

Department of Animal Science
College of Agriculture & Natural Resources
Michigan State University, MI, USA

A Thesis in a Nutshell: Metaheuristics for Solving Real World Employee Rostering and Shift Scheduling Problems

Ken Reid
Research Associate

January 24, 2020

Introduction



- ▶ This is a short presentation - aim is to give an overview.

Introduction



- ▶ This is a short presentation - aim is to give an overview.
- ▶ Order of presentation will be:

Introduction



- ▶ This is a short presentation - aim is to give an overview.
- ▶ Order of presentation will be:
 - ▶ Introduction & Problem Description

Introduction



- ▶ This is a short presentation - aim is to give an overview.
- ▶ Order of presentation will be:
 - ▶ Introduction & Problem Description
 - ▶ Overview of Optimisation Strategies Utilized

Introduction



- ▶ This is a short presentation - aim is to give an overview.
- ▶ Order of presentation will be:
 - ▶ Introduction & Problem Description
 - ▶ Overview of Optimisation Strategies Utilized
 - ▶ Some results & overview of real-world usage.

Introduction



Introduction



Introduction



Introduction



Problem Overview



- ▶ This problem is within the discipline of 'Operational Research'.

Problem Overview



- ▶ This problem is within the discipline of 'Operational Research'.
- ▶ Personnel scheduling is a combinatorial optimization problem often with a vast search space, where exhaustive search and exact solvers are neither viable nor possible within a reasonable time frame.

Problems

Overview



- ▶ ~25,000 employees.

Problems

Overview



- ▶ ~25,000 employees.
- ▶ Broken into 250 regions of around 120-250 employees.

Problems

Overview



- ▶ ~25,000 employees.
- ▶ Broken into 250 regions of around 120-250 employees.
- ▶ Provided employee & demand data, and objectives, in English.

Problems

Overview



- ▶ ~25,000 employees.
- ▶ Broken into 250 regions of around 120-250 employees.
- ▶ Provided employee & demand data, and objectives, in English.
- ▶ Initial problem: defining objectives mathematically.

Problem

4 Content Chapters, 2 Overarching Problems



- ▶ Original problem was to solve an instance of the “personalised rostering problem”.
 - ▶ This included both Shift Scheduling problem & Employee Rostering

Problem

4 Content Chapters, 2 Overarching Problems



- ▶ Original problem was to solve an instance of the “personalised rostering problem”.
 - ▶ This included both Shift Scheduling problem & Employee Rostering
- ▶ The second problem was to solve an instance of the “roster pattern problem”.

Problem

4 Content Chapters, 2 Overarching Problems



- ▶ Original problem was to solve an instance of the “personalised rostering problem”.
 - ▶ This included both Shift Scheduling problem & Employee Rostering
- ▶ The second problem was to solve an instance of the “roster pattern problem”.
- ▶ Why separate the two?

Comparison - Personalised Roster



Date	Employee A			Employee B		
	Start Time	End Time	Skill Worked	Start Time	End Time	Skill Worked
Mon 11 th June	0830	1630	Mixology	1630	2200	Culinary
Tues 12 th June	0900	1700	Cleaning Tables	1700	2200	Culinary
Wed 13 th June	1000	1600	Mixology			
Thurs 14 th June	0830	1630	Bouncer			
Fri 15 th June	0830	1730	Mixology	1630	2230	Culinary
Sat 16 th June				1730	0000	Mixology
Sun 17 th June						
Xy th Z						

Comparison - Roster Pattern



Date	Roster Pattern 107		Roster Pattern 108	
	Start Time	End Time	Start Time	End Time
Monday 11 th June	0830	1630	1630	2200
Tuesday 12 th June	0900	1700	1700	2200
Wednesday 13 th June	1000	1600		
Thursday 14 th June	0830	1630		
Friday 15 th June	0830	1730	1630	2230
Saturday 16 th June			1730	0000
Sunday 17 th June				
<i>Xday yth Z</i>				
Employee		Roster Pattern		
Employee A		RP107		
Employee B		RP108		
<i>Employee n</i>		RPm		

Problems

Defining Terminology



A roster pattern could look like this for a single employee.

	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday	Sunday
02/05/2022	9am - 5pm	9am - 5pm	9am - 5pm	9am - 5pm		9am - 5pm	
09/05/2022	9am - 5pm						
16/05/2022	9am - 5pm						
23/05/2022	9am - 5pm						
30/05/2022	9am - 5pm		9am - 5pm				
06/06/2022	9am - 5pm						
13/06/2022	9am - 5pm						
20/06/2022	9am - 5pm						
27/06/2022	9am - 5pm		9am - 5pm				

Problems

Defining Terminology



A personalised roster could look like this for a single employee.

