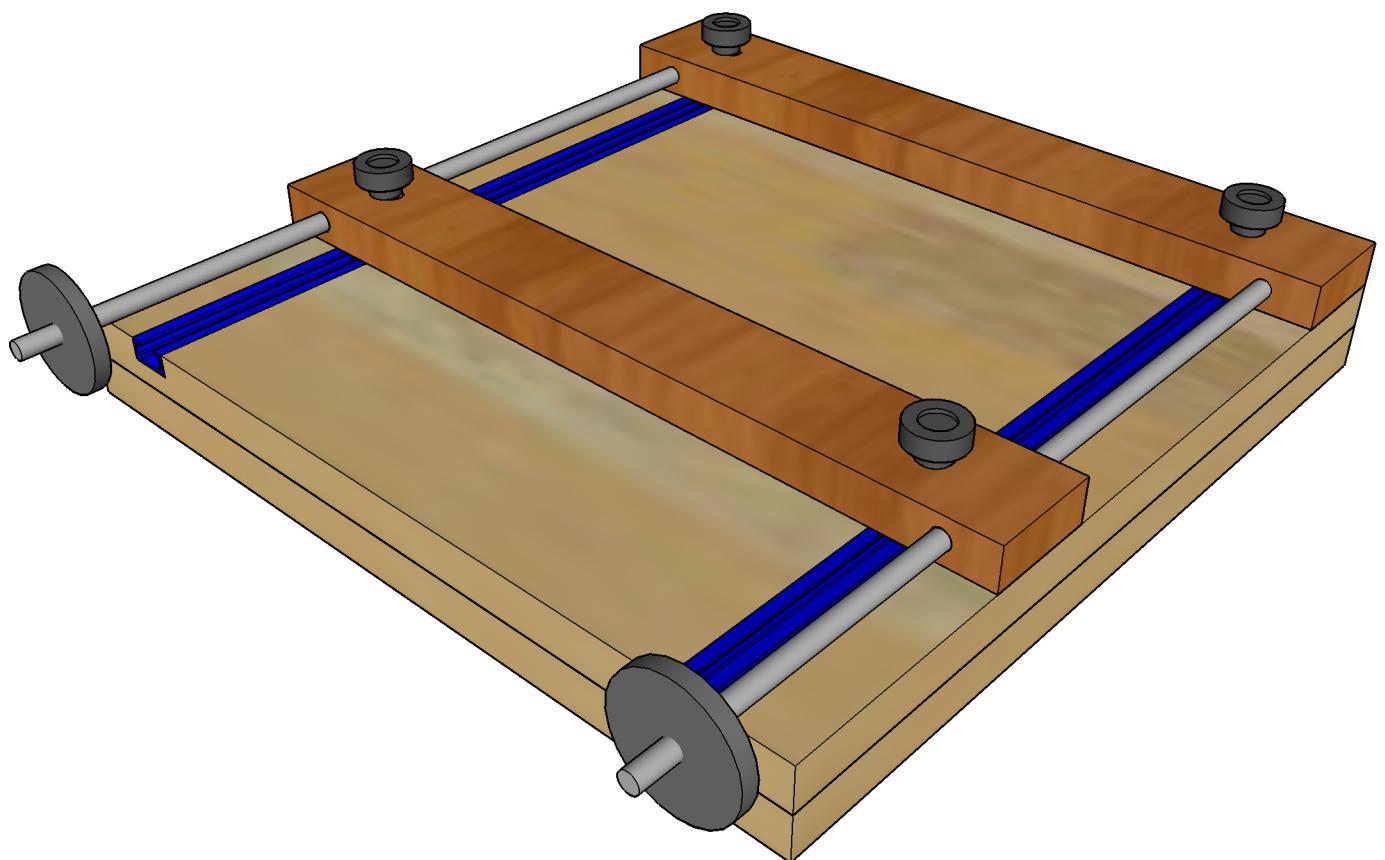


BENCH TOP CLAMPING JIG



Material List

	Items	QTY	Dimension
1	Plywood base	2	14in(355.6mm) X 14in(355.6mm) X 3/4in(19.05mm)
2	Front & Back bar	2	14in(355.6mm) X 1 7/8in(47.62mm) X 3/4in(19.05mm)
3	Universal T- Track	2	14 inch
4	T-Bolts	4	1.5 inch
5	Round knob (5/16")	4	
6	5 - Star - Insert Knobs (5/16")	2	
7	24" Threaded Rods (5/16")	2	
8	Mount screws for T-track	8	
9	Threaded inserts (5/16")	1	
	Option parts		
1	OT-Bolts (5/16")	4	3.5 inch
1	1Threaded inserts (5/16")	1	5/16 inch
1	2Wooden spacer (5/16")		

Notes:

This Jig can be altered to fit your needs. I had a need for this jig and it was made on the fly. The plans were made after the build and these were the measurements used.

Step by step video Can found here:

