

## OPC 40084-11 Instance for umati Demonstrator

The namespace for the instances is manufacturer specific, e.g.  
[http://samplemanufacturer.com/umati\\_sample\\_corrugator\\_instance/](http://samplemanufacturer.com/umati_sample_corrugator_instance/)

Table 2 shows the complete structure of the instance needed for the umati demonstrator. The demonstrator requires, that all mandatory elements of the *Corrugator\_InterfaceType* are existent, even if there are not displayed in the dashboard. If the value of a variable a not displayed, is can be filled with a static dummy value (e.g. empty string). All displayed values are highlighted in **light-blue**.

Important: Version 2.0 of OPC 40084-11 must be used which defines, that the instance of the *Corrugator\_InterfaceType* is located under the Machines folder defined by OPC UA for machinery and that the *MachineIdentificationType* (also defined in OPC UA for Machinery) is used for the identification.

**Table 1 – Namespaces used in this document**

NamespaceURI	Namespace Index	Example
<a href="http://opcfoundation.org/UA/">http://opcfoundation.org/UA/</a>	0	0:NodeVersion
<a href="http://opcfoundation.org/UA/DI/">http://opcfoundation.org/UA/DI/</a>	2	2:DeviceClass
<a href="http://opcfoundation.org/UA/PlasticsRubber/GeneralTypes/">http://opcfoundation.org/UA/PlasticsRubber/GeneralTypes/</a>	3	3:UsersType
<a href="http://opcfoundation.org/UA/PlasticsRubber/Extrusion_v2/GeneralTypes/">http://opcfoundation.org/UA/PlasticsRubber/Extrusion_v2/GeneralTypes/</a>	4	4:ExtrusionDeviceType
<a href="http://opcfoundation.org/UA/PlasticsRubber/Extrusion_v2/HaulOff/">http://opcfoundation.org/UA/PlasticsRubber/Extrusion_v2/HaulOff/</a>	5	5:ClampClosed
<a href="http://opcfoundation.org/UA/Machinery/">http://opcfoundation.org/UA/Machinery/</a>	6	6:MachineIdentificationType

The default namespace OPC 40084-11 is not listed since all *BrowseNames* without prefix use this default namespace.

**Table 2 – Sample instance of OPC 40084-11**

BrowseName	Type	Example Value	Remarks
Objects			
↳ Machines			
↳ Corrugator_<Manufacturer>_<SerialNumber>	Corrugator_InterfaceType		
– 4:IsPresent	0:Boolean	true	1)
– 4:LineId	0:String	"Line 1"	1)
– 3:SupportedLogbookEvents	3:LogbookEventsEnumeration[]	empty array / NULL	1)
↳ 2:Identification	6:MachineIdentificationType		
– 2:ProductInstanceUri		"https://samplemanufacturer.com/Corrugator1234"	1)
– 2:Manufacturer	0:LocalizedText	"Sample Manufacturer"	
– 2:Model	0:LocalizedText	"Corrugator 3000"	2)
– 2:SerialNumber	0:String	"1234"	
– 2:DeviceClass	0:String	"Corrugator"	
– 5:Location	0:String	"K 14 F42/N 51.260407 E 6.744588"	2), 3)
– ControllerName	0:String	"My Controller"	1)
↳ 6:MachineryBuildingBlocks	0:FolderType		
↳ 2:Identification	6:MachineIdentificationType	Reference to the instance <i>Identification</i> above	
↳ 2:MachineryItemState	4:ExtrusionMachineryItemState_StateMachineType		
– CurrentState	0:LocalizedText	"Executing"	
– Id	0:NodeId	ns=4;i=5092	1)
↳ 4:ExtrusionExecutingSubState	4:ExtrusionExecutingSubState_StateMachineType		1)
– CurrentState	0:LocalizedText	"ControlledRun"	1)
– Id	0:NodeId	ns=4;i=5070	1)
↳ 2:MachineryOperationMode	6:MachineryOperationMode_StateMachineType		
– CurrentState	0:LocalizedText	"Processing"	
– Id	0:NodeId	ns=6;i=5026	

BrowseName	Type	Example Value	Remarks
– 5:ClampClosed	0:Boolean	true	
– ExtruderEnabled	0:Boolean	true	1)
– MouldId	0:String	"Mould 42"	1)
↳ 5:Drives	3:DrivesType		
– 0:NodeVersion	0:String	"1"	1)
↳ MainDrive_1	3:DriveType		
– Position	0:String	"Main Drive"	
– 3:ActualValue	0:AnalogItemType → 0:Double	40.5	
– EURange	0:Range	Low: 0 High: 80	
– EngineeringUnits	0:EUIInformation	namespaceUri: "http://www.opcfoundation.org/UA/ units/un/cefact" unitId: 12888 displayName: "m/min" description: "metre per minute"	
↳ 5:TemperatureZones	4:ExtrusionTemperature ZonesType		
– 0:NodeVersion	0:String	"1"	1)
↳ TemperatureZone_1	4:ExtrusionTemperature ZoneType		
– Id	0:String	"Mould Temperature"	
– IsPresent	0:Boolean	true	1)
– ControlMode	3:ControlModeEnumeration	= (=AUTOMATIC)	1)
– 3:ActualValue	0:AnalogItemType → 0:Double	37.5	
– EURange	0:Range	Low: 0 High: 100	
– EngineeringUnits	0:EUIInformation	namespaceUri: "http://www.opcfoundation.org/UA/ units/un/cefact" unitId: 4408652 displayName: "°C" description: "degree Celsius"	

- 1) This variable is mandatory in the model but will not be displayed in the demonstrator
- 2) Not mandatory in used specifications but for this model and will be displayed in the demonstrator
- 3) See <https://showcase.umatl.org/Dashboard.html#location-of-fair-machine-and-software-icons-on-the-dashboard> for rules for filling the location.
- 4) Container object is mandatory in the model, but no instances inside (besides Variable *NodeVersion*) needed.