

DOMAILLE ENGINEERING

APM-HDC-5400

Update Domaille Software
In your APM-HDC-5400
via the USB Port

Step 1

With the machine power OFF. Insert your USB Stick with the Domaille master project on it into either left or right USB ports on the side of machine.



Step 2

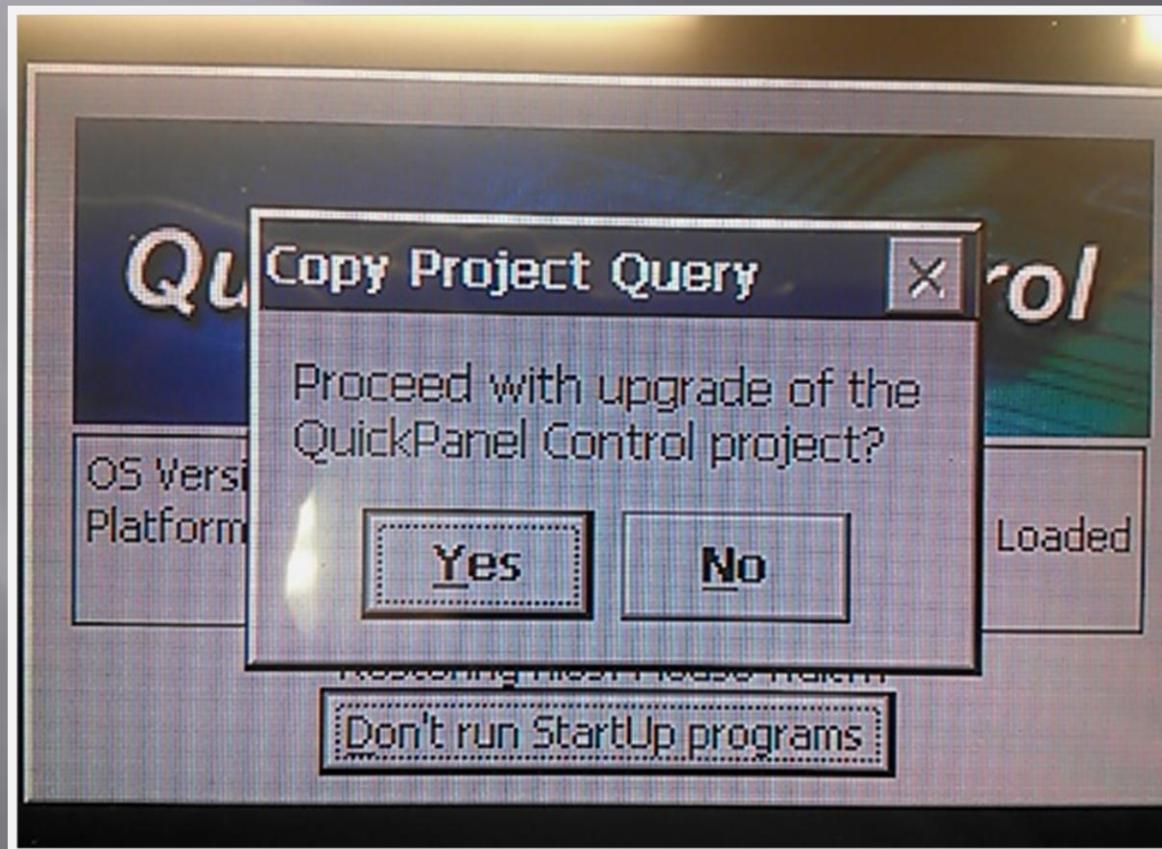
Power up the machine.



