

# **DOMAILLE ENGINEERING**

## **APM-HDC-5300**

Update Domaille Software  
In your APM-HDC-5300  
via the USB Port

## Step 1

- With the machine power OFF. Insert your USB card with the Domaille master project on it into either USB port on the machine.



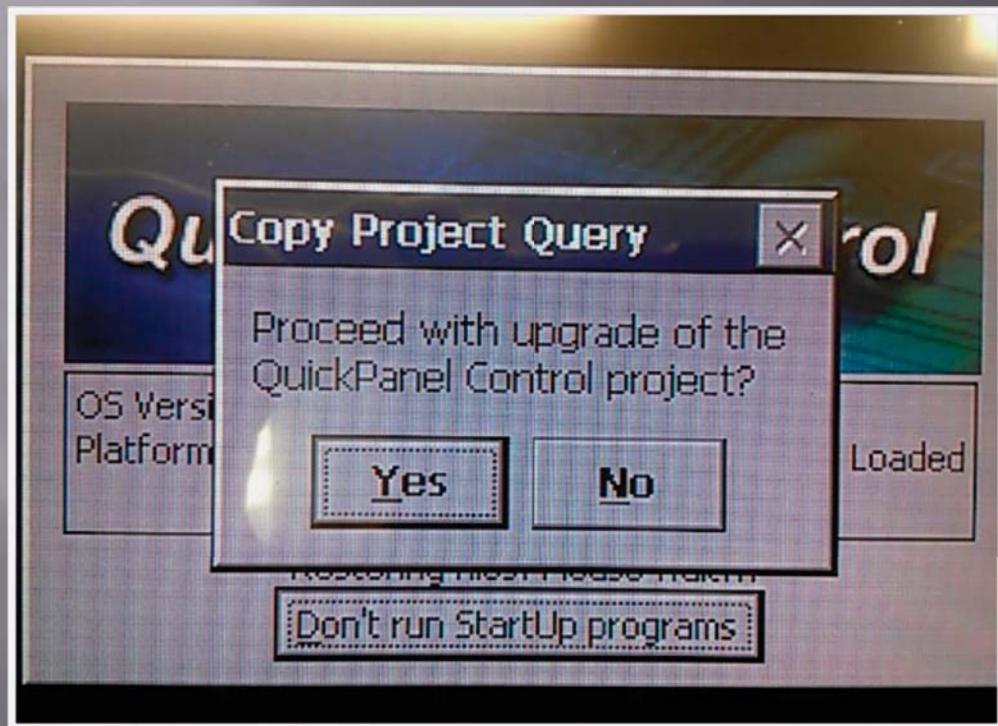
## Step 2

Power up the machine.