	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday	Sunday
02/05/2022	8am - 4pm		9am - 5pm	9am - 5pm	9am - 5pm	9am - 5pm	
09/05/2022	9am - 5pm	8am - 4pm	9am - 5pm	9am - 5pm		9am - 5pm	
16/05/2022		8am - 4pm	9am - 5pm	8am - 4pm	8am - 4pm	9am - 5pm	
23/05/2022	9am - 5pm	9am - 5pm		9am - 5pm	9am - 5pm	9am - 5pm	
30/05/2022	8am - 4pm	9am - 5pm	9am - 5pm	9am - 5pm		9am - 5pm	
06/06/2022	8am - 4pm	9am - 5pm	9am - 5pm		9am - 5pm		
13/06/2022	9am - 5pm			9am - 5pm	8am - 4pm	8am - 4pm	
20/06/2022	9am - 5pm						
27/06/2022	9am - 1pm	9am - 5pm	8am - 4pm	9am - 1pm		9am - 5pm	

Example Hard Constraints



HCs are constraints which are Boolean in nature: a failed HC means an infeasible solution. In this problem there are 8 HCs, presented here in summary:

1. Max 1 shift per employee per day.

Example Hard Constraints



HCs are constraints which are Boolean in nature: a failed HC means an infeasible solution. In this problem there are 8 HCs, presented here in summary:

1. Max 1 shift per employee per day.
2. Min / Max number days per week (Mon - Sun)

Example Hard Constraints



HCs are constraints which are Boolean in nature: a failed HC means an infeasible solution. In this problem there are 8 HCs, presented here in summary:

1. Max 1 shift per employee per day.
2. Min / Max number days per week (Mon - Sun)
3. Employees can have shift patterns A, B or A/B.

Example Hard Constraints



HCs are constraints which are Boolean in nature: a failed HC means an infeasible solution. In this problem there are 8 HCs, presented here in summary:

1. Max 1 shift per employee per day.
2. Min / Max number days per week (Mon - Sun)
3. Employees can have shift patterns A, B or A/B.
4. Employees must work between contractually specified times.

Example Hard Constraints



HCs are constraints which are Boolean in nature: a failed HC means an infeasible solution. In this problem there are 8 HCs, presented here in summary:

1. Max 1 shift per employee per day.
2. Min / Max number days per week (Mon - Sun)
3. Employees can have shift patterns A, B or A/B.
4. Employees must work between contractually specified times.
5. Employees must work between contractually allowed ranges of hours.

Example Hard Constraints



HCs are constraints which are Boolean in nature: a failed HC means an infeasible solution. In this problem there are 8 HCs, presented here in summary:

1. Max 1 shift per employee per day.
2. Min / Max number days per week (Mon - Sun)
3. Employees can have shift patterns A, B or A/B.
4. Employees must work between contractually specified times.
5. Employees must work between contractually allowed ranges of hours.
6. Shifts must begin within their shift rules designated start and end times.

Example Hard Constraints



HCs are constraints which are Boolean in nature: a failed HC means an infeasible solution. In this problem there are 8 HCs, presented here in summary:

1. Max 1 shift per employee per day.
2. Min / Max number days per week (Mon - Sun)
3. Employees can have shift patterns A, B or A/B.
4. Employees must work between contractually specified times.
5. Employees must work between contractually allowed ranges of hours.
6. Shifts must begin within their shift rules designated start and end times.
7. If specified, a number of shifts defined by a shift rule must exist between upper and lower bounds.

Example Hard Constraints



HCs are constraints which are Boolean in nature: a failed HC means an infeasible solution. In this problem there are 8 HCs, presented here in summary:

1. Max 1 shift per employee per day.
2. Min / Max number days per week (Mon - Sun)
3. Employees can have shift patterns A, B or A/B.
4. Employees must work between contractually specified times.
5. Employees must work between contractually allowed ranges of hours.
6. Shifts must begin within their shift rules designated start and end times.
7. If specified, a number of shifts defined by a shift rule must exist between upper and lower bounds.
8. Shifts must be of lengths specified by shift rules upper and lower bounds.

Example Soft Constraints



SCs are constraints which measure the quality of the solution. In this problem there are 4 SCs, presented here in summary:

1. Shifts should cover the maximum amount of demand possible.

Example Soft Constraints



SCs are constraints which measure the quality of the solution. In this problem there are 4 SCs, presented here in summary:

1. Shifts should cover the maximum amount of demand possible.
2. Employees should be allocated to shifts that meet their first skill preference.

Example Soft Constraints

SCs are constraints which measure the quality of the solution. In this problem there are 4 SCs, presented here in summary:

1. Shifts should cover the maximum amount of demand possible.
2. Employees should be allocated to shifts that meet their first skill preference.
3. Employees should be allocated to shifts they have the skill for.

Example Soft Constraints

SCs are constraints which measure the quality of the solution. In this problem there are 4 SCs, presented here in summary:

1. Shifts should cover the maximum amount of demand possible.
2. Employees should be allocated to shifts that meet their first skill preference.
3. Employees should be allocated to shifts they have the skill for.
4. Two consecutive rest days for every employee every week.



A solution which meets the problem specification must traverse a vast search space, must meet legal, contractual and ethical requirements, must attempt to meet specific quality measurements, and must aim to achieve specific goals.

Over my Ph.D., a number of solutions were produced. This is due to requirement changes, and problem re-definition as we learned from previous problem / solution dynamics. So much so that a chapter is dedicated to the variations in the problems and solutions (Chapter 2).

