

Defect Detection while Setting up an Assembly Line - Analytical Approach to Reduce the N-Dimensional Solution Space

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LINGO Set-Code to Generate Proposed Optimization Model to Identify the Best Sub-Solution Space

SETS:

d/1..20/: X; !Set of possible defects;

i/1..5/:; !Set of possible levels of control parameter-1, the number of cars to produce;

j/1..6/:; !Set of possible levels of control parameter-2, the distance that a car must be driven;

ij(i,j): Y, P;

dij(d,i,j): CDF;

ENDSETS

! Objective Function: Minimize the total cost for the test;

MIN = @SUM(ij(u,v): P(u,v)*Y(u,v));

! Ensuring chosen combination meets the defect-capturing requirement;

@FOR(d(m): @SUM(ij(u,v): CDF(m,u,v)*Y(u,v)) >= X(m));

! Only one level can be chosen for a control parameter;

@SUM(ij(u,v): Y(u,v)) = 1 ;

! Non-Negativity;

@FOR(ij(u,v): @BIN(Y(u,v)));