Step 3

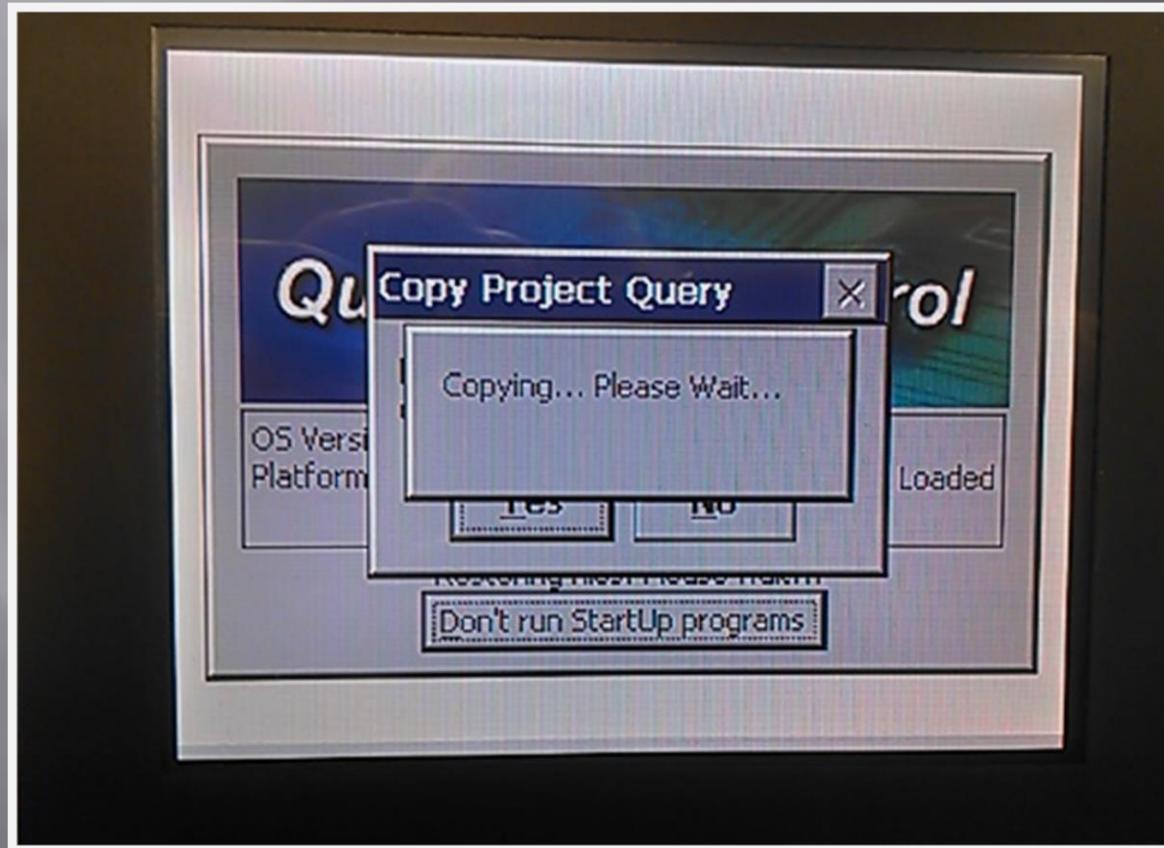
Press the Yes button to update the project.