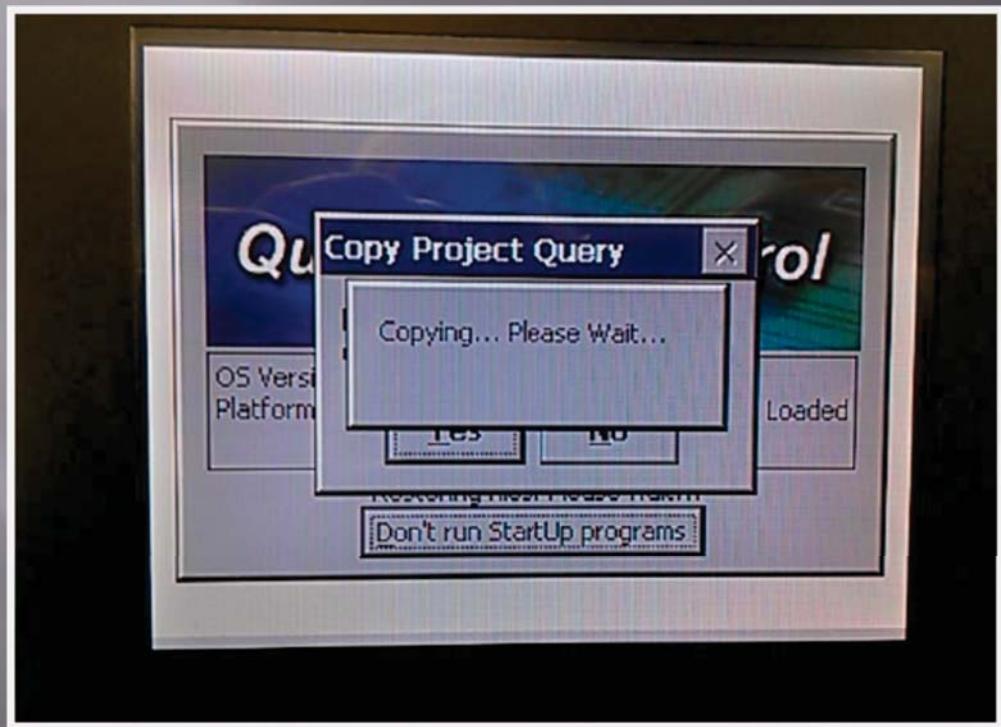
### **Step 3**

Press the Yes button to update the project.  
If this message doesn't appear, turn off machine power and turn on again



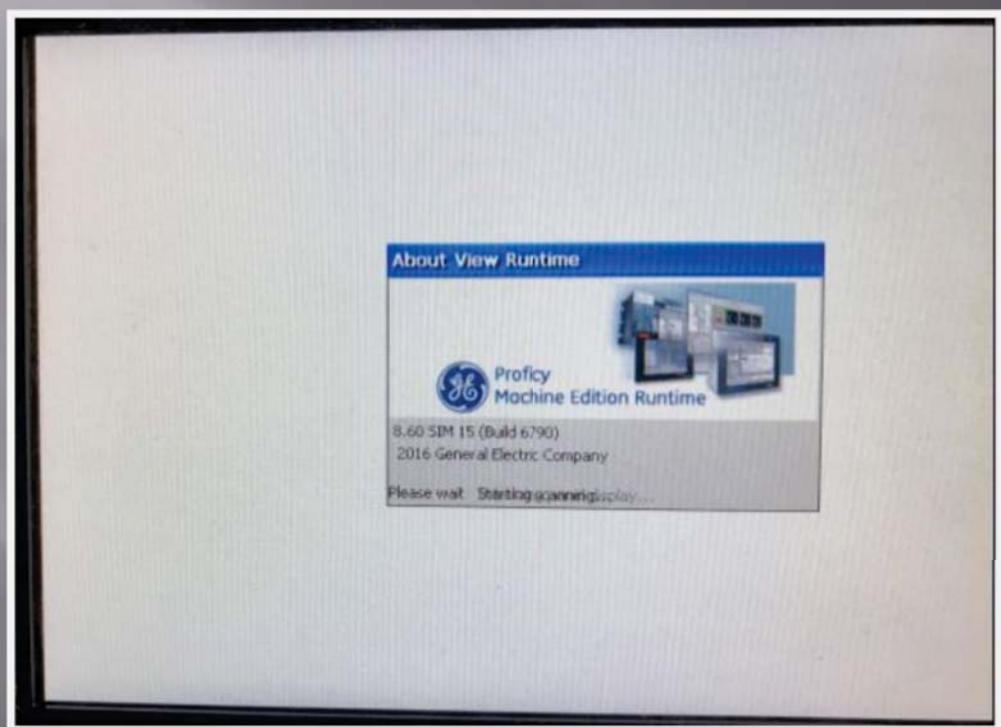
## Step 4

The system will copy the  
Domaille Master Project into the control.



