

| <u>DOCUMENT TYPE</u>                     | <u>DOCUMENT OWNER</u> | <u>PRODUCT NAME</u> |
|--|-----------------------|---------------------|
| <b>Manual</b>                            | <b>GJM Tuijthof</b>   | <b>3D Footplate</b> |
| <u>TITLE</u>                             | <u>RELEASED BY</u>    | <u>DATE</u>         |
| <b>3.04.3D Footplate Assembly Manual</b> | <b>GJM Tuijthof</b>   | <b>10-09-2025</b>   |

### Document change history

| BY           | DATE       | VERSION | SUMMARY OF CHANGES   |
|--------------|------------|---------|--|
| E. Masih     | 03-09-2024 | 01      | Text spelling check, update images                           |
| GJM Tuijthof | 24-08-2025 | 01      | Added front page, optimized layout, changed telescopic clamp |
| GJM Tuijthof | 10-09-2025 | 01      | Added warnings and part names                                |
|              |            |         |  |



#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.



**WARNING: OFF-THE-SHELF COMPONENTS SHOULD RECEIVE A THOROUGH INCOMING GOODS INSPECTION**

**WARNING: CUSTOM PARTS REQUIRING LASERCUTTING OR 3D-PRINTING ARE TO BE MANUFACTURED BY QUALIFIED AND TRAINED PROFESSIONALS**

**WARNING: THIS PRODUCT IS TO BE ASSEMBLED BY QUALIFIED AND TRAINED PROFESSIONALS**

**WARNING: BEFORE TRANSPORT, CLOSE ALL TELESCOPIC CLAMPS**

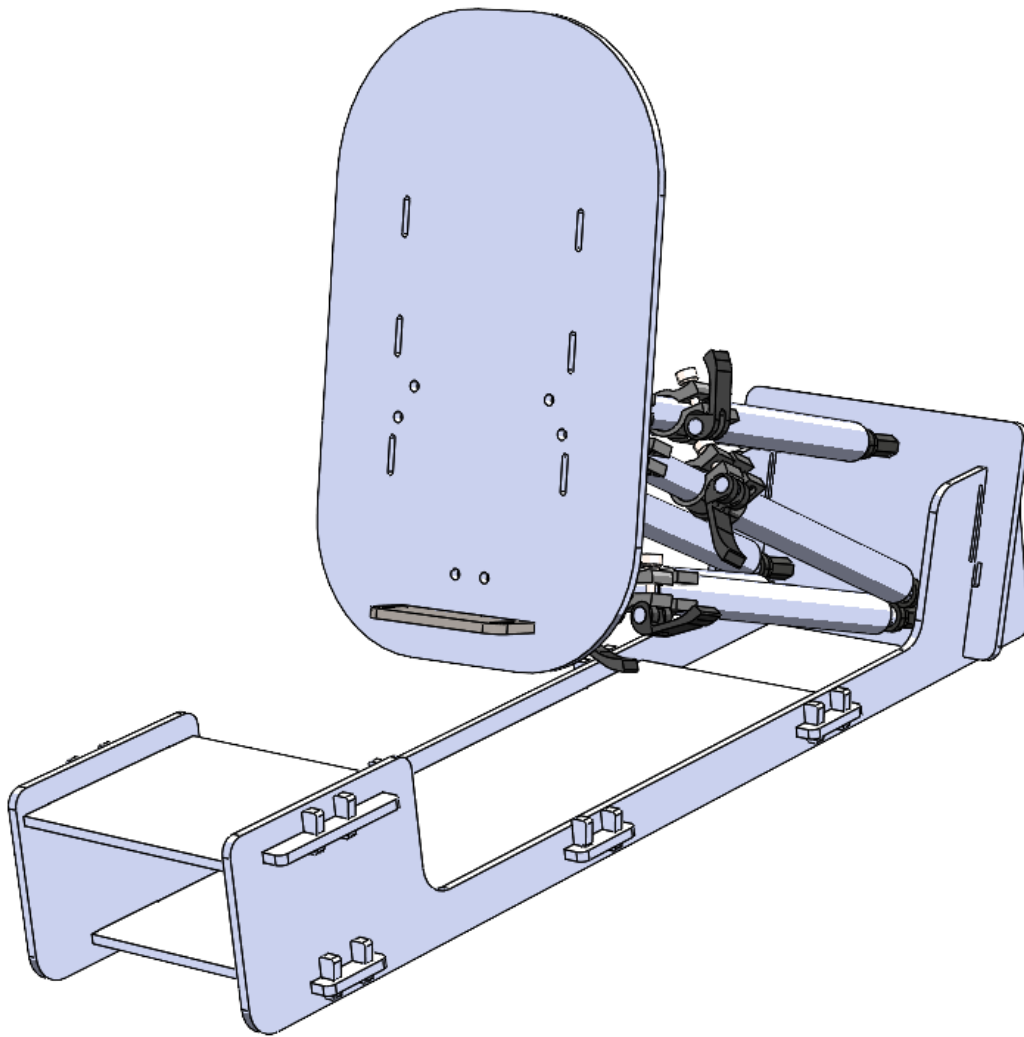
**WARNING: DURING TRANSPORT, DO NOT TILT DEVICE**

# 3D Footplate Assembly manual



## Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.



## Check all parts

Verify first which parts need to be lasercut and which 3D printed. Manufacture the polypropylene parts (see 3.03.3D Footplate Bill of Materials v1.2 and folder 0302\_Technical Drawings) according to 3.04.3D Footplate Lasercutter Settings v1.1. Manufacture the 3D print parts (see 3.03.3D Footplate Bill of Materials v1.2 and folder 0301\_3D Models) using a state-of-the-art FDM 3D printer.

Before starting the assembly, verify by visual inspection if all parts are present and if none of them is damaged or broken. Parts that are rather delicate are the levers of the telescopic clamps. In case parts are missing or broken, refrain from further use until all parts are replaced and visually verified for proper functionality.

