

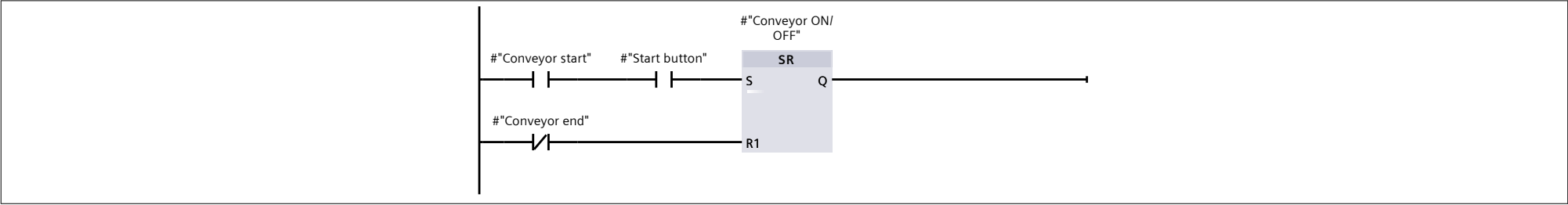
Tutorial\_1 / PLC\_1 [CPU 1512C-1 PN] / Program blocks

Conveyor function [FC1]

Conveyor function Properties							
General							
Name	Conveyor function	Number	1	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Conveyor function			
Name	Data type	Default value	Comment
▼ Input			
Conveyor start	Bool		
Conveyor center	Bool		
Conveyor end	Bool		
Start button	Bool		
clock	Bool		
▼ Output			
Status LED	Bool		
Stopper	Bool		
▼ InOut			
Conveyor ON/OFF	Bool		
Temp			
Constant			
▼ Return			
Conveyor function	Void		

Network 1: Conveyor belt



Network 2: Actuator



Network 3: Status LED