If this message does NOT appear, turn off machine power and turn on again



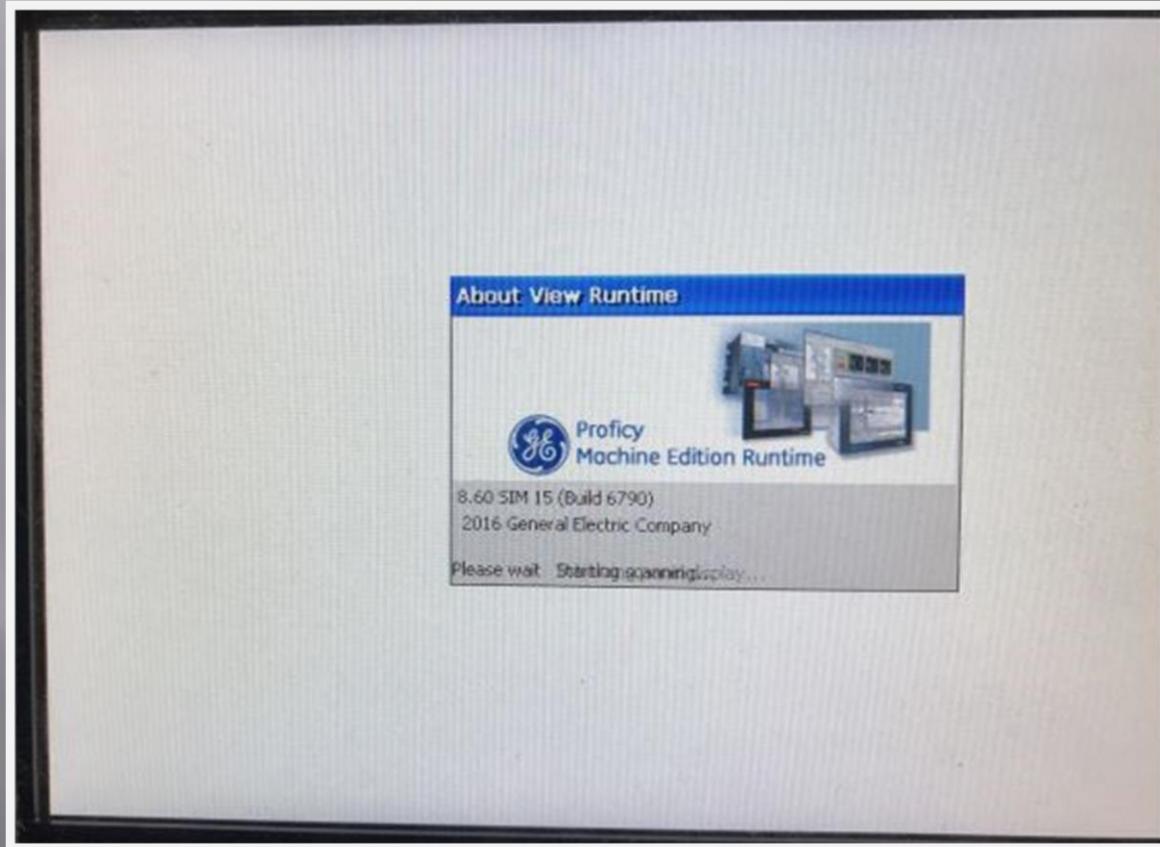
Step 4

The system will copy the
Domaille Master Project into the control.



Step 5

This may take a few minutes to load.



Step 6

Your Domaille master project is now updated.

Press the start button to continue.

Press the Machine Start Button
To Continue



*APM Model HDC-5400
Polishing Machine*
5400_V9.07 9999TS5



DOMAILLE
ENGINEERING
FIBER OPTIC EQUIPMENT

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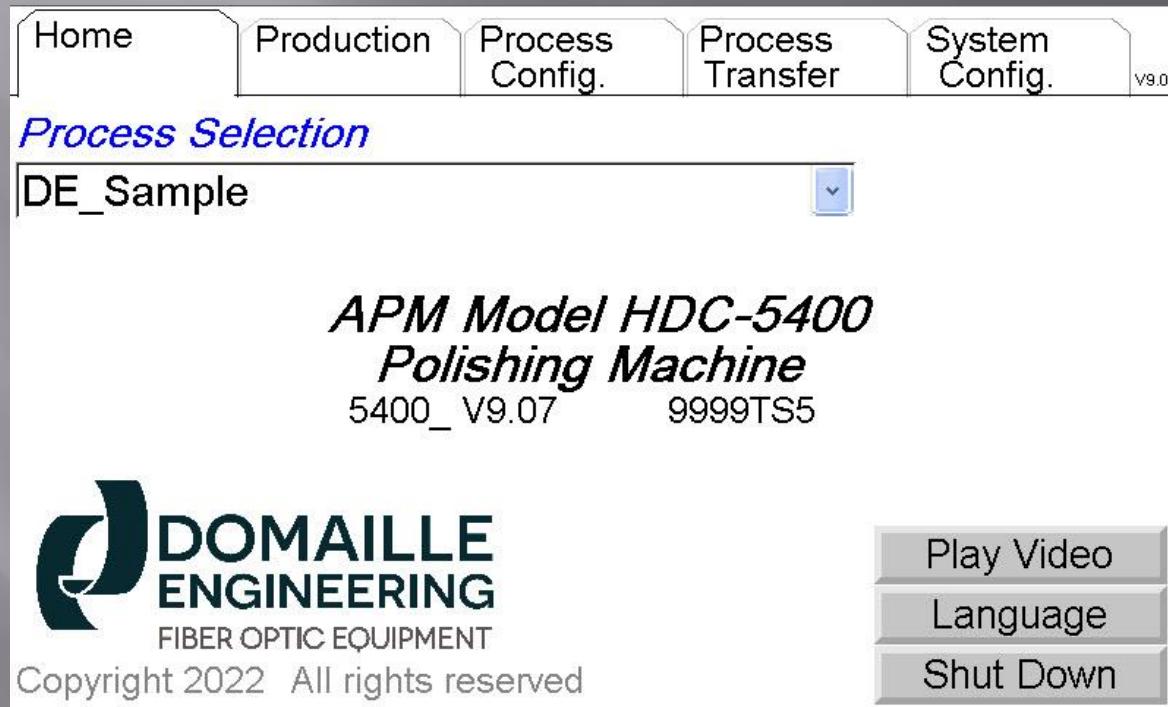
Play Video