<https://youtu.be/5rDu6ujtwbw>

Contact



Diy Creators



Diycreators

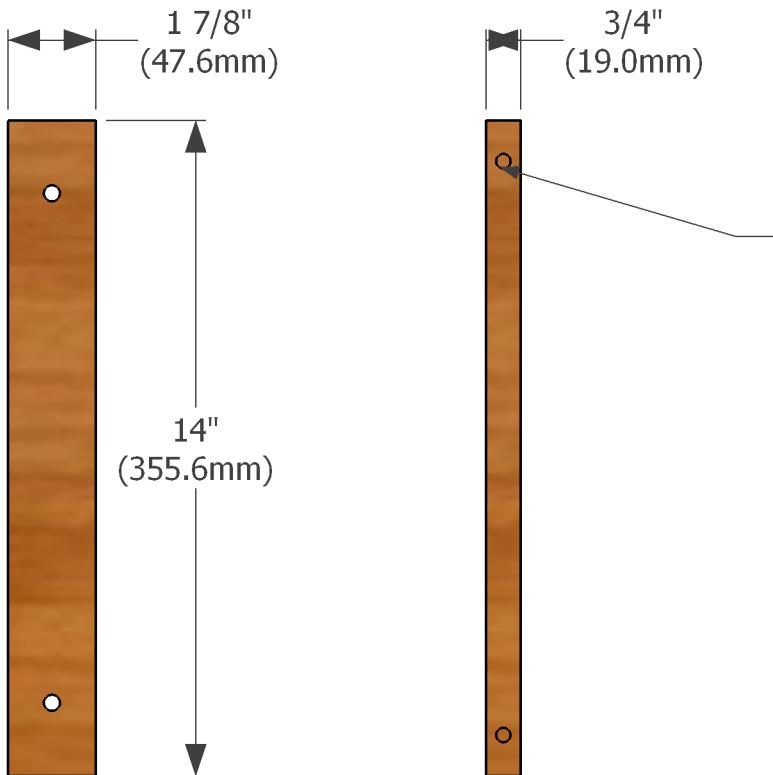


Diycreators2015



Diycreators

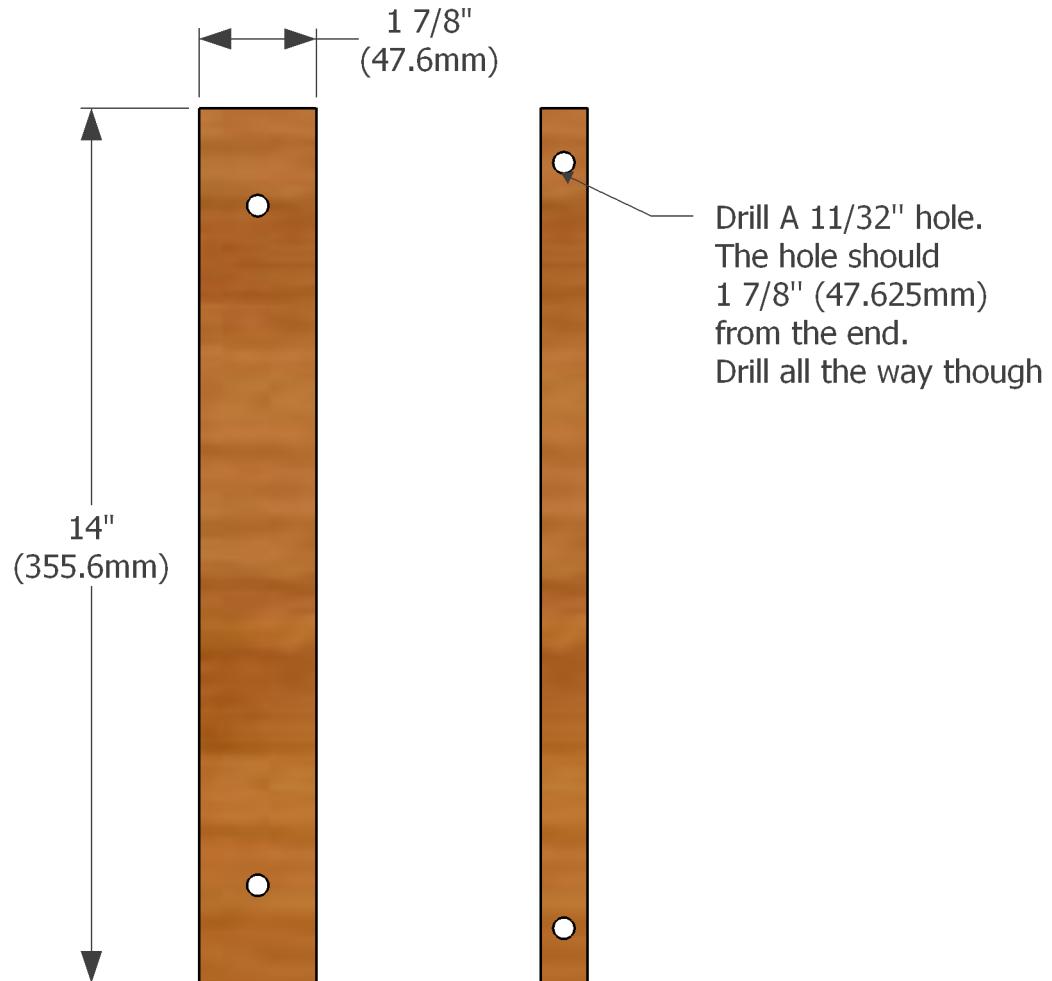
Back Bar



$3/4''$
(19.0mm)

