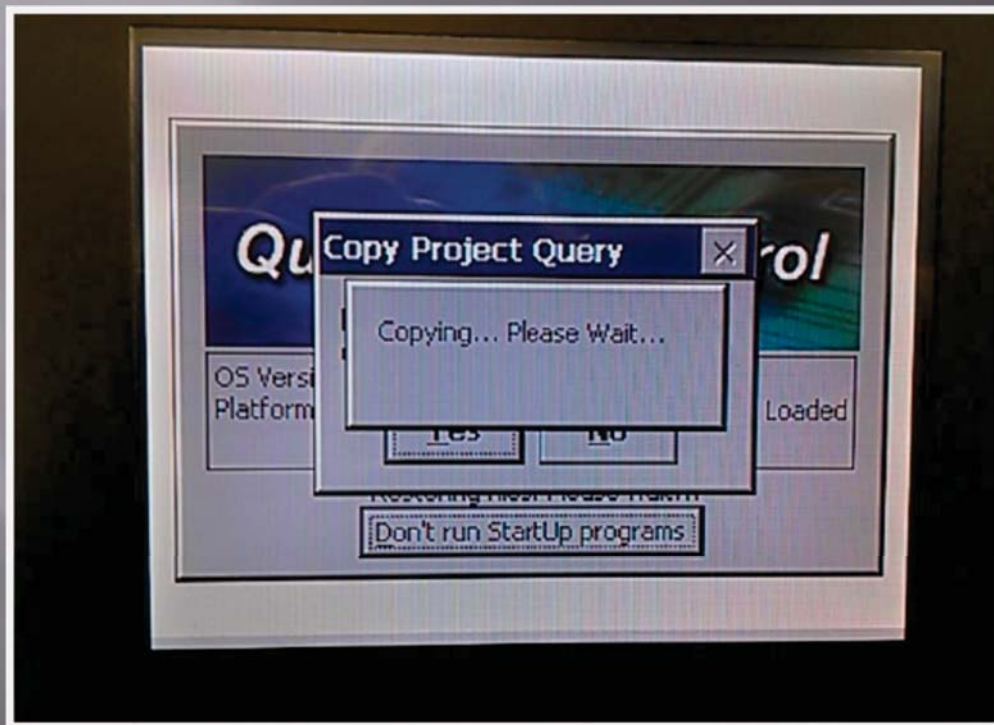
Step 3

Press the Yes button to update the project.
If this message doesn't appear, turn off machine
power and turn on again



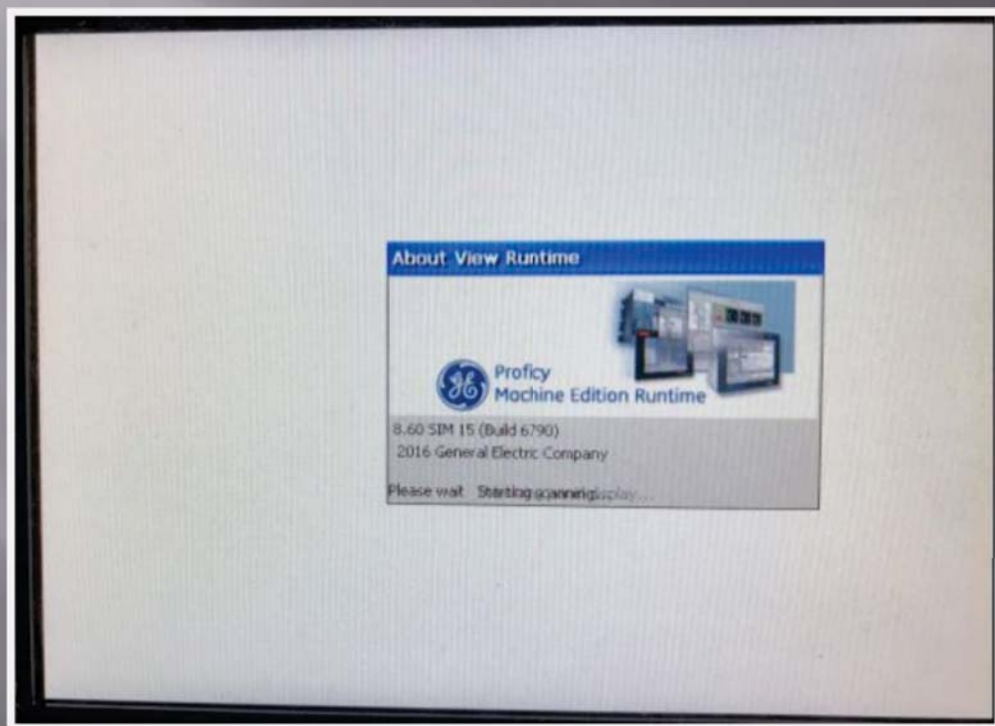
Step 4

The system will copy the Domaille Master Project into the control.



