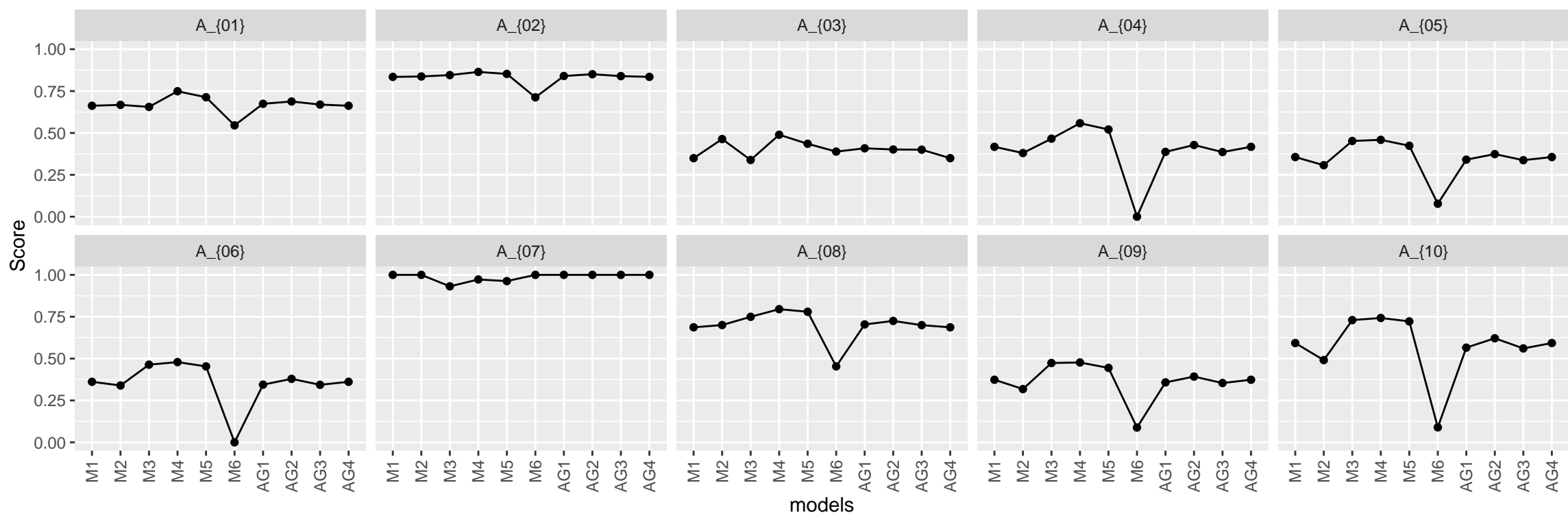
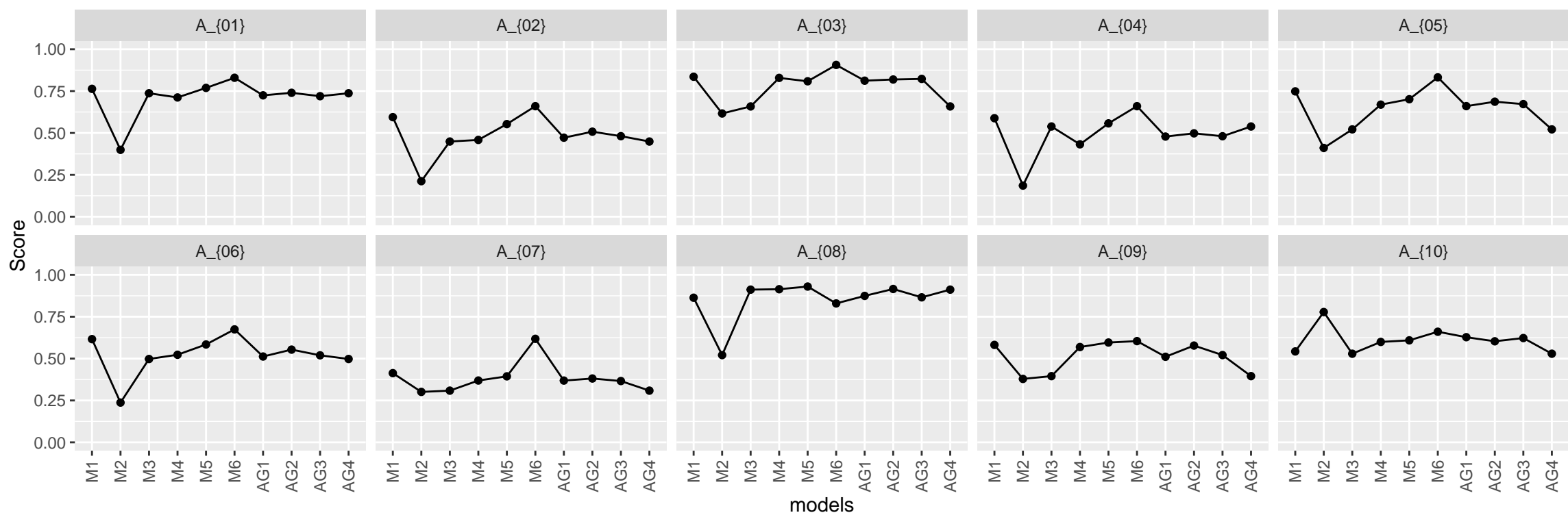