## Step 5

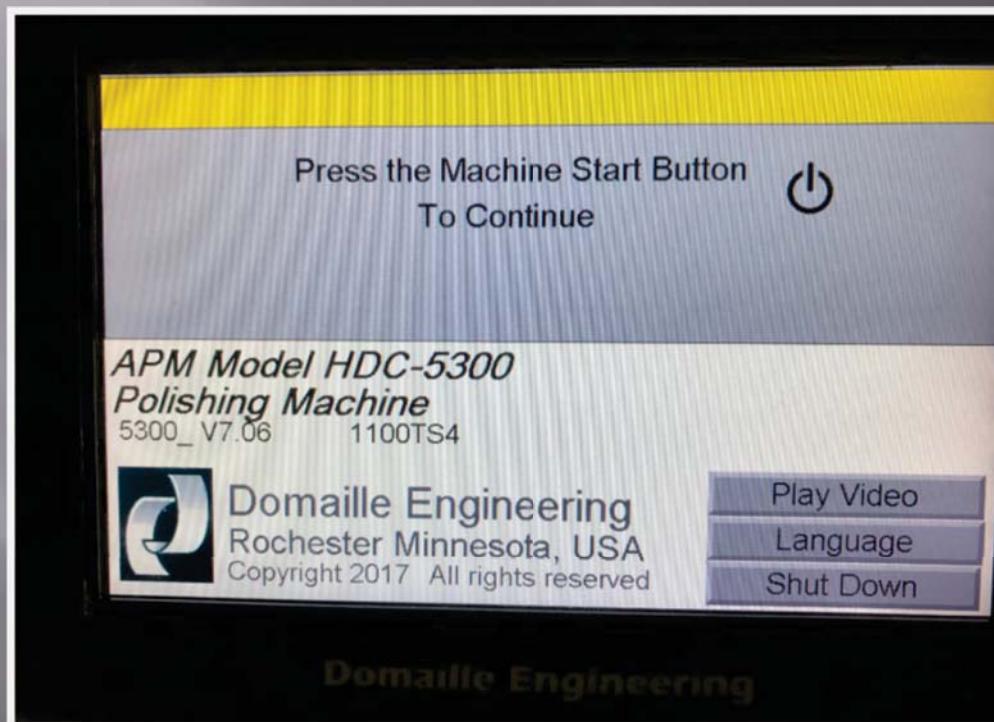
This may take a few minutes to load.



## Step 6

Your Domaille master project is now updated.

Press the start button to continue.



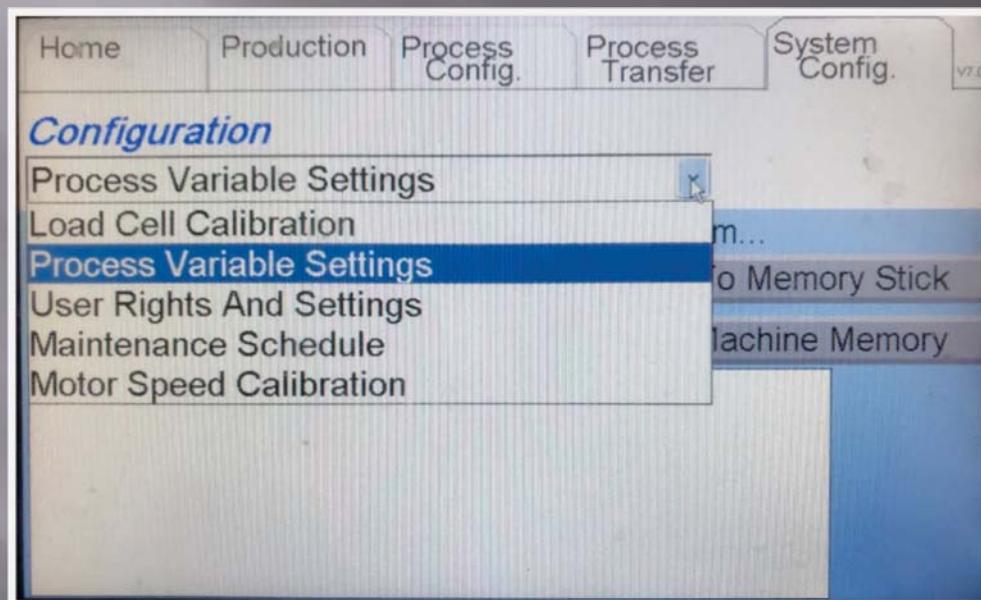
## Step 7

Select the System Config Tab to set factory default  
Load Cell Calibration and Motor Calibration.