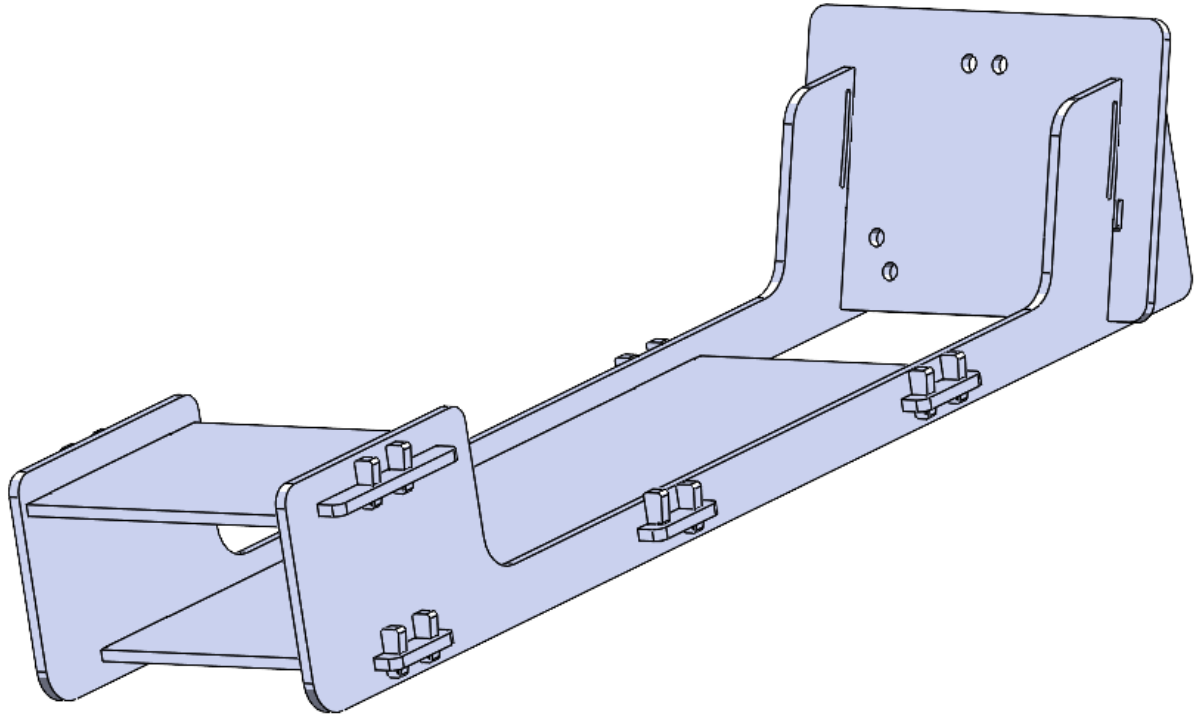
## PART 1

### Assembly Ground plate



#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

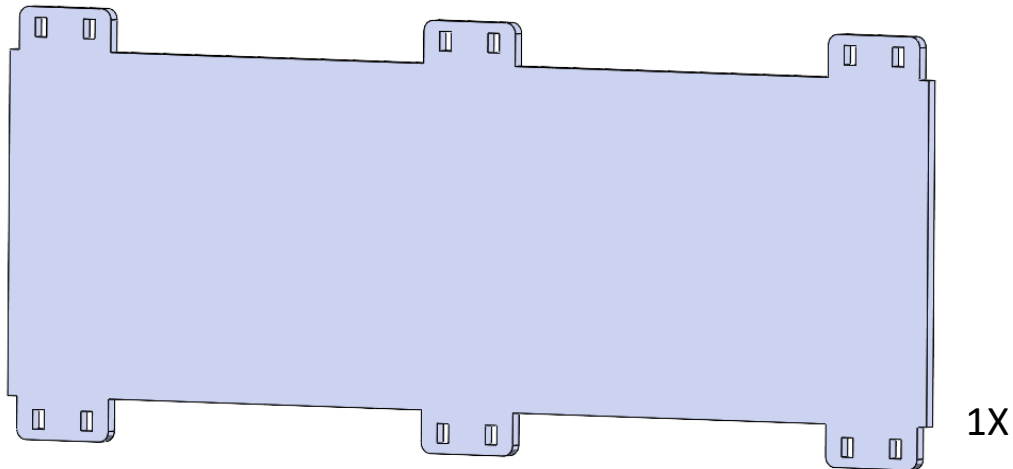


#### Limitation of liability for document

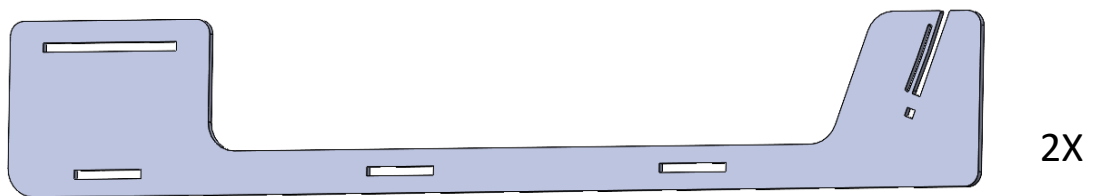
The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

## Parts Ground plate

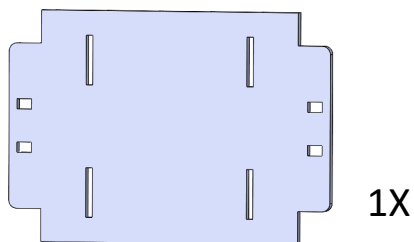
3.02.3D Footplate\_cross\_large



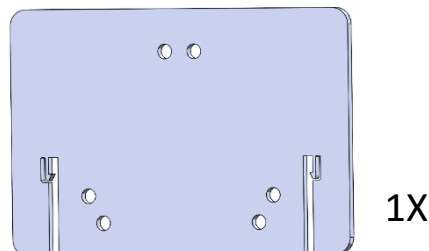
3.02.3D Footplate\_Side



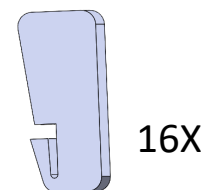
3.02.3D Footplate\_cross\_small



3.02.3D Footplate\_back

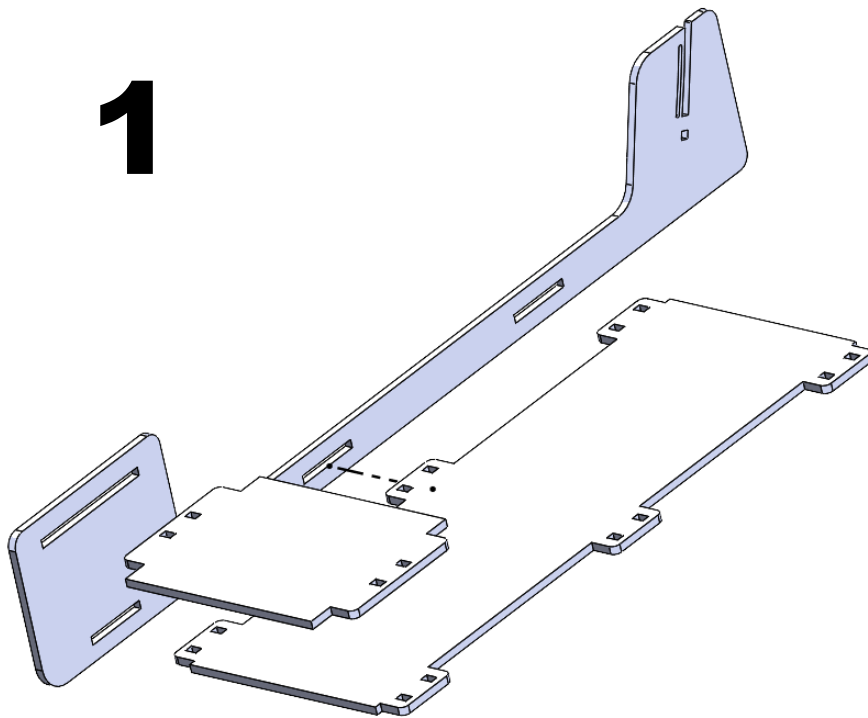


3.02.3D Footplate\_Lock\_new



### Limitation of liability for document

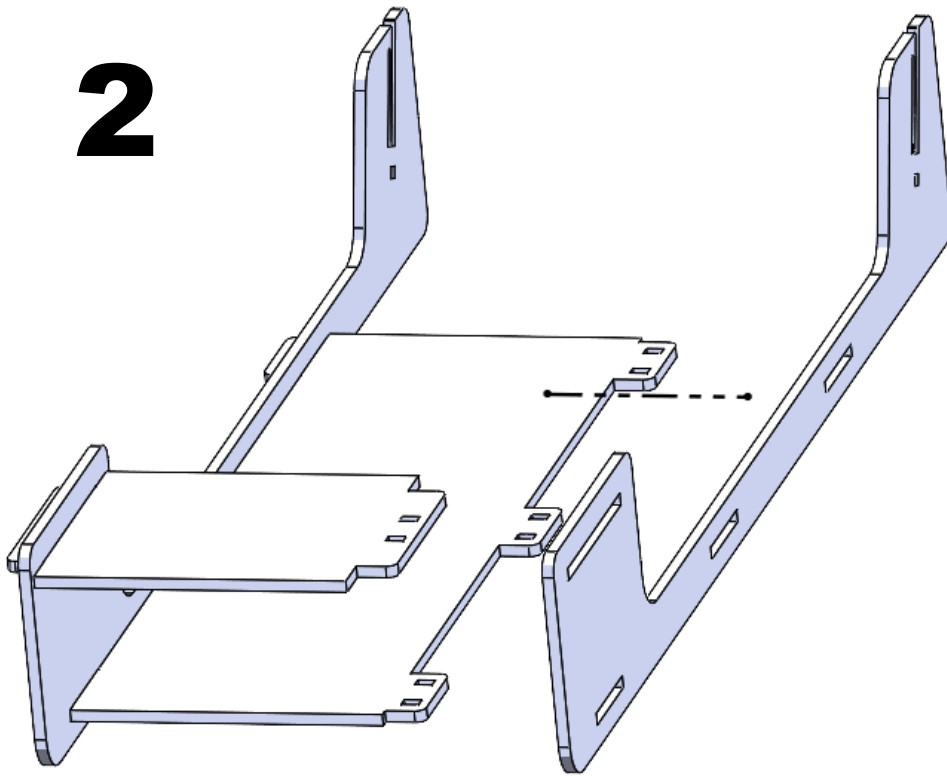
The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.



