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## Tutorial\_1 / PLC\_1 [CPU 1512C-1 PN] / Program blocks

## Main [OB1]

Main Properties										
General										
Name	Main	Number	1	Type	OB	Language	LAD			
Numbering	Automatic									
Information										
Title	"Main Program Sweep (Cy- cle)"	Author		Comment		Family				
Version	0.1	User-defined ID					'			

Main									
Name	Data type	Default value	Comment						
<b>▼</b> Input									
Initial_Call	Bool		Initial call of this OB						
Remanence	Bool		=True, if remanent data are available						
Temp									
Constant									

## Network 1:

```
%DB1
                  "Conveyor
Sequence_DB"
                     %FB1
               "Conveyor Sequence"
        - EN
                                     ENO -
false — OFF_SQ
                                    S_NO — 0
false — INIT_SQ
                                 S_MORE → false
false — ACK_EF
                                S_ACTIVE → false
false — S_PREV
                                 ERR_FLT → false
false — S_NEXT
                                AUTO_ON —false
false — SW_AUTO
                                 TAP_ON → false
false — SW_TAP
                                 TOP_ON —false
false — SW_TOP
false — SW_MAN
0 — S_SEL
                                MAN_ON → false
false — S_ON
false — S_OFF
false — T_PUSH
```

## Network 2: Status LED