Pseudocode... or not

Algorithm 6.1 Evolutionary Ruin & Stochastic Recreate

```
1: t ← getParameterisedTemperature()  
2: δ ← getParameterisedDelta()  
3: cr ← getParameterisedCoolingRate()  
4: sr ← getParameterisedSelectionRate()  
5: mr ← getParameterisedMutationRate()  
6: vnsInt ← getVnsInternalIterations()  
7: vnsSeq ← getVnsSequentialIterations()  
8: a = originalSolutionFromFSO()  
9: t' = t  
10: while t' > δ do //Exponential Monte-Carlo Acceptance  
11:   b = a.copy()  
12:   f ← decomposition(W) //W are parameterised weightings. Solution de-  
      composition complete.  
13:   a ← selection(a, sr)
```

```
14:   a ← mutation(a, mr) //Evolutionary ruin complete.  
15:   a ← rebuild(a) //Stochastic recreate complete.  
16:   p ← getAcceptanceProbability()  
17:   if p < r then //Random int  
18:     a = b.copy()  
19:   if vnsInt > 0 then  
20:     beginVNS(vnsInt)  
21:   end if  
22: end if //Solution Acceptance complete.  
23: t' *= cr  
24: end while  
25: if vnsSeq > 0 then  
26:   beginVNS(vnsSeq)  
27: end if
```

First solution (Chapter 4)

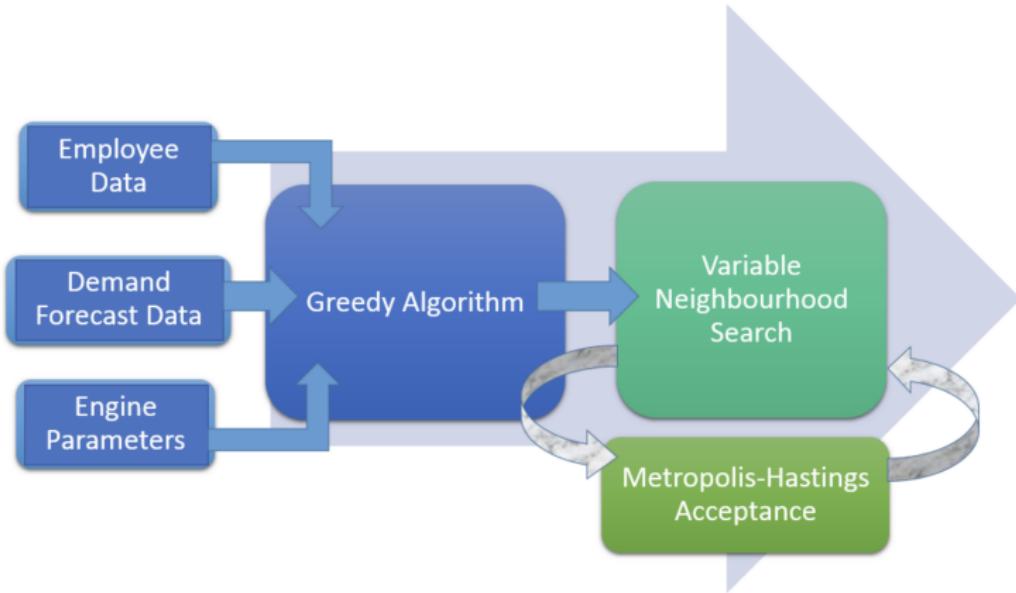


Figure 4.1: Diagrammatic Overview of Algorithm Flow

Second solution (Chapter 5)