Language

Shut Down

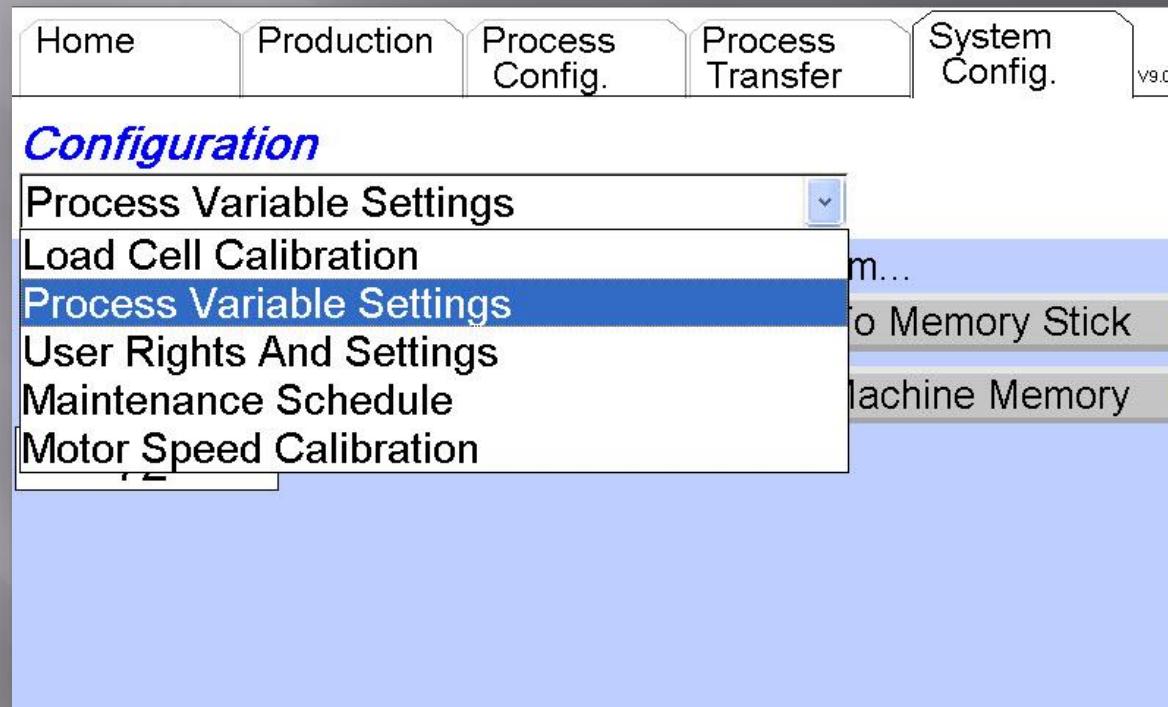
Step 7

Select the System Config Tab to set factory default Load Cell Calibration and Motor Calibration.