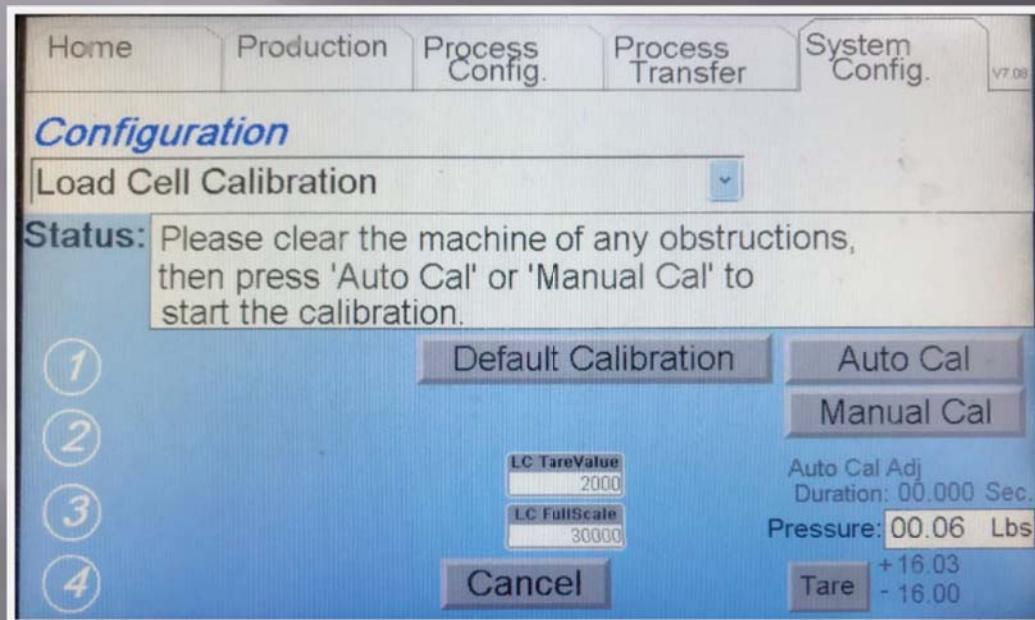
## Step 8

On the configuration screen drop-down select Load Cell Calibration.



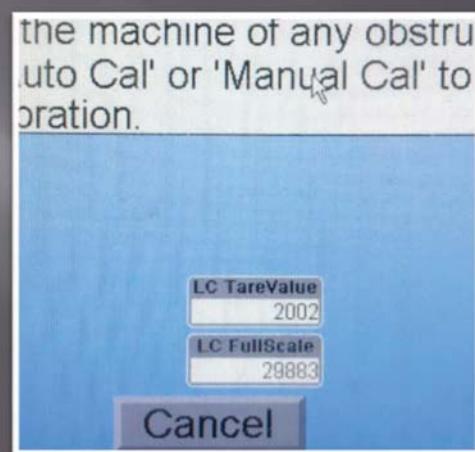
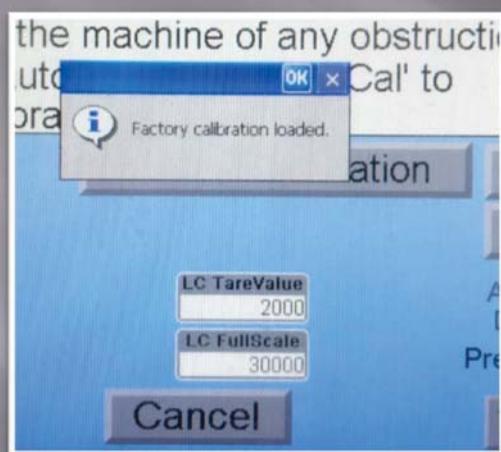
## Step 9

In Load Cell Calibration, push Default Calibration Button.



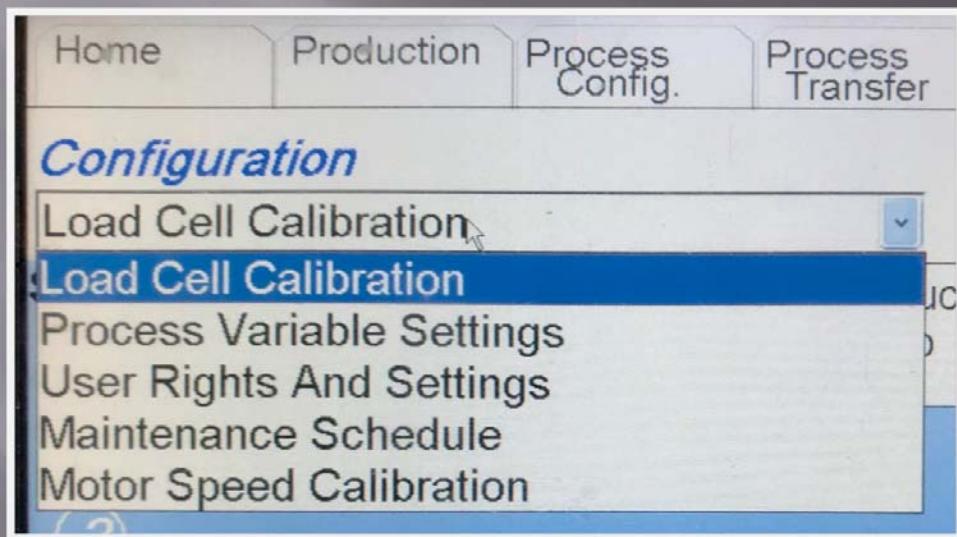
## Step 10

Click Ok then the Default Calibration will be applied.