#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

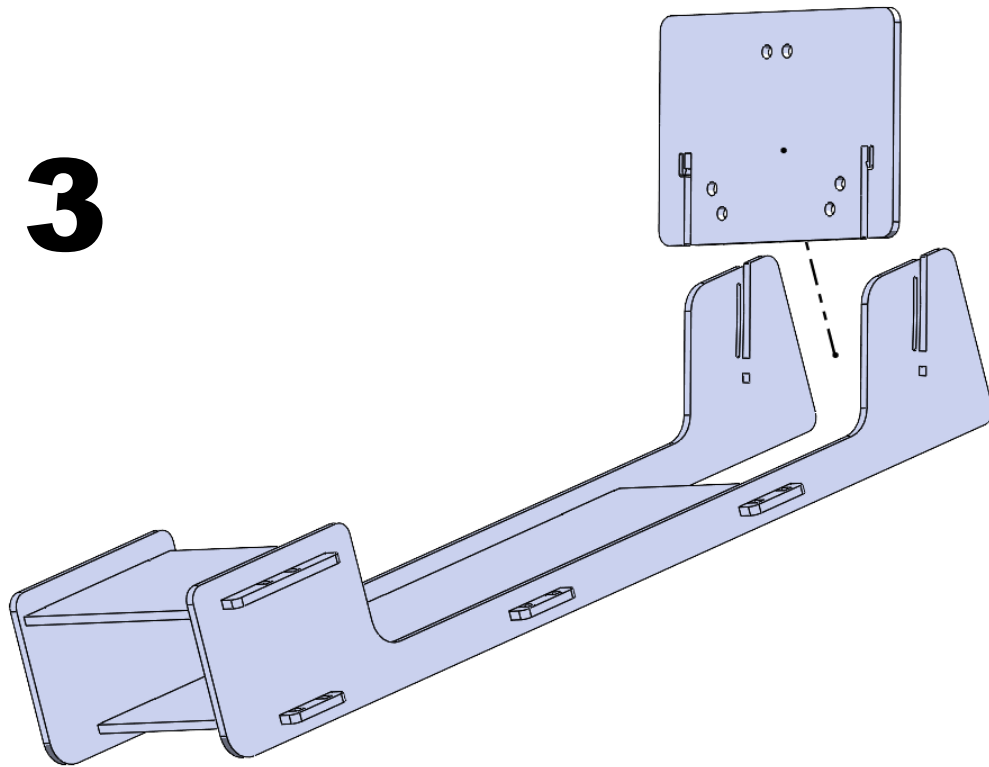
2



Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

3

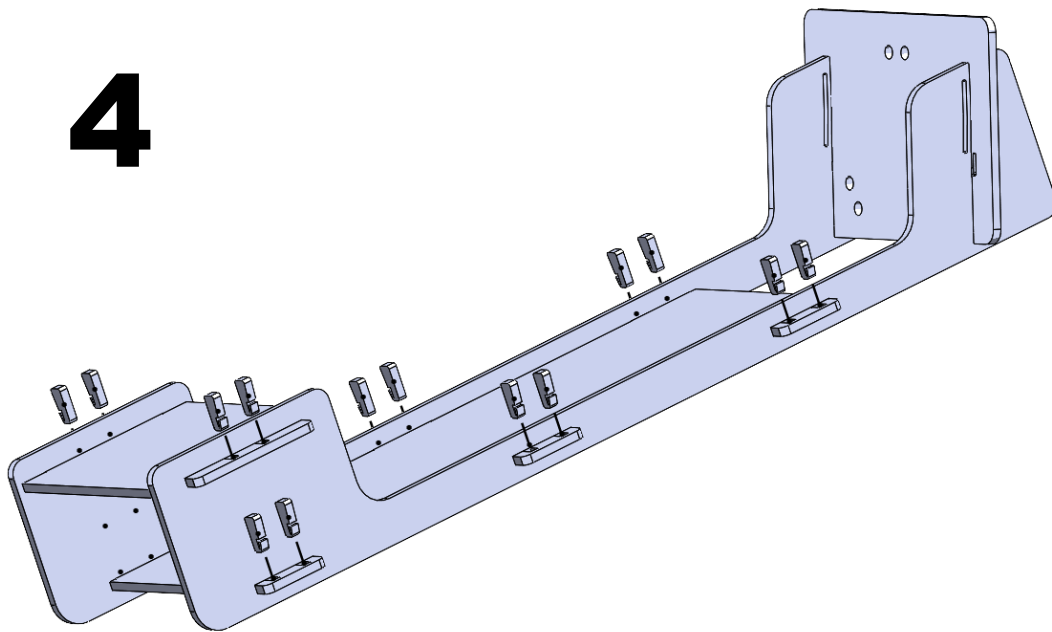


Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.



4



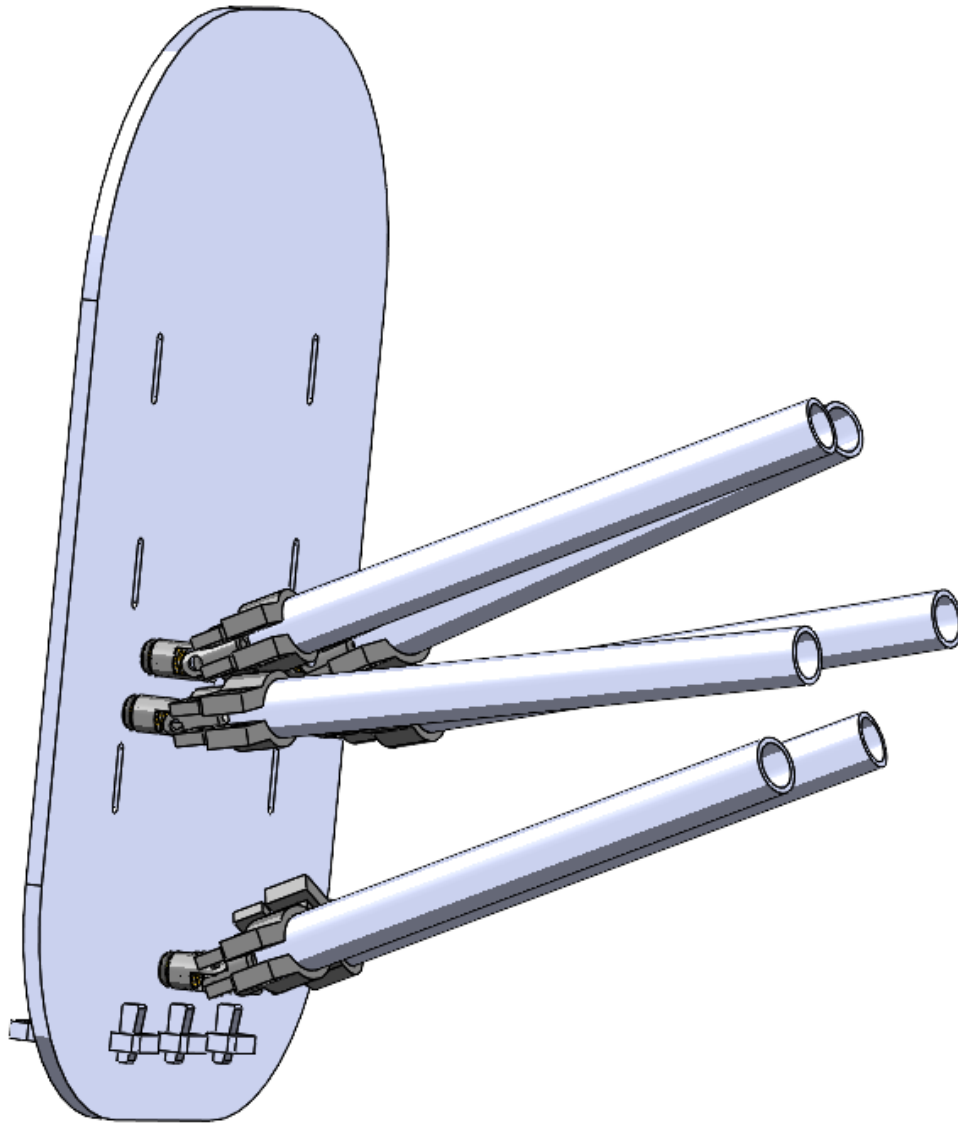
## PART 2

### Assembly Foot plate



#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.



#### Limitation of liability for document

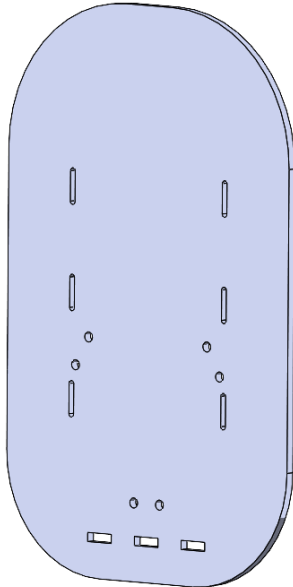
The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