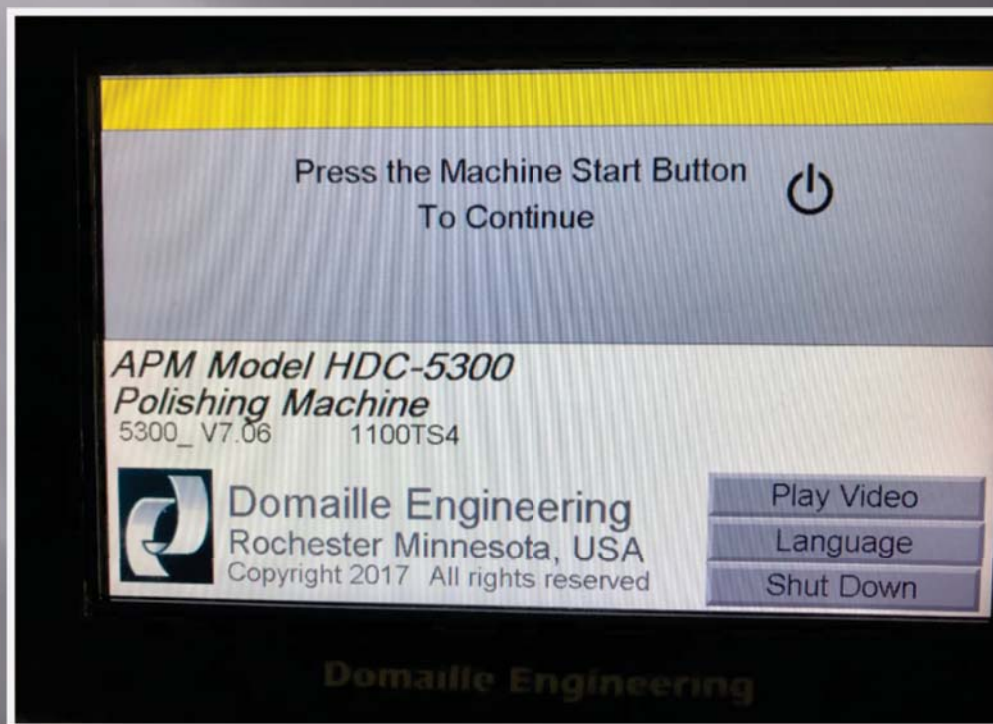
Step 5

This may take a few minutes to load.



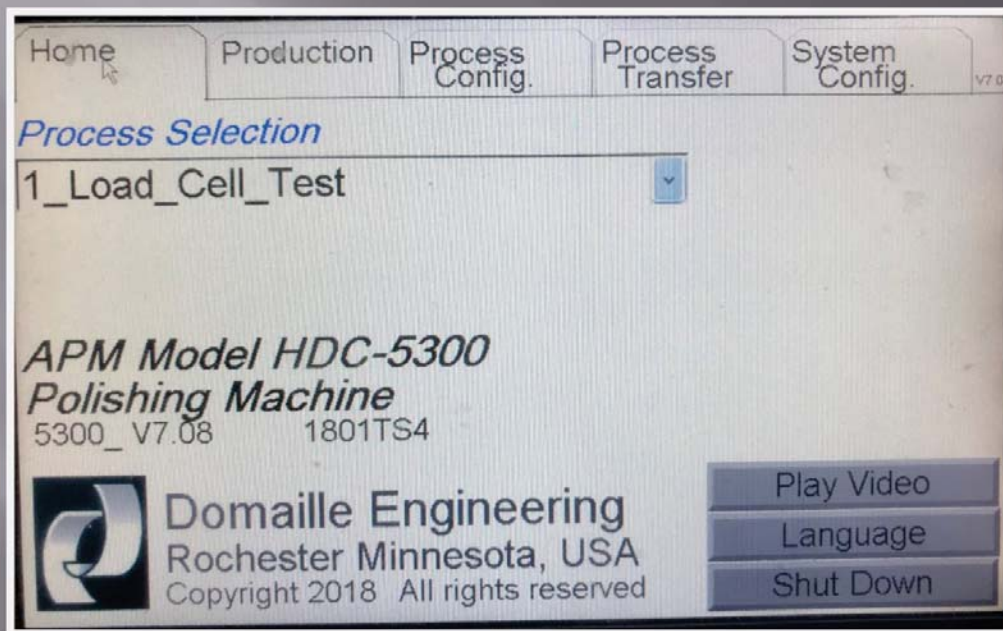
Step 6

Your Domaille master project is now updated.
Press the start button to continue.