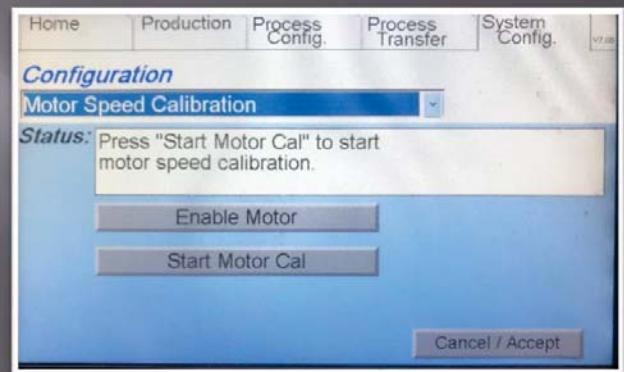
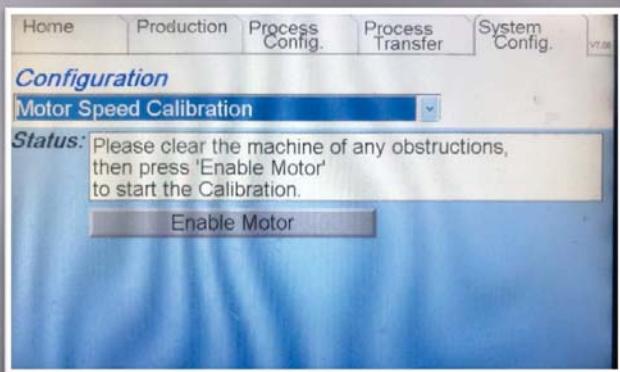
## **Step 11**

In drop-down select Motor Speed Calibration.



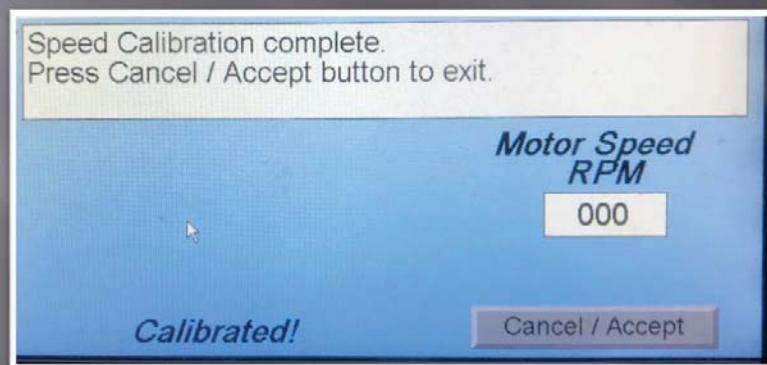
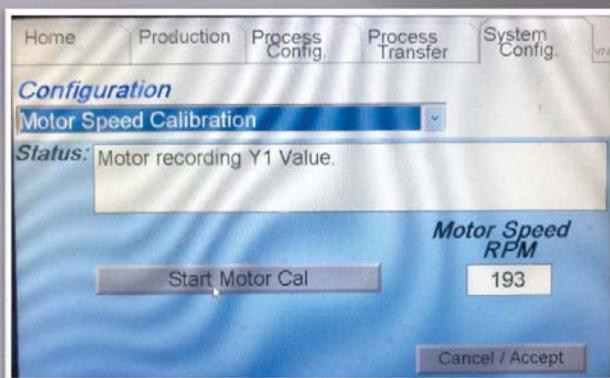
## Step 12

Push Enable Motor button.  
Then push Start Motor Cal button.



## Step 13

Calibration will check high speed then low speed.  
Push Cancel/Accept button when calibration is complete.



## Step 14

Remember to remove your USB Stick from the port.



## **Step 15**

Process Completed.  
Happy Polishing!