## Parts Foot plate

3.02.3D Footplate\_Footplate

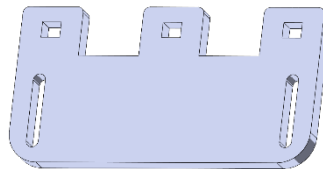
3.02.3D Footplate\_Heel Support

3.02.3D Footplate\_Heel lock



Cardan

1X



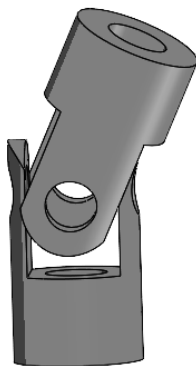
Threaded insert

1X



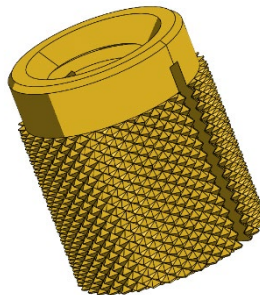
6X

Rubber O-ring



6X

3D Footplate\_Clamp  
body enclosed\_coup-tube



6X

Nylon bolt & nut M6



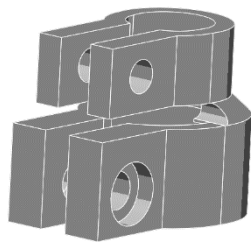
6X

Nylon bolt & nut M5

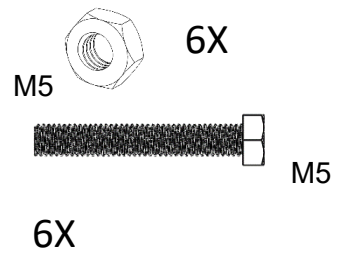
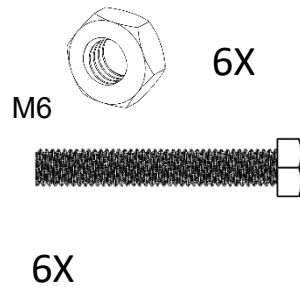


### Limitation of liability for document

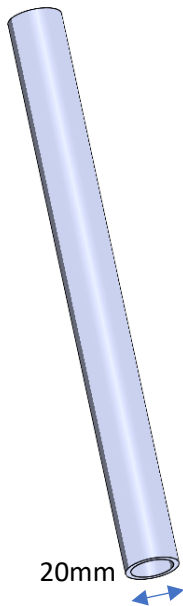
The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.



6X



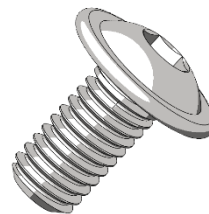
3D Footplate\_Tube\_small



20mm

6X

Torx cap



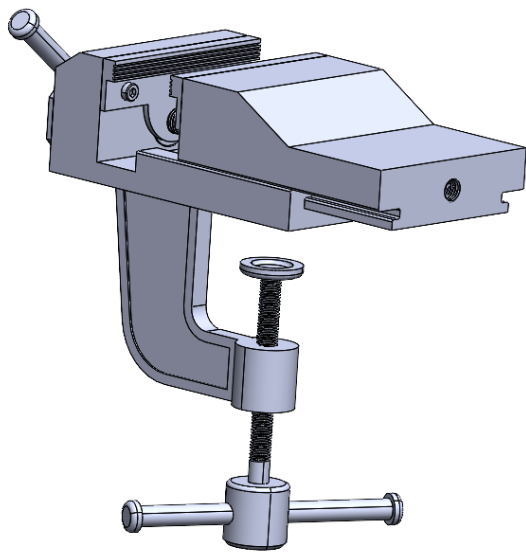
6X

## Required Equipment

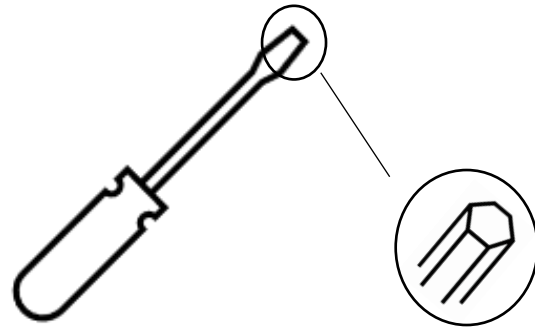


### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

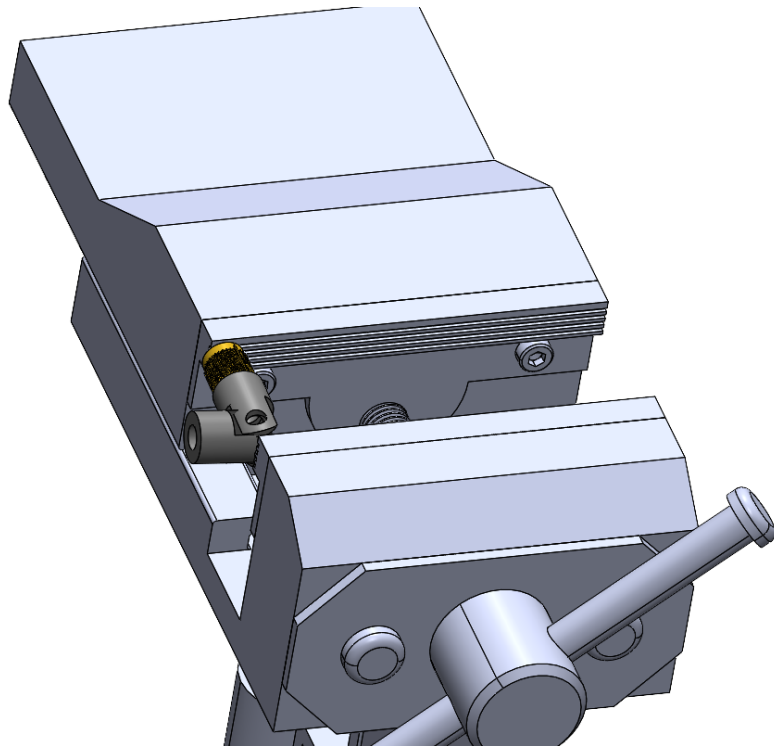
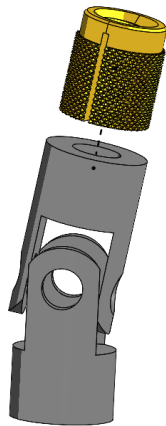


Bench vise



Hex screwdriver 4mm

**1**

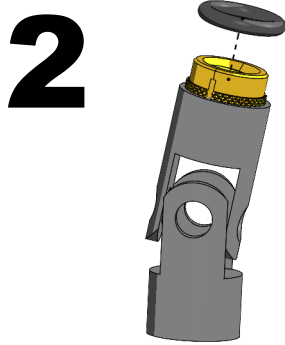


#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

---

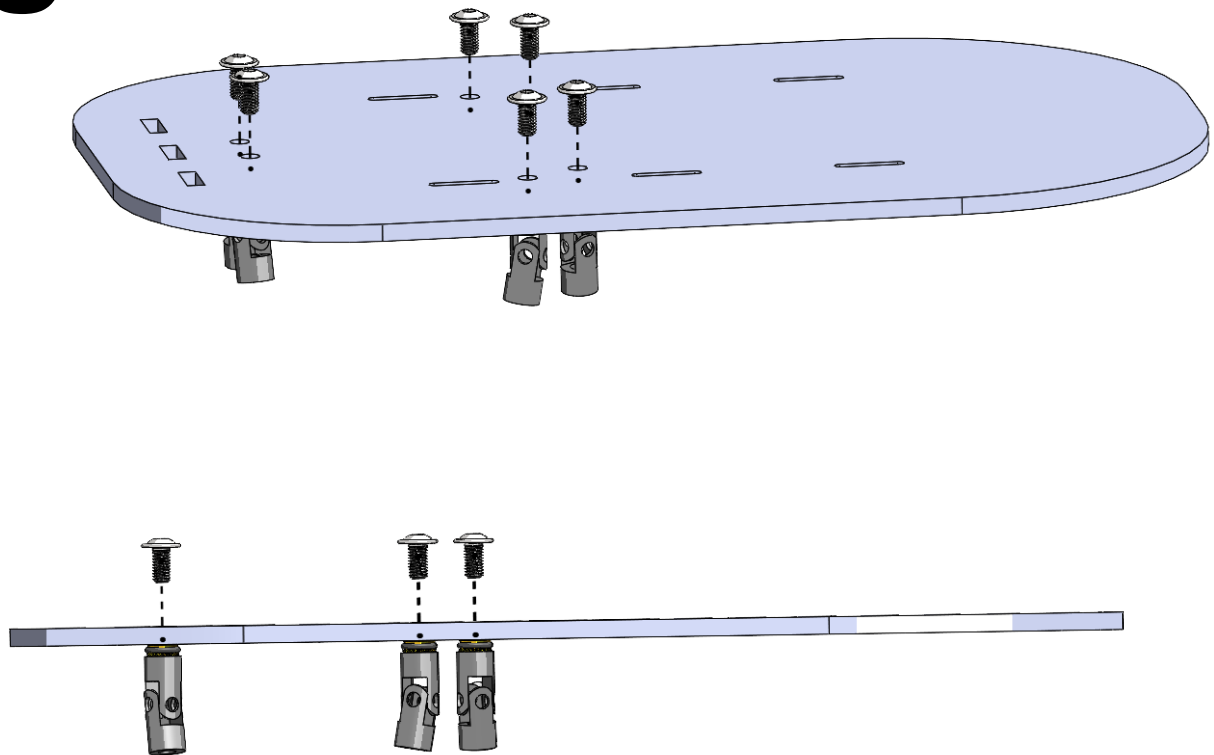
Use a bench vise to press the insert into the cardan as displayed in the figure above. Press until experiencing resistance.