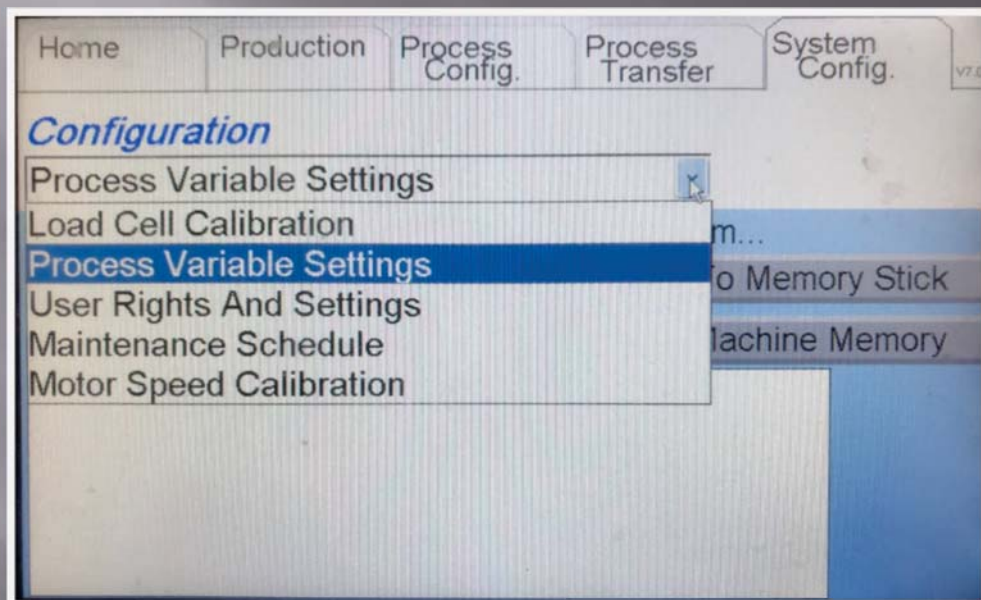
Step 7

Select the System Config Tab to set factory default
Load Cell Calibration and Motor Calibration.



Step 8

On the configuration screen drop-down select Load Cell Calibration.



Step 9

In Load Cell Calibration, push Default Calibration Button.

Home Production Process Config. Process Transfer System Config. V7.05

Configuration

Load Cell Calibration

Status: Please clear the machine of any obstructions, then press 'Auto Cal' or 'Manual Cal' to start the calibration.

1 2 3 4

Default Calibration Auto Cal Manual Cal

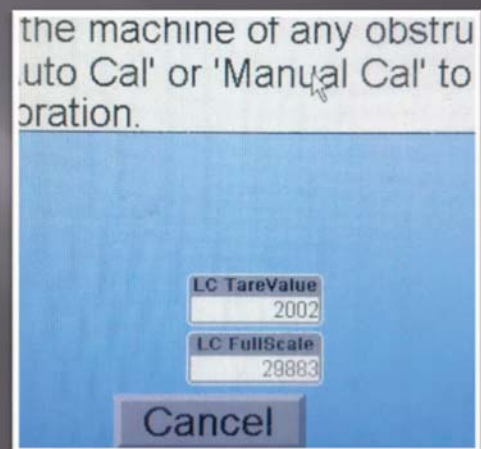
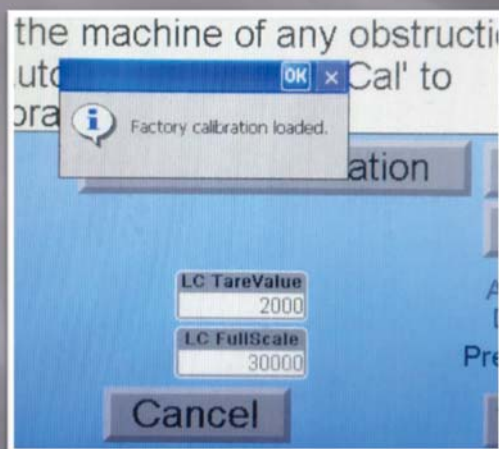
LC TareValue 2000
LC FullScale 30000