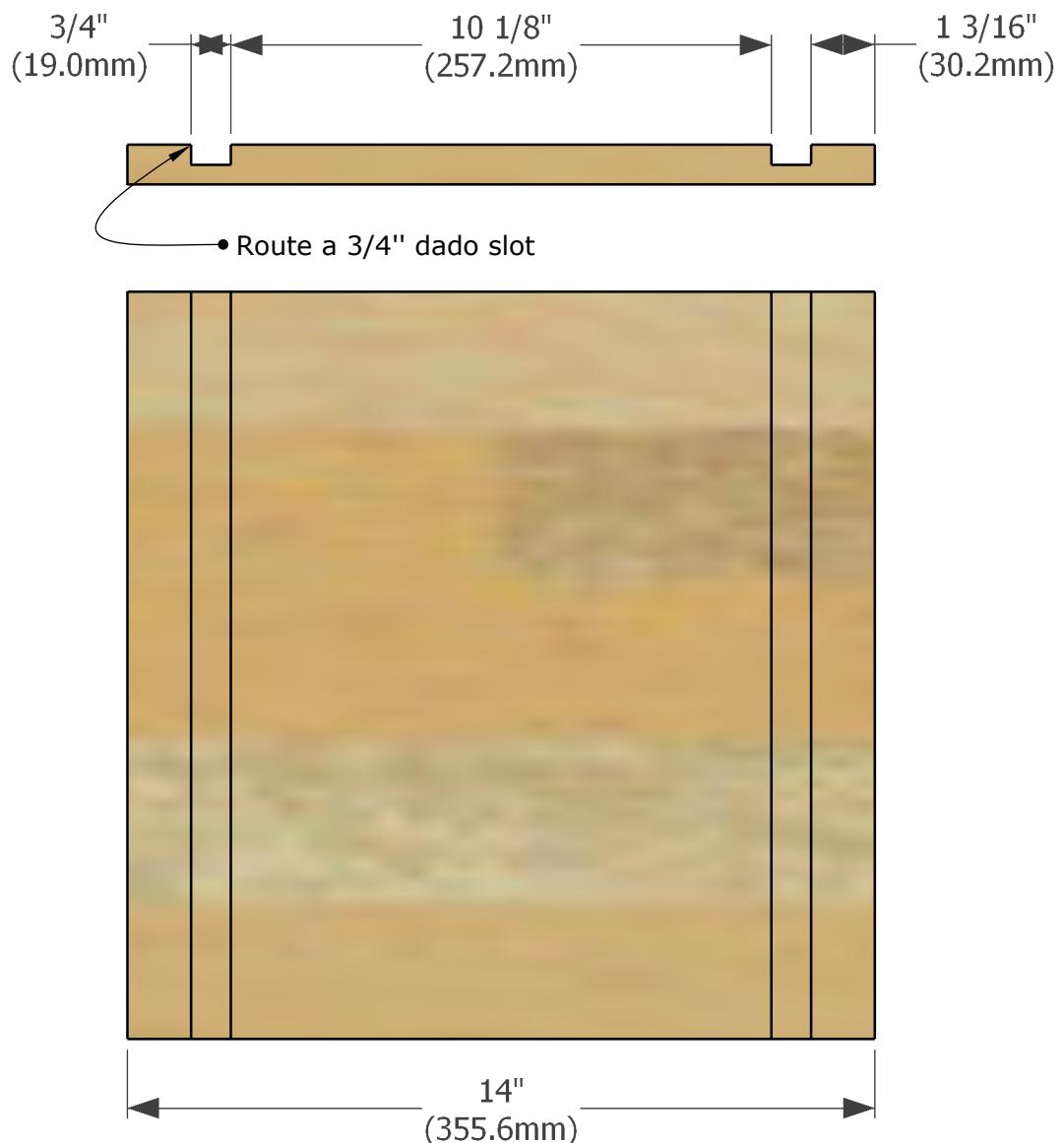
Drill a $5/16''$ hole. The hole should be $1\frac{7}{8}''$ (47.625mm) from the end.
Drill a hole approx. halfway