#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

# 3



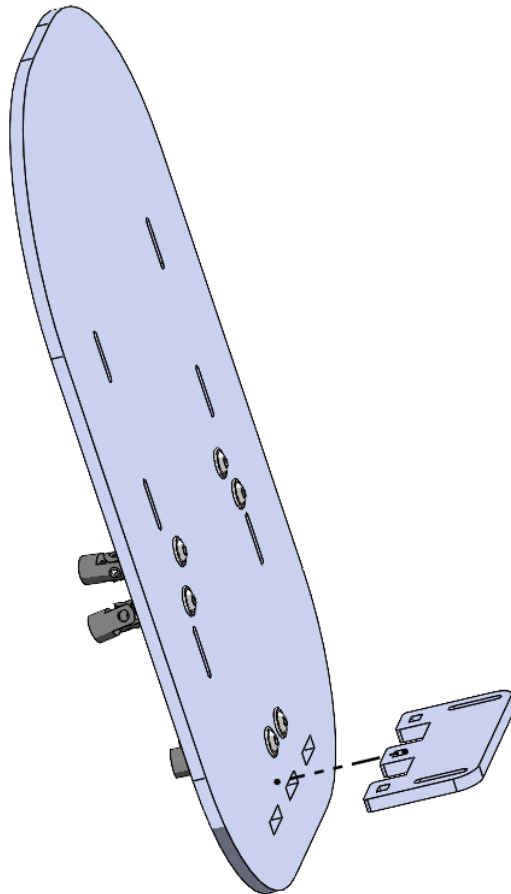
Note: When experiencing difficulty with screwing in, use a bench vice to hold the cardans.



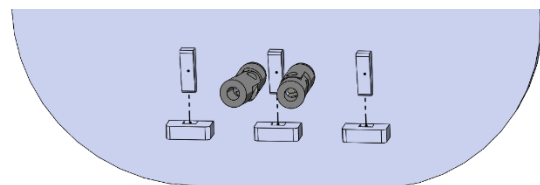
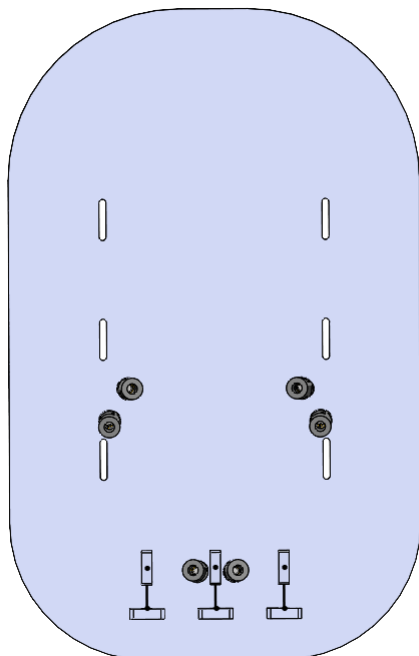
#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

4



5

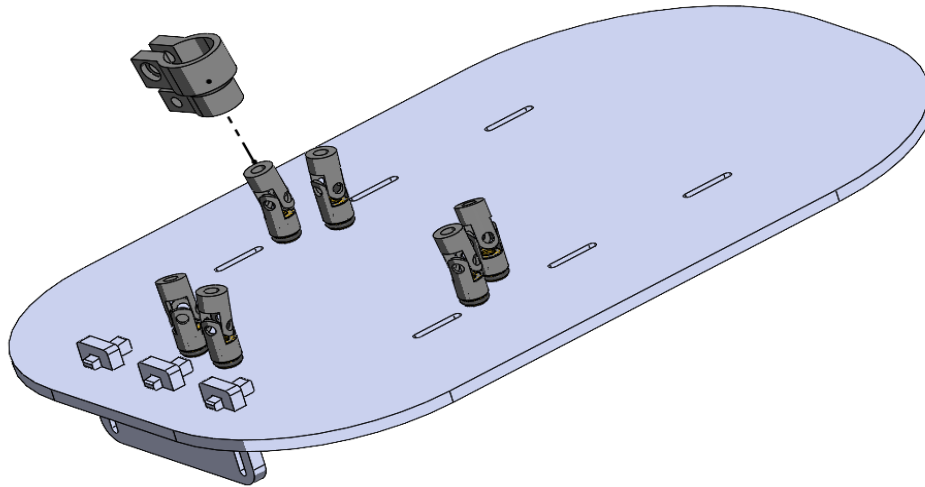


**Limitation of liability for document**

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.



6



Slide the clamp over the cardan. Use M5 Nylon screws and nuts to tighten the side of the clamp closest to the plate.



## WARNING

Ensure that the edge of the clamp and edge of the cardan align in the following way:

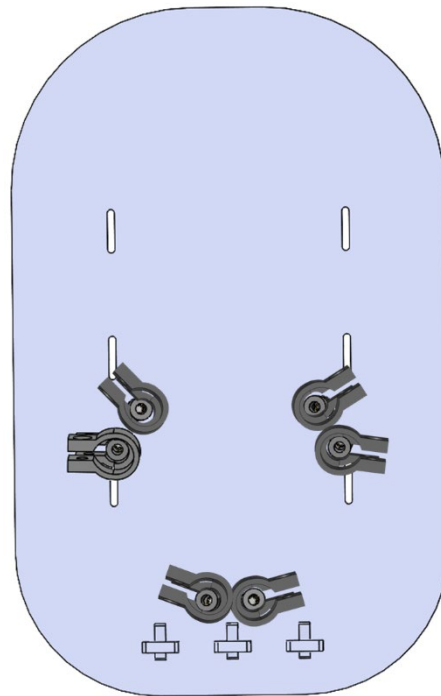
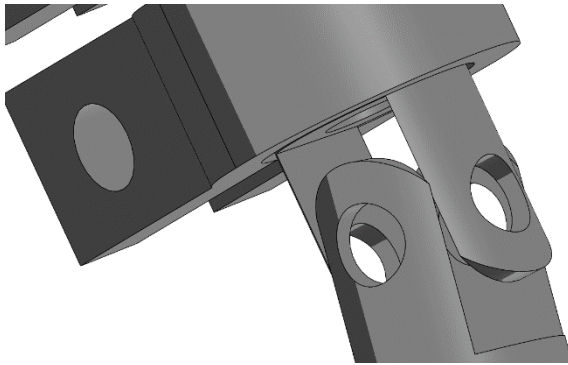
Position the clamps before tightening, in the following way:



### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

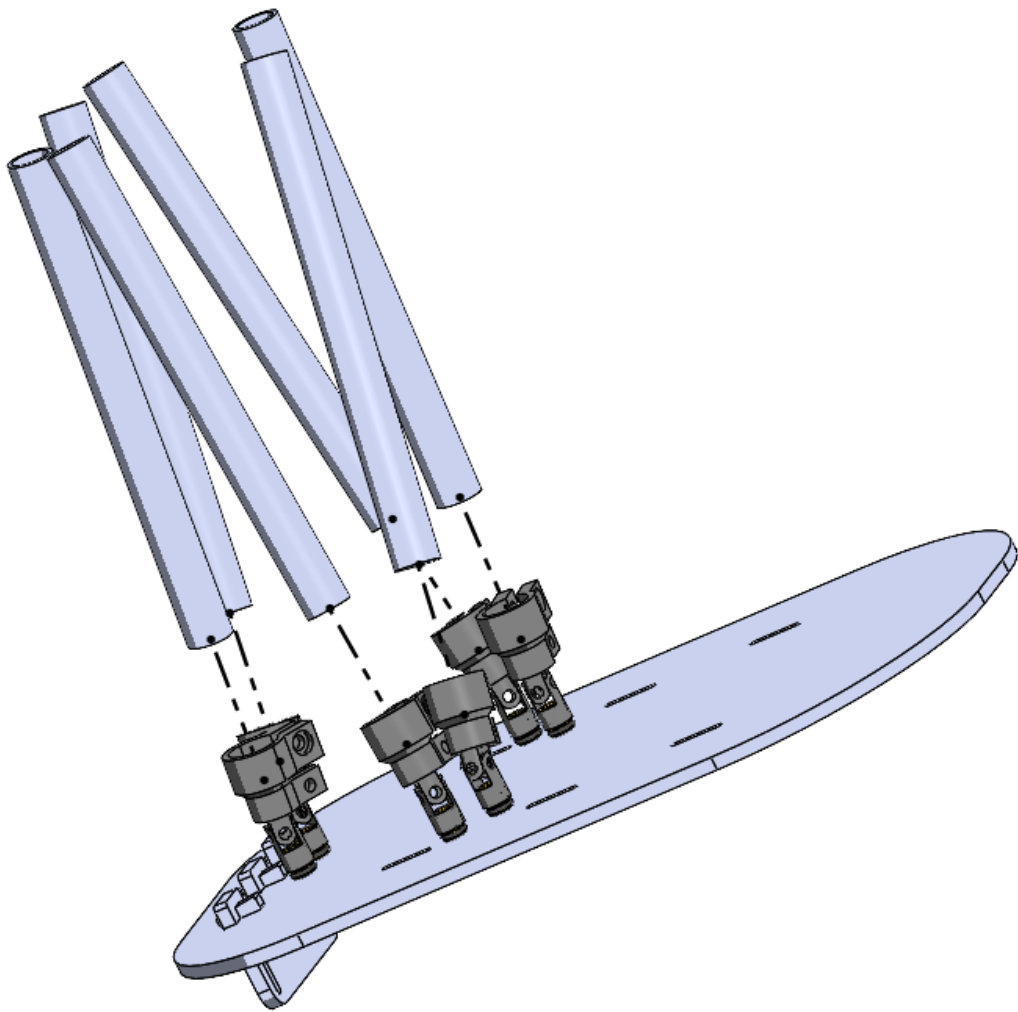
### 3.04.3D Footplate Assembly Manual



#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

7



Use M6 Nylon screws and nuts to tighten the side of the clamp closest to the rod.