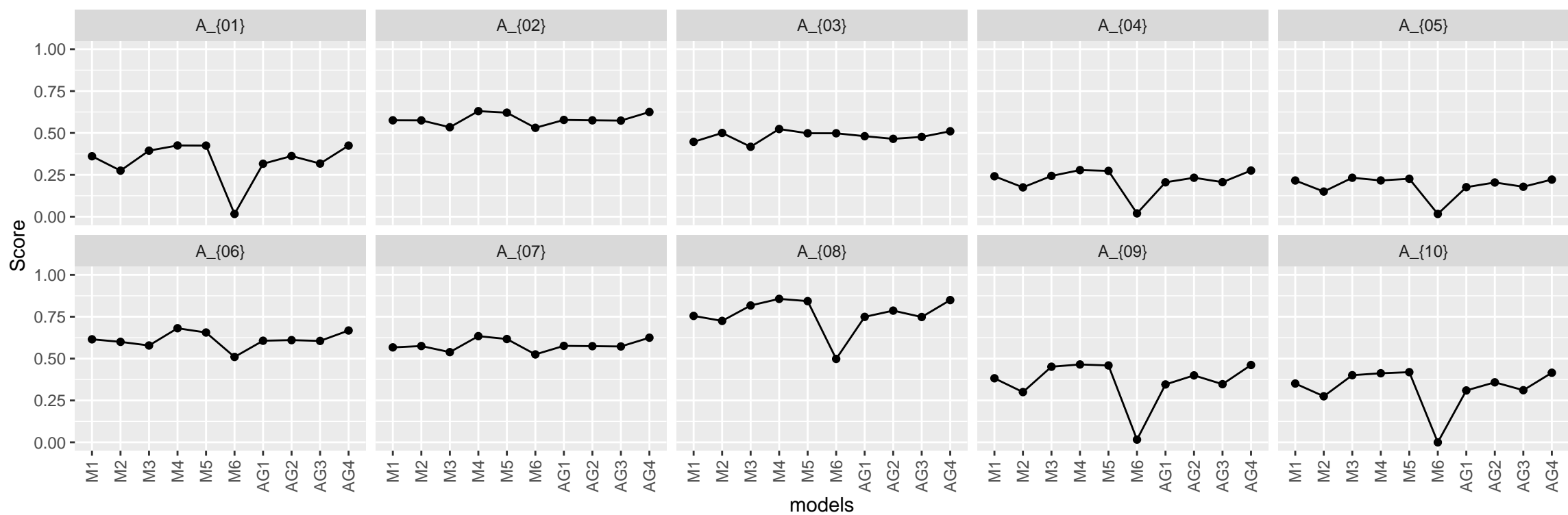
Supplier risk



Profit impact



Supplier willingness



Supplier quality capability