Front Bar

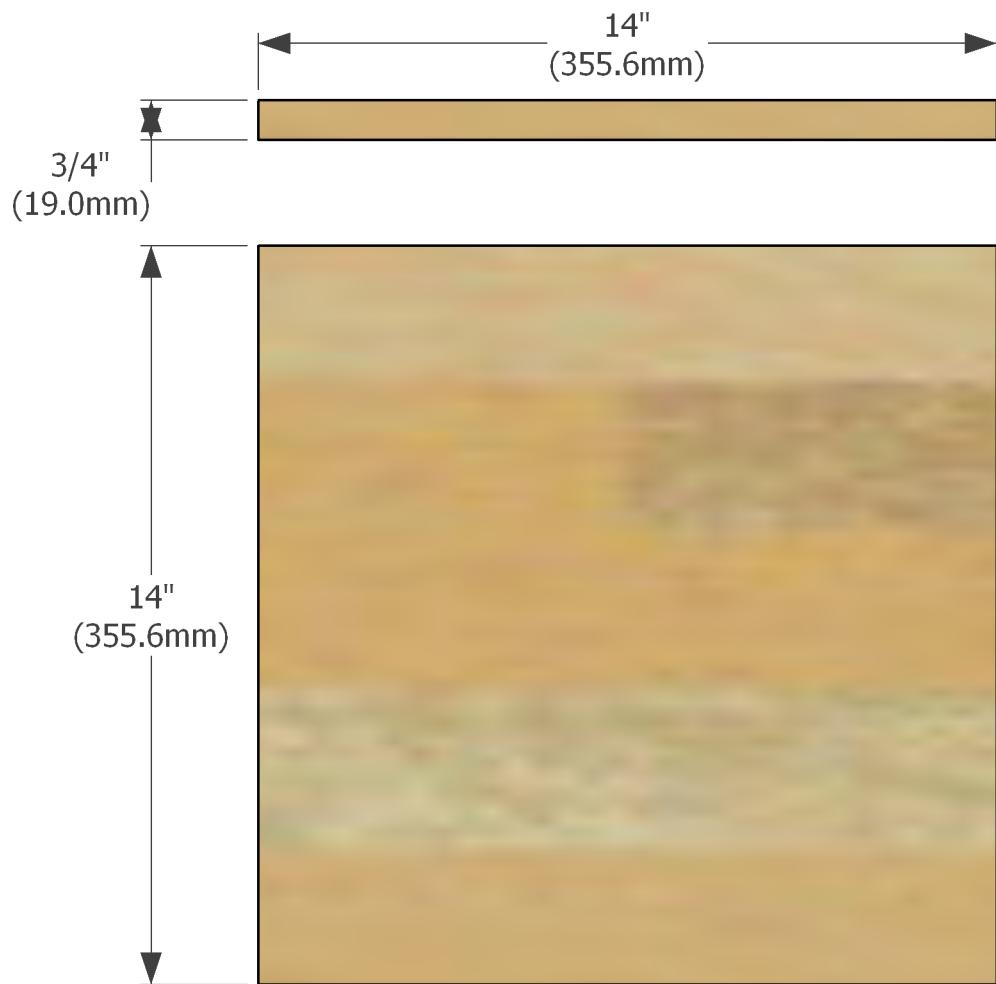


Drill a $11/32''$ hole.
The hole should be $1\frac{7}{8}''$ (47.625mm) from the end.
Drill all the way through