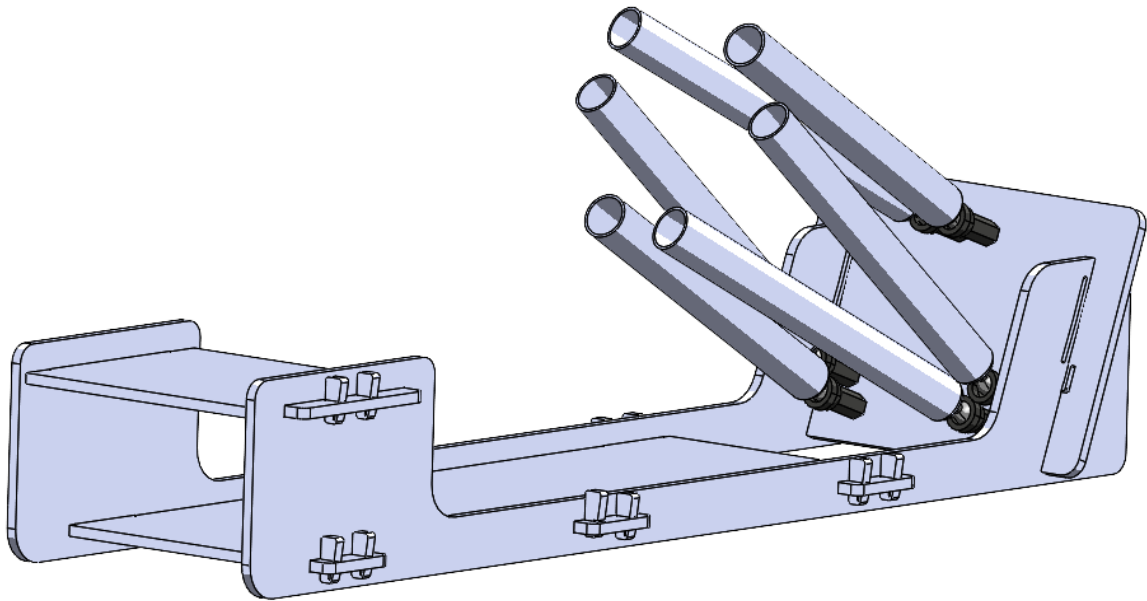


**Limitation of liability for document**

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

## PART 3

### Assembly Ball-in-socket joints

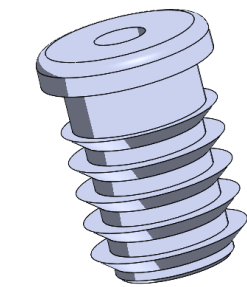


#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

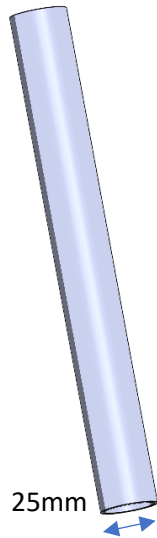
## Parts Ball-in-socket joints

Tube insertion cap



6X

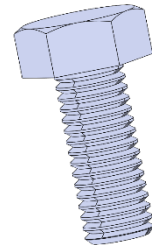
3D Footplate\_Tube\_large



25mm

6X

Nylon bolt M8x20mm



M8

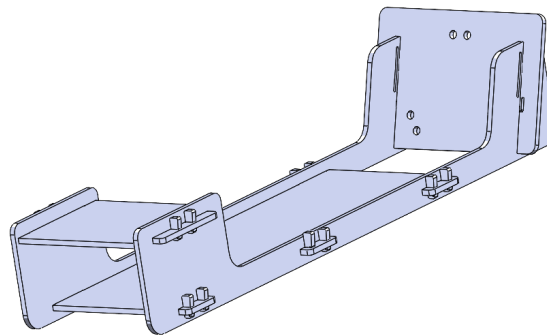
6X

Ball-in-socket joint



6X

Assembly Ground plate

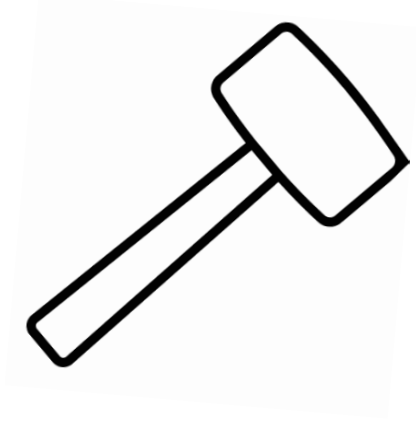


## Required Equipment



### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

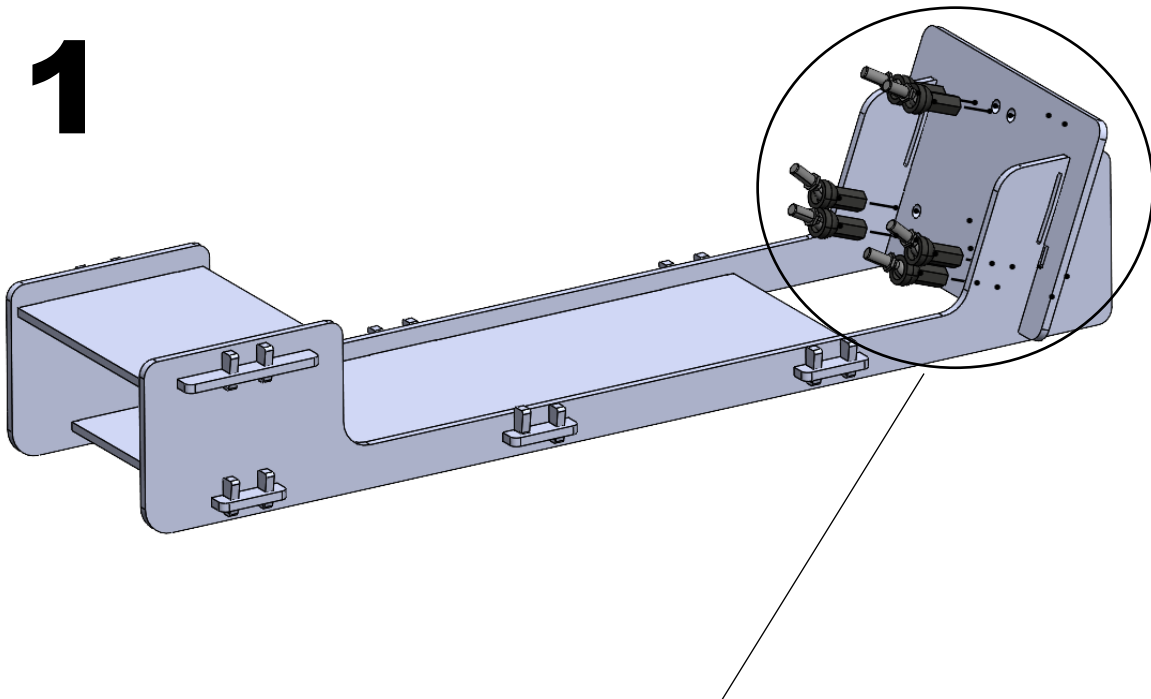


Nylon hammer



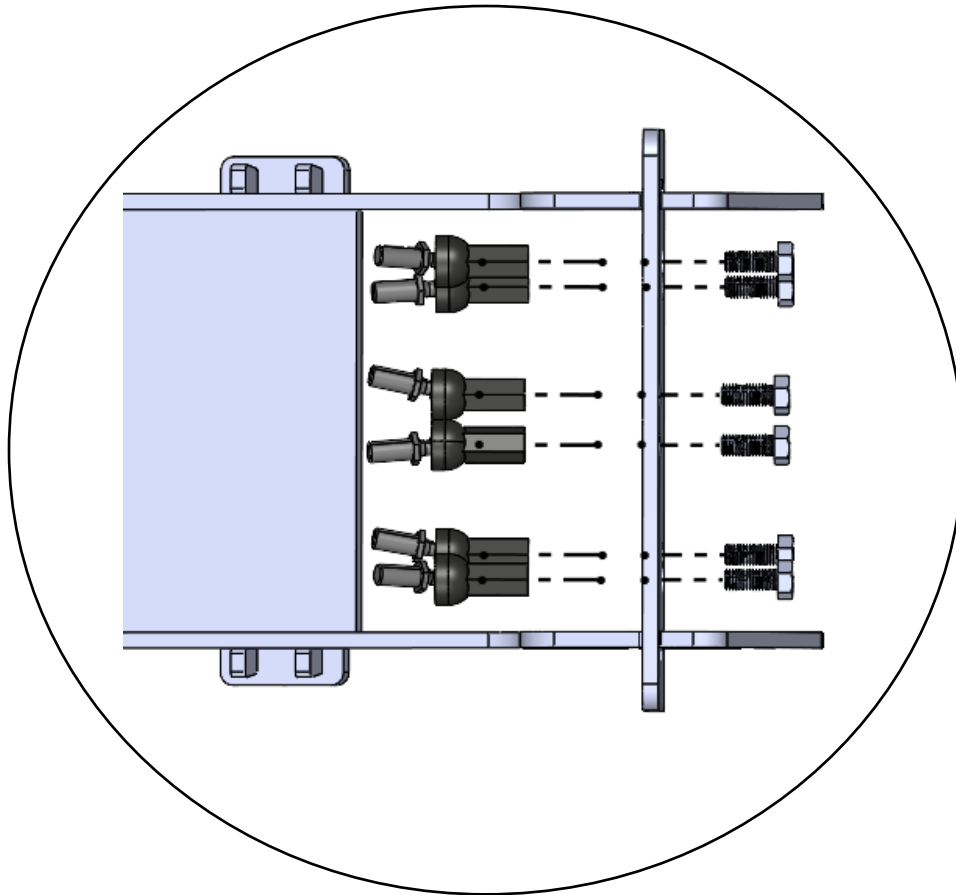
External hex screwdriver M8

1



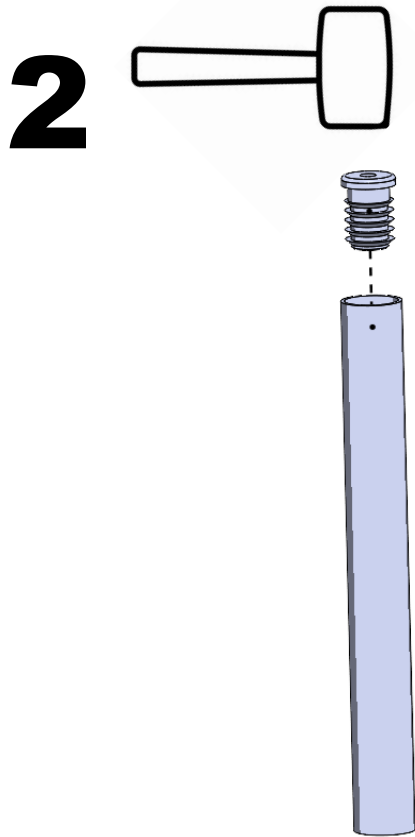
Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.



#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

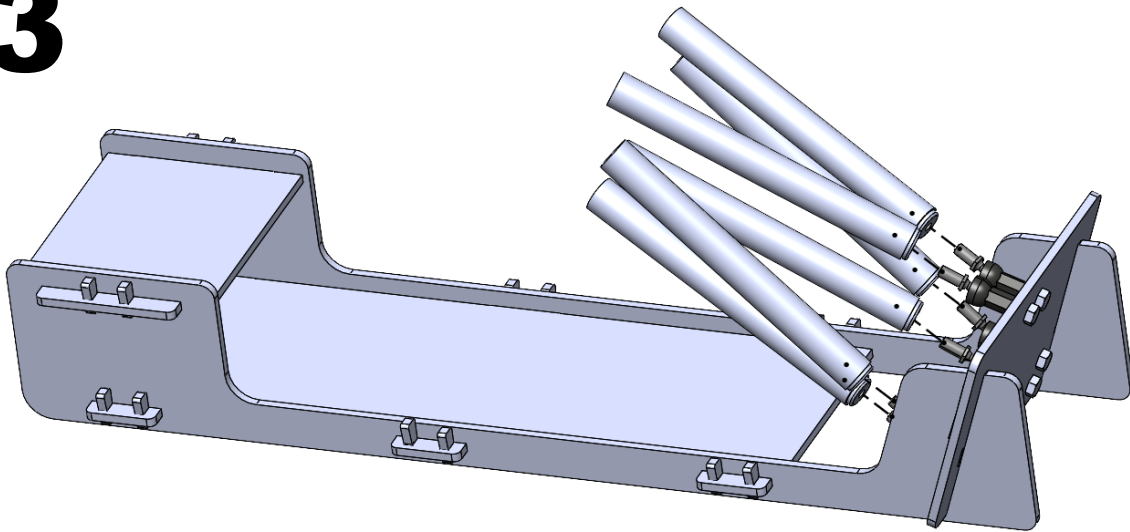


**Limitation of liability for document**

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.



# 3

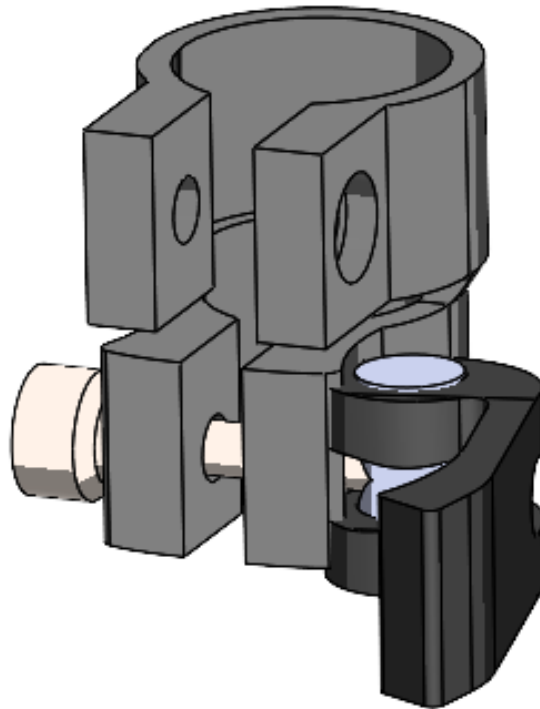


#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

## Part 4

### Assembly Telescopic clamp

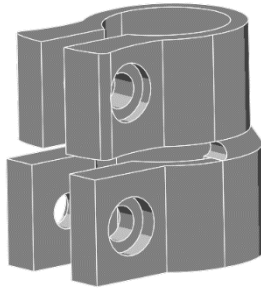


#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

## Parts Telescopic clamp

3D Footplate\_Clamp\_body

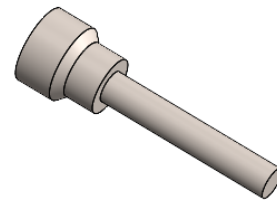


6X

Bolt with a cross nut

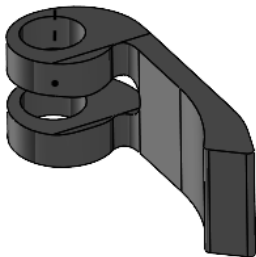


6X



6X

3D Footplate\_Clamp lever

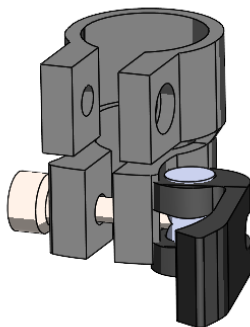
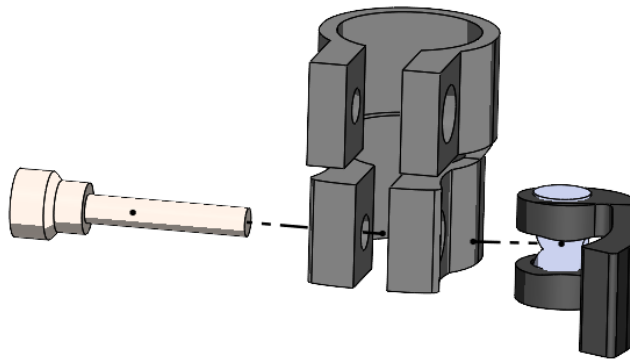
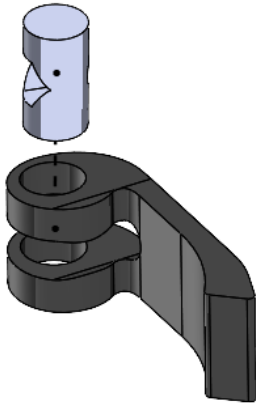


6X



### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

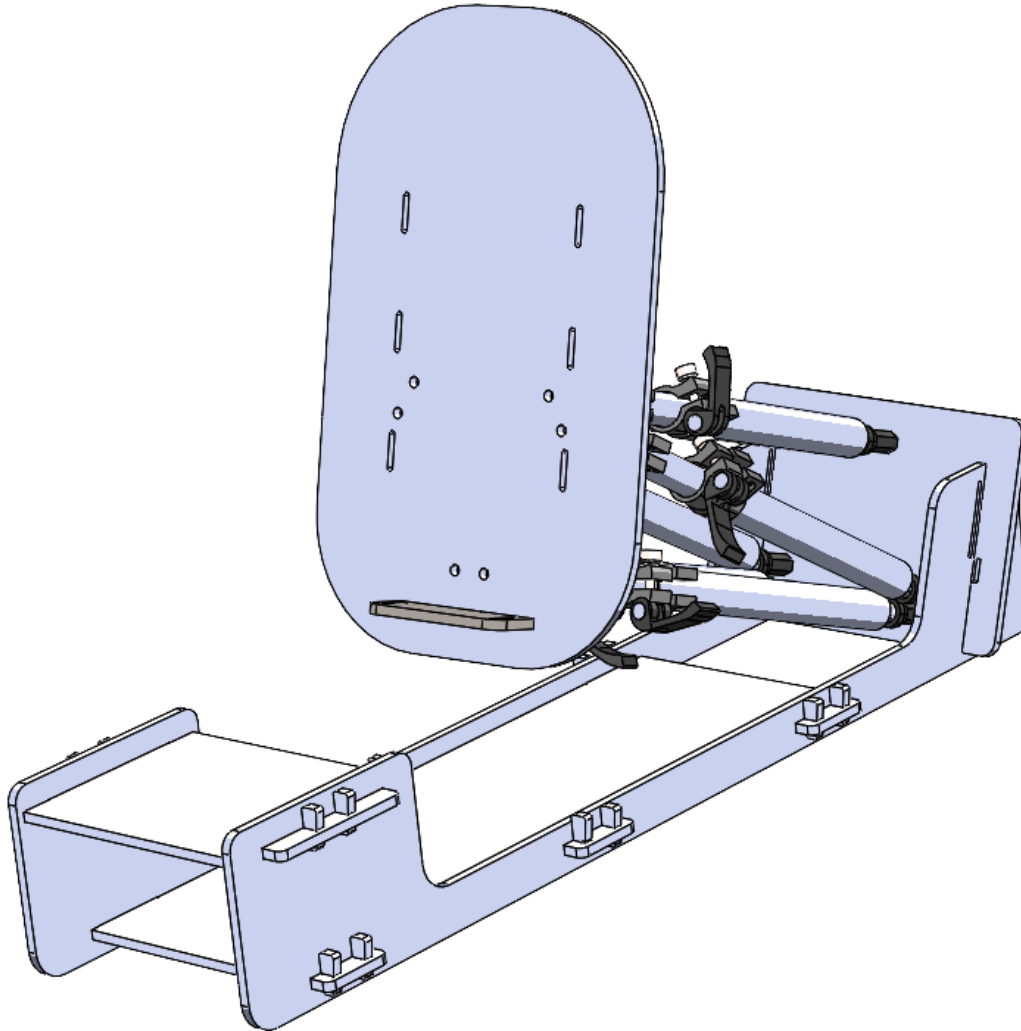


#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

## Part 4

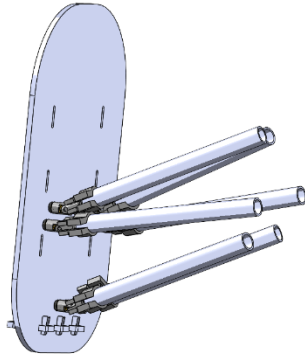
### Assemble ALL together



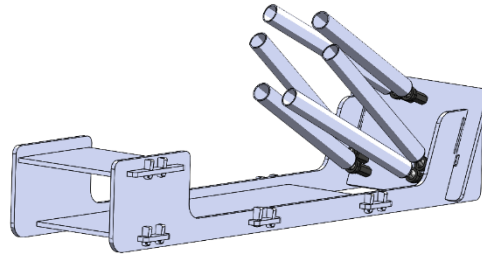
#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

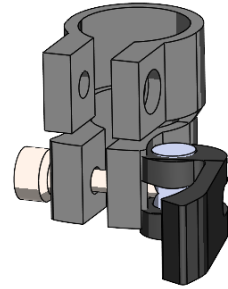
## Assemblies



1X



1X



6X



M6

6X



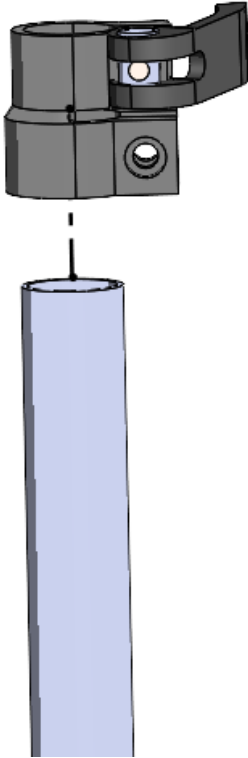
M6

6X



### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.

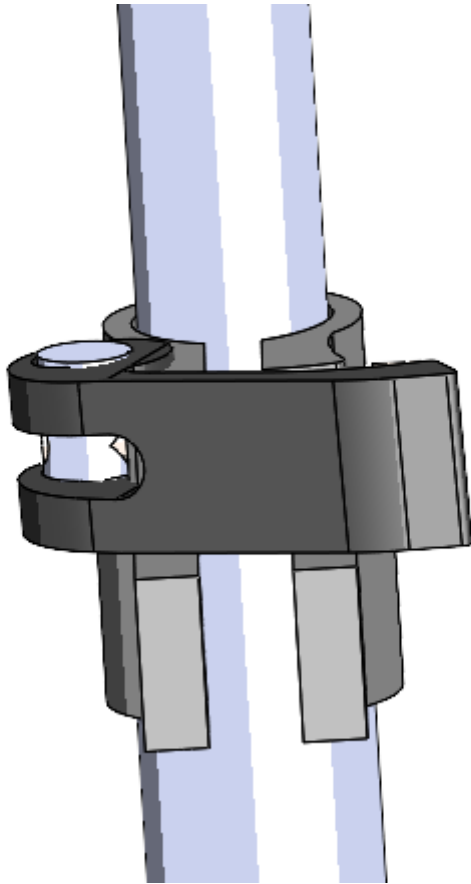


Place the clamp on the thick rod. Tighten the lower part of the clamp with an M6 Nylon bolt and nut. Repeat for the remaining thick rods.



#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.



**CALIBRATION:** Close the clamp with the lever as depicted above. Tighten the screw until it is not possible to move the inner rod anymore. Repeat for all other telescopic tube assemblies.



**Limitation of liability for document**

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.



## Part 5

### Final steps

- Add anti-slip tape where the ground plate assembly touches the surface
- Add anti-slip tape on the heel support
- Add Velcro tape on the backside of the foot plate assembly and underneath where the calve rests on the device
- Pass Velcro straps through the foot plate assembly and calve rest slits
- Add screw caps to the M6 bolts on the foot plate assembly



#### Limitation of liability for document

The authors of this document hereby make no guarantees as to the accuracy, thoroughness or quality of the information in this document, which is provided only on an "AS-IS" and "AS AVAILABLE" basis at the user's sole risk. To the fullest extent the authors disclaim being appointed as the legal manufacturer, that the information provided is sufficient to demonstrate that this medical device is compliant with the Medical Device Regulation, and all warranties regarding the use of the documentation. Always consult with a qualified and trained technical and healthcare professional(s) to manufacture this medical device and perform the necessary additional verification, validation, and documentation to fully comply with the Medical Device Regulation.