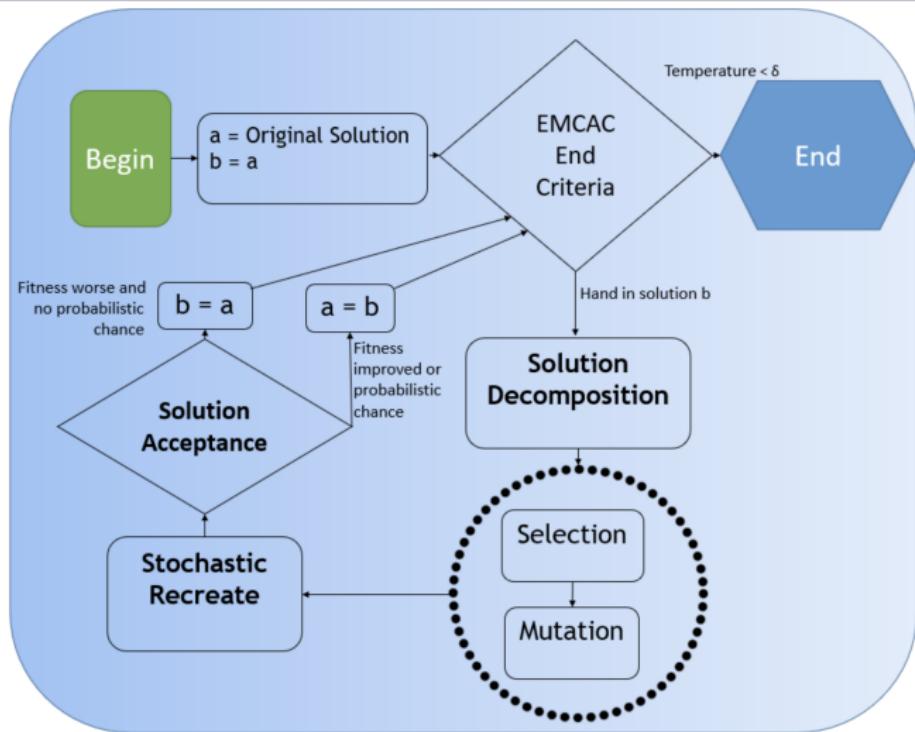


Figure 5.1: Flow Diagram

Third solution (Chapter 6)

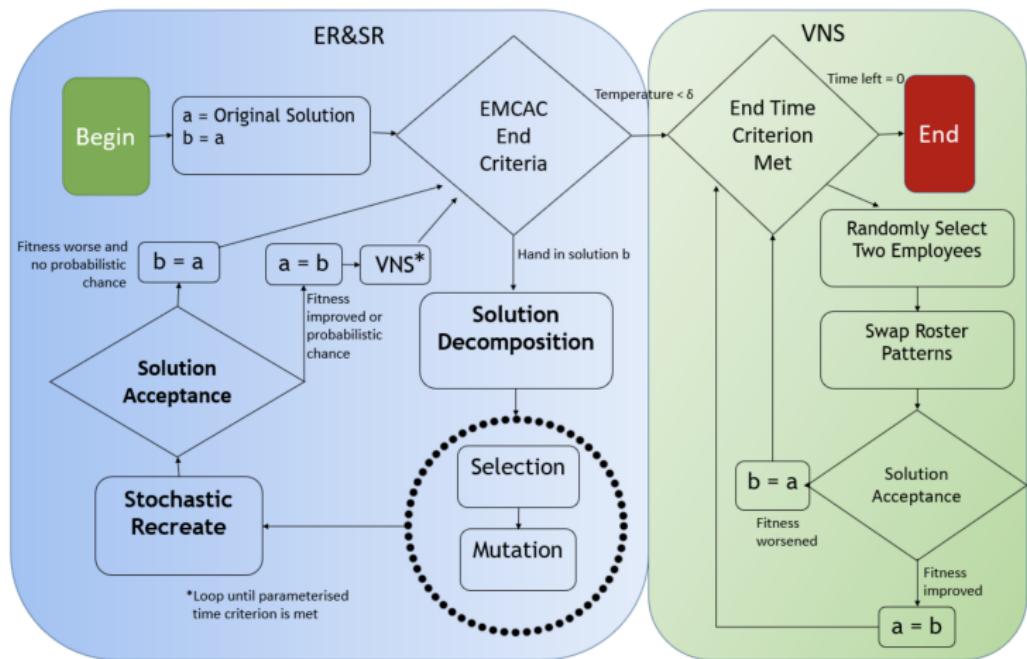
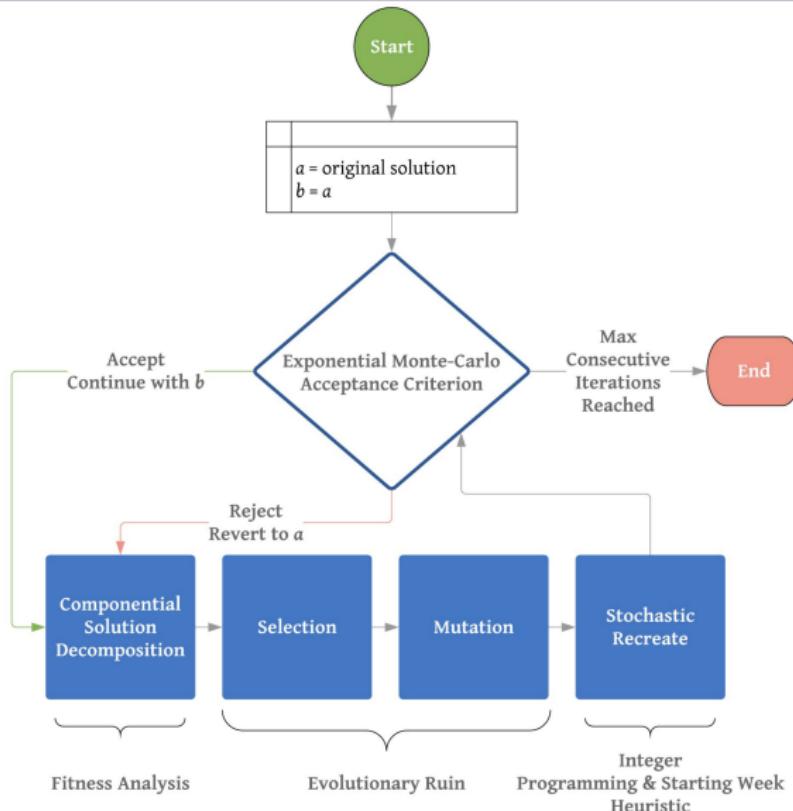