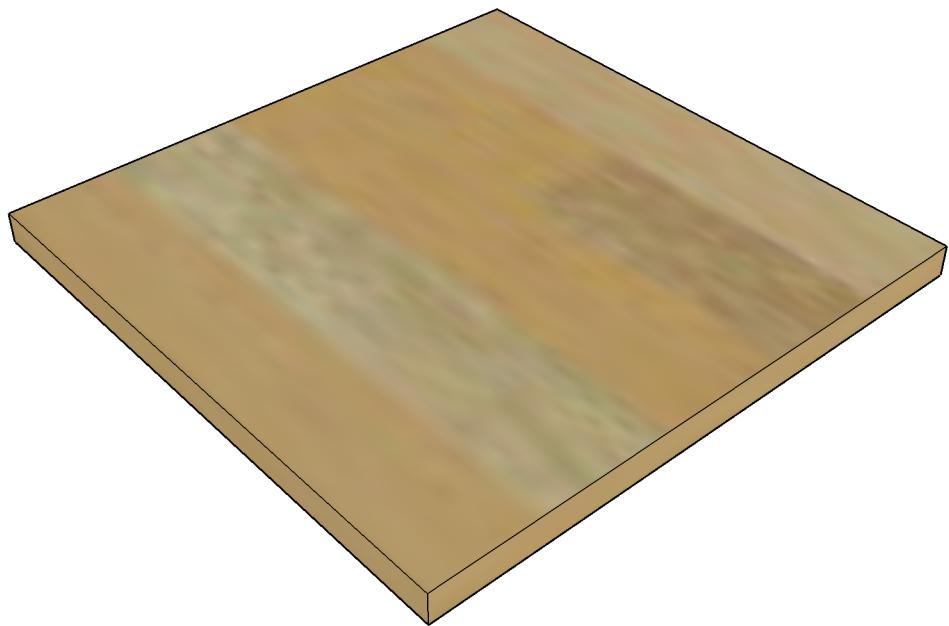
Base top



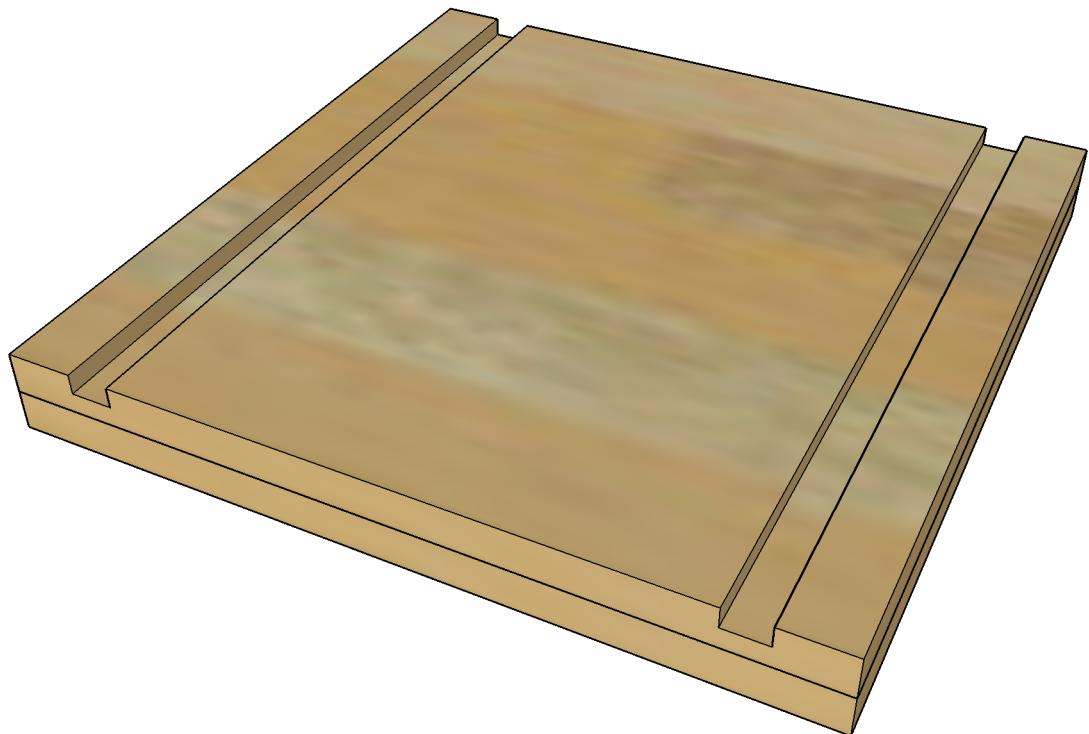