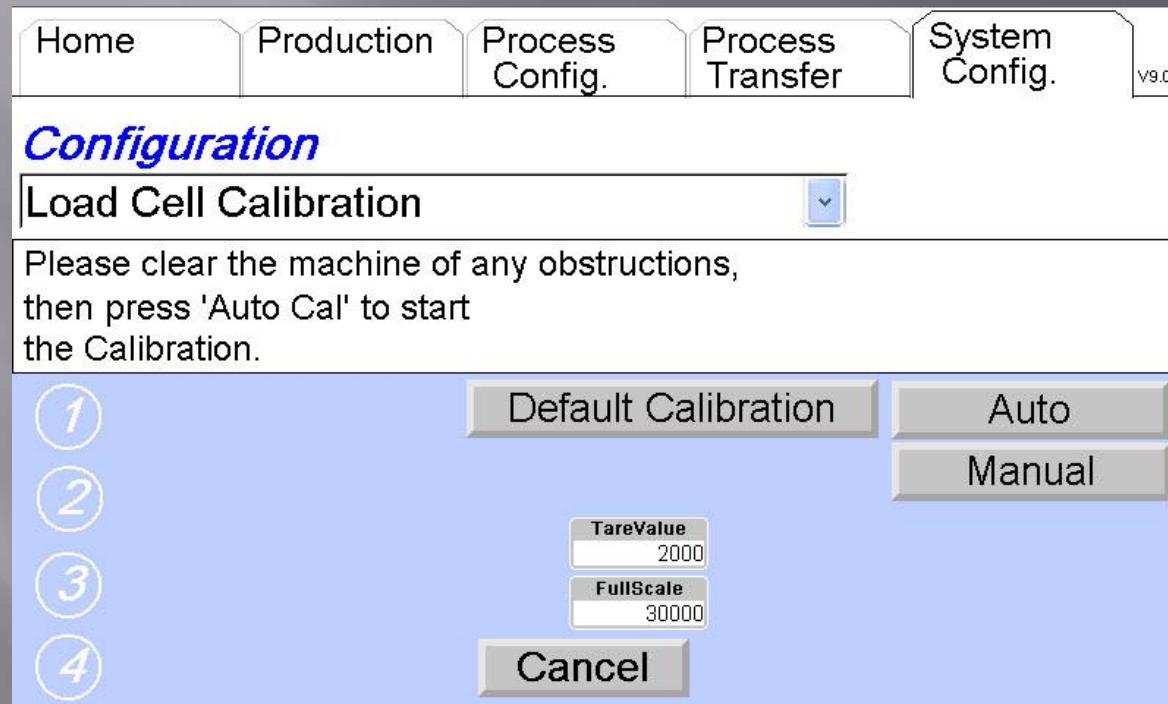
Step 8

On the configuration screen drop-down select Load Cell Calibration.