Figure 6.1: Diagrammatic Overview of ER&SR & VNS Hybrid

Fourth solution (Chapter 7)



Results (Fitness)

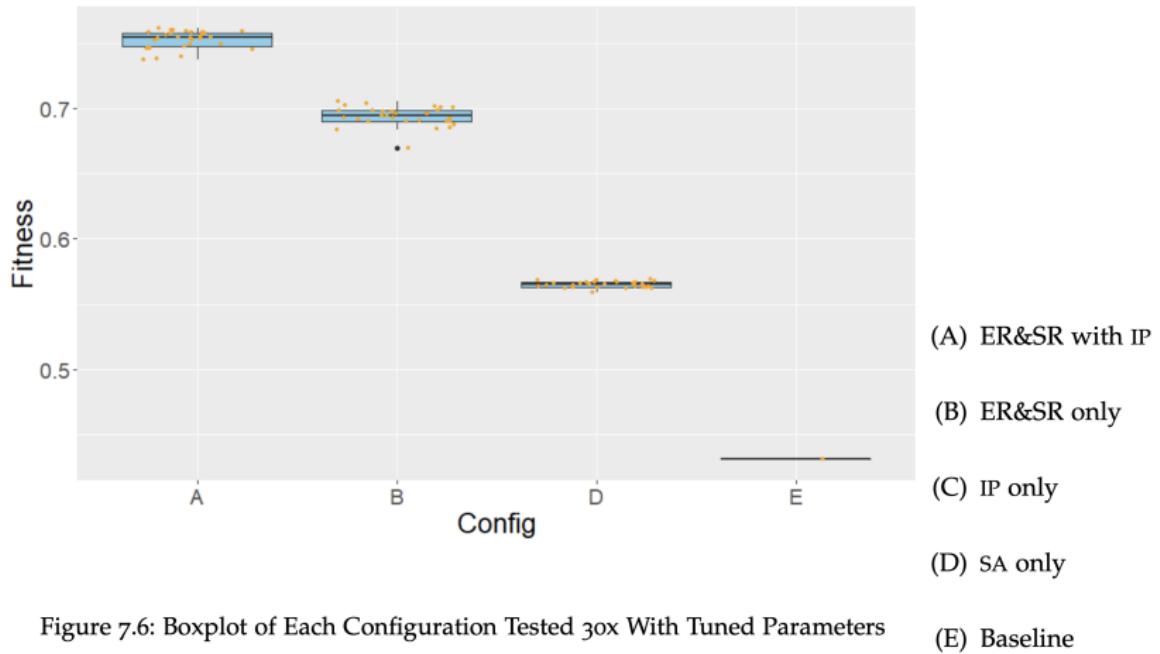
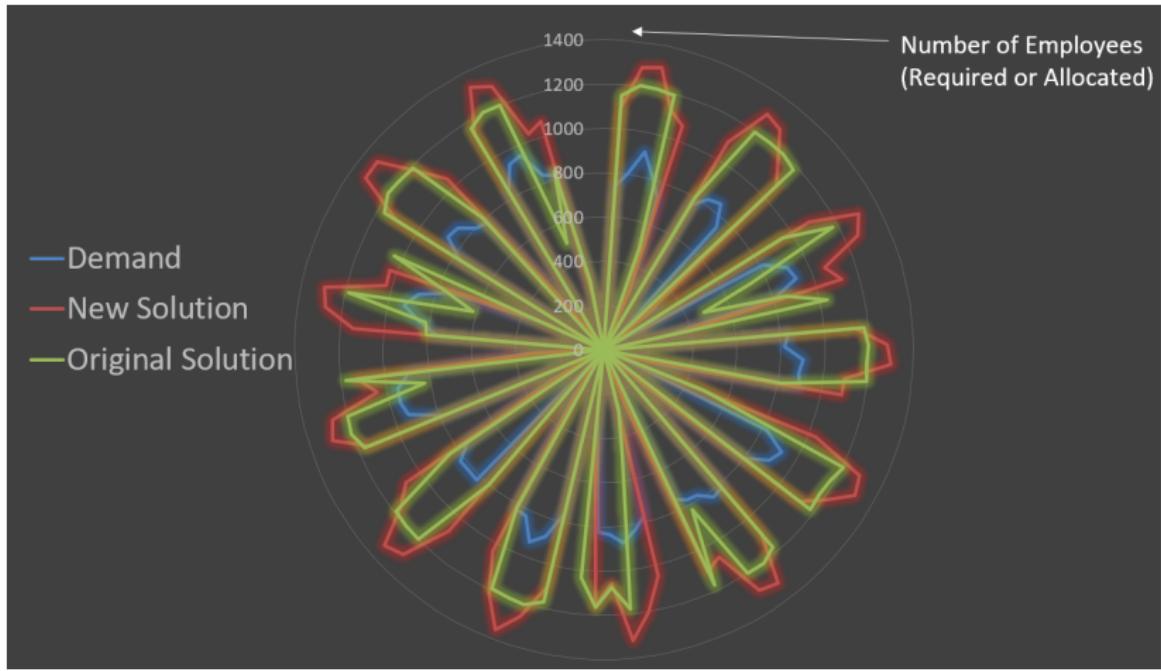


Figure 7.6: Boxplot of Each Configuration Tested 30x With Tuned Parameters

(E) Baseline

Results (Demand)



Integrated Solutions



Roster Generator

► Generate * Abort Start 21/11/2016 # Weeks 6 End 01/01/2017 0%

Generator Modeller Profiles Attendance Matrix Summary Compliance Fitness Employees Demand Analytics

Inputs

Employees BVG12_EmployeeData.xlsx (109)

File* DB Test + upload...