Base Bottom



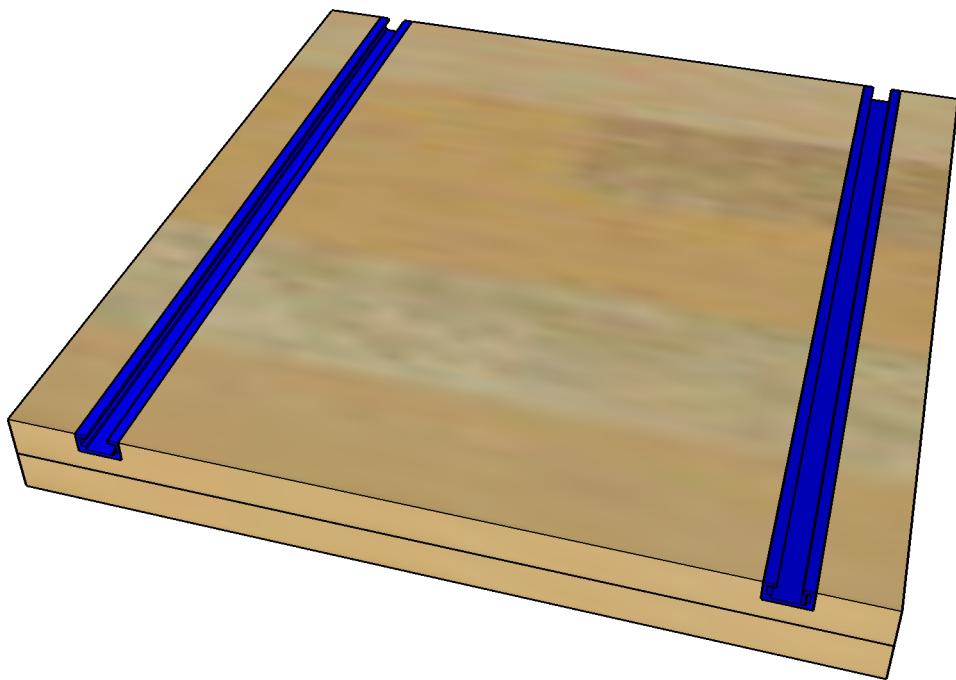
Step 1: Glue the two base plywood base.