Auto Cal Adj
Duration: 00.000 Sec.
Pressure: 00.06 Lbs

Cancel Tare +16.03 -16.00

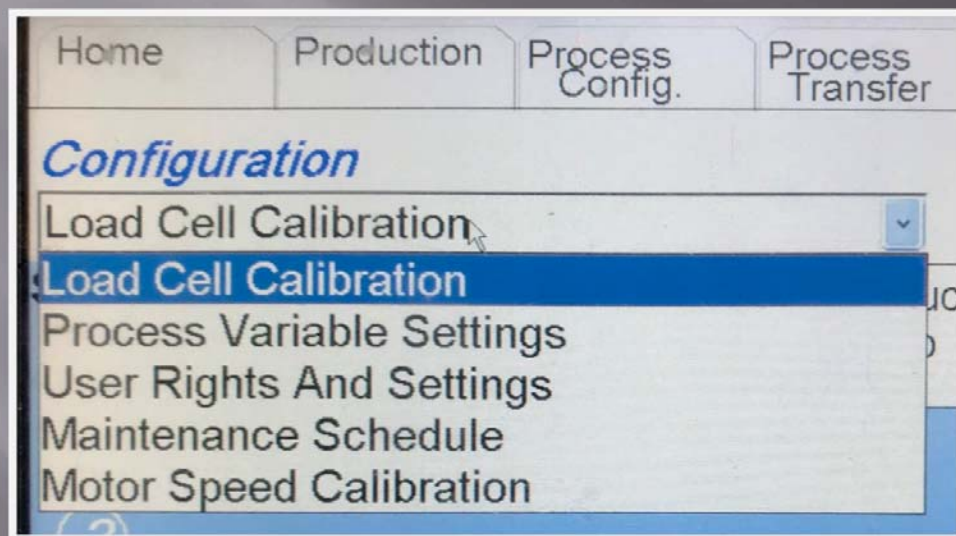
Step 10

Click Ok then the Default Calibration will be applied.



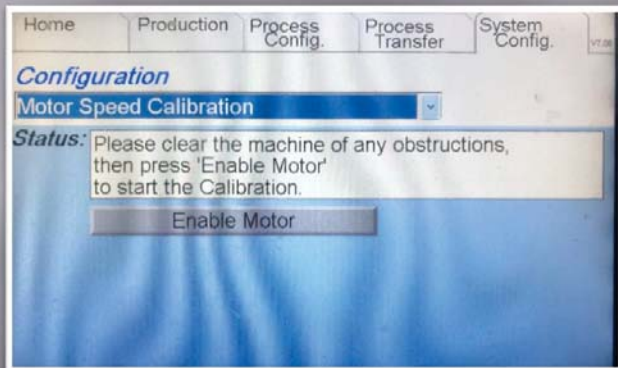
Step 11

In drop-down select Motor Speed Calibration.



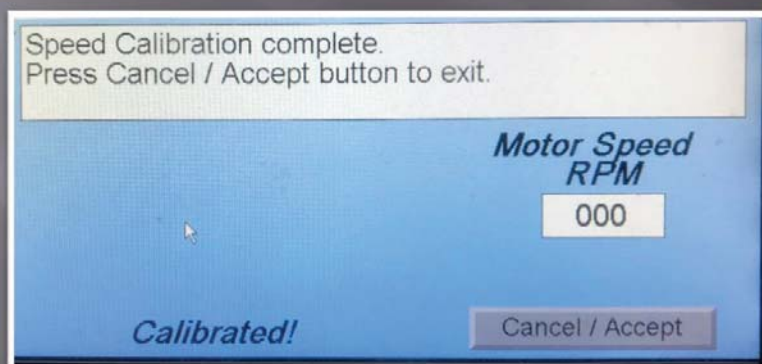
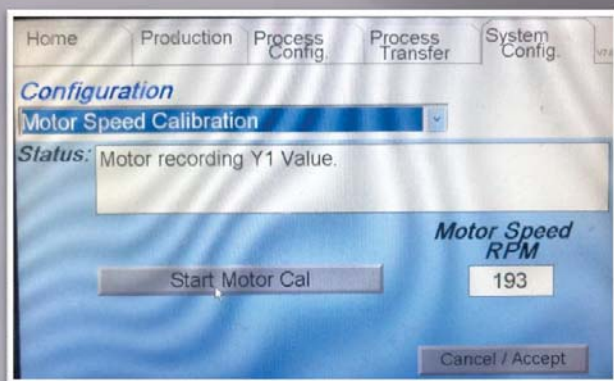
Step 12

Push Enable Motor button.
Then push Start Motor Cal button.



Step 13

Calibration will check high speed then low speed.
Push Cancel/ Accept button when calibration is complete.



Step 14

Remember to remove your USB Stick from the port.



Step 15

Process Completed.
Happy Polishing!