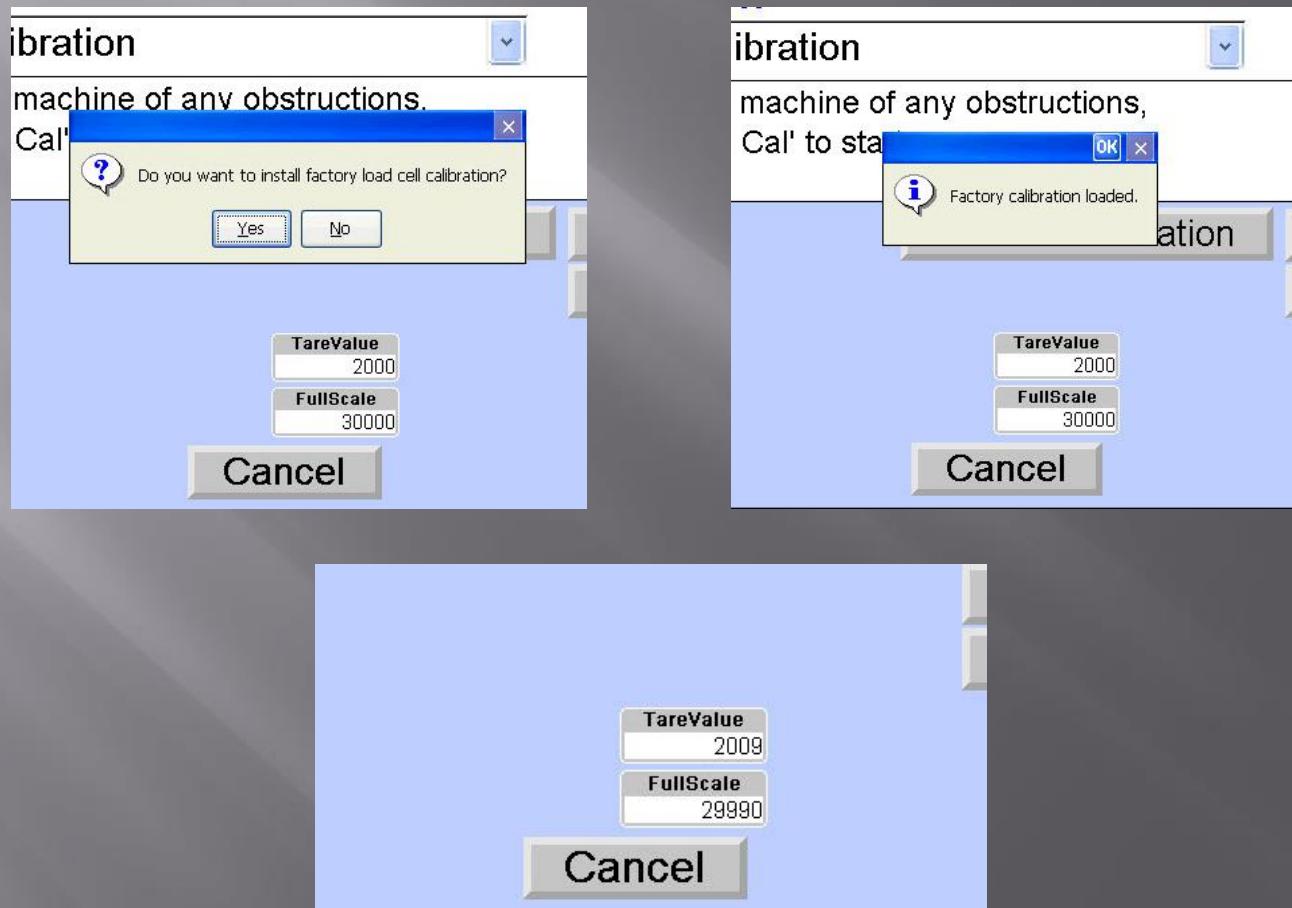
Step 9

In Load Cell Calibration, push Default Calibration Button.



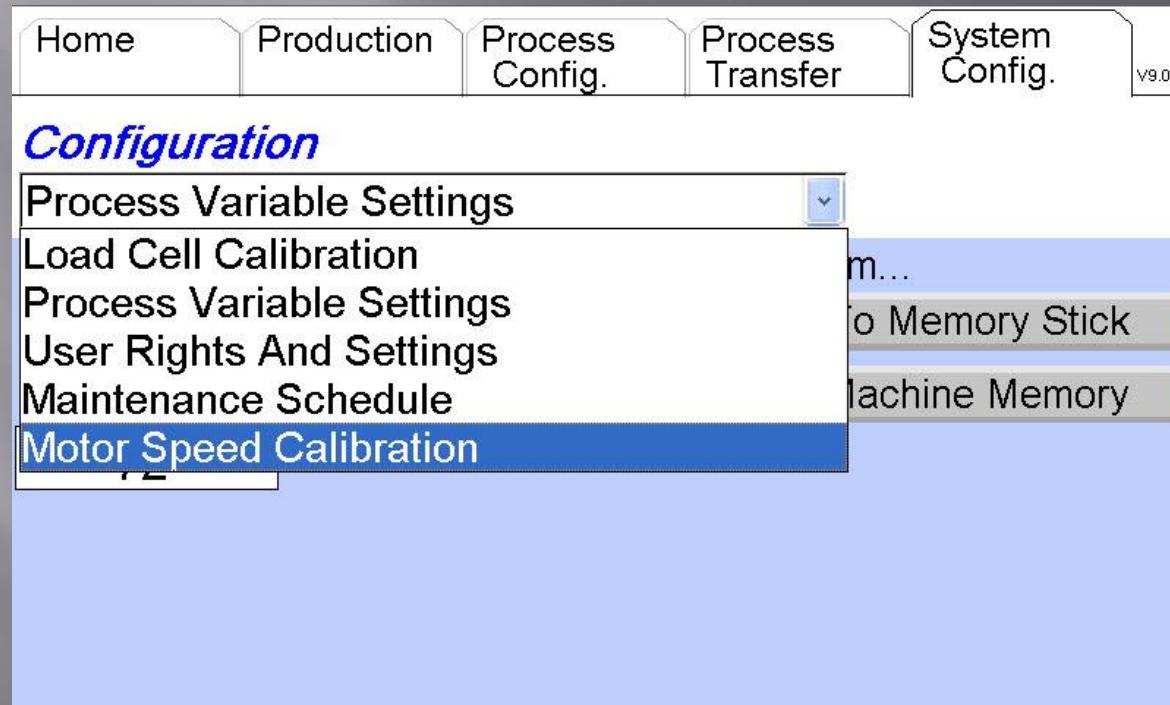
Step 10

Click Yes, to install factory calibration. Click Ok, to Factory Calibration loaded.
The Default Calibration will be applied.



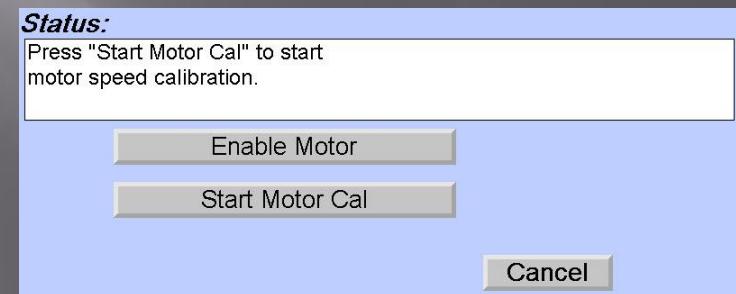
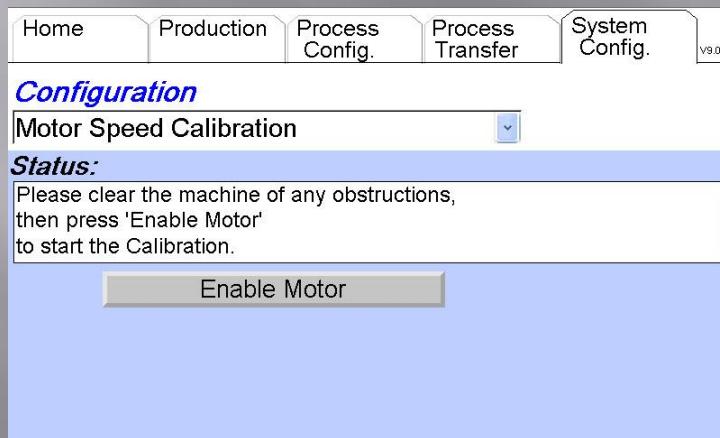
Step 11

In drop-down select Motor Speed Calibration.



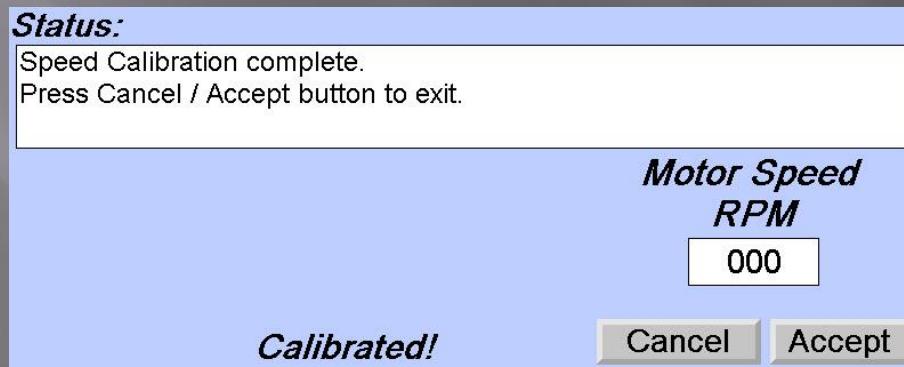
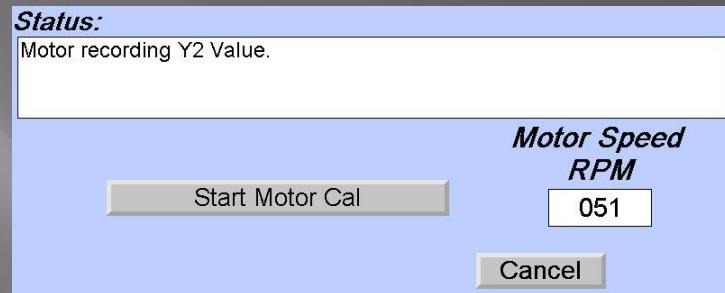
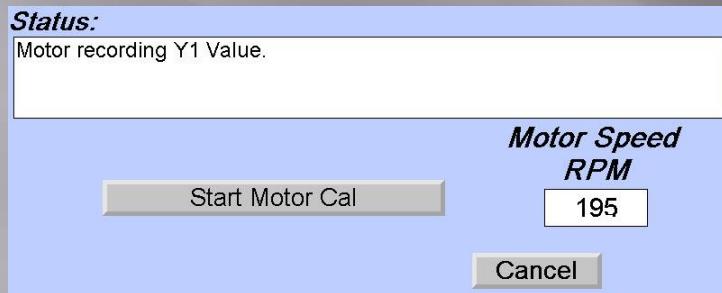
Step 12

Push Enable Motor button.
Then push Start Motor Cal button.



Step 13

Calibration will check high speed then low speed.
Push Accept button when calibration is complete.



Step 14

Remember to remove your USB Stick from the port.



Step 15

Process Completed.
Happy Polishing!