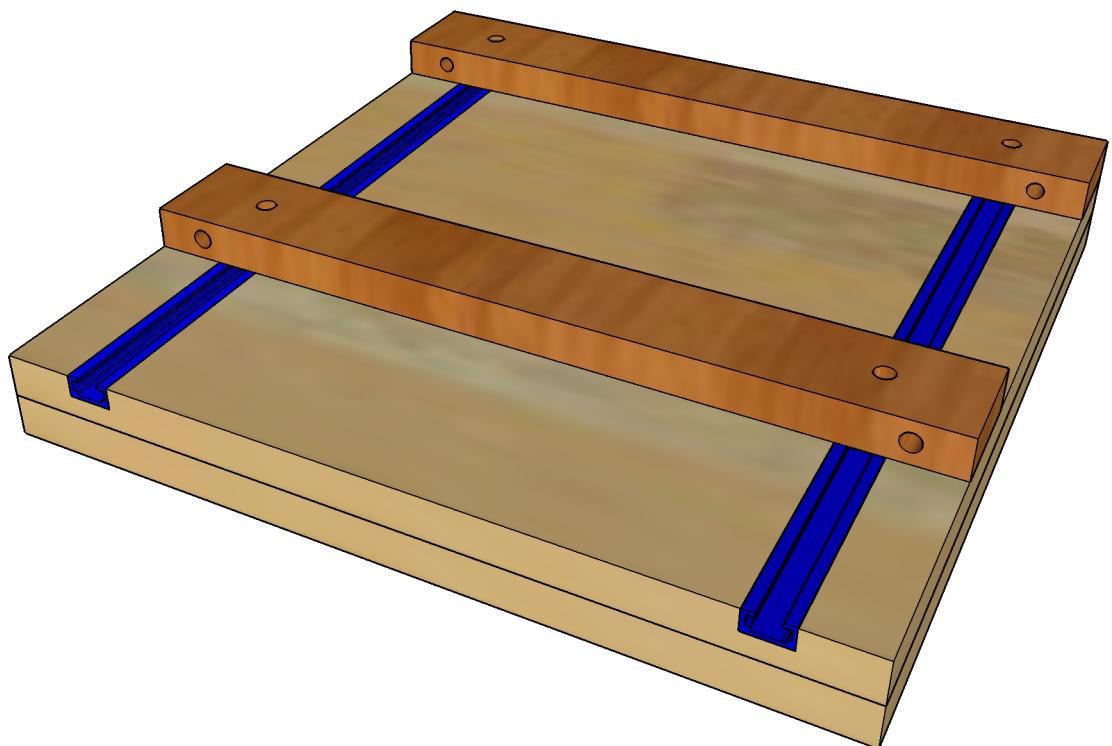
Step 2: Route two dado slots for the t-track



Step 3: Install the T-Tracks



Step 4: Now, attach the wooden bars.



Step 5: Tighten up the bolts. To lock the bars in place.



Step 6: Screw the rod into the wood. If you use hardwood this would be possible. If you use a softwood I would recommend using a threaded insert.



Step 7: These extension were not shown, but can be easily duplicated.