Demand BVG12_DemandData.xlsx (91)

File* DB Test + upload...

Shrinkage adjust % 0

Tuning

Engine variant VNS_V1

No of attempts 1

Attempt duration (ms) 10000

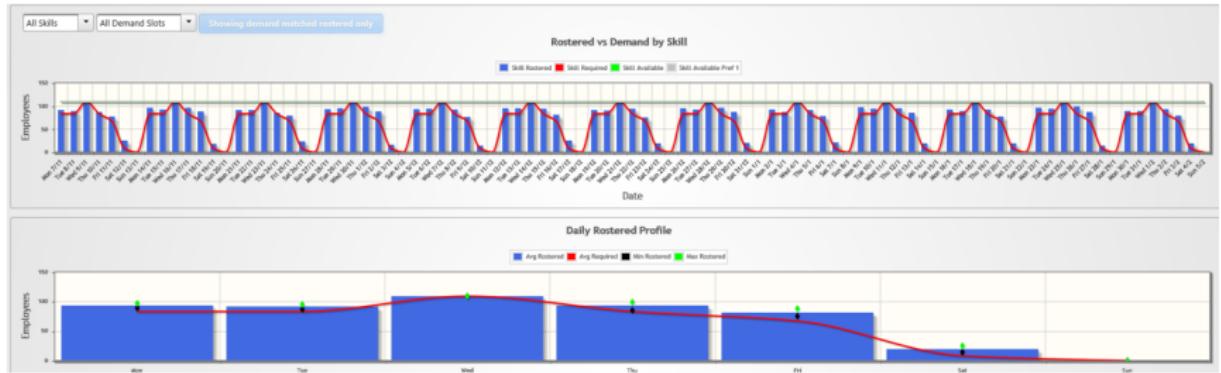
No of skill prefs to consider 3

% above mean accept spread emp shifts 105

% below mean accept spread emp shifts 95

► Fitness Weights

Integrated Solutions



Integrated Solutions



All Demand Slots

1 of 1 15

Columns

Day	Date	TH Emps	Rostered	NO_SKILL Rost	DRIVER Req	DRIVER Rost	ELECTRICIAN Req	ELECTRICIAN Rost	ENGINEER Req	ENGINEER Rost	PLUMBER Req	PLUMBER Rost
Mon	21/11/2016	3	2	0 (0)	1 (1)	1 (1)	1 (0)	1 (0)	0 (0)	0 (0)	4 (0)	1 (0)
Tue	22/11/2016	3	2	0 (0)	0 (1)	0 (1)	2 (0)	2 (0)	0 (0)	0 (0)	4 (0)	0 (0)
Wed	23/11/2016	3	2	0 (0)	0 (1)	0 (1)	5 (0)	1 (0)	0 (0)	0 (0)	1 (0)	1 (0)
Thu	24/11/2016	3	3	0 (0)	0 (1)	0 (1)	2 (0)	2 (0)	0 (0)	0 (0)	4 (0)	1 (0)
Fri	25/11/2016	3	0	0 (0)	0 (1)	0 (0)	0 (0)	0 (0)	0 (0)	0 (0)	5 (0)	0 (0)
Sat	26/11/2016	3	0	0 (0)	1 (1)	0 (0)	0 (0)	0 (0)	0 (0)	0 (0)	5 (0)	0 (0)
Sun	27/11/2016	3	2	0 (0)	1 (1)	0 (0)	2 (0)	1 (0)	1 (0)	0 (0)	2 (0)	2 (0)
Mon	28/11/2016	3	2	0 (0)	0 (1)	0 (0)	2 (0)	1 (0)	0 (0)	0 (0)	4 (0)	1 (0)
Tue	29/11/2016	3	2	0 (0)	0 (1)	0 (0)	1 (0)	1 (0)	0 (0)	0 (0)	4 (0)	1 (0)
Wed	30/11/2016	3	2	0 (0)	0 (1)	0 (1)	3 (0)	1 (0)	2 (0)	1 (0)	1 (0)	3 (0)
Thu	01/12/2016	3	2	0 (0)	1 (1)	1 (1)	1 (0)	1 (0)	0 (0)	0 (0)	3 (0)	1 (0)
Fri	02/12/2016	3	2	0 (0)	0 (1)	0 (0)	2 (0)	2 (0)	0 (0)	0 (0)	4 (0)	0 (0)
Sat	03/12/2016	3	0	0 (0)	2 (0)	0 (0)	1 (0)	0 (0)	0 (0)	0 (0)	1 (0)	0 (0)
Sun	04/12/2016	3	1	0 (0)	1 (1)	1 (1)	0 (0)	0 (0)	0 (0)	0 (0)	5 (0)	0 (0)
Mon	05/12/2016	3	0	0 (0)	1 (1)	0 (0)	1 (0)	0 (0)	0 (0)	0 (0)	4 (0)	0 (0)
Tue	06/12/2016	3	2	1 (0)	0 (1)	0 (0)	0 (0)	0 (0)	0 (0)	0 (0)	3 (0)	1 (0)
Wed	07/12/2016	3	3	0 (0)	0 (1)	0 (1)	2 (0)	2 (0)	0 (0)	0 (0)	4 (0)	1 (0)
Thu	08/12/2016	3	2	0 (0)	1 (1)	1 (1)	0 (0)	0 (0)	0 (0)	0 (0)	4 (0)	2 (0)
Fri	09/12/2016	3	3	2 (0)	0 (1)	0 (0)	1 (0)	1 (0)	0 (0)	0 (0)	5 (0)	1 (0)
Sat	10/12/2016	3	0	0 (0)	2 (0)	1 (0)	0 (0)	0 (0)	2 (0)	0 (0)	2 (0)	0 (0)

Integrated Solutions



22

Roster Generator

► Generate Abort Start 21/11/2016 # Weeks 2 End 04/12/2016

Generator Modeler Profiles Attendance Matrix Summary Compliance Fitness Employees Demand Analytics

Employee: Ali McCormick (803121865)

Period	Mo	Tu	We	Th	Fr	Sa	Su
1	0800 1702	0800 1704			0800 1702		0800 1702
2	0800 1702		0800 1702	0800 1702	0800 1702		0800 1702

Period: 1: w/t Mon Nov 21 2016

Elm	Name	Mo	Tu	We	Th	Fr	Sa	Su
803121867	Mary McCormick	0800 1625	0800 1625	0800 1625				0800 1625
803121865	Ali McCormick	0800 1702	0800 1704			0800 1702		0800 1702
803121866	John McCormick	0800 1625	0800 1625		0800 1625	0800 1702		0800 1625

4 weeks at a time

Elm	Name	Mo 21 Nov	Tu 22 Nov	We 23 Nov	Th 24 Nov	Fr 25 Nov	Sa 26 Nov	Su 27 Nov	Mo 28 Nov	Tu 29 Nov	We 30 Nov	Th 01 Dec	Fr 02 Dec	Sa 03 Dec	Su 04 Dec
803121867	Mary McCormick	A	A	A			A			A	A	A	A		A
803121865	Ali McCormick	A	A			A		A	A		A	A	A		A

Contributions



- ▶ Problem Formulation & Improved Schedules Over Baseline

Contributions



- ▶ Problem Formulation & Improved Schedules Over Baseline
- ▶ Re-purposing of ER&SR

Contributions



- ▶ Problem Formulation & Improved Schedules Over Baseline
- ▶ Re-purposing of ER&SR
- ▶ Hybrid Algorithms

Contributions



- ▶ Problem Formulation & Improved Schedules Over Baseline
- ▶ Re-purposing of ER&SR
- ▶ Hybrid Algorithms
- ▶ Constraints & Problem Formulation to Minimise Employee Dissatisfaction

Contributions



- ▶ Problem Formulation & Improved Schedules Over Baseline
- ▶ Re-purposing of ER&SR
- ▶ Hybrid Algorithms
- ▶ Constraints & Problem Formulation to Minimise Employee Dissatisfaction
- ▶ Literature Review

Lessons Learned



- ▶ Capturing objectives, constraints, and defining them mathematically is difficult. Even if everyone is in agreement at the beginning, once solutions are produced, the goalposts will move.

Lessons Learned



- ▶ Capturing objectives, constraints, and defining them mathematically is difficult. Even if everyone is in agreement at the beginning, once solutions are produced, the goalposts will move.
- ▶ Moving goalposts are expected - don't hide them, document them.

Lessons Learned

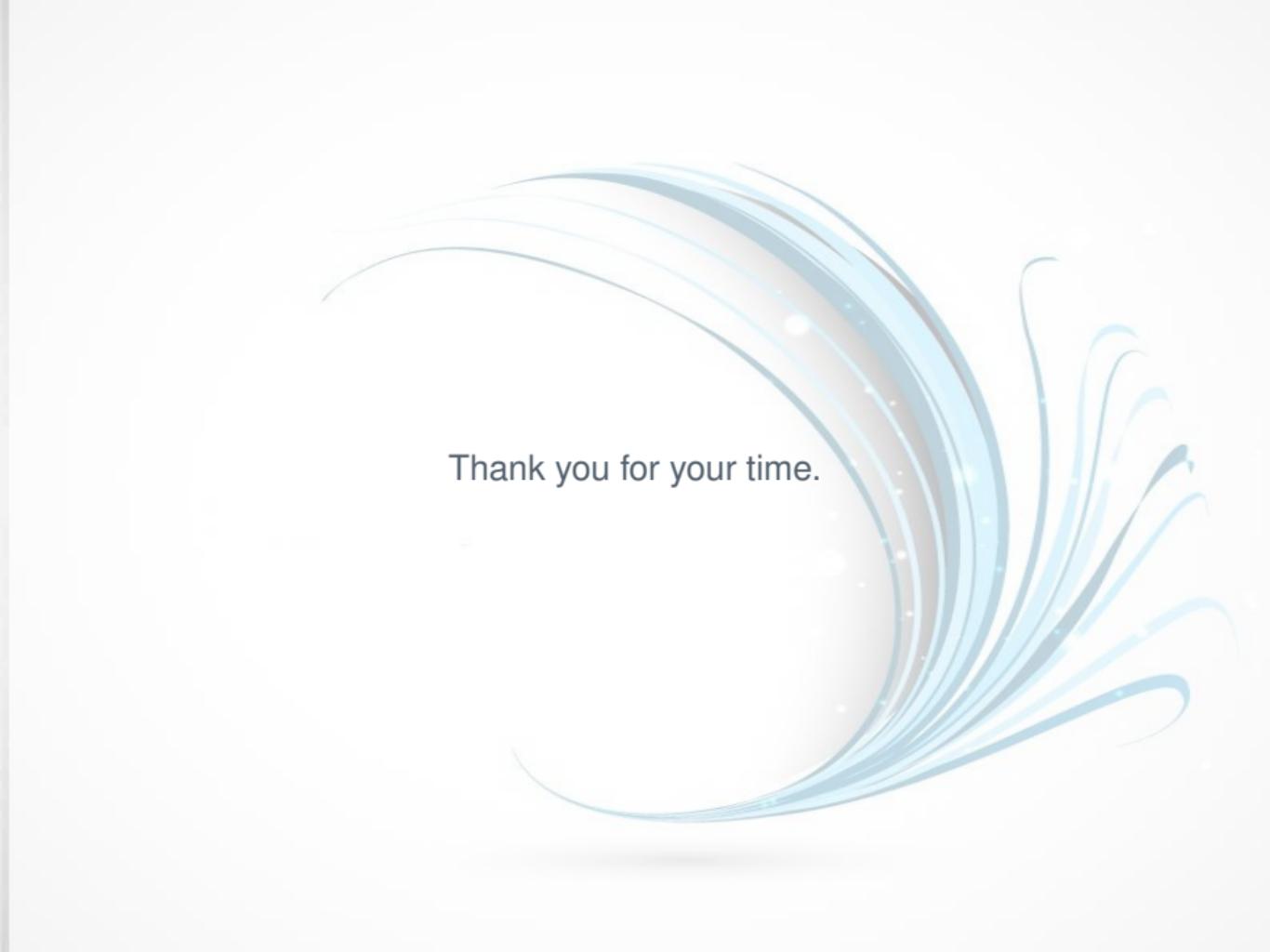


- ▶ Capturing objectives, constraints, and defining them mathematically is difficult. Even if everyone is in agreement at the beginning, once solutions are produced, the goalposts will move.
- ▶ Moving goalposts are expected - don't hide them, document them.
- ▶ Any problem that involves people will have hidden objectives and constraints.

Summary of Publications



- Reid, K.N.**, Li, J., Swan, J., McCormick, A. and Owusu, G., 2016, December. *Variable Neighbourhood Search: A case study for a highly-constrained workforce scheduling problem*. In Computational Intelligence (SSCI), 2016 IEEE Symposium Series on (pp. 1-6). IEEE.
- Reid, K.N.**, Li, J., Veerapen, N., Swan, J., McCormick, A., Kern, M. and Owusu, G. 2018, September. Shift Scheduling and Employee Rostering: An Evolutionary Ruin & Recreate Solution. In 10th Computer Science and Electronic Engineering Conference (CEEC). IEEE.
- Reid, K.N.**, Li, J., Brownlee, A., Veerapen, N., Swan, J., Kern, M. and Owusu, G. 2019, July. *A Hybrid Metaheuristic Approach to a Real World Employee Scheduling Problem*. In GECCO'19: The Genetic and Evolutionary Computation Conference 2019. ACM, 201
- Reid, K.N.**, 2019, July. Metaheuristics for Solving Real World Employee Rostering and Shift Scheduling Problems. *Thesis*

The background of the slide features a dynamic, abstract design. It consists of several thick, curved lines in shades of blue, teal, and orange that sweep across the frame. These lines are not perfectly smooth; they have small, glowing white particles scattered along their paths, giving them a sense of motion and energy. The overall effect is reminiscent of a stylized sunburst or a high-speed camera shot of light. The lines are darker on the left and transition to lighter shades on the right, creating a sense of depth and movement.

Thank you for your time.

Contact



@drkenreid



0000-0001-8654-2430



www.kenreid.co.uk



@drkenreid



Ken_Reid4



<http://bit.do